

## MAX-30 2K Primer Surfacer

### DESCRIPTION

- Multi-purpose double pack primer surfacer, with strong filling power and fine adhesion between coats, has excellent flexibility and impact resistance which can increase gloss and build of topcoat.
- High isolating ability and high build property.
- Excellent adhesion to putties, fillers and properly sanded hardened paints.
- Easy to apply, excellent levelling and sanding property.
- Give proper basis to get good finish without absorbing the paint's gloss.




### AUXILIARY PRODUCTS

- < 25°C MAX-31 Hardener M-1 Standard Thinner  
 ≥ 25°C MAX-31 Hardener M-2 Slow Thinner /M-3 Extra Slow Thinner





### SURFACE PREPARATION

Remove wax, silicon and other contaminations with degreaser.


### MIXING RATIO

			23°C 	23°C 
2K Primer Surfacer : Hardener : Thinner (Volume) 3 1 1.5-2 (Weight) 4 1 1.5-2 <25°C MAX-30 MAX-31 M-1 ≥25°C MAX-30 MAX-31 M-2/M-3			20-24s DIN 4 Cups	30' with MAX-31

### APPLICATION METHOD

			23°C 
RP	1.6	1.8-2.0	2-3coats 40-60um 5-10'

### DRYING TIME

	
15°C	3h
23°C	2h
60°C	30'

### EQUIPMENT CLEANING

Clean with a cleaning thinner before the product hardens.

### REMARKS

Air-Drying Time: Allow 15-20 minutes air drying time before force drying.

### SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets.  
 Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

### STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between 5°C-35°C.  
 In unopened original packaging, 2 years from manufacturing date.