

INNOVATIVE ENERGY SAVING SCREW COMPRESSOR

### SHANGHAI SCREW COMPRESSOR CO., LTD.

A: No.1555.Tingfeng Rd.North Jinshan Industrial Zone,Shanghai.P.R.China T:+86-21-5738 3073 F:+86-21-5738 2222 E-mail:info@scrcompressor.com Web:www.scrcompressor.com





INNOVATIVE | EFFICIENT

RELIABLE | SMART

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SHANGHAI SCREW COMPRESSOR CO., LTD.



# SUPER EFFICIENCY AIR COMPRESSOR EPM/EPM2 SERIES





SHANGHAI SCREW COMPRESSOR CO.,LTD is a high tech Japanese joint venture with independent intellectual property, founded in 2000. SCR together with Anest lwata focus on air compressor research and development, covering all aspects from manufacturing through to sales, service and technical support. SCR supply a complete range of products such as high efficiency permanent magnet variable speed air compressors, oil free screw compressors, oil free scroll compressors, bearing free and magnetic centrifugal blowers. The global sales and service network provide our customers with high-quality, energy efficient and environmentally friendly compressed air solutions.

SCR's statement of "Inspire Infinite Power" signifies the close relationship with their global partners, and suppliers. SCR is committed to building an industrial world with continuous improvement for both its customers, the environment and its employees.













### 01-Permanent magnet (PM) motor

Exceed IE4 standards

Lubricant-cooled motor

VSD: variable speed drive

IP65 protection

### 02-New compressor airend

New improved rotor profile

R&D in japan

Designed to give many years of reliable operation

### **03-Inlet filter**

Nano scale Heavy duty

- Filtration accuracy upto 99.9%
- Dust particles below 0.3 micron
- Pressure drop indicator
- •2,000 hours service intervals
- Make the main rotor bearing from attrition
- Extend the service life fo the lubricating oil and oil filter

### 04-Cooling fan

VSD control
Compact
Low noise level
High capacity for optimized cooling
Low power consumption

### 05-Classic cooler design

Separate oil/air cooler
Easy access for maintenance
Paint anti-corrosion coating on surface
30% oversized cooler design

### 06-Innovative flux vector inverter

CE/UL/CUL certification

Wide voltage design

- Meets C3 and C3 EMC requirements
- Built-in DC reactor
- Independent cooling air duct design

•Robust enclosure to trouble-free operation even in the harshest of conditions

### 07-SCR 9000 touch controller

•7,0 inch full color touch screen

- Real-time operation/ maintenance/ alarm information
- Full graphical Flow diagram

Operation record/ chart display

- Multiple languages
- Weekly and daily scheduling, service history and planning
- RS485 interface, modbus rtu Protocol

### **08-Inlet valve**

•Optimizes the inlet flow of the air end

No blow down losses

•Full aluminum maintenance free design

High vaccum degree:700mmhg

Large suction area

•Low load energy consumption in unloaded operation

•Fast check: prevent unloading and shutdown oil injection

-Fluoro rubber for improved valve seal

### **09-Oil filter**

•High efficiency oil filter removes reliably contaminants from the oil

•Oil particles can be controlled at 0.1 micron

 Ensures a smooth and well-lubricated oil system

### **10-Oil tank**

- •Oversized air and oil tank improves the cyclone effect maximising the seperation process
- •The high efficiency oil seperator ensures that the oil carry over is less than 3ppm
- System pressure loss:less than 0.02mpa
- The rotating oil tank lid makes maintenance convenient and straight forward reducing maintenance down time

### **11-Electrical control cabinet**

•Siemens core electrical components are used to further enhance reliabity

### 12-All-steel internal pipe system

- All steel internal pipe work and compression joints are used to prevents leakage and premature ageing often seen with flexible pipes
- Less pipe friction loss

## **INNOVATIVE SCREW COMPRESSOR TECHNOLOGIES**

## **Innovation for efficiency**

SCR's Energy-saving screw compressor is designed with one thing in mind, to provide a highly efficient and optimum product. Coupling the latest compressor technology and SCR's innovative design team, the SCR Energy-saving screw compressor exceeds previous models in terms of power optimization and energy efficiency, while at the same time reducing cost.

New compressor airend

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## **HIGH PERFORMANCE**

Super premium efficiency EPM motor (IE4 equivalent)

# Dual layer design for optimum lubricant cooling









Example: 75KW 380V | Volume 37% | Weight 26%

### > Special taper connection

Motor rotor is taper connection with airend male rotor No gears or belts, no shaft seal, no coupling Zero transmission loss Easy for installation and maintenancce No need to make alignment adjustment Better protection for inner parts of PM motor Reduce maintenance cost

### > State-of-the-art airends

New improved rotor profile R&D in Japan Isothermal compression Multi point atomization injection technology Reduced pressure losses Optimized in and outlet portals Designed for 20 years\* of reliable operation Flow-optimized for impressive performance All-new, state-of-the-art airend improves Efficiency as much as 16%

### > Innovative motor liquid cooling technology

Closed loop cooling system Oil cooling pm motor

Exceed IE4 standards	Lubricant-cooled motor
VSD: variable speed drive	Bearing free motor requires zero maintenance
UH series Permanent magnets resist to 180 °C	Fully enclosed IP65 protection
Optimal cooling for all speeds and ambient conditions	F grade insulation and B grade temperature rise assessment
High temperature design prevents demagnetizat	ion

Motor and motor liquid cooling system Independent closed loop cooling Special coolant Independent cooling fan







EPM models (20-60HP)



## **ENERGY SAVING TECHNOLOGY**

## Double inverter design

### > Inverter control

SCR EPM2 compressors have a wide operating speed range leading to stable constant pressure control further reducing power consumption. SCR' s exclusive inverter and Energy Saving Logic control can get optimized energy savings, regardless of the load condition. They can react to pressure changes quickly maintaining pressure fluctuation to ±0.01 MPa.





### > Constant pressure output

Significant energy-savings can be achieved by constant pressure control avoiding pressure fluctuations controlled to within±0.01MPa.

### **Energy-saving model**



### > Stable constant temperature

Constant temperature setting ensures the best lubrication performance avoiding high temperature trips.





## **ENERGY SAVING TECHNOLOGY**

## Pure soft-start system as standard

### > Soft start system reduces the electric current during start up

SCR EPM2 Series adopts a soft start system for its start-up. The Inovance VSD maintains full load current on start up to 1.5 times FLC-Traditional motor starters such as direct on line starters and star delta starters burden the power supply due to the high peak start up current which can typically be 8-10 times FLC. With variable speed soft start system, the starting current never exceeds the rated value.



### > Low noise

Large rotor low speed effectively reduces airend vibration and noise

VSD air compressor starts and runs steadily without frequent loading and unloading of normal screw compressor

Double VSD control (main motor and fan motor double VSD) can reduce the noise of airend and coling fan

Acoustic sound deadening and new cooling system decreases overall noise level

Low noise operation means conversations can take place right beside the running compressor

### Meticulous assembly



### **Magnetic panel filters**

Reduce the ingress of foreign matter preventing the cooler from blocking

Extend the service life of the compressor

### Air cooling system

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The electrical enclosure design has an external cool air path ensuring that all electrical components operate at their optimimum temperature

The heat inside of the electrical enclosure is removed by cooling fans, ensuring good cooling air flow for the inverter

The air inlet is located at the rear of the machine to help reduce noise levels leading to an enhanced erganomic design





### **SUPPORTS UP TO 16 MACHINES**





### State-f-the-art touch controller

Improved user friendly design
7.0 inch full color touch LCD screen
Real-time Operation/ Maintenance/ Alarm information
Graphical flow diagram
Operation record/ Chart display
Multiple languages
Weekly timer/Service history and planning
On board RS485 interface

### Increased reliability

Energy saving logic

Overload/ Over current/ phase loss/ unbalance protection

Pre-alarm system to avoid sudden failure

Remote monitoring capability

programmable start stop schedules

Multiple compressor sequencing capability

### **Compressor group control**

Up to 16 compressors can be automatically operated without a group control panel

## **DOWN-TO-EARTH INVESTMENT FOR THE FUTURE**

What's important is not the initial cost but life cycle cost. Variable speed compressors may look more expensive than fixed speed models, but many customers choose them because they know importance of life cycle cost & return on investment when it comes to choosing the right compressor.

Can Save approx 35% of life cycle cost(LCC)



> Only pay for the air you use



SCR's EPM2 series of compressors adjust compressor's rotating speed depending on the demand, which can change from moment to moment. Thus, it can provide exact volume and pressure what customer needs and achieve maximum energy saving potential. Maximizing energy-saving under any load operation through wide-range inverter control. Wide-range control and Emergency stop function.

## **SCR'S CLOUD SERVICE OPTION**

## New air solution program with advanced IOT technology

### > Anytime, Anywhere

Customers can monitor the live running conditions of SCR compressors anytime, anywhere and can be accessed through a Cloud service in real time. Moreover, alarm notifications will help prevent any unplanned down time.



### **Reliable security**

VPN (Virtual private network) ensures the same reliable security level as the private network. User friendly cloud service.





## **PREMIUM QUALITY, PRECISION MACHINED**

### **Meticulous assembly**

All airends and compressor packages are assembled to the highest standards by SCR's qualified specialists in accordance with Japanese Quality Management System.



### **Performance testing**

Each air compressor must undergo an operational inspection before leaving the factory to verify the performance of the compressor.



### **Precision milling and grinding**

The new profiles rotors are machined on CNC profile grinders to micron accuraсу.



### **Flexible machining centres**

Rotors and casings for SCR airends are produced in a state of the art, climate controlled machining centres. Japanese quality management ensures unrivalled product quality.

SGS

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**CE certificate** 



**EMC** certificate



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**ISO** certificate

Model	KW	HP	Capacity (m <sup>3</sup> /min)
SCR20EPM-7		0.75-3.0	
SCR20EPM-8	15	20	0.73-2.9
SCR20EPM-10			0.58-2.3
SCR25EPM-7			1.3-3.7
SCR25EPM-8	18.5	25	1.1-3.5
SCR25EPM-10			1.0-2.9
SCR30EPM-7			1.1-4.1
SCR30EPM-8	22	30	1.2-4
SCR30EPM-10			1.1-3.5
SCR40EPM-7			1.7-6.2
SCR40EPM-8	30	40	1.6-6.1
SCR40EPM-10			1.3-5.2
SCR50EPM-7			1.65-7.4
SCR50EPM-8	37	50	1.6-7.35
SCR50EPM-10			2.3-6.5
SCR60EPM-7			2.5-9.5
SCR60EPM-8	45	60	2.4-9.4
SCR60EPM-10			3.0-8.0
SCR75EPM2-7			3.5-12.5
SCR75EPM2-8	55	75	3-11.5
SCR75EPM2-10			2.6-10.5
SCR90EPM2-7			4-14
SCR90EPM2-8	63	90	3.6-13
SCR90EPM2-10			3.2-12
SCR100EPM2-7			3.8-16.3
SCR100EPM2-8	75	100	3.6-16
SCR100EPM2-10			2.9-13.7
SCR125EPM2-7			5.1-20
SCR125EPM2-8	90	125	5-19
SCR125EPM2-10			4-16.5
SCR150EPM2-7		150	7.4-24.5
SCR150EPM2-8	110		7.2-24
SCR150EPM2-10			6.3-21
SCR180EPM2-7	132	180	8.3-30
SCR180EPM2-8			7.5-28
SCR180EPM2-10			6.5-23
SCR220EPM2-7			9.3-33.5
SCR220EPM2-8	160	220	8.8-31
SCR220FPM2-10			76-27

### NOTE:

The capacity is measured as GB3853 standard.(equivalent to ISO1217 Annex C)

Standard voltage is 380V/50HZ/3P, other voltage is available.

The recommended best capacity range is 60%-100%.

Alpine/high altitude, high temperature, high humidity, high dust loads or other adverse working conditions will require specialized custom designs. These are available on special request.

We reserve the right to make changes and improvements to the design and appearance. Specifications may change without prior notice.

Pressure (BAR)	Dimension (mm)	Weight (KG)	Size	
7		480	R1	
8	1200*800*1100			
10				
7		480	R1	
8	1200*800*1100			
10				
7		560	R1	
8	1200*800*1100			
10				
 7		830	R1 1/2	
 8	1400*1000*1370			
10				
 7	450000000000000000000000000000000000000	050	R1 1/2	
 8	1530*1100*1370	850		
 10				
 7	100+1100+100	890	R1 1/2	
 8	1530^1100^1500			
10				
 /	1900*1350*1650	1550	DN50	
 8				
 10				
 /	1000*1350*1650	1650	DN50	
 0	1300 1330 1030			
7				
 2 8	2280*1500*2100	2010	DN65	
 10	2200 1000 2100			
7		2050	DN65	
8	2280*1500*2100			
10				
7				
 8	3000*1750*1690	2900	DN80	
10				
7	2700*1650*2150	3050	DN80	
8				
10				
7		3150	DN80	
 8	2700*1650*2150			
10				





![](_page_9_Picture_2.jpeg)