

### DESCRIPTION:

Easicoat EC-5470 1K Primer Surfacers is fast drying one pack primer surfacer, suitable to cover minor defects in surface of putty or existing finish. It is easy to apply with good filling power and ease of sanding for economical refinishing.

### AUXILIARY PRODUCTS:

EC-5470 1K Primer Surfacers

### SUBSTRATES:

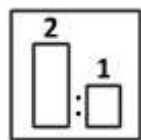
Dried and sanded existing finishes and putty.

### SURFACE PREPARATION:



Remove wax, silicon and other contaminations with degreaser.

### MIXING RATIO:



(Volume):

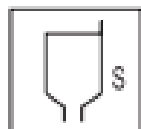
EC-5470

1 part

E-1

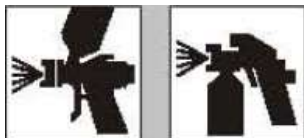
0.8-1 part

### APPLICATION VISCOSITY:



16-18s (74°F, DIN -4 Cups)

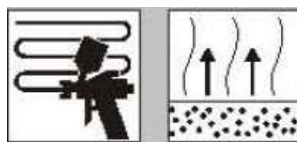
### APPLICATION:



### Spray gun set up:

RP: 1.6mm 26-29 psi

Please refer to gun manufacturer for proper spray pressure recommendations.



### Coats & Thickness:

2-3 Coats, 25-30um,  
Flash-off Time: 5-10 mins  
between coats @ 74°F

### DRYING TIME:



T(°F)	Time
59°F	45mins
74°F	30mins

### NOTE:

- Not recommended to use reducer of fast drying speed and high water content.
- Shelf-life: 2 years in original sealed can at cool and dry place at 41-95°F.

### PHYSICAL DATA:

Regulatory VOC (RTS): 4.58 lbs/gal

### FOR PROFESSIONAL USE ONLY

#### Read MSDS Before Use

**NOTE:** The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.