

## MAXLV-650 4: 1 Primer

Multi-purpose double pack 2K sealer, with strong filling power and fine adhesion, has excellent flexibility and impact resistance which can increase gloss and build of topcoat.

|                   |                                                                    |                                    |        |        |
|-------------------|--------------------------------------------------------------------|------------------------------------|--------|--------|
| Substrates        | Dried and sanded existing paint film, primes and putties.          |                                    |        |        |
| Surface Cleaning  | Remove wax, silicon and other contamination with degreaser.        |                                    |        |        |
| Mixing Ratio      | Temperature                                                        | Product                            | Weight | Volume |
|                   | ≤68°F                                                              | MAXLV-650 4: 1 Primer              | 6      | 4      |
|                   |                                                                    | MAXLV-651 Low Voc Fast Activator   | 1      | 1      |
|                   |                                                                    | MAXLV-1 Standard Reducer           | 2-2.5  | 1.5-2  |
|                   | 68-86°F                                                            | MAXLV-650 4: 1 Primer              | 6      | 4      |
|                   |                                                                    | MAXLV-652 Low Voc Fast Activator   | 1      | 1      |
|                   |                                                                    | MAXLV-1 Standard Reducer           | 2-2.5  | 1.5-2  |
|                   | ≥86°F                                                              | MAXLV-650 4: 1 Primer              | 6      | 4      |
|                   |                                                                    | MAXLV-653 Low Voc Medium Activator | 1      | 1      |
|                   |                                                                    | MAXLV-1 Standard Reducer           | 2-2.5  | 1.5-2  |
| Pot-life          | At 77°F: 1 hour                                                    |                                    |        |        |
| Viscosity         | 20-25 seconds (86°F, -4cups)                                       |                                    |        |        |
| Coats & Thickness | 2-3 Coats, 40-60 um                                                |                                    |        |        |
| Drying Time       | 77°F, 4-6 hours, 140°F, 30 minutes                                 |                                    |        |        |
| Spray Gun Set-up: | RP spray gun      Caliber: 1.7-2.0mm      HVLP: 26-29 psi          |                                    |        |        |
| Sanding           | Dry sanding: 400#-600#<br>Wet sanding: 800#-1000#                  |                                    |        |        |
| Re-application    | After drying and sanding, it can be sprayed with various topcoats. |                                    |        |        |
| Shelf Life        | 2 years in original sealed can at cool and dry place at 68°F.      |                                    |        |        |
| VOC               | 2.09 lb/gal                                                        |                                    |        |        |