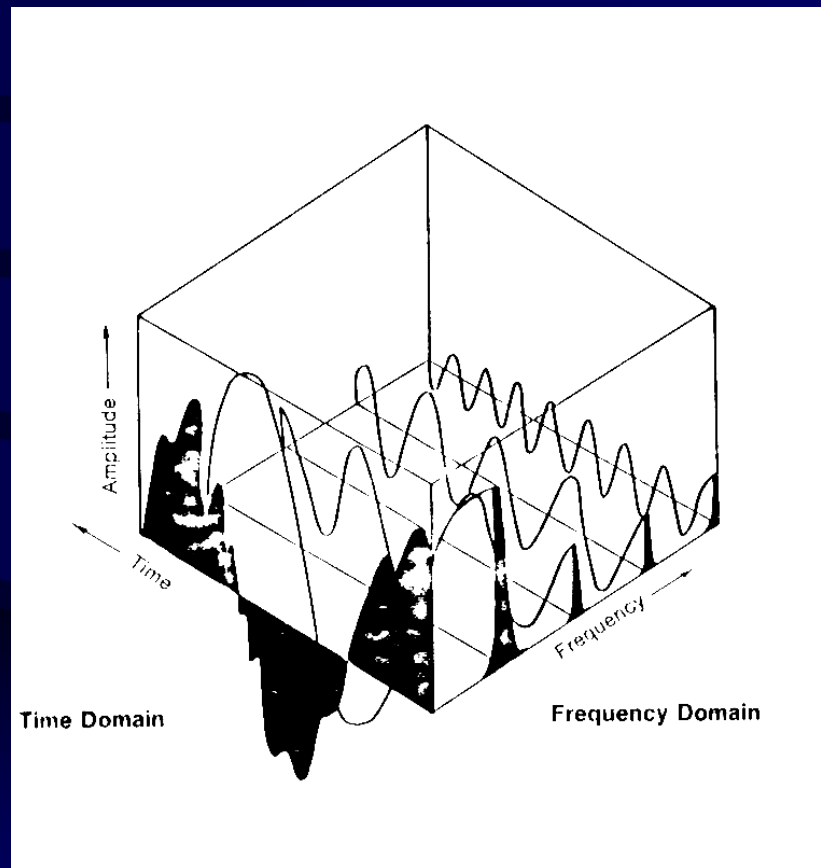


Full Spectrum Analysis

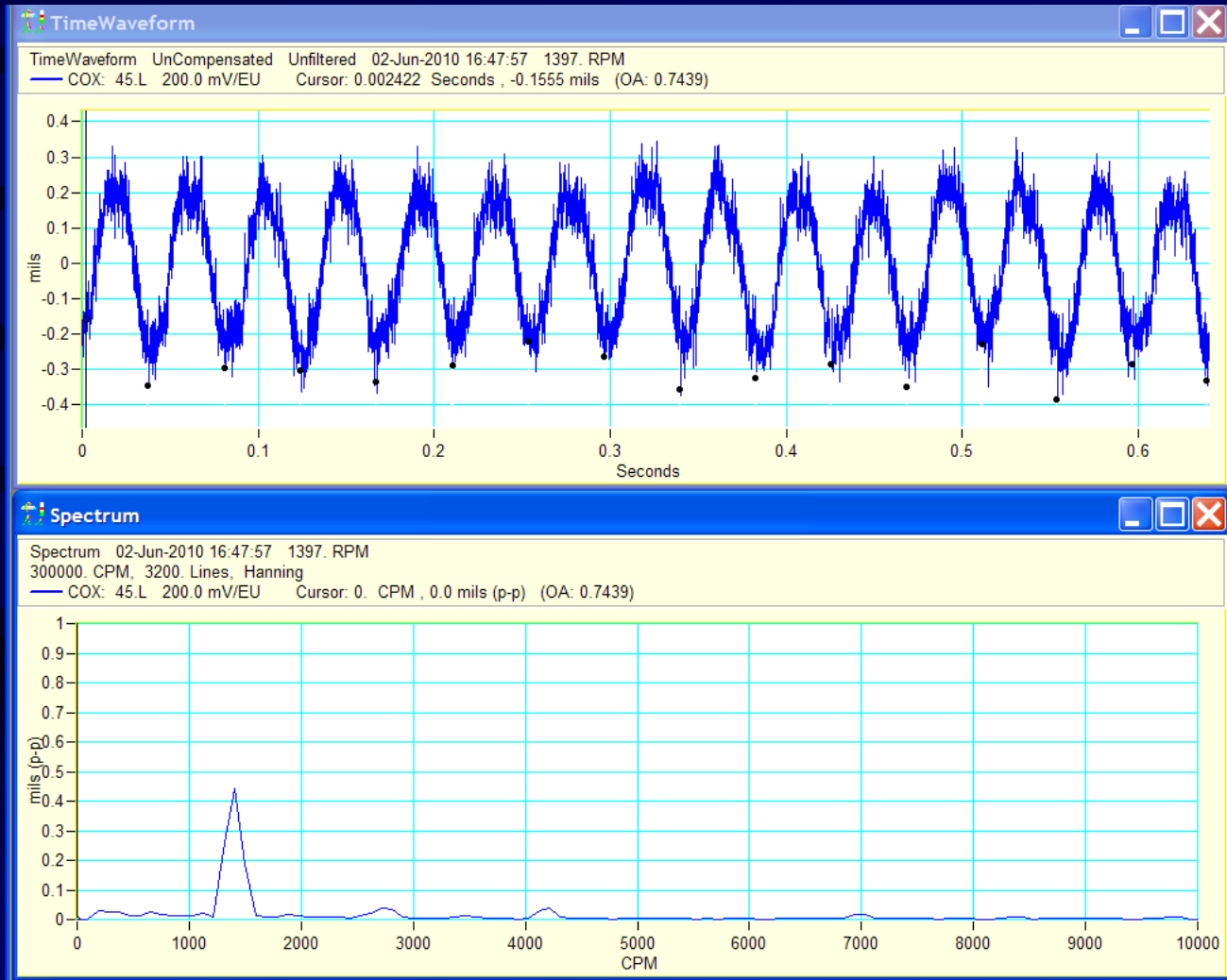
A description of the full spectrum plot with examples.

Ray Kelm, PE
President/Chief Engineer
Kelm Engineering, LLC

Time and Frequency Domain



Basic FFT Plot



Basic FFT Characteristics

- 1024 time waveform points used with 400 line spectrum
- 1024 time waveform numbers produces 1024 FFT numbers
 - 512 cosine terms
 - 512 sine terms
- FFT has both amplitude and phase content

Basic FFT Characteristics, cont

- Most FFT plots display 400 lines (for 1024 waveform points)
 - Units are magnitude (phase characteristics are hidden)
 - Lines 401 to 512 are truncated to reduce the risk of aliasing and based on history

Basic FFT Characteristics, cont

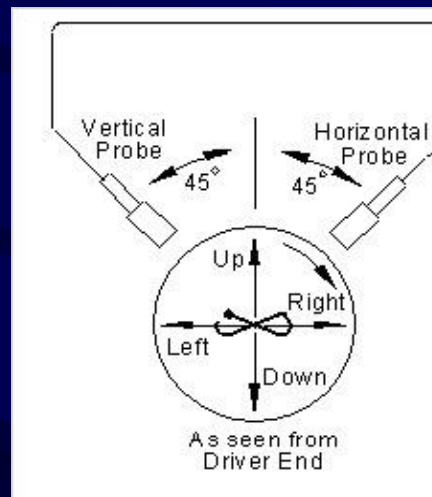
- Referred to as a “half” spectrum
- Displays a limited amount of data from the waveform
- Is fully reversible if phase content is preserved

FFT Summary

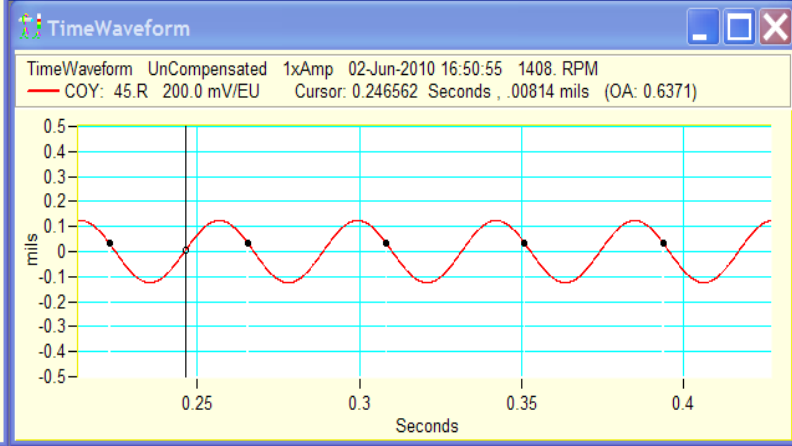
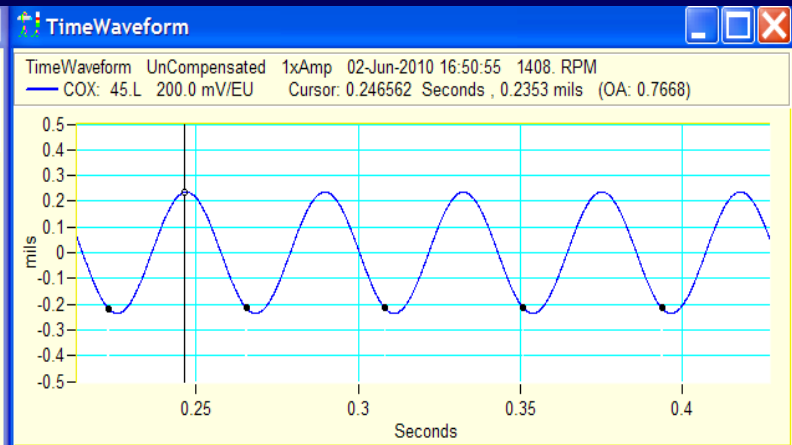
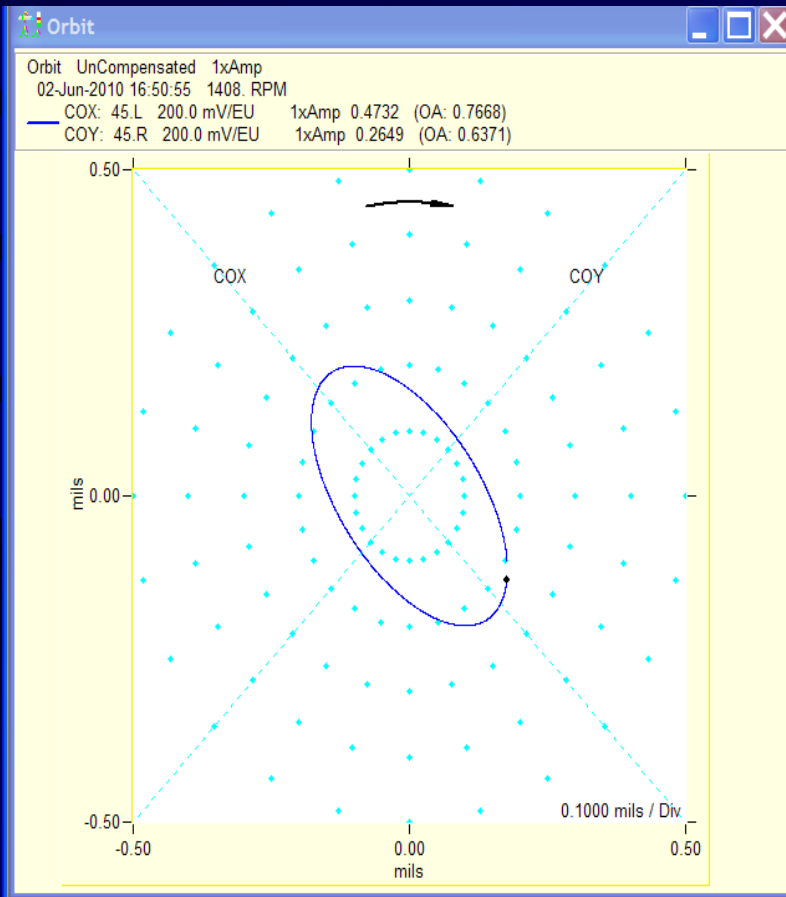
Magnitude FFT plots display 400 lines of data for a 1024 sample waveform. Internally, the FFT routine calculates 1024 frequency values including 512 sine and 512 cosine terms. The data is presented as magnitude $\{(sine^2+cosine^2)^{1/2}\}$ and truncated from 512 frequency points to 400 to reduce the risk of viewing aliased data.

Orbit Plot Development

- Using two orthogonal probes



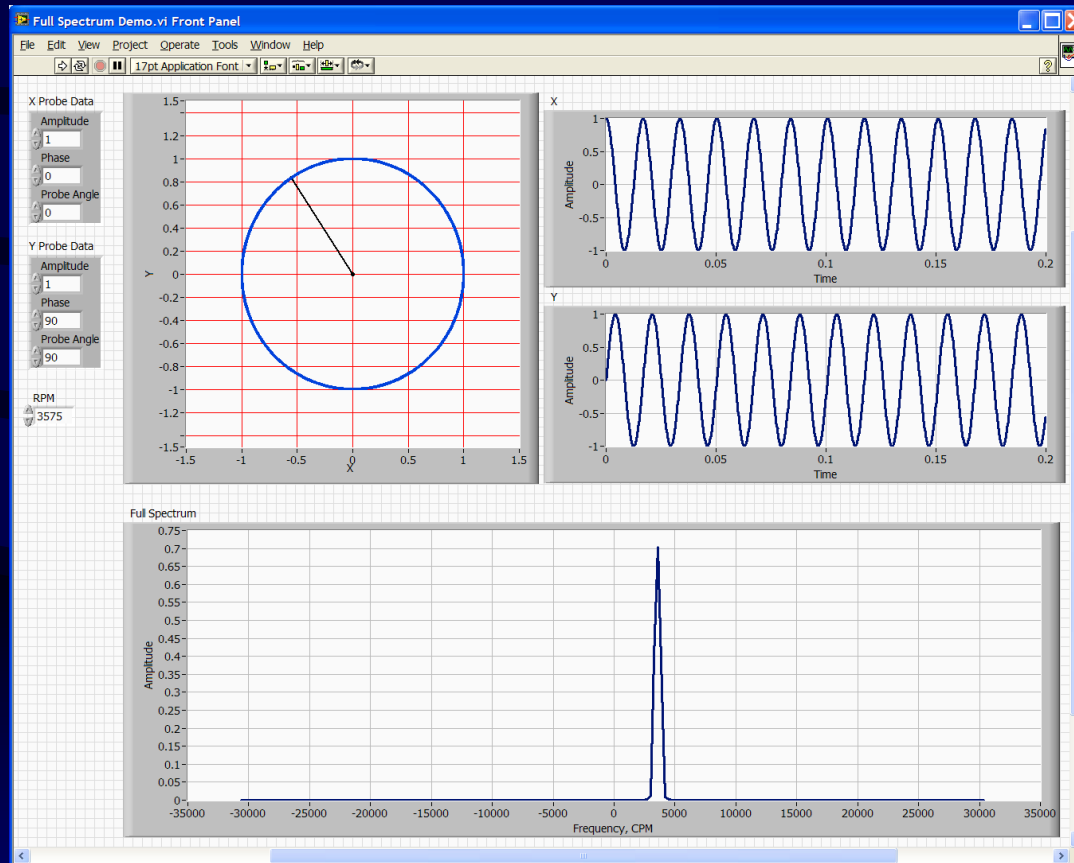
Orbit Example



Full Spectrum Introduction

- Full Spectrum plot is a sort of FFT display that is used to separate data from orthogonal pairs into “forward” and “reverse” precession

Precession Demo



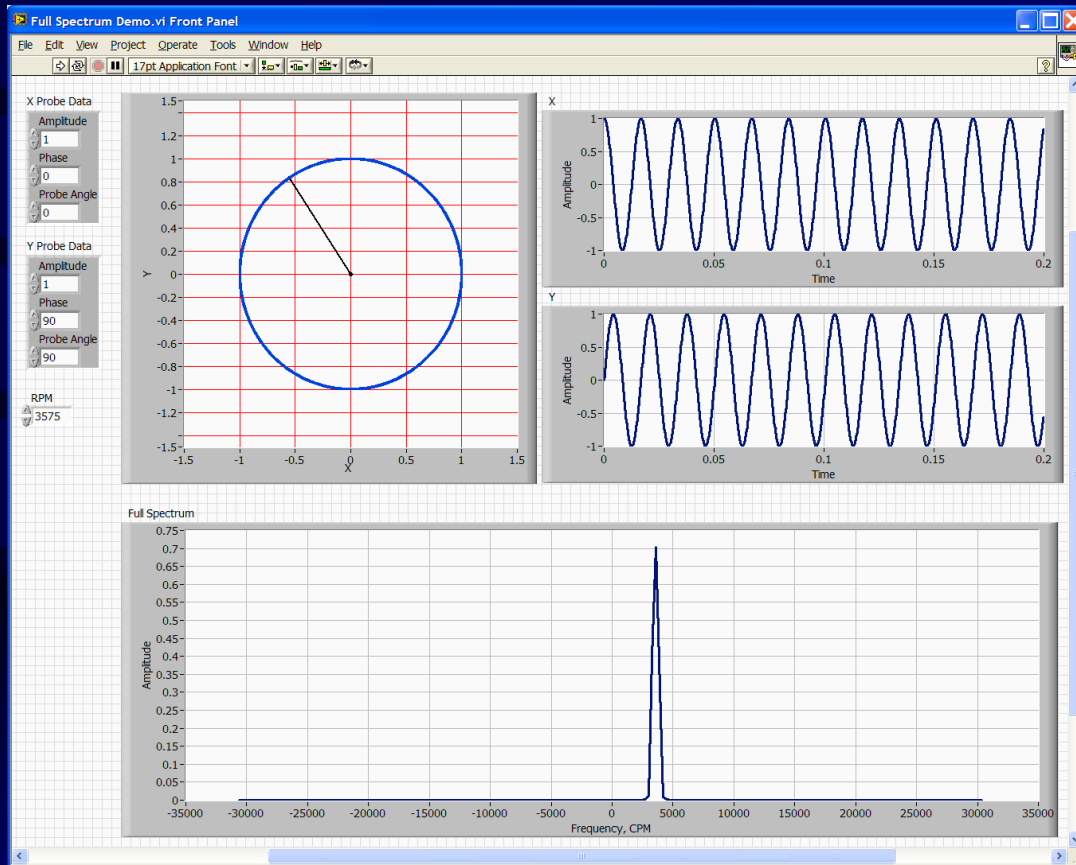
Forward/Reverse Calculation

$$\textit{Forward Component} = \frac{1}{2} [X^2 + Y^2 + 2XY \sin(\phi_x - \phi_y)]^{0.5}$$

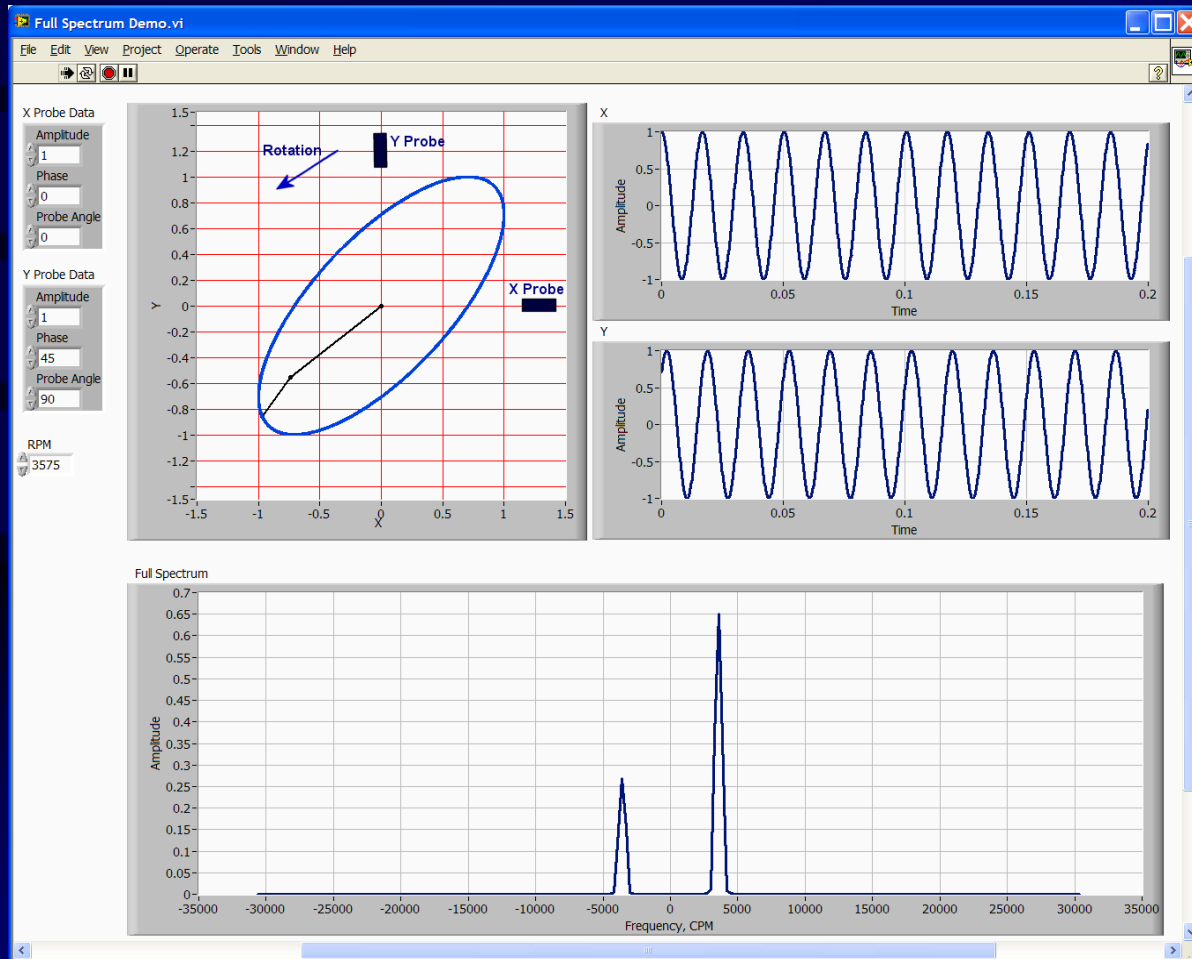
$$\textit{Backwards Component} = \frac{1}{2} [X^2 + Y^2 - 2XY \sin(\phi_x - \phi_y)]^{0.5}$$

Description	Conditions	Comments
All forward amplitude	Circular orbit (figure 5)	Rare perfect orbit likely due to unbalance with symmetrical bearings/supports
Forward amplitude with some backward component	Elliptical orbit (figure 7)	Normal rotor response with non-symmetric vertical/horizontal bearing and/or support stiffness
Forward and backward components equal	Orbit is a straight line (same amplitude but with both probes either in phase or 180° out of phase) (figure 8)	Can be caused by misalignment type loading of a bearing

Circular Orbit – Pure Forward



Elliptical Orbit – Forward/Reverse Mix



Straight Line Orbit – Forward/Reverse Equal

