

ELLIS & ASSOCATES CADD/TECHNICAL ILLUSTRATION
 INSTALLATION MANUAL
 PART NO. KG-2
 Serial Number 18254692

5.0 LIST OF MATERIAL

The following is a list of all of the parts of part number KG-2 Installation Kit for the Right Hand Openable Door Window Assembly. Part numbers listed are of aircraft standard per Section 4 and Cessna Aircraft part numbers and Material. Only aircraft standard parts per Section 4 and Original Equipment Cessna parts are used in the installation of KG-2.

CESSNA PARTS

Description	Part Number	Quantity	Usable on Code
Bracket Assembly – Window Latch	1411202-201	1	A
Handle Assembly – Window Latch	S1483-1	1	A
. Plate – Striker	0700685-4	1	A
. Plate – Striker	1217065-4	1	B
. Plate – Striker	0517002-1	1	N
. Plate – Striker	0711021-7	1	Q
Latch Assembly – Openable Window	1217066-2	1	B
Window Assembly – RH Door	0711050-40	1	E
Window Assembly – RH Door	0711050-28	1	F
Window Assembly – RH Door	0517025-200	1	P
Window Assembly – RH Door	0711050-20	1	Q
Window Assembly – RH Door	0711050-24	1	W
. Frame – Window	0711050-33	1	K
. Frame – Window	0711050-6	1	M
. Window – Door	0711051-6	1	H
. Window – Door	0517024-1	1	P
. Window – Door	0711051-1	1	S
. Tube Splice	0711050-15	1	K
. Tube Splice	0711050-7	1	M
. Seal	P860025	1	M
. Seal	P860028	1	R
. Seal	P860029	1	V
. Seal	P860032	1	K
. Seal	0711051-5	1	M
Retainer Assembly – Openable Window	1217056-10	1	K
Retainer Assembly – Openable Window	0517027-3	1	P
Retainer Assembly – Openable Window	0711023-10	1	R
. Spring	0711021-9	1	#
Arm Assembly	0711021-4	1	K
Arm Assembly	0711021-11	1	M
. Spacer	0711021-12	1	M
Hinge Assembly – Window	0411185-11	2	K
Hinge Assembly - Window	0411185-7	2	M
Seal (Outer Door Seal)	P860064	1	R
Seal (Outer Door Seal)	R581573	1	V
Seal (Outer Door Seal)	R581574	1	K
Seal (Outer Door Seal)	R860016	1	K

-- Used on all models

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LIST OF MATERIAL (CONTINUE)

STANDARD PARTS

Description	Part Number	Quantity	Usable on Code
Screw	NAS514P1032-14	2	#
Spacer	NAS43HT3-34	2	#
Nut	MS21044N08	1	T
Screw	MS24693S48	2	#
Screw	MS24693S49	1	T
Screw	MS27039-0805	1	U
Nut – Rivet	NAS1329A08K75	1	U
Lug Anchor Nut Plate	NAS696A-06	1	#
Screw	AN526-632R6	1	#
Screw	AN525-10R 8	1	#
Rivet	MS20470AD	128	#
Rivet	MS20426AD	2	#
Rivet	CR3213-4 (Opt NAS9301B-4)	40	#
Sealant (Door Skin to Retainer)	EC1300LP	A/R	#
Fiberglass Cloth (E-type or S-Type) – 3.16 oz. / sq yd, crowfoot weave, min. breaking strength 120 lb. each way	120-38 Aircraft Spruce & Specialty	A/R	#
Fiberglass Cloth (E-type) – 1.45 oz. / sq yd, plain weave, thread count 60 x 47.	1080-50 Aircraft Spruce & Specialty	A/R	#
Poly Epoxy	01-07905 Aircraft Spruce & Specialty	A/R	#

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USABLE ON CODE APPLICATION

Usable On Code Effectivity	
A--- KG-2-1----- 21057841 thru 21061573 18253599 thru 18262465 P206-0001 thru P20600647 2050001 thru 2050577 20700001 thru 20700314 KG-2-6----- 20700315 thru 20700414 KG-2-8----- 18262466 thru 18265965 KG-2-14 ----- 28000 thru 17258486 P17257120 thru P17257188 55001 thru 56777 17556778 thru 17557119 KG-2-15 ----- 17258487 thru 17269309 KG-2-16 ----- R1722000 thru R1722724	
B--- KG-2-2----- 21061574 thru 21061834 KG-2-3----- 21061835 thru 21063640 KG-2-4----- 21063641 & On KG-2-5----- 20700563 & On KG-2-7----- 20700415 thru 20700562 KG-2-9----- 18265966 thru 18267715 KG-2-10 ----- 18267716 & On KG-2-11 ----- R18200001 thru R18201628 KG-2-12 ----- R18201629 & On KG-2-13 ----- 17269310 thru 17276211 172RG0001 thru 172RG1191 R1722725 thru R1723454	
C -- KG-2-1----- 21061040 thru 21061573	
D -- KG-2-2----- 21061040 thru 21061573 KG-2-3----- 21061835 thru 21063640 KG-2-4----- 21063641 & On	
E--- KG-2-5----- 20700563 & On KG-2-7----- 20700415 thru 20700562 KG-2-9----- 18265966 thru 18267715 KG-2-10 ----- 18267716 & On KG-2-11 ----- R18200001 thru R18201628 KG-2-12 ----- R18201629 & On	
E KG-2-6----- 20700315 thru 20700414 KG-2-8----- 18262466 thru 18265965	
G -- KG-2-1----- 21061040 thru 21061573 KG-2-2----- 21061574 thru 21061834 KG-2-3----- 21061835 thru 21063640 KG-2-4----- 21063641 & On	
H -- KG-2-5----- 20700563 & On KG-2-6----- 20700315 thru 20700414 KG-2-7----- 20700415 thru 20700562 KG-2-10 ----- 18267716 & On KG-2-12 ----- R18201629 & On	
J -- KG-2-8----- 18262466 thru 18265965 KG-2-9----- 18265966 thru 18267715 KG-2-11 ----- R18200001 thru R18201628	
K--- KG-2-1----- 21061040 thru 21061573 KG-2-5----- 20700563 & On KG-2-6----- 20700315 thru 20700414 KG-2-7----- 20700415 thru 20700562 KG-2-8----- 18262466 thru 18265965 KG-2-9----- 18265966 thru 18267715 KG-2-10 ----- 18267716 & On KG-2-11 ----- R18200001 thru R18201628	

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USABLE ON CODE APPLICATION (CONTINUE)

Usable On Code Effectivity	
K---	KG-2-12 ----- R18201629 & On
L---	KG-2-2----- 21061574 thru 21061834
	KG-2-3----- 21061835 thru 21063640
	KG-2-4----- 21063641 & On
M--	KG-2-13 ----- 17269310 thru 17276211
	172RG0001 thru 172RG1191
	R1722725 thru R1723454
	KG-2-14 ----- 28000 thru 17258486
	P17257120 thru P17257188
	55001 thru 56777
	17556778 thru 17557119
	KG-2-15 ----- 17258487 thru 17269309
	KG-2-16 ----- R1722000 thru R1722724
N --	KG-2-15 ----- 17258487 thru 17263458
	17263459 thru 17269309
	KG-2-16 ----- R1722000 thru R1722724
P---	KG-2-13 ----- 17269310 thru 17276211
	172RG0001 thru 172RG1191
	R1722725 thru R1723454
	KG-2-16 ----- R1722000 thru R1722724
Q	KG-2-14 ----- 28000 thru 17258486
	P17257120 thru P17257188
	55001 thru 56777
	17556778 thru 17557119
R	KG-2-14 ----- 28000 thru 17258486
	P17257120 thru P17257188
	55001 thru 56777
	17556778 thru 17557119
	KG-2-15 ----- 17258487 thru 17269309
S---	KG-2-13 ----- 17269310 thru 17276211
	172RG0001 thru 172RG1191
	R1722725 thru R1723454
	KG-2-14 ----- 28000 thru 17258486
	P17257120 thru P17257188
	55001 thru 56777
	17556778 thru 17557119
	KG-2-15 ----- 17258487 thru 17269309
T---	KG-2-13 ----- 17269310 thru 17276211
	172RG0001 thru 172RG1191
	R1722725 thru R1723454
U	KG-2-14 ----- 28000 thru 17258486
	P17257120 thru P17257188
	55001 thru 56777
	17556778 thru 17557119
	KG-2-15 ----- 17258487 thru 17269309
	KG-2-16 ----- R1722000 thru R1722724
V---	KG-2-13 ----- 17269310 thru 17276211
	172RG0001 thru 172RG1191
	R1722725 thru R1723454
	KG-2-15 ----- 17258487 thru 17269309
	KG-2-16 ----- R1722000 thru R1722724
W--	KG-2-15 ----- 17258487 thru 17263458