

## MAXLV-60 Flip Controller

For in the MAXLV-1K basecoat system. Uses to speed up air drying time, enhance the orientation of silver & pearl particles, and improve the application properties.

For use with: MAXLV 1K Basecoat toners.

Characteristics	MAXLV-3520	Used to speed up air drying time, enhance the orientation of silver & pearl particles, and improve the application properties of the basecoat.
	MAXLV-60	Used to lighten the side tone of the metallic basecoat color and create a darker face with the added appearance of larger metallic sparkle.
Mixing ratio	<p>Mixing ratio:</p> <ol style="list-style-type: none"> <li>1. Addition of MAXLV-3520 to MAXLV 1K metallic basecoat is 15-40% of total toner volume.</li> <li>2. For MAXLV 1K silver, white, or other lightly colored metallic basecoat, it is recommended that no less than 25% MAXLV-3520 is used. If silver basecoat is used individually, add 40% MAXLV-3520.</li> <li>3. In tri-coat pearl/candy colors, add up to 50-70% of MAXLV-3520 into the pearl colors.</li> <li>4. For basecoat colors with poor coverage, such as red pearl colors, the addition of MAXLV-3520 should be less than 15% so as not to affect the coverage of the basecoat.</li> <li>5. 20% or less of MAXLV-60 can be used to lighten the side tone of metallic colors, and create a darker face with appearance of increased metallic sparkle. Adding too much of MAXLV-60 will affect the adhesion between the basecoat and clear coat.</li> </ol>	
Shelf Life	2 years in original sealed can at cool and dry place at 41-95°F	
VOC	3.5 lb/gal(mixed)	