



Programs



ROBA-Tech

MB

INDUSTRIA
www.TotalFishing.com

MANUAL PAINT OPERATIONS

ROBA-Duplex

mb-masc



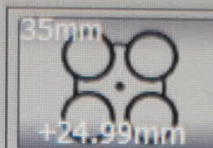
Mode: Automatic User: Maintenance Program: 1 3/4 raw wood softwood 7/27/2022
 6:07:09 PM



20.0 mm



7.0 m/min



220 RPM

40 RPM



65.0 m/min



+145.59°



120 RPM

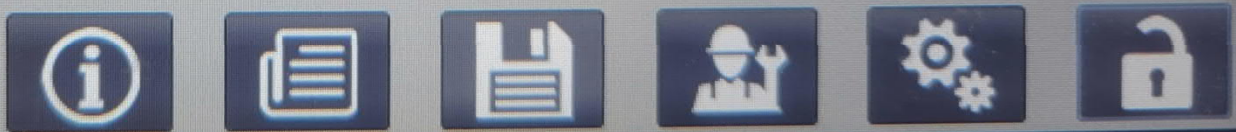


22.0 mm

17.0 mm

19.0 mm

Part inside Machine





Mode:

User:

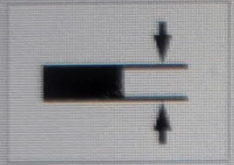
Program:

Automatic

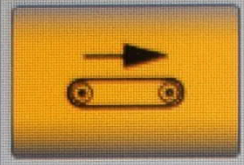
Maintenance

2

3/4 raw wood hardwoods



20.0 mm



6.0 m/min



130 RPM

30 RPM



85.0 m/min



20.0 mm

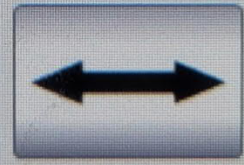


120 RPM

0.0 mm

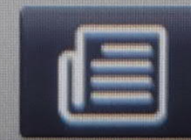


0.0mbar




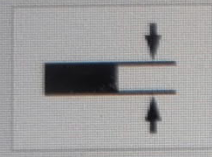
0.0 mm

Part inside Machine

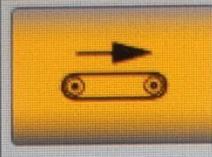




 Mode: Automatic User: Maintenance 3 Program: molding raw wood 7/27/2
6:07:2



20.0 mm




5.0 m/min



0.0mbar

Part inside Machine



35mm
+24.99mm

130 RPM

30 RPM



0.0 mm

75mm
+24.99mm

105.0 m/min

+63.20°

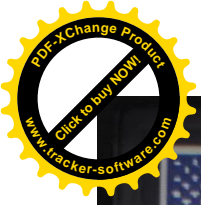
20.0 mm

75mm
+25.01mm

350 RPM

20.0 mm

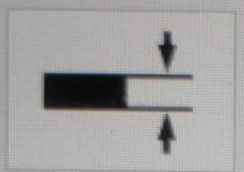




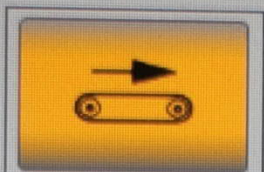
Mode:
Automatic

User:
Maintenance

Program:
4 toe kick raw , seal, prime



20.0 mm




5.0 m/min



0.0mbar

Part inside Machine



35mm
+24.99mm

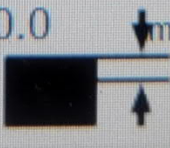


130 RPM

30 RPM



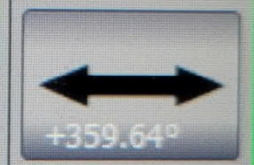
0.0 mm




75mm
+24.99mm



105.0 m/min



20.0 mm

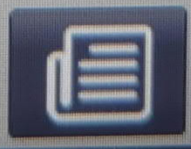
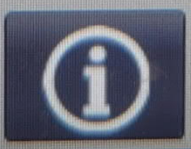


75mm
+25.01mm



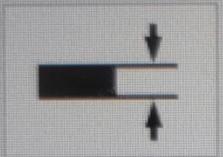
350 RPM

20.0 mm

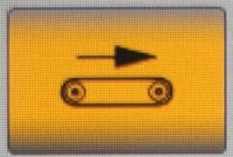





Mode: Automatic User: Maintenance Program: 5 doors sealer



20.0 mm



7.0 m/min



0.0mbar

Part inside Machine



200 RPM

30 RPM



21.0 mm



35.0 m/min

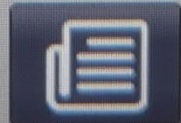


0.0 mm



150 RPM

20.0 mm



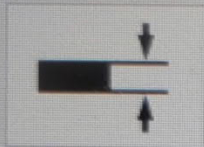


Mode:
Automatic

User:
Maintenance

Program:
6 prime molding


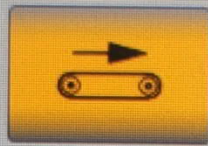
7/27/20
6:08:57



20.0 mm



Part inside Machine

6.0 m/min



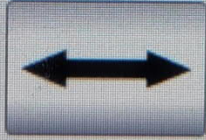
0.0mbar

35mm
+24.99mm



130 RPM

30 RPM



0.0 mm



75mm
+24.99mm

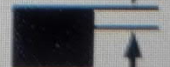


75.0 m/min

+359.64°



20.0 mm



75mm
+25.01mm



200 RPM

20.0 mm

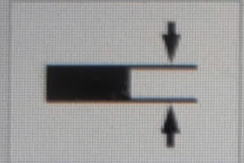




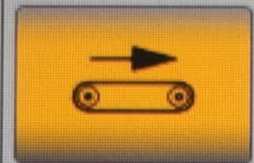
Mode:
Automatic

User:
Maintenance

Program:
7 veneer slab raw wood



20.0 mm



8.0 m/min



130 RPM

30 RPM



75.0 m/min



120 RPM



0.0mbar



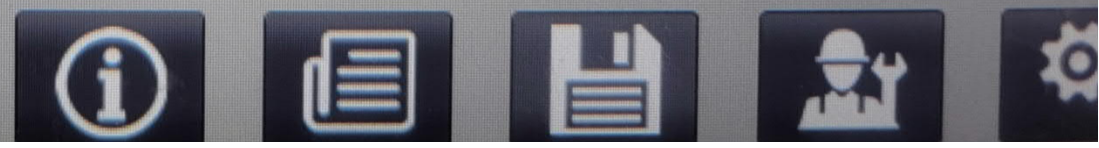
Part inside Machine



0.0 mm

15.0 mm

0.0 mm





Mode:

User:

Program:

7/27/2022

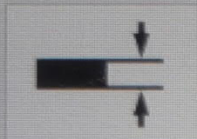
Automatic

Maintenance

8

tops sealer

6:09:29 PM



38.0 mm



6.0 m/min



130 RPM

30 RPM



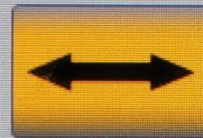
35.0 m/min



120 RPM



0.0mbar



20.0 mm



15.0 mm



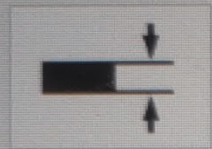
20.0 mm

Part inside Machine

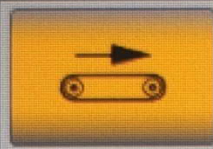




	Mode:	User:	Program:	7/27/20
	Automatic	Maintenance	9 moldings sealer	6:09:37



20.0 mm



6.0 m/min



0.0mbar

Part inside Machine



130 RPM

30 RPM



0.0 mm



35.0 m/min



+359.64°



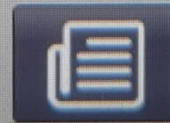
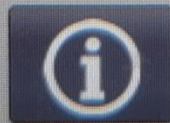
6.0 mm




275 RPM

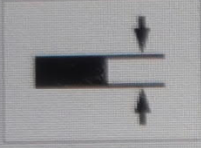


20.0 mm

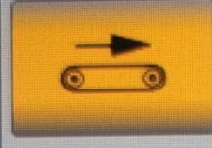




	Mode: Automatic	User: Maintenance	Program: 11 3/4 doors first prime	7/27/2022 6:09:52 PM
---	---------------------------	-----------------------------	---	-------------------------



20.0 mm



6.0 m/min



0.0mbar

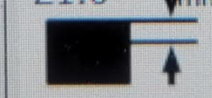


200 RPM

30 RPM



21.0 mm



35.0 m/min



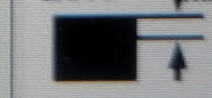
+359.64°

6.0 mm



150 RPM

20.0 mm



Part inside Machine

