

DESCRIPTION:

MAX-007 Matte Clear is two-component acrylic clear coat, provides easy application, easy drying, good leveling and high gloss, suitable for large area refinishing.

COMPONENTS:

MAX-007	Matte Clear	
MAX-0071	Fast Activator	<64°F
MAX-0072	Medium Activator	64-86°F
MAX-0073	Slow Activator	>86°F

SUBSTRATES:

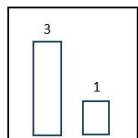
1K Basecoat

SURFACE PREPARATION:



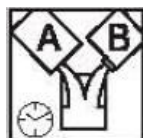
Remove wax, silicon or other contaminations with 6910 Degreaser.

MIX RATIO:



MAX-007	3 parts
MAX-0071/0072/0073	1 part

POT LIFE:



2-3 hours with MAX-0072 @ 74°F

ADDITIVES:

- Blushing: 6960 Retarder Solvent over 86°F. Refer to tech sheet of Retarder Solvent for details.
- Fisheyes: 6930 Anti Silicon (0.5-1%) in the paint remained and re-spray the affected area.
- Overspray: 6920 Thinner SRA. Refer to tech sheet of Thinner SRA for details.

APPLICATION:



Spray gun set up:

RP: 1.3mm	HVLP: 1.3mm
RP: 29-36psi	HVLP: 26-29psi

Please refer to gun manufacturer for proper spray pressure recommendations.



Coats: 2-3 coats, 30-50µm
Flash off time: wet spray, 5-10 mins. between coats @ 74°F

Air-drying: allow 15-20 mins. purge time before baking.

DRY TIME:



@ 68°F
Dust free: 20 minutes
Dry to polish: 6 hours

@ 140°F
Dust free: 5 minutes
Dry to polish: 30 minutes

Gloss

60° : 10 - 20



CLEARING:

Clean equipment immediately with solvent after application

Note:

- Shelf Life: 2 years in original sealed can at cool and dry place at 41-95°F.

PHYSICAL DATA:

VOC: 4.708 lbs/gal

FOR PROFESSIONAL USE ONLY

Read MSDS Before Use

NOTE: The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.