



LV-5410 4:1 2K Primer (Black/White/Grey)

Universal 2K primer, with strong filling power and fine adhesion, has excellent flexibility and impact resistance which can increase gloss and build of topcoat.

Substrates	Dried and sanded existing paint film, primers and putties.			
Surface Cleaning	Remove wax, silicon and other contamination with degreaser.			
Mixing Ratio	Temperature	Product	Weight	Volume
	≤68°F	LV-5410 4:1 2K Primer	6	4
		LV-5411 Activator	1	1
		LV-1 Standard Reducer	2-2.5	1.5-2
	68-86°F	LV-5410 4:1 2K Primer	6	4
		LV-5412 Activator	1	1
		LV-1 Standard Reducer	2-2.5	1.5-2
	≥86°F	LV-5410 4:1 2K Primer	6	4
		LV-5413 Activator	1	1
		LV-1 Standard Reducer	2-2.5	1.5-2
Pot-life	At 77°F: 1 hour			
Viscosity	20-25 seconds (86°F, -4cups)			
Coats & Thickness	2-3 Coats, 40-60 um			
Flash-off Time	At 77°F: 5-10 mins			
Drying Time	At 77°F: 4-6 hours, at 140°F: 30 mins			
Spray Gun Set-up	RP spray gun Caliber: 1.7-2.0mm HVLP: 26-29 psi			
Sanding	Dry sanding: 400#-600# Wet sanding: 800#-1000#			
Re-application	After drying and sanding, it can be sprayed with various topcoats.			
Shelf Life	2 years in original sealed can at cool Sand dry place at 68°F.			
VOC	2.1 lb/gal			