初教6型飞机 CHUJIAO-6 TRAINER

航空器材目录

ILLUSTRATED PARTS BREAKDOWN CATALOG

第三册 标准件、随机工具设备
VOLUME 3 STANDARD PARTS、TOOLS AND GROUND EQUIPMENT
DELIVERED WITH AIRCRAFT

中华人民共和国 THE PEOPLES REPUBLIC OF CHINA

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二〇〇三年

FOREWORD

The catalog is provided specially for customers and supply departments of air materials.

It belongs to the aircraft part and consists of five volumes, that is,

- Volume 1 Structure, Landing Gear, Control System and Pneumatic System
- Volume 2 Power Plant and Special Equipment
- Volume 3 Standard Parts, Tools and Ground Equipment Delivered with Aircraft
- Volume 4 HS-6A Engine
- Volume 5 Electrical Equipment, Instrument and Radio Equipment

Part quantity of this catalog is total parts of each aircraft.

This catalog is based on applicable design drawings and relative technical documents.

说 明

为便于使用单位与供应部门搞好航空器材的业务工作,特汇编本目录。

全套目录共分五册,即

第一册 结构、起落架、操纵、冷气

第二册 动力、特设

第三册 标准件、随机工具设备

第四册 活塞 6 甲型发动机

第五册 电气、仪表、无线电设备

本册中的件数为每架飞机上的总件数。

本册以现行生产图纸和技术文件为准。

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3-7 工作梯 Service ladder	
3-8 轮挡 Checks·····	
3-9 手拖牵引器 Towing trolley ······	
3-10 汽油桶 Gasoline can ······	
3-11 滑油桶 Oil can ······	
3-12 发动机左排气管罩盖 Cover of engine left exhaust tube	
3-13 加油凳 Oil filler	
3-14 注后机盒用滑油漏斗 Oil funnel for oiling rear case	

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标准件部份

STANDARD PARTS

一、国家标准

NATIONAL STANDARD

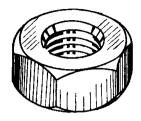


图1-1 六角螺母GB52

Fig.1-1 Hexagon nut GB52

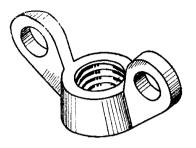


图1-2 蝶形螺母GB62

Fig.1-2 Butterfly nut GB62



图1-3 开口销GB91

Fig.1-3 Split pin GB91



图1-4 弹簧垫圈GB859

Fig.1-4 Spring washer GB859



图1-5 外齿弹性垫圈GB862

Fig.1-5 Toothed elastic washer GB862

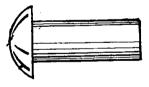


图1-6 半圆头铆钉GB867

Fig.1-6 Half-round head rivet GB867

插图	Fig.	47 16	//- D	件	插图	Fig.	<i>t t t</i>	//L = =	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号	名 称 Nomenclature	件 号 Part No.	数 Qty
1-1		六角螺母	GB52		(1-1)		六角扁螺母	BM6GB54-45	72
		Hexagon nut	BM6GB52	6			Hexagon oblate	BM8GB54-45	17
			BM8GB52	8			nut	BM10GB54-45	11
			BM10GB52	16				BM12×1.5GB54-45	4
			BM2GB52-45	4				BM14×1.5GB54-45	1
			BM3GB52-45	9				BM6GB54-LY11-CZ	2
			BM4GB52-45	184				BM5GB54-HPb59-1	1
			BM5GB52-45	70				BM6GB54-HPb59-1	24
			BM6GB52-45	53	1-2		蝶形螺母	GB62	
			BM8GB52-45	66			Butterfly nut	BM5GB62-25	2
			BM10GB52-45	42				BM6GB62-25	10
			BM12×1.5GB52-45	4	1-3		开口销	do×L GB91	按需要
							Split pin		As reg.
			BM4GB52-LY11-CZ	20					
			BM4GB52-HPb59-1	8	1-4		弹簧垫圈	dGB859	按需要
							Spring washer		As reg.
见 1-1		六角扁螺母	GB54		1-5		外齿弹性垫圈	GB862	
		Hexagon oblate	BM4GB54-45	37			Toothed elastic	4GB862-65Mn	85
		nut	BM5GB54-45	287			washer	5GB862-65Mn	1

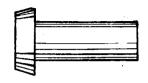


图1--7 平锥头铆钉GB868

Fig.1-7 Flat conical head rivet GB868

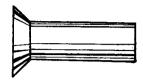


图1-8 90°沉头铆钉GB869

Fig.1-8 90° counter-sunk rivet GB869



图1-9 120° 沉头半空心铆钉GB874

Fig.1-9 120° countersunk half hollow rivet GB874



图1-10 空心铆钉GB876

Fig.1-10 Hollow rivet GB876



图1-11 轴用弹性挡圈GB894

Fig.1-11 Elastic stop ring GB894 for shaft

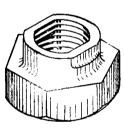


图1-12 小六角自锁螺母GB924

Fig.1-12 Small hexagon self-lock nut GB924

插图	Fig.	4- 1-	"	件	插图	Fig.	4	"	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(1-5)		外齿弹性垫圈 Toothed elastic washer 半圆头铆钉 Half-round head	GB862 6GB862-65Mn GB867 d×LGB867-LY1	3 按需要	1-9		120° 沉头半空 心铆钉 120° countersunk half hollow rivet 空心铆钉 Hollow rivet	GB874 d×LGB874-LY1 GB876 4×3GB876	按需要 As req.
		rivet 平锥头铆钉	d×LGB867-MLC15 GB868	按需要 As req.				4×4GB876 4×5GB876 5×4GB876	304 16 16
1-7			d×LGB868-LY1 d×LGB868-MLC15 d×LGB868-LF21	按需要按需要				5×5GB876 5×8GB876 6×5GB876	29 24 2
1-8		90° 沉头铆钉 90° counter- sunk rivet	GB869 d×LGB869-LY1 d×LGB869-LF21 d×LGB869-MLC15	As req. 按需要 按需要 按需要	1-11		轴用弹性挡圈 Elastic stop ring for shaft 小六角自锁螺母 Small hexagon	GB894 12GB894-65Mn GB924 M3GB924-45	6
				As req.			self-lock nut	M4GB924-45 M5GB924-45	5

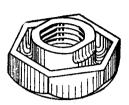


图1-13 轻型六角自锁螺母GB925

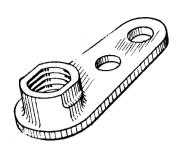


图1-14 单耳托板自锁螺母GB929

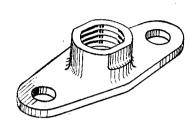


图1-15 双耳托板自锁螺母GB930

Fig.1-13 Light hexagon self-lock nut GB925

Fig.1-14 Single lug self-lock anchor nut GB929

Fig.1-15 Double lug plate self-lock anchor nut GB930

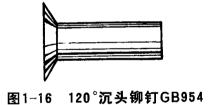


Fig.1-16 120° counter-sunk rivet GB954



图1-17 单耳托板自锁螺母垫片GB961



图1-18 双耳托板自锁螺母垫片GB962

Fig.1-17 Single lug self-lock anchor nut pad GB961

Fig.1-18 Double lug self-lock anchor nut pad GB962

插图	Fig.	<i>- - - - - - - - - -</i>	<i>#</i> 5	件	插图	Fig.	<i>t</i> 16	<i>#</i> 5	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
1-13		轻型六角自锁	GB925		1-16		120° 沉头铆钉	GB954	
		螺母	M4GB925	580			120° counter-	d×LGB954-LY1	按需要
		Light hexagon	M5GB925	73			sunk rivet	d×LGB954-MLC15	按需要
		self-lock nut	M6GB925	58					As req.
			M8GB925	2	1-17		单耳托板自锁螺 母垫片	GB961	
1-14		单耳托板自锁	GB929				Single lug self-lock anchor nut pad	4×1GB961	23
		螺母	M4GB929-MLC15	69	1-18		双耳托板自锁螺	GB962	
		Single lug	M5GB929-MLC15	20			母垫片	4×1GB962	26
		self-lock anchor	M6GB929-MLC15	2			Double lug self-lock anchor		
		nut					nut pad		
1-15		双耳托板自锁	GB930		1-19		管状铆钉	GB975	
		螺母	AM3GB930-MLC15	15			Tubular rivet	4×23GB975-20A	4
		Double lug	AM4GB930-MLC15	530				5×17GB975-20A	4
		self-lock anchor	AM5GB630-MLC15	225				5×23GB975-20A	6
		nut	AM6GB930-MLC15	19				6×5GB975-20A	4
								6×21GB975-20A	3
								6×22GB975-20A	4



图 1-19 管状铆钉GB975 Fig.1-19 Tubular rivet GB975

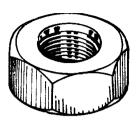


图1-20 小六角较扁螺母GB1007

Fig.1-20 Small hexagon oblate nut GB1007

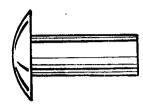


图1-21 大扁圆头铆钉GB1011

Fig.1-21 Big oblate round- head rivet GB1011



图1-22 无头铆钉GB1016

Fig.1-22 Headless rivet GB1016

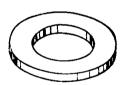


图1-23 垫圈GB1018

Fig.1-23 Washer GB1018

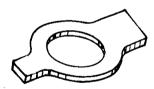


图1~24 角形外舌止动垫圈GB1024

Fig.1-24 Angle shaped outer tongue stop washer GB1024

插图	Fig.			件	插图	Fig.		<i>u</i> = =	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(1-19)		管状铆钉 Tubular rivet	6×23GB975-20A 6×27GB975-20A 6×28GB975-20A 6×32GB975-20A 8×14GB975-20A 8×29GB975-20A 8×30GB975-20A 8×44GB975-20A	4 7 1 1 8 20 10 2	1-21		大扁圆头铆钉 Big oblate round- head rivet 无头铆钉 Headless rivet	GB1011 d×LGB1011-LY1 d×LGB1011-LF21 GB1016 5×30GB1016-25	按需要 按需要 As req.
1-20		小六角较扁螺 母 Small hexagon oblate nut		23 2 27 12 2	1-23		垫 圈 Washer	GB1018 5×12×0.5BRGB1018 5×12×1BRGB1018 3×6×0.5GB1018-20 3×6×0.8GB1018-20 3×7×0.8GB1018-20 3×8×0.5GB1018-20 3×8×0.5GB1018-20 3×8×1GB018-20 3×12×1.5GB1018-20 3.5×7×0.8GB1018-20	4 8 6 36 4 7 4 26 10 56

插图	Fig.	A7 11-	/ /-	件	插图	Fig.	67 1h	/ /-	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(1-23)		垫 圏	4×8×0.5GB1018-20	25	(1-23)		垫 圏	6×12×0.5GB1018-20	5
		Washer	4×8×0.8GB1018-20	26			Washer	6×12×1GB1018-20	63
			4×8×1GB1018-20	383				6×12×1.5GB1018-20	10
			4×10 ×0.8GB1018-20	34				6×14×1GB1018-20	9
			4×10×1GB1018-20	21				6×14×2GB1018-20	35
			4×10×1.5GB1018-20	6				6×14×SGB1018-20	4
			4×12×1GB1018-20	6				8×12×SGB1018-20	1
			4×12×1.5GB1018-20	2				8×14×1GB1018-20	5
			5×8×0.8GB1018-20	8				8×14×1.5GB1018-20	6
			5×10×0.5GB1018-20	8				8×16×0.5GB1018-20	4
			5×10×0.8GB1018-20	12				8×16×1GB1018-20	40
			5×10×1GB1018-20	107				8×16×1.5GB1018-20	33
			5×12×0.5GB1018-20	2				8×16×2GB1018-20	9
			5×12×0.8GB1018-20	6				8×20×2.5GB1018-20	10
			5×12×1.5GB1018-20	14				10×20×1GB1018-20	4
			5×14×2GB1018-20	11				10×20×1.5GB1018-20	6
			6×10×0.8GB1018-20	1				10×40×1GB1018-20	1
			6×10×1GB1018-20	6				12×20×1GB1018-20	1

插 图	Fig.	<i>t</i> 11	<i>"</i>	件	插图	Fig.	- Th	<i>u</i> . 5	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(1-23)		垫 圈	12×20×2GB1018-20	2	(1-23)		垫 圏	14×25×2.5GB1018-20BB	2
		Washer	12×22×1GB1018-20	2			Washer	2×6×0.5GB1018LY12-CZ	8
			16×30×3GB1018-20	2				2.5×6×0.5GB1018LY12-CZ	51
			18×30×1.5GB1018-20	2				2.5×6×0.8GB1018LY12-CZ	68
			18×30×3GB1018-20	1				2.5×7×0.5GB1018LY12-CZ	25
			24×40×2GB1018-20	2				2.5×7×0.8GB1018LY12-CZ	4
			3×8×1GB1018-20BB	6				2.5×10×0.8GB1018LY12-CZ	4
			3×12×1GB1018-20BB	2				3×6×0.8GB1018LY12-CZ	7
			3×12×1.5GB1018-20BB	4				3×8×0.5BG1018LY12-CZ	26
			4×8×1GB1018-20BB	8				3×8×0.8GB1018LY12-CZ	10
			4×10×1.5GB1018-20BB	4				3×8×1GB1018LY12-CZ	102
			4×12×1.5GB1018-20BB	4				3×10×1.5GB1018LY12-CZ	4
			5×14×1GB1018-20BB	4				4×8×0.5GB1018LY12-CZ	71
			5×14×2GB1018-20BB	4				4×8×0.8GB1018LY12-CZ	42
			6×14×1.5GB1018-20BB	4				4×8×1GB1018LY12-CZ	71
			6×16×1.5GB1018-20BB	26				4×10×1GB1018LY12-CZ	697
			6×16×2GB1018-20BB	14				4×10×1.5GB1018LY12-CZ	6
			8×16×2GB1018-20BB	4				4×12×0.8GB1018LY12-CZ	35

插图	Fig.			件	插图	Fig.		–	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(1-23)		垫 圈	4×12×1GB1018LY12-CZ	30	(1-23)		垫 圈	10×20×1.5GB1018LY12-CZ	10
		Washer	5×8×0.8GB1018LY12-CZ	1			Washer	10×20×2GB1018LY12-CZ	15
			5×10×1GB1018LY12-CZ	52				14×28×1.5GB1018LY12-CZ	1
			5×12×1GB1018LY12-CZ	6				18×30×1.5GB1018LY12-CZ	1
			5×12×1.5GB1018LY12-CZ	54				2×5×0.5GB1018H62-M	2
			5×14×2GB1018LY12-CZ	4					
			6×12×1GB1018LY12-CZ	68	1-24		角形外舌止动垫	GB1024	
			6×12×1.5GB1018LY12-CZ	54			<u>巻</u>	6GB1024-20	1
			6×14×2GB1018LY12-CZ	8			Angle shaped		
			6×18×1GB1018LY12-CZ	2			outer tongue stop		
			6×18×2.5GB1018LY12-CZ	1			washer		
			8×14×1GB1018LY12-CZ	8					
			8×16×1GB1018LY12-CZ	5					
			8×16×1.5GB1018LY12-CZ	16					
			8×16×2GB1018LY12-CZ	4					
			8×18×1GB1018LY12- CZ	1					
			10×18×1.5GB1018LY12-CZ	8					
		_	10×20×1GB1018LY12-CZ	23					

二、1类标准-紧固零件

STANDARD PARTS CLASS I— FASTENING PARTS

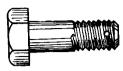


图2-1 六角头螺栓HB1-101

Fig.2-1 Hexagon head bolt HB1-101



图2-2 锥形螺栓HB1-,25

Fig.2-2 Taper-shaped bolt HB1-125

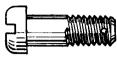


图2-3 平圆头螺栓HB1-126

Fig.2-3 Taper-shaped bolt HB1-126

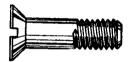


图2-4 90°沉头螺栓HB1-129

Fig.2-4 90° countersunk bolt HB1-129



图2-5 十字槽120°半沉头螺栓HB1-137

Fig.2-5 Cross- slot 120° half-countersunk bolt HB1-137



图2-6 六角头螺钉HB1-201

Fig.2-6 Hexagon screw HB1-201

插图	Fig.			件	插图	Fig.			件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty		图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
2-1		六角头螺栓	HB1-101		见 2-1		短螺纹小六角头	HB1-102	
		Hexagon head	HB1-101G5×14	4			螺栓	HB1-102-5×14	6
		bolt	HB1-101G5×26	5			Short thread	HB1-102-5×16	8
			HB1-101G5×28	2			small-hexagon	HB1-102-5×18	2
			HB1-101G5×30	2			bolt	HB1-102-5×22	8
			HB1-101G5×46	17				HB1-102-5×30	12
			HB1-101G5×46×3	1				HB1-102-5×36	1
			HB1-101G5×48	2				HB1-102-6×12	3
			HB1-101G5×50	15				HB1-102-6×14	4
			HB1-101G6×22	1				HB1-102-6×18	6
			HB1-101G6×30	8				HB1-102-6×20	4
			HB1-101G6×32	3				HB1-102-6×24	2
			HB1-101G6×34	2				HB1-102-6×34	4
			HB1-101G6×36	2				HB1-102G5×12	1
			HB1-101G6×38	1				HB1-102G5×20	1
			HB1-101G6×40	3				HB1-102G5×26	2
			HB1-101G6×46	1				HB1-102G5×30	8
			HB1-101G6×58	4				HB1-102G6×16	2

插图	Fig.	<i>A</i> 15	/ <u>/</u>	件	插图	Fig.	一 名 称	<i>/</i>	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	1 名 杯 Nomenclature	件 号 Part No.	数 Qty
(2-1)		短螺纹小六角	HB1-102G6×24×3	2	(2-1)		四级精度(dC ₄)	HB1-103-6×24	10
		头螺栓	HB1-102G6×30	4			六角头螺栓	HB1-103-6×26	2
		Short thread	HB1-102G6×38	2			Grade 4 (dC ₄)	HB1-103-6×28	8
		small-hexagon	HB1-102G6×44×3	2			hexagon bolt	HB1-103-6×30	4
		bolt	HB1-102G8×16	2				HB1-103-6×34	2
			HB1-102LA6×24	2				HB1-103-6×36	2
								HB1-103-8×24	4
2-1		四级精度(dC ₄)	HB1-103					HB1-103-8×26	4
		六角头螺栓	HB1-103-5×12	46				HB1-103-8×26×4	4
		Grade 4 (dC ₄)	HB1-103-5×14	13				HB-103-8×28	8
		hexagon bolt	HB1-103-5×16	4				HB1-103-8×30	25
			HB1-103-5×18	12				HB1-103-8×30×4	4
			HB1-103-5×24	2				HB1-103-8×32	22
			HB1-103-6×14	24				HB1-103-8×36	4
			HB1-103-6×16	14				HB1-103-8×38	4
			HB1-103-6×18	4				HB1-103-8×40	2
			HB1-103-6×20	40				HB1-103-10×26	4
			HB1-103-6×22	6				HB1-103-10×28	2

插图	Fig.		–	件	插图	Fig.		–	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(2-1)		四级精度(dC ₄)	HB1-103-10×30	8	(2-1)		四级精度(dC ₄)	HB1-103G8×62×4	4
		六角头螺栓	HB1-103-10×34	2			六角头螺栓		
		Grade 4 (dC ₄)	HB1-103-10×36	4			Grade 4 (dC ₄)		
		hexagon bolt	HB1-103-10×38	4			hexagon bolt		
			HB1-103-10×40	2	2-1				
			HB1-103-10×42	4			四级精度(dC ₄)	HB1-104	
			HB1-103-10×44	4			短螺纹小六角头	HB1-104-5×12	26
			HB1-103-10×46	4			螺栓	HB1-104-5×14	10
			HB1-103-10×52	2			Grade 4 (dC ₄)	HB1-104-5×16	18
			HB1-103-10×54	2			short thread	HB1-104-5×18	8
			HB1-103-12×36	2			hexagon bolt	HB1-104-5×20	8
			HB1-103G6×20	12				HB1-104-5×22	4
			HB1-103G6×20×3	36			二级精度(dC ₂)	HB1-104-10×20×2.8	8
			HB1-103G6×30×3	4	2-1		小六角头螺栓	HB1-106	
			HB1-103G6×38×3	4			Grade 2 (dC ₂)	HB1-106-4×16	2
			HB1-103G8×24	4			small hexagon	HB1-106-4×18 HB1-106-4×32×2.5	2 2
			HB1-103G8×42	6			bolt	HB1-106-5×16	2
			HB1-103G8×60×4	2				HB1-106-5×18×3 HB1-106-5×28×3	1 2

插 图	Fig.	<i>A</i> 7 14	/ <u>/</u>	件	插图	Fig.	67 Ib	<i>#</i> B	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(2-1)		二级精度(dC ₂)	HB1-106-6×20×3	5	2-2		锥形螺栓	HB1-125	
		小六角螺栓	HB1-106-6×22×3	8			Taper-shaped	HB1-125-5 ×29.5×2	2
		Grade 2 (dC_2)	HB1-106-6×24×3	6			bolt	HB1-125-5×42×2	2
		small hexagon	HB1-106-6×26×3	11				HB1-125-6×40	4
		bolt	HB1-106-6×40×3	1				HB1-125-6×44	1
			HB1-106-6×52×3	1				HB1-125-6×67	4
			HB1-106-6×56×3	1				HB1-125-10×62	2
			HB1-106-6×62×3	6				HB1-125G10×44	2
			HB1-106-6×76×3	2					
			HB1-106-8×22×3.5	2	2-3		平圆头螺栓	HB1-126	
			HB1-106-8×28×3.5	1			Flat round	HB1-126-4×30	1
			HB1-106-8×30 ×3.5	2			head bolt	HB1-126-4×46	2
			HB1-106-8×40	2				HB1-126-5×46	2
			HB1-106-8×44×3 5	1				HB1-126G4×12	24
			HB1-106-8×48×3.5	1				HB1-126G4 ×14	15
			HB1-106-8×60×3.5	1				HB1-126G4×16	7
			HB1-106-8×66×3.5	2				HB1-126G4×18	2
			HB1-106-8×86×3.5	2				HB1-126G4×22	1

插图	Fig.	- 1L	<i>(</i>)	件	插图	Fig.	一 名 称	<i>#</i> - 5	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(2-3)		平圆头螺栓	HB1-126G4×24	3	(2-3)		平圆头螺栓	HB1-126G8×26	1
		Flat round	HB1-126G4×26	6			Flat round head bolt	HB1-126G8×36	1
		head bolt	HB1-126G4×28	4				HB1-126LA4×12	20
			HB1-126G4×32	8				HB1-126LA4×14	2
			HB1-126G4×34	10	2-4		90°沉头螺栓 90° countersunk bolt	HB1-129	
			HB1-126G4×36	6			90° countersunk boit	HB1-129G4×50	2
			HB1-126G4×62	2					
			HB1-126G5×20	2	见 2-4		四级精度(dC ₄) 90°沉头螺栓	HB1-131	2
			HB1-126G5×20×3	2			Grade 4 (dC_4)	HB1-131-5×12	
			HB1-126G5×22	36			90° countersunk bolt		
			HB1-126G5×24	9	2-5		十字槽 120° 半 沉头螺栓	HB1-137	
			HB1-126G5×28	2			Cross- slot 120°	HB1-137-4×16	6
			HB1-126G5×36	2			half-countersunk bolt		
			HB1-126G5×66	2	2-6		六角头螺钉	HB1-201	
			HB1-126G6×18	2			Hexagon screw	HB1-201G-M4×22	2
			HB1-126G6×20	2				HB1-201G-M5×12	4
			HB1-126G6×30	1				HB1-201G-M5×14	6
			HB1-126G6×38×3	2				HB1-201G-M5×16	2





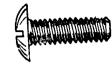


图2-7 平圆头螺钉HB1-202

图2-8 头部带保险孔的圆柱头螺钉HB1-203

图2-9 扁圆头螺钉HB1-204

Fig.2-7 Flat round head screw HB1-202

Fig.2-8 Cylinder screw with safety hole in the head HB1-203

Fig.2-9 Oblate round shaped screw HB1-204

图2-10 90°沉头螺钉HB1-205

Fig.2-10 90° countersunk screw HB1-205 Fig.2-11 90

图2-11 120°沉头螺钉HB1-207

Fig.2-11 90° countersunk screw HB1-207

图2-12 十字槽120°半沉头螺钉HB1-211

Fig.2-12 Cross-slot 120° half countersunk screw HB1-211

插图	Fig.			件	插图	Fig.			件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(2-6)		六角头螺钉	HB1-201G-M5×30	2	(2-7)		平圆头螺钉	HB1-202G-M4×9	14
		Hexagon screw	HB1-201G-M5×34	1			Flat round	HB1-202G-M4×10	190
			HB1-201G-M6×36	1			head screw	HB1-202G-M4×11	6
								HB1-202G-M4×12	208
2-7		平圆头螺钉	HB1-202					HB1-202G-M4×14	39
		Flat round	HB1-202G-M3×6	16				HB1-202G-M4×16	13
		head screw	HB1-202G-M3×8	27				HB1-202G-M4×18	1
			HB1-202G-M3×10	26				HB1-202G-M4×22	3
			HB1-202G-M3×12	10				HB1-202G-M4×26	4
			HB1-202G-M3×14	10				HB1-202G-M4×46	8
			HB1-202G-M3×16	6				HB1-202G-M5×8	2
			HB1-202G-M3×20	3				HB1-202G-M5×10	17
			HB1-202G-M3×22	3				HB1-202G-M5×11	2
			HB1-202G-M3×26	4				HB1-202G-M5×12	54
			HB1-202G-M4×5	12				HB1-202G-M5×14	19
			HB1-202G-M4×6	10				HB1-202G-M5×16	8
			HB1-202G-M4×7	14				HB1-202G-M5×18	20
			HB1-202G-M4×8	94				HB1-202G-M5×20	8

插图	Fig.			件	插图	Fig.		w ==	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty		图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(2-7)		平圆头螺钉	HB1-202G-M5×22	2	2-9		扁圆头螺钉	HB1-204	
		Flat round	HB1-202G-M5×24	7			Oblate round	HB1-204G-M4×6	8
		head screw	HB1-202G-M5×30	4			shaped screw	HB1-204G-M4×9	14
			HB1-202G-M6×12	4				HB1-204G-M4×10	78
			HB1-202G-M6×14	2				HB1-204G-M4×12	335
			HB1-202G-M6×16	13				HB1-204G-M4×14	29
			HB1-202G-M6×18	11				HB1-204G-M4×16	32
			HB1-202G-M6×36	1				HB1-204G-M5×10	31
			HB1-202TA-M2×10	2				HB1-204G-M5×12	66
			HB1-202TA-M4×12	14				HB1-204G-M5×14	78
			HB1-202TA-M4×22	4				HB1-204G-M5×16	8
2-8		头部带保险孔	HB1-203					HB1-204G-M5×24	10
		的圆柱头螺钉	HB1-203G-M4×8	1				HB1-204G-M5×26	6
		Cylinder screw	HB1-203G-M4×20	6					
		with safety hole	HB1-203G-M4×22	2	2-10		90°沉头螺钉	HB1-205	
		in the head	HB1-203G-M4×30	4			90°countersunk	HB1-205G-M3×6	6
			HB1-203G-M5×32	3			screw		
			HB1-203G-M6×22	14					

插图	Fig.	- TL	//- 5	件	插图	Fig.	<i>t</i>	<i>#</i>	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(2-10)		90°沉头螺钉	HB1-205G-M3×10	9	(2-10)		90°沉头螺钉	HB1-205G-M4×42	4
		90°countersunk	HB1-205G-M3×26	4			90°countersunk	HB1-205G-M6×12	4
		screw	HB1-205G-M3×28	2			screw		
			HB1-205G-M3×30	4	2-11		120°沉头螺钉	HB1-207	
			HB1-205G-M4×7	6			120°countersunk	HB1-207G-M4×10	5
			HBI-205G-M4×8	6			screw		
			HB1-205G-M4×10	22	2-12		十字槽 120°半沉	HB1-211	
			HB1-205G-M4×12	22			头螺钉	HB1-211G-M4×11	12
			HB1-205G-M4×14	164			Cross-slot 120°	HB1-211G-M4×12	39
			HB1-205G-M4×16	15			half countersunk	HB1-211G-M4×14	13
			HB1-205G-M4×18	6			screw	HB1-211G-M4×18	4
			HB1-205G-M4×20	6					
			HB1-205G-M4×22	2	2-13		六角槽形厚螺母	HB1-402	
			HB1-205G-M4×24	12			Hexagon slit	HB1-402G-M5	1
			HB1-205G-M4×26	8			thick nut	HB1-402G-M6	1
			HB1-205G-M4×28	2				HB1-402G-M8	6
			HB1-205G-M4×30	2					
			HB1-205G-M4×36	16					



图2-13 六角槽形厚螺母HB1-402

Fig.2-13 Hexagon slit thick nut HB1-402



图2-14 锥形螺栓用垫圈HB1-501

Fig.2-14 Washer for taper bolt HB1-501



图2-15 锥形螺栓用弧形垫圈HB1-502

Fig.2-15 Arc-shaped washer for taper bolt HB1-502



图2-16 弧形垫圈HB1-503

Fig.2-16 Arc-shaped washer HB1-503



图2-17 垫片HB1-509

Fig.2-17 Pad HB1-509



图2-18 钢纸板垫圈HB1-510

Fig.2-18 Fiber board washer HB1-510

插 图	Fig.		W 5	件	插图	Fig.		<i>u</i> = 5	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
2-13		六角槽形厚螺	HB1-402G		(2-13)		六角槽形扁螺母	HB1-404G-M16×1.5	12
		틱	HB1-402G-M5	1			Hexagon slit	HB1-404G-M18×1.5	4
		Hexagon slit	HB1-402G-M6	1			oblate nut	HB1-404G-M24 ×1.5	2
		thick nut	HB1-402G-M8	6					
					2-14		锥形螺栓用垫圈	HB1-501	
见 2-13		六角槽形螺母	HB1-403				Washer for taper	HB1-501G-5	4
		Hexagon slit	HB1-403G-M6	14			bolt	HB1-501G-8	2
		nut	HB1-403G-M8	24					
			HB1-403G-M10	22	2-15		锥形螺栓用弧形	HB1-502	
							垫圈	HB1-502G4×25	2
见 2-13		六角槽形扁螺	HB1-404				Arc-shaped	HB1-502G6×35	2
		母	HB1-404G-M4	8			washer for taper	HB1-502G8×55	2
		Hexagon slit	HB1-404G-M5	18			bolt	HB1-502LB4×35	2
		oblate nut	HB1-404G-M6	103					
			HB1-404G-M8	37	2-16		弧形垫圈	HB1-503	
			HB1-404G-M10	12			Arc-shaped	HB1-503G0.8×4×15	2
			HB1-404G-M12×1.5	3			washer	HB1-503G1×5×18	4
			HB1-404G-M14×1.5	8				HB1-503G1×10×70	2

插图	Fig.		# 5	件	插图	Fig.	A 11	件 号	
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	
(2-16)		弧形垫圈	HB1-503G2×5×35	4	2-18		钢纸板垫圈	HB1-510	
		Arc-shaped	HB1-503G2×5×38	4			Fiber board	HB1-510-14×20×1.5	
		washer	HBI-503G2×8×35	2			washer	HB1-510-27×35×2	
2-17		垫片	HB1-509		2-19		平锥头螺纹空心	HB1-601	
		Pad	HB1-509-16×3	4			铆钉	HB1-601LE5×11	
			HB1-509GD8×1	1			Flat conical head	HB1-601LE5×12	
			HB1-509GD8×2	1			hollow rivet		
			HB1-509GD10×1.5	1	2-20		平头轴	HB1-703	
			HB1-509GD20×2	4			Flat head shaft	HB1-703G3×20×18	
			HB1-509GD8×2.5	3				HB1-703G4×8×6	
			HB1-509GD8×4	L				HB1-703G4×9×?	
			HB1-509GD12×2.5BB	2				HB1-703G4×10×8	
			HB1-509GD14×2.5BB	4				HB1-703G4×14×12	
			HB1-509GD14×4	1				HB1-703G4×18×14	
			HB1-509GD16×3	2				HB1-703G4×20×16	
			HB1-509GD28×1	2				HB1-703G4×22×18	
								HB1-703G4×24×20	



图2-19 平锥头螺纹空心铆钉HB1-601

Fig.2-19 Flat conical head hollow rivet HB1-601

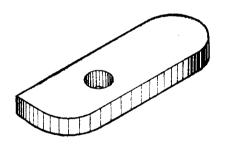


图2-21 止动块3HB1-704GD2

Fig.2-21 Stop block 3HB1-704GD2



图2-20 平头轴HB1-703

Fig.2-20 Flat head shaft HB1-703

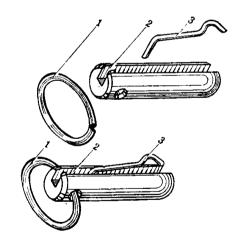


图2-22 快卸弹簧销HB1-706

Fig.2-22 Quick detachable spring pin HB1-706

		/ /	件	插图	Fig.	│ 名 称	件号
图号 图位: No. Loc.		件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	Nomenclature	Part No.
(2-20)	平头轴	HB1-703G4×38×34	2	2-22		快卸弹簧销	HB1-706
	Flat head shaft	HB1-703G5×10×8	6			Quick detachable	HB1-706G8×91
		HB1-703G5×14×12	3			spring pin	
		HB1-703G5×18×14	4				
		HB1-703G5×26×22	2	(2-22)	1	环 圏	HB1-705GE4
		HB1-703G5×32×28	4			Ring	
		HB1-703G6×32×28.5	4				
		HB1-703G6×35×31.5	4		2	销 体	1HB1-706G4×91
		HB1-703G6×38×34.5	8			Pin	
		HB1-703G6×48×44.5	2				
		HB1-703G8×14×10.5	4		3	弹 簧	1HB1-706-4×91
		HB1-703G8×15×12.5	4			Spring	
		HB1-703G8×32×28.5	6				
2-21	止动块	3HB1-704GD2	4				
	Stop block						

三、2类标准一机体构件、锁

STANDARD PARTS CLASS II— AIRFRAME MEMBERS AND LOCK

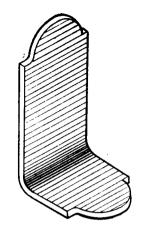


图3-1 固定角材HB2-2

Fig.3-1 Fixing angle HB2-2

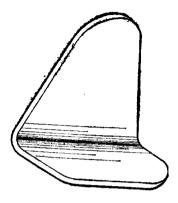


图3-2 固定角材(宽面的)HB2-3

Fig.3-2 Fixing angle (wide) HB2-3



图3-3 圆形边圈HB2-4

Fig.3-3 Round ring HB2-4



图3-4 椭圆边圈HB2-5

Fig.3-4 Ellipse ring HB2-5



图3-5 铝合金波纹板HB2-8

Fig.3-5 Aluminium alloy corrugated plate HB2-8

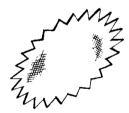


图3-6 粘贴孔布盖HB2-9

Fig.3-6 Cloth cover HB2-9

插 图	Fig.			件	插图	Fig.			件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
3-1		固定角材	HB2-2		3-6		粘贴孔布盖	HB2-9	
		Fixing angle	HB2-2-1 ×20	1			Cloth cover	HB2-9-1	27
			HB2-2-1 ×30	2				HB2-9-2	38
								HB2-9-3	8
3-2		固定角材(宽面	HB2-3					HB2-9-4	9
		的)	HB2-3-1 ×20	2				HB2-9-5	4
		Fixing angle	HB2-3 左-1×20	2				HB2-9-10	4
		(wide)	HB2-3-1 ×30	4				HB2-9-11	2
			HB2-3 左-1×30	4				HB2-g-13	6
3-3		圆形边圈	HB2-4					HB2-9-14	2
		Round ring	HB2-4-10	5					
					3-7		驾驶员安全肋带	1HB2-11	2
3-4		椭圆边圈	HB2-5				Pilot safety belt		
		Ellipse ring	HB2-5-12×24	2					
					3-8		驾驶员安全肋带	2HB2-11	2
3-5		铝合金波纹板	HB2-8				Pilot safety belt		
		Aluminium alloy	HB2-8-200×150×0.8	2					
		corrugated plate							

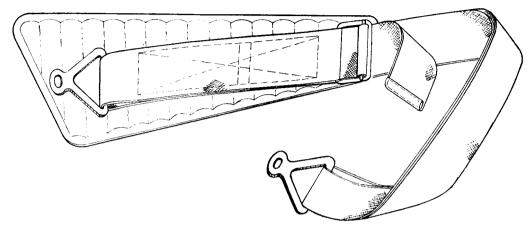


图3-7 驾驶员安全肋带1HB2-11

Fig.3-7 Pilot safety belt 1HB2-11

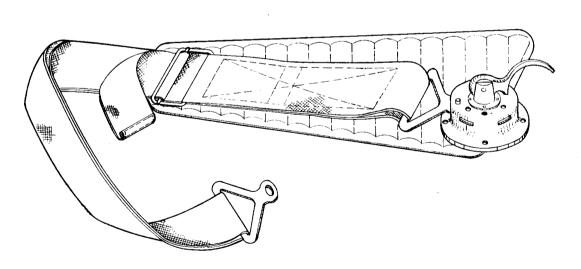


图3-8 驾驶员安全肋带2HB2-11

Fig.3-8 Pilot safety belt 2HB2-11

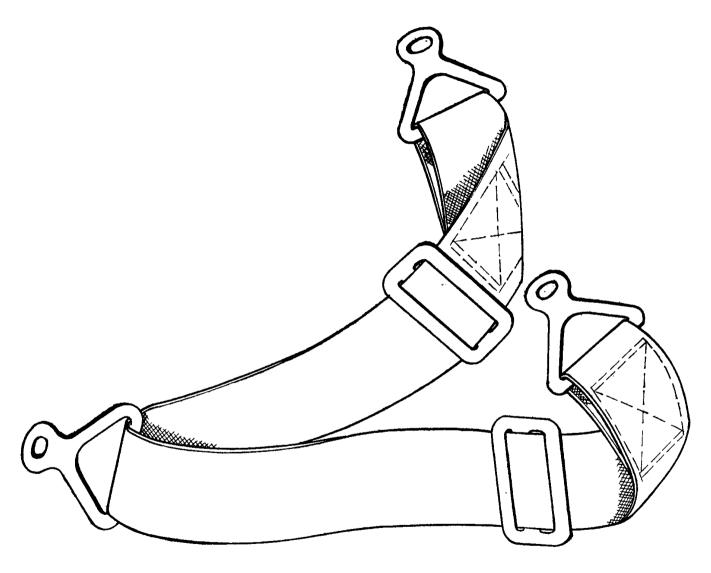


图3-9 驾驶员安全带肩部背带3HB2-11

Fig.3-9 Shoulder strap of pilot safety belt 3HB2-11

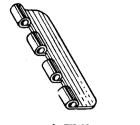


图3-10 合页片HB2-20

Fig.3-10 Hinge HB2-11



图3-11 合页片HB2-21

Fig.3-11 Hinge HB2-21



图3-12 通条HB2-30A

Fig.3-12 Pivot HB2-30A



图3-13 通条HB2-30B

Fig.3-13 Pivot HB2-30B



图3-14 锁 HB2-43

Fig.3-14 Lock HB2-43



图3-15 扁圆头螺钉HB2-48

Fig.3-15 Oblate round head screw HB2-48

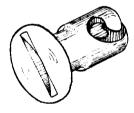


图3-16 埋头螺钉HB2-49

Fig.3-16 Countersunk screw HB2-49

插图	Fig.		<i>u</i> =	件	插图	Fig.		w =	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty		图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
3-9		驾驶员安全带	3HB2-11	2	3-11		合页片	HB2-21	
		肩部背带					Hinge	HB2-21-1×30	8
		Shoulder strap						HB2-21-1×50	5
		of pilot safety						HB2-21-1 ×70	2
		belt						HB2-21-1×90	1
								HB2-21-1×130	1
3-10		合页片	HB2-20					HB2-21-1 ×150	1
		Hinge	HB2-20-1×30	2				HB2-21-2×140	1
			HB2-20-1 ×50	3				HB2-21-2×180	1
			HB2-20-1 ×70	1				HB2-21-4×220	1
			HB2-20-2×70	1				HB2-21-4×260	1
			HB2-20-2×90	1				HB2-21-5×50	4
			HB2-20-2×190	1				HB2-21-5×70	4
			HB2-20-2×210	1				HB2-21-5×250	1
			HB2-20-3×112	1				HB2-21-5×270	1
			HB2-20-3×144	1				HB2-21-8×140	1

插 图 Fig		, <i>u</i> r =	件	插图	Fig.	名 称	/# D	
图号 图位 No. Loc.	编号 Nomenclatu		数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	
3-12	通条	HB2-30A		3-14		锁	HB2-43	
	Pivot	HB2-30A2×50	2			Lock		
		HB2-30A2×60	6					
		HB2-30A2×80	2	3-15		扁圆头螺钉	HB2-48	
		HB2-30A2×100	2			Oblate round	HB2-48-8×12	
		HB2-30A2×150	1			head screw	HB2-48-8×13	
		HB2-30A2×190	1					
		HB2-30A2×220	1	3-16		埋头螺钉	HB2-49	
		HB2-30A2×280	1			Countersunk	HB2-49-8×12	
		HB2-30A2.6×154	1			screw	HB2-49-10×14.5	
		HB2-30A3×110	1					
		HB2-30A3×150	1	3-17		短空心铆钉	HB2-51	
		HB2-30A3×170	2			Short hollow	HB2-51-1	
						rivet	HB2-51-2	
3-13	通 条	HB2-30B						
	Pivot	HB2-30B2×80	4					



图3-17 短空心铆钉HB2-51

Fig.3-17 Short hollow rivet HB2-51



图3-20 链环HB2-63

Fig.3-20 Chain HB2-63

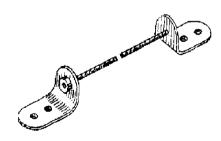


图3-23 耳环绳带HB2-66 Fig.3-23 Eyelet strap HB2-66

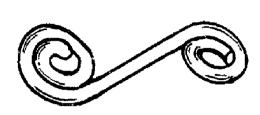


图3-18 云形锁弹簧HB2-54

Fig.3-18 Cloud-like lock spring HB2-54



图3-21 螺旋形保险圈HB2-64

Fig.3-21 Spiral safety HB2-64

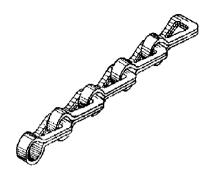


图3-19 链条HB2-62

Fig.3-19 Chain HB2-62



图3-22 保险别针HB2-65

Fig.3-22 Safety pin HB2-65

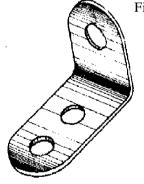


图3-24 耳环1HB2-66

Fig.3-24 Eyelet 1HB2-66

插 图 Fig		/ /	件	插图	Fig.	A7 142	/ /-	
图号 图位: No. Loc.		件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	
3-18	云形锁弹簧	HB2-54		3-22		保险别针	HB2-65	
	Cloud-like lock	HB2-54-1	50			Safety pin	HB2-65-1×19	
	spring	HB2-54-2	6				HB2-65-1.5×30	
							HB2-65-2×100	
2-19	链条	HB2-62						
	Chain	HB2-62-90	1	3-23		耳环绳带	HB2-66	
		HB2-62-100	1			Eyelet strap	HB2-66-150	
		HB2-62-110	7					
				3-24		耳 环	1HB2-66	
3-20	链环	HB2-63	14			Eyelet		
	Chain							
3-21	螺旋形保险圈	HB2-64						
	Spiral safety	HB2-64-1×100	4					

四、3类标准一弹簧、衬套、卡箍

STANDARD PARTS CLASS IV— SPRINGS, BUSHES AND CLAMPS



图 4-1 圆柱形螺旋压缩弹簧 HB3-1

Fig.4-1 Cylinder coil compression spring HB3-1



图4-2 圆柱形螺旋拉伸弹簧HB3-4

Fig.4-2 Cylinder coil extension spring HB3-4



图4-3 带凸肩压入衬套HB3-10

Fig.4-3 Press-in bush with convexity HB3-10



图4-4 衬套HB3-11

Fig.4-4 Bush HB3-11



图4-5 四级精度衬套HB3-12

Fig.4-5 grade 4 bush HB3-12

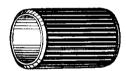


图4-6 铜衬套HB3-14

Fig.4-6 Copper bush HB3-14

插图	Fig.		W = 5	件	插图	Fig.		<i>u</i> = 5	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
4-1		圆柱形螺旋压	HB3-1		4-3		带凸肩压入衬	HB3-10	
		缩弹簧	HB3-1-0.5×6×28	3			套	HB3-10-6D×3×1.3	10
		Cylinder coil	HB3-1-0.8×7×25	1			Press-in bush	HB3-10-6D4×4×1.4	2
		compression	HB3-1-0.8×9×47-III	1			with convexity	HB3-10-6D4×4×1.5	2
		spring	HB3-1-1×7×29	2				HB3-10-6D4×4×2	4
			HB3-1-1×10×30-III	8				HB3-10-6D 4×5×1.5	16
			HB3-1-1.2×9×30	2				HB3-10-6D4×5×2	4
			HB3-1-1.2×10×15	6				HB3-10-8D4×4×1.3	4
			HB3-1-1.5×11×90	1				HB3-10-8D4×8×1	1
			HB3-1-1.5×16×20	3				HB3-10-8D4×10×2	4
			HB3-1-2×16×25	1				HB3-10-8D4×12×1	1
			HB3-1-2.5×22×80	1				HB3-10TE-5D4×3×1	4
			HB3-1-3×40×65	2				HB3-10TE-10D4×4×2	6
4-2		圆柱形螺旋拉	HB3-4				衬 套		
		伸弹簧	HB3-4-A1×10×55III	2	4-4		Bush	HB3-11	
		Cylinder coil	HB3-4-A1.2×10×45 IV	1				HB3-11-4×8×2	16
		extension spring						HB3-11-7×9×2	4
								HB3-11-7×9×5	4

插图	Fig.			件	插图	Fig.		<i>u</i> = -	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(4-4)		衬 套	HB3-11-7×10×25B	4	见 4-5		压入衬套	HB3-13	
		Bush	HB3-11-7×12×51B	4			Press-in bush	HB3-13TE4D4×6×3	32
			HB3-11G5×7×36	8				HB3-13TE8D4×10×7	2
			HB3-11G5×8×10B	2					
			HB3-11G5×9×30B	2	4-6		铜衬套	HB3-14	
			HB3-11G6×8×18	2			Copper bush	HB3-14×8×10×8	2
			HB3-11G6×8×20	2					
			HB3-11G6×8×26	2	4-7		双管悬挂卡箍	HB3-19	
			HB3-11G6×8×28	2			Hanging clamp	HB2-19G6	1
			HB3-11G6×9×23B	1				HB3-19G8	1
			HB3-11G6×6×30B	2				HB3-19G12	1
4-5		四级精度衬套	HB3-12		4-8		扣 头	1HB3-21	178
		Grade 4 bush	HB3-12G6×8×6	2			Snap for belt		
			HB3-12G6×8×8	6	4-9		扣 带	2HB3-21	
			HB3-12G6×8×9	2			Belt	2HB3-21-60	1
			HB3-12G6×8×12	1				2HB3-21-150	1
			HB3-12G8×10×8	4				2HB3-21-505	1

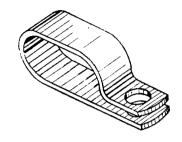


图4-7 双管悬挂卡箍HB3-19 Fig.4-7 Hanging clamp HB3-19



图4-8 扣头1HB3-21 Fig.4-8 Snap for belt HB3-21

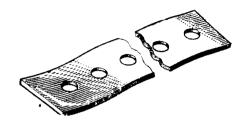


图 4-9 扣带2HB3-21 Fig.4-9 Belt 2HB3-21

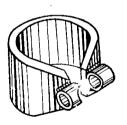


图4-10 焊接卡箍HB3-22 Fig.4-10 Welding clamp HB3-22

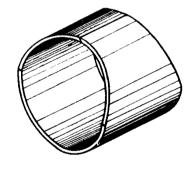


图 4-11 卡箍圈1HB3-22 Fig.4-11 Clamp ring 1HB3-22



图4-12 带垫的夹紧卡箍HB3-25 Fig.4-12 Holding clamp with washer HB3-25

插 图 Fig.		<i>2</i> 7 16	<i>#</i>	件	插图	Fig.	- 1h	# D
	图位编号 .oc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.
(4-9)		扣 带	2HB3-21-1000	1	(4-12)		带搭铁的夹紧卡	HB3-25-10B
		Belt	2HB3-21-2000	2			箍	HB3-25-12
			2HB3-21-3000	1			Holding clamp	HB3-25-12B
			2HB3-21-18000	1			with bonding	HB3-25-14
							piece	HB3-25-14B
4-10		焊接卡箍	HB3-22					HB3-25-16B
		Welding clamp	HB3-22-30×20B	2				HB3-25-24
								HB3-25-24B
4-11		卡箍圈	1HB3-22					HB3-25-26
		Clamp ring	1HB3-22-30×20B	2				HB3-25-28
			1HB3-22-48×15	2				HB3-25-28B
								HB3-25-30
4-12		带垫的夹紧卡	HB3-25					HB3-25-32
		箍	HB3-25-4B	4				HB3-25-32B
		Holding clamp	HB3-25-6	7				HB3-25-38
		with washer	HB3-25-6B	11				
			HB3-25-8	5	4-13		箍带	1HB3-25
			HB3-25-8B	20			Clamp belt	1HB3-25-4.5



图4-13 箍带1HB3-25

Fig.4-13 Clamp belt 1HB3-25

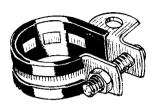


图4-14 单螺栓侧面固定带搭铁卡箍HB3-26

Fig.4-14 Single bolt side fixing clamp with ground connection HB3-26

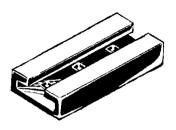


图4-15 胶垫HB3-29

Fig.4-15 Rubber washer HB3-29

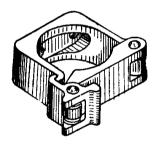


图4-16 电缆固定卡箍HB3-32

Fig.4-16 Clamp for fixing cable HB3-32

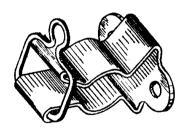


图4-17 琴形卡箍HB3-41

Fig.4-17 Special shaped clamp HB3-41

插图	Fig.	- 4		件	插图	Fig.			件
	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(4-13)		箍带	1HB3-25-5.5	4	4-15		夹紧卡箍用橡胶	HB3-29	_
		Clamp belt	1HB3-25-7.5	29			垫片	HB3-29-1×16	4
			1HB3-25-9.5	27			Rubber washer	HB3-29-1×23	21
			1HB3-25-11.5	5			for holding clamp	HB3-29-1×30	29
			1HB3-25-13.5	11				HB3-29-1×36	5
			1HB3-25-15.5	7				HB3-29-1×43	11
			1HB3-25-19	2				HB3-29-1×50	7
			1HB3-25-27	4				HB3-29-2×58	2
			1HB3-25-29	1				HB3-29-2×86	4
			1HB3-25-31	5				HB3-29-2×92	1
			1HB3-25-33	1				HB3-29-2×98	5
			1HB3-25-35	3				HB3-29-2×106	1
			1HB3-25-41	2				HB3-29-2×111	3
4-14		单螺栓侧面固	HB3-26					HB3-29-2×133	2
		定带垫的夹紧	HB3-26-68	2					
		卡箍 Single bolt side	HB3-26-8	1	4-16		电缆固定卡箍	HB3-32	
		fixed clamp with ground	HB3-26-8B	1			Clamp for fixing	HB3-32-8	3
		connection	HB3-26-14B	1			cable	HB3-32-10	6

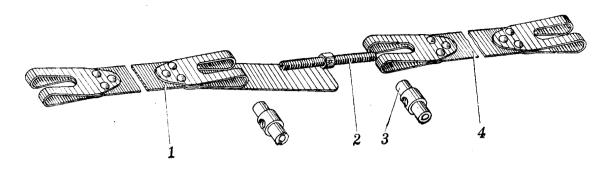


图 4-18 油箱固定带 HB3-44A20×412×332

Fig.4-18 Belt for fixing fuel tank HB3-44A20×412×332



图4-19 拉紧螺栓3HB3-44

Fig.4-19 Holding bolt 3HB3-44

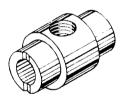


图4-20 轴4HB3-44

Fig.4-20 Shaft 4HB3-44

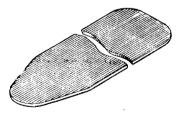


图4-21 垫片5HB3-44

Fig.4-21 Gasket 5HB3-44



图4-22 铰链6HB3-44

Fig.4-22 Hinge 6HB3-44

插 图	Fig.	<i>-</i> 16	W 5	件	插图	Fig.	<i>t</i> 16	<i>#</i> 5	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(4-16)		电缆固定卡箍	HB3-32-12	2	(4-18)	2	拉紧螺栓	3HB3-44-M5	1
		Clamp for fixing	HB3-32-15	7			Holding bolt		
		cable	HB3-32-18	5		3	带右螺纹的轴	4HB3-44-5×20	1
			HB3-32-20	4			Shaft with right thread		
			HB3-32-24	4			带左螺纹的轴	4HB3-44 左 5×20	1
			HB3-32-30	6			Shaft with left thread		
			HB3-32-36	3		4	不带垫片的链带	2HB3-44-20×332	1
			HB3-32-39	5			Hinge belt without		
			HB3-32-45	1			pad		
					4-19		拉紧螺栓	3HB3-44	
4-17		琴形卡箍	HB3-41				Holding bolt	3HB3-44-M5	11
		Special shaped	HB3-41-2	2				3HB3-44-M6	4
		clamp	HB3-41-4	6					
					4-20		轴	4HB3-44	
4-18		油箱固定带	HB3-44A20×412×332	2			Shaft	4HB3-44-5×20	6
		Belt for fixing fuel tank						4HB3-44 左-5×20	6
	1	带垫片的链带	1HB3-44-20×412	1				4HB3-44-M5×25	8
		Hinge belt with pad						4HB3-44 左-M5×25	8

插图	Fig.	<i>t</i>	<i>"</i>	件	插图	Fig.	- 1h	<i>(</i> 4. 5	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
4-21		垫片	5HB3-44		4-25		卡 箍	Q / 5A3-5	
		Gasket	5HB3-44-20	2			Clamp	Q / 5A3-5-1-15	6
			5HB3-44-25	8				Q / 5A3-5-6-15	3
								Q / 5A3-5-10	4
4-22		铰 链	6НВ3-44					Q / 5A3-5-14	2
		Hinge	6НВ3-44-2	24					
			6НВ3-44-25	32	4-26		卡 箍	Q / 5A3-8	
							Clamp	Q / 5A3-8-70×20B	1
4-23		拉紧卡箍	HB3-45						
		Holding clamp	HB3-45-1	22	4-27		卡 箍	Q / 5A3-9	
							Clamp	Q / 5A3-9-45×20B	1
4-24		固定导管用管	Q / 5A3-1						
		夹	Q / 5A3-1-35-T-62-T	4	4-28		焊接卡箍	Q / 5A3-11	
		Clamp for	Q / 5A3-1-44-T-63-T	9			Welding clamp	Q / 5A3-11-36×15	1
		fixing pipe	Q / 5A3-1-53-T-64-T	3				Q / 5A3-11-37×10B	1
			Q / 5A3-1-55-T-63-81-T	2				Q / 5A3-11-44×20B	2
			Q / 5A3-1-62-T-65-T	7					
			Q / 5A3-71-T-66-T	1					

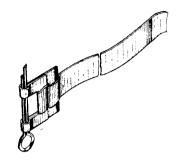


图4-23 拉紧卡箍HB3-45 Fig.4-23 Holding clamp HB3-45

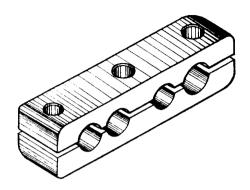


图4-24 固定导管用管夹Q/5A3-1 Fig.4-24 Clamp for fixing pipe Q/5A3-1

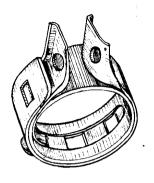


图4-25 卡箍Q/5A3-5 Fig.4-22 Clamp Q/5A3-5

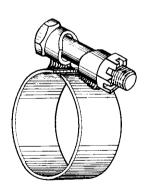


图 4- 26 卡箍 Q / 5 A 3 - 8 Fig. 4-26 Clamp Q / 5 A 3-8

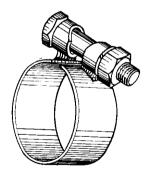


图4-27 卡箍Q/5A3-9

Fig.4-27 Clamp Q/5A3-9

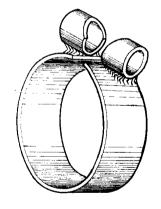


图4-28 焊接卡箍Q/5A3-11

Fig.4-28 Welding clamp Q/5A3-11



图4-29 衬管Q/5A3-17

Fig.4-29 Bush Q/5A3-17

插 图	Fig.				件	插图	Fig.	-		w ==	件
图号 No.	图位编号 Loc. No.	名 Nome	称 enclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 Nome	称 enclature	件 号 Part No.	数 Qty
4-29		衬	管	Q / 5A3-17		(4-29)		衬	管	Q / 5A3-18G-8-4.2-9	1
		Bush		Q / 5A3-17-8-5-16.6B	2			Bush		Q / 5A3-18G-8-4.2-13	1
				Q / 5A3-17G6-3-12B	2					Q / 5A3-18G-8-4.2-17	1
				Q / 5A3-17G6-4-16B	1					Q / 5A3-18G-8-6.2-6	3
				Q / 5A3-17G8-5-22B	2						
				Q / 5A3-17G8-6-22B	2	见 4-29		衬	管	Q / 5A3-25	
				Q / 5A3-17G8-6-30B	2			Bush		Q / 5A3-25G-5-8-17	1
				Q / 5A3-17G10-7-17B	1					Q / 5A3-25G-8-12-10	1
				Q / 5A3-17G10-7-26B	2						
				Q / 5A3-17G10-7-30B	3						
				Q / 5A3-17G10-7-36	2						
				Q / 5A3-17G10-7-36B	1						
				Q / 5A3-17G12-6-9B	4						
				Q / 5A3-17G12-6-20B	1						
见 4-29		衬	管	Q / 5A3-18							
		Bush		Q / 5A3-18G-8-4.2-3.5	4						
				Q / 5A3-18G-58-4.2-5	1						

五、4类标准一管路件、空气液压系统密封件

STANDARD PARTS CLASS IV—PIPE LINE PARTS AND SEALING PARTS OF AIR HYDRAULIC SYSTEM



图5-1 直通管接头HB4-4

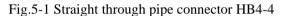




图5-2 B型弯管接头HB4-10

Fig.5-2 Type B elbow pipe connector HB4-10



图5-3 B型直角管接头HB4-14

Fig.5-3 Type B right angled pipe connector HB4-14

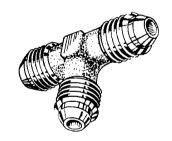


图5-4 三通管接头HB4-17

Fig.5-4 Three-way pipe connector HB4-17

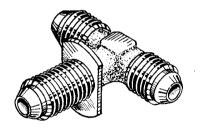


图5-5 B型三通管接头HB4-20

Fig.5-5 Type B three-way pipe connector HB4-20

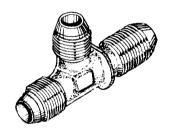


图5-6 不对称B型三通管接头HB4-22

Fig.5-6 Type B asymmetrical three-way pipe connector HB4-22

插图	Fig.		<i>"</i>	件	插图	Fig.			——— 件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
5-1		直通管接头 Straight through pipe connector	HB4-4 HB4-4-6 HB4-4-10	4 1 3	5-5 5-6		B 型三通管接头 Type B three- way pipe connector 不对称 B 型三通	HB4-20 HB4-20-4 HB4-22	1
5-2			HB4-10				管接头 Type B asymmetrical three-way pipe connector	HB4-22-4	4
		Type B elbow pipe connector	HB4-10-4 HB4-10-6	1 2	5-7			HB4-26 HB4-26-4	1
5-3		B型直角管接头 Type B right		6	5-8		connector 平管嘴 Nipple	HB4-44 HB4-44G-4	1
		angled pipe connector	HB4-14-6	1				HB4-44G-6 HB4-44G-10 HB4-44G-12	159 22 14
5-4		三通管接头 Three-way pipe connector	HB4-17 HB4-17-4 HB4-17-6	6 1	5-9		外套螺母 Swivel nut	HB4-45 HB4-45-4 HB4-45-6	4 159 22

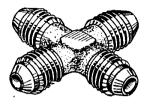


图5-7 四通管接头HB4-26

Fig.5-7 Four-way pipe connector HB4-26



图 5-8 平管嘴 HB4-44

Fig.5-8 Nipple HB4-44



图5-9 外套螺母HB4-45

Fig.5-9 Swivel nut HB4-45



图5-10 锁紧螺母HB4-46

Fig.5-10 Locking nut HB4-46



图5-11 收紧螺母HB4-49

Fig.5-11 Grip nut HB4-49



图5-12 锥螺纹变径直通管接头HB4-60

Fig.5-12 Taper-thread straight-through pipe connector HB4-60

插图	Fig.	69 Th	# 5	件	插图	Fig.	- Th	<i>u</i>	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(5-9)		外套螺母	HB4-45-10	14	5-13		锥螺纹直角弯管	HB4-61	
		Swivel nut	HB4-45-12	4			接头	HB4-61-4×21	12
							Taper-thread	HB4-61-10×30	1
5-10		锁紧螺母	HB4-46				right angled knee		
		Locking nut	HB4-46M12×1	25			connector		
			HB4-46M14×1	3	5-14		A 型锥螺纹弯管	HB4-62-4	1
			HB4-46M16×1	1			接头		
			HB4-46M18×1.5	1			Type A taper		
							thread knee		
5-11		收紧螺母	HB4-49				connector		
		Grip nut	HB4-49-4	9					
					5-15		锥螺纹三通管接	HB4-63	
5-12		锥螺纹变径直	HB4-60				头	HB4-63-4	2
		通管接头	HB4-60-4	13			Taper-thread		
		Taper-thread	HB4-60-12	5			three-way pipe		
		straight-through	HB4-60-16	5			connector		
		pipe connector							



图5-13 锥螺纹直角弯管接头HB4-61

Fig.5-13 Taper-thread right angled knee connector HB4-61



图5-14 A型锥螺纹弯管接头HB4-62

Fig.5-14 Type A taper-thread knee connector HB4-62



图5-15 锥螺纹三通管接头HB4-63

Fig.5-15 Taper-thread three-way pipe connector HB4-63

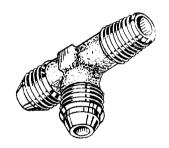


图5~16 A型锥螺纹三通管接头HB4-64

Fig.5-16 Type A taper-thread three-way pipe connector HB4-64

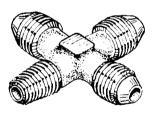


图5-17 锥螺纹四通管接头HB4-65

Fig.5-17 Taper-thread four-way pipe connector HB4-65

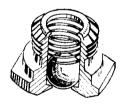


图 5-18 活门注油嘴 HB4-70

Fig.5-18 Valve oil syringe HB4-70



图 5-19 型接管嘴 Q/5A4-2 Fig.5-19 Type nipple Q/5A4-2

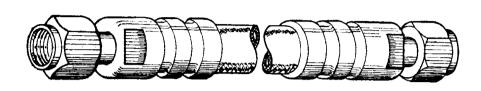


图5-21 高压软管Q/5A4-31

Fig.5-21 High-pressure hose Q/5A4-31



图5-20 密封胶圈Q/5A4-7

Fig.5-20 Sealing rubber ring Q/5A4-7



图5-22 编织结构软管Q/5A4-45

Fig.5-22 Spliced hose Q/5A4-45

插图	Fig.		<i>u</i> = 5	件	插图	Fig.			件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
5-16		A 型锥螺纹三	HB4-64		5-19		型接管嘴	Q / 5A4-2	
		通管接头	HB4-64-4	2			Type nipple	Q / 5A4-2-4	8
		Type A taper							
		thread			5-20		密封胶圈	Q / 5A4-7	
		three-way pipe					Sealing rubber	5171 / Q / 5A4~7-11.6	24
		connector					ring	5171 / Q / 5A4-7-13.6	2
								5171 / Q / 5A4-7-15.6	5
5-17		锥螺纹四通管	HB4-65					Q / 5A4-7-19.6	8
		接头	HB4-65-4	4				Q / 5A4-7-33.6	8
		Taper-thread							
		four-way pipe			5-21		高压软管	Q / 5A4-31	
		connector					High-pressure	Q / 5A4-31-6-2000 II	1
							hose		
5-18		活门注油嘴	HB4-70		5-22		编织结构软管	Q / 5A4-45	
		Valve oil	HB4-70-2	40			Spliced hose	Q / 5A4-45G2T-10-15-260	2
		syringe							
					5-23		编织结构软管	Q / 5A4-51	
							Spliced hose	Q / 5A4-51-3M16-15-275	4

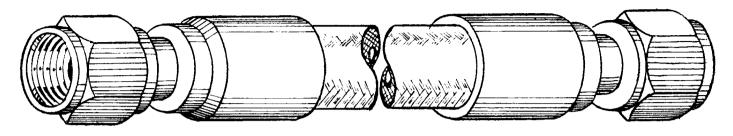


图5-23 编织结构软管Q/5A4-51

Fig.5-23 Spliced hose Q/5A4-51

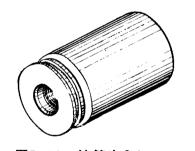


图5-24 接管套Q/5A4-69 Fig.5-24 Sleeve Q/5A4-69

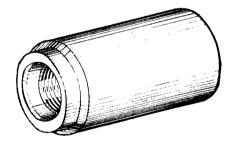


图5-25 接管套Q/5A4-70 Fig.5-25 Sleeve Q/5A4-70

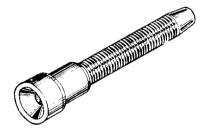


图 5-26 平管嘴 Q/5A4-73 Fig.5-26 Nipple Q/5A4-73

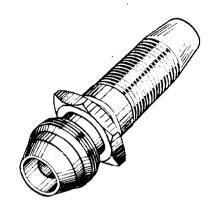


图 5-27 接管嘴 Q/5A4-77 Fig.5-27 Nipple Q/5A4-77

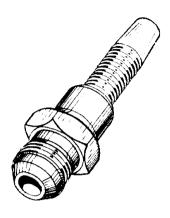


图 5-28 接管嘴 0/5A4-79 Fig.5-28 Nipple Q/5A4-79

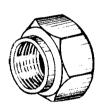


图5-29 外套螺母Q/5A4-81

Fig.5-29 Swivel nut Q/5A4-81

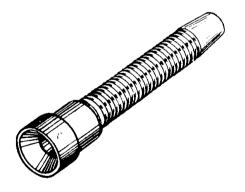


图 5-30 内锥形接管嘴 0/5A4-83

Fig.5-30 Inner taper nipple Q/5A4-83

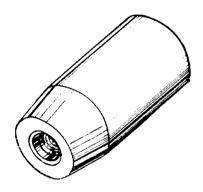


图5-31 接管套Q/5A4-85

Fig.5-31 Sleeve Q/5A4-85

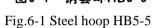
插图	Fig.	5 1 1		件	插图	Fig.		<i>u</i> = =	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
(5-23)		编织结构软管	Q / 5A4-51-3M16-15-1640	2	6-29		外套螺母	Q / 5A4-81	
		Spliced hose	Q / 5A4-51-3M16-15-1840	2			Swivel nut	Q / 5A4-81-4	4
								Q / 5A4-81-6	2
5-24		接管套	Q / 5A4-69					Q / 5A4-81G-4	24
		Sleeve	Q / 5A4-69-4	12				Q / 5A4-81G-6	8
			Q / 5A4-69-10	8				Q / 5A4-81G-10	7
			Q / 5A4-69-12	12				Q / 5A4-81G-12	2
								Q / 5A4-81G-16	2
5-26		平管嘴	Q / 5A4-73						
		Nipple	Q / 5A4-73G4	8	5-30		内锥形接管嘴	Q / 5A4-83	2
			Q / 5A4-73G10	6			Inner taped		
							nipple		
5-27		接管嘴	Q / 5A4-77						
		Nipple	Q / 5A4-77-16	2	5-31		接管套	Q / 5A4-85	2
							Sleeve		
5-28		接管嘴	Q / 5A4-79						
		Nipple	Q / 5A4-79-12	4					

六、5类标准一操纵系统

STANDARD PARTS CLASS V — CONTROL SYSTEM PARTS



图6-1 钢套环HB5-5



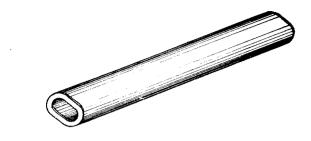


图6-2 钢索收头套管1HB5-9

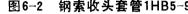


Fig.6-2 Compression thimble of steel cable 1HB5-9



图6-3 球头钢索小球1HB5-17

Fig.6-3 Small ball with ball headed cable 1HB5-17

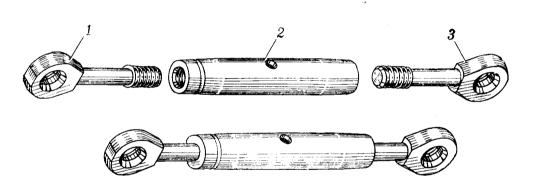
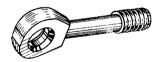


图6-4 松紧螺套HB5-21

Fig.6-4 Adjustable thread sleeve HB5-21



图6-5 套管HB5-27 Fig.6-5 Thimble HB5-27



套环用耳环接头HB5-28

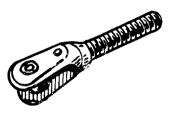
Fig.6-6 Eyelet connector for hoop HB5-28

插图	Fig.			件	插图	Fig.			件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
6-1		钢套环	HB5-5		6-4		松紧螺套	HB5-21	
		Steel hoop	HB5-5-3	7			Adjustable thread	HB5-21A3	2
			HB5-5-3.5	8			sleeve	HB5-21A6	3
			HB5-5-4.5	22					
			HB5-5-6	20	6-5		套 管	HB5-27	
			HB5-5-8	2			Thimble	HB5-27A3	2
								HB5-27A6	7
6-2		钢索收头套管	1HB5-9						
		Compression	1HB5-9-1.8	2	6-6		套环用耳环接头	HB5-28	
		thimble of steel	1HB5-9-2.16	8			Eyelet connector	HB5-28A3	2
		cable	1HB5-9-2.52	2			for hoop	HB5-28A6	3
			1HB5-9-3.06	16				HB5-28 左 A3	2
			1HB5-9-3.6	14				HB5-28 左 A6	12
			1HB5-9-4	4					
					6-7		叉耳接头	HB5-30	
6-3		球头钢索小球	1HB5-17				Forked connector	HB5-30B6	7
		Small ball with	1HB5-17×1.8	4					
		ball headed cable							



图6-7 叉耳接头HB5-30

Fig.6-7 Fork connector HB5-30



叉形螺栓HB5-37

Fig.6-8 Fork bolt HB5-37



图6-9 拨杆1HB5-42 Fig.6-9 Driving lever 1HB5-42



图6-10 夹圈2HB5-42 Fig.6-10 Clamp ring 2HB5-42



图6-11 止动销子3HB5-42

Fig.6-11 Stop pin 3HB5-42



图6-12 支承垫4HB5-42

Fig.6-12 Support washer 4HB5-42

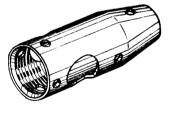


图6-13 外体 5HB5-42

Fig.6-13 Outer cover 5HB5-42

插图	Fig.	<i>t t t</i>	<i>u</i> . 5	件	插图	Fig.	- Th	<i>(</i> 4- □	——— 件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
6-8		叉形螺栓	HB5-37		6-15		操纵拉杆	Q / 5A5-2	
		Fork bolt	HB5-37-6	5			Control pull rod	Q / 5A5-2-1300	1
								Q / 5A5-2-1600	1
6-9		拨 杆	1HB5-42	4				Q / 5A5-2-2360	1
		Driving lever							
6-10		夹 圈	2HB5-42	6	6-16		操纵钢索	Q / 5A5-3	
		Clamp ring					Control cable	Q / 5A5-3-1175	4
6-11		止动销子	3HB5-42	6				Q / 5A5-3-1258	1
		Stop pin						Q / 5A5-3-1633	1
6-12		支承垫	4HB5-42	4				Q / 5A5-3-1688	1
		Support washer							
6-13		外 体	5HB5-42		6-17		接头	1Q / 5A5-3	23
		Outer cover	5HB5-42-1	5			Connector		
					6-18		管 子	Q / 5A5-4	
6-14		操纵拉杆	Q / 5A5-1				Tube	Q / 5A5-4-470	2
		Control pull rod	Q / 5A5-1-1235	4					
					6-19		叉形接头	Q / 5A5-5	15
							Fork connector	Q / 5A5-5-6	1



图6-14 操纵拉杆Q/5A5-1

Fig.6-14 Control pull rod Q/5A5-1



图6-15 操纵拉杆Q/5A5-2

Fig.6-15 Control pull rod Q/5A5-2



图 6-16 操纵钢索 Q/5A5-3

Fig.6-16 Control cable Q/5A5-3



图6-17 接头1Q/5A5-3 Fig.6-17 Connector 1Q/5A5-3

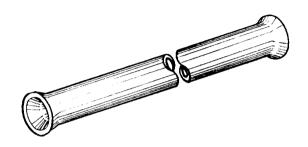


图6-18 管子Q/5A5-4

Fig.6-18 Tube Q/5A5-4

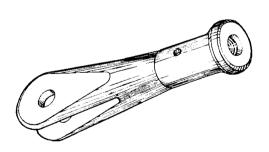


图6-19 叉形接头Q/5A5-5

Fig.6-19 Fork connector Q/5A5-5

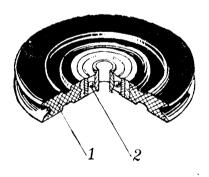


图6-20 滑轮Q/8A5-1

Fig.6-20 Pulley Q/8A5-1

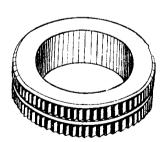


图6-21 衬套Q/8A5-2

Fig.6-21 Bush Q/8A5-2

插图	Fig.	47 15	<i>(t</i> + □	件	插图	Fig.	₹7 1h	<i>U</i> + D	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
6-20		滑 轮 Pulley	Q / 8A5-1 Q / 8A5-1-40-5	6					
6-21		衬 套 Bush	Q / 8A5-2 Q / 8A5-2-1 Q / 8A5-2-2	6 2					

七、6类标准一电气、仪表、无线电

STANDARD PARTS CLASS VI —
PARTS OF ELECTRICAL,
INSTRUMENT AND RADIO
EQUIPMENT

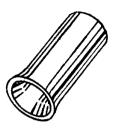


图7-1 电线管形接头HB6-16

Fig.7-1 Wire pipe shaped connector HB6-16

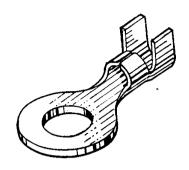


图7-2 双爪导线接头HB6-17A

Fig.7-2 Double claw wire connector HB6-17A

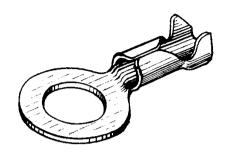


图7-3 导线接头HB6-18

Fig.7-3 Wire connector HB6-18



图7-4 减震垫HB6-21

Fig.7-4 Damping washer HB6-21



图7-5 保险器HB6-27

Fig.7-5 Safeguard HB6-27

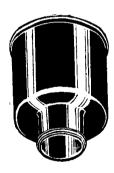


图7-6 橡胶保护套 HB6-31

Fig.7-6 Rubber protecting sleeve HB6-31

插 图 Fig.		- 4		件	插 图 Fig.				件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
7-1		电线管形接头 Wire pipe shaped connector	HB6-16 HB6-16-1	8	(7-3)		导线接头 Wire connector	HB6-18-21 HB6-18-25 HB6-18-32	2 2 7
7-2		双爪导线接头 Double claw	HB6-17A HB6-17A3	19				НВ6-18-33	9
7-3		wire connector 导线接头	HB6-18 HB6-18-1	10	7-4		减震垫 Damping washer	HB6-21 HB6-21-2 / 8	18
		Wire connector	HB6-18-2 HB6-18-4	145 4	7-5		保险器 Safeguard	НВ6-27 НВ6-27×1	1
			HB6-18-7 HB6-18-8	4 119	7-6		橡胶保护套	HB6-31	
			HB6-18-9 HB6-18-13 HB6-18-14	2 2 1	7-7		Rubber protecting sleeve 搭铁线	HB6-31-42×47 BB6-39	2
			HB6-18-16 HB6-18-19	1 1 18	,-,		Bonding jumper	HB6-39-4 / 6×100 HB6-39-1 ×80	4 2
			HB6-18-20	5				HB6-39-1 ×100	6

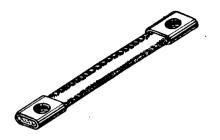


图7-7 搭铁线HB6-39

Fig.7-7 Bonding jumper HB6-39



图7-8 搭铁线 HB6-40

Fig.7-8 Bonding jumper HB6-40

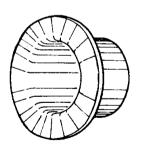


图7-9 接线咀Q/5A6-44

Fig.7-9 Nipple Q/5A6-44



图7-10 衬套Q/5A6-48

Fig.7-10 Bush Q/5A6-48

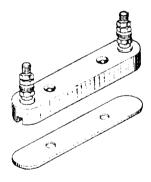


图7-11 插座Q/8A6-1

Fig.7-11 Plug Q/8A6-1

插 图	Fig.	<i>-</i> 14	# 5	件	插 图 Fig.					件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 Nom	当称 menclature	件 号 Part No.	数 Qty
(7-7)		搭铁线	HB6-39-1×120	4	(7-10)		衬	套	Q / 5A6-48-3	4
		Bonding jumper	HB6-39-1×140	1			Bush		Q / 5A6-48-4	12
			HB6-39-1×180	6					Q / 5A6-48-5	2
			HB6-39-3×120	2						
			HB6-39-4×100	5	7-11		插	座	Q / 8A6-1	1
			HB6-39-4×120	1			Plug			
			HB6-39-4×140	3						
			HB6-39-6×140	1						
7-8		搭铁线	HB6-40							
		Bonding jumper	HB6-40-1×140×140	1						
7-9		接线嘴	Q / 5A6-44	2						
		Nipple	Q / 5A6-44-4	2						
7-10		衬 套 Bush	Q / 5A6-48							
			Q / 5A6-48-1	4						
			Q / 5A6-48-2	4						

八、7类、9类标准

STANDARD PARTS CLASS VII, IX



图8-1 误差曲线夹HB7-1

Fig.8-1 Error curve clip HB7-1





图8-3 角片Q/5A9-5 Fig.8-3 Angle Q/5A9-5



图8-4 耳环Q/5A9-6 Fig.8-4 Eyelet Q/5A9-6

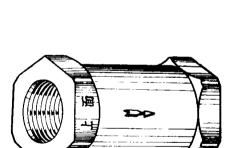


图8-5 汽油的单向活门Q/5A9-24 Fig.8-5 Fuel check valve Q/5A9-24



图8-6 垫圈Q/5A9-26

Fig.8-6 Ring Q/5A9-26

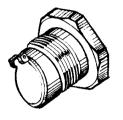


图 8-7 接管嘴 0/5A9-27

Fig.8-7 Nipple Q/5A9-27



图8-8 扣环Q/5A9-35 Fig.8-8 Buckle Q/5A9-35

图8-9 油箱标牌Q/5A9-36 Fig.8-9 Fuel tank placard Q/5A9-36

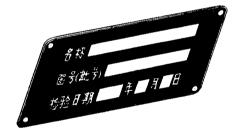


图8-10 标志牌Q/5A9-38

Fig.8-10 Placard Q/5A9-38

插图	Fig.	<i>A</i> 14	<i>#</i>	件	插图	Fig.	<i>b</i> 7 15	<i>#</i>	件
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty	图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	数 Qty
8-1		误差曲线夹	HB7-1	7	8-7		接管嘴	Q / 5A9-27	
		Error curve clip					Nipple	Q / 5A9-27-1	6
8-2		双耳平板螺母	HB9-5						
		Double lug	HB9-5A-M4	6	8-8		扣 环	Q / 5A9-35	
		plate nut	HB9-5B-M3	4			Buckle	Q / 5A9-35-A14	4
			HB9-5B-M4	3				Q / 5A9-35-A20	12
								Q / 5A9-35-A26	2
8-3		角片	Q / 5A9-5	4				Q / 5A9-35-B20	3
		Angle			8-9		油箱标牌	Q / 5A9-36	8
8-4		耳 环	Q / 5A9-6				Fuel tank placard		
		Eyelet	Q / 5A9-6-1	3	8-10		标志牌	Q / 5A9-38	
							Placard	Q / 5A9-38-20×50	9
8-5		汽油的单向活	Q / 5A9-24						
		门	Q / 5A9-24-13	2					
		Fuel check							
8-6		valve	Q / 5A9-26						
		垫 圏 Ring	Q / 5A9-26-1	10					

随机工具、设备部份

TOOLS AND EQUIPMEN DELIVERED WITH AIRCRAFTT

一、通用工具类

UNIVERSAL TOOLS



图1-1 细扁锉

Fig.1-1 Fine file

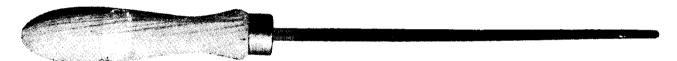


图1-2 细圆锉

Fig.1-2 Rat tail file



图1-3 扁 錾

Fig.1-3 Oblate chisel

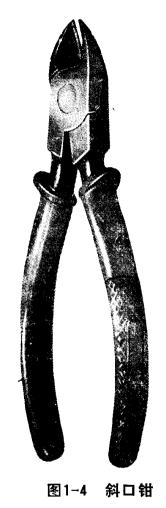


Fig.1-4 Sharp nose pliers

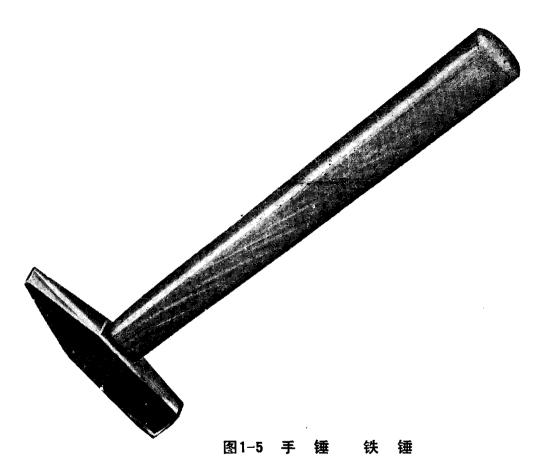


Fig.1-5 Hand hammer Iron hammer

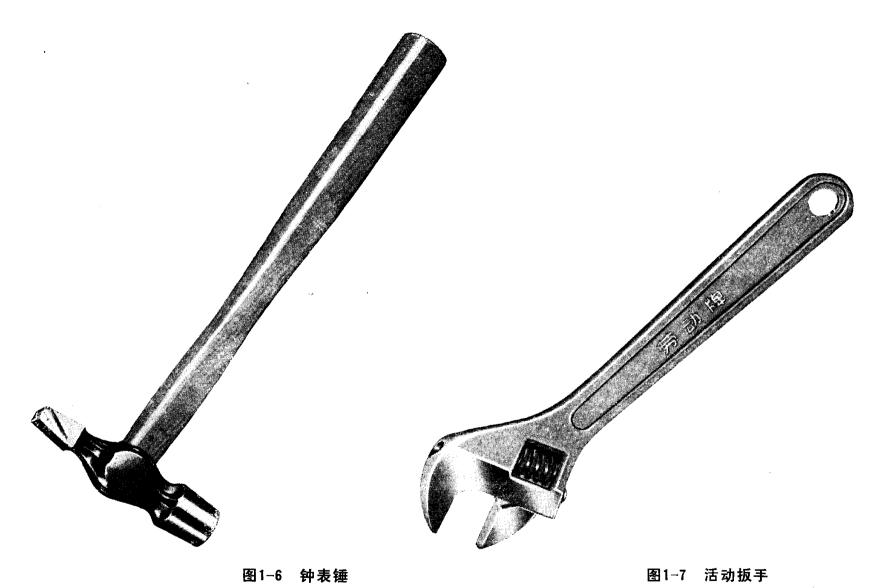


Fig.1-6 Hammer for clock

Fig.1-7 Adjustable spanner



图1-8 扳 手

Fig.1-8 Spanner

图1-9 棘轮扳手

Fig.1-9 Ratchet spanner

插[图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
1-1		细扁锉	54090 / 004-III	1		成件	
		Fine file				Finished product	
1-2		细圆锉	54090 / 034-III	1		成件	
		Rat tail file				Finished product	
1-3		扁錾	54120 / 003	1		成件	
		Oblate chisel				Finished product	
1-4		斜口钳	54160 / 013 / 175	1		成件	
		Sharp nose pliers				Finished product	
1-5		手 锤	542000 / 023	1		成件	
		Hand hammer				Finished product	
		铁锤	250 克	1		成件	
		Iron hammer				Finished product	
1-6		钟表锤	54200 / 023	1		成件	
		Hammer for clock				Finished product	
1-7		活动扳手	54400 / 012	1		成件	
		Adjustable spanner				Finished product	
1-8		扳手 14×17	54411 / 025	1		成件	
		Spanner 14×17				Finished product	

插[图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
(1-8)		扳手 19×22	54411 / 026	1		成件	
		Spanner 19×22				Finished product	
		扳手 24×27	54411 / 027	1		成件	
		Spanner 24×27				Finished product	
		扳手	B 8×10JB718-65	1		成件	
		Spanner				Finished product	
		扳 手	B12×14JB718-65	1		成件	
		Spanner				Finished product	
		扳手 5 ×7	54492 / 011	1		成件	
		Spanner 5 ×7				Finished product	
		扳手9×11	54492 / 014	1		成件	
		Spanner 9 ×11				Finished product	
		扳手 32×36	54492 / 023	1		成件	
		Spanner 32×36				Finished product	
1-9		棘轮扳手	54420 / 144	1		成件	
		Ratchet spanner				Finished product	
1-10		单头弯梅花扳手	54420 / 363	1		成件	
		Single end bent hexagon spanner				Finished product	

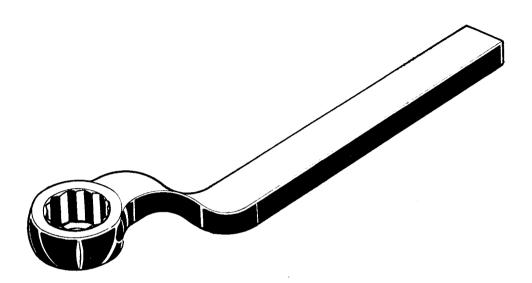


图1-10 单头弯梅花扳手

Fig.1-10 Single end bent hexagon spanner

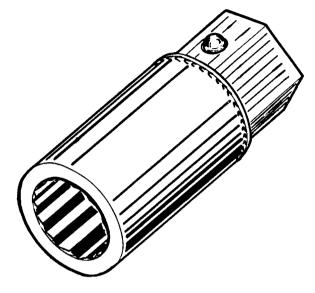


图 1-11 棘轮扳手可换头

Fig.1-11 Changeable head of ratchet spanner

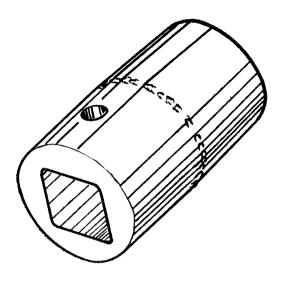


图1-12 套筒头

Fig.1-12 Box spanner

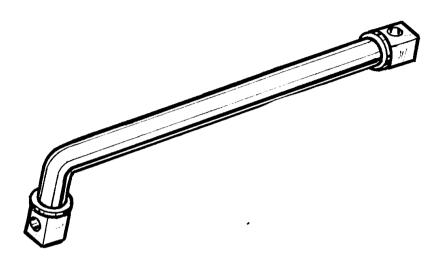


图1-13 手 柄

Fig.1-13 Handle

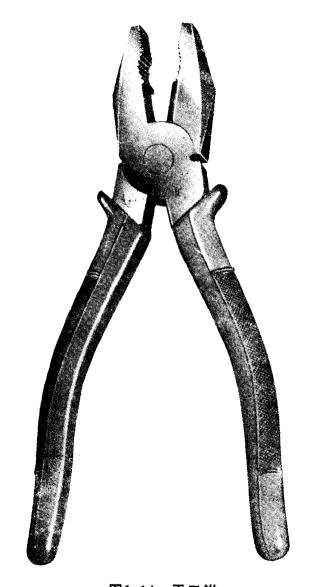


图1-14 平口钳 Fig.1-14 Flat nose pliers



图1-15 冲 子 Fig.1-15 Center punch



图1-16 镊 子

Fig.1-16 Nippers



图1-17 木把串心起子

Fig.1-17 Screw driver with wooden handle



图1-18 自动螺丝起子

Fig.1-18 Automatic screw driver

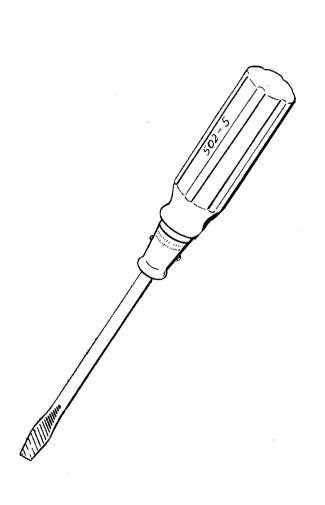


图1-19 木把一字起子

Fig.1-19 Common screw driver with wooden

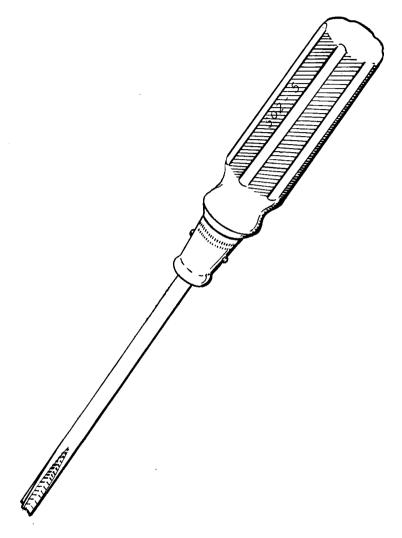


图1-20 十字起子

Fig.1-20 Cross-head screw driver

插[图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
1-11		棘轮扳手可换头	54425 / 471	1		成件	
		Changeable head of ratchet spanner				Finished product	
		棘轮扳手可换头	54425 / 472	1		成件	
		Changeable head of ratchet spanner				Finished product	
1-12		套筒头	54492 / 042-1	1		成件	
		Box spanner				Finished product	
		套筒头	54492 / 044-1	1		成件	
		Box spanner				Finished product	
		套筒头	54492 / 048-1	1		成件	
		Box spanner				Finished product	
1-13		手 柄	54492 / 057-1	1		成件	
		Handle				Finished product	
		手 柄	54492 / 058-1	1		成件	
		Handle				Finished product	
		手 柄	54492 / 059-1	1		成件	
		Handle				Finished product	
1-14		万能平口钳	54494 / 002 / 150	1		成件	
		Universal flat nose				Finished product	

插 :	图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
(1-14)		复合平口钳	L=200	1		成件	
		Flat nose				Finished product	
1-15		冲子	54721 / 002	1		成件	
		Center punch				Finished product	
1-16		镊子	L=120mm	1		成件	
		Nippers				Finished product	
1-17		木把串心起子	L=200mm	1		成件	
		Screw driver with wooden handle				Finished product	
1-18		自动螺丝起子	L=500mm	1		成件	
		Automatic screw driver				Finished product	
1-19		木把一字起子	L=30mm	1		成件	
		Common screw driver with wooden handle				Finished product	
		木把一字起子	L=60mm	1		成件	
		Common screw driver with wooden handle				Finished product	
		木把一字起子	L=100mm	1		成件	
		Common screw driver with wooden handle				Finished product	
1-20		十字起子	2号	1		成件	
		Cross-head screw driver				Finished product	



图1-21 木把一字起子

Fig.1-21 Common screw driver with wooden handle



图1-22 鱼口钳

Fig.1-22 Slip joint pliers



图 1-23 尖嘴钳

Fig.1-23 Sharp nose pliers

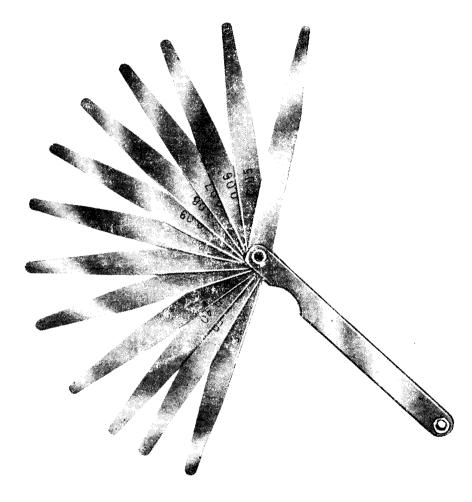


图1-24 千分垫

Fig.1-24 Feeler

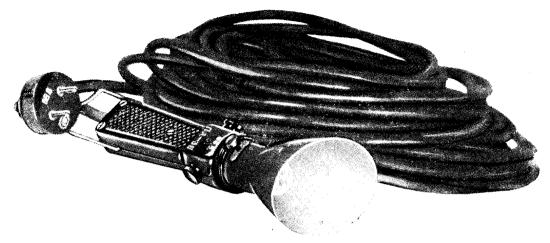


图1-25 工作灯

Fig.1-25 Working light

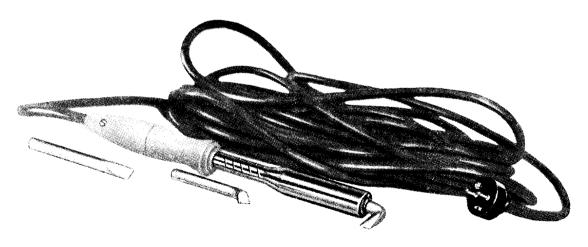


图1-26 电烙铁

Fig.1-26 Electric iron



图1-27 电工刀

Fig.1-27 Knife for electrician

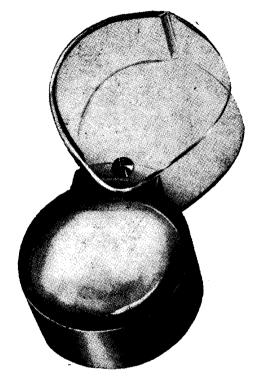


图1-28 放大镜

Fig.1-28 Magnifying glass



图1-29 钢板尺

Fig.1-29 Steel tape



图1-30 试电笔

Fig.1-30 Test pencil



图1-31 轮胎压力表

Fig.1-31 Tyre manometer

插[图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
1-21		木把一字起子 Common screw driver with wooden handle	L=150mm	1		成 件 Finished product	
		木把一字起子 Common screw driver with wooden handle	L=300mm	1		成 件 Finished product	
1-22		鱼口钳 Slip joint pliers	150m m	1		成 件 Finished product	
1-23		尖嘴钳 Sharp nose pliers	150m m	1		成 件 Finished product	
1-24		千分垫 Feeler	0.05-1 mm	1		成 件 Finished product	
1-25		工作灯	GZD-2	1		成件	
1-26		Working light 电烙铁	220V100W	1		Finished product 成件	
		Electric iron 电烙铁	24V75W	1		Finished product 成 件	
1-27		Electric iron 电工刀	双开刀	1		Finished product 成件	
		Knife for electrician				Finished product	

插 图	Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
1-28		放大镜 Magnifying glass	20 倍	1		成 件 Finished product	
1-29		钢板尺 Steel tape	150mm	1		成 件 Finished product	
1-30		试电笔 Test pencil	500V	1		成 件 Finished product	
1-31		轮胎压力表 Tyre manometer	LY-14	1		成 件 Finished product	

二、专用工具类

SPECIAL TOOLS

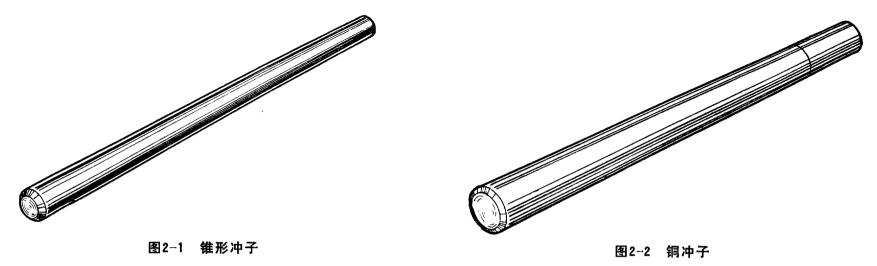


Fig.2-1 Taper punch

Fig.2-2 Copper punch

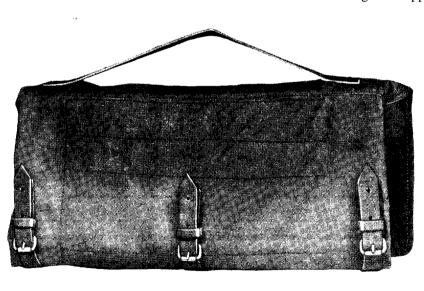


图2-3 随机工具袋

Fig.2-3 Tool bag delivered with aircraft

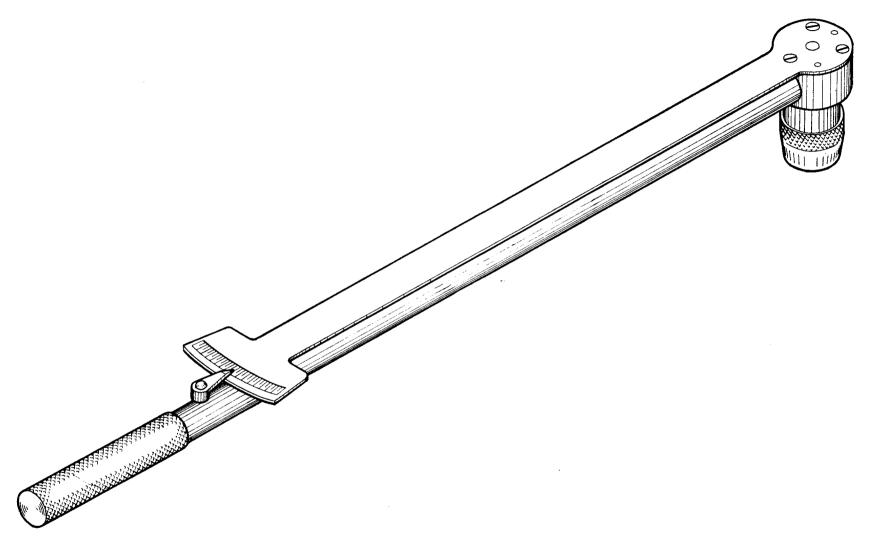


图2-4 带刻度力矩扳手

Fig.2-4 Moment spanner with scale

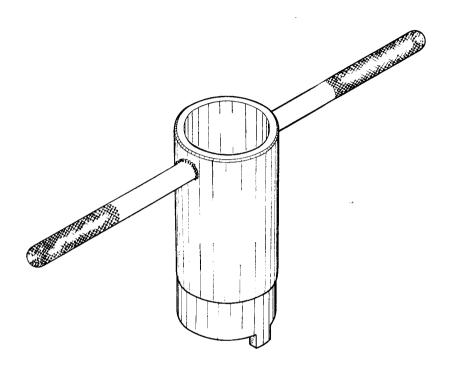


图2-5 专用扳手

Fig.2-5 Special spanner

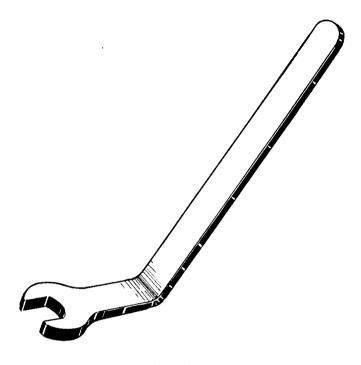


图2-6 拆装鱼鳞片螺帽扳手

Fig.2-6 Spanner for mounting and dismounting gill nut

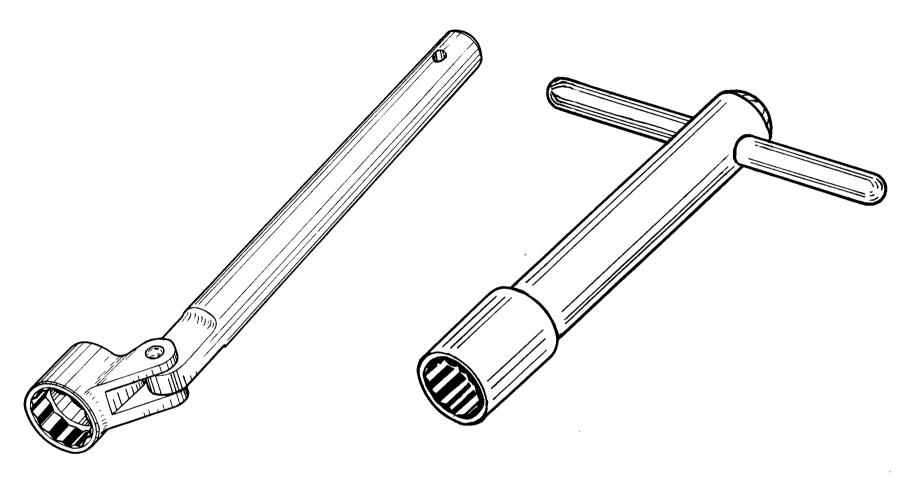


图 2-7 第六气缸电嘴用扳手

Fig.2-7 Spanner for plug of cylinder No.6

图2-8 套筒扳手

Fig.2-8 Box spanner

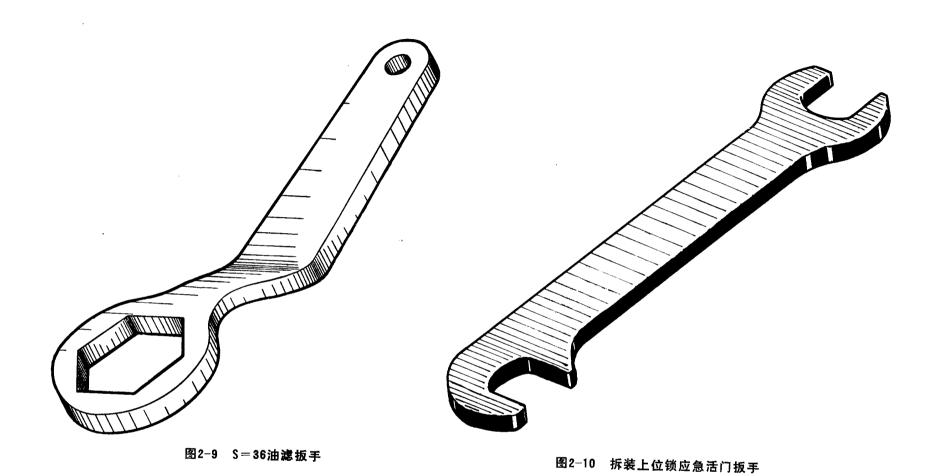


Fig.2-9 S=36 oil filter spanner

Fig.2-10 Spanner for mounting and dismounting uplock emergency valve

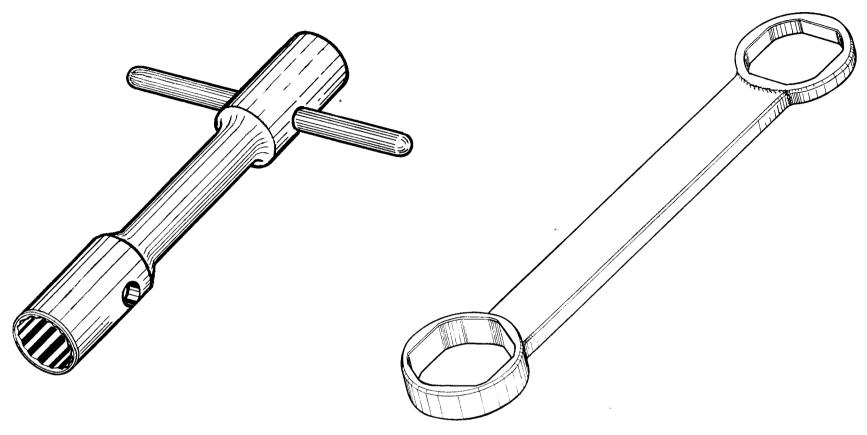


图2-11 六角双头套筒扳手

Fig.2-11 Double end hexagon box spanner

图2-12 装卸前主轮轴之专用扳手

Fig.2-12 Special spanner for mounting & dismounting nose & main wheel shafts

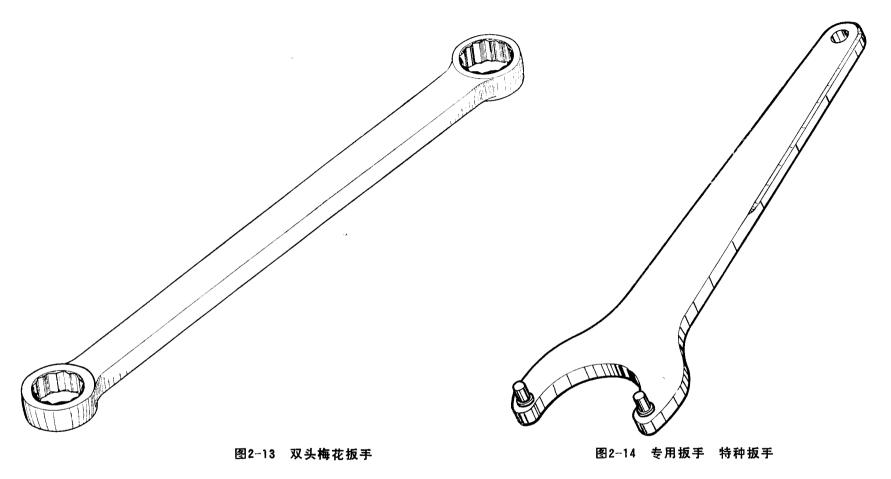


Fig.2-13 Double end hexagon spanner

Fig.2-14 Special spanner

插[图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
2-1		锥形冲子	64057 / 034	1		成件	
		Taper punch				Finished product	
		锥形冲子	64057 / 035	1		成件	
		Taper punch				Finished product	
2-2		铜冲子	64057 / 036	1		成件	
		Copper punch				Finished product	
2-3		随机工具袋	64080 / 002A	1		装 配 件	
		Tool bag delivered with aircraft				Assembly	
2-4		带刻度力矩扳手	64405 / 003	1		成件	
		Moment spanner with scale				Finished product	
2-5		专用扳手	64409 / 005	1		成件	
		Special spanner				Finished product	
2-6		拆装鱼鳞片螺帽的扳手	64410 / 081	1		成件	
		Spanner for mounting and dismounting gill nut				Finished product	
2-7		第六气缸电嘴用扳手	6441I / 043	1		成件	
		Spanner for plug of cylinder No.6				Finished product	
2-8		套筒扳手	6441I / 045	1		成件	
		Box spanner				Finished product	

插 [图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
2-9		S=36 油滤扳手	64412 / 057	1		成件	
		S=36 oil filter spanner				Finished product	
2-10		拆装上位锁应急活门扳手 Spanner for mounting and dismounting uplock emergency valve	64412 / 061	1		成 件 Finished product	
2-11		六角双头套筒扳手	64413 / 004	1		成件	
		Double end hexagon box spanner				Finished product	
		六角双头套筒扳手	64413 / 005	1		成件	
		Double end hexagon box spanner				Finished product	
		六角双头套筒扳手	64413 / 006	1		成件	
		Double end hexagon box spanner				Finished product	
2-12		装卸前主轮轴之专用扳手	64413 / 007	1		成件	
		Special spanner for mounting & dismounting nose & main wheel shafts				Finished product	
2-13		双头梅花扳手	64413 / 012	1		成件	
		Double end hexagon spanner				Finished product	
2-14		专用扳手	64414 / 028	1		成件	
		Special spanner				Finished product	
		特种扳手	64414 / 034	1		成件	
		Special spanner				Finished product	

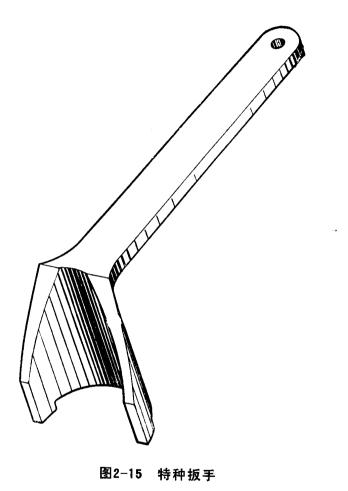


Fig.2-15 Special spanner

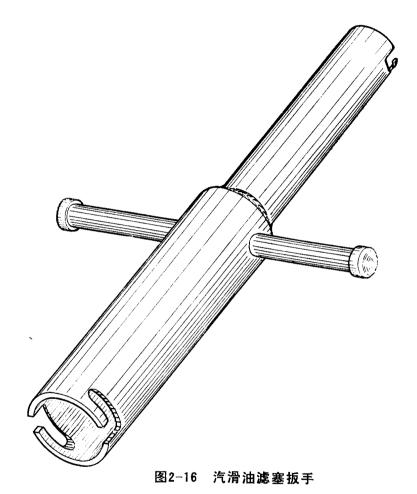
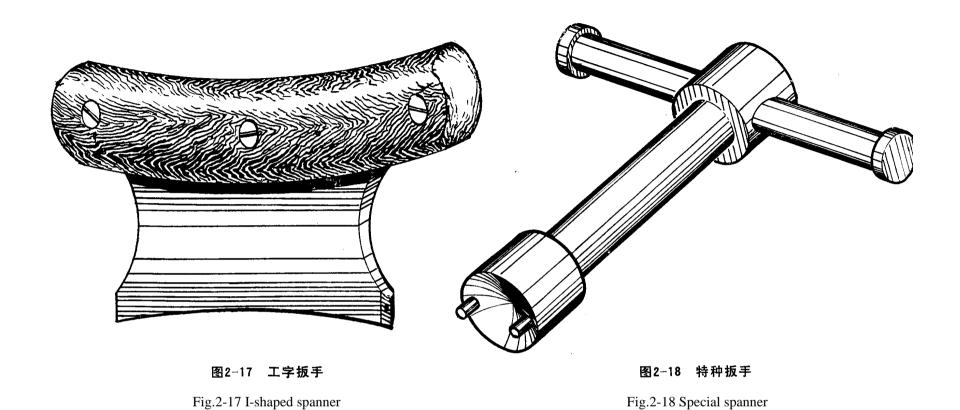


Fig.2-16 Oil filter plug spanner



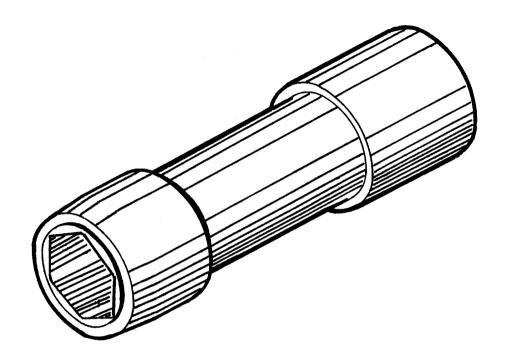


图 2-19 螺旋桨油嘴力矩扳手用套筒头

Fig.2-19 Sleeve head for propeller moment spanner

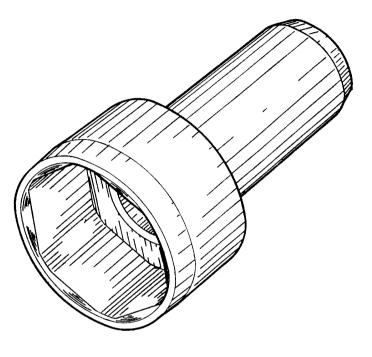


图 2-20 可换套筒头

Fig.2-20 Changeable sleeve head

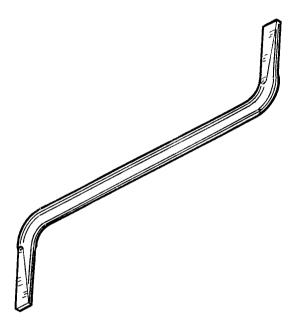


图2-21 双头弯头起子

Fig.2-21 Double end bent screw driver

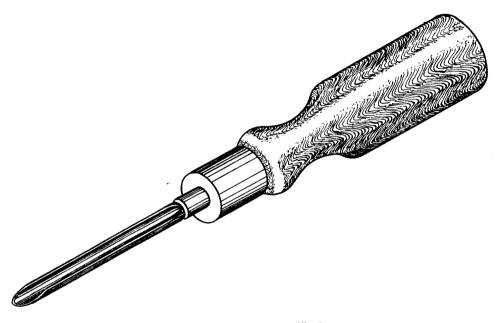


图2-22 编结钢索用锥子

Fig.2-22 Taper for splicing cable

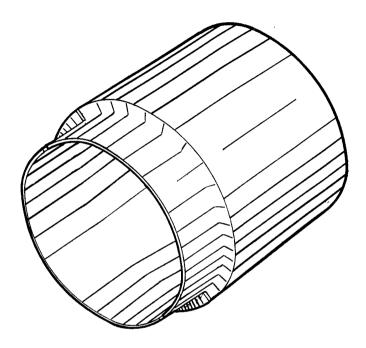


Fig.2-23 Tool for mounting leather cup

图2-23 装皮碗工具

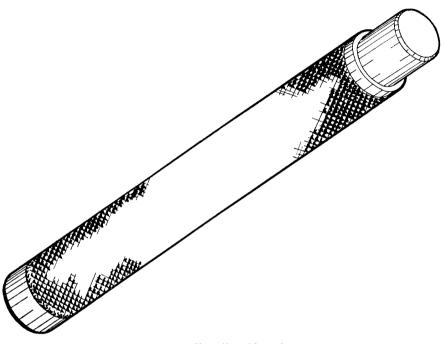


图2-24 装卸前轮轴之冲头

Fig.2-24 Punch mounting and dismounting nose wheel shaft

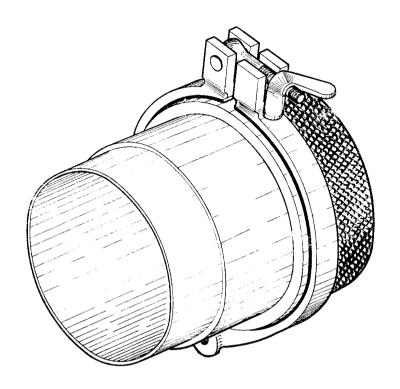


图2-25 引导圈

Fig.2-25 Guide ring

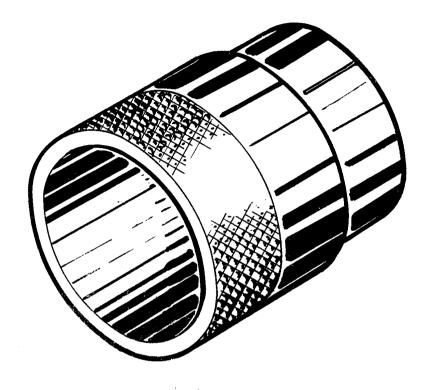


图2-26 引导圈

Fig.2-26 Guide ring

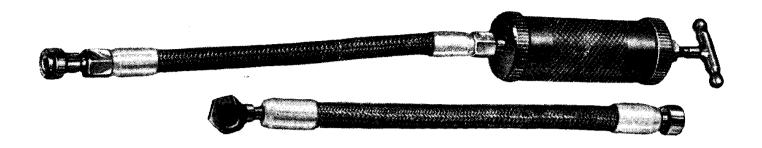


图2-27 黄油枪

Fig.2-27 Grease gun



图2-28 装拆轮胎棒

Fig.2-28 Rod for mounting and dismounting wheel tyre

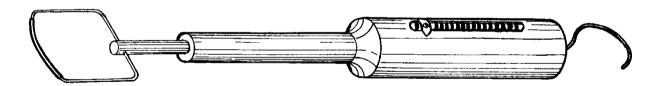


图2-29 15~20kg测力弹簧

Fig.2-29 Spring for measuring force $15\sim20$ kg

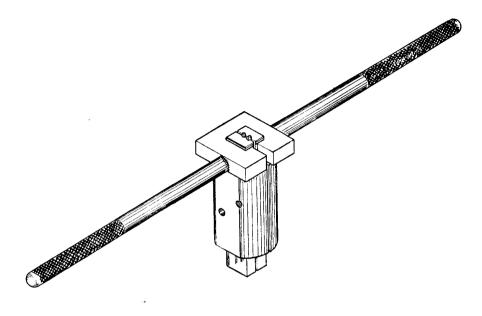


图2-30 扭结工具

Fig.2-30 Kink tool

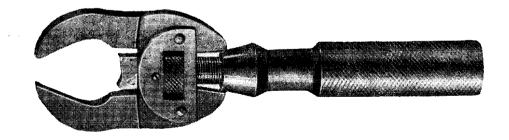


图2-31 编结钢索使用夹紧头

Fig.2-31 Fixing clamp for splicing cable

插[图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
2-15		特种扳手	64414 / 043	1		成件	
		Special spanner				Finished product	
2-16		汽滑油滤塞扳手	64419 / 042A	1		成件	
		Oil filter plug spanner				Finished product	
2-17		工字扳手	64419 / 063	1		装 配 件	
		I-shaped spanner				Assembly	
2-18		特种板手	64425 / 007	1		装 配 件	
		Special spanner				Assembly	
2-19		螺旋桨油嘴力矩扳手用套筒头	64429 / 056	1		装 配 件	
		Sleeve head for propeller moment spanner				Assembly	
2-20		可换套筒头	64429 / 057	1		装 配 件	
		Changeable sleeve head				Assembly	
2-21		双头弯头起子	64439 / 030	1		装 配 件	
		Double end bent screw driver				Assembly	
2-22		编结钢索用锥子	64439 / 031	1		装 配 件	
		Taper for splicing cable				Assembly	
2-23		装皮碗工具	64470 / 024	1		装 配 件	
		Tool for mounting leather cup				Assembly	

插[图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
2-24		装卸前轮轴之冲头 Punch for mounting and dismounting nose wheel shaft	64474 / 006	1		装配件 Assembly	
2-25		引导圈	64475 / 018A	1		装 配 件	
2-26		Guide ring 引导圈	64475 / 020	1		Assembly 装配件	
		Guide ring				Assembly	
2-27		黄油枪	64700 / 001A	1		装配件 Assembly	
2-28		Grease gun 装拆轮胎棒 Rod for mounting and dismounting	68740 / 181A	1		装配件 Assembly	
2-29		wheel tyre 15~20kg 测力弹簧	68740 / 527	1		装 配 件	
2-30		Spring for measuring force 15~20kg 扭结工具	68740 / 634A	1		Assembly 装配件	
2-31		Kink tool 编结钢索使用夹紧头	114-%-242A	1		Assembly 装配件	
		Fixing clamp for splicing cable				Assembly	

三、随机设备类

EQUIPMENT DELIVERED WITH AIRCRAFT

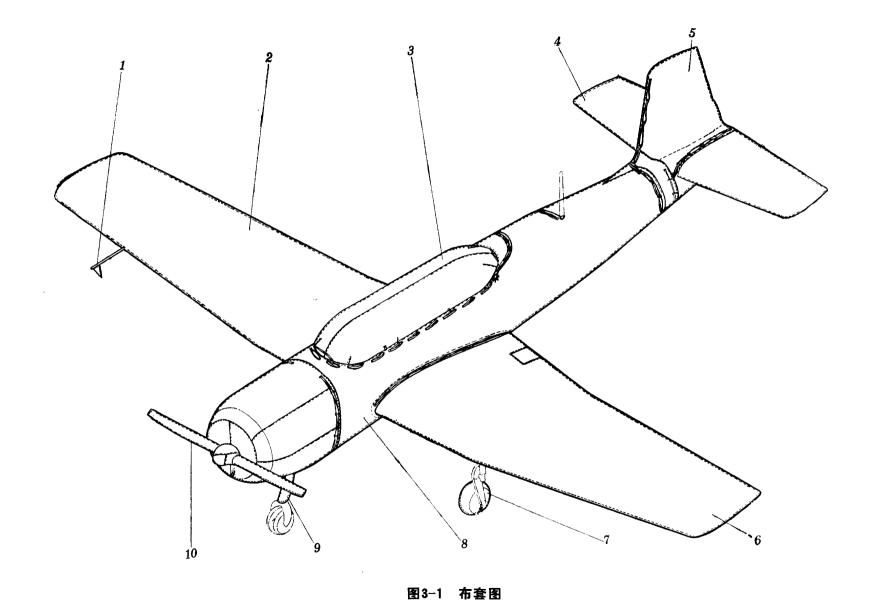


Fig.3-1 Diagram of cloth covers

插丨	图 Fig.				详见图号		
图号	图位编号	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
No.	Loc. No.	romenerature	Turt 140.	Qij	110.	Witterful	Remarks
3-1		布套图					
		Diagram of cloth covers					
	1	空速管布套	H2-9260-10	1		装 配 件	
		Cloth cover for pitot				Assembly	
	2	右外翼布套	H2-9220-10	1		装 配 件	
		Cloth cover for right outer wing				Assembly	
	3	座舱布套	H2-9210-200	1		装 配 件	
		Cloth cover for cockpit				Assembly	
	4	水平尾翼布套	H2-9220-40	1		装 配 件	
		Cloth cover for horizontal tail				Assembly	
	5	垂直尾翼布套	H2-9220-30	1		装 配 件	
		Cloth cover for vertical tail				Assembly	
	6	左外翼布套	H2-9220-20	1		装 配 件	
		Cloth cover for left outer wing				Assembly	
	7	主起落架机轮布套	H2-9230-20	2		装 配 件	
		Cloth cover for main landing gear wheel				Assembly	
	8	机身布套	H2-9210-100	1		装 配 件	
		Cloth cover for fuselage				Assembly	

插	图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
(3-1)	9	前减震支柱布套	H2-9230-10	1		装 配 件	
		Cloth cover for front damper strut				Assembly	
	10	螺旋桨布套	H2-9250-20	1		装 配 件	
		Cloth cover for propeller				Assembly	
3-2		机身系留装置	H2-9810-100	1		装 配 件	
		Device for mooring fuselage				Assembly	
3-3		副翼弓形夹	H2-9820-400	2		装 配 件	
		Aileron clamp				Assembly	
		方向舵锁紧夹	H2-9820-800	1		装 配 件	
		Locking clamp of rudder				Assembly	
3-4		方向舵弓形夹	H2-9820-300	1		装 配 件	
		Rudder clamp				Assembly	
		升降舵弓形夹	H2-9820-500	2		装 配 件	
		Elevator clamp				Assembly	
3-5		机翼系留装置	H2-9820-600	2		装 配 件	
		Device for mooring wing				Assembly	
3-6		前轮轮胎保护罩	H2-9830-100	1		装 配 件	
		Protecting cover for nose wheel tyre				Assembly	

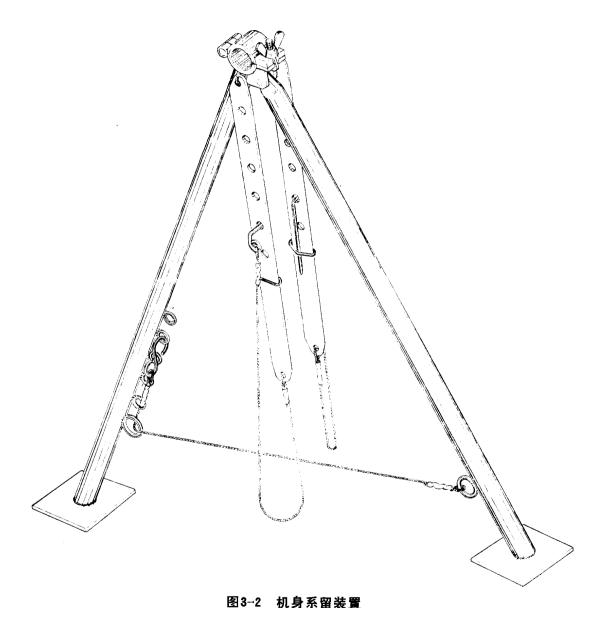


Fig.3-2 Device for mooring fuselage

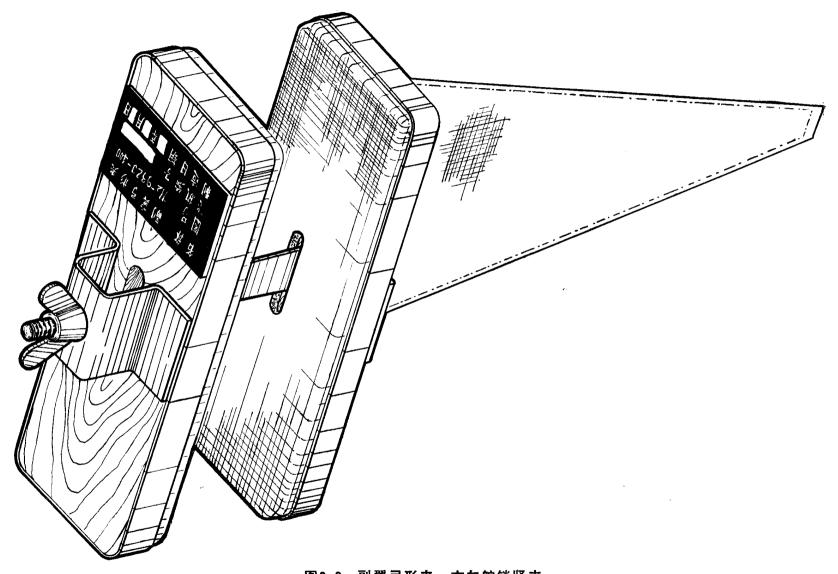


图3-3 副翼弓形夹 方向舵锁紧夹

Fig.3-3 Aileron clamp Locking clamp of rudder

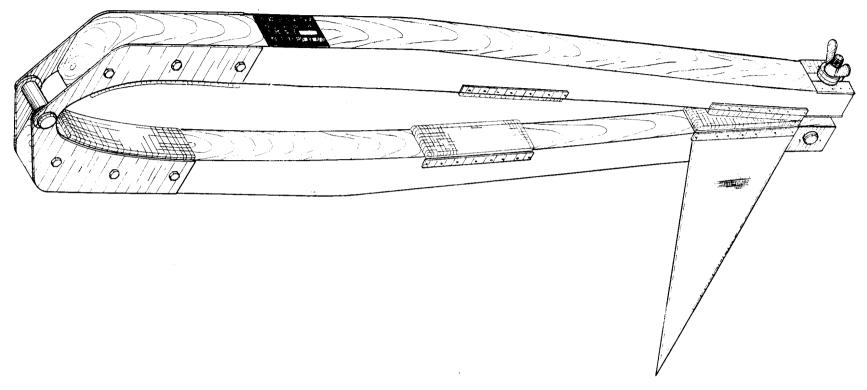
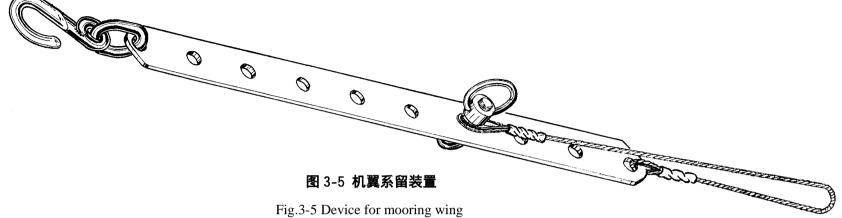


图3-4 方向舵弓形夹 升降舵弓形夹

Fig.3-4 Rudder clamp Elevator clamp





插[图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
3-7		工作梯	H2-9820-700	1		装 配 件	
		Service ladder				Assembly	
3-8		轮 挡	H2-9830-300A	2		装 配 件	
		Chock				Assembly	
3-9		手拖牵引器	H2-9830-600	1		装 配 件	
		Towing bar				Assembly	
3-10		汽油桶	H2-9850-200	1		装 配 件	
		Gasoline can				Assembly	
3-11		滑油桶	H2-9850-300	1		装 配 件	
		Oil can				Assembly	
3-12		发动机左排气管罩盖	H2-9830-700	1		装 配 件	
		Cover of engine left exhaust tube				Assembly	
		发动机右排气管罩盖	H2-9830-800	1		装 配 件	
		Cover of engine right exhaust tube				Assembly	
3-13		加油凳	H2-9820-900	1		装 配 件	
		Oil filling stool				Assembly	
3-14		注后机盒用滑油漏斗	H2-9850-1000	1		装 配 件	
		Oil funnel for oiling rear case				Assembly	

插[图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
3-15		注前机盒用滑油漏斗	H2-9850-400	1		装 配 件	
		Oil funnel for oiling front case				Assembly	
3-16		机身尾部千斤顶	H2-9810-200	1		装 配 件	
		Tail jack				Assembly	
3-17		中翼千斤顶	H2-9820-200	1		装 配 件	
		Midwing jack				Assembly	
3-18		头部千斤顶	H2-9850-t00	1		装 配 件	
		Nose jack				Assembly	
3-19		履历本袋	H2-9201-30	1		装 配 件	
		Bag for log book				Assembly	
3-20		大履历本袋	H8-9201-40	1		装 配 件	
		Bag for big log book				Assembly	
3-21		滑油散热器堵头	H2-920]-50	1		装 配 件	
		Oil radiator plug				Assembly	
3-22		滑油散热器冬季布套	H2-9250-10	1		装 配 件	
		Oil radiator winter cloth				Assembly	
3-23		滑油袋冬季布套	H2-9250-30	1		装 配 件	
		Oil bag winter cloth cover				Assembly	



图3-7 工作梯

Fig.3-7 Service ladder

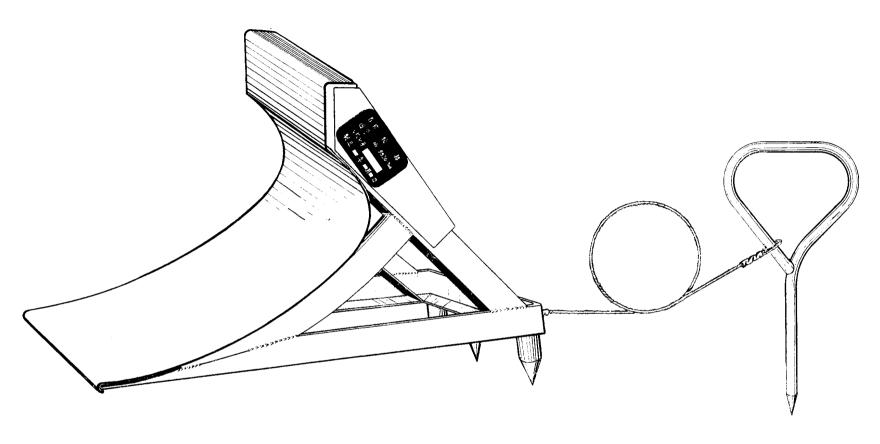


图3-8 轮 挡

Fig.3-8 Chock

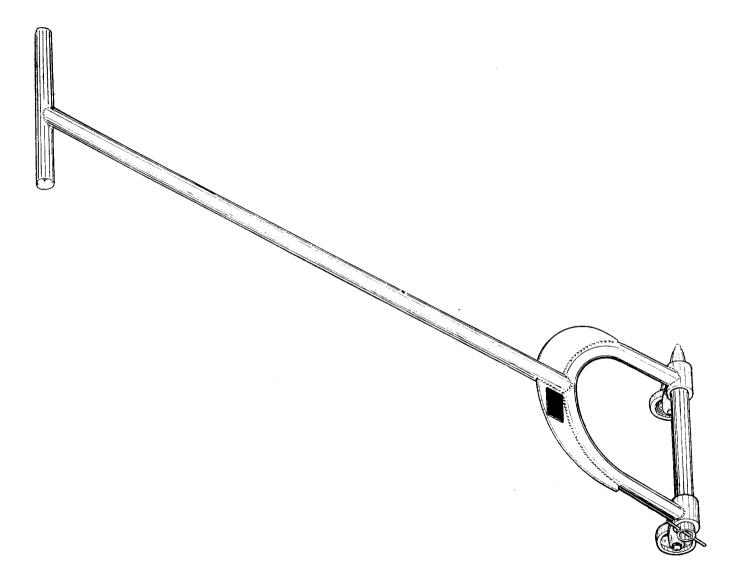


图3~9 手拖牵引器

Fig.3-9 Towing bar



图3-10 汽油桶

Fig.3-10 Gasoline can

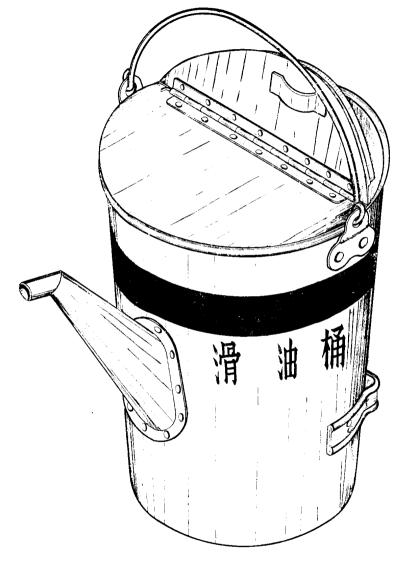
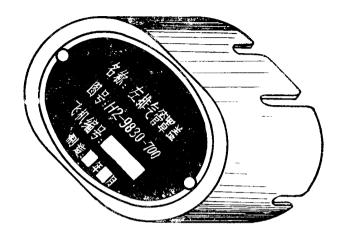


图3-11 滑油桶

Fig.3-11 Oil can



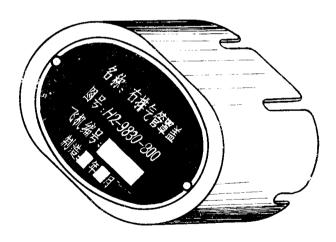


图3-12 发动机左排气管罩盖 发动机右排气管罩盖

Fig.3-12 Cover of engine left exhaust

Cover of engine right exhaust



图**3-13 加油凳** Fig.3-13 Oil filling stool



图3-14 注后机盒用滑油漏斗

Fig.3-14 Oil funnel for oiling rear case

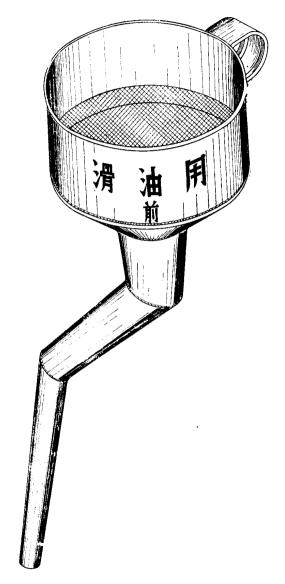
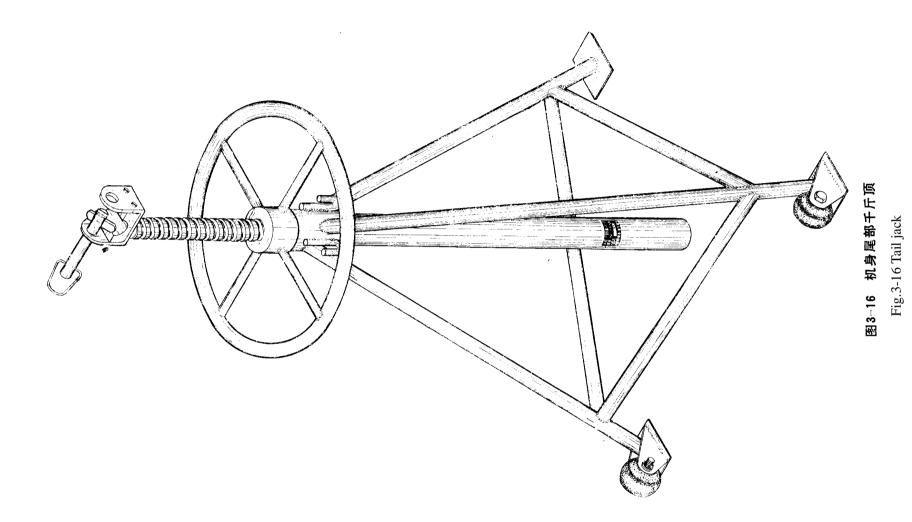
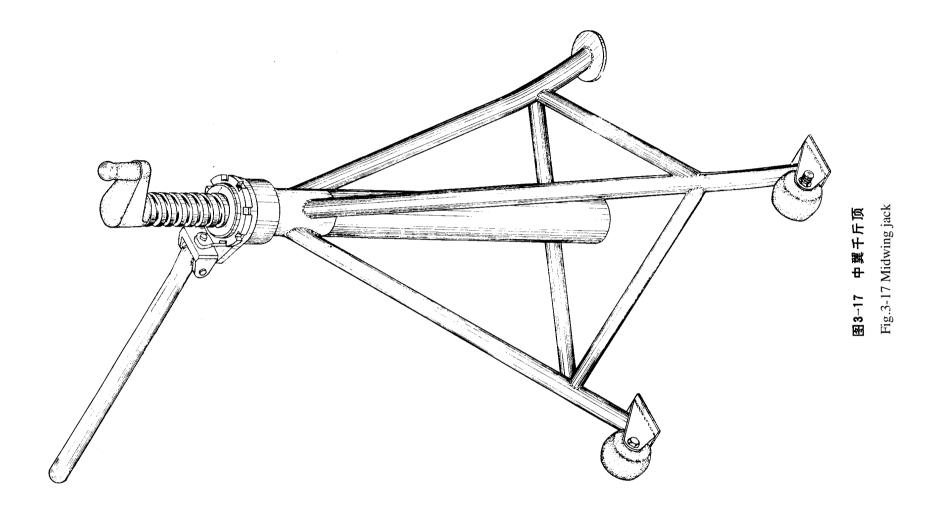


图3-15 注前机盒用滑油漏斗

Fig.3-15 Oil funnel for oiling front case





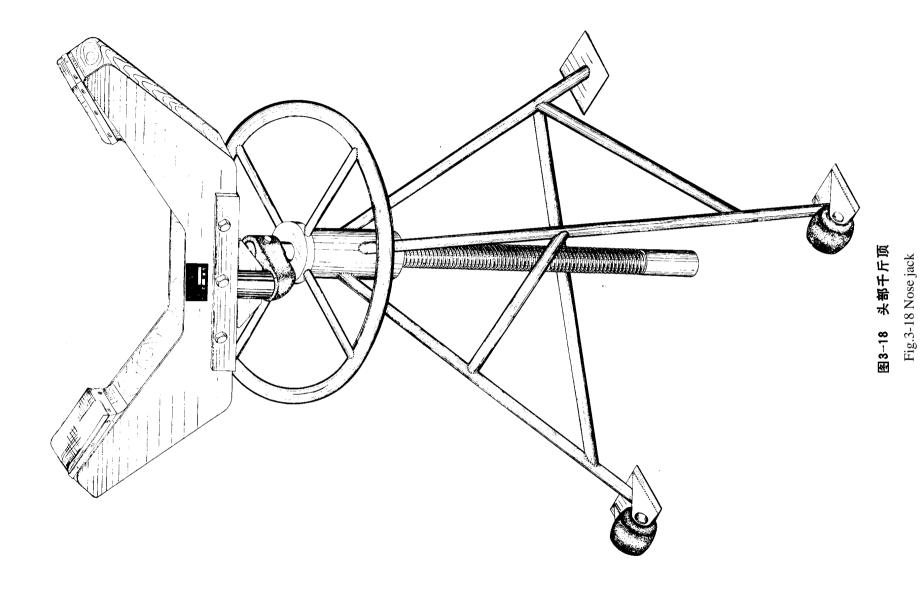




图3-19 履历本袋 Fig.3-19 Bag for log book



图3-20 大履历本袋 Fig.3-20 Bag for big log book

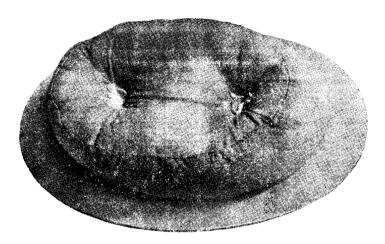


图3-21 滑油散热器堵头

Fig.3-21 Oil radiator plug



图3-22 滑油散热器冬季布套

Fig.3-22 Oil radiator winter cloth

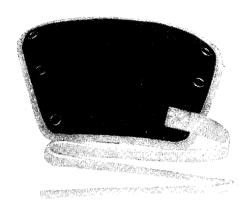
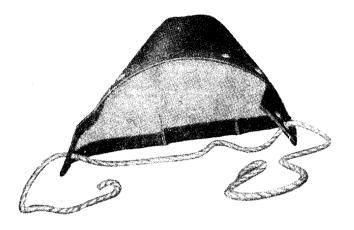


图3-23 滑油袋冬季布套

Fig.3-23 Oil bag winter cloth cover



图**3-24 P-2布套** Fig.3-24 Cloth cover P-2

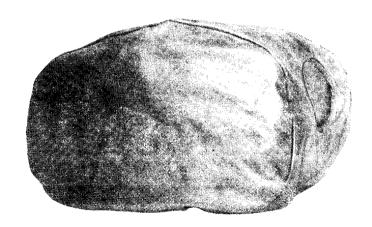


图3-25 滑油箱布套 Fig.3-25 Oil tank cloth cover

插[图 Fig.				详见图号		
图号 No.	图位编号 Loc. No.	名 称 Nomenclature	件 号 Part No.	件数 Qty	Ref. Fig. No.	材 料 Material	备 注 Remarks
3-24		P-2 布套	H2-9250-40	1		装 配 件	
		Cloth cover P-2				Assembly	
3-25		滑油箱布套	H2-9250-50	1		装 配 件	
		Oil tank cloth cover				Assembly	
3-26		发动机罩冬季布套	H2-9250-1000	1		装 配 件	
		Winter cover for engine cowling				Assembly	
3-27		脚踏板	H2-9820-100	1		装 配 件	
		Footrest				Assembly	
3-28		轮轴轴承拆卸夹具	H2-9830-200	1		装 配 件	
		Clamp for dismounting bearing of wheel shaft				Assembly	
3-29		 减震支柱充气夹具	H2-9830-400	1		装 配 件	
		Air charging clamp for damp strut				Assembly	
3-30		牵引器	H2-9830-500	1		装 配 件	
		Towing bar				Assembly	
3-31		冷气充气编织软管	H2-9840-100A	1		装 配 件	
		Air charging spliced hose				Assembly	
3-32		接油盘车托	H2-9850-900	1		装 配 件	
		Trolley for oil collecting pan				Assembly	



图3-26 发动机罩冬季布套

Fig.3-26 Winter cover for engine cowling

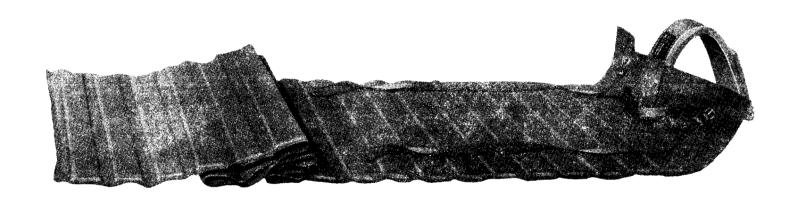


图3-27 脚踏板 Fig.3-27 Footrest

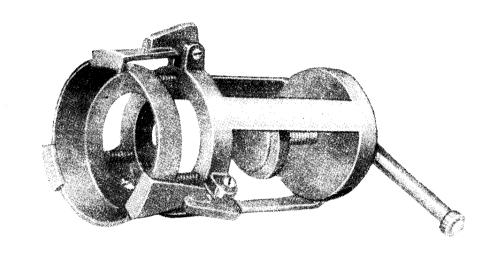


图3-28 轮轴轴承拆卸夹具

Fig.3-28 Clamp for dismounting bearing of wheel shaft

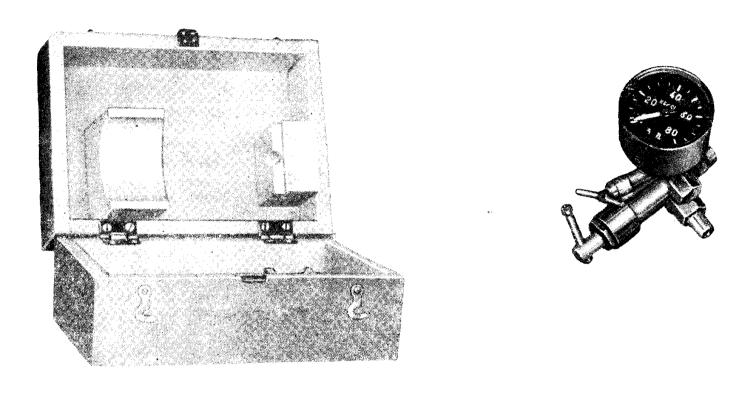


图3-29 减震支柱充气夹具

Fig.3-29 Air charging clamp for damp strut

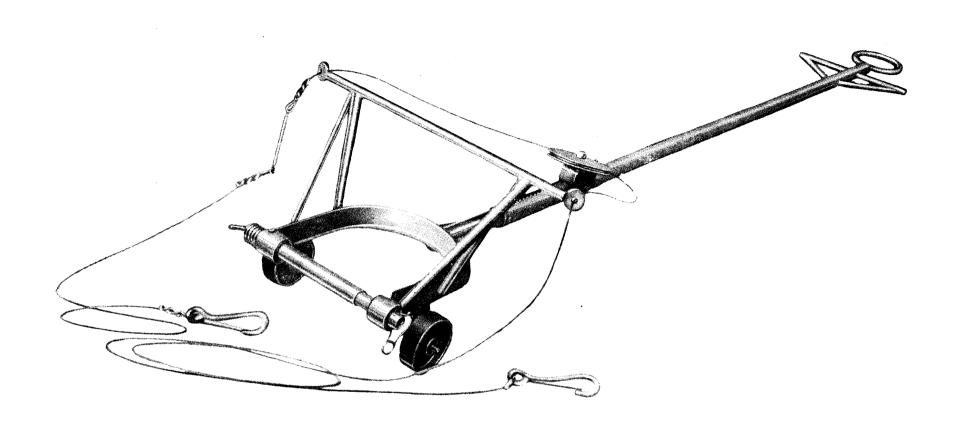


图 3-30 牵引器

Fig.3-30 Towing bor

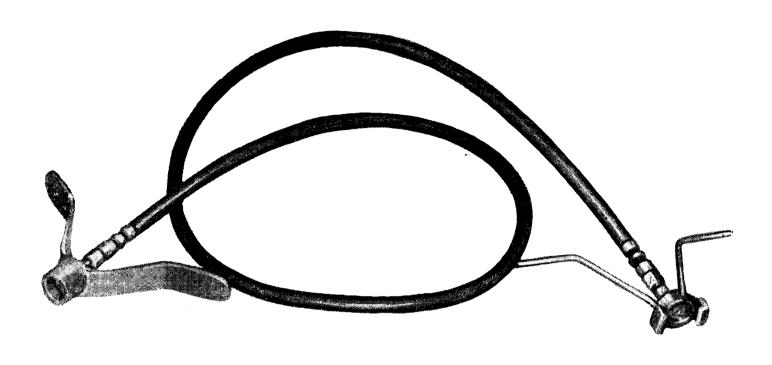


图3~31 冷气充气编织软管

Fig.3-31 Air charging spliced hose

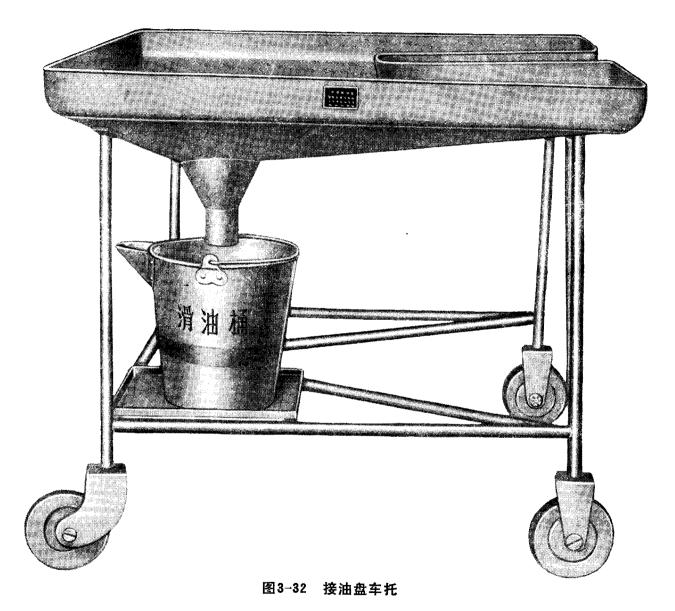


Fig.3-32 Trolley for oil collecting pan

标准件对照表 STANDARD PARTS COMPARISON TABLE

原用标准号	应转换的标准号	对照依据	原用标准号	应转换的标准号	对照依据
Original standard No.	New standard No.	Comparsion basis	Original standard No.	New standard No.	Comparsion basis
$HB1-126Gd_1 \times L$	HB1-152Gd ₁ ×L		$HB1-609-ddc_4 \times L$	HB1-609-df9×L	
HB1-126Gd ₁ ×L×C	HB1-152Gd ₁ ×L×C		HB1-609-djf×L	HB1-609-dr6×L	
HB1-126- $d_1 \times L$	HB1-152-d ₁ ×L		HB1-610-dd ₆ ×L	HB1-610-dh11×L	
HB1-126- $d_1 \times L \times C$	HB1-152- $d_1 \times L \times C$		HB1-610-ddc ₄ ×L	HB1-610-df9×L	
$HB1-126Fd_1 \times L$	HB1-152Fd₁×L		HB1-610+djf×L	HB1-610-dr6×L	
$HB1-126Fd_1 \times L \times C$	HB1-152Fd ₁ ×L×C		HB1-611LHd	HB1-611-d	
HB1-126LAd₁×L	HB1-152LAd₁×L				
HB1-126LAd ₁ ×L×C	HB1-152LAd ₁ ×L×C				
HB1-126TAd₁×L	HB1-152TAd₁×L				
HB1-126TAd ₁ ×L×C	HB1-152TAd ₁ ×L×C	BJ1102-8801			BJ1102-8801
HB1-202G-d×L	HB1-221G-d×L		HB1-701Gdje×L	HB1-701Gdr6×L	
HB1-202d×L	HB1-221d×L		HB1-701dje×L	HB1-701-dr6×L	
HB1-202F-d×L	HB1-221F-d×L		HB1-701HCdje×L	HB1-701HCdr6×L	
HB1-2021A-d×L	HB1-2211A-d×L		HB1-701GFdje×L	HB1-701-GFdr6×L	
HB1-202TA-d×L	HB1-221TA-d×L		HB1-701Gdjb ₃ ×L	HB1-701Gdu8×L	
2HB1-504J d ₀	2HB1-504- d ₀		HB1-701-djb ₃ ×L	HB1-701du8×L	
HB1-603LE d ₀ ×L	HB1-603- d ₀ ×L		HB1-701HCdjb3×L	HB1-701HCdu8×L	
HB1-606FAD	HB1-606-D		HB1-701GFdjb3×L	HB1-701GFdu8×L	
HB1-609-dd ₆ ×L	HB1-609-dh11×L		HB1-701Gdga×L	HB1-701Gdn6×L	

原用标准号 Original standard No.	应转换的标准号 New standard No.	对照依据 Comparsion basis	原用标准号 Original standard No.	应转换的标准号 New standard No.	对照依据 Comparsion basis
HB1-701-dga×L	HB1-701-dn6×L	Comparision casts	1HB1-808-5	1HB1-808-M5	
HB1-701HCdga×L	HB1-701HCdn6×L		1HB1-808-6	1HB1-808-M6	
HB1-701GFdga×L	HB1-701GFdn6×L		1HB1-808-8	1HB1-808-M3	
HB1-701Gdd×L	HB1-701Gdh6×L		1HB1-818FA4	1HB1-818FA-M4	
HB1-701-dd×L	HB1-701-dh6×L		1HB1-818FA5	1HB1-818FA-M5	
HB1-701HCdd×L	HB1-701HCdh6×L		1HB1-818FA6	1HB1-818FA-M6	
HB1-701GFdd×L	HB1-701GFdh6×L		1HB1-818GD4	1HB1-818GD-M4	
1HB1-704G 序号×L	1HB1-704GD×L	BJ1102-8801	1HB1-818GD5	1HB1-818GD-M5	BJ1102-8801
1HB1-704-序号×L	1HB1-704-D×L		1HB1-818GD6	1HB1-818GD-M6	
3HB1-704GD 序号	3HB1-704-序号		3HB1-818-4	3HB1-818M4	
HB1-705GE 序号	HB1-705-序号		3HB1-818-5	3HB1-818M5	
HB1-706DdC4×L	HB1-706-Df9×L		3HB1-818-6	2HB1-818M6	
1HB1-706G 序号×L	1HB1-706GD×L		HB2-3 左 δ×H	HB2-3 左- δ×H	
1HB1-706-序号×L	1HB1-706-D×L		HB2-51-序号	HB2-51LL-序号	
2HB1-706-DdC4×L	2HB1-706-Df9×L		HB2-51F 序号	HB2-51FD-序号	
3HB1-706HE 序号	3HB1-706-序号		HB2-52-序号	HB2-52LL-序号	
1HB1-805d	1HB1-805-d		HB2-52F 序号	HB2-52FD-序号	
1HB1-808-4	1HDI-808-M4		HB3-10-dGb×L×h	HB3-10HFdM7×L×h	

原用标准号	应转换的标准号	对照依据	原用标准号	应转换的标准 号	对照依据
Original standard No.	New standard No.	Comparsion basis	Original standard No.	New standard No.	Comparsion basis
HB3-10-dD×L×h	HB3-10HFdH7×L×h		HB3-13-dD4×D×L	HB3-13HFdH9×D×L	
HB3-10-dD4×L×h	HB3-10HFdH9×L×h		HB3-13FdGb×D×L	HB3-13FdM7×D×L	
HB3-10FdGb×L×h	HB3-1QFdM7×L×h		HB3-13FdD×D×L	HB3-13FdH7×D×1	
HB3-10FdD×L×h	HB3-10FdH7×L×h		HB3-13FdD4×D×L	HB3-13FdH9×D×I	
HB3-10FdD4×L×h	HB3-10FdH9×L×h		HB3-13TAdGb×D×L	HB3-13TAdM7×D×L	
HB3-10TAdGb×L×h	HB3-10TAdM7×L×h		HB3-13TAdD×D×L	HB3-13TAdH7×D×L	
HB3-10TAdD×L×h	HB3-10TAdH7×L×h	BJ1102-8801	HB3-13TAdD4×D×L	HB3-13TAdH9×D×L	BJ1102-8801
HB3-10TAdD4×L×h	HB3-10TAdH9×L×h		HB3-13TEdGb×D×L	HB3-13TEdM7×D×L	
HB3-10TEdGb×L×h	HB3-10TEdM7×L×h		HB3-13TEdD×D×L	HB3-13TEdH7×D×L	
HB3-10TEdD×L×h	HB3-10TEdH7×L×h		HB3-13TEdD4×D×L	HB3-13TEdH9×D×L	
HB3-10TEdD4×L×h	HB3-10TEdH9×L×h		HB3-15GD×B	HB3-15GDD×B	
HB3-11Gd×D×L	HB3-11GDd×D×L		HB3-15FD×B	HB3-15FDD×B	
HB3-11Gd×D×LB	HB3-11GDd×D×LBB		HB3-15-D×B	HB3-15LBD×B	
HB3-11-d×D×L	HB3-11HFd×D×L		HB3-16GD	HB3-16GDD	
HB3-11-d×D×LB	HB3-11HFd×D×LBB		HB3-16-D	HB3-16LBD	
HB3-12-d×D×L	HB3-12HFd×D×L		HB3-17GD	HB3-17GDD	
HB3-13-dGb×D×L	HB3-13HFdM7×D×L		HB3-17-D	HB3-17LBD	
HB3-13-dD×D×L	HB3-13HFdH7×D×L		HB3-18GD	HB3-18GDD	

原用标准号	应转换的标准号	対照依据	原用标准号	应转换的标准号	対照依据
Original standard No.	New standard No.	Comparsion basis	Original standard No.	New standard No.	Comparsion basis
HB3-18-D	HB3-18LBD		HB3-27-D	HB3-27LB-D	
HB3-19GD	HB3-19GDD		HB3-27-DB	HB3-27LB-DB	
HB3-19-D	HB3-19LBD		1HB3-27GD	1HB3-27GDD	
HB3-22-d×BB	HB3-22-d×BBB		1HB3-27-D	1HB3-27LBDYZ	_
HB3-25GD	HB3-25GDD		6HB3-30	6HB3-30-M6	_
HB3-25GDB	HB3-25GDDB	BJ1102-8801	HB3-44AB \times L ₂ \times L ₃	HB3-44AB \times L ₁ \times L ₂	BJ1102-8801
HB3-25-D	HBS-25LBD		HB3-44BB \times L ₂ \times L ₃	HB3-44BB \times L ₁ \times L ₂	
HB3-25-DB	HB3-25LBDB		1HB3-44-B×L ₂	1HB3-44-B×L ₁	
1HB3-25GD	1HB3-25GDD		2HB3-44-B×L ₃	2HB3-44-B×L ₂	
1HB3-25-D	1HB3-25LBDYZ		HB4-4G d ₀ Cd	HB4-4G d ₀ CdD	
HB3-26GD	HB3-26GDD		HB4-4F d ₀	HB4-4FA d ₀	_
HB3-26GDB	HB3-26GDDB		HB4-5G d ₀ Cd	HB4-5G d ₀ CdD	
HB3-26-D	HB3-26LBD		HB4-5F d ₀	HB4-5FA d ₀	-
HB3-26-DB	HB3-26LBDB		HB4-7G d ₀ Cd	HB4-7G d ₀ CdD	
1HB3-26GD	1HB3-26GDD		HB4-7F d ₀	HB4-7FA d ₀	_
1HB3-26-D	1HB3-26LBDYZ		HB4-8G d ₀ Cd	HB4-8G d ₀ CdD	
HB3-27GD	HB3-27GD-D		HB4-8F d ₀	HB4-8FA d ₀	
HB3-27GDB	HB3-27GD-DB		HB4-10G d ₀ Cd	HB4-10G d ₀ CdD	

原用标准号	应转换的标准号	对照依据	原用标准号	应转换的标准号	对照依据
Original standard No.	New standard No.	Comparsion basis	Original standard No.	New standard No.	Comparsion basis
HB4-10Fd ₀	HB4-10FAd ₀		HB4-20Fd ₀	HB4-20FA d ₀	
HB4-11Gd ₀ Cd	HB4-11Gd ₀ CdD		HB4-21Gd ₀ Cd	HB4-21G d ₀ CdD	
HB4-11Fd ₀	HB4-11FAd ₀		HB4-21Fd ₀	HB4-21FA d ₀	
HB4-13Gd ₀ Cd	HB4-13Gd ₀ CdD		HB4-22Gd ₀ Cd	HB4-22G d ₀ CdD	
HB4-13Fd ₀	HB4-13FAd ₀		HB4-22F d ₀	HB4-22FA d ₀	
HB4-14G d ₀ Cd	HB4-14G d ₀ CdD		HB4-23G d ₀ Cd	HB4-23G d ₀ CdD	
11B4-14F d ₀	HB4-14FA d ₀		HB4-23F d ₀	HB4-23FA d ₀	
HB4-15G d ₀ Cd	HB4-15G d ₀ CdD	BJ1102-8801	HB4-26G d ₀ Cd	HB4-26G d ₀ CdD	BJ1102-8801
HB4-15F d ₀	HB4-15FA d ₀		HB4-26F d ₀	HB4-26FA d ₀	
HD4-16G d ₀ ×L ₁ Cd	HB4-16G d ₀ ×L ₁ CdD		HB4-27G d ₀ ×d ₀₁ Cd	HB4-27G d ₀ ×d ₀₁ CdD	
HB4-16Fd ₀ ×L ₁	HB4-16FA d ₀ ×L ₁		HB4-27F d ₀ ×d ₀₁	HB4-27FA d ₀ ×d ₀₁	
HB4-17Gd ₀ Cd	HB4-17Gd ₀ CdD		HB4-28G d ₀ ×d ₀₁ Cd	HB4-28G d ₀ ×d ₀₁ CdD	
HB4-17Fd ₀	HB4-17Fa d ₀		HB4-28F d ₀ ×d ₀₁	HB4-28FA d ₀ ×d ₀₁	
HB4-18Gd ₀ ×d ₀₁ Cd	HB4-18G d ₀ ×d ₀₁ CdD		HB4-29G d ₀ Cd	HB4-29G d ₀ CdD	
HB4-18Fd ₀ ×d ₀₁	HB4-18FA d ₀ ×d ₀₁		HB4-29F d ₀	HB4-29FA d ₀	
HB4-19Gd ₀ Cd	HB4-19Gd ₀ CdD		HB4-46G-dCd	HB4-46G-dCdD	
HB4-19Fd ₀	HB4-19FAd ₀		HB4-47G-dCd	HB4-47G-dCdD	
HB4-20Gd ₀ Cd	HB4-20Gd ₀ CdD		HB4-53-67	HB4-53-83	

原用标准号 Original standard No.	应转换的标准号 New standard No.	对照依据 Comparsion basis	原用标准号 Original standard No.	应转换的标准号 New standard No.	对照依据 Comparsion basis
HB4-56/57-材料代号-密封	HB4-56/57-材料代号-密		HB5-4-4C7×7-2.52	HB5-4-4C7×7-2.50	
圈号 H(气)	封圈号 H		HB5-4-7×19-3	HB5-4-7×19-3.00	
HB4-68-d	HB4-68d		HB5-4-7×7-3.06	HB5-4-7×7-3.05	
$HB5-2-7\times7-1.8\times l_1\times d_1$	HB5-2-7×7-1.8b× l_1 × d_1		HB5-4-7×7-3.6	HB5-4-7×7-3.60	
HB5-2-7×7-2.16× l_1 × d_1	$HB5-2-7\times7-2.15\times l_1\times d_1$		HB5-4-7×19-3.6	HB5-4-7×19-3.60	
HB5-2-7×7-2.52× l_1 × d_1	$HB5-2-7\times7-2.50\times l_1\times d_1$		HB5-4-7×19-4.2	HB5-4-7×19-4.20	
HB5-3-7×7-1.8	HB5-3-7×7-1.80	BJ1102-8801	HB5-4-7×7-4.5	HB5-4-7×7-4.50	BJ1102-8801
HB5-3-7×7-2.16	HB5-3-7×7-2.15		HB5-4-7×19-5.1	HB5-4-7×19-5.10	
HB5-3-7×7-2.52	HB5-3-7×7-2.50		HB5-4-7×19-6	HB5-4-7×19-6.00	
HB5-3-7×7-3.06	HB5-3-7×7-3.05		HB5-4-7×19-7.5	HB5-4-7×19-7.50	
HB5-3-7×7-3.6	HB5-3-7×7-3.60		HB5-8-d	HB5-8-d	
HB5-3-7×19-3.0	HB5-3-7×19-3.00		HB5-8-1.5	HB5-8-1.50	
HB5-3-7×19-3.6	HB5-3-7×19-3.60		HB5-8-1.8	HB5-8-1.80	
HB5-4-4A7×7-d	HB5-4-4A7×7-d	-	HB5-8-2.16	HB5-8-2.15	
HB5-4-4B7×7-d	HB5-4-4B7×7-d		HB5-8-2.52	HB5-8-2.50	
HB5-4-4C7×7-d	HB5-4-4C7×7-d	-	HB5-8-3.06	HB5-8-3.05	
HB5-4-4C7×7-1.8	HB5-4-4C7×7-1.80				
HB5-4-4C7×7-2.16	HB5-4-4C7×7-2.15		HB5-8-3.6	HB5-8-3.60	
1100 1 101/1/ 2.10	1100 1 10/// 2.10		HB5-8-4.2	HB5-8-4.20	

原用标准号	应转换的标准号	対照依据	原用标准号	应转换的标准号	対照依据
Original standard No.	New standard No.	Comparsion basis	Original standard No.	New standard No.	Comparsion basis
HB5-9-d	HB5-9-d		1HB5-9-7.5	1HB5-9-750	
HB5-9-1.8	HB5-9-1.80		HB5-10-d	HB5-10-d	
HB5-9-2.16	HB5-9-2.15		HB5-10-I.6	HB5-10-1.60	
HB5-9-2.52	HB5-9-2.50		HB5-10-2	HB5-10-2.00	
HB5-9-3.06	HB5-9-3.05		HB5-10-2.5	HB5-10-2.50	
HB5-9-3.6	HB5-9-3.60		HB5-10-3	HB5-10-3.00	
HB5-9-4.2	HB5-9-4.20		HB5-10-3.6	HB5-10-3.60	
HB5-9-5.1	HB5-9-5.10	BJ1102-8801	1HB5-10-d	1HB5-10-d	BJ1102-8801
HB5-9-6	HB5-9-6.00		1HB5-10-1.6	1HB5-10-1.60	
HB5-9-7.5	HB5-9-7.50	-	1HB5-10-2	1HB5-10-2.00	
1HB5-9-d	1HB5-9-d		1HB5-10-2.5	1HB5-10-2.50	
1HB5-9-1.8	1HB5-9-1.80		1HB5-10-3	1HB5-10-3.00	
1HB5-9-2.16	1HB5-9-2.15		1HB5-10-3.6	1HB5-10-3.60	
1HB5-9-2.52	1HB5-9-2.50		111111111111111111111111111111111111111	111111111111111111111111111111111111111	_
1HB5-9-3.06	1HB5-9-305		HB5-12-序号×d×L	HB5-12-序号×d×L	
1HB5-9-3.6	1HB5-9-3.60		HB5-12-序号×1.8×L	HB5-12-序号×1.80×L	
1HB5-9-4.2	1HB5-9-420		HB5-12-序号×2.16×L	HB5-12-序号×2.15×L	
1HB5-9-5.1	1HB5-9-5.10		HB5-12-序号×2.52×L	HB5-12-序号×2.50×L	
1HB5-9-6	1HB5-9-6.00		HB5-12-序号×3×L	HB5-12-序号×3.00×L	

原用标准号 Original standard No.	应转换的标准号 New standard No.	对照依据 Comparsion basis	原用标准号 Original standard No.	应转换的标准号 New standard No.	对照依据 Comparsion basis
HB5-12-序号×3.6×L	HB5-12-序号×3.60×L	Comparison custs	HB5-14-2.16	HB5-14-2.15	
HB5-12-序号×4.2×L	HB5-12-序号×4.20×L		HB5-14-2.52	HB5-14-2.50	
HB5-12-序号×5.1×L	HB5-12-序号×5.10×L		HB5-14-3	HB5-14-3.00	
			HB5-14-3.6	HB5-14-3.60	
HB5-12-序号×6×L	HB5-12-序号×6.00×L		HB5-14-42	HB5-14-4.20	
HB5-12-序号×7.5×L	HB5-12-序号×7.50×L		HB5-14-5.1	HB5-14-5.10	
HB5-13-d	HB5-13-d		HB5-14-6	HB5-14-6.00	
HB5-13-1.8	HB5-13-1.80		HB5-14-7.5	HB5-14-7.50	
HB5-13-2.16	HB5-13-2.15	BJ1102-8801	HB5-15-Ad	HB5-15-Ad	BJ1102-8801
HB5-13-2.52	HB5-13-2.50		HB5-15-Bd	HB5-15-Bd	
HB5-13-3	HB5-13-3.00		HB5-15-左 Ad	HB5-15-左 Ad	
HB5-13-3.6	HB5-13-3.60		HB5-15-左 Bd	HB5-15-左 Bd	
HB5-13-4.2	HB5-13-4.20		HB5-15-1.8	HB5-15-1.80	
HB5-13-5.1	HB5-13-5.10		HB5-15-2.16	HB5-15-2.15	
HB5-13-6	HB5-13-6.00		HB5-15-2.52	HB5-15-2.50	
HB5-13-7.5	HB5-13-7.50		HB5-15-3	HB5-15-3.00	
HB5-14-d	HB5-14-d		HB5-15-3.6	HB5-15-3.60	
11B5-14-1.8	HB5-14-1.80		HB5-15-4.2	HB5-15-4.20	

原用标准号	应转换的标准号	対照依据	原用标准号	应转换的标准号	対照依据
Original standard No.	New standard No.	Comparsion basis	Original standard No.	New standard No.	Comparsion basis
HB5-15-5.1	HB5-15-5.10		1HB5-17-4.2	1HB5-17-4.20	
HB5-15-6	HB5-15-6.00		1HB5-17-4.5	1HB5-17-4.50	
HB5-15-7.5	HD5-15-7.50		1HB5-17-5.1	1HB5-17-5.10	
HB5-17-1.8	HB5-17-1.80		1HB5-17-6	1HB5-17-6.00	
HB5-17-2.16	HB5-17-2.15		1HB5-17-7.5	1HB5-17-7.50	-
HB5-17-2.52	HB5-17-2.50		HB5-18-2.16	HB5-18-2.15	
HB5-17-3	HB5-17-3.00	BJ1102-8801	HB5-18-2.52	HB5-18-2.50	BJ1102-8801
HB5-17-3.6	HB5-17-3.60		HB5-18-3	HB5-18-3.00	
HB5-17-4.2	HB5-17-4.20		HB5-18-3.6	HB5-18-3.60	
HB5-17-4.5	HB5-17-4.50		HB5-18-4.2	HB5-18-4.20	
HB5-17-5.1	HB5-17-5.10		HBS-18-4.5	HB5-18-4.50	
HB5-17-6	HB5-17-6.00		HB5-18-5.1	HB5-18-5.10	
HB5-17-7.5	HB5-17-7.50		HB5-18-6	HBS-18-6.00	
1HB5-17-1.8	1HB5-17-1.80		HB5-18-75	HB5-18-7.50	
1HB5-17-2.16	1HB5-17-2.15		1HB5-18-2.16	1HB5-18-2.15	
1HB5-17-2.52	1HB5-17-2.50		1HB5-18-2.52	1HB5-18-2.50	<u> </u>
1HB5-17-3	1HB5-17-3.00		1HB5-18-3	1HB5-18-3.00	
1HB5-17-3.6	1HB5-17-3.60		1HB5-18-3.6	1HB5-18-3.60	

原用标准号 Original standard No.	应转换的标准号 New standard No.	对照依据 Comparsion basis	原用标准号 Original standard No.	应转换的标准号 New standard No.	对照依据 Comparsion basis
1HB5-18-4.2	1HB5-18-4.20	,	HB622TB 序号	2HB6-21TB 序号	,
1HB5-18-4.5	1HB5-18-4.50		HB6-22LA 序号	2HB6-21LA 序号	
1HB5-18-5.1	1HB5-18-5.10			HB6-28-序号	
1HB5-18-6	1HB5-18-6.00		HB6-28-序号	HB6-28B-序号	
1HB5-18-7.5	1HB5-18-7.50	_	HB6-37-d×L	HB6-37-d×L	BJ1102-8801
HB5-36-d	HB5-36HFd			HB6-37(B501)-d×L	
HB5-36 左 d	HB5-36HF 左 d		1HB6-38-序号 Zn	1HB6-38-序号 ZnD	
HB5-37-d	HB5-37HFd	BJ1102-8801	HB6-39-1×L	HB6-74TD-2×L	
HB5-37-左 d	HB5-37HF 左 d	-	HB6-39-2×L	HB6-74TD-3×L	
HB5-38-d×d ₂	HB5-38HFd×d ₂	-	HB6-39-3×L	HB6-74TD-4×L	
HB5-40LA 左 d×d ₂	HB5-40LA 左 d×d ₂		HB6-39-4×L	HB6-74TD-8×L	BJ1102-8904
HB5-40-d×d ₂	HB5-40HFd×d ₂		HB6-39-5×L	HB6-74TD-9×L	
HB5-40 左 d×d ₂	HB5-40HF 左 d×d ₂	-	HB6-39-6×L	HB6-74TD-10×L	
HB6-6-L	HB6-6-L		HB6-39-7×L	HB6-74TD-13×L	
	1HB6-6	-	HB6-39-8×L	HB6-74TD-14×L	
HB6-21-型号 / 序号	HB6-21GD-型号 / 序号		HB6-39-9×L	HB6-74TD-15×L	
1HB6-21-序号	1HB6-21GD 序号	<u> </u>	HB6-39-10×L	HB6-74TD-16×L	
HB6-22-序号	2HB6-21GD 序号		HB6-39-11×L	HB6-74TD-17×L	

原用标准号	应转换的标准 号	对照依据	原用标准号	应转换的标准号	对照依据
Original standard No.	New standard No.	Comparsion basis	Original standard No.	New standard No.	Comparsion basis
HB6-39-12×L	HB6-74TD-2×LCdD		HB6-39-30×L	HB674TD-14×LZnD	_
HB6-39-13×L	HB6-74TD-3×LCdD		HB6-39-31×L	HB6-74TD-15×LZnD	_
HB6-39-14×L	HB6-74TD-4×LCdD		HB6-39-32×L	HB6-74TD-16×LZnD	_
HB6-39-15×L	HB6-74TD-8×LCdD		HB6-39-33×L	HB6-74TD-17×LZnD	_
HB6-39-16×L	HB6-74TD-9×LCdD		HB6-40-1×L×L ₁	HB6-75TD-2×L×L ₁	-
HB6-39-17×L	HB6-74TD-10×LCdD	BJ1102-8904	HB6-40-2×L×L ₁	HB6-75TD-3×L×L ₁	BJ1102-8904
HB6-39-18×L	HB6-74TD-13×LCdD		HB6-40-3×L×L ₁	HB6-75TD-4×L×L ₁	_
HB6-39-19×L	HB6-74TD-14×LCdD		$HB6-40-4\times L\times L_1$	HB6-75TD-8×L×L ₁	-
HB6-39-20×L	HB6-74TD-15×LCdD		HB6-40-5×L×L ₁	HB6-75TD-9×L×L ₁	- -
HB6-39-21×L	HB6-74TD-16×LCdD		HB6-40-6×L×L ₁	HB6-75TD-10×L×L ₁	-
HB6-39-22×L	HB6-74TD-17×LCdD		$HB6-40-7\times L\times L_1$	HB6-75TD-13×L×L ₁	_
HB6-39-23×L	HB6-74TD-2×LZnD		HB6-40-8×L×L ₁	HB6-75TD-14×L×L ₁	_
HB6-39-24×L	HB6-74TD-3×LZnD		HB6-40-9×L×L ₁	HB6-75TD-15×L×L ₁	- -
HB6-39-25×L	HB6-74TD-4×LZnD		HB6-40-10×L×L ₁	HB6-75TD-16×L×L ₁	-
HB6-39-26×L	HB6-74TD-8×LZnD]	HB6-40~11×L×L ₁	HB6-75TD-17×L×L ₁	
HB6-39-27×L	HB6-74TD-9×LZnD		HB6-40-12×L×L ₁	HB6-75TD-2×L×L ₁ CdD	
HB6-39-28×L	HB6-74TD-10×LZnD		HB6-40-13×L×L ₁	HB6-75TD-3×L×L ₁ CdD	
HB6-39-29×L	HB6-74TD-13×LZnD		HB6-40-14×L×L ₁	HB6-75TD-4×L×L ₁ CdD	

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HB6-40-15×L×L ₁	HB6-75TD-8×L×L ₁ CdD	Comparsion casis	HB6-40-33×L×L1	HB6-75TD-17×L×L ₁ ZnD	Comparsion ousis
HB6-40-16×L×L ₁	HB6-75TD-9×L×L ₁ CdD		HB6-74TD 序号×L	HB6-74TD 序号×L	BJ1102-8904
HB6-40-17×L×L ₁	HB6-75TD-10×L×L ₁ CdD		HB6-74TD 序号×LCdD	HB6-74LI-序号×L	
HB6-40-18×L×L1	HB6-75TD-13×L×L ₁ CdD		HB6-74TD 序号×LZnD	1HB6-74TD-序号	
HB6-40-19×L×L ₁	HB6-75TD-14×L×L ₁ CdD		HB6-74LI 序号×L	1HB6-74LI-序号	
HB6-40-20×L×L1	HB6-75TD-15×L×L ₁ CdD		HB6-75TD 序号×L×L ₁	HB6-75TD-序号×L×L ₁	
HB6-40-21×L×L ₁	HB6-75TD-16×L×L ₁ CdD		HB6-75TD 序号×L×L ₁ CdD	HB6-75LI-序号×L×L ₁	
HB6-40-22×L×L ₁	HB6-75TD-17×L×L ₁ CdD	BJ1102-8904	HB6-75TD 序号×L×L₁ZnD	1HB6-74TD-序号	
HB6-40-23×L×L ₁	HB6-75TD-2×L×L ₁ ZnD		HB6-75LI 序号×L×L ₁	1HB6-74LI-序号	
HB6-40-24×L×L ₁	HB6-75TD-3×L×L ₁ ZnD		HB6-91-G 序号	HB6-91 钩-序号	BJ1102-8801
HB6-40-25×L×L ₁	HB6-75TD-4×L×L ₁ ZnD		HB6-91-G 序号 Ag	HB6-91 钩-序号 Ag	
HB6-40-26×L×L ₁	HB6-75TD-8×L× L_1 ZnD		HB6-91-左序号	HB6-91 左-序号	
HB6-40-27×L×L ₁	HB5-75TD-9×L×L ₁ ZnD		HB6-91-左序号 Ag	HB6-91 左-序号 Ag	
HB6-40-28×L×L ₁	HB6-75TD-10×L×L ₁ ZnD		HB6-91-右序号	HB6-91 右-序号	
HB6-40-29×L×L ₁	HB6-75TD-13×L×L ₁ ZnD		HB6-91-右序号 Ag	HB6-91 右-序号 Ag	
HB6-40-30×L×L ₁	HB6-75TD-14×L×L ₁ ZnD		HB6-91-序号 W	3HB6-91-序号	
HB6-40-31×L×L ₁	HB6-75TD-15×L×L ₁ ZnD		1HB6-91-G2	1HB6-91 钩-序号	
HB6-40-32×L×L ₁	HB6-75TD-16×L×L ₁ ZnD		1HB6-91-G2Ag	1HB6-91 钩-序号 Ag	

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1HB6-91-左序号	1HB6-91 左-序号	Comparsion custs	HMdGB51 • HPb59-1	HB6253Md	Comparsion ousis
1HB6-91-左序号 Ag	1HB6-91 左-序号 Ag		HMdGB52 • 45	HB6255Md	
1HB6-91-右序号	1HB6-91 右-序号		HMdGB52	HB6256Md	
1HB6-91-右序号 Ag	1HB6-91 右-序号 Ag		HMdGB52 • LY11-CZ	HB6262Md	
HB6-92-G 序号	HB6-92 钩-序号		HMdGB52 • HPb59-1	HB6263Md	
HB6-92-G 序号 Ag	HB6-92 钩-序号 Ag		HMdGB53 • 45	HB6265Md	
HB6-92-左序号	HB6-92 左-序号	BJ1102-8801	HMdGB53	HB6266Md	BJ1102-9303
HB6-92-左序号 Ag	HB6-92 左-序号 Ag		HMdGB53 • HPb59-1	HB6273Md	
HB6-92-右序号	HB6-92 右-序号		HMdGB54 • 45	HB6275Md	
HB6-92-右序号 Ag	HB6-92 右-序号 Ag		HMdGB54	HB6276Md	
1HB6-92-G 序号	1HB6-92 钧-序号		HMdGB54 • LY11-CZ	HB6282Md	
1HB6-92-G 序号 Ag	1HB6-92 钩-序号 Ag		HMdGB54 • HPb59-1	HB6283Md	
1HB6-92-左序号	1HB6-92 左-序号		HMdGB62 • 25	GB62Md	
1HB6-92-左序号 Ag	1HB6-92 左-序号 Ag		Md×LGB71 • 45	GB71Md×L •22H •Zn •D	
1HB6-92-右序号	1HB6-92 右-序号		Md×1GB73 • 45	GB73Md×L •22H •Zn •D	
1HB6-92-右序号 Ag	1HB6-92 右-序号 Ag		d ₀ ×LGB91	GB91-d×L • Fe • H • Y	
HMdGB51 • 45	HB6223Md		d₀×LGB91 • 1Cr18Ni9Ti	GB91-d×L • 1Cr18Ni9Ti	
HMdGB51	HB6224Md		d×LGB99.A3	GB99-d×L • Zn • D	

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d×LGB100.A3	GB100-d×L • Zn • D	•	Hd×LGB868 • LF10	HB6299 • d×L	•
d×LGB117.45	GB117Ad×L		Hd×LGB868 • LF21	HB6300 • d×L	
d_0GB859	GB859-规格		Hd×LGB868 • MLC15	HB6301 • d×L	
d ₀ GB861	GB861.1-规格		Hd×LGB868 • ML20MnA	HB6302 • d×L	
d_0GB862	GB862.1-规格		Hd×1GB868 • 1Cr18Ni9Ti	HB6203 • d×L	
Hd×LGB867 • L4	HB6229 • d×L		Hd×LGB869 • L4	HB6304 • d×L	
Hd×LGB867 • LY1	HB6230 • d×L	BJ1102-9303	Hd×LGB869 • LY1	HB6305 • d×L	BJ1102-9303
Hd×LGB867 • 1Y10	HB6231 • d×L		Hd×1GB869 • LY10	HB6306 • d×L	
Hd×LGB867 • LF10	HB6232 • d×L		Hd×LGB869 • LF10	HB6307 • d×L	
Hd×LGB867 • LF21	HB6233 • d×L		Hd×LGB869 • LF21	HB6308 • d×L	
Hd×LGB867 • MLC15	HB6234 • d×L		Hd×1GB869 • MLC15	HB6309 • d×L	
Hd×LGB867 • ML20MnA	HB6235 • d×L		Hd×LGB869 • ML20MnA	HB6310 • d×L	
Hd×LGB867 • 1Cr18Ni9Ti	HB6236 • d×L		Hd×LGB869 • 1Cr18Ni9Ti	HB6311 • d×L	
Hd×LGB867 • H62	HB6237 • d×L		Hd×1GB869 • H62	HB6312 • d×L	
Hd×LGB867 • H62 防磁	HB6238 • d×L		Hd×LGB869 • H62 防磁	HB6313 • d×L	
Hd×LGB867 • T3	HB6239 • d×L		Hd×1GB869 • T3	HB6314 • d×L	
Hd×1GB868 • LY1	HB6297 • d×L		d×LGB876	GB876-d×L • A3 • Zn • D	
Hd×LGB868 • LY10	HB6298 • d×L		d×LGB876 • H62	GB876-d×L	

原用标准号	应转换的标准号	对照依据	原用标准号	应转换的标准号	对照依据
Original standard No.	New standard No.	Comparsion basis	Original standard No.	New standard No.	Comparsion basis
d ₀ GB893	GB893.1- d ₀		Hd×LGB954 • MLC15	HB6318 • d×L	
1 CD004	CD004.11		Hd×LGB954 • 1Cr18Ni9Ti	HB6319 • d×L	
d_0GB894	CB894.1- d ₀		d_0GB956	GB956.1-规格	
dGB896 • 65Mn	GB896-d		d₀×bGB961	GB961- d ₀ ×b	
MdGB929	GB929Md		d₀×bGB962	GB962- d ₀ ×b	
M1CD000 - C 17N'0	CD020M1 - C 17N'2		d₀×bGB963	GB963- $d_0 \times b$	
MdGB929 • Cr17Ni2	GB929Md • Cr17Ni2		Hd×LGB975 • 18A	HB6320 • d×L	
MdGB930	GB930Md		Hd×LGB975 • H62	HB6321 • d×L	
MdGB930 • Cr17Ni2	GB930Md • Cr17Ni2		Hd×LGB975 • T3	HB6322 • d×L	
			HMdGB1007 • 45	HB6285Md	
MdGB931	GB931Md	BJ1102-9303	HMdGB1007	HB6286Md	BJ1102-9303
MdGB931 • Cr17Ni2	GB931Md • Cr17Ni2		HMdGB1007 • Cr17Ni2	HB6288Md	
Md×l×LGB937	GB937Md×l×L		HMdGB1007 • 1Cr18Ni9Ti	HB6290Md	
			HMdGB1007 • LY11-CZ	HB6291Md	
MdGB938	GB938Md		HMdGB1007 • HPb59-1	HB6292Md	
dGB939 • 08F	GB939-d		Hd×LGB1011 • LY1	HB6323 • d×L	
dGB939 • LF21	GB939-d • LF21		Hd×LGB1011 • LY10	HB6324 • d×L	
			Hd×LGB1011 • LF10	HB6325 • d×L	
dGB940 • 08F	GB940-d		Hd×LGB1011 • LF21	HB6326 • d×L	
dGB940 • LF21	GB940-d • LF21		Hd×LGB1011 • MLC15	HB6327 • d×L	
Hd×LGB954 • LY1	HB6315 • d×L		Hd×LGB1011 • 1Cr18Ni9Ti	HB6328 • d×L	
HAVE CD054 & LV10	11D4214 • dv1		Hd×LGB1012 • LY10	HB6329 • d×L	
Hd×LGB954 • LY10	HB6316 • d×L		Hd×LGB1012 • MLC15	HB6330 • d×L	
Hd×LGB954 • LF10	HB6317 • d×L		Hd×LGB1012 • 1Cr18Ni9Ti	HB6331 • d×L	

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Hd×LGB1016 • 25	HB6350 • d×L				
d×LGB1021 • 20	HB6240 • d×L				
d×LGB1021 • 1Cr18Ni9Ti	HB6241 • d×L				
d×LGB1022 • 20	HB6242 • d×L				
d×LGB1022 • 1Cr18Ni9Ti	HB6243 • d×L				
A d ₀ GB1023 • 20	HB6244 • d ₀				
A d ₀ GB1023 • 1Cr18Ni9Ti	HB6245 • d ₀				
d ₀ GB1024 • 20	HB6246 • d ₀				
d ₀ GB1024 • 1Cr18Ni9Ti	HB6351 • d ₀	BJ1102-9303			
A d ₀ GB1025 • 20	HB6352 • d ₀ ×L				
A d ₀ GB1025 • 1Cr18Ni9Ti	HB6353 • d ₀ ×L				
A α d ₀ ×LGB1027 • 20	HB6356 • d ₀ ×L				
$A {}^{\scriptscriptstyle \square} d_0 \!$	HB6357 • d ₀ ×L				
MdGB1337 • 45	GB1337Md				
MdGB1337	GB1337Md				
MdGB1338 • 45	GB1338Md				
MdGB1338	GB1338Md				