

# APC Racing Internal Case Brace

Thank you for purchasing a high quality product from APC Racing products!

## Installation Instructions:

1. Locate and position case brace over crankshaft hole on the Clutch side of the motor. Screw in 2 of the provided screws to position brace and mark center location of holes to be drilled. Then remove brace.



2. Drill holes in marked location for case brace using a 9/32 drill bit.



3. Tap drilled holes with a M8-1.25 thread tap.



4. Taper screw holes to accept tapered screws with a larger drill bit.



5. Thoroughly clean metal shavings off of case half, gently grind off casting flaws under case brace, so that the plate will sit flat on the surface of case half. Position brace and using red locktite apply to screws, insert screws and securely tighten.



**Due to the nature of high performance applications, APC Racing Products are sold without warranty of merchantability or fitness or purpose, expressed or implied. APC Racing Products LLC shall not be under any circumstances, be liable for any special, incidental, or consequential damages, including, but limited to, damages or loss of other property of equipment, loss of profits, or revenue, cost of purchased or replaced goods, or claims of customers of the purchaser which may arise and/or result from the sales, installation or use of these parts.**

**APC Racing Products LLC  
Salem, OR 97301**