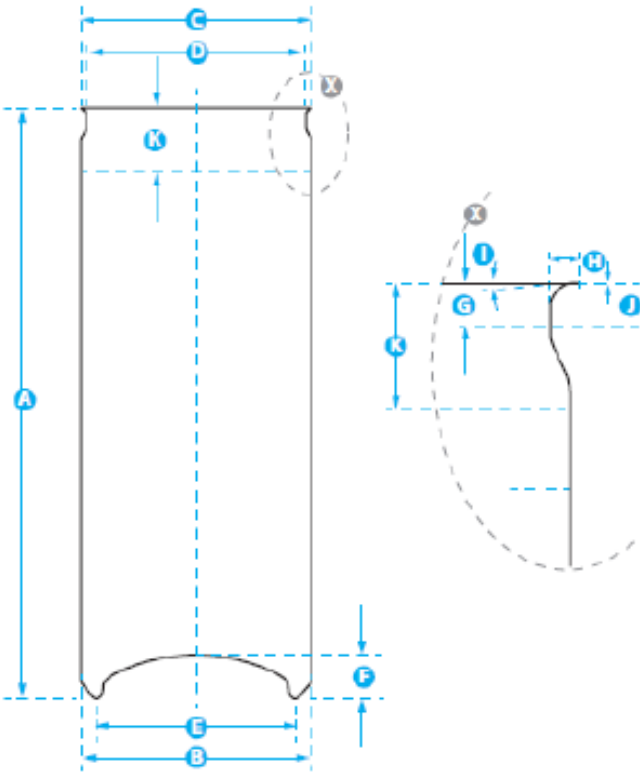


### 3. Sleek Cans

#### a. Sleek 330ml

Product name	Aluminum can 202/204 330 ml	
Manufacturer	n.a.	
Purpose	<p>High barrier product intended for packaging and storage of liquid and acidic, as well as containing no more than 20% alcohol. It is recommended to control the mutual compatibility between the beverage and the can during the planned storage time.</p> <p>Rinse before use.</p>	
Special utilization	<p>Packaging admissible for use in the pasteurization process (filling hot or heated to <math>70\text{ }^{\circ}\text{C} \leq T \leq 100\text{ }^{\circ}\text{C}</math> for no longer than</p> <p><math>t = 120/2^{((T-70)/10)}</math> minutes).</p> <p>Pasteurizing water parameters: pH within the range of 6,5 – 7,5, the water cannot contain compounds which could facilitate corrosion.</p> <p>Prior to filling condition the can in bottling conditions.</p>	
Material composition	Aluminum, interior varnish, exterior varnish, bottom rim varnish, decorative ink, surface coat varnish	
Product quality characteristics	Nominal volume	330 ml
	Brimful capacity	356 ml
	Trimmed can weight	~10,0 g
	Finished can weight	~10,3 g
	Axial compression resistance	min. 80 kg
	Internal pressure resistance	min. 6,2 bar
<p>The aluminum can fulfils requirements specified in regulations regarding materials and products intended for contact with food. It maintains sensory neutrality in relation to the stored food products.</p>		

Product dimensions		
	A – finished can height	145,39 ± 0,30 mm
	B – outside can diameter (max)	57,80 mm
	C – flange diameter	ref 56,67 mm
	D – neck plug diameter	52,40 ± 0,30 mm
	E – base diameter	ref 47,37 mm
	F – dome depth	10,41 ± 0,30 mm
	G – neck seaming clearance	min 3,05 mm
	H – flange width	2,13 ± 0,25 mm
	I – flange angle	12° max
	J – flange thickness with lacquer	0,155 ± 0,010 mm
	K – freeboard	11,50 ± 0,50 mm