

## DESCRIPTION:

MAX-6450 1K Lacquer Primer is suitable to cover minor defects in surface of putty or existing finish. It is easy to apply with good filling power and ease of sanding for economical refinishing.

## COMPONENTS:

MAX-6450 1K Lacquer Primer  
M-1 Premium Standard Reducer

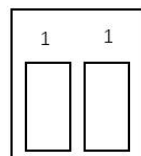
## SUBSTRATES:

Dried and sanded existing finishes and putty.

## SURFACE PREPARATION:



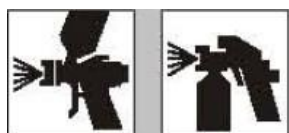
Remove wax, silicon or other contaminations with 6910 Degreaser.



## MIX RATIO:

Product	Volume
MAX-6450	1
M-1 Reducer	0.8-1

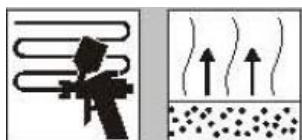
## APPLICATION:



### Spray gun set up and pressure:

RP: 1.6mm 26-29psi

Please refer to gun manufacturer for proper spray pressure recommendations.



### Coats & Thickness:

2- 3 coats, 25-30µm

Flash off time: 5-10 mins.  
between coats @ 73°F

## DRY TIME:



@ 59°F  
45 minutes  
@ 73°F  
30 minutes



## CLEARING:

Clean equipment immediately with solvent after application

## Note:

- Not recommended to use thinner of fast drying speed and high-water content.
- Shelf Life: 2 years in original sealed can at cool and dry place at 41-95°F.

## PHYSICAL DATA:

VOC: 5.9 lbs/gal

## FOR PROFESSIONAL USE ONLY

### Read MSDS Before Use

**NOTE:** The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.