

Crown Bevcan, Europe &amp; Middle East

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 Authorised By: **Matthew Wheatley**

|                                          |                               |
|------------------------------------------|-------------------------------|
| Component Weight :                       | <b>2.65g</b>                  |
| Compound Weight :                        | <b>22mg + / - 6</b>           |
| Nominal Material Thickness :             | <b>0.222mm</b>                |
| Component Lacquered Material Thickness : | <b>0.232mm nom.</b>           |
| Minimum Peaking Pressure :               | <b>6.2bar</b>                 |
| Vent Pressure :                          | <b>6.2bar min.</b>            |
| Internal Lacquer Specification :         | <b>PVC Free</b>               |
| External Lacquer Specification :         | <b>Epoxy</b>                  |
| Lining Compound Specification :          | <b>Water Based</b>            |
| Compound Placement :                     | <b>High on Shoulder (HOS)</b> |
| Stacking Rate :                          | <b>26 + / - 2 per 50.8mm</b>  |



## End Specification

| Entity Code | Entity Description          | Value    | Tolerance |
|-------------|-----------------------------|----------|-----------|
| EB          | Curl Height                 | 2.03 mm  | ±0.15     |
| ED          | Curl Outside Diameter       | 57.00 mm | ±0.25     |
| EL          | Curl Inside Diameter        | 55.22 mm | min.      |
| FV          | Converted Panel Height      | 2.16 mm  |           |
| HK          | Converted Countersink Depth | 6.60 mm  | ±0.13     |
| rm          | Countersink Radius          | 0.50 mm  |           |
| EC          | Curl Opening                | 2.72 mm  | min.      |
| WA          | Chuck Wall Angle            | 12 deg   |           |
| jo          | Countersink Diameter        | 47.57 mm |           |
| EJ          | Compound Shoulder Clearance | 5.70 mm  | ±0.50     |
| EK          | Compound Edge Clearance     | 1.00 mm  | ±0.50     |

