



Series: Mold-Tech A

Serie Number	Texture Depth (Inch)	Texture Depth (Meter)	Draft Angle
MT-11000	0.0004	0.01016	1
MT-11010	0.001	0.0254	1.5
MT-11020	0.0015	0.0381	2.5
MT-11030	0.002	0.0508	3
MT-11040	0.003	0.0762	4.5
MT-11050	0.0045	0.1143	6.5
MT-11060	0.003	0.0762	4.5
MT-11070	0.003	0.0762	4.5
MT-11080	0.002	0.0508	3
MT-11090	0.0035	0.0889	5.5
MT-11100	0.006	0.1524	9
MT-11110	0.0025	0.0635	4
MT-11120	0.002	0.0508	3
MT-11130	0.0025	0.0635	4
MT-11140	0.0025	0.0635	4
MT-11150	0.00275	0.06985	4
MT-11160	0.004	0.1016	6



Series: Mold-Tech B

Serie Number	Texture Depth (Inch)	Texture Depth (Meter)	Draft Angle
MT-11200	0.003	0.0762	4.5
MT-11205	0.0025	0.0635	4
MT-11210	0.0035	0.0889	5.5
MT-11215	0.0045	0.1143	6.5
MT-11220	0.005	0.127	7.5

MT-11225	0.0045	0.1143	6.5
MT-11230	0.0025	0.635	4
MT-11235	0.004	0.1016	6
MT-11240	0.0015	0.0381	2.5
MT-11245	0.002	0.0508	3
MT-11250	0.0025	0.0635	4
MT-11255	0.002	0.0508	3
MT-11260	0.004	0.1016	6
MT-11265	0.005	0.127	7
MT-11270	0.004	0.1016	6
MT-11275	0.0035	0.0889	5
MT-11280	0.0055	0.1397	8



Series: Mold-Tech C

Serie Number	Texture Depth (Inch)	Texture Depth (Meter)	Draft Angle
MT-11300	0.0025	0.0635	3.5
MT-11305	0.005	0.127	7.5
MT-11310	0.005	0.127	7.5
MT-11315	0.001	0.0245	1.5
MT-11320	0.0025	0.0635	4
MT-11325	0.003	0.0762	4.5
MT-11330	0.002	0.0508	3
MT-11335	0.002	0.0508	3
MT-11340	0.003	0.0762	4.5
MT-11345	0.003	0.0762	4.5
MT-11350	0.0035	0.0889	5.5
MT-11355	0.0025	0.0635	4
MT-11360	0.0035	0.0889	5.5

MT-11365	0.0045	0.1143	7
MT-11370	0.004	0.1016	6
MT-11375	0.004	0.1016	6
MT-11380	0.004	0.1016	6
 Series: Mold-Tech D			
Serie Number	Texture Depth (Inch)	Texture Depth (Meter)	Draft Angle
MT-11400	0.002	0.0508	3
MT-11405	0.0025	0.0635	4
MT-11410	0.0035	0.0889	5.5
MT-11415	0.002	0.0508	3
MT-11420	0.0025	0.0635	4
MT-11425	0.0035	0.0889	5.5
MT-11430	0.007	0.1778	10
MT-11435	0.01	0.254	15
MT-11440	0.0005	0.0127	1.5
MT-11445	0.0015	0.0381	2.5
MT-11450	0.0025	0.0635	4
MT-11455	0.003	0.0762	4.5
MT-11460	0.0035	0.0889	5.5
MT-11465	0.005	0.127	7.5
MT-11470	0.002	0.0508	3
MT-11475	0.002	0.0508	3
MT-11480	0.003	0.0762	4.5



VDI 3400 Surface VS Yick Sang Texture Comparison Chart

VDI	Raum	Yick Sang Texture	Ra	Minimum Draft	Recommended
0	0.1	YS20037	0.56	0.2	0-0.2
3	0.15	YS20037	0.56	0.2	0.1-0.2
6	0.2	YS20037	0.56	0.2	0.1-0.2
9	0.3	YS20037	0.56	0.2	0.1-0.2
12	0.4	YS20037	0.56	0.2	0.15-0.2
15	0.55	YS20037	0.56	0.2	0.2
18	0.8	YS20039	0.92	0.3	0.3
21	1.1	YS20040	1.09	0.5	0.5
24	1.6	YS20002	2.14	1.5	1-1.5
27	2.2	YS20002	2.14	1.5	1.5
30	3.2	YS20046	3.26	2	2
33	4.5	YS20007	4.5	3	3
36	6.3	YS20070	6.28	3	3
39	9	YS20069	9.17	5	5
42	12.5	YS20028	11.94	6	6
45	18			10	10