

LV-5410 4:1 2K Primer

Multi-purpose double pack 2K sealer, with strong filling power and fine adhesion, has excellent flexibility and impact resistance which can increase gloss and build of topcoat.

Substrates	Dried and sanded existing paint film, primers and putties.			
Surface Cleaning	Remove wax, silicon and other contaminations with degreaser.			
Mixing Ratio	Temperature	Product	Weight	Volume
	<25℃	LV-5410 4:1 2K Primer	100	150
		LV-2511 Activator	25	25
		LV-1 Medium Reducer	20-30	20-30
	>25℃	LV-5410 4:1 2K Primer	100	150
		LV-2512 Activator	25	25
		LV-1 Medium Reducer	20-30	20-30
Pot-life:	at 23℃: 60 minutes			
Viscosity	20-24 seconds (23℃, -4cup)			
VOC (g/L)	250			
Coats & Thickness:	2-3 Coats, 40-60 um			
Flash-off	at 23℃,5-10 minutes			
Spray Gun Set-up:	RP spray gun Caliber: 1.6mm HVLP: 1.8-2.0 bar			
Drying Time:	At 15℃: 5 hours At 23℃: 3 hours At 60℃: 30 minutes			
Sanding	Dry sanding: 400#-600# Wet sanding: 800#-1000#			
Re-application	After drying and sanding, it can be sprayed with various topcoats.			
Shelf Life	2 years in original sealed can at cool and dry place at 20℃.			