



MAX - 6520 2K Converter

Characteristic: High solid two-component acrylic binder, it can be used as topcoat after adding 1K colors, and no need to spray clear coat.

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|----------------------------------|---|----------------|-----------|----------------|
| Mixing Ratio | 1K Basecoat | 6520 | Activator | Reducer |
| | 50 | 50 | 50 | 0-10 |
| Application | <34°F PC-801 Fast Activator + P-1 Reducer 34°F - 86°F PC-802 Medium Activator+P-1 Reducer or P-2 Slow Reducer >86°F PC-803 Slow Activator+P-2 Slow Reducer | | | |
| Pot-life Time | 73°F, 3-4 hours | | | |
| Viscosity | 16-18s DIN 4 Cups@ 73°F | | | |
| Coats and Thickness | 2 coats, approx. 40-60 μ m | | | |
| Flash-off Time & Air-Drying Time | 73.4°F, 5-10 minutes between coats. Allow 15-20 minutes air drying time before force drying. | | | |
| Spray Gun Set Up | RP: 1.3mm 2.0-2.5 bar HVLP: 1.3mm 1.8-2.0 bar | | | |
| Drying Time | Temperature | Dust Free Time | | Polishing Time |
| | 73.4°F | 60 mins | | 10 hours |
| | 140°F | 15 mins | | 40 mins |
| VOC | 3.24 lbs/gal | | | |