



RC-1330 2K Converter

Characteristic: High solid two-component acrylic binder, it can be used as topcoat after adding 1K colors, and no need to spray clear coat.

Mixing Ratio	1K Basecoat	1330	Activator	Reducer
	1	1	1	0-0.2
Application	<div><34°FRC-221 Fast Activator + R-1 Reducer</div> <div>34°F - 86°FRC-222 Medium Activator + R-1 Reducer or R-2 Slow Reducer</div> <div>>86°FPC-803 Slow Activator + R-2 Slow Reducer</div>			
Pot-life Time	73°F, 3-4 hours			
Viscosity	16-18s DIN 4 Cups@ 73°F			
Coats and Thickness	2 coats, approx. 40-60 μ m			
Flash-off Time & Air-Drying Time	<div>73.4°F, 5-10 minutes between coats.</div> <div>Allow 15-20 minutes air drying time before force drying.</div>			
Spray Gun Set Up	<div>RP: 1.3mm 2.0-2.5 bar</div> <div>HVLP: 1.3mm 1.8-2.0 bar</div>			
Drying Time	Temperature	Dust Free Time		Polishing Time
	73.4°F	60 mins		10 hours
	140°F	15 mins		40 mins
VOC	3.24 lbs/gal			