



MAXLV-650 4: 1 Primer(Grey)

Multi-purpose double pack 2K sealer, with strong filling power and fine adhesion, has excellent flexibility and impact resistance which can increase gloss and build of topcoat.

Substrates	Dried and sanded existing paint film, primes and puttys.			
Surface Cleaning	Remove wax, silicon and other contaminations with degreaser.			
Mixing Ratio	Temperature	Product	Weight	Volume
	<77°F	MAXLV-650 4: 1 Primer(Grey)	100	150
		MAXLV-351 Low Voc Fast Activator	25	25
		MAXLV-1 Standard Reducer	20-30	20-30
	>77°F	MAXLV-650 4: 1 Primer(Grey)	100	150
		MAXLV-352 Low Voc Medium Activator	25	25
		MAXLV-1 Standard Reducer	20-30	20-30
Pot-life:	At 74°F: 60 minutes with MAXLV-351 Low Voc Fast Activator			
Viscosity	20-24 seconds (74°F, -4cups)			
Coats & Thickness:	2-3 Coats, 40-60 um			
Flash-off	74°F, 5-10 minutes			
Spray Gun Set-up:	RP spray gun Caliber: 1.6mm HVLP: 26-29 psi			
Drying Time:	At 60°F: 5 hours At 74°F: 3 hours At 140°F: 30 minutes			
Sanding	Dry sanding: 400#-600# Wet sanding: 800#-1000#			
Re-application	After drying and sanding, it can be sprayed with various topcoats.			
Shelf Life	2 years in original sealed can at cool and dry place at 41-95°F			
VOC	2.09 lb/gal			