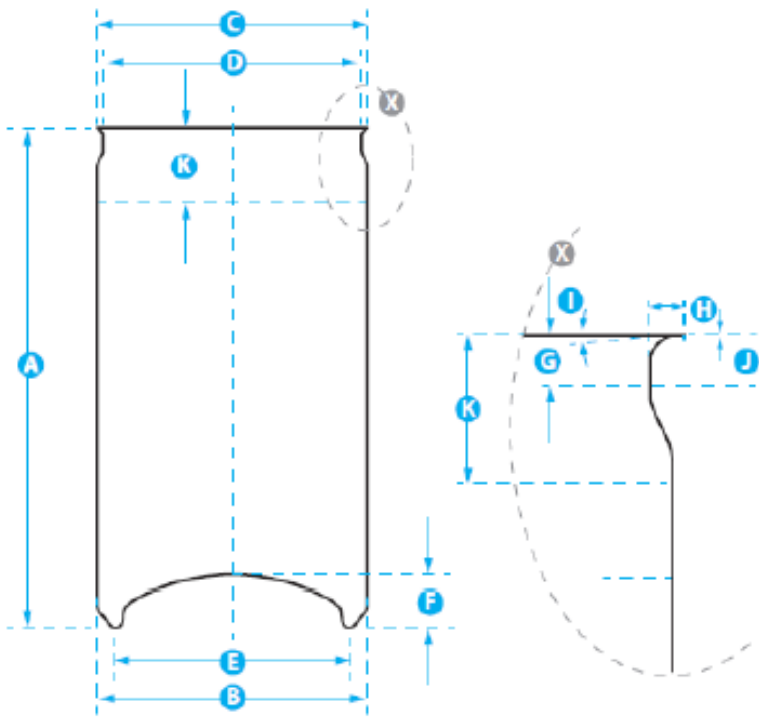


2. Slim Cans

a. Slim 150ml

Product name	Aluminum can 200/202 150 ml	
Manufacturer	n.a.	
Purpose	<p>High barrier product intended for packaging and storage of liquid and acidic, as well as containing no more than 20% alcohol. It is recommended to control the mutual compatibility between the beverage and the can during the planned storage time.</p> <p>Rinse before use.</p>	
Special utilization	<p>Packaging admissible for use in the pasteurization process (filling hot or heated to $70\text{ }^{\circ}\text{C} \leq T \leq 100\text{ }^{\circ}\text{C}$ for no longer than</p> <p>$t = 120/2^{((T-70)/10)}$ minutes).</p> <p>Pasteurizing water parameters: pH within the range of 6,5 – 7,5, the water cannot contain compounds which could facilitate corrosion.</p> <p>Prior to filling condition the can in bottling conditions.</p>	
Material composition	Aluminum, interior varnish, exterior varnish, bottom rim varnish, decorative ink, surface coat varnish	
Product quality characteristics	Nominal volume	150 ml
	Brimful capacity	178 ml
	Trimmed can weight	~6,9 g
	Finished can weight	~7,1 g
	Axial compression resistance	min. 80 kg
	Internal pressure resistance	min. 6,2 bar
<p>The aluminum can fulfils requirements specified in regulations regarding materials and products intended for contact with food. It maintains sensory neutrality in relation to the stored food products.</p>		

Product dimensions		
	A – finished can height	88,39 ± 0,30 mm
	B – outside can diameter (max)	53,10 mm
	C – flange diameter	ref 54,18 mm
	D – neck plug diameter	50,01 ± 0,30 mm
	E – base diameter	ref 45,85 mm
	F – dome depth	9,40 ± 0,30 mm
	G – neck seaming clearance	min 3,05 mm
	H – flange width	2,08 ± 0,25 mm
	I – flange angle	12° (max)
	J – flange thickness with lacquer	0,155 ± 0,010 mm
	K – freeboard	13,50 ± 0,50 mm
Color scheme	According to the template, depending on assortment.	