

### 17183 Steering kit for King Cab and HiLux

*Note: Our system requires 3mm steering linkage from the servo to the bellcranks*

Start by removing the lower front suspension assembly. Sit this to the side. Next, remove the entire stock steering assembly. Install the bearings into the bellcrank arms. You will be using the left side input and the idler. Now, install the rack bar using the picture below to help guide you. You want the 3x8mm screws to be hand tight, and then loosen until the joint moves freely. Repeat for the other side. Install the two 3x25mm screws from the TOP side of the chassis. Next, place the new steering assembly over those screws, and install the posts to hold the steering in place. Go slowly and make sure there is no binding. Once installed, then add a locknut to the screw to secure everything. Transfer your steering ball joints over to the new steering rack with the balls pointed down, same as original. Install your linkage from the servo to the new bellcrank. Reinstall the lower front suspension assembly and set your toe.

