

DESCRIPTION:

MAX-6340 is a single-component transparent fast drying primer. It is used to promote adhesion of paint system to plastic parts.

COMPONENTS:

MAX-6340 Adhesion Promoter

SUBSTRATES:

Plastic parts PP, PA, PE.

SURFACE PREPARATION:



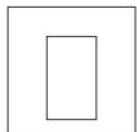
Wet sanding:

Sanding with P800-P1000, remove wax, silicon or other contaminations with 6910 Degreaser.

Dry sanding:

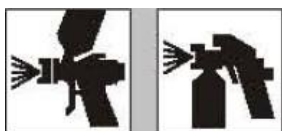
Sanding with cleaner.

MIX RATIO:



Packaged ready to use

APPLICATION:

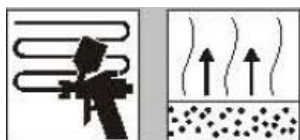


Spray gun set up and pressure:

RP: 1.3mm 29-36psi

HVLP: 1.3mm 26-29psi

Please refer to gun manufacturer for proper spray pressure recommendations.



Coats & Thickness:

1-2 Coats, 4-5µm

Flash off time: 3-5 mins. between coats @ 73°F

Air drying time: allow 5-10 mins. @ 73°F

Note:

- Shelf Life: 2 years in original sealed can at cool and dry place at 41-95°F.

CLEARING:

Clean equipment immediately with solvent after application

PHYSICAL DATA:

VOC: 7.0 lbs/gal

FOR PROFESSIONAL USE ONLY

Read MSDS Before Use

NOTE: The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.