



# APC RACING

## FUEL YOUR PASSION

### Installation instructions:

- Remove timing chain/cam cover.
- Take note of chain tension/chain slack of OEM tensioner, so you know approximately how tight to make the new tensioner. Tension varies per application, adjust accordingly.
- Remove OEM chain tensioner, and clean the gasket surface, making sure all gasket material is removed and clean.
- Loosen new APC Racing tensioner lock nut and loosen adjuster bolt so that you can install tensioner without tightening the timing chain.
- Install new APC Racing tensioner, with new hardware provided, and tighten bolts to 7.2 ft lbs.
- Screw in plunger bolt, making sure your checking chain tension as your tightening tensioner bolt. Tighten chain to OEM tightness, on high performance engines tighten to your application. Do not overtighten, as you can have prematurely wear the timing chain and cause wear/stretching.
- Tighten lock nut after adjusting plunger and re-check timing chain for correct tension.
- Install timing/cam cover.
- Start engine and run for a minute or less.
- Pull cam/timing cover and re-check the timing chain is the correct tension, adjust if necessary.

\*\*This is a high performance product, Requiring the end user to have basic mechanical skills to perform the install under their own discretion, APC Racing will not be held liable for improper installation or use.



# ***Made In The USA***