

DESCRIPTION:

Perfecoat PC-3352 gives excellent rust proofing for bare metal, good adhesion power to steel, aluminum and galvanized steel.

COMPONENTS:

PC-3352	Epoxy Primer
PC-3652	Epoxy Medium Activator
PC-3750	Epoxy Reducer

SUBSTRATES:

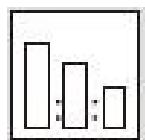
Dried and sanded existing finishes, steel, iron and glass fiber reinforced plastic.

SURFACE PREPARATION:



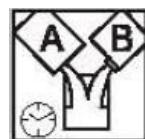
Remove wax, silicon or other contaminations with 3910 Degreaser.

MIX RATIO:



Product	Weight	Volume
PC-3352	5	3.5
PC-3652 Activator	1	1
PC-3750 Reducer	1-1.5	1

POT LIFE:



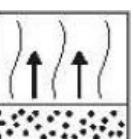
4-6 hours @ 73°F with Activator

APPLICATION:



Spray gun set up and pressure:
RP: 1.6mm 26-29psi

Please refer to gun manufacturer for proper spray pressure recommendations.



Coats & Thickness:
1-2 coats, 15-20 um
Flash off time:
5-10mins. between coats @
73°F

Air-Drying Time: Allow 15-20 minutes air drying time before force drying.

DRY TIME:



@ 59°F
24 hours
@ 73°F
12 hours
@ 140°F
60 minutes

SANDING:

Initial: P600
Final: P800

Note:

- Shelf Life: 2 years in original sealed can at cool and dry place at 41-95°F.

CLEARING:

Clean equipment immediately with solvent after application

PHYSICAL DATA:

VOC: 4.7 lbs/gal

FOR PROFESSIONAL USE ONLY

Read MSDS Before Use

NOTE: The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.