



## MAXLV-350 Low Voc Clearcoat 4: 1

Double pack environmental friendly acrylic clear coat, easy application, durable gloss and build.

Suitable for both solid, and metallic basecoats.

Substrates	1K basecoat surface			
Mixing Ratio	Mixing ratio (Volume)	Clear Coat 4 MAXLV-350	+	Activator 1 MAXLV-351
Pot-life	At 77°F , apply within 2-3 hours.			
Coats & Thickness	2-3 Coats, 40-60 um			
Flash-off	77°F , 3-5 minutes between coats, then allow 15-20 minutes before baking cycle.			
Spray Gun Set-up	RP: 1.3mm            29-36psi HVLP: 1.3mm        26-29psi			
Drying Time	Temperature	Tack Free	Dry to handle	
	77°F	50 minutes	6 hours	
	140°F	10 minutes	30 minutes	
Re-application	If there are particles or runs after spray, wet sand the affected area with P2000 sand paper after thorough drying, then polish to solve the problem.			
Shelf Life	2 years in original sealed can at cool and dry place at 41-95°F			
VOC	2.03 lb/gal(mixed)			

Note:

1. When the ambient temperature is lower than 41°F , to expedite the drying time, allow a full bake cycle at 140°F .
2. Urethane reducer should be added with Retarder Solvent at temperatures greater than 86°F .For further details please refer to the technical data sheet (TDS) of the Retarder Solvent.
3. If fisheyes are present during application, add 0.5-1% Anti Silicon into the remaining mixed product, then re-spray the affected area(s).
4. For the issue of overspray, apply Thinner SRA directly to the overspray to dissolve and achieve a seamless transition. For Further information please refer to the technical data sheet (TDS) of Thinner SRA.
5. Do not pour unused mixed product back into original tin. Discard any leftover mixed product in accordance with and federal, state, and local laws.
6. Clean equipment immediately after application with gun cleaner, or lacquer thinner application.