

DESCRIPTION:

RC-2470 1K Primer Surfacers is fast drying one pack primer surfacer, suitable to cover minor defects in surface of putty or existing finish. It is easy to apply with good filling power and ease of sanding for economical refinishing.

AUXILIARY PRODUCTS:

RC-2470 1K Primer Surfacers

SUBSTRATES:

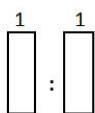
Dried and sanded existing finishes and putty.

SURFACE PREPARATION:



Remove wax, silicon and other contaminations with degreaser.

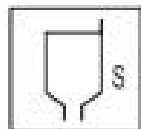
MIXING RATIO:



(Volume):

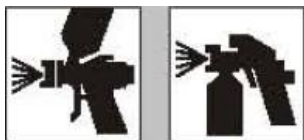
RC-2470 1 part
R-1 0.8-1 part

APPLICATION VISCOSITY:



16-18s (74°F, DIN -4 Cups)

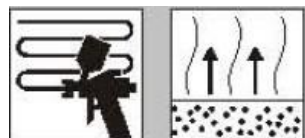
APPLICATION:



Spray gun set up:

RP: 1.6mm 26-29 psi

Please refer to gun manufacturer for proper spray pressure recommendations.



Coats & Thickness:

2-3 Coats, 25-30um,
Flash-off Time: 5-10 mins
between coats@74°F

DRYING TIME:



T(°F)	Time
59°F	45mins
74°F	30mins

NOTE:

- Not recommended to use reducer of fast drying speed and high water content.
- Shelf-life: 2 years in original sealed can at cool and dry place at 41-95°F.

PHYSICAL DATA:

Regulatory VOC (RTS): 4.58 lbs/gal

FOR PROFESSIONAL USE ONLY

Read MSDS Before Use

NOTE: The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.