

INSTRUCTIONS for CONTINUED AIRWORTHINESS
for OPENING WINDOW MODIFICATION

9.0 PARTS BREAKDOWN

The following is a list of all of the parts of part number NE-1 Installation Mod t for the Right/Left Hand Openable Window Assembly. Part numbers listed are of aircraft standard. Only aircraft standard parts are used for replacement on Mod. Note, quantities of rivets vary per individual aircraft.

TABLE 3 PARTS LIST

Description	Part Number	Qty
KEEPER (SOUTHCO)	TL-17-201-07	2
LATCH (SOUTHCO)	TL-20-102-07	2
TAPE-FOAM SEALING	SP-FT116 (OR EQUIV)	A/R
HINGE	MS20257P4	2
RIVET	MS20426AD5	8
RIVET	MS20426AD3	A/R
SEALANT (PRC/DESOTO)	PR1425 (OR EQUIV)	A/R
SEALANT (PRC/DESOTO)	PR1422 (OR EQUIV)	A/R
ALUMINUM 2024-T3, .032 THICK ALCAD	AMS-QQ-A-250/5	A/R
ALUMINUM 2024-T3, .040 THICK ALCAD	AMS-QQ-A-250/5	A/R
ALUMINUM 5052H-32, .032 THICK ALCAD	AMS-QQ-A-250/8 (OPTIONAL)	A/R
ALUMINUM 5052H-32, .040 THICK ALCAD	AMS-QQ-A-250/8 (OPTIONAL)	A/R
HANDLE ASSY (PIPER AIRCRAFT)	464-412 (OR EQUIV)	1
PAN HEAD PHILLIPS MACHINE SCREW	MS35206	2
NUT-LOW PROFILE ELASTIC STOP	AN364	2
WASHER-FLAT	MS15795	2