The process for Sleeves

If you decide to place an order, you will need to submit your order form to [sara@oasthouseengineering.co.uk](mailto:sara@oasthouseengineering.co.uk) , along with your art work (on the templates provided by Oasthouse). I will then process your order and you will receive a pro-forma invoice as confirmation that this has been done.   
Your art work is then sent on to Berkshire Labels, who produce sleeves for us. Within 1 week of us submitting the order to them, we will receive a proof of your artwork. This will be sent on to you and the process will not continue until you give your approval. This is the last chance you get to alter any of your art work or make any amendments.

Once your sleeves have been produced, Berkshire Labels will send them to us and we will schedule them in for the following weeks production plan.

We shrink wrap your sleeves onto the cans and as soon as they are ready, we will get them shipped out to your chosen destination (provided payment has been made).

Lead time

Sleeved cans -

We have a standard 3 week lead time on all orders. If you choose to have a Corn Starch Sleeve or if you order a Matt Patch finish, this lead time can increase to 4 weeks. The lead time starts from the time we receive your order form and artwork and does include delivery times – providing we are delivering to the UK.

Packaging and shipping

We use external couriers to ship all of our orders. This means there are height restrictions on our deliveries.

330ml cans can be shipped at a maximum height of 15 layers of cans

440ml cans can be shipped at a maximum height of 13 layers of cans

This maximum heights reduce if your order includes Can Ends. This is simply because where possible, we package can ends on the top of pallets.

Order Quantities

There are 351 cans per layer. All order placed have to be in multiples of 351 because we do not ship cans without filling the layer; this is to ensure the best stability during shipping. There is a minimum order quantity of 1053 for sleeved cans.

You will also see on the bottom of the order form attached that we recommend all customers build in a slight tolerance within their order quantities.