

11185 RC10T Ball Bearing Steering Kit

This steering kit comes with both left and right input steering arms to give you greater flexibility in mounting. Choose the one best suited for your specific application. **Start** by pressing the bearings into the arms. **Next**, remove your existing post screws and replace them with the included 3/16" flat head screws. ***Install** the long button head screws into the previously unused forward holes. Install one supplied washer and then thread the steering post onto the screw. A 11/32 socket makes this easy but do not overtighten! **Next**, install the rack bar to the bellcranks using 3x8mm screws and a shim on both sides of the bar. Snug them down lightly, and then back off ¼ turn at a time until it frees up. If you snug them too far, it can strip the nylon or cause the rack to bind. Install the rack assembly onto the posts slowly and equally until seated at the base of the post. Now install the yellow nuts. Again, lightly snug, and then back off until everything moves freely. The final step is to install your ball joints and set your linkages. Try to keep the linkage parallel with the lower arms to avoid bump steer.

***Note:** Early trucks do not have tapped holes in the nose plate. We highly recommend tapping them to 8-32 and using the included hardware- however if you prefer to not tap them, use the included 3mm screws, posts and nuts instead.

