

Crown Bevcan, Europe & Middle East

www.crowncork.com

Status: **Approved**

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Component Weight :	2.55g
Compound Weight :	24mg +/- 6
Nominal Material Thickness :	0.213mm
Component Lacquered Material Thickness :	0.223mm nom.
Minimum Peaking Pressure :	6.2bar
Vent Pressure :	6.2bar min.
Internal Lacquer Specification :	Solvent-based Polyester BPANI
External Lacquer Specification :	Solvent-based Polyester BPANI
Lining Compound Specification :	Water Based
Compound Placement :	High on Shoulder (HOS)
Stacking Rate :	26 +/- 2 per 50.8mm



End Specification

Entity Code	Entity Description	Value	Tolerance
EB	Curl Height	1.98 mm	±.15
ED	Curl External Diameter	59.29 mm	±.25
EL	Curl Tip Diameter	57.81 mm	min.
FV	Converted Panel Height	2.13 mm	
HK	Converted Countersink Depth	6.17 mm	±.13
rm	Countersink Radius	.50 mm	
EJ	Compound Shoulder Clearance	5.60 mm	±.50
EK	Compound Edge Clearance	1.00 mm	±.50

