1989-1995 TAURUS SHO VALVE CLEARANCE WORKSHEET

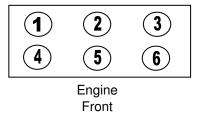
| | Performed By: | | | Model Year: | | | |
|--|--|--------------|--------------|--------------|--------------|--------------|--------------|
| | Date Performed: | | VIN: | | | Mileage: | |
| | Rear Exhaust | Cyl #1 L (P) | Cyl #1 R (S) | Cyl #2 L (P) | Cyl #2 R (S) | Cyl #3 L (S) | Cyl #3 R (P) |
| Regd Shim 1-2+3 | 1) Gap - As Found 2) Nominal Gap | 0.300 | 0.300 | 0.300 | 0.300 | 0.300 | 0.300 |
| Shim Installed Shim | 3) Old Shim | | | | | | |
| Gap - As Left Cyl #1 L (P) Cyl #1 R (S) Cyl #2 L (P) Cyl #2 R (S) Cyl #3 L (S) Cyl #3 R (P) | 4) Reqd Shim [1-2+3] | | | | | | |
| Cyl #1 L (P) Cyl #1 R (S) Cyl #2 L (P) Cyl #2 R (S) Cyl #3 L (S) Cyl #3 R (P) | 5) Shim Installed | | | | | | |
| | 6) Gap - As Left | | | | | | |
| Nominal Gap | Rear Intake | Cyl #1 L (P) | Cyl #1 R (S) | Cyl #2 L (P) | Cyl #2 R (S) | Cyl #3 L (S) | Cyl #3 R (P) |
| | 1) Gap - As Found 2) Nominal Gap | 0.200 | 0.200 | 0.200 | 0.200 | 0.200 | 0.200 |
| Shim Installed Shim | 3) Old Shim | | | | | | |
| Cyl #4 L (P) Cyl #4 R (S) Cyl #5 L (S) Cyl #5 R (P) Cyl #6 L (S) Cyl #6 R (P) | 4) Reqd Shim [1-2+3] | | | | | | |
| Front Intake | 5) Shim Installed | | | | | | |
| | 6) Gap - As Left | | | | | | |
| Nominal Gap 0.200 | Front Intake | Cyl #4 L (P) | Cyl #4 R (S) | Cyl #5 L (S) | Cyl #5 R (P) | Cyl #6 L (S) | Cyl #6 R (P) |
| Reqd Shim [1-2+3] | 1) Gap - As Found 2) Nominal Gap 3) Old Shim | 0.200 | 0.200 | 0.200 | 0.200 | 0.200 | 0.200 |
| 5) Shim Installed | | | | | | | |
| Front Exhaust | | | | | | | |
| 1) Gap - As Found 2) Nominal Gap 0.300 0.300 0.300 0.300 0.300 0.300 3) Old Shim 4) Reqd Shim [1-2+3] | 4) Reqd Shim [1-2+3] 5) Shim Installed | | | | | | |
| 2) Nominal Gap 0.300 0.3 | 4) Reqd Shim [1-2+3] | | | | | | |
| 1) Reqd Shim [1-2+3] 5) Shim Installed | 4) Reqd Shim [1-2+3] 5) Shim Installed 6) Gap - As Left | Cyl #4 L (P) | Cyl #4 R (S) | Cyl #5 L (S) | Cyl #5 R (P) | Cyl #6 L (S) | Cyl #6 R (P) |
| 5) Shim Installed | 4) Reqd Shim [1-2+3] 5) Shim Installed 6) Gap - As Left Front Exhaust 1) Gap - As Found 2) Nominal Gap | | | | | | |
| | 4) Reqd Shim [1-2+3] 5) Shim Installed 6) Gap - As Left Front Exhaust 1) Gap - As Found 2) Nominal Gap 3) Old Shim | | | | | | |
| | 4) Reqd Shim [1-2+3] 5) Shim Installed 6) Gap - As Left Front Exhaust 1) Gap - As Found 2) Nominal Gap | | | | | | |

Gap specifications: Intake 0.15mm < gap < 0.25mm, Exhaust 0.25mm < gap < 0.35mm

Shim specifications and range: 2000 = 2.000mm, 3250 = 3.250mm, increment 0.025mm

Key to Cylinder Identification: R=Right, L=Left, P=Primary (small dia), S=Secondary (large dia)

Spark Plug Location



| 5 1 | |
|------------|----------|
| 6 2 | Coil Pac |
| 43 | |