



PC - 4520 2K Converter

Characteristic: High solid two-component acrylic binder, it can be used as topcoat after adding 1K colors, and no need to spray clear coat.

Mixing Ratio	1K Basecoat	4520	Activator	Reducer
	50	50	50	0-10
Application	<34°F PC-801 Fast Activator + P-1 Reducer 34°F - 86°F PC-802 Medium Activator+P-1 Reducer or P-2 Slow Reducer >86°F PC-803 Slow Activator+P-2 Slow Reducer			
Pot-life Time	73°F , 3-4 hours			
Viscosity	16-18s DIN 4 Cups@ 73°F			
Coats and Thickness	2 coats, approx. 40-60 μ m			
Flash-off Time & Air-Drying Time	73.4°F , 5-10 minutes between coats. Allow 15-20 minutes air drying time before force drying.			
Spray Gun Set Up	RP: 1.3mm 2.0-2.5 bar HVLP: 1.3mm 1.8-2.0 bar			
Drying Time	Temperature	Dust Free Time		Polishing Time
	73.4°F	60 mins		10 hours
	140°F	15 mins		40 mins
VOC	3.24 lbs/gal			