

SHOWELL

Clearcoat

SW-9800 Premium Glamour

DESCRIPTION:

SW-9800 Premium Glamour clearcoat is a double component clear coat with high concentration, hardness and superior gloss, especially suitable for clearcoat textures in high-end euro cars.

COMPONENTS:

SW-9800	Premium Glamour clearcoat	
SW-9801	Fast Activator	<64°F
SW-9802	Medium Activator	64-86°F
SW-9803	Slow Activator	>86°F

SUBSTRATES:

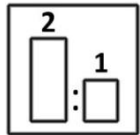
1K Basecoat

SURFACE PREPARATION:



Remove wax, silicon or other contaminations with 8910 degreaser.

MIX RATIO:



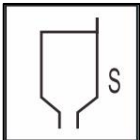
SW-9800	2 parts
SW-9801/9802/9803	1 part

POT LIFE:



2 hours with SW-9801 @ 73°F
4 hours with SW-9802/9803 @ 73°F

SPRAY VISCOSITY:



16-18s DIN 4 Cups @ 73°F

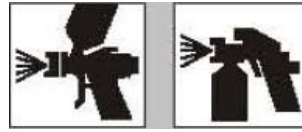
ADDITIVES:

Blushing: 8960 Retarder Solvent over 86°F. Refer to tech sheet of Retarder Solvent for details.

Fisheyes: 8930 Anti Silicon (0.5-1%) in the paint remained and re-spray the affected area.

Overspray: 8920 Thinner SRA. Refer to tech sheet of Thinner SRA for details.

APPLICATION:



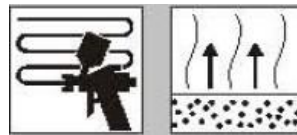
Spray gun set up:

Gravity feed: 1.2-1.5mm
3-5kg/cm²

Siphon feed: 1.4-1.7mm
3-5kg/cm²

Conventional: 3-4bar RP: 2.0-2.5bar HVLP: 2.0bar

Please refer to gun manufacturer for proper spray pressure recommendations.



Coats: 2-3 coats, 40-60um

Flash off time: 5-10 mins.
between coats @ 73°F

Air drying: allow 15-20 mins.

purge time before baking.

DRY TIME:



@ 59°F Dust free: 80 minutes

Dry to Polish: 15 hours

@ 73°F Dust free: 70 minutes

Dry to Polish: 6 hours

@ 140°F Dust free: 15 minutes

Dry to Polish: 40 minutes



CLEARING:

Clean equipment immediately with solvent after application

Note:

Shelf Life: 2 years in original sealed can at cool and dry place at 41-95°F.

PHYSICAL DATA:

VOC (RTS): 3.5 lb/gal (420 g/L)

FOR PROFESSIONAL USE ONLY

Read MSDS Before Use

NOTE: The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.

