

SCHUETZ

packaging update

PACKAGING CLOSURE INFORMATION

January 1, 2022

CLOSURE SPECIFICATIONS FOR TIGHT HEAD DRUMS

PLUGS MUST BE TORQUED TO THE FOLLOWING

2" NPS AND 2" BUTTRESS - 30 FT LBS,

Dip tubes - 20 ft lbs, 3/4" NPT - 9 FT LBS

Note: Closures must have gaskets to seal

CLOSURE SPECIFICATIONS FOR OPEN HEAD DRUMS

CLOSE AND SECURE LID WITH LOCKING RING - ATTACH HOLDING PIN FOR HANDLE TO KEEP RING CLOSED.

PLUGS MUST BE TORQUED TO THE FOLLOWING :

2" NPS AND 2" BUTTRESS - 30 FT LBS

3/4" NPS - 9 FT LBS

note: closures must have gaskets to seal

CLOSURE SPECIFICATIONS FOR IBC'S

FILL PORT CAP AND VALVE MUST BE TORQUED TO THE FOLLOWING:

6" AND 9" FILL PORT CAP - 75 FT LBS

2" plug in 6" or 9" fill port cap must be torqued to 15 ft lbs. (2" are torqued by Schutz during production. Schuetz does not recommend that you remove this plug. Filling should be done through the 6" or 9" opening)

*** 56 x 4 mm and 2" buttress plug - 20 ft lbs**

Dip tubes - 20 ft lbs

Old style valves and EVOH valves

VALVE NUT - 55 FT LBS

Note: caps, valves, and plugs must have gaskets to seal

New Style valves - valve must have gasket to seal. Two complete turns and line up the hole in the valve body and the hole in the bottle insert and insert clip. (Customers receive new valves torqued).

*** - Underline indicates the latest change to the instructions.**