

DESCRIPTION:

RC-2410 4:1 Primer (Black) is multi-purpose double pack primer surfacer, with strong filling power and fine adhesion between coats, has excellent flexibility and impact resistance which can increase gloss and build of topcoat.

AUXILIARY PRODUCTS:

RC-2410 4:1 Primer
RC-2641 Primer Fast Activator <77°F
RC-2643 Primer Standard Activator >77°F

SUBSTRATES:

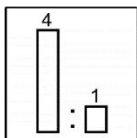
Dried and sanded old paint films, primers and putty.

SURFACE PREPARATION:



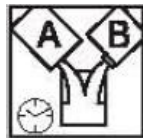
Remove wax, silicon and other contaminations with degreaser.

MIXING RATIO:



| T (°F) | Product | Volume | Weight |
|--------|---------|--------|--------|
| < 77°F | RC-2410 | 100 | 150 |
| | RC-2641 | 25 | 25 |
| | R-1 | 20-30 | 20-30 |
| >77°F | RC-2410 | 100 | 150 |
| | RC-2643 | 25 | 25 |
| | R-2 | 20-30 | 20-30 |

POT-LIFE:



@ 74°F:
30mins with RC-2641
1h with RC-2643

APPLICATION VISCOSITY:

20-24s (74°F, DIN -4 Cups)

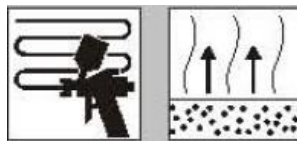
APPLICATION:



Spray gun set up:

RP: 1.6mm 26-29 psi

Please refer to gun manufacturer for proper spray pressure recommendations.



Coats & Thickness:

2-3 Coats, 40-60um,
5-10 mins between coats@74°F

DRYING

TIME:



| T(°F) | Time |
|-------|--------|
| 59°F | 5hrs |
| 74°F | 3hrs |
| 140°F | 30mins |

SANDING:

Dry sanding: 400#-600#

Wet sanding: 800#-1000#

RE-APPLICATION:

After drying and sanding, it can be sprayed with various topcoats.

NOTE:

Shelf-life: 2 years in original sealed can at cool and dry place at 68°F.

PHYSICAL DATA:

Regulatory VOC (RTS): 3.17 lbs/gal

FOR PROFESSIONAL USE ONLY

Read MSDS Before Use

NOTE: The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.