SAFETY DATA SHEET

1. Identification

Product identifier **Oatey H2O 5 Paste Flux**

Other means of identification

SDS number 1613E

Synonyms Part Numbers: 30130, 30131, 30132, 30133, 53067

Recommended use Joining Copper Pipes. Joining Copper Tubing.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name Oatey Co.

Address 4700 West 160th St.
Cleveland, OH 44135

Telephone 216-267-7100

E-mail info@oatey.com

Transport Emergency Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)

Emergency First Aid 1-877-740-5015

Contact person MSDS Coordinator

2. Hazard identification

Physical hazards Not classified.

Health hazards

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1

Label elements

Signal word Danger

Hazard statement Causes skin irritation. Causes serious eye damage.

Precautionary statement

Prevention Wash thoroughly after handling. Wear protective gloves/eye protection/face protection.

Response IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Glycerol		56-81-5	7-13
Triethanolamine hydrochloride		637-39-8	7-13
Zinc chloride		7646-85-7	3-7

Ammonium chloride	12125-02-9	1-5

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. Components not listed are either non-hazardous or are below reportable limits.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Foam. Dry chemical powder. Carbon dioxide (CO2). Water fog.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed such as: Carbon oxides (COx). Acrolein. Nitrogen Oxides (NOx). Zinc oxides. Hydrogen chloride.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk. Use water spray to cool unopened containers.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up This product is miscible in water. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Do not get this material in contact with eyes. Avoid contact with skin and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store in tightly closed container. Store away from incompatible materials (see section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Glycerol (CAS 56-81-5)	TWA	10 mg/m3	Mist.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Glycerol (CAS 56-81-5)	TWA	3 mg/m3	Respirable mist.
		10 mg/m3	Mist.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Glycerol (CAS 56-81-5)	TWA	10 mg/m3	Mist.

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
Zinc chloride (CAS 7646-85-7)	TWA	1 mg/m3	Fume.

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value	Form
Ammonium chloride (CAS 12125-02-9)	15 minute	20 mg/m3	Fume.
	8 hour	10 mg/m3	Fume.
Glycerol (CAS 56-81-5)	15 minute	20 mg/m3	Mist.
	8 hour	10 mg/m3	Mist.
Zinc chloride (CAS 7646-85-7)	15 minute	2 mg/m3	Fume.
	8 hour	1 mg/m3	Fume.

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Occupational Exposure Limits are not relevant to the current physical form of the product.

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Paste.

Colour Light yellow.

Odour Slight.

Odour threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not applicable

Flash point Not applicable

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit – upper (%)	Not available.
Vapour pressure	Not available.
Vapour density	> 1
Relative density	1.1 (Water=1)
Solubility(ies)	
Solubility (water)	Soluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	30000 - 50000
Other information	
VOC	8 g/l <1% by weight

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidising agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye damage.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components	Species	Test Results
Ammonium chloride (CAS 12125-02-9)		
Acute		
Oral		
LD50	Rat	1650 mg/kg
Glycerol (CAS 56-81-5)		
Acute		
Dermal		
LD50	Rabbit	> 18700 mg/kg
Oral		
LD50	Rat	27200 mg/kg
Zinc chloride (CAS 7646-85-7)		
Acute		
Oral		
LD50	Rat	350 mg/kg

Skin corrosion/irritation Causes skin irritation.

Irritation Corrosion - Skin

Oatey H2O 5 Paste Flux	Result: Irritating to skin

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitisation

Canada - Alberta OELs: Irritant

Ammonium chloride (CAS 12125-02-9)	Irritant
Glycerol (CAS 56-81-5)	Irritant
Zinc chloride (CAS 7646-85-7)	Irritant

Respiratory sensitisation Not a respiratory sensitiser.

Skin sensitisation This product is not expected to cause skin sensitisation.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Components		Species	Test Results
Glycerol (CAS 56-81-5)			
Aquatic			
Acute			
Crustacea	EC50	Daphnia magna	> 10000 mg/l, 24 Hours
Zinc chloride (CAS 7646-85-7)			
Aquatic			
Crustacea	EC50	American or virginia oyster (Crassostrea virginica)	0.1511 - 0.2782 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	0.101 - 0.197 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

Glycerol (CAS 56-81-5)	-1.76

Mobility in soil The product is soluble in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)

Zinc chloride (CAS 7646-85-7)

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 22-May-2019

Revision date -

Version No. 01

Disclaimer

Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.