

**PROJECT MANUAL
FOR
TEXAS PARKS AND WILDLIFE
INFRASTRUCTURE DIVISION
GUS ENGELING WMA
GATHERING LODGE & BUNKHOUSES
TENNESSEE COLONY, TEXAS
ANDERSON COUNTY
TPWD#: 1211534**

OWNER/CONSTRUCTION MANAGER: **TEXAS PARKS & WILDLIFE DEPARTMENT
INFRASTRUCTURE DIVISION**
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Austin, Texas 78744-3292

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DATE: **3 April 2024**

Christy Seals 4/16/2024 4:56:29 PM



PROFESSIONAL SEALS PAGE

The specification sections listed below were prepared by or under the direct supervision of the Architect:

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009001 Build America, Buy America

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015713 Temporary Erosion and Sediment Control

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062023 Interior Finish Carpentry
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067300 Composite Wood Fencing

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072119 Foamed-in-Place Insulation
072500 Weather Barriers – Sheet
072726 Fluid-Applied Membrane Air Barriers
074113 Metal Roof Panels
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076210 Flexible Flashing
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081550 Insulated Steel Door and Frame Units
085200 Clad Wood Windows
087100 Door Hardware
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088300 Mirrors

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April 3, 2024

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- 323129 Wood Fences and Gates



April 3, 2024

END OF DOCUMENT

DOCUMENT 000107

PROFESSIONAL SEALS PAGE

The specification sections listed below were prepared by or under the direct supervision of the Structural Engineer:

Click Engineering
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DIVISION 03 – CONCRETE

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033000 Cast-in-Place Concrete

DIVISION 04 – MASONRY

040513 Masonry Mortar and Grout
042000 Masonry Unit

DIVISION 05 – METAL

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DIVISION 06 – WOOD, PLASTICS, AND COMPOSITES

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END OF DOCUMENT

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210533	HEAT TRACING FOR FIRE-SUPPRESSION PIPING
210548	VIBRATION AND SEISMIC CONTROLS FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT
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DOCUMENT 000107

PROFESSIONAL SEALS PAGE

The specification sections listed below were prepared by or under the direct supervision of the Civil Engineer:

CLICK ENGINEERING, INC.
2218 Bryan St
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DIVISION 22 - PLUMBING

221113 Facility Water Distribution
221313 Facility Sanitary Sewers

DIVISION 31 – EARTHWORK

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312000 Earth Moving

DIVISION 32 – EXTERIOR IMPROVEMENTS

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END OF DOCUMENT

DOCUMENT 000107

PROFESSIONAL SEALS PAGE

The specification sections listed below were prepared by or under the direct supervision of the Civil Engineer:

CLICK ENGINEERING, INC.
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DIVISION 22 – PLUMBING

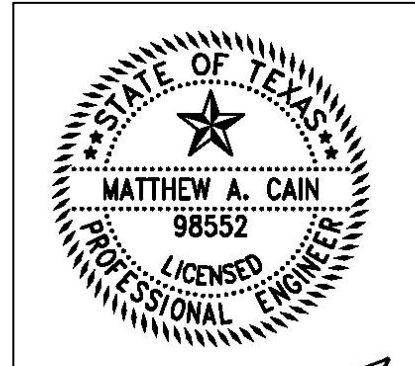
221113 Facility Water Distribution Piping
221313 Facility Sanitary Sewers

DIVISION 31 – EARTHWORK

312000 Earth Moving

DIVISION 32 – EXTERIOR IMPROVEMENTS

321216 Asphalt Paving
321313 Concrete Paving
321373 Concrete Paving Joint Sealants
321723 Pavement Markings



A handwritten signature in black ink, appearing to read "Matthew A. Cain".

04/03/2024

END OF DOCUMENT

SECTION 008001

RELATED SPECIFICATIONS

All technical specifications for this project shall be hereby amended to include the following sections:

1.X RELATED DOCUMENTS

- A. Drawings, General Provisions of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department" apply to this section.
- B. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

SECTION 009001

BUILD AMERICA, BUY AMERICA

PART 1 - GENERAL

1.1 SUMMARY

- A. The Contractor acknowledges to and for the benefit of the Owner ("Purchaser") that it understands the goods and services under this Agreement are being funded with federal monies that have statutory requirements commonly known as "Build America, Buy America;" that requires all of the iron and steel, manufactured products, and construction materials used in the project to be produced in the United States ("Build America, Buy America Requirements") including iron and steel, manufactured products, and construction materials provided by the Contractor pursuant to this Agreement. The Contractor hereby represents and warrants to and for the benefit of the Owner (a) the Contractor has reviewed and understands the Build America, Buy America Requirements, (b) all of the iron and steel, manufactured products, and construction materials used in the project will be and/or have been produced in the United States in a manner that complies with the Build America, Buy America Requirements, unless a waiver of the Requirements is approved, and (c) the Contractor will provide any further verified information, certification or assurance of compliance with this paragraph, or information necessary to support a waiver of the Build America, Buy America Requirements, as may be requested by the Owner.

1.2 TECHNICAL SPECIFICATIONS

- A. The language above shall supersede any conflicting provision explicitly or implicitly included in any technical specification applicable to the project, including any reference to basis of design manufacturers or products. For every application, submittals including manufacturers or products not compliant with "Build America, Buy America" requirements shall be rejected as noncompliant.

END OF SECTION

DOCUMENT 003132

GEOTECHNICAL DATA

1.1 GEOTECHNICAL DATA

- A. This Document is made available for Bidder's convenience and information. This Document and its attachments are not part of the Contract Documents.
- B. A geotechnical investigation report including soil-boring data for Project, prepared by Terracon dated November 16, 2018, Project No. 93165072 is available for viewing.
 - 1. Refer to Appendix.

END OF DOCUMENT

Terracon *GeoReport*

Geotechnical Engineering Report

TPWD Gus Engeling Bunkhouse

Tennessee Colony, Texas

November 16, 2018

Terracon Project No. 93165072

Prepared for:

th+a

Dallas, Texas

Prepared by:

Terracon Consultants, Inc.

Lufkin, Texas

terracon.com

Terracon

Environmental



Facilities



Geotechnical



Materials

November 16, 2018



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Attn: Mr. David C. Lee, AIA, LEED AP
P: (214) 522 1100
D: 214.466.2719
M: 214.215.2031
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Re: Geotechnical Engineering Report
TPWD Gus Engeling Bunkhouse
Tennessee Colony, Texas
Terracon Project No. 93165072

Dear Mr. Lee:

We have completed the Geotechnical Engineering services for the above-referenced project. This study was performed in general accordance with our Revised Proposal Number P93165072 dated October 18, 2018. This report presents the findings of the subsurface exploration and provides geotechnical recommendations concerning earthwork and the design and construction of foundations and floor slabs for the proposed project.

We appreciate the opportunity to be of service to you on this project. If you have any questions concerning this report, or if we may be of further service, please contact us.

Sincerely,
Terracon Consultants, Inc.
(Texas Firm Registration No. F-3272)

Dennis Driskell
Staff Engineer

William M. Martin, P.E, APMP
Senior Geotechnical Engineer

Terracon Consultants, Inc. 1609 S. Chestnut, Suite 107 Lufkin, TX 75901
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Environmental



Facilities



Geotechnical



Materials

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Note: **Orange Bold** text in the report indicates a referenced section heading. The PDF version also includes hyperlinks which direct the reader to that section, and clicking on the logo in the top right corner will bring you back to this page. For more interactive features, please view your project online at client.terracon.com.

ATTACHMENTS

EXPLORATION AND TESTING PROCEDURES
SITE LOCATION AND EXPLORATION PLANS
EXPLORATION RESULTS
SUPPORTING INFORMATION

Geotechnical Engineering Report
TPWD Gus Engeling Bunkhouse
County Road 4020
Tennessee Colony, Texas
Terracon Project No. 93165072
November 16, 2018

INTRODUCTION

This report presents the results of our subsurface exploration and geotechnical engineering services performed for the proposed TPWD Gus Engeling Bunk House to be located in Tennessee Colony, Texas. The purpose of these services is to provide information and geotechnical engineering recommendations relative to:

- Subsurface soil conditions
- Groundwater conditions
- Site preparation and earthwork
- Excavation considerations
- Foundation design and construction
- Floor slab design and construction
- Seismic site classification per IBC
- Pavement design and construction

The geotechnical engineering scope of services for this project included the advancement of five test borings to depths of approximately 6 and 20 feet below existing site grades.

Maps showing the site and boring locations are shown in the **Site Location and Exploration Plans** section. The results of the laboratory testing performed on soil samples obtained from the site during the field exploration are included on the boring logs in the **Exploration Results** section of this report.

SITE CONDITIONS

The following description of site conditions is derived from our site visit in association with the field exploration and our review of publicly available geologic and topographic maps.

Item	Description
Parcel Information	The proposed TPWD Gus Engeling Bunk House project will be located immediately northwest of the existing TPWD Conference Center located in Tennessee Colony, Texas. Approximate GPS: 31.912217°, -95.898899° See Site Location

Geotechnical Engineering Report

TPWD Gus Engeling Bunkhouse ■ Tennessee Colony, Texas

November 16, 2018 ■ Terracon Project No. 93165072



Item	Description
Existing Improvements	Undeveloped land.
Current Ground Cover	Heavily wooded.
Existing Topography	Based on a provided grading plan, the site topography appears to be relatively level with about 5-feet of elevation change across the project site.

PROJECT DESCRIPTION

Our initial understanding of the project was provided in our proposal and was discussed in the project planning stage. A period of collaboration has transpired since the project was initiated, and our final understanding of the project conditions is as follows:

Item	Description
Proposed Structures	Main Bunkhouse Building - Single-story structure with a footprint of about 2,476 square feet. New Bunk Rooms – Two single-story buildings each with a footprint about 1,845 square feet.
Building Construction	Wood-frame structures with floor slab-on-grade.
Finished Floor Elevation	Finished floor elevation for the planned main bunkhouse building is 358.0 feet (MSL). Finished floor elevations for the planned new bunk room buildings are 356.5 feet and 357.5 feet (MSL).
Maximum Loads	<ul style="list-style-type: none">■ Columns: 30 kips■ Walls: 1.5 kips per linear foot■ Slabs: 150 pounds per square foot
Grading/Slopes	Up to 3 feet of fill is expected to be required to develop final grade. Final slope angles of as steep as 3H:1V (Horizontal: Vertical) are expected.
Below-Grade Structures	None anticipated.
Free-Standing Retaining Walls	None anticipated.
Below-Grade Areas	None anticipated.
Pavements	Drives and Parking Lot - Vehicle traffic is anticipated to be primarily passenger vehicles, with the possibility of large delivery trucks and garbage trucks in the driveway portions. Reinforced concrete and asphalt pavement will be considered.

GEOTECHNICAL CHARACTERIZATION

Subsurface Profile

We have developed a general characterization of the subsurface soil and groundwater conditions based upon our review of the data and our understanding of the geologic setting. The following paragraphs provide a representation of the subsurface characterization. A brief summary of field and laboratory data is also included.

This geotechnical characterization forms the basis of our geotechnical calculations and evaluation of site preparation, foundation options and pavement options. As noted in **General Comments**, the characterization is based upon widely spaced exploration points across the site, and variations are likely.

In general, the soil stratigraphy at this site is layers of silty sand, silty clayey sand, clayey sand and sandy lean clay.

The samples of silty sand, clayey sand and silty clayey sand were classified using the percent fines determination. The percentage of fines (material passing the No. 200 sieve) measured in those samples ranged from 12 to 49 percent. The clayey sands and silty clayey sands have plasticity indices ranging from 5 to 12, indicating a very low to low potential for shrink/swell movement associated with moisture changes. The silty sands are non-plastic.

The samples of sandy lean clay that were tested and classified using the Atterberg limits test have plasticity indices varying from 24 to 32, indicating a moderate potential for shrink/swell movement. The samples of sandy lean clay were further classified using the percent fines determination, and the amount of material passing the No. 200 sieve measured in those samples ranged from 53 to 63 percent.

The natural granular soils are generally considered very loose to dense, as indicated by SPT values ranging from 2 to 47 blows per foot. The natural cohesive soils are generally considered stiff to very stiff, as indicated by SPT values ranging from 12 to 30 blows per foot and a hand penetrometer value of 3.0 tons per square foot (tsf).

Conditions encountered at each boring location are indicated on the individual boring logs shown in the **Exploration Results** section and are attached to this report. Stratification boundaries on the boring logs represent the approximate location of changes in native soil types; however, the in-situ transition between materials may be gradual.

Groundwater Conditions

The boreholes were observed while drilling and immediately after completion for the presence and level of groundwater; however, groundwater was not observed in the boreholes during drilling or immediately upon completion of drilling. The absence of water levels observed in the boreholes can be found on the boring logs in **Exploration Results**.

The absence of groundwater in the borings does not necessarily mean the borings terminated above groundwater, or the water levels summarized above are stable groundwater levels. Due to the low permeability of some soils encountered in the borings, a relatively long period may be necessary for a groundwater level to develop and stabilize in a borehole. Long-term observations in piezometers or observation wells sealed from the influence of surface water are often required to define groundwater levels in materials of this type.

Groundwater level fluctuations occur due to seasonal variations in the amount of rainfall, runoff and other factors not evident at the time the borings were performed. Therefore, groundwater levels during construction or at other times in the life of the structure may be higher or lower than the levels indicated on the boring logs. The possibility of groundwater level fluctuations should be considered when developing the design and construction plans for the project.

GEOTECHNICAL OVERVIEW

The provided design finished floor elevations for the planned building and the grading plan were considered preliminary at the time of this report. The finalized design finished floor elevation for the planned building and the finalized grading plan should be provided to Terracon so that our recommendations can be reviewed, and revised if necessitated by the finalized grading plan.

In general, the soil stratigraphy at this site is layers of silty sand, silty clayey sand, clayey sand and sandy lean clay.

Expansive soils are present on this site. Potential vertical rise (PVR) at the existing ground surface is estimated to be less than one inch. This report provides recommendations to help mitigate the effects of soil shrinkage and expansion. However, even if these procedures are followed, some movement and (at least minor) cracking in the structure should be anticipated. The severity of cracking and other damage such as uneven floor slabs will probably increase if modification of the site results in excessive wetting or drying of the expansive soils. Eliminating the risk of movement and distress may not be feasible, but it may be possible to further reduce the risk of movement if significantly more expensive measures are used during construction. Some of these options are discussed in this report such as complete replacement of expansive soils or a structural slab.

Geotechnical Engineering Report

TPWD Gus Engeling Bunkhouse ■ Tennessee Colony, Texas

November 16, 2018 ■ Terracon Project No. 93165072



The near-surface soil could become unstable with typical earthwork and construction traffic, especially after precipitation events. The effective drainage should be completed early in the construction sequence and maintained after construction to avoid potential issues. If possible, the grading should be performed during the warmer and drier time of the year. If grading is performed during the winter months, an increased risk for possible overexcavation and replacement of unstable subgrade will persist. Additional site preparation recommendations including subgrade improvement and fill placement are provided in the **Site Preparation** section.

Some of the soils observed at this site have a very low potential for shrink/swell movement associated with moisture changes. Estimated PVR at the existing ground surface is less than one inch. The soil observed within the upper 4 feet of Boring B-1 has very low strength and the soil observed within the upper 2 feet of Boring B-2 has very low strength.

As tentatively planned by the project design team, a shallow foundation system and floor slab-on-grade on a select fill pad can be used for the proposed main bunkhouse building and the two bunk room buildings if the risk of shrink/swell and settlement movement is acceptable, and provided the subgrade is prepared as discussed in this report, including stripping, overexcavation and placement of compacted select fill. Recommendations are provided in the following sections for preparation of the subgrades, and construction of the select fill building pads, foundations, and floor slabs. The **Shallow Foundations** section addresses support of the main bunkhouse building and the two bunk room buildings bearing on native soil or select fill. The **Floor Slabs** section addresses slab-on-grade support of the main bunkhouse building and the two bunk room buildings.

A rigid or flexible pavement system may be used for this site. The **Pavements** section addresses the design of pavement systems.

The **General Comments** section provides an understanding of the report limitations.

EARTHWORK

Earthwork will include clearing and grubbing, excavations and fill placement. The following sections provide recommendations for use in the preparation of specifications for the work. Recommendations include critical quality criteria as necessary to render the site in the state considered in our geotechnical engineering evaluation for foundations, floor slabs, and pavements.

Site Preparation

Site preparation will include the removal of existing vegetation and root mat. Complete stripping of the topsoil should be performed in the proposed main bunkhouse building, the two bunk room buildings and parking/driveway areas.

The subgrade should be proof-rolled with an adequately loaded vehicle such as a fully loaded tandem axle dump truck. The proof-rolling should be performed under the direction of the Geotechnical Engineer. Areas excessively deflecting under the proof-roll should be delineated and subsequently addressed by the Geotechnical Engineer. Such areas should either be removed or modified by treating with lime. Excessively wet or dry material should either be removed or moisture conditioned and recompacted. If proof-rolling is not practical, the subgrade should be evaluated by Terracon using other methods.

Fill Material Types

Fill required to achieve design grade should be classified as structural fill and pavement fill. Structural fill is material used below, or within 5 feet of structures. Structural fill should consist of select fill material or other fill material as recommended subsequently in this report. Pavement fill is fill material used below pavements. Earthen materials used for fill should meet the following material property requirements:

Soil Type ¹	USCS Classification and Parameters	Acceptable Placement Location
Select Fill	Clayey Sand (SC) 4 ≤ PI ≤ 15 LL = 40% or less Less than 45% passing the No. 200 Sieve	Must be used to construct the structural fill pad under the grade-supported slab. Select fill should also be considered below exterior concrete flatwork to reduce potential movements.
Pavement Fill ^{2,3}	Clayey Sand (SC) or Sandy Lean Clay (CL) 4 ≤ PI ≤ 25	Recommended for pavement fill and other areas outside the buildings. Silty sands and sandy silts are sensitive to moisture content, and might have constructability issues during compaction.

1. Prior to any filling operations, samples of the proposed fill materials should be obtained for laboratory moisture-density testing. The tests will provide a basis for evaluation of fill compaction by in-place density testing. Terracon should perform sufficient in-place density tests during the filling operations to evaluate that proper levels of compaction, including dry unit weight and moisture content, are being attained.
2. Imported pavement fill that does not meet the above criteria should not be used, unless approved by the project team.
3. On-site cut soils at this site should not be used as pavement fill, unless approved by the project team.

Select fill should be free of rocks larger than 2 inches diameter, and should not contain organic matter. We do not recommend that sandy silt and silty sand be used as select fill. Our experience indicates that such sandy silt and silty sand soils are very sensitive to minor changes in moisture content, have poor workability, and easily become saturated during rainfall. This can cause an unstable “pumping” condition during compaction. Such soils in the select fill pad would also provide an easy path for water to reach the underlying expansive subgrade. Sides of excavations for grade beams, foundations, and utilities cut into silty sand and sandy silt soil might collapse during rainfall or if those soils become dry. Clay should not be blended with sand to create select fill.

Fill Compaction Requirements

Structural and pavement fill should meet the following compaction requirements.

Item	Structural Fill and Pavement Fill
Maximum Lift Thickness	8 inches or less in loose thickness when heavy, self-propelled compaction equipment is used 4 to 6 inches in loose thickness when hand-guided equipment (i.e. jumping jack or plate compactor) is used
Minimum Compaction Requirements ^{1, 2, 3}	95% of maximum 98% of maximum below 5-foot depth where fill thickness is greater than 5 feet
Water Content Range ¹	Select fill and pavement fill: -3% to +3% of optimum

1. Maximum dry density and optimum water content as determined by the standard Proctor test (ASTM D 698).
2. High plasticity cohesive fill should not be compacted to more than 100 percent of standard Proctor maximum dry density.
3. If the granular material is a coarse sand or gravel, or of a uniform size, or has a low fines content, compaction comparison to relative density may be more appropriate. In this case, granular materials should be compacted to at least 70% relative density (ASTM D 4253 and D 4254).

Utility Trench Backfill

For low permeability subgrades, utility trenches are a common source of water infiltration and migration. Utility trenches penetrating beneath the building should be effectively sealed to restrict water intrusion and flow through the trenches, which could migrate below the building. The trench should contain an effective trench plug that extends at least 5 feet from the face of the building exterior. The plug material should consist of cementitious flowable fill or low permeability clay. The trench plug material should be placed to surround the utility line. If used, the clay trench plug material should be placed and compacted to comply with the water content and compaction recommendations for structural fill stated previously in this report.

Grading and Drainage

All grades must provide effective drainage away from the structures during and after construction and should be maintained throughout the life of the structures. Water retained next to the structures can result in soil movements greater than those discussed in this report. Greater movements can result in unacceptable differential floor slab and/or foundation movements, cracked slabs and walls, and roof leaks. The roof should have gutters/drains with downspouts that discharge onto splash blocks at a distance of at least 10 feet from the building.

Exposed ground should be sloped and maintained at a minimum 5 percent away from the building for at least 10 feet beyond the perimeter of the building. Locally, flatter grades may be necessary to transition ADA access requirements for flatwork. After building construction and landscaping, final grades should be verified to document that effective drainage has been achieved. Grades around the structure should also be periodically inspected and adjusted as necessary as part of the structure's maintenance program. Where paving or flatwork abuts the structure a maintenance program should be established to effectively seal and maintain joints and prevent surface water infiltration.

Earthwork Construction Considerations

Shallow excavations, for the proposed structures, are anticipated to be accomplished with conventional construction equipment. Upon completion of filling and grading, care should be taken to maintain the subgrade water content prior to construction of floor slabs. Construction traffic over the completed subgrade should be avoided. The site should also be graded to prevent ponding of surface water on the prepared subgrade or in excavations. Water collecting over, or adjacent to, construction areas should be removed. If the subgrade freezes, desiccates, saturates, or is disturbed, the affected material should be removed, or the materials should be scarified, moisture conditioned, and re-compacted, prior to floor slab construction.

As a minimum, excavations should be performed in accordance with OSHA 29 CFR, Part 1926, Subpart P, "Excavations" and its appendices, and in accordance with any applicable local, and/or state regulations.

Construction site safety is the sole responsibility of the contractor who controls the means, methods, and sequencing of construction operations. Under no circumstances shall the information provided herein be interpreted to mean Terracon is assuming responsibility for construction site safety, or the contractor's activities; such responsibility shall neither be implied nor inferred.

Construction Observation and Testing

The earthwork efforts should be monitored by Terracon. Monitoring should include documentation of adequate removal of vegetation and topsoil, proof-rolling and mitigation of areas delineated by the proof-roll to require mitigation.

Each lift of compacted fill should be tested and evaluated by Terracon, and reworked as necessary to meet the appropriate fill placement criteria described in this report prior to placement of additional lifts. Each lift of fill should be tested for density and water content at a frequency of at least one test for every 2,500 square feet (minimum 3 per lift) of compacted fill in the building areas and 5,000 square feet in pavement areas. One density and water content test should be performed for every 50 linear feet of compacted utility trench backfill.

In areas of foundation excavations, the bearing subgrade should be evaluated by Terracon. In the event unanticipated conditions are encountered, Terracon should recommend mitigation options.

In addition to the documentation of the essential parameters necessary for construction, the continuation Terracon into the construction phase of the project provides the continuity to maintain Terracon’s evaluation of subsurface conditions, including assessing variations and associated design changes.

SHALLOW FOUNDATIONS

If the site has been prepared in accordance with the requirements noted in **Earthwork**, the following design parameters are applicable for shallow foundations.

Design Parameters – Compressive Loads

Description	Individual Column	Continuous Wall
Minimum Embedment Below Finished Grade Around Perimeter of Structure ¹	18 inches	18 inches
Recommended Bearing Stratum ¹	Compacted select fill or natural competent soils Bearing stratum to be verified by Terracon	
Minimum Dimension	30 inches	18 inches
Maximum Net Allowable Bearing Pressure, Dead Load Plus Sustained Live Load ^{2, 3}	2,000 psf	1,600 psf
Maximum Net Allowable Bearing Pressure, Total Load ^{2,3}	2,400 psf	2,000 psf

Description	Individual Column	Continuous Wall
Estimated Total Settlement⁴	1 inch or less	
Estimated Differential Settlement⁵	Approximately ½ of total settlement	
Allowable Passive Pressure⁶	1,000 psf	
Allowable Frictional Resistance⁷	250 psf	
Uplift Resistance⁸	Foundation weight: 150 pcf Soil weight: 120 pcf	

1. To bear within the select fill soils or natural competent soils.
2. The recommended net allowable bearing pressure is the pressure in excess of the minimum surrounding overburden pressure at the footing base elevation. Assumes any unsuitable fill or soft soils, if encountered, will be undercut and replaced with properly compacted select fill.
3. Use whichever loading condition yields the larger size footing.
4. Provided proper construction practices are followed. A clear distance between footings of one footing size of the larger of the two footings should not produce overlapping stress distributions, and adjacent footings would essentially behave as independent foundations.
5. Differential settlements may result from variances in subsurface conditions, loading conditions and construction procedures. The settlement response of the footings will be more dependent upon the quality of construction than upon the response of the subgrade to the foundation loads.
6. Lateral loads transmitted to the shallow spread footings will be resisted by a combination of soil-concrete friction on the base of the footing and passive pressure on the sides of the footing. The passive pressure along the exterior face of the footings should be neglected within the upper 3 feet due to surface effects unless pavement and/or flatwork is provided up to the edge of the structure.
7. Frictional resistance between bottom of footing and compacted select fill or undisturbed native soil.
8. Structural uplift loads on the shallow footings may be resisted by the weight of the foundation and supported structure plus the weight of soil backfill directly above the foundation. The ultimate uplift capacity of shallow footings should be reduced by an appropriate factor of safety to compute allowable uplift capacity.

SEISMIC CONSIDERATIONS

The seismic design requirements for buildings and other structures are based on Seismic Design Category. Site Classification is required to determine the Seismic Design Category for a structure. The Site Classification is based on the upper 100 feet of the site profile defined by a weighted average value of either shear wave velocity, standard penetration resistance, or undrained shear strength in accordance with Section 20.4 of ASCE 7-10.

Code Used	Site Classification
2012 International Building Code (IBC) ¹	D ²

1. In general accordance with the *2012 International Building Code*, Table 1613.5.2.
2. The 2012 International Building Code (IBC) requires a site soil profile determination extending to a depth of 100 feet for seismic site classification. The scope of services for this project required that borings be drilled to a maximum depth of about 20 feet. The noted site classification considers that moderate-strength to high-strength clayey and sandy soils exist below the maximum depth of subsurface exploration. Based on the available field and laboratory test results and our knowledge and experience with the local site geology, the seismic site class in accordance with the IBC 2012 should be considered to be Site Class D.

Additional testing and analysis could be performed to confirm or revise the noted site class. A seismic refraction survey and/or a site specific seismic analysis could be performed, and a soil exploration boring could be drilled to a depth of 100 feet. Please let us know if further testing and analysis is needed for seismic evaluation.

FLOOR SLABS

Soil stratigraphy within the building footprint includes layers of silty sand, silty clayey sand, clayey sand and sandy lean clay that have a very low to moderate potential for shrink/swell movement associated with moisture changes. These layers were observed at variable locations and depths below the existing ground surface. Based on the information developed from our field and laboratory programs and on method Tex-124-E in the Texas Department of Transportation (TxDOT) Manual of Testing Procedures, we estimate that the subgrade soils have potential vertical rise (PVR) values ranging between less than one inch and one and one-half inches at the existing ground surface. Those PVR values were estimated using existing moisture conditions, as well as assuming dry conditions for the upper 6 feet, and average to wet conditions below 6 feet. The actual movements could be greater if poor drainage, ponded water, and/or other sources of moisture are allowed to infiltrate beneath the structure after construction. Removal of existing soil and/or placement of fill would change the PVR values, as would changing the moisture conditions used for analysis.

The estimated PVR at the design subgrade surface of each of the planned structures is generally about one inch, so the structures do not require placement of select fill to reduce the PVR. However, site preparation within the area of the proposed structures should include the removal of the very loose and loose silty sands, and stripping of surface vegetation, roots, loose topsoil, and otherwise unsuitable and deleterious material to a depth of at least 2 feet below existing grade for structures at Borings B-2 and B-3 and to a depth of at least 4 feet below existing grade for the structure at Boring B-1.

After excavation of the low-strength soil, the subgrade should be proof-rolled and a select fill pad at least 2 feet thick should be constructed to provide uniform support for the structures and to

provide a PVR of about one inch or less. All fill material for the building pads should be select fill. The thickness of select fill should be further evaluated after the finalized site topographic map, grading plan and design finished floor elevations are available.

The select fill pad should extend a minimum of 5 feet beyond the edge of the proposed structures. The final exterior grade adjacent to the slabs should be sloped to promote positive drainage away from the structures. Following overexcavation of the soil to the specified depth, and prior to placement of select fill, the exposed subgrade soils should be thoroughly proof-rolled and/or evaluated by Terracon using other methods, and prepared as outlined in **Earthwork**.

The subgrade and select fill soils should be prepared as outlined in **Earthwork**, which contains material and placement requirements for select fill, as well as other subgrade preparation recommendations. Design parameters for the floor slabs assume the requirements for **Earthwork** have been followed. Specific attention should be given to positive drainage away from the structures.

Floor Slab Design Parameters

The grade-supported slabs for the main bunkhouse building and the two new bunkhouse room buildings should be designed using the following recommendations.

Item	Description
Slab Support	Select fill at least 2 feet thick
Estimated Potential Vertical Rise (PVR)	Approximate 1 inch

The slabs should be structurally independent of spread footing or continuous footing foundations that are not cast monolithically with the slab to allow independent movement. Saw-cut control joints should be placed in the slab to help control the location and extent of cracking. For additional jointing recommendations, refer to the ACI Design Manual.

The use of a vapor retarder or barrier should be considered beneath concrete slabs-on-grade that will be covered with wood, tile, carpet or other moisture-sensitive or impervious coverings, or when the slab will support equipment or materials sensitive to moisture. When conditions warrant the use of a vapor retarder, the slab designer and slab contractor should refer to ACI 302 and ACI 360 for procedures and cautions regarding the use and placement of a vapor retarder/barrier. Any “leveling or cushion” sand beneath the vapor retarder should be compacted.

Floor Slab Construction Considerations

Finished subgrade within, and for at least 5 feet beyond, the floor slabs should be protected from traffic, rutting, or other disturbance and maintained in a relatively moist condition until floor slabs are constructed. If the subgrade should become damaged or desiccated prior to construction of floor

slabs, the affected material should be removed and select fill should be added to replace the resulting excavation. Final conditioning of the finished subgrade should be performed immediately prior to placement of the floor slab support course.

Terracon should observe the condition of the floor slab subgrade immediately prior to placement of the floor slab support course, reinforcing steel and concrete. Attention should be paid to high traffic areas that were rutted and disturbed earlier, and to areas where backfilled trenches are located.

PAVEMENTS

General Pavement Comments

Pavement designs are provided for the traffic conditions and pavement life conditions as noted in **Project Description** and in the following sections of this report. A critical aspect of pavement performance is site preparation. Pavement designs, noted in this section, must be applied to the site, which has been prepared as recommended in the **Site Preparation** section.

Subgrade Soil Treatment

Pavement design grades are expected to require cuts and fills. Following stripping and cutting to design grade, and prior to placement of any fill, the pavement subgrade should be proof rolled to detect any soft areas. After design subgrade elevation is achieved by cutting and filling, we recommend that the top 8 inches of the finished subgrade soils directly beneath the pavement be chemically treated. Chemical treatment will increase the supporting value of the subgrade and decrease the effect of moisture on subgrade soils. We recommend that Terracon observe the subgrade soils following cut and fill to the design pavement subgrade elevation in order to determine the type chemical(s) that would be the most appropriate for treatment of the subgrade soil. We anticipate that lime-flyash would be the most appropriate chemicals for treatment of the upper pavement subgrade soils that exist at this site. Recommended specifications for treatment of the subgrade soil with lime-flyash are presented subsequently in this report.

Pavement Design Parameters

Design of pavements for the project has been based on the guidelines outlined in the 1993 Guideline for Design of Pavement Structures by the American Association of State Highway and Transportation Officials (AASHTO-1993).

The following table summarizes the minimum design ESALs used for the roadway classifications for this project.

Minimum ESAL Values		
Roadway Classification	Flexible Pavement ESALs	Rigid Pavement ESALs
Major Arterial	3,400,000	4,800,000
Minor Arterial	2,500,000	3,250,000
Major/Minor Collector	150,000	250,000
Local	30,000	50,000

Pavement Section Thicknesses

The following tables provide our recommendations for minimum thicknesses of asphaltic concrete and portland cement concrete sections for different categories of traffic:

Asphaltic Concrete Design			
Layer	Thickness (inches)		
	Local ¹	Major/Minor Collector ¹	Minor Arterial ¹
Asphaltic Concrete Surface ²	2	3	2.5
Asphaltic Concrete Base ²	0	0	5
Aggregate Base ³	6	7	8
Chemically Treated Subgrade Soil	8	8	8

1. See **Project Description** for morespecifics regarding anticipated traffic.
2. All materials should meet the current TxDOT Specifications.
 - Asphaltic Surface - TxDOT Item 340, Type D Fine Surface
 - Asphaltic Base – TxDOT Item 340, Type B Fine Base
3. Aggregate base per TxDOT Item 247, Grades 1 or 2.

Portland Cement Concrete Design			
Layer	Thickness (inches)		
	Local ¹	Major/Minor Collector ¹	Minor Arterial ³
Portland Cement Concrete ²	5	6	7
Aggregate Base ²	--	--	--
Chemically Treated Subgrade Soil	8	8	8

1. See **Project Description** for more specifics regarding trafficclassifications.
2. All materials should meet the current TxDOT specifications.

Portland Cement Concrete Design			
Layer	Thickness (inches)		
	Local ¹	Major/Minor Collector ¹	Minor Arterial ³

- Concrete Pavement – TxDOT Item 360, minimum 28-day compressive strength of 3,500 psi
- Aggregate Base – TxDOT Item 247, Grades 1 or 2

3. In areas of anticipated heavy traffic, fire trucks, delivery trucks, or concentrated loads (e.g. dumpster pads), and areas with repeated turning or maneuvering of heavy vehicles.

Pavement Construction Specifications

The following information may be used to prepare technical specifications for construction of the pavement. Specifications referred to herein are the Texas Department of Transportation (TxDOT) 2014 “Standard Specifications for Construction and Maintenance of Highways, Streets, and Bridges.”

Portland Cement Concrete Surface: Portland cement concrete pavement surfacing should be constructed directly on the chemically treated subgrade soil. Concrete for the pavement should be designed for a 28-day compressive strength of 4,000 pounds per square inch. An air entraining admixture is recommended to increase durability of the concrete. Item 360 of the TxDOT Specifications may be used as a technical specification for reinforced concrete pavement.

Steel reinforcement will not prevent the concrete pavement from cracking. Nevertheless, we recommend that steel reinforcement be used to help hold cracks together. Guidelines developed by the American Concrete Institute may be used to prepare technical specifications for steel reinforcement.

Concrete pavement details for joint spacing, joint reinforcement, and joint sealing should be prepared in accordance with American Concrete Institute (ACI 330R-01 and ACI 325R.9-91). PCC pavements should be provided with mechanically reinforced joints (doweled or keyed) in accordance with ACI 330R-01. A sand leveling course beneath concrete pavements should not be permitted.

Where practical, we recommend early-entry cutting of crack-control joints in concrete pavements. Cutting of the concrete in its “green” state typically reduces the potential for micro-cracking of the pavements prior to the crack control joints being formed, compared to cutting the joints after the concrete has fully set. Micro-cracking of pavements may lead to crack formation in locations other than the sawed joints, and/or reduction of fatigue life of the pavement.

Asphaltic Concrete: We recommend that the hot mix asphaltic concrete surface comply with the requirements of Type D Fine Surface, Item 340 of the previously-noted TxDOT Specifications.

Asphaltic concrete base should comply with the requirements of Type B Fine Base, Item 340. This asphaltic concrete should be compacted so that the air voids content is within the range recommended in the applicable specification.

Aggregate Base: We recommend that aggregate base meet the requirements of Type A, Grades 1 or 2 crushed aggregate, Item 247 of the TxDOT Specifications. This material should be compacted to at least 95 percent of the material's maximum dry unit weight determined by ASTM D 1557 Modified Effort. Moisture content should be maintained within 3 percent of the material's optimum moisture content. Crushed stone base should be placed directly on the chemically treated subgrade. After compaction, the base should be protected until the asphalt surface is constructed.

Lime-Flyash Treated Subgrade: Low-plasticity soils (Atterberg plasticity index < 15) may be treated with lime-flyash in accordance with TxDOT Item 265. Based on our local experience, we recommend that about 2 percent lime and 8 percent flyash by dry weight be used for planning and estimating. The quantity of lime and flyash required is computed as a percent of dry soil weight, and those percentages are typically equal to about 14 pounds lime and 56 pounds flyash per square yard, per 8-inch depth. The subgrade should be compacted to a minimum of 95 percent of the material's maximum dry unit weight as determined by ASTM D 698 Standard Effort at a moisture content within 2 percent of the material's optimum moisture content.

Pavement Drainage

Positive drainage of the construction areas should be maintained at all times. Rainfall and stormwater on the open subgrade soil should be removed immediately. The exposed subgrade soil should not be allowed to dry out or become saturated. Trafficability of raw subgrade soil on this site will be poor if that soil becomes saturated.

Pavements should be sloped to provide rapid drainage of surface water. Water allowed to pond on or adjacent to the pavements could saturate the subgrade and contribute to premature pavement deterioration. In addition, the pavement subgrade should be graded to provide positive drainage within the granular base section. Appropriate sub-drainage or connection to a suitable daylight outlet should be provided to remove water from the granular subbase, if applicable.

Openings in pavements, such as decorative landscaped areas, are sources for water infiltration into surrounding pavement systems. Water can collect in the islands and migrate into the surrounding subgrade soils thereby degrading support of the pavement. This is especially applicable for islands with raised concrete curbs, irrigated foliage, and low-permeability near-surface soils. The civil design for the pavements with these conditions should include features to restrict or to collect and discharge excess water from the islands. Examples of features are edge drains connected to the storm water collection system, longitudinal subdrains, or other suitable

outlet and impermeable barriers preventing lateral migration of water such as a cutoff wall installed to a depth below the pavement structure.

Pavement Maintenance

The pavement sections represent minimum recommended thicknesses and, as such, periodic maintenance should be anticipated. Therefore, preventive maintenance should be planned and provided for through an on-going pavement management program. Maintenance activities are intended to slow the rate of pavement deterioration and to preserve the pavement investment. Maintenance consists of both localized maintenance (e.g. crack and joint sealing and patching) and global maintenance (e.g. surface sealing). Preventive maintenance is usually the priority when implementing a pavement maintenance program. Additional engineering observation is recommended to determine the type and extent of a cost-effective program. Even with periodic maintenance, some movements and related cracking may still occur and repairs may be required.

Pavement performance is affected by its surroundings. In addition to providing preventive maintenance, the civil engineer should consider the following recommendations in the design and layout of pavements:

- Final grade adjacent to paved areas should slope down from the edges at a minimum 2%
- Subgrade and pavement surfaces should have a minimum 2% slope to promote proper surface drainage
- Install below pavement drainage systems surrounding areas anticipated for frequent wetting
- Install joint sealant and seal cracks immediately
- Seal all landscaped areas in or adjacent to pavements to reduce moisture migration to subgrade soils
- Place compacted, low permeability backfill against the exterior side of curb and gutter; and
- Place curb, gutter and/or sidewalk directly on clay subgrade soils rather than on unbound granular base course materials

Pavement Design and Construction Considerations

After the pavement subgrade has been prepared to a firm, unyielding condition, as evidenced by proof rolling, and after any fill has been placed and compacted, we recommend that the top 8 inches of the finished subgrade soils directly beneath the pavement be chemically treated. The 8 inches of chemical treatment is a required part of the pavement design, and is not a part of site and subgrade preparation for wet/soft subgrade conditions.

It is possible that new underground utility lines may cross the proposed pavement areas. Settlement of utility line backfill could result in pavement distress and failures. We recommend

that utility trenches in pavement areas be backfilled with cement treated sand in order to reduce the potential for settlement of the backfill.

Pavement design methods are intended to provide structural sections with adequate thickness over a subgrade such that wheel loads are reduced to a level the subgrade can support. The support characteristics of the subgrade for pavement design do not account for shrink/swell movements of a potentially expansive clay subgrade such as the soils encountered at this site. Thus, the pavement may be adequate from a structural standpoint, yet still experience cracking and deformation due to shrink/swell related movement of the subgrade. It is, therefore, important to minimize moisture changes in the subgrade to reduce shrink/swell movements.

Dishing in parking lots surfaced with ACC is usually observed in frequently-used parking stalls (such as near the front of buildings), and occurs under the wheel footprint in these stalls. The use of higher-grade asphaltic cement, or surfacing these areas with PCC, should be considered. The dishing is exacerbated by factors such as irrigated islands or planter areas, sheet surface drainage to the front of structures, and placing the ACC directly on a compacted clay subgrade.

GENERAL COMMENTS

Our analysis and opinions are based upon our understanding of the geotechnical conditions in the area, the data obtained from our site exploration and from our understanding of the project. Variations will occur between exploration point locations, across the site, or due to the modifying effects of construction or weather. The nature and extent of such variations may not become evident until during or after construction. Terracon should be retained as the Geotechnical Engineer, where noted in the final report, to provide observation and testing services during grading, excavation, foundation construction and other earth-related construction phases of the project. If variations appear, we can provide further evaluation and supplemental recommendations. If variations are noted in the absence of our observation and testing services on-site, we should be immediately notified so that we can provide evaluation and supplemental recommendations.

Our scope of services does not include either specifically or by implication any environmental or biological (e.g., mold, fungi, bacteria) assessment of the site or identification or prevention of pollutants, hazardous materials or conditions. If the owner is concerned about the potential for such contamination or pollution, other studies should be undertaken.

Our services and any correspondence are intended for the sole benefit and exclusive use of our client for specific application to the project discussed and are accomplished in accordance with generally accepted geotechnical engineering practices with no third party beneficiaries intended. Any third party access to services or correspondence is solely for information purposes only. Reliance upon the services and any work product is limited to our client, and is not intended for

Geotechnical Engineering Report

TPWD Gus Engeling Bunkhouse ■ Tennessee Colony, Texas

November 16, 2018 ■ Terracon Project No. 93165072



third parties. Any use or reliance of the provided information by third parties is done solely at their own risk. No warranties, either express or implied, are intended or made.

Site characteristics as provided are for design purposes and not to estimate excavation cost. Any use of our report in that regard is done at the sole risk of the excavating cost estimator as there may be variations on the site that are not apparent in the data that could significantly impact excavation cost. Any parties charged with estimating excavation costs should seek their own site characterization for specific purposes to obtain the specific level of detail necessary for costing. Site safety, and cost estimating including, excavation support, and dewatering requirements/design are the responsibility of others. If changes in the nature, design, or location of the project are planned, our conclusions and recommendations shall not be considered valid unless we review the changes and either verify or modify our conclusions in writing.

ATTACHMENTS

EXPLORATION AND TESTING PROCEDURES

Field Exploration

Number of Borings	Boring Depth (feet)	Planned Location
1	20	Planned main bunkhouse
1	20	Planned bunk room 1
1	20	Planned bunk room 2
2	6	Planned parking/driveway area

Boring Layout and Elevations: Unless otherwise noted, Terracon personnel provide the boring layout. Coordinates are obtained with a handheld GPS unit (estimated horizontal accuracy of about ± 10 feet). If elevations and a more precise boring layout are desired, we recommend borings be surveyed following completion of fieldwork.

Subsurface Exploration Procedures: We advance the borings with a track-mounted rotary drill rig using continuous flight augers (solid stem and/or hollow stem as necessary depending on soil conditions). Four samples are typically obtained in the upper 10 feet of each boring and at intervals of 5 feet thereafter. In the thin-walled tube sampling procedure, a thin-walled, seamless steel tube with a sharp cutting edge is pushed hydraulically into the soil to obtain a relatively undisturbed sample. Hand penetrometer tests are performed on these soil samples. In the split-barrel sampling procedure, a standard 2-inch outer diameter split-barrel sampling spoon is driven into the ground by a 140-pound automatic hammer falling a distance of 30 inches. The number of blows required to advance the sampling spoon the last 12 inches of a normal 18-inch penetration is recorded as the Standard Penetration Test (SPT) resistance value. The SPT resistance values, also referred to as N-values, are indicated on the boring logs at the test depths. We observe and record groundwater levels during drilling and sampling. For safety purposes, all borings are backfilled with auger cuttings after their completion. Pavements are patched with cold-mix asphalt and/or pre-mixed concrete, as appropriate.

An automatic SPT hammer was used in advancing the split-barrel sampler in all the borings. A greater efficiency is typically achieved with the automatic hammer compared to the conventional safety hammer operated with a cathead and rope. Published correlations between the SPT N-values and soil properties are based on the lower efficiency cathead and rope method. The higher efficiency of an automatic SPT hammer affects the SPT N-value by increasing the penetration per hammer blow over what would be obtained using the cathead and rope method. The effect of the automatic hammer efficiency has been considered in the interpretation and analysis of the subsurface information for this report.

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The sampling depths, penetration distances, and other sampling information are recorded on the field boring logs. The samples are placed in appropriate containers and taken to our soil laboratory for testing and classification by a geotechnical engineer. Our exploration team prepares field boring logs as part of the drilling operations. These field logs include visual classifications of the materials encountered during drilling and our interpretation of the subsurface conditions between samples. Final boring logs are prepared from the field logs. The final boring logs represent the geotechnical engineer's interpretation of the field logs and include modifications based on observations and tests of the samples in our laboratory.

Laboratory Testing

The project engineer reviews the field data and assigns various laboratory tests to better understand the engineering properties of the various soil strata as necessary for this project. Procedural standards noted below are for reference to methodology in general. In some cases, variations to methods are applied because of local practice or professional judgment. Standards noted below include reference to other, related standards. Such references are not necessarily applicable to describe the specific test performed.

- ASTM D2216 Standard Test Methods for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass
- ASTM D4318 Standard Test Methods for Liquid Limit, Plastic Limit, and Plasticity Index of Soils
- ASTM D422 Standard Test Method for Particle-Size Analysis of Soils

The laboratory testing program includes examination of soil samples by an engineer. Based on the material's texture and plasticity, we describe and classify the soil samples in accordance with the Unified Soil Classification System.

SITE LOCATION AND EXPLORATION PLANS

EXHIBIT - SITE LOCATION PLAN

TPWD Gus Engeling Bunkhouse ■ Tennessee Colony, Texas
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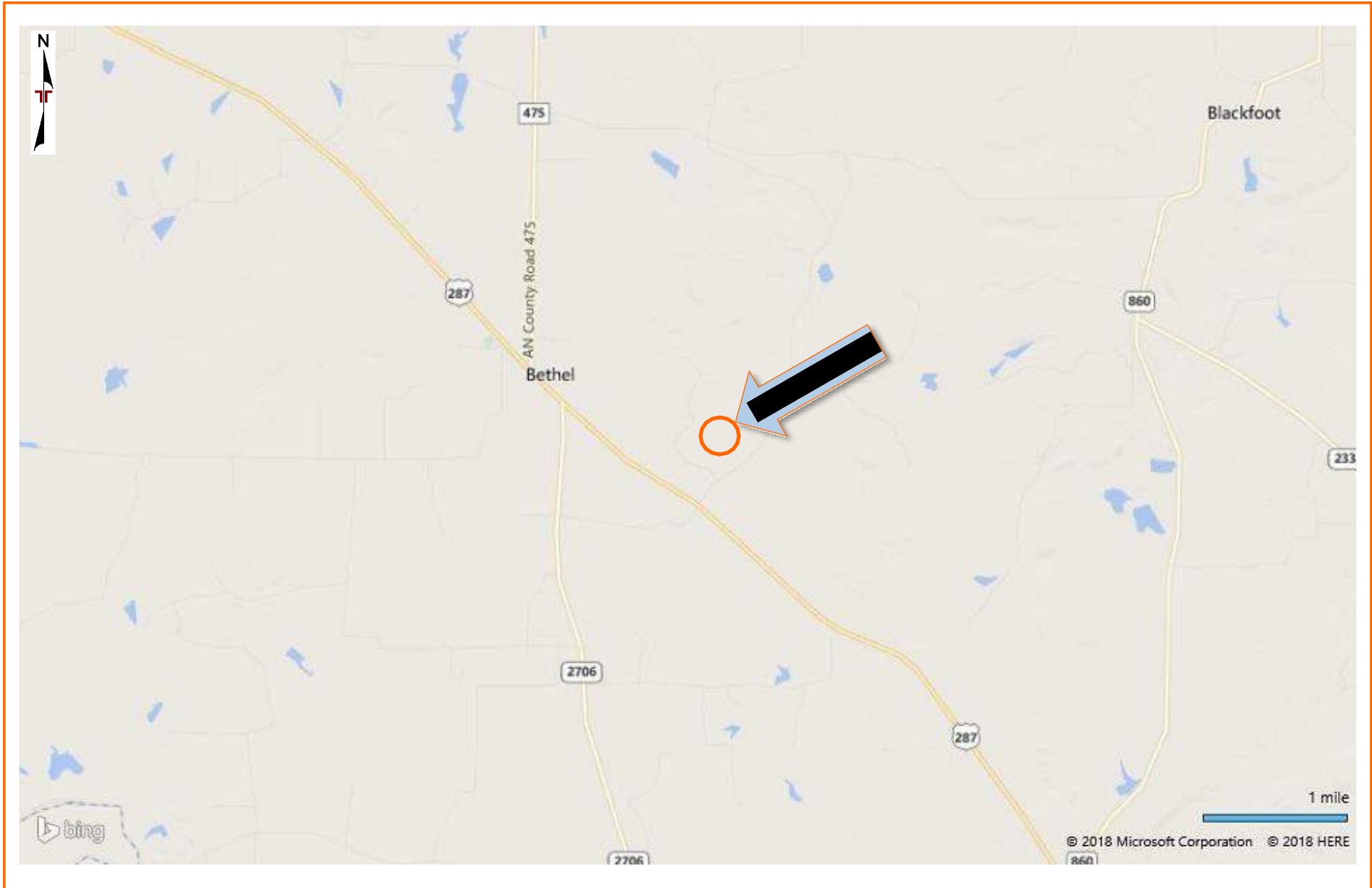


DIAGRAM IS FOR GENERAL LOCATION ONLY,
AND IS NOT INTENDED FOR CONSTRUCTION
PURPOSES

MAP PROVIDED BY MICROSOFT BING MAPS

EXPLORATION RESULTS

BORING LOG NO. B-1

PROJECT: TPWD Gus Engeling Bunk House

CLIENT: th+a

1506 West Griffin Street

SITE: TPWD Conference Center
Tennessee Colony, Texas

Fancher, Jason

GRAPHIC LOG	LOCATION See Exploration Plan Latitude: 31.9127° Longitude: -95.9002°	DEPTH (ft.)	WATER LEVEL OBSERVATIONS	SAMPLE TYPE	FIELD TEST RESULTS	STRENGTH TEST			WATER CONTENT (%)	DRY UNIT WEIGHT (pcf)	ATTERBERG LIMITS	PERCENT FINES
						TEST TYPE	COMPRESSIVE STRENGTH (tsf)	STRAIN (%)				
GR	DEPTH SILTY SAND (SM) , brown, very loose to medium dense -tan below 4 feet											
					1-1-1 N=2							
					1-1-2 N=3			12		NP	37	
		5			8-8-9 N=17							
					7-7-9 N=16			2		NP	19	
	12.0				7-6-6 N=12							
	CLAYEY SAND (SC) , red, medium dense to dense				9-11-13 N=24							
	20.0 Boring Terminated at 20 Feet	20			9-17-20 N=37			8		18-10-8	13	

Stratification lines are approximate. In-situ, the transition may be gradual.

Hammer Type: Automatic

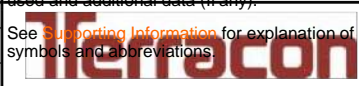
Advancement Method:
Dry auger to completion at 20 feet.

See [Exploration and Testing Procedures](#) for a description of field and laboratory procedures used and additional data (if any).

Notes:

Abandonment Method:
Boring backfilled with auger cuttings upon completion.

See [Supporting Information](#) for explanation of symbols and abbreviations.



WATER LEVEL OBSERVATIONS

Groundwater not

observed while

drilling. Dry and open to 20

THIS BORING LOG IS NOT VALID IF SEPARATED FROM ORIGINAL REPORT. GEO SMART LOG-NO WELL 93165072. TPWD GUS ENGELING BUNK HOUSE.GPJ TERRACON_DATATEMPLATE.GDT 11/13/18

feet upon completion.

1609 S Chestnut St, Ste 107
Lufkin, TX

Boring Started: 11-01-2018

Boring Completed: 11-01-2018

Drill Rig: Track

Driller: Ed Wilson

Project No.: 93165072

BORING LOG NO. B-2

PROJECT: TPWD Gus Engeling Bunk House

CLIENT: th+a
1506 West Griffin Street

SITE: TPWD Conference Center
Tennessee Colony, Texas

Fancher, Jason

GRAPHIC LOG	LOCATION See Exploration Plan Latitude: 31.9129° Longitude: -95.8997°	DEPTH (Ft.)	WATER LEVEL OBSERVATIONS	SAMPLE TYPE	FIELD TEST RESULTS	STRENGTH TEST			WATER CONTENT (%)	DRY UNIT WEIGHT (pcf)	ATTERBERG LIMITS LL-PL-PI	PERCENT FINES
						TEST TYPE	COMPRESSIVE STRENGTH (tsf)	STRAIN (%)				
DEPTH	2.0	CLAYEY SAND (SC), red and gray, very loose			1-1-2 N=3				20		25-13-12	49
		SANDY LEAN CLAY (CL), red and brown, very stiff			4-9-13 N=22							
		6.0		5		10-12-14 N=26			10		38-14-24	63
		SILTY SAND (SM), red, dense			12-17-16 N=33							
				10		18-23-24 N=47						
				15		12-20-25 N=45						
	20.0		20		12-14-23 N=37			5		NP	12	
Boring Terminated at 20 Feet												

Stratification lines are approximate. In-situ, the transition may be gradual.

Hammer Type: Automatic

Advancement Method:
Dry auger to completion at 20 feet.

See [Exploration and Testing Procedures](#) for a description of field and laboratory procedures used and additional data (if any).

Notes:

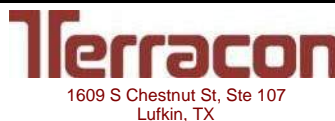
Abandonment Method:
Boring backfilled with auger cuttings upon completion.

See [Supporting Information](#) for explanation of symbols and abbreviations.

WATER LEVEL OBSERVATIONS

Groundwater not observed while drilling.

Dry and open to 20 feet upon completion.



Boring Started: 11-01-2018

Boring Completed: 11-01-2018

Drill Rig: Track

Driller: Ed Wilson

Project No.: 93165072

THIS BORING LOG IS NOT VALID IF SEPARATED FROM ORIGINAL REPORT. GEO SMART LOG-NO WELL 93165072.TPWD GUS ENGELING BUNK HOUSE.GPJ.TERRACON_DATATEMPLATE.GDT 11/13/18

BORING LOG NO. B-3

PROJECT: TPWD Gus Engeling Bunk House

CLIENT: th+a
1506 West Griffin Street

SITE: TPWD Conference Center
Tennessee Colony, Texas

Fancher, Jason

GRAPHIC LOG	LOCATION	DEPTH (Ft.)	WATER LEVEL OBSERVATIONS	SAMPLE TYPE	FIELD TEST RESULTS	STRENGTH TEST			ATTERBERG LIMITS		
						TEST TYPE	COMPRESSIVE STRENGTH (tsf)	STRAIN (%)	WATER CONTENT (%)	DRY UNIT WEIGHT (pcf)	LL-PL-PI
	See Exploration Plan										
	Latitude: 31.9127° Longitude: -95.8992°										
DEPTH											
	SILTY SAND (SM) , gray and yellow, loose				2-2-2 N=4						
2.0											
	SANDY LEAN CLAY (CL) , red and yellow, stiff to very stiff				2-5-7 N=12			18		49-17-32	56
6.0											
	SILTY CLAYEY SAND (SC-SM) , red and yellow, medium dense				HP=3.0						
					9-9-11 N=20						
					8-11-13 N=24			8		19-14-5	33
12.0											
	SILTY SAND (SM) , red and yellow, dense										
					10-17-23 N=40						
					16-17-25 N=42			8		NP	13
20.0											
	Boring Terminated at 20 Feet										

Stratification lines are approximate. In-situ, the transition may be gradual.

Hammer Type: Automatic

Advancement Method:
Dry auger to completion at 20 feet.

See [Exploration and Testing Procedures](#) for a description of field and laboratory procedures used and additional data (If any).

Notes:

Abandonment Method:
Boring backfilled with auger cuttings upon completion.

See [Supporting Information](#) for explanation of symbols and abbreviations.

BORING LOGNO. B-4

PROJECT: TPWD Gus Engeling Bunk House

CLIENT: th+a
1506 West Griffin Street

SITE: TPWD Conference Center
Tennessee Colony, Texas

Fancher, Jason

GRAPHIC LOG	LOCATION See Exploration Plan Latitude: 31.9122° Longitude: -95.9003°	DEPTH (Ft.)	WATER LEVEL OBSERVATIONS	SAMPLE TYPE	FIELD TEST RESULTS	STRENGTH TEST			WATER CONTENT (%)	DRY UNIT WEIGHT (pcf)	ATTERBERG LIMITS	PERCENT FINES
						TEST TYPE	COMPRESSIVE STRENGTH (tsf)	STRAIN (%)			LL-PL-PI	
6.0	SILTY SAND (SM) , brown, very loose to loose	5			1-1-1 N=2							
					1-2-1 N=3			13		NP	32	
					2-4-5 N=9							
Boring Terminated at 6 Feet												

Stratification lines are approximate. In-situ, the transition may be gradual.

Hammer Type: Automatic

Advancement Method:
Dry auger to completion at 6 feet.

See [Exploration and Testing Procedures](#) for a description of field and laboratory procedures used and additional data (if any).

Notes:

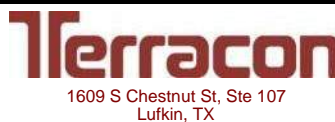
Abandonment Method:
Boring backfilled with auger cuttings upon completion.

See [Supporting Information](#) for explanation of symbols and abbreviations.

WATER LEVEL OBSERVATIONS

Groundwater not observed while drilling.

Dry and open to 6 feet upon completion.



Boring Started: 11-01-2018

Boring Completed: 11-01-2018

Drill Rig: Track

Driller: Ed Wilson

Project No.: 93165072

THIS BORING LOG IS NOT VALID IF SEPARATED FROM ORIGINAL REPORT. GEO SMART LOG-NO WELL_93165072.TPWD GUS ENGELING BUNK HOUSE.GPJ TERRACON_DATATEMPLATE.GDT 11/13/18

BORING LOG NO. B-5

PROJECT: TPWD Gus Engeling Bunk House

CLIENT: th+a
1506 West Griffin Street

SITE: TPWD Conference Center
Tennessee Colony, Texas

Fancher, Jason

GRAPHIC LOG	LOCATION	DEPTH (Ft.)	WATER LEVEL OBSERVATIONS	SAMPLE TYPE	FIELD TEST RESULTS	STRENGTH TEST			ATTERBERG LIMITS		
						TEST TYPE	COMPRESSIVE STRENGTH (tsf)	STRAIN (%)	WATER CONTENT (%)	DRY UNIT WEIGHT (pcf)	LL-PL-PI
	See Exploration Plan										
	Latitude: 31.9122° Longitude: -95.8989°										
DEPTH											
	SILTY CLAYEY SAND (SC-SM) , brown, very loose				1-1-2 N=3				16	17-12-5	43
2.0											
	SANDY LEAN CLAY (CL) , red and tan, stiff to hard				2-4-6 N=10						
		5			9-14-16 N=30				11	39-13-26	53
6.0											
	Boring Terminated at 6 Feet										

THIS BORING LOG IS NOT VALID IF SEPARATED FROM ORIGINAL REPORT. GEO SMART LOG-NO WELL 93165072. TPWD GUS ENGELING BUNK HOUSE.GPJ TERRACON_DATATEMPLATE.GDT 11/13/18

Stratification lines are approximate. In-situ, the transition may be gradual.

Hammer Type: Automatic

Advancement Method:
Dry auger to completion at 6 feet.

See [Exploration and Testing Procedures](#) for a description of field and laboratory procedures used and additional data (If any).

Notes:

Abandonment Method:
Boring backfilled with auger cuttings upon completion.

See [Supporting Information](#) for explanation of symbols and abbreviations.

SUPPORTING INFORMATION


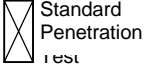




GENERAL NOTES

DESCRIPTION OF SYMBOLS AND ABBREVIATIONS

TPW D Gus Engeling Bunkhouse ■ Tennessee Colony, Texas



Novem ber16, 2018 ■ Terracon Project No. 93165072

SAMPLING	WATER LEVEL	FIELD TESTS
 Shelby Tube  Standard Penetration Test	 Water Initially Encountered  Water Level After a Specified Period of Time  Water Level After a Specified Period of Time Water levels indicated on the soil boring logs are the levels measured in the borehole at the times indicated. Groundwater level variations will occur over time. In low permeability soils, accurate determination of groundwater levels is not possible with short term water level observations.	N Standard Penetration Test Resistance (Blows/Ft.)  (HP) Hand Penetrometer (T) Torvane (DCP) Dynamic Cone Penetrometer UC Unconfined Compressive Strength (PID) Photo-Ionization Detector (OVA) Organic Vapor Analyzer

DESCRIPTIVE SOIL CLASSIFICATION

Soil classification is based on the Unified Soil Classification System. Coarse Grained Soils have more than 50% of their dry weight retained on a #200 sieve; their principal descriptors are: boulders, cobbles, gravel or sand. Fine Grained Soils have less than 50% of their dry weight retained on a #200 sieve; they are principally described as clays if they are plastic, and silts if they are slightly plastic or non-plastic. Major constituents may be added as modifiers and minor constituents may be added according to the relative proportions based on grain size. In addition to gradation, coarse-grained soils are defined on the basis of their in-place relative density and fine-grained soils on the basis of their consistency.

LOCATION AND ELEVATION NOTES

Unless otherwise noted, Latitude and Longitude are approximately determined using a hand-held GPS device. The accuracy of such devices is variable. Surface elevation data annotated with +/- indicates that no actual topographical survey was conducted to confirm the surface elevation. Instead, the surface elevation was approximately determined from topographic maps of the area.

STRENGTH TERMS

RELATIVE DENSITY OF COARSE-GRAINED SOILS (More than 50% retained on No. 200 sieve.) Density determined by Standard Penetration Resistance		CONSISTENCY OF FINE-GRAINED SOILS (50% or more passing the No. 200 sieve.) Consistency determined by laboratory shear strength testing, field visual-manual procedures or standard penetration resistance		
Descriptive Term (Density)	Standard Penetration or N-Value Blows/Ft.	Descriptive Term (Consistency)	Unconfined Compressive Strength Qu, (tsf)	Standard Penetration or N-Value Blows/Ft.
Very Loose	0 - 3	Very Soft	less than 0.25	0 - 1
Loose	4 - 9	Soft	0.25 to 0.50	2 - 4
Medium Dense	10 - 29	Medium Stiff	0.50 to 1.00	4 - 8
Dense	30 - 50	Stiff	1.00 to 2.00	8 - 15
Very Dense	> 50	Very Stiff	2.00 to 4.00	15 - 30
		Hard	> 4.00	> 30

RELATIVE PROPORTIONS OF SAND AND GRAVEL		RELATIVE PROPORTIONS OF FINES	
Descriptive Term(s) of other constituents	Percent of Dry Weight	Descriptive Term(s) of other constituents	Percent of Dry Weight
Trace	<15	Trace	<5
With	15-29	With	5-12
Modifier	>30	Modifier	>12

GRAIN SIZE TERMINOLOGY		PLASTICITY DESCRIPTION	
Major Component of Sample	Particle Size	Term	Plasticity Index
Boulders	Over 12 in. (300 mm)	Non-plastic	0
Cobbles	12 in. to 3 in. (300mm to 75mm)	Low	1 - 10
Gravel	3 in. to #4 sieve (75mm to 4.75 mm)	Medium	11 - 30
Sand	#4 to #200 sieve (4.75mm to 0.075mm)	High	> 30
Silt or Clay	Passing #200 sieve (0.075mm)		

UNIFIED SOIL CLASSIFICATION SYSTEM

TPWD Gus Engeling Bunkhouse ■ Tennessee Colony, Texas

November 16, 2018 ■ Terracon Project No. 93165072



Criteria for Assigning Group Symbols and Group Names Using Laboratory Tests ^A				Soil Classification		
				Group Symbol	Group Name ^B	
Coarse-Grained Soils: More than 50% retained on No. 200 sieve	Gravels: More than 50% of coarse fraction retained on No. 4 sieve	Clean Gravels: Less than 5% fines ^C	$Cu \geq 4$ and $1 \leq Cc \leq 3$ ^E	GW	Well-graded gravel ^F	
		Gravels with Fines: More than 12% fines ^C	$Cu < 4$ and/or $1 > Cc > 3$ ^E	GP	Poorly graded gravel ^F	
	Sands: 50% or more of coarse fraction passes No. 4 sieve	Clean Sands: Less than 5% fines ^D	Fines classify as ML or MH	GM	Silty gravel ^{F,G,H}	
		Sands with Fines: More than 12% fines ^D	Fines classify as CL or CH	GC	Clayey gravel ^{F,G,H}	
	Fine-Grained Soils: 50% or more passes the No. 200 sieve	Silts and Clays: Liquid limit less than 50	Inorganic: PI > 7 and plots on or above "A"		CL	Lean clay ^{K,L,M}
			Inorganic: PI < 4 or plots below "A" line ^J		ML	Silt ^{K,L,M}
		Silts and Clays: Liquid limit 50 or more	Organic: Liquid limit - oven dried < 0.75		OL	Organic clay ^{K,L,M,N}
			Organic: Liquid limit - not dried < 0.75		OH	Organic silt ^{K,L,M,O}
Highly organic soils:	Primarily organic matter, dark in color, and organic odor			PT	Peat	

^A Based on the material passing the 3-inch (75-mm) sieve

^B If field sample contained cobbles or boulders, or both, add "with cobbles or boulders, or both" to group name.

^C Gravels with 5 to 12% fines require dual symbols: GW-GM well-graded gravel with silt, GW-GC well-graded gravel with clay, GP-GM poorly graded gravel with silt, GP-GC poorly graded gravel with clay.

^D Sands with 5 to 12% fines require dual symbols: SW-SM well-graded sand with silt, SW-SC well-graded sand with clay, SP-SM poorly graded sand with silt, SP-SC poorly graded sand with clay

$$E \quad Cu = D_{60}/D_{10} \quad Cc = \frac{(D_{30})^2}{D_{10} \times D_{60}}$$

^F If soil contains $\geq 15\%$ sand, add "with sand" to group name.

^G If fines classify as CL-ML, use dual symbol GC-GM, or SC-SM.

^H If fines are organic, add "with organic fines" to group name.

^I If soil contains $\geq 15\%$ gravel, add "with gravel" to group name.

^J If Atterberg limits plot in shaded area, soil is a CL-ML, silty clay.

^K If soil contains 15 to 29% plus No. 200, add "with sand" or "with gravel," whichever is predominant.

^L If soil contains $\geq 30\%$ plus No. 200 predominantly sand, add "sandy" to group name.

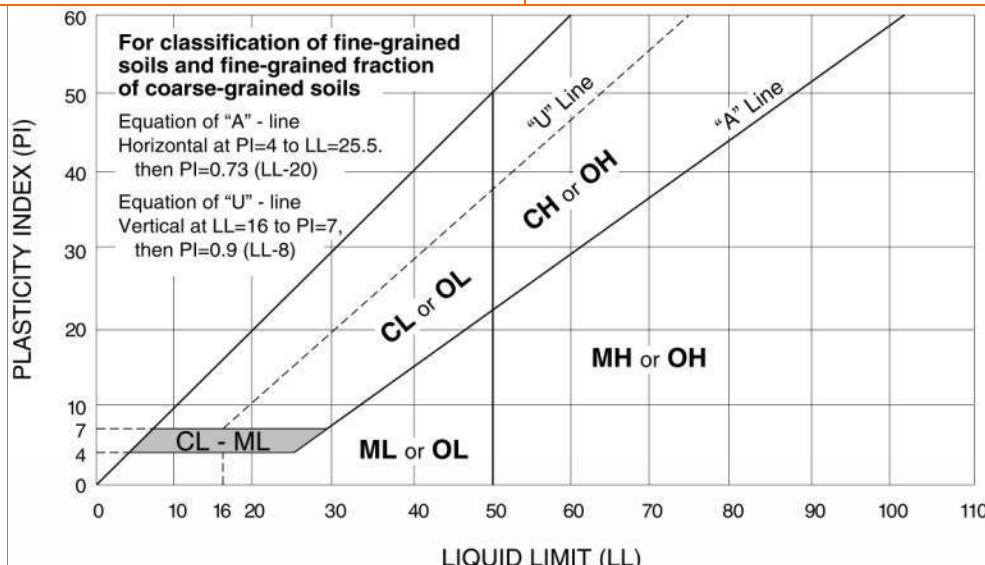
^M If soil contains $\geq 30\%$ plus No. 200, predominantly gravel, add "gravelly" to group name.

^N PI ≥ 4 and plots on or above "A" line.

^O PI < 4 or plots below "A" line.

^P PI plots on or above "A" line.

^Q PI plots below "A" line.



SECTION 015300

MOLD PREVENTION MEASURES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Administrative and procedural requirements to help prevent mold contamination in construction.

1.2 SUBMITTALS

- A. Reports: Submit reports required in this Section, including but not limited to the following:
 1. Sightings of existing mold.
 2. Window and storefront testing.
 3. Moisture contents of materials.
 4. Exterior sealant cracks, damage, and deterioration.

1.3 QUALITY ASSURANCE

- A. Preconstruction Meeting: Review requirements of this Section at Preconstruction Meeting.

1.4 PRODUCT DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft. Comply with manufacturer's written instructions.
- B. Do not bring finish materials into building until building is in a conditioned state. Protect finish materials stored within building. Stage materials off the floor and cover with waterproof, breathable covering. Examples of these materials include, but are not limited to, insulation, gypsum products, wall coverings, carpet, ceiling tile, wood products, etc.
- C. Remove from Project site damaged materials or materials that have become wet. Do not install such materials.

1.5 PROJECT CONDITIONS

- A. Perform daily visual inspections of existing building for new or existing mold. Report sightings of mold to Owner's Representative.
- B. Remove water found within building during construction immediately.
 1. Energize lift stations and sump pumps as early in Project as possible. Use temporary pumps if necessary to get water out of building and drain lines.
- C. Ventilation:
 1. Seal off return air ducts and diffusers to prevent construction dust and moisture from entering occupied areas and HVAC system.
 2. Provide temporary outside air ventilation as building becomes enclosed.
- D. Maintain clean project site, free from hazards, garbage, and debris.
- E. Eating, drinking, and smoking are not permitted within buildings.
- F. Slope perimeter grades, both temporary and final grades, away from building structure. Do not allow water to pool around foundations once framing begins.
- G. Verify that condensate pans drain properly beginning with initial installation.
- H. Flash roof penetrations immediately. Do not allow water to penetrate to floor below.
- I. Seal window openings prior to window installation with plastic or weather barrier to prevent moisture entry.
- J. Cover stored and installed ductwork and installed duct openings with plastic to prevent dust, debris, and moisture from entering ductwork. Repair damaged plastic barrier.
- K. Do not operate air handling equipment below 60 degrees F supply air temperature until building is 100 percent enclosed.
- L. Monitor humidity and temperature for conformance to installation requirements defined by material and equipment manufacturers.
- M. Check moisture content of gypsum board prior to applying finishes. Record findings.

- N. Ventilation and Humidity Control: Provide temporary ventilation required by construction activities for curing or drying of completed installations or for protecting installed construction from adverse effects of high humidity. Select equipment which will not have a harmful effect on completed installations or elements being installed. Coordinate ventilation requirements to produce ambient condition required and minimize energy consumption.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Roof Drains: Connect roof drains to risers and storm drainage lines as soon as possible.
- B. Floor Drains: Connect floor drains as soon as possible. Do not cover floor drains with tape or other obstructions during construction. Clean out floor drain lines to mains prior to Substantial Completion.
- C. Wall Assemblies:
 - 1. Install exterior wall insulation and gypsum board only after building is enclosed.
 - 2. Keep bottom of installed gypsum board off floor 1/2 inch.
- D. Cavity Conditions: Clean and inspect cavity conditions prior to covering, sealing, or restricting access. Vacuum clean cavity spaces prior to covering or enclosing.
- E. Plumbing: Pressure test plumbing piping identified as insulated on Project prior to installation of insulation.
- F. Roof Mounted Equipment: Inspect rooftop units and other roof-mounted equipment for signs of rain leaks immediately after first rain. Water test with hose immediately after installation. Seal leaks immediately.
- G. Windows and Storefront: Water test windows to manufacturer's and Project Manual's specifications. Record findings and forward to Owner's Representative.
- H. Sealants: Inspect exterior sealants for cracks, damage, or deterioration. Record findings and forward to Owner's Representative.
- I. HVAC Equipment (Permanent HVAC Equipment Used for Temporary Conditioning of Building During Construction Phases): Change filters and clean ductwork interior to remove dirt, dust, debris, and moisture buildup prior to turning Project over to Owner. Bring humidity to below 50 percent during installation of interior finishes

3.2 ADJUSTING

- A. Remove damaged materials or materials that have become wet. Replace with new materials.
- B. Upon seeing mold growth, remediate mold in accordance with EPA guidelines.

3.3 DEMONSTRATION

- A. Train and educate Owner's maintenance and operational personnel on use of building systems. Explain how improper operation and shutting down systems during off periods can create mold problems.
- B. Schedule with Owner a review of building for mold problems at 1-year warranty walk-through. Inspect exterior sealants and masonry joints for cracks and other damage or deterioration where water can penetrate building envelope.
- C. Explain to Owner the need for Owner to establish annual building review for mold.

END OF SECTION

SECTION 015639

TEMPORARY TREE AND PLANT PROTECTION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes general protection and pruning of existing trees and plants that are affected by execution of the Work, whether temporary or permanent construction.

1.2 DEFINITIONS

- A. Caliper: Diameter of a trunk measured by a diameter tape or the average of the smallest and largest diameters at a height 6 inches (150 mm) above the ground for trees up to and including 4-inch (100-mm) size at this height and as measured at a height of 12 inches (300 mm) above the ground for trees larger than 4-inch (100-mm) size.
- B. Caliper (DBH): Diameter breast height; diameter of a trunk as measured by a diameter tape or the average of the smallest and largest diameters at a height 54 inches (1372 mm) above the ground line.
- C. Plant-Protection Zone: Area surrounding individual trees, groups of trees, shrubs, or other vegetation to be protected during construction and indicated on Drawings.
- D. Tree-Protection Zone: Area surrounding individual trees or groups of trees to be protected during construction and defined by a circle concentric with each tree with a radius 1.5 times the diameter of the drip line unless otherwise indicated unless noted otherwise on Drawings.
- E. Vegetation: Trees, shrubs, groundcovers, grass, and other plants.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review methods and procedures related to temporary tree and plant protection including, but not limited to, the following:
 - a. Tree-service firm's personnel, and equipment needed to make progress and avoid delays.
 - b. Arborist's responsibilities.
 - c. Quality-control program.
 - d. Coordination of Work and equipment movement with the locations of protection zones.
 - e. Trenching by hand or with air spade within protection zones.
 - f. Field quality control.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and locations of protection-zone fencing and signage, showing relation of equipment-movement routes and material storage locations with protection zones.
 - 2. Detail fabrication and assembly of protection-zone fencing and signage.
 - 3. Indicate extent of trenching by hand or with air spade within protection zones.
- C. Tree Pruning Schedule: Written schedule detailing scope and extent of pruning of trees to remain that interfere with or are affected by construction.
 - 1. Species and size of tree.
 - 2. Location on site plan. Include unique identifier for each.
 - 3. Reason for pruning.
 - 4. Description of pruning to be performed.
 - 5. Description of maintenance following pruning.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For arborist and tree service firm.
- B. Certification: From arborist, certifying that trees indicated to remain have been protected during construction according to recognized standards and that trees were promptly and properly treated and repaired when damaged.
- C. Maintenance Recommendations: From arborist, for care and protection of trees affected by construction during and after completing the Work.
- D. Existing Conditions: Documentation of existing trees and plantings indicated to remain, which establishes preconstruction conditions that might be misconstrued as damage caused by construction activities.
 - 1. Use sufficiently detailed photographs or video recordings.
 - 2. Include plans and notations to indicate specific wounds and damage conditions of each tree or other plants designated to remain.
- E. Quality-control program.

1.6 QUALITY ASSURANCE

- A. Arborist Qualifications: Certified Arborist as certified by ISA.
- B. Tree Service Firm Qualifications: An experienced tree service firm that has successfully completed temporary tree and plant protection work similar to that required for this Project and that will assign an experienced, qualified arborist to Project site during execution of the Work.
- C. Quality-Control Program: Prepare a written program to systematically demonstrate the ability of personnel to properly follow procedures and handle materials and equipment during the Work without damaging trees and plantings. Include dimensioned diagrams for placement of protection zone fencing and signage, the arborist's and tree-service firm's responsibilities, instructions given to workers on the use and care of protection zones, and enforcement of requirements for protection zones.

1.7 FIELD CONDITIONS

- A. The following practices are prohibited within protection zones:
 - 1. Storage of construction materials, debris, or excavated material.
 - 2. Moving or parking vehicles or equipment.
 - 3. Foot traffic.
 - 4. Erection of sheds or structures.
 - 5. Impoundment of water.
 - 6. Excavation or other digging unless otherwise indicated.
 - 7. Attachment of signs to or wrapping materials around trees or plants unless otherwise indicated.
- B. Do not direct vehicle or equipment exhaust toward protection zones.
- C. Prohibit heat sources, flames, ignition sources, and smoking within or near protection zones and organic mulch.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Backfill Soil: Stockpiled soil mixed with planting soil of suitable moisture content and granular texture for placing around tree; free of stones, roots, plants, sod, clods, clay lumps, pockets of coarse sand, concrete slurry, concrete layers or chunks, cement, plaster, building debris, and other extraneous materials harmful to plant growth.
 - 1. Mixture: Well-blended mix of two parts stockpiled soil to one part planting soil.
 - 2. Planting Soil: Planting soil as specified in Landscape documents.
- B. Organic Mulch: Free from deleterious materials and suitable as a top dressing for trees and shrubs, consisting of one of the following:
 - 1. Type: Shredded hardwood.
 - 2. Size Range: 3 inches (76 mm) maximum, 1/2 inch (13 mm) minimum.
 - 3. Color: Natural.

- C. Protection-Zone Fencing: Fencing fixed in position and meeting the following requirements: Previously used materials may be used when approved by Architect.
 - 1. Protection-Zone Fencing: Orange composite construction fencing on t-posts.
- D. Protection-Zone Signage: Shop-fabricated, rigid plastic or metal sheet with attachment holes prepunched and reinforced; legibly printed with nonfading lettering and as follows:
 - 1. Size and Text: As shown on Drawings.
 - 2. Lettering: 3-inch- (75-mm-) high minimum, white characters on red background.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Erosion and Sedimentation Control: Examine the site to verify that temporary erosion- and sedimentation-control measures are in place. Verify that flows of water redirected from construction areas or generated by construction activity do not enter or cross protection zones.
- B. Prepare written report, endorsed by arborist, listing conditions detrimental to tree and plant protection.

3.2 PREPARATION

- A. Locate and clearly identify trees, shrubs, and other vegetation to remain or to be relocated. Flag each tree trunk at 54 inches (1372 mm) above the ground.
- B. Protect tree root systems from damage caused by runoff or spillage of noxious materials while mixing, placing, or storing construction materials. Protect root systems from ponding, eroding, or excessive wetting caused by dewatering operations.
- C. Tree-Protection Zones: Mulch areas inside tree-protection zones and other areas indicated. Do not exceed indicated thickness of mulch.
 - 1. Apply 4-inch (100-mm) uniform thickness of organic mulch unless otherwise indicated. Do not place mulch within 6 inches (150 mm) of tree trunks.

3.3 PROTECTION ZONES

- A. Protection-Zone Fencing: Install protection-zone fencing along edges of protection zones before materials or equipment are brought on the site and construction operations begin in a manner that will prevent people and animals from easily entering protected areas except by entrance gates. Construct fencing so as not to obstruct safe passage or visibility at vehicle intersections where fencing is located adjacent to pedestrian walkways or in close proximity to street intersections, drives, or other vehicular circulation.
 - 1. Posts: Set or drive posts into ground one-third the total height of the fence without concrete footings. Where a post is located on existing paving or concrete to remain, provide appropriate means of post support acceptable to Architect.
- B. Protection-Zone Signage: Install protection-zone signage in visibly prominent locations in a manner approved by Architect. Install one sign spaced approximately every 20 feet (6 m) on protection-zone fencing, but no fewer than four signs with each facing a different direction.
- C. Maintain protection zones free of weeds and trash.
- D. Maintain protection-zone fencing and signage in good condition as acceptable to Architect and remove when construction operations are complete and equipment has been removed from the site.
 - 1. Do not remove protection-zone fencing, even temporarily, to allow deliveries or equipment access through the protection zone.

- 2 Temporary access is permitted subject to preapproval in writing by arborist if a root buffer effective against soil compaction is constructed as directed by arborist. Maintain root buffer so long as access is permitted.

3.4 EXCAVATION

- A. General: Excavate at edge of protection zones and for trenches indicated within protection zones according to requirements in Section 312000 "Earth Moving" unless otherwise indicated.
- B. Trenching within Protection Zones: Where utility trenches are required within protection zones, excavate under or around tree roots by hand or with air spade, or tunnel under the roots by drilling, auger boring, or pipe jacking. Do not cut main lateral tree roots or taproots; cut only smaller roots that interfere with installation of utilities. Cut roots as required for root pruning. If excavating by hand, use narrow-tine spading forks to comb soil and expose roots.
- C. Do not allow exposed roots to dry out before placing permanent backfill. Provide temporary earth cover or pack with peat moss and wrap with burlap. Water and maintain in a moist condition. Temporarily support and protect roots from damage until they are permanently relocated and covered with soil.

3.5 ROOT PRUNING

- A. Prune tree roots that are affected by temporary and permanent construction. Prune roots as shown on Drawings and as follows:
 1. Cut roots manually by digging a trench and cutting exposed roots with sharp pruning instruments; do not break, tear, chop, or slant the cuts. Do not use a backhoe or other equipment that rips, tears, or pulls roots.
 2. Cut Ends: Do not paint cut root ends.
 3. Temporarily support and protect roots from damage until they are permanently redirected and covered with soil.
 4. Cover exposed roots with burlap and water regularly.
 5. Backfill as soon as possible according to requirements in Section 312000 "Earth Moving."
- B. Root Pruning at Edge of Protection Zone: Prune tree roots 12 inches (300 mm) outside of the protection zone by cleanly cutting all roots to the depth of the required excavation.
- C. Root Pruning within Protection Zone: Clear and excavate by hand or with air spade to the depth of the required excavation to minimize damage to tree root systems. If excavating by hand, use narrow-tine spading forks to comb soil to expose roots. Cleanly cut roots as close to excavation as possible.

3.6 CROWN PRUNING

- A. Prune branches that are affected by temporary and permanent construction. Prune branches as shown on Drawings, under direction of arborist.
 1. Prune to remove only injured, broken, dying, or dead branches unless otherwise indicated. Do not prune for shape unless otherwise indicated.
 2. Do not remove or reduce living branches to compensate for root loss caused by damaging or cutting root system.
 3. Pruning Standards: Prune trees according to ANSI A300 (Part 1) and as indicated on Drawings.
 - a. Type of Pruning: Cleaning where indicated.
 - b. Specialty Pruning: restoration where indicated.
- B. Unless otherwise directed by arborist and acceptable to Architect, do not cut tree leaders.
- C. Cut branches with sharp pruning instruments; do not break or chop.
- D. Do not paint or apply sealants to wounds.
- E. Provide subsequent maintenance pruning during Contract period as recommended by arborist.
- F. Chip removed branches and dispose of off-site.

3.7 REGRADING

- A. Lowering Grade: Where new finish grade is indicated below existing grade around trees, slope grade beyond the protection zone. Maintain existing grades within the protection zone.
- B. Lowering Grade within Protection Zone: Where new finish grade is indicated below existing grade around trees, slope grade away from trees as recommended by arborist unless otherwise indicated.
 1. Root Pruning: Prune tree roots exposed by lowering the grade. Do not cut main lateral roots or taproots; cut only smaller roots. Cut roots as required for root pruning.

- C. Raising Grade: Where new finish grade is indicated above existing grade around trees, slope grade beyond the protection zone. Maintain existing grades within the protection zone.
- D. Minor Fill within Protection Zone: Where existing grade is 2 inches (50 mm) or less below elevation of finish grade, fill with backfill soil. Place backfill soil in a single uncompacted layer and hand grade to required finish elevations.

3.8 FIELD QUALITY CONTROL

- A. Inspections: Engage a qualified arborist to direct plant-protection measures in the vicinity of trees, shrubs, and other vegetation indicated to remain and to prepare inspection reports.

3.9 REPAIR AND REPLACEMENT

- A. General: Repair or replace trees, shrubs, and other vegetation indicated to remain or to be relocated that are damaged by construction operations, in a manner approved by Architect.
 - 1. Submit details of proposed pruning and repairs.
 - 2. Perform repairs of damaged trunks, branches, and roots within 24 hours according to arborist's written instructions.
 - 3. Replace trees and other plants that cannot be repaired and restored to full-growth status, as determined by Architect.
- B. Trees: Remove and replace trees indicated to remain that are more than 25 percent dead or in an unhealthy condition before the end of the corrections period or are damaged during construction operations that Architect determines are incapable of restoring to normal growth pattern.
 - 1. Small Trees: Provide new trees of same size and species as those being replaced for each tree that measures 6 inches (150 mm) or smaller in caliper size.
 - 2. Plant and maintain new trees as specified in Landscape documents.
- C. Excess Mulch: Rake mulched area within protection zones, being careful not to injure roots. Rake to loosen and remove mulch that exceeds a 2-inch (50-mm) uniform thickness to remain.
- D. Soil Aeration: Where directed by Architect, aerate surface soil compacted during construction. Aerate 10 feet (3 m) beyond drip line and no closer than 36 inches (900 mm) to tree trunk. Drill 2-inch- (50-mm-) diameter holes a minimum of 12 inches (300 mm) deep at 24 inches (600 mm) o.c. Backfill holes with an equal mix of augered soil and sand.

3.10 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Disposal: Remove excess excavated material, displaced trees, trash, and debris and legally dispose of them off Owner's property. Coordinate all disposal with TPWD.

END OF SECTION

SECTION 015713

TEMPORARY EROSION AND SEDIMENT CONTROL

PART 1 - GENERAL

- 1.1 SECTION INCLUDES (unless otherwise provided by civil engineer)
- A. Prevention of erosion due to construction activities.
 - B. Prevention of sedimentation of waterways, open drainage ways, and storm and sanitary sewers due to construction activities.
 - C. Prevention of surface water from entering or standing on the Work, based on maximum "expected" or code-referenced rainfall.
 - D. Restoration of areas eroded due to insufficient preventive measures.
 - E. Compensation of Owner for fines levied by authorities having jurisdiction due to non-compliance by Contractor.
- 1.2 PERFORMANCE REQUIREMENTS
- A. Comply with all requirements of U.S. Environmental Protection Agency for erosion and sedimentation control, as specified for the National Pollutant Discharge Elimination System (NPDES), Phases I and II, under requirements for the 2012 Construction General Permit (CGP), whether the project is required by law to comply or not.
 - B. Develop and follow an Erosion and Sedimentation Prevention Plan and submit periodic inspection reports.
 - C. Do not begin clearing, grading, or other work involving disturbance of ground surface cover until applicable permits have been obtained; furnish all documentation required to obtain applicable permits.
 - D. Timing: Put preventive measures in place as soon as possible after disturbance of surface cover and before precipitation occurs.
 - E. Storm Water Runoff: Control increased storm water runoff due to disturbance of surface cover due to construction activities for this project.
 - 1. Prevent runoff into storm and sanitary sewer systems, including open drainage channels, in excess of actual capacity or amount allowed by authorities having jurisdiction, whichever is less.
 - 2. Anticipate runoff volume due to the most extreme short term and 24-hour rainfall events that might occur in 25 years.
 - F. Erosion On Site: Minimize wind, water, and vehicular erosion of soil on project site due to construction activities for this project.
 - 1. Control movement of sediment and soil from temporary stockpiles of soil.
 - 2. Prevent development of ruts due to equipment and vehicular traffic.
 - 3. If erosion occurs due to non-compliance with these requirements, restore eroded areas at no cost to Owner.
 - G. Erosion Off Site: Prevent erosion of soil and deposition of sediment on other properties caused by water leaving the project site due to construction activities for this project.
 - 1. Prevent windblown soil from leaving the project site.
 - 2. Prevent tracking of mud onto public roads outside site.
 - 3. Prevent mud and sediment from flowing onto sidewalks and pavements.
 - 4. If erosion occurs due to non-compliance with these requirements, restore eroded areas at no cost to Owner.
 - H. Sedimentation of Waterways On Site: Prevent sedimentation of waterways on the project site, including rivers, streams, lakes, ponds, open drainage ways, storm sewers, and sanitary sewers.
 - 1. If sedimentation occurs, install or correct preventive measures immediately at no cost to Owner; remove deposited sediments; comply with requirements of authorities having jurisdiction.
 - 2. If sediment basins are used as temporary preventive measures, pump dry and remove deposited sediment after each storm.
 - I. Sedimentation of Waterways Off Site: Prevent sedimentation of waterways off the project site, including rivers, streams, lakes, ponds, open drainage ways, storm sewers, and sanitary sewers.
 - 1. If sedimentation occurs, install or correct preventive measures immediately at no cost to Owner; remove deposited sediments; comply with requirements of authorities having jurisdiction.

- J. Open Water: Prevent standing water that could become stagnant.
- K. Maintenance: Maintain temporary preventive measures until permanent measures have been established.

1.3 SUBMITTALS

- A. Erosion and Sedimentation Control Plan:
 - 1. Submit within 2 weeks after Notice to Proceed.
 - 2. Include:
 - a. Site plan identifying soils and vegetation, existing erosion problems, and areas vulnerable to erosion due to topography, soils, vegetation, or drainage.
 - b. Site plan showing grading; new improvements; temporary roads, traffic accesses, and other temporary construction; and proposed preventive measures.
 - c. Where extensive areas of soil will be disturbed, include storm water flow and volume calculations, soil loss predictions, and proposed preventive measures.
 - d. Schedule of temporary preventive measures, in relation to ground disturbing activities.
 - e. Other information required by law.
 - f. Format required by law is acceptable, provided any additional information specified is also included.
 - 3. Obtain the approval of the Plan by authorities having jurisdiction.
 - 4. Obtain the approval of the Plan by Owner.
- B. Certificate: Mill certificate for silt fence fabric attesting that fabric and factory seams comply with specified requirements, signed by legally authorized official of manufacturer; indicate actual minimum average roll values; identify fabric by roll identification numbers.
- C. Inspection Reports: Submit report of each inspection; identify each preventive measure, indicate condition, and specify maintenance or repair required and accomplished.
- D. Maintenance Instructions: Provide instructions covering inspection and maintenance for temporary measures that must remain after Substantial Completion.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Grass Seed for Temporary Cover: Select a species appropriate to climate, planting season, and intended purpose. If same area will later be planted with permanent vegetation, do not use species known to be excessively competitive or prone to volunteer in subsequent seasons.
- B. Bales: Air dry, rectangular straw bales.
 - 1. Cross Section: 14 by 18 inches, minimum.
 - 2. Bindings: Wire or string, around long dimension.
- C. Bale Stakes: One of the following, minimum 3 feet long:
 - 1. Steel U- or T-section, with minimum mass of 1.33 lbs. per linear foot.
 - 2. Wood, 2 by 2 inches in cross section.
- D. Silt Fence Fabric: Polypropylene geotextile resistant to common soil chemicals, mildew, and insects; non-biodegradable; in longest lengths possible; fabric including seams with the following minimum average roll lengths:
 - 1. Average Opening Size: 30 U.S. Std. Sieve, maximum, when tested in accordance with ASTM D4751.
 - 2. Permittivity: 0.05 sec^{-1} , minimum, when tested in accordance with ASTM D4491.
 - 3. Ultraviolet Resistance: Retaining at least 70 percent of tensile strength, when tested in accordance with ASTM D4355 after 500 hours exposure.
 - 4. Tensile Strength: 100 lb-f, minimum, in cross-machine direction; 124 lb-f, minimum, in machine direction; when tested in accordance with ASTM D4632.
 - 5. Elongation: 15 to 30 percent, when tested in accordance with ASTM D4632.
 - 6. Tear Strength: 55 lb-f, minimum, when tested in accordance with ASTM D4533.
 - 7. Color: Manufacturer's standard, with embedment and fastener lines preprinted.
- E. Silt Fence Posts: One of the following, minimum 5 feet long:
 - 1. Steel U- or T-section, with minimum mass of 1.33 lb per linear foot.
- F. Gravel: Aggregate, refer to Civil drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine site and identify existing features that contribute to erosion resistance; maintain such existing features to greatest extent possible.

3.2 PREPARATION

- A. Schedule work so that soil surfaces are left exposed for the minimum amount of time.

3.3 SCOPE OF PREVENTIVE MEASURES

- A. In all cases, if permanent erosion resistant measures have been installed, then temporary preventive measures are not required.
- B. Construction Entrances: Traffic-bearing aggregate surface.
 - 1. Width: As required; 20 feet, minimum.
 - 2. Length: 50 feet, minimum.
 - 3. Provide at each construction entrance from public right-of-way.
 - 4. Where necessary to prevent tracking of mud onto right-of-way, provide wheel washing area out of direct traffic lane, with drain into sediment trap or basin.
- C. Linear Sediment Barriers: Made of silt fences.
 - 1. Provide linear sediment barriers:
 - a. Along downhill perimeter edge of disturbed areas, including soil stockpiles.
 - 2. Space sediment barriers with the following maximum slope length upslope from barrier:
 - a. Slope of Less Than 2 Percent: 100 feet.
 - b. Slope Between 2 and 5 Percent: 75 feet.
 - c. Slope Between 5 and 10 Percent: 50 feet.
 - d. Slope Between 10 and 20 Percent: 25 feet.
 - e. Slope Over 20 Percent: 15 feet.
- D. Storm Drain Curb Inlet Sediment Trap: Protect each curb inlet using one of the following measures:
 - 1. Filter fabric wrapped around hollow concrete blocks blocking entire inlet face area; use one piece of fabric wrapped at least 1-1/2 times around concrete blocks and secured to prevent dislodging; orient cores of blocks so runoff passes into inlet.
 - 2. Straw bale row blocking entire inlet face area; anchor into pavement.
- E. Storm Drain Drop Inlet Sediment Traps: As detailed on drawings.
- F. Temporary Splash Pads: Stone aggregate over filter fabric; size to suit application; provide at downspout outlets and storm water outlets.
- G. Soil Stockpiles: Protect using one of the following measures:
 - 1. Cover with polyethylene film, secured by placing soil on outer edges.
 - 2. Cover with mulch at least 4 inches thickness of pine needles, sawdust, bark, wood chips, or shredded leaves, or 6 inches of straw or hay.
- H. Mulching: Use only for areas that may be subjected to erosion for less than 6 months.
- I. Temporary Seeding: Use where temporary vegetated cover is required.

3.4 INSTALLATION

- A. Traffic-Bearing Aggregate Surface:
 - 1. Excavate minimum of 6 inches.
 - 2. Place geotextile fabric full width and length, with minimum 12-inch overlap at joints.
 - 3. Place and compact at least 6 inches of 1.5- to 3.5-inch diameter stone.
- B. Silt Fences:
 - 1. Store and handle fabric in accordance with ASTM D 4873.
 - 2. Where slope gradient is less than 3:1 or barriers will be in place less than 6 months, use nominal 16-inch high barriers with minimum 36-inch long posts spaced at 6 feet maximum, with fabric embedded at least 4 inches in ground.
 - 3. Where slope gradient is steeper than 3:1 or barriers will be in place over 6 months, use nominal 28-inch high barriers, minimum 48-inch long posts spaced at 6 feet maximum, with fabric embedded at least 6 inches in ground.

4. Where slope gradient is steeper than 3:1 and vertical height of slope between barriers is more than 20 feet, use nominal 32-inch high barriers with woven wire reinforcement and steel posts spaced at 4 feet maximum, with fabric embedded at least 6 inches in ground.
 5. Install with top of fabric at nominal height and embedment as specified.
 6. Do not splice fabric width; minimize splices in fabric length; splice at post only, overlapping at least 18 inches, with extra post.
 7. Fasten fabric to steel posts using wire, nylon cord, or integral pockets.
 8. Wherever runoff will flow around end of barrier or over the top, provide temporary splash pad or other outlet protection; at such outlets in the run of the barrier, make barrier not more than 12 inches high with post spacing not more than 4 feet.
- C. Straw Bale Rows:
1. Install bales in continuous rows with ends butting tightly, with one bale at each end of row turned uphill.
 2. Install bales so that bindings are not in contact with the ground.
 3. Embed bales at least 4 inches in the ground.
 4. Anchor bales with at least two stakes per bale, driven at least 18 inches into the ground; drive first stake in each bale toward the previously placed bale to force bales together.
 5. Fill gaps between ends of bales with loose straw wedged tightly.
 6. Place soil excavated for trench against bales on the upslope side of the row, compacted.
- D. Temporary Seeding:
1. When hydraulic seeder is used, seedbed preparation is not required.
 2. When surface soil has been sealed by rainfall or consists of smooth undisturbed cut slopes, and conventional or manual seeding is to be used, prepare seedbed by scarifying sufficiently to allow seed to lodge and germinate.
 3. If temporary mulching was used on planting area but not removed, apply nitrogen fertilizer at 1 pound per 1000 sq ft.
 4. On soils of very low fertility, apply 10-10-10 fertilizer at rate of 12 to 16 pounds per 1000 sq ft.
 5. Incorporate fertilizer into soil before seeding.
 6. Apply seed uniformly; if using drill or cultipacker seeders place seed 1/2 to 1 inch deep.
 7. Irrigate as required to thoroughly wet soil to depth that will ensure germination, without causing runoff or erosion.
 8. Repeat irrigation as required until grass is established.
- 3.5 MAINTENANCE
- A. Inspect preventive measures weekly, within 24 hours after the end of any storm that produces 0.5 inches or more rainfall at the project site, and daily during prolonged rainfall.
- B. Repair deficiencies immediately.
- C. Silt Fences:
1. Promptly replace fabric that deteriorates unless need for fence has passed.
 2. Remove silt deposits that exceed one-third of the height of the fence.
 3. Repair fences that are undercut by runoff or otherwise damaged, whether by runoff or other causes.
- D. Straw Bale Rows:
1. Promptly replace bales that fall apart or otherwise deteriorate unless need has passed.
 2. Remove silt deposits that exceed one-half of the height of the bales.
 3. Repair bale rows that are undercut by runoff or otherwise damaged, whether by runoff or other causes.
- E. Clean out temporary sediment control structures weekly and relocate soil on site.
- F. Place sediment in appropriate locations on site; do not remove from site.
- 3.6 CLEAN UP
- A. Remove temporary measures after permanent measures have been installed, unless permitted to remain by Owner.
- B. Clean out temporary sediment control structures that are to remain as permanent measures.
- C. Where removal of temporary measures would leave exposed soil, shape surface to an acceptable grade and finish to match adjacent ground surfaces.

END OF SECTION

SECTION 032000

CONCRETE REINFORCEMENT

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Reinforcing steel bars, wire fabric and accessories for cast-in-place concrete

1.2 REFERENCES

- A. ACI 301 - Structural Concrete for Buildings
- B. ACI 318 - Building Code Requirements For Reinforced Concrete
- C. ACI SP-66 - American Concrete Institute - Detailing Manual
- D. ASCE 7 - American Society of Civil Engineers - Wind Loads
- E. ASTM A82 - Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
- F. ASTM A184 - Standard Specification for Fabricated Deformed Steel Bar Mats for Concrete Reinforcement
- G. ASTM A185 - Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
- H. ASTM A496 - Standard Specification for Steel Wire Deformed for Concrete Reinforcement
- I. ASTM A497 - Standard Specification for Steel Welded Wire Reinforcement Deformed for Concrete
- J. ASTM A615/A615M - Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
- K. ASTM A706/A706M - Standard Specification for Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
- L. ASTM A767 /A767M- Standard Specification for Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
- M. ASTM A775 /A775M- Standard Specification for Epoxy-Coated Reinforcing Steel Bars
- N. ASTM D3963/D3963M - Standard Specification for Fabrication and Jobsite Handling of Epoxy-Coated Reinforcing Bars
- O. AWS D1.4 - Structural Welding Code-Reinforcing Steel
- P. CRSI - Concrete Reinforcing Steel Institute - Manual of Standard Practice
- Q. CRSI - Placing Reinforcing Bars

1.3 SUBMITTALS FOR REVIEW

- A. Follow Uniform General Conditions and Owner's Special Conditions
- B. Shop Drawings: Indicate bar sizes, spacing, locations, and quantities of reinforcing steel and wire fabric, bending and cutting schedules, and supporting and spacing devices.

1.4 SUBMITTALS FOR INFORMATION

- A. Follow Uniform General Conditions and Owner's Special Conditions
- B. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- C. Submit certified copies of mill test report of reinforcement materials analysis.

1.5 DESIGN REQUIREMENTS

- A. Design shall comply with the FBC, ASCE 7 – Wind Loads, and ACI 318.
- B. Do not weld reinforcing steel.

1.6 QUALITY ASSURANCE

- A. Perform work in accordance with ACI 301. Maintain one copy of document on site.
- B. Design reinforcement under direct supervision of a Professional Structural Engineer experienced in design of this work.
- C. Submit under provisions of the General and Supplementary Conditions of the contract, certifying welders employed on the work, verifying AWS qualification within the previous 12 months.

PART 2 PRODUCTS

2.1 REINFORCEMENT

- A. Reinforcing Steel: ASTM A615, Grade 60; deformed carbon steel bars, unfinished
- B. Stirrup and Tie Steel: ASTM A615, Grade 40 or 60; deformed carbon steel bars, unfinished
- C. Welded Steel Wire Fabric: ASTM A185 Plain Type; in flat sheets and rolls; unfinished
- D. Steel Wire: ASTM A82, plain, cold drawn, steel

2.2 ACCESSORIES

- A. Tie Wire: Minimum 16 gage annealed type or patented system.
- B. Chairs, Bolsters, Bar Supports, Spacers: Size and shape for strength and reinforcement support during concrete placement, include load bearing pad on bottom to prevent vapor barrier puncture.
- C. Special Chairs, Bolsters, Bar Supports, and Spacers Adjacent to Weather Exposed Concrete Surfaces: Plastic coated steel type; size and shape as required.

2.3 FABRICATION

- A. Fabricate concrete reinforcing in accordance with ACI 318.
- B. Weld reinforcement in accordance with AWS D1.4.
- C. Locate reinforcing splices not shown on plans, at point of minimum stress and review with A/E.

3.1 PLACEMENT

- A. Place support and secure reinforcement against displacement, without deviating from the required position.
- B. Do not displace or damage vapor barrier.
- C. Accommodate placement of formed openings.
- D. Conform to applicable code for concrete cover over reinforcement.

3.2 FIELD QUALITY CONTROL

- A. Architect, Owner, or Building Department may request field inspections per the General and Supplementary Conditions of the contract.

END OF SECTION

SECTION 033000

CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes cast-in-place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes, for the following:
 - 1. Footings and piers.
 - 2. Foundation walls.
 - 3. Slabs-on-grade.
 - 4. Topping slabs.

1.2 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash and other pozzolans, ground granulated blast-furnace slag, and silica fume; subject to compliance with requirements.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated including but not limited to the following:
 - 1. Cementitious Materials.
 - 2. Admixtures.
 - 3. Form materials, accessories, and form release agents.
 - 4. Curing compounds.
 - 5. Bonding agents.
- B. Design Mixtures: For each concrete mixture. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments. Proposed mix designs shall be prepared and/or reviewed and approved for conformance to the Contract Documents by an independent testing laboratory. Mix design methods shall be in accordance with ACI 318, latest edition.
 - 1. Indicate amounts of mixing water to be withheld for later addition at Project site.
- C. Steel Reinforcement Shop Drawings: Placing drawings that detail fabrication, bending, and placement. Include bar sizes, lengths, material, grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, splices and laps, mechanical connections, tie spacing, hoop spacing, and supports for concrete reinforcement.
- D. Construction Joint Layout: Indicate proposed construction joints required to construct the structure.
 - 1. Location of construction joints is subject to approval of the Architect/Engineer.
- E. Qualification Data: For Installer, manufacturer, and testing agency.
- F. Welding certificates.
- G. Material Certificates: For each of the following, signed by manufacturers:
 - 1. Cementitious materials.
 - 2. Admixtures.
 - 3. Steel reinforcement and accessories.
- H. Material Test Reports: For the following, from a qualified testing agency, indicating compliance with requirements:

1. Aggregates. Include service record data indicating absence of deleterious expansion of concrete due to alkali aggregate reactivity.
 - I. Floor surface flatness and levelness measurements indicating compliance with specified tolerances.
 - J. Field quality-control reports.
 - K. Minutes of pre-installation conference.
- 1.4 QUALITY ASSURANCE
- A. Installer Qualifications: When floor flatness criteria are specified, use a qualified installer who employs on Project personnel qualified as ACI-certified Flatwork Technician and Finisher and a supervisor who is an ACI-certified Concrete Flatwork Technician.
 - B. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.
 1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."
 - C. Testing Agency Qualifications: An independent agency, qualified according to ASTM C 1077 and ASTM E 329 for testing indicated.
 1. Personnel conducting field tests shall be qualified as ACI Concrete Field-Testing Technician, Grade 1, according to ACI CP-1 or an equivalent certification program.
 2. Personnel performing laboratory tests shall be ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician - Grade I. Testing Agency laboratory supervisor shall be an ACI-certified Concrete Laboratory Testing Technician - Grade II.
 - D. Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant, obtain aggregate from single source, and obtain admixtures from single source from single manufacturer.
 - E. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:
 1. ACI 301, "Specifications for Structural Concrete," Sections 1 through 5.
 2. ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."
 3. ACI 347, "Guide to Formwork for Concrete"
 - F. Concrete Testing Service: Owner to engage a qualified independent testing agency to perform material evaluation tests and to design concrete mixtures.
 - G. Pre-installation Conference: Conduct conference at Project site.
 1. Before submitting design mixtures, review concrete design mixture and examine procedures for ensuring quality of concrete materials. Require representatives of each entity directly concerned. with cast-in-place concrete to attend, including the following:
 - a. Contractor's superintendent.
 - b. Independent testing agency responsible for concrete design mixtures.
 - c. Ready-mix concrete manufacturer.
 - d. Concrete subcontractor.
 - e. Special concrete finish subcontractor.
 2. Review special inspection and testing and inspecting agency procedures for field quality control, cold- and hot-weather concreting procedures, curing procedures, construction contraction and isolation joints, and joint-filler strips, semi-rigid joint fillers, forms and form removal limitations, shoring and reshoring procedures, vapor-retarder installation, steel reinforcement installation, and concrete protection.
- 1.5 DELIVERY, STORAGE, AND HANDLING
- A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage. Exercise care to maintain reinforcement free of dirt, mud, paint, rust, grease or oil.

- B. Form Materials: Store form materials and accessories on dunnage and under cover of protective sheeting.

PART 2 - PRODUCTS

2.1 FORM-FACING MATERIALS

- A. Rough-Formed Finished Concrete (for concealed concrete): Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.
- B. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch, minimum.
- C. Rustication Strips: Wood, metal, PVC, or rubber strips, kerfed for ease of form removal.
- D. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.
 - 1. Formulate form-release agent with rust inhibitor for steel form-facing materials.
- E. Form Ties: Factory-fabricated, removable, or snap-off metal or glass-fiber-reinforced plastic form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.
 - 1. Furnish units that will leave no corrodible metal closer than 1 inch to the plane of exposed concrete surface.
 - 2. Furnish ties that, when removed, will leave holes no larger than 1 inch in diameter in concrete surface.
 - 3. Furnish ties with integral water-barrier plates to walls indicated to receive damp proofing or waterproofing.
- F. Form Liner (for retaining walls): Canon Bond Block by Spec Formliners Inc.

2.2 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A 615/A 615M, deformed as follows:
 - 1. ASTM A615, Grade 60 unless noted otherwise on drawings.
 - 2. ASTM A615, Grade 75 where indicated on drawings.
 - 3. ASTM A615, Grade 40 when welding of reinforcing steel is required (or establish weldability in accordance with QAWS D12.1).
- B. Plain-Steel Wire: ASTM A 82, as drawn.
- C. Plain-Steel Welded Wire Reinforcement: ASTM A 185, plain, fabricated from as-drawn steel wire into flat sheets.

2.3 REINFORCEMENT ACCESSORIES

- A. Joint Dowel Bars: ASTM A 615, Grade 60, plain-steel bars, cut true to length with ends square and free of burrs.
- B. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:
 - 1. For concrete surfaces exposed to view where legs of wire bar support contact forms, use CRSI Class 1 plastic-protected steel wire or CRSI Class 2 stainless-steel bar supports.
 - 2. For epoxy-coated reinforcement, use epoxy-coated or other dielectric-polymer-coated wire bar supports.

2.4 CONCRETE MATERIALS

- A. Cementitious Material: Use the following cementitious materials, of the same type, brand, and source, throughout Project:
 - 1. Portland Cement: ASTM C 150, Type I/II, gray.
 - a. Fly Ash: ASTM C 618, Class F. Class F blends will not be allowed. Fly ash shall not be used in concrete without expressed approval of the Architect.
- B. Normal-Weight Aggregates: ASTM C 33, Class 3S coarse aggregate or better, graded. Provide aggregates from a single source with documented service record data of at least 10 years' satisfactory service in similar applications and service conditions using similar aggregates and cementitious materials. Aggregate shall be free of materials with deleterious reactivity to alkali in cement.
 - 1. Maximum Coarse-Aggregate Size: 1 inch, nominal.
 - 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- C. Water: ASTM C 94 and potable.

2.5 ADMIXTURES

- A. Air-Entraining Admixture: ASTM C 260.
- B. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
 - 1. Water-Reducing Admixture: ASTM C 494, Type A.
 - 2. Water-Reducing and Retarding Admixture: ASTM C 494, Type D.
 - 3. Water-Reducing and Accelerating Admixture: ASTM C 494 Type E.
 - 4. High Range Water Reducing Admixture (HRWR): ASTM C 494, Type F.
 - 5. High Range Water Reducing and Retarding Admixture: ASTM C 494, Type G.
 - 6. Plasticizing and Retarding Admixture: ASTM C 1017, Type II.

2.6 UNDER SLAB VAPOR RETARDERS

- A. Refer to Section 033050.

2.7 CURING MATERIALS

- A. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. when dry.
- B. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.
- C. Water: Potable.
- D. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, dissipating.

Verify compatibility with bonding agents for floor coverings.

- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Anti-Hydro International, Inc.; AH Curing Compound #2 DR WB.
 - b. BASF Construction Chemicals - Building Systems; Kure 200.
 - c. Conspec by Dayton Superior; W.B. Resin Cure.
 - d. Dayton Superior Corporation; Day-Chem Rez Cure (J-11-W).
 - e. Euclid Chemical Company (The), an RPM company; Kurez W VOX; TAMMSCURE WB 30C.
 - f. L&M Construction Chemicals, Inc.; L&M Cure R.
 - g. Meadows, W. R., Inc.; 1100-CLEAR.

- h. Nox-Crete Products Group; Resin Cure E.
- i. SpecChem, LLC; Spec Rez Clear.
- j. Symons by Dayton Superior; Resi-Chem Clear.

2.8 RELATED MATERIALS

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1752, cork or self-expanding cork.
- B. Semi-rigid Joint Filler: Two-component, semi-rigid, 100 percent solids, epoxy resin with a Type A shore durometer hardness of 80 per ASTM D 2240.
- C. Bonding Agent: ASTM C 1059/C 1059M, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- D. Reglets: Fabricate reglets of not less than 0.022-inch-thick, galvanized-steel sheet. Temporarily fill or cover face opening of reglet to prevent intrusion of concrete or debris.

2.9 REPAIR MATERIALS

- A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch and that can be feathered at edges to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
 - 2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch or coarse sand as recommended by underlayment manufacturer.
 - 4. Compressive Strength: Not less than 4100 psi at 28 days when tested according to ASTM C 109/C 109M.

2.10 CONCRETE MIXTURES, GENERAL

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 318.
 - 1. Use a qualified independent testing agency for preparing and reporting proposed mixture designs based on laboratory trial mixtures or field test data.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
 - 1. Fly Ash: 20 percent.
- C. Limit water-soluble, chloride-ion content in hardened concrete to 0.06percent by weight of cement.
- D. Admixtures: Use admixtures according to manufacturer's written instructions. Admixtures shall not be used except as specified in mix designs.
 - 1. Use water-reducing, high-range water-reducing, or plasticizing admixture in concrete, as required, for placement and workability.
 - 2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
 - 3. Use water-reducing admixture in pumped concrete, concrete for heavy-use industrial slabs and parking structure slabs, concrete required to be watertight, and concrete with a water-cementitious materials ratio below 0.50.
 - 4. Use air-entraining admixture in concrete that will be exposed to weather.

2.11 CONCRETE MIXTURES FOR BUILDING ELEMENTS

- A. Provide strength of concrete for each portion of the structure as indicated in the project drawings. Strength requirements shall be based on 28-day compressive strengths, unless high early strength is specified in which case required strengths shall be obtained at 7 days.
- B. Concrete slump: Slump of concrete of normal weight as determined by "Method of Test for Slump of Portland Cement Concrete" (ASTM C-143), shall be as follows:

SLUMP (INCHES)*		
TYPE OF CONSTRUCTION	MAX.	MIN.
Slabs on Grade	5"	3"
Grade Beams/Footings	5"	3"
Concrete Containing HRWR	9"	3"
All Other Concrete	5"	3"

*For Concrete to be vibrated

- C. W/C Ratio: Footings/grade beams = 0.50; Slabs on grade = 0.50
- D. Concrete permanently exposed to weather: Contain air-entraining admixture to produce 5% +/- 1% air by volume of concrete.
- E. Maximum Fly Ash content shall not exceed 20% by weight.
- F. Mixing: Ready mixed concrete in accordance with ASTM C-94. Do not transport or use concrete after one and a half hours have elapsed from time of initial mixing. Supplier of transit-mixed concrete shall have a plant of sufficient capacity, and adequate transportation facilities to assure continuous delivery at required rate, to provide for continuous concrete placement throughout a pour.

2.12 FABRICATING REINFORCEMENT

- A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

2.13 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94 and ASTM C 1116, and furnish batch ticket information.
 - 1. When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to

60 minutes.

PART 3 - EXECUTION

3.1 FORMWORK

- A. Design, erect, shore, brace, and maintain formwork, according to ACI 301 and ACI 347, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.
- B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.
- C. Limit concrete surface irregularities, designated by ACI 347 as abrupt or gradual, as follows:
 - 1. Class A, 1/8 inch for smooth-formed finished surfaces.
 - 2. Class B, 1/4 inch for rough-formed finished surfaces.
- D. Construct forms tight enough to prevent loss of concrete mortar.
- E. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.
 - 1. Install keyways, reglets, recesses, and the like, for easy removal.
 - 2. Do not use rust-stained steel form-facing material.
- F. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.
- G. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar. Locate temporary openings in forms at inconspicuous locations.
- H. Chamfer exterior corners and edges of permanently exposed concrete.
- I. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work. Determine sizes and locations from trades providing such items.
- J. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
- K. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- L. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.
- M. All elements of foundation forms, formwork, bracing and shoring shall consist of wood, metal or other manufactured products as specified above. Earth may not be used as a form, either directly or indirectly. Neither earth trenches nor earth trenches lined with another material are acceptable.
- N. Provide pier top forms at all piers. Do not allow pier tops to mushroom or widen.

3.2 EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 1. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC's "Code of Standard Practice for Steel Buildings and Bridges."
 - 2. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other

conditions.

3.3 REMOVING AND REUSING FORMS

- A. General: Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F for 24 hours after placing concrete. Concrete must be hard enough to not be damaged by form-removal operations and curing and protection operations need to be maintained.
 - 1. Leave formwork for beam soffits, joists, slabs, and other structural elements that supports weight of concrete in place until concrete has achieved at least 70 percent of its 28-day design compressive strength.
 - 2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.
- B. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material will not be acceptable for exposed surfaces. Apply new form-release agent.
- C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

3.4 UNDER SLAB VAPOR RETARDERS

- A. Sheet Vapor Retarders: Place, protect, and repair sheet vapor retarder according to ASTM E 1643 and manufacturer's written instructions.
 - 1. Lap joints 6 inches and seal with manufacturer's recommended tape.

3.5 STEEL REINFORCEMENT

- A. A. General: Comply with CRSI's "Manual of Standard Practice" for placing reinforcement.
 - 1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that would reduce bond to concrete.
- C. Do not heat, cut, or bend bars without Architect's approval.
- D. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.
 - 1. Weld reinforcing bars according to AWS D1.4, where indicated.
- E. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
- F. Install welded wire reinforcement in longest practicable lengths on bar supports spaced to minimize sagging. Lap edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.

3.6 JOINTS

- A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
 - 1. Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.

2. Form keyed joints as indicated. Embed keys at least 1-1/2 inches into concrete.
 3. Locate joints for beams, slabs, joists, and girders in the middle third of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
 4. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
 5. Locate joints beside piers integral with walls, near corners, and in concealed locations where possible.
 6. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
 7. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness as follows:
1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch. Repeat grooving of contraction joints after applying surface finishes. Eliminate grooving tool marks on concrete surfaces.
 2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch-wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.
- D. Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated.
 2. Terminate full-width joint-filler strips not less than 1/2 inch or more than 1 inch below finished concrete surface where joint sealants, specified in Division 07 Section "Joint Sealants," are indicated.
 3. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.
- E. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length to prevent concrete bonding to one side of joint.

3.7 CONCRETE PLACEMENT

- A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.
- B. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect.
- C. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301.
- D. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.
 1. Deposit concrete in horizontal layers of depth to not exceed formwork design pressures and in a manner to avoid inclined construction joints.
 2. Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.

3. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- E. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
1. Consolidate concrete during placement operations so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
 2. Maintain reinforcement in position on chairs during concrete placement.
 3. Screed slab surfaces with a straightedge and strike off to correct elevations.
 4. Slope surfaces uniformly to drains where required.
 5. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing operations.
- F. Cold-Weather Placement: Comply with ACI 306 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
1. When average high and low temperature is expected to fall below 40 deg F for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301.
 2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
 3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.
- G. Hot-Weather Placement: Comply with ACI 305 and as follows:
1. Use water-reducing/set-retarding admixtures in such quantities as specifically recommended by the manufacturer to assure that concrete remains workable and lift lines will not be visible. Concrete having a temperature in excess of 95 degrees F will not be permitted without containing a high range water reducing admixture and written certification from the concrete supplier of a successful record of the proposed mix design (Submit mix design with HRWR with a record indicating a maximum tested temperature for Architect/Engineer review prior to use). Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
 2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas. When necessary, arrangements for installation of wind breaks, shading, fog spraying, sprinkling, ponding, or wet covering of a light color shall be made in advance of placement, and such protective measures shall be taken as quickly as concrete hardening and finishing operations will allow.

3.8 FINISHING FORMED SURFACES

- A. Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
1. Apply to concrete surfaces not exposed to public view.
- B. Rubbed Finish: Apply the following to smooth-formed finished as-cast concrete where indicated:
1. Smooth-Rubbed Finish: Not later than one day after form removal, moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture. Do not apply cement grout other than that created by the rubbing process.

- C. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

3.9 FINISHING FLOORS AND SLABS

- A. General: Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
- B. Trowel Finish: After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
 - 1. Apply a trowel finish to surfaces to be covered with finish flooring.
 - 2. Finish surfaces to the following tolerances, according to ASTM E 1155, for a randomly trafficked floor surface:
 - a. Specified overall values of flatness, F(F) 25; and of levelness, F(L) 20; with minimum local values of flatness, F(F) 17; and of levelness, F(L) 15.
- C. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and elsewhere as indicated.
 - 1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route. Coordinate required final finish with Architect before application.

3.10 MISCELLANEOUS CONCRETE ITEMS

- A. Filling In: Fill in holes and openings left in concrete structures after work of other trades is in place unless otherwise indicated. Mix, place, and cure concrete, as specified, to blend with in-place construction. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations: Provide machine and equipment bases and foundations as shown on Drawings. Set anchor bolts for machines and equipment at correct elevations, complying with diagrams or templates from manufacturer furnishing machines and equipment.

3.11 CONCRETE PROTECTING AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 305 for hot-weather protection during curing.
- B. Formed Surfaces: Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces. If forms remain during curing period, moist cure after loosening forms. If removing forms before end of curing period, continue curing for the remainder of the curing period.
- C. Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces.
- D. Cure concrete according to ACI 308.1, by one or a combination of the following methods:
 - 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
 - a. Water.
 - b. Continuous water-fog spray.
 - c. Absorptive cover, water saturated, and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.

2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
 - a. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive floor coverings.
 - b. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive penetrating liquid floor treatments.
 - c. Cure concrete surfaces to receive floor coverings with either a moisture-retaining cover or a curing compound that the manufacturer certifies will not interfere with bonding of floor covering used on Project.
3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Re-coat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.
 - a. Removal: After curing period has elapsed, remove curing compound without damaging concrete surfaces by method recommended by curing compound manufacturer unless manufacturer certifies curing compound will not interfere with bonding of floor covering used on Project.

3.12 JOINT FILLING

- A. Prepare, clean, and install joint filler according to manufacturer's written instructions.
 1. Defer joint filling until concrete has aged at least one month(s). Do not fill joints until construction traffic has permanently ceased.
- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joint clean and dry.
- C. Install semi-rigid joint filler full depth in saw-cut joints and at least 2 inches deep in formed joints. Overfill joint and trim joint filler flush with top of joint after hardening.

3.13 CONCRETE SURFACE REPAIRS

- A. Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that cannot be repaired and patched to Architect's approval.
- B. Patching Mortar: Mix dry-pack patching mortar, consisting of one part portland cement to two and one-half parts fine aggregate passing a No. 16 sieve, using only enough water for handling and placing.
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.
 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch in any dimension to solid concrete. Limit cut depth to 3/4 inch. Make edges of cuts perpendicular to concrete surface. Clean, dampen with water, and brush-coat holes and voids with bonding agent. Fill and compact with patching mortar before bonding agent has dried. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
 2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement so that, when dry, patching mortar will match surrounding color. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching. Compact mortar in place and strike off slightly higher than surrounding surface.
 3. Repair defects on concealed formed surfaces that affect concrete's durability and structural performance as determined by Architect.
- D. Repairing Unformed Surfaces: Test unformed surfaces, such as floors and slabs, for finish and verify surface tolerances specified for each surface. Correct low and high areas. Test surfaces sloped to drain for trueness

of slope and smoothness; use a sloped template.

1. Repair finished surfaces containing defects. Surface defects include spalls, popouts, honeycombs, rock pockets, crazing and cracks in excess of 0.01 inch wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
 2. After concrete has cured at least 14 days, correct high areas by grinding.
 3. Correct localized low areas during or immediately after completing surface finishing operations by cutting out low areas and replacing with patching mortar. Finish repaired areas to blend into adjacent concrete.
 4. Correct other low areas scheduled to receive floor coverings with a repair underlayment. Prepare, mix, and apply repair underlayment and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface. Feather edges to match adjacent floor elevations.
 5. Correct other low areas scheduled to remain exposed with a repair topping. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch to match adjacent floor elevations. Prepare, mix, and apply repair topping and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
 6. Repair defective areas, except random cracks and single holes 1 inch or less in diameter, by cutting out and replacing with fresh concrete. Remove defective areas with clean, square cuts and expose steel reinforcement with at least a 3/4-inch clearance all around. Dampen concrete surfaces in contact with patching concrete and apply bonding agent. Mix patching concrete of same materials and mixture as original concrete except without coarse aggregate. Place, compact, and finish to blend with adjacent finished concrete. Cure in same manner as adjacent concrete.
 7. Repair random cracks and single holes 1 inch or less in diameter with patching mortar. Groove top of cracks and cut out holes to sound concrete and clean off dust, dirt, and loose particles. Dampen cleaned concrete surfaces and apply bonding agent. Place patching mortar before bonding agent has dried. Compact patching mortar and finish to match adjacent concrete. Keep patched area continuously moist for at least 72 hours.
- E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.
- F. Repair materials and installation not specified above may be used, subject to Architect's approval.

3.14 FIELD QUALITY CONTROL

- A. Testing and Inspecting: Owner will engage a special inspector and qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Inspections:
1. Void form installation.
 2. Steel reinforcement placement
 3. Steel reinforcement welding.
 4. Headed bolts and studs.
 5. Verification of use of required design mixture.
 6. Concrete placement, including conveying and depositing.
 7. Curing procedures and maintenance of curing temperature.
 8. Verification of concrete strength before removal of shores and forms from beams and slabs.
- C. Reinforcing Steel Inspections:
1. The General Contractor shall perform a visual inspection of all reinforcing steel for correctness of placement, sizes, quantities, grades and supports, prior to the inspections performed by the Testing Agency.
 2. The Contractor shall provide sufficient time between completion of placement of reinforcing steel

and beginning of concreting to allow complete inspection by the Testing Agency and correction of all errors. Placement of reinforcing steel shall be complete prior to inspection by the Testing Agency. The Contractor shall give the Testing Agency at least 24 hours' notice of when their services will be required.

3. The designated Testing and Inspection Agency shall perform the following reviews and inspections:
 - a. Review material certificates.
 - b. Prior to placement, visually inspect and report on size, type, grade, and quality of materials.
 - c. Observe and report on placement of reinforcement, including size, quantity, vertical location, horizontal location and spacing, correctness of bends, splices and clearances between bars and forms, firmness of installation, and security of supports and ties, immediately prior to concreting.
 - d. Report to the Contractor, Architect, and Engineer all items that deviate from the Contract Documents and/or require clarification prior to concreting. Re-inspect these items after the Contractor has completed the correct installation, just prior to concreting.
- D. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
 1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd., but less than 25 cu. yd., plus one set for each additional 100 cu. yd. or fraction thereof.
 - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 3. Slump: ASTM C 143, one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
 4. Air Content: ASTM C 231, pressure method, for normal-weight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 5. Concrete Temperature: ASTM C 1064/C1064M; one test hourly when air temperature is 40 deg F and below and when 80 deg F and above, and one test for each composite sample.
 6. Unit Weight: ASTM C 567, fresh unit weight of structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 7. Compression Test Specimens: ASTM C 31.
 - a. Cast and laboratory cure two sets of two standard cylinder specimens for each composite sample.
 - b. Cast and field cure two sets of two standard cylinder specimens for each composite sample.
 8. Compressive-Strength Tests: ASTM C 39/C 39M; test one set of two laboratory-cured specimens at 7 days and one set of two specimens at 28 days.
 - a. Test one set of two field-cured specimens at 7 days and one set of two specimens at 28 days.
 - b. A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.
 9. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
 10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.

11. Test results shall be reported in writing to Architect, Engineer, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
 12. Nondestructive Testing: Impact hammer, sonoscope, or another nondestructive device may be permitted at the Engineer's sole discretion but will not be used as sole basis for approval or rejection of concrete.
 13. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42 or by other methods as directed by Architect.
 14. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
 15. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.
- E. Measure floor and slab flatness and levelness according to ASTM E 1155 within 48 hours of finishing.

END OF SECTION

SECTION 033050

SHEET VAPOR BARRIER

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Sheet materials for controlling vapor diffusion through concrete slabs on grade.

1.2 SUBMITTALS

- A. Product Data: Manufacturer's descriptive data and installation instructions for sheet vapor barrier and seaming tape.
- B. Samples for Verification: Of sheet membrane vapor barrier, 8 inches by 10 inches.
- C. Test Reports: From independent laboratory indicating compliance with specified requirements.

1.3 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who is acceptable to manufacturer, who has completed applications similar in material and extent to that required for this Project, and whose work has resulted in construction with a record of successful in-service performance.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in original packages, bearing manufacturer's labels indicating brand name and directions for storage.
- B. Store materials to comply with manufacturer's written instructions to prevent deterioration from moisture or other detrimental effects.

1.5 PROJECT CONDITIONS

- A. Environmental Limitations: Comply with manufacturer's written recommendations for substrate temperature and moisture content, ambient temperature and humidity, ventilation, and other conditions affecting materials performance.
- B. Close areas to traffic during installation and for time period after application recommended in writing by manufacturer.

1.6 COORDINATION

- A. Coordinate placement of sheet vapor barrier with applicable Division 03 and 31 Sections.
- B. Job Conditions: Do not install vapor barrier until all below-slab fill and utility work has been completed, tested, and backfilled.
- C. Coordinate installation with scheduled concrete pours to avoid delays. Make provisions for installation of work by other trades.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Sheet Vapor Retarder:
 - 1. Type: 12 mil polyolefin film meeting requirements of ASTM E 1745, Class A.
 - 2. Water Vapor Transmittance: ASTM E 96; maximum 0.036 grains per square foot per hour.
 - 3. Tensile Strength: ASTM D 882; minimum 53.2 lbs/in.
 - 4. Puncture Resistance: ASTM D 1709, minimum 2266 grams.
 - 5. Tear Resistance: 7.40 pounds per foot MD per ASTM D 1004.
 - 6. Acceptable Products: Subject to compliance with requirements, provide one of the following:
 - a. Basis of Design: Stego Wrap Vapor Retarder by Stego Industries, LLC.
 - b. Griffolyn 10 Mil Green by Reef Industries.
 - c. Vaporblock 10 by Raven Industries

- B. Accessories:
 - 1. Sealing and Seaming Tape: High density polyethylene tape a minimum of 4" in width, compatible with vapor barrier membrane, and manufactured by or recommended by vapor barrier membrane manufacturer. Tape for joints shall have at least the same permeability rating as the vapor barrier specified.
 - 2. Pipe Boot: Construct pipe boots from vapor barrier material and pressure sensitive tape in accordance with manufacturer's instructions.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Do not proceed until under-slab plumbing and electrical rough-in work is complete, and specified fill or subgrade material has been placed, compacted, and tested; and is level and without voids.

3.2 INSTALLATION

- A. Place, protect, and repair vapor barrier sheets according to ASTM E 1643 and manufacturer's written instructions.
- B. Install vapor barrier without tears, voids, and holes. Lap ends and edges as recommended by manufacturer, but not less than 6 inches over adjacent sheets. Seal laps with tape.
- C. Accurately align sheets and maintain uniform side and end laps of minimum dimensions required. Stagger end laps.
- D. Turn up sheets at perimeter, at footings and vertical walls, and against penetrations, and seal joints with tape to formwork
- E. Seal joints, tears, holes, perimeter, and penetrations through vapor retarder with compatible tape.

3.3 PROTECTION

- A. Do not permit unnecessary foot or vehicular traffic on unprotected horizontal membrane.
- B. Protect complete membrane from damage. Prior to pouring concrete, inspect membrane for punctures or damage and repair as required to maintain vapor retarder integrity.

END OF SECTION

SECTION 033536

CLEAR CONCRETE SEALER

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Clear sealer to be applied to all exposed concrete floors inside building scheduled to be sealed concrete.

1.2 SUBMITTALS

- A. Product Data: Submit manufacturer's technical literature, including chemical properties and percentage of solids, for each product.

1.3 QUALITY ASSURANCE

- A. Applicator Qualifications: Performed by firm with 10 years minimum experience in application of sealer required for Project.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of Division 01.
- B. Store products above 50°F, but no greater than 85°F, unless otherwise recommended by manufacturer.

1.5 ENVIRONMENTAL REQUIREMENTS

- A. Do not apply materials when ambient or substrate surface temperatures are below 40 degrees F or higher than 100 degrees F.
- B. Do not apply during inclement weather or when forecasted conditions will not permit compliance with manufacturer's printed instructions.
- C. Provide mechanical ventilation during and after application to dissipate fumes if natural ventilation is insufficient.

1.6 SEQUENCING AND SCHEDULING

- A. Schedule application of products at proper time intervals after concrete finishing and curing operations.
- B. Maintain proper moisture content of concrete before, during, and after application of specified products.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Liquid Membrane-Forming Sealer (for use on concrete floor slabs intended to be left exposed):
 - 1. Acceptable products: PROSOCO, Inc.; Consolideck LS.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that surfaces are clean, dry, dust free, and free of efflorescence, oil or other matter detrimental to sealer application. If required, mechanically abrade surfaces to be coated for proper substrate characteristics.
- B. Verify that joint sealant work in adjoining surfaces is complete prior to applications of sealers. Delay application until sealants have cured.
- C. Ensure concrete has cured for time period required by manufacturer of product to be applied (28 days minimum before application of products).

3.2 PREPARATION

- A. Remove loose particles, foreign matter, and oil by method which will not affect sealer application.

- B. Prepare surfaces in accordance with manufacturer's directions.
- C. Provide protection as necessary to protect adjacent materials and surfaces from dirt, dust, spillage, overspray and other surface or physical damage.

3.3 APPLICATION

- A. General:
 - 1. Apply materials in accordance with manufacturer's printed instructions.
- B. Liquid Membrane-Forming Sealer:
 - 1. Apply sealer using low pressure airless sprayer in single coat at 250 ft/gal (6.0-7.0 WFT) coverage unless greater amount is recommended by manufacturer to obtain penetration and full coverage.
 - 2. Do not allow flooding or puddling of material on surface.
 - 3. Do not dilute or alter material as packaged.
 - 4. Locations: As indicated on plans and on all exposed concrete flooring inside of building.

3.4 ADJUSTING

- A. Repair or replace adjacent Work which has been damaged by finishing operations.

3.5 CLEANING

- A. Clean spillage, overspray, or drift from adjacent surfaces; remove immediately in accordance with manufacturer's instructions.

3.6 PROTECTION

- A. Protect finished concrete surfaces from damage by construction equipment, operations and from adverse weather conditions.

END OF SECTION

SECTION 040513

MASONRY MORTAR AND GROUT

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Mortar for Masonry
- B. Grout for Unit Masonry

1.2 REFERENCES

- A. ACI 530/ASCE 5/TMS 402 - Building Code Requirements for Masonry Structures
- B. ACI 530.1/ASCE 6/TMS 602 - Specifications for Masonry Structures
- C. ASTM C91 - Standard Specification for Masonry Cement
- D. ASTM C94/C94M- Standard Specification for Ready-Mixed Concrete
- E. ASTM C144 - Standard Specification for Aggregate for Masonry Mortar
- F. ASTM C150 - Standard Specification for Portland Cement
- G. ASTM C207 - Standard Specification for Hydrated Lime for Masonry Purposes
- H. ASTM C270 - Standard Specification for Mortar for Unit Masonry
- I. ASTM C404 - Standard Specification for Aggregates for Masonry Grout
- J. ASTM C476 - Standard Specification for Grout for Masonry
- K. ASTM C595 - Standard Specification for Blended Hydraulic Cement
- L. ASTM C780 – Standard Test Method for Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
- M. ASTM C1019 – Standard Test Method of Sampling and Testing Grout

1.3 SUBMITTALS

- A. Submit mix design for mortar indicating whether to use the proportion or the property specification of ASTM C270.
- B. Submit mix design for grout indicating conformance of grout to requirements of ASTM C476.
- C. Submit test reports indicating conformance of mortar materials to property specifications of ASTM C270.
- D. Submit test reports of pre-construction tests of mortar for consistency, mortar aggregate ratio, water content, air content, compressive strength, and splitting tensile strength in conformance with ASTM C780.
- E. Submit test reports of grout tests in conformance to ASTM C1019.
- F. Submit manufacturer's certificate for products indicating conformance with specified requirements.
- G. Submit two samples representative of mortar color.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original unopened containers and store in dry weather-tight enclosures.
- B. Stockpile and handle aggregates to prevent segregation and contamination.
- C. Maintain sand for volume proportioning of mortar and grout in a damp loose condition.

1.5 ENVIRONMENTAL REQUIREMENTS

- A. Follow requirements of ACI530.1/ASCE6/TMS 602 for cold and hot weather construction.

PART 2 PRODUCTS

2.1 MORTAR MATERIALS

- A. Cementitious Materials:
 - 1. Masonry Cement: ASTM C91, Type M or S, gray color
 - 2. Portland Cement: ASTM C150, Type I, gray color
 - 3. Hydrated Lime: ASTM C207, Type S

- B. Sand: ASTM C144
- C. Water: Provide water suitable for drinking, clean, and free of harmful amounts of acid, alkalis, salts, or organic materials.
- D. Admixtures:
 - 1. When required use only non-chloride based accelerators as approved by specifier.
 - 2. Do not add antifreeze substances to the mortar.
- E. Pigments: When required used mineral oxide pigments not to exceed 5% of the weight of masonry cement or 10% of the weight of Portland Cement in the mortar.

2.2 GROUT MATERIALS

- A. Portland Cement: ASTM C150, Type I
- B. Hydrated Lime: ASTM C207, Type S
- C. Aggregates: ASTM C404
- D. Water: Provide water suitable for drinking, clean, and free of harmful amounts of acid, alkalis, salts, or organic materials.

2.3 MORTAR MIXES

- A. Mortar: Provide ASTM C270, or type 'S' in conformance with proportion specifications.

2.4 GROUT MIXES

- A. Grout: ASTM C476, coarse grout meeting proportion requirements

2.5 MORTAR MIXING

- A. Measure sand by volume or equivalent weight; do not measure by shovel.
- B. In clean mortar mixer, mix ingredients for 3 to 5 minutes with maximum amount of water to produce proper workability.
- C. Re-temper mortar as needed within 2½-hours after initial mixing.
- D. Discard unused mortar 2½-hours after initial mixing.

2.6 GROUT MIXING

- A. Control batching procedure to ensure proper volume proportions of grout materials and achieve grout slump between 8" and 11".
- B. Mix grout in accordance with ASTM C94.
- C. Measure grout materials mixed at job site by volume and mix all ingredients in mechanical mixer for minimum of five minutes.

2.7 MIX TESTS

- A. Testing of Mortar: In accordance with ASTM C270
- B. Testing of Grout: In accordance with ASTM C1019

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install mortar and grout in accordance with ACI 530.1/ASCE 6/TMS 602.

3.2 FIELD QUALITY CONTROL

- A. Architect, Owner, or Building Department may request field inspections per the General and Supplementary Conditions of the contract.
- B. Test Mortar in accordance with ASTM C780 for consistency, mortar aggregate ratio, water content, air content, compressive strength, and splitting tensile strength.
- C. Test Grout in accordance with ASTM C1019

END OF SECTION

SECTION 042000

MASONRY UNIT

PART I GENERAL

1.1 SECTION INCLUDES

- A. Concrete masonry and brick
- B. Reinforcement, anchorage, and accessories

1.2 REFERENCES

- A. ASCE 7 – American Society of Civil Engineers – Wind Loads
- B. ACI 530/ASCE 5/TMS 402 – Building Code Requirements for Masonry Structures
- C. ACI 530.1 /ASCE 6/TMS 602 – Specifications for Masonry Structures
- D. ASTM A82 – Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
- E. ASTM A123/A123M – Standard Specification for Zinc (Hot-Dipped Galvanized) Coatings on Iron and Steel Products
- F. ASTM A167- Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- G. ASTM A525 – General Requirements for Steel Sheet, Zinc-Coated (Galvanized) by the Hot-Dip Process
- H. ASTM A580/A580M – Standard Specification for Stainless and Heat-Resisting Steel Wire
- I. ASTM A615/A615M – Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
- J. ASTM A641/A641M – Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire
- K. ASTM B370 - Standard Specification for Cooper Sheet and Strip for Building Construction
- L. ASTM C34 – Standard Specification for Structural Clay Load-Bearing Wall Tile
- M. ASTM C55 – Standard Specification for Concrete Building Brick
- N. ASTM C56 – Standard Specification for Structural Clay Non-Load Bearing Tile
- O. ASTM C62 – Standard Specification for Building Brick (Solid Masonry Units Made from Clay or Shale)
- P. ASTM C73 – Standard Specification for Calcium Silicate Face Brick (Sand-Line Brick)
- Q. ASTM C90 - Standard Specification for Load-Bearing Concrete Masonry Units
- R. ASTM C126 – Standard Specification for Ceramic Glazed Structural Clay Facing Tile, Facing Brick and Solid Masonry Units
- S. ASTM C129 – Standard Specification for Non-Load Bearing Concrete Masonry Units
- T. ASTM C212 – Standard Specification for Structural Clay Facing Tile
- U. ASTM C216 – Standard Specification for Facing Brick (Solid Masonry Units Made from Clay or Shale)
- V. ASTM C315 – Standard Specification for Clay Flue Linings
- W. ASTM C530 – Standard Specification for Structural Clay Non-Load Bearing Screen Tile
- X. ASTM C652 – Standard Specification for Hollow Brick (Hollow Masonry Units Made from Clay or Shale)
- Y. ASTM C744 – Standard Specification for Prefaced Concrete and Calcium Silicate Masonry Units
- Z. IMIAC – International Masonry Industry All-Weather Council: Recommended Practices and Guide Specification for Cold Weather Masonry Units
- AA. IMIAC – International Masonry Industry All-Weather Council: Recommended Practices and Guide Specification for Hot Weather Masonry Construction
- BB. UL – Fire Resistance Directory

1.3 SUBMITTALS

- A. Product Data: Provide data for masonry units and fabricated wire reinforcement.
- B. Samples: Submit four samples of decorative block, face brick, pre-faced, units to illustrate color, texture and extremes of color range.
- C. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.

1.4 QUALIFICATIONS

- A. Manufacturer: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.5 REGULATORY REQUIREMENTS

- A. Design and construction shall comply with ASEC 7 Wind Loads, ACI 530/ASCE 5/TMS 402, and ACI 530.1/ASCE 6/TMS 602
- B. Conform to applicable code for UL Assembly requirements for fire-rated masonry construction.

1.6 PRE-INSTALLATION CONFERENCE

- A. Meet one week prior to commencing work of this section, under provisions of UGC coordination of work.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store, protect, and handle products to site under provisions of UGC Section 3.

1.8 ENVIRONMENTAL REQUIREMENTS

- A. Cold Weather Requirements: IMIAC – Recommended Practices and Guide Specifications for Cold Weather Masonry Construction
- B. Hot Weather Requirements: IMIAC – Recommended Practices and Guide Specifications for Hot Weather Masonry Construction

1.9 COORDINATION

- A. Coordinate work in accordance with the General and Supplementary Conditions of the contract.
- B. Coordinate the masonry work with installation of window anchors.

PART 2 PRODUCTS

2.1 CONCRETE MASONRY UNITS

- A. Load-Bearing Concrete Masonry Units (CMU): ASTM C90, Type II – Non-Moisture Controlled
- B. Hollow Non-Load Bearing Block Units (CMU): ASTM C129, Type II – Non-Moisture Controlled
- C. Concrete Brick Units: ASTM C55, Grade N, Type II – Non-Moisture Controlled of same Type and Weight as block units
- D. Provide special units for 90 degree corners, bond beams, lintels, coved bases, bull nosed corners and angle corners.
- E. All block installed in fire-rated walls and partitions shall be classified units or certified for the intended use in accordance with FBC.

2.2 REINFORCEMENT AND ANCHORAGE

- A. Single Wythe Joint Reinforcement: Truss type; steel wire, hot dip galvanized to ASTM A641/A641M Class 3 after fabrication, 3/16inch side rods with 9-gauge crossties
- B. Multiple Wythe Joint Reinforcement: Ladder type; with moisture drip; adjustable type, steel wire, hot dip galvanized ASTM A641/A641M Class 3 fabrication, 3/16inch side rods with 9-gauge crossties.
- C. Reinforcing Steel: ASTM A615/A615M/ Grade 40 and 60, deformed carbon bars, unfinished
 - 1. Strap Anchors: Bent steel shape, hot dip galvanized to ASTM A123/A123M, B2 finish.
- D. Wall Ties: Formed steel wire, gage thick, adjustable, eye and pintle type, hot dip galvanized to ASTM A123/A123M B2 steel finish. Refer to Section – 04 26 13 for brick veneer ties to CMU.

2.3 MORTAR AND GROUT

- A. Mortar and Grout: As noted in structural drawings.

2.4 FLASHINGS

- A. Copper: ASTM B350, cold-rolled; 20 oz/sq ft, 0.027inch thick; natural finish
- B. Galvanized Steel: ASTM A525, G90 finish, 24-gauge core steel
- C. Stainless Steel: ASTM A167, Type 304, soft temper; 24-gauge thick; smooth finish
- D. Provide dovetail, saw tooth, or other design to develop all direction bonding

- E. Lap Sealant: Butyl type as specified in Section 079005 Joint Sealers

2.5 ACCESSORIES

- A. Performed Control Joints: Neoprene material with corner and tee accessories, cement fused joints
- B. Joint Filler: Closed cell polyvinyl chloride; oversized 50% to joint width; self-expanding.
- C. Nailing Strips: Softwood, preservative treated for moisture resistance, dovetail shape, sized to masonry joints.
- D. Cleaning Solutions: Non-acidic, not harmful to masonry work or adjacent materials

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that field conditions are acceptable and are ready to receive work.
- B. Verify items provided by other sections of work are properly sized and located.
- C. Verify that built-in items are in proper location, and ready for roughing into masonry work.

3.2 PREPARATION

- A. Direct and coordinate placement of metal anchors supplied to other sections.
- B. Provide temporary bracing during installation of masonry work. Maintain in place until building structure provides permanent bracing.

3.3 COURSING

- A. Establish lines, levels, and coursing indicated.
 - 1. Protect from displacement.
- B. Maintain masonry courses to uniform dimension.
 - 1. Provide vertical and horizontal joints of uniform thickness.
- C. Concrete Masonry Units:
 - 1. Coursing: One unit and one mortar joint to equal 8inch
 - 2. Mortar Joints: Concave

3.4 PLACING AND BONDING

- A. Lay solid masonry units as running bond, unless specifically noted otherwise, in full bed of mortar, with full head joints, uniformly jointed with other work.
- B. Lay hollow masonry units with face shell bedding on head and bed joints.
- C. Do not butter corners of joints or excessively furrow mortar joints.
- D. Remove excess mortar as work progresses.
- E. Interlock intersections and external corners.
- F. Do not shift or tap masonry units after mortar has achieved initial set.
 - 1. To make an adjustment, remove mortar and replace.
- G. To prevent broken masonry unit corners or edges perform jobsite cutting of masonry units with proper tools to provide straight, clean, un-chipped edges.
- H. Cut mortar joints flush where wall tile is scheduled, cement parging is required, resilient base is scheduled, cavity insulation vapor barrier adhesive or bitumen damp proofing is applied.
- I. Isolate masonry partitions from vertical structural framing members with a control joint.
- J. Isolate top joint of masonry partitions from horizontal structural framing members and slabs or decks with compressible joint filler.

3.5 CAVITY WALL

- A. Do not permit mortar to drop or accumulate into cavity air space or to plug weeps. Provide a system of high-density polyethylene strands woven to a mesh to collect mortar dropping and permanently suspend them above the weeps.
- B. Build inner wythe ahead of outer wythe to receive cavity insulation air/vapor barrier adhesive.

3.6 REINFORCEMENT AND ANCHORAGES – SINGLE WYTHE MASONRY

- A. Install horizontal joint reinforcement 16inch on center
- B. Place masonry joint reinforcement in 1st and 2nd joints above and below openings. Extend minimum 16inch each side of opening.
- C. Place joint reinforcement continuous in first and second joint below top of walls.
- D. Lap joint reinforcement ends minimum 6inch.
- E. Reinforce stack-bonded unit, joint corners, and intersections with strap anchors 16inch on center
- F. All masonry below grade is to be grouted solid.
 - 1. Provide footing/wall dowels.
 - 2. Measure the splice length from the finish floor.

3.7 REINFORCEMENT AND ANCHORAGES – CAVITY WALL MASONRY

- A. Install horizontal joint reinforcement 16 inch on center
- B. Place masonry joint reinforcement in 1st and 2nd horizontal joints above and below openings.
 - 1. Extend minimum 16inch each side of opening.
- C. Place joint reinforcement continuous in first and second joint below top of walls.
- D. Lap joint reinforcement ends minimum 6inch.
- E. Embed anchors in concrete or attached to structural steel members.
 - 1. Embed anchorages in every second block or sixth brick joint.
 - 2. Provide length to extend a minimum 1½inch into the exterior wythe.
- F. Reinforce stack bonded unit joint corners and intersection with strap anchors 16 inch on center

3.8 MASONRY FLASHINGS

- A. Provide through wall flashing under parapet copings, for counter-flashing in masonry walls, where roofs abut, at lintels of exterior wall openings, ledge or shelf angles, under windowsills and band courses, at spandrel beams, foundation walls and where shown on drawings.
- B. Turn flashing up minimum 8inch and bed into mortar joint of masonry, seal to concrete, and seal to sheathing over framed back up.
- C. Lap end joints minimum 6inch and seal watertight.
- D. Turn flashing, fold and seal at corners, bends and interruptions to form dams.

3.9 LINTELS

- A. Install lintels over openings.
- B. Install reinforced unit masonry lintels over openings where steel or pre-cast concrete lintels area not scheduled.
- C. Openings up to 42inch Wide: Place two, No. 4 reinforcing bars 1inch from bottom web
- D. Openings from 42inch: Up to 78inch wide:
 - 1. Place two, No. 5 reinforcing bars 1inch from bottom web.
- E. Opening over 78inch: Reinforce openings as detailed.
- F. Do not splice reinforcing bars.
- G. Support and secure reinforcing bars from displacement.
 - 2. Maintain position within ½inch of dimensioned position.
- H. Place and consolidate grout fill without displacing reinforcing.
- I. Allow masonry lintels to attain specified strength before removing temporary supports.
- J. Maintain bearing on each side of opening. Minimum bearing of 4inch on concrete, 3inch on steel and 8inch on masonry

3.10 ENGINEERED MASONRY

- A. Lay masonry units with core cells vertically aligned and cavities between wythes clear of mortar and unobstructed.
- B. Place mortar in masonry unit bed-joints back ¼inch from edge of unit grout spaces, bevel back and upward.
 - 1. Permit mortar to cure seven days before placing grout.
- C. Reinforce masonry unit cores and cavities with reinforcement bars and grout as indicated.
- D. Retain vertical reinforcement in position at top and bottom of cells and at intervals not exceeding 192 bar diameters.

- E. Grout space dimension is the clear dimension between any masonry protrusions and increases by diameters of the horizontal bars within the cross-section of the grout space.
- F. Wet masonry unit surfaces in contact with grout just prior to grout placement.
- G. The minimum grouted spaces in both horizontal dimensions shall be as follows:
 - 1. Low-Lift Grouted Construction
 - a. Fine aggregate: Grout spaces may be less than 2inch.
 - b. Fine or coarse aggregate: Grout spaces shall be 2inch or more.
 - 2. High-Lift Grouted Construction:
 - a. Fine or coarse aggregate: Grout space shall not be less than 2inch wide.
- H. The area of vertical reinforcement shall not exceed 6 percent of the area of the grout space.
- I. When grouting is stopped for more than one hour, terminate grout 1½inch below top of upper masonry unit to form a positive key for subsequent grout placement.
- J. Low Lift Grouting – Place first lift of grout to a height of 16inch and rod for grout consolidation.
 - 1. Place subsequent lifts in 8inch increments and rod for grout consolidation
- K. High Lift Grouting:
 - 1. Provide cleanout opening no less than 4inch high at the bottom of each cell to be grouted by cutting one face shell of masonry unit,
 - 2. In double wythe walls, omit every second masonry unit in one of the wythes for clean out and cell inspection purposes.
 - 3. In double wythe walls, construct vertical grout barriers or dams between the masonry wythes, with masonry units every 25' maximum.
 - 4. Clean out masonry cells and cavities with high-pressure water spray before pouring or pumping grout.
 - a. Allow the complete water drainage and use compressed air to remove debris.
 - 5. Contractor shall request inspection of the cells and cavities before concealing them.
 - a. Allow three days advance notice of inspection.
 - 6. After cleaning and cell inspections, seal openings with masonry units.
 - 7. Pump grout into spaces. Maintain water content in grout to intended slump without aggregate segregation.
 - 8. Limit grout lift to 48inch and rod for grout consolidation. Wait 30 to 60 minutes before placing next lift.

3.11 CONTROL AND EXPANSION JOINTS

- A. Provide expansion joints and control joints to prevent uncontrolled stress cracks in the structure and according to the engineering's plans and standards.
- B. Do not continue horizontal joint reinforcement through control and expansion joints.
- C. Install preformed control joint device in continuous lengths. Seal butt and corner joints in accordance with manufacturer's instructions.
- D. Size control joint in accordance with Section 079005 Joint Sealer for sealant performance.

3.12 BUILT-IN WORK

- A. As work progresses, install built-in metal door and glazed frames, fabricated metal frames, window frames, wood nailing strips, anchor bolts, plates, and other items to be built-in the work and furnished by other sections.
- B. Install built-in items plumb and level.
- C. Bed anchors of metal door and glazed frames in adjacent mortar joints.
 - 1. Fill frame voids solid with grout. Fill adjacent masonry cores with grout minimum 12inch from framed openings.
- D. Do not build in organic materials subject to deterioration.

3.13 TOLERANCES

- A. Maximum Variation from Alignment of Columns: Pilasters: ¼inch
- B. Maximum Variation from Unit to Adjacent Unit: 1/32inch
- C. Maximum Variation from Plane of Wall: ¼inch in 10' and ½inch in 20' or more
- D. Maximum Variation from Plumb: ¼inch per story non-cumulative and ½inch in two stories or more
- E. Maximum Variation from Level Coursing: ¼inch in 3', ½inch in 10'; and ½inch in 30'
- F. Maximum Variation of Joint Thickness: ¼inch in 3'
- G. Maximum Variation from Cross-Section Thickness of Walls: ¼inch

3.14 CUTTING AND FITTING

- A. Cut and fit for chases, pipes, conduit, sleeves, and grounds.
 - 1. Coordinate with other sections of work to provide correct size, shape, and location.
- B. Obtain approval prior to cutting or fitting masonry work not indicated or where appearance or strength of masonry work may be impaired.

3.15 FIELD QUALITY CONTROL

- A. Architect, Owner, or Building Department may request field inspections per UGC Article 8.

3.16 CLEANING

- A. Clean work under provisions of ASTM, BIA, and ACI 530.
- B. Remove excess mortar and mortar smears as work progresses.
 - 1. Mortar streaks and/or stains that cannot be removed by light cleaning shall be replaced.
 - 2. Do not use abrasives for rubbing or scraping off mortar stains.
- C. Replace defective mortar and match adjacent work.
- D. Clean soiled surfaces with cleaning solution.
 - 1. Use only cleaning products approved by the Architect and applied in direct conformance with the manufacturer's instructions.
 - 2. DO NOT USE Muratic acid to clean masonry.
- E. Use non-metallic tools in cleaning operations.

3.17 PROTECTION OF FINISHED WORK

- A. Protect finished work in accordance with the General and Supplementary Conditions of the contract.
- B. Without damaging completed work, provide protective boards at exposed external corners, only at those corners subject to damage due to construction activities.

END OF SECTION

SECTION 042001

UNIT MASONRY FOR FIREPLACE

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Fire brick and flue lining for fireplace.
- 1.2 SUBMITTALS
 - A. Product Data: Provide data for masonry units, fabricated wire reinforcement, mortar, and masonry accessories.
- 1.3 QUALITY ASSURANCE
 - A. Comply with provisions of ACI 530/530.1/ERTA, except where exceeded by requirements of the contract documents.
- 1.4 DELIVERY, STORAGE, AND HANDLING
 - A. Deliver, handle, and store masonry units by means that will prevent mechanical damage and contamination by other materials.

PART 2 - PRODUCTS

- 2.1 CONCRETE MASONRY UNITS
 - A. Concrete Block: Comply with referenced standards and as follows:
 - 1. Size: Standard units with nominal face dimensions of 16 x 8 inches and nominal depths as indicated on the drawings for specific locations.
 - 2. Special Shapes: Provide non-standard blocks configured for corners.
 - 3. Non-Loadbearing Units: ASTM C129.
 - a. Hollow block, as indicated.
 - b. Lightweight.
- 2.2 BRICK UNITS
 - A. Manufacturers:
 - 1. Acme Brick Company: www.brick.com.
 - 2. Boral Bricks, Inc: www.boralbricks.com.
 - 3. Owner-approved equals.
 - B. Fireplace and Chimney Lining Units
 - 1. Firebox Brick: ASTM C 1261, size required to create lining thickness indicated.
 - 2. Clay Flue Lining Units: ASTM C 315.
- 2.3 MORTAR AND GROUT MATERIALS
 - A. Mortar Aggregate: ASTM C144.
 - B. Grout Aggregate: ASTM C404.
 - C. Water: Clean and potable.
 - D. Refractory Mortar Mix: Ground fireclay or non-water-soluble, calcium aluminate, medium-duty refractory mortar that passes ASTM C 199 test; or an equivalent product acceptable to authorities having jurisdiction.
- 2.4 REINFORCEMENT AND ANCHORAGE
 - A. Manufacturers of Joint Reinforcement and Anchors:
 - 1. Blok-Lok Limited: www.blok-lok.com.
 - 2. Hohmann & Barnard, Inc (including Dur-O-Wal brand): www.h-b.com.
 - 3. WIRE-BOND: www.wirebond.com.
 - B. Joint Reinforcement: Use ladder type joint reinforcement where vertical reinforcement is involved and truss type elsewhere, unless otherwise indicated.
 - C. Single Wythe Joint Reinforcement: Truss or ladder type; stainless steel conforming to ASTM A580/A580M Type 304; 0.1483 inch side rods with 0.1483 inch cross rods; width as required to provide not more than 1 inch and not less than 1/2 inch of mortar coverage on each exposure.

- 2.5 ACCESSORIES
 - A. Cleaning Solution: Non-acidic, not harmful to masonry work or adjacent materials.
 - B. Flashing: Refer to Section 076200 "Sheet Metal Flashing and Trim."
- 2.6 MORTAR AND GROUT MIXES
 - A. Mortar for Unit Masonry: ASTM C 270, using the Proportion Specification.
 - 1. Masonry below grade and in contact with earth: Type S.
 - B. Mixing: Use mechanical batch mixer and comply with referenced standards.

PART 3 - EXECUTION

- 3.1 EXAMINATION
 - A. Verify that field conditions are acceptable and are ready to receive masonry.
 - B. Verify that related items provided under other sections are properly sized and located.
 - C. Verify that built-in items are in proper location, and ready for roughing into masonry work.
- 3.2 PREPARATION
 - A. Direct and coordinate placement of metal anchors supplied for installation under other sections.
 - B. Provide temporary bracing during installation of masonry work. Maintain in place until building structure provides permanent bracing.
- 3.3 COLD AND HOT WEATHER REQUIREMENTS
 - A. Comply with requirements of ACI 530/530.1/ERTA or applicable building code, whichever is more stringent.
- 3.4 COURSING
 - A. Establish lines, levels, and coursing indicated. Protect from displacement.
 - B. Maintain masonry courses to uniform dimension. Form vertical and horizontal joints of uniform thickness.
 - C. Brick Units: Running.
- 3.5 PLACING AND BONDING
 - A. Set firebox brick in full bed of refractory mortar with full head joints. Form joints by buttering both surfaces of adjoining brick and sliding it into place. Make joints just wide enough to accommodate variations in size of brick, approximately 1/8 inch. Tool joints smooth on surfaces exposed to fire or smoke.
 - B. Install clay flue liners to comply with ASTM C 1283. Install flue liners ahead of surrounding masonry. Set clay flue liners in full bed of refractory mortar 1/16 to 1/8 inch thick. Strike joints flush on inside of flue to provide smooth surface. Maintain expansion space between flue liner and surrounding masonry except where surrounding masonry is required to provide lateral support for flue liners.
 - C. Remove excess mortar and mortar smears as work progresses.
 - D. Do not shift or tap masonry units after mortar has achieved initial set. Where adjustment must be made, remove mortar and replace.
 - E. Perform job site cutting of masonry units with proper tools to provide straight, clean, unchipped edges. Prevent broken masonry unit corners or edges.
 - F. Cut mortar joints flush where wall tile is scheduled.
- 3.6 REINFORCEMENT AND ANCHORAGE - GENERAL
 - A. Unless otherwise indicated on drawings or specified under specific wall type, install horizontal joint reinforcement 16 inches on center.
- 3.7 TOLERANCES
 - A. Maximum Variation from Alignment of Columns: 1/4 inch.
 - B. Maximum Variation From Unit to Adjacent Unit: 1/16 inch.
 - C. Maximum Variation from Plane of Wall: 1/4 inch in 10 ft and 1/2 inch in 20 ft or more.
 - D. Maximum Variation from Plumb: 1/4 inch per story non-cumulative; 1/2 inch in two stories or more.
 - E. Maximum Variation from Level Coursing: 1/8 inch in 3 ft and 1/4 inch in 10 ft; 1/2 inch in 30 ft.
 - F. Maximum Variation of Joint Thickness: 1/8 inch in 3 ft.
 - G. Maximum Variation from Cross Sectional Thickness of Walls: 1/4 inch.

3.8 CUTTING AND FITTING

- A. Cut and fit for chases. Coordinate with other sections of work to provide correct size, shape, and location.
- B. Obtain approval prior to cutting or fitting masonry work not indicated or where appearance or strength of masonry work may be impaired.

3.9 CLEANING

- A. Remove excess mortar and mortar droppings.
- B. Replace defective mortar. Match adjacent work.
- C. Clean soiled surfaces with cleaning solution.
- D. Use non-metallic tools in cleaning operations.

3.10 PROTECTION

- A. Without damaging completed work, provide protective boards at exposed external corners that are subject to damage by construction activities.

END OF SECTION

SECTION 044511

STONE MASONRY HEARTH

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Mortar and Grout.
 - B. Reinforcement and Anchorage.
 - C. Flashings.
 - D. Lintels.
 - E. Accessories.
- 1.2 ADMINISTRATIVE REQUIREMENTS
 - A. Preinstallation Meeting: Convene a preinstallation meeting one week before starting work of this section; require attendance by all relevant installers.
- 1.3 SUBMITTALS
 - A. Product Data: Provide data for masonry units, fabricated wire reinforcement, mortar, and masonry accessories.
- 1.4 QUALITY ASSURANCE
 - A. Comply with provisions of ACI 530/530.1/ERTA, except where exceeded by requirements of the contract documents.
- 1.5 MOCK-UP
 - A. Construct a masonry wall as a mock-up panel sized 6 feet long by 4 feet high; include mortar and accessories and structural backup in mock-up.
 - B. Locate where directed.
 - C. Mock up shall establish:
 - 1. Standard for color, texture, and blending of masonry units
 - 2. Relationship of mortar and sealant colors to masonry unit colors
 - 3. Tooling of joints
 - 4. Quality of workmanship
 - 5. Control and Expansion joints.
 - D. Mock-up may remain as part of the Work.
- 1.6 STORAGE, AND HANDLING
 - A. Handle, and store masonry units by means that will prevent mechanical damage and contamination by other materials.

PART 2 - PRODUCTS

- 2.1 STONE MASONRY
 - A. Stone to match existing conference center.
- 2.2 MORTAR AND GROUT MATERIALS
 - A. Masonry Cement: ASTM C91, Type N.
 - 1. Colored mortar: Premixed cement as required to match Architect's color sample.
 - B. Mortar Aggregate: ASTM C144.
 - C. Grout Aggregate: ASTM C404.
 - D. Water: Clean and potable.
 - E. Accelerating Admixture: Non-chloride type for use in cold weather.
- 2.3 REINFORCEMENT AND ANCHORAGE
 - A. Manufacturers of Joint Reinforcement:
 - 1. Blok-Lok Limited: www.blok-lok.com.

2. Hohmann & Barnard, Inc (including Dur-O-Wal brand): www.h-b.com.
 3. WIRE-BOND: www.wirebond.com.
- B. Masonry Veneer Anchors:
1. Acceptable Product: Hohmann & Barnard, Inc.; Model No. DW-10, 9 inches long with 9/32 inch diameter holes, 14 gage, galvanized finish.
- 2.4 FLASHINGS
- A. Rubberized-Asphalt Flashing: Composite flashing product consisting of a pliable, adhesive rubberized-asphalt compound, bonded to a high-density, cross-laminated polyethylene film to produce an overall thickness of not less than 0.040 inch.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Carlisle Coatings & Waterproofing; CCW-705-TWF Thru-Wall Flashing.
 - b. Grace Construction Products, W. R. Grace & Co. - Conn.; Perm-A-Barrier Wall Flashing.
 - c. Hohmann & Barnard, Inc.; Textroflash.
- B. Lap Sealant: Butyl type as specified in Section 079005.
- 2.5 ACCESSORIES
- A. Preformed Control Joints: Rubber material. Provide with corner and tee accessories, fused joints.
1. Manufacturers:
 - a. Blok-Lok Limited: www.blok-lok.com.
 - b. Hohmann & Barnard, Inc (including Dur-O-Wal brand): www.h-b.com.
 - c. WIRE-BOND: www.wirebond.com.
 - d. Owner-approved equals.
- B. Cavity Mortar Control: Semi-rigid polyethylene or polyester mesh panels, sized to thickness of wall cavity, and designed to prevent mortar droppings from clogging weeps and cavity vents and allow proper cavity drainage.
1. Mortar Diverter: Panels designed for installation at flashing locations.
 - a. Manufacturers:
 - 1) Mortar Net USA, Ltd; Mortar Net with Insect Barrier: www.mortarnet.com.
 - 2) Owner-approved equals.
- C. Nailing Strips: Softwood lumber, preservative treated; as specified in Section 061000.
- D. Weeps: Molded PVC grilles, insect resistant.
1. Manufacturers:
 - a. Blok-Lok Limited: www.blok-lok.com.
 - b. Hohmann & Barnard, Inc : www.h-b.com.
 - c. WIRE-BOND: www.wirebond.com.
 - d. Owner-approved equals.
- E. Cleaning Solution: Non-acidic, not harmful to masonry work or adjacent materials.
- 2.6 MORTAR MIXES
- A. Mortar for Unit Masonry: ASTM C270, using the Proportion Specification.
1. Masonry below grade and in contact with earth: Type S.
 2. Exterior, non-loadbearing masonry: Type N.
 3. Interior, non-loadbearing masonry: Type O.
- B. Colored Mortar: Proportion selected pigments and other ingredients to match Architect's sample, without exceeding manufacturer's recommended pigment-to-cement ratio.
- C. Admixtures: Add to mixture at manufacturer's recommended rate and in accordance with manufacturer's instructions; mix uniformly.
- D. Mixing: Use mechanical batch mixer and comply with referenced standards.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that field conditions are acceptable and are ready to receive masonry.
- B. Verify that related items provided under other sections are properly sized and located.
- C. Verify that built-in items are in proper location, and ready for roughing into masonry work.

3.2 PREPARATION

- A. Direct and coordinate placement of metal anchors supplied for installation under other sections.
- B. Provide temporary bracing during installation of masonry work. Maintain in place until building structure provides permanent bracing.

- 3.3 COLD AND HOT WEATHER REQUIREMENTS
- A. Comply with requirements of ACI 530/530.1/ERTA or applicable building code, whichever is more stringent.
- 3.4 COURSING
- A. Establish lines, levels, and coursing indicated. Protect from displacement.
- B. Maintain masonry courses to uniform dimension. Form vertical and horizontal joints of uniform thickness.
- C. Provide coursing as selected by Architect to match adjacent conference center.
- 3.5 PLACING AND BONDING
- A. Lay solid masonry units in full bed of mortar, with full head joints, uniformly jointed with other work.
- B. Lay hollow masonry units with face shell bedding on head and bed joints.
- C. Buttering corners of joints or excessive furrowing of mortar joints is not permitted.
- D. Remove excess mortar and mortar smears as work progresses.
- E. Interlock intersections and external corners, except for units laid in stack bond.
- F. Do not shift or tap masonry units after mortar has achieved initial set. Where adjustment must be made, remove mortar and replace.
- G. Perform job site cutting of masonry units with proper tools to provide straight, clean, unchipped edges. Prevent broken masonry unit corners or edges.
- H. Cut mortar joints flush where wall tile is scheduled.
- 3.6 WEEPS/CAVITY VENTS
- A. Install weeps in veneer and cavity walls at 24 inches on center horizontally above through-wall flashing, above shelf angles and lintels, and at bottom of walls.
- 3.7 CAVITY MORTAR CONTROL
- A. Do not permit mortar to drop or accumulate into cavity air space or to plug weep/cavity vents.
- B. Install cavity mortar diverter at base of cavity and at other flashing locations as recommended by manufacturer to prevent mortar droppings from blocking weep/cavity vents.
- 3.8 REINFORCEMENT AND ANCHORAGE - GENERAL
- A. Unless otherwise indicated on drawings or specified under specific wall type, install horizontal joint reinforcement 16 inches on center.
- B. Place masonry joint reinforcement in first and second horizontal joints above and below openings. Extend minimum 16 inches each side of opening.
- C. Place continuous joint reinforcement in first and second joint below top of walls.
- D. Lap joint reinforcement ends minimum 6 inches.
- E. Fasten anchors to structural framing and embed in masonry joints as masonry is laid. Unless otherwise indicated on drawings or closer spacing is indicated under specific wall type, space anchors at maximum of 36 inches horizontally and 24 inches vertically.
- 3.9 REINFORCEMENT AND ANCHORAGE - MASONRY VENEER
- A. Install horizontal joint reinforcement 16 inches on center.
- B. Place masonry joint reinforcement in first and second horizontal joints above and below openings. Extend minimum 16 inches each side of opening.
- C. Place continuous joint reinforcement in first and second joint below top of walls.
- D. Lap joint reinforcement ends minimum 6 inches.
- E. Stud Back-Up: Secure veneer anchors to stud framed back-up and embed into masonry veneer at maximum 16 inches on center vertically and 24 inches on center horizontally. Place additional anchors at perimeter of openings and ends of panels, so maximum spacing of anchors is 8 inches on center.
- 3.10 MASONRY FLASHINGS
- A. Whether or not specifically indicated, install masonry flashing to divert water to exterior at all locations where downward flow of water will be interrupted.
1. Extend flashings full width at such interruptions and at least 4 inches into adjacent masonry or turn up at least 4 inches to form watertight pan at non-masonry construction.
2. Remove or cover protrusions or sharp edges that could puncture flashings.
3. Seal lapped ends and penetrations of flashing before covering with mortar.
- B. Extend flashings to within 1/4 inch of exterior face of masonry.

- C. Lap end joints of flashings at least 4 inches and seal watertight with mastic or elastic sealant.
 - D. Terminate flashing on vertical surfaces with aluminum or stainless steel termination bar attached through flashing into substrate.
- 3.11 LINTELS
- A. Install loose steel lintels over openings.
- 3.12 CONTROL AND EXPANSION JOINTS
- A. Locate where indicated on Drawings and if not indicated, in accordance with BIA recommendations.
 - B. Do not continue horizontal joint reinforcement through control and expansion joints.
 - C. Form control joint with a sheet building paper bond breaker fitted to one side of the hollow contour end of the block unit. Fill the resultant core with grout fill. Rake joint at exposed unit faces for placement of backer rod and sealant.
 - D. Install preformed control joint device in continuous lengths. Seal butt and corner joints in accordance with manufacturer's instructions.
 - E. Size control joint in accordance with Section 079005 for sealant performance.
 - F. Form expansion joint as detailed.
 - G. Provide bond breaker at joints between clay masonry, cast stone, and CMU per NCMA Standards.
- 3.13 TOLERANCES
- A. Maximum Variation From Unit to Adjacent Unit: 1/16 inch.
 - B. Maximum Variation from Plane of Wall: 1/4 inch in 10 ft and 1/2 inch in 20 ft or more.
 - C. Maximum Variation from Plumb: 1/4 inch per story non-cumulative; 1/2 inch in two stories or more.
 - D. Maximum Variation from Level Coursing: 1/8 inch in 3 ft and 1/4 inch in 10 ft; 1/2 inch in 30ft.
 - E. Maximum Variation of Joint Thickness: 1/8 inch in 3 ft.
 - F. Maximum Variation from Cross Sectional Thickness of Walls: 1/4 inch.
- 3.14 CUTTING AND FITTING
- A. Cut and fit for chases. Coordinate with other sections of work to provide correct size, shape, and location.
 - B. Obtain approval prior to cutting or fitting masonry work not indicated or where appearance or strength of masonry work may be impaired.
- 3.15 FIELD QUALITY CONTROL
- A. An independent testing agency will perform field quality control tests, as specified in UGC Article 8.
 - B. Concrete Masonry Unit Tests: Test each variety of concrete unit masonry in accordance with ASTM C140 for conformance to requirements of this specification.
 - C. Mortar Tests: Test each type of mortar in accordance with ASTM C780, testing with same frequency as masonry samples.
- 3.16 CLEANING
- A. Remove excess mortar and mortar droppings.
 - B. Replace defective mortar. Match adjacent work.
 - C. Clean soiled surfaces with cleaning solution.
 - D. Use non-metallic tools in cleaning operations.
- 3.17 PROTECTION
- A. Without damaging completed work, provide protective boards at exposed external corners that are subject to damage by construction activities.

END OF SECTION

SECTION 045700

MASONRY FIREPLACES

PART 1 - GENERAL

- 1.1 SCOPE
 - A. Provide masonry fireplaces as indicated on drawings.
- 1.2 SUBMITTALS
 - A. Submit shop drawings showing required clearances, product data and technical literature for products proposed for use.
- 1.3 COORDINATION
 - A. Coordinate work of this Section with that of related masonry trades.

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. Basis-of-Design Fireplace: Rumford; Model R4242 Back-to-Back Fireplace.
- 2.2 FIREPLACE
 - A. Description: 42-inch throat; large, flat, gasketed cast iron damper.
 - B. Smoke Chamber: Standard 13 inches by 18 inches.
 - C. Flue Liners: 13 inches by 18 inches.
 - D. Standard Firebrick: 9 inches by 4-1/2 inches by 2-1/2 inches.
 - E. Refractory mortar.

PART 3 - EXECUTION

- 3.1 PREPARATION
 - A. Verify substrate framing, surfaces and openings are ready to receive work of this Section. Notify Architect and Owner of conditions which will adversely affect execution.
 - B. Field-verify dimensions for proper rough-in.
- 3.2 INSTALLATION
 - A. Install in strict accordance with manufacturer's printed instructions. Use competent, trained workmen.
 - B. Ensure that combustible materials and overhangs/mantles are outside of the manufacturer's recommended distance from gas burning appliances.

END OF SECTION

SECTION 047200

CAST STONE MASONRY

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
- A. Architectural cast stone.
- 1.2 SUBMITTALS
- A. Manufacturer's Qualification Data: Documentation showing compliance with specified requirements.
 - B. Product Data: Test results of cast stone components made previously by the manufacturer.
 - C. Shop Drawings: Include elevations, dimensions, layouts, profiles, cross sections, reinforcement, exposed faces, arrangement and type of joints, anchoring methods, anchors, and piece numbers.
 - D. Verification Samples: Pieces of actual cast stone components not less than 6 inches square, illustrating range of color and texture to be anticipated in components furnished for the project.
 - E. Full-Size Samples, For Review:
 - 1. Accent, Trim and Specialty Shapes: One of each.
 - F. Source Quality Control Test Reports.
- 1.3 QUALITY ASSURANCE
- A. Manufacturer Qualifications:
 - 1. A firm with a minimum of 5 years' experience producing cast stone of types required for project.
 - 2. Current producer member of the Cast Stone Institute or the Architectural Precast Association.
 - 3. Adequate plant capacity to furnish quality, sizes, and quantity of cast stone required without delaying progress of the work.
 - B. Mock-Up: Provide full size cast stone components for installation in mock-up of exterior wall.
 - 1. Approved mock-up will become standard for appearance and workmanship.
 - 2. Mock-up may remain as part of the completed work.
 - 3. Remove mock-up not incorporated into the work and dispose of debris.
 - C. Source Quality Control: Test compressive strength and absorption of specimens selected at random from plant production.
 - 1. Test in accordance with ASTM C642.
 - 2. Select specimens at rate of 3 per 500 cubic feet, with a minimum of 3 per production week.
 - 3. Submit reports of tests by independent testing agency, showing compliance with requirements.
 - 4. Cure units to uniform moisture content before shipping.
- 1.4 DELIVERY, STORAGE, AND HANDLING
- A. Deliver cast stone components secured to shipping pallets and protected from damage and discoloration. Protect corners from damage.
 - B. Number each piece individually to match shop drawings and schedule.
 - C. Store cast stone components and installation materials in accordance with manufacturer's instructions.
 - D. Store cast stone components on pallets with non-staining, waterproof covers. Ventilate under covers to prevent condensation. Prevent contact with dirt.
 - E. Protect cast stone components during handling and installation to prevent chipping, cracking, or other damage.
 - F. Store mortar materials where contamination can be avoided.
 - G. Schedule and coordinate production and delivery of cast stone components with unit masonry work to optimize on-site inventory and to avoid delaying the work.

PART 2 - PRODUCTS

- 2.1 ARCHITECTURAL CAST STONE
- A. Cast Stone: Architectural concrete product manufactured to simulate appearance of natural granite, complying with ASTM C1364.
 - 1. Compressive Strength: As specified in ASTM C1364; calculate strength of pieces to be field cut at 80 percent of uncut piece.
 - 2. Freeze-Thaw Resistance: Demonstrated by field experience.
 - 3. Surface Texture: Fine grained texture, with no bugholes, air voids, or other surface blemishes visible from distance of 20 feet.

4. Color: Selected by Architect from manufacturer's full range.
 5. Color Variations: Per ASTM D 2244: Permissible Variation in Color Between Units of Comparable Age Subjected to Similar Weathering Exposure:
 - a. Total Color Difference: Not greater than 6 units.
 - b. Total Hue Difference: Not greater than 2 units.
 6. Remove cement film from exposed surfaces before packaging for shipment.
- B. Shapes: Provide shapes indicated on drawings.
1. Variation from Any Dimension, Including Bow, Camber, and Twist: Maximum of plus/minus 1/8 inch or length divided by 360, whichever is greater, but not more than 1/4 inch.
 2. Unless otherwise indicated on drawings, provide:
 - a. Wash or slope of 1:12 on exterior horizontal surfaces.
 - b. Drips on projecting components, wherever possible.
 - c. Raised fillets at back of sills and at ends to be built in.
- C. Reinforcement: Provide reinforcement as required to withstand handling and structural stresses; comply with ACI 318.

2.2 MATERIALS

- A. Portland Cement: ASTM C150.
 1. For Mortar: Type I or II, except Type III may be used in cold weather.
- B. Coarse Aggregate: ASTM C33, except for gradation; granite, quartz, or limestone.
- C. Fine Aggregate: ASTM C33, except for gradation; natural or manufactured sands.
- D. Admixtures: ASTM C494/C494M.
- E. Water: Potable.
- F. Reinforcing Bars: ASTM A615/A615M deformed bars, galvanized or epoxy coated.
- G. Steel Welded Wire Reinforcement: ASTM A185/A185M, galvanized or epoxy coated.
- H. Embedded Anchors, Dowels, and Inserts: Type 304 stainless steel, of type and size as required for conditions.
- I. Flashing: Refer to Section 076200 "Sheet Metal Flashing and Trim."
- J. Mortar: Portland cement-lime, ASTM C270, Type N; do not use masonry cement.
- K. Sealant: As specified in Section 079005.
- L. Cleaner: General-purpose cleaner designed for removing mortar and grout stains, efflorescence, and other construction stains from new masonry surfaces without discoloring or damaging masonry surfaces; approved for intended use by cast stone manufacturer and by cleaner manufacturer for use on cast stone and adjacent masonry materials.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine construction to receive cast stone components. Notify Architect if construction is not acceptable.
- B. Do not begin installation until unacceptable conditions have been corrected.

3.2 INSTALLATION

- A. Install cast stone components in conjunction with masonry, complying with requirements of Section 042000.
- B. Mechanically anchor cast stone units indicated; set remainder in mortar.
- C. Setting:
 1. Drench cast stone components with clear, running water immediately before installation.
 2. Set units in a full bed of mortar unless otherwise indicated.
 3. Fill vertical joints with mortar.
 4. Fill dowel holes and anchor slots completely with mortar or non-shrink grout.
- D. Joints: Make all joints 3/8 inch, except as otherwise detailed.
 1. Rake mortar joints 3/4 inch for pointing.
 2. Remove excess mortar from face of stone before pointing joints.
 3. Point joints with mortar in layers 3/8 inch thick and tool to a slight concave profile.
 4. Provide bond breaker at joints between clay, cast stone, and CMU masonry per NCMA Standards.
 5. Leave the following joints open for sealant:
 - a. Head joints in top courses, including copings, parapets, cornices, sills, and steps.
 - b. Joints in projecting units.
 - c. Joints between rigidly anchored units, including soffits, panels, and column covers.
 - d. Joints below lugged sills and stair treads.
 - e. Joints below ledge and relieving angles.
 - f. Joints labeled "expansion joint".

- E. Sealant Joints: Install sealants as specified in Section 079005.
- F. Installation Tolerances:
 - 1. Variation from Plumb: Not more than 1/8 inch in 10 feet or 1/4 inch in 20 feet or more.
 - 2. Variation from Level: Not more than 1/8 inch in 10 feet or 1/4 inch in 20 feet, or 3/8 inch maximum.
 - 3. Variation in Joint Width: Not more than 1/8 inch in 36 inches or 1/4 of nominal joint width, whichever is less.
 - 4. Variation in Plane Between Adjacent Surfaces (Lipping): Not more than 1/16 inch difference between planes of adjacent units or adjacent surfaces indicated to be flush with units.
- G. Repairs: Repair chips and other surface damage noticeable when viewed in direct daylight at 20 feet.
 - 1. Repair with matching touchup material provided by the manufacturer and in accordance with manufacturer's instructions.
 - 2. Repair methods and results subject to Architect 's approval.

3.3 CLEANING

- A. Keep cast stone components clean as work progresses.

3.4 PROTECTION

- A. Protect completed work from damage.
- B. Clean, repair, or restore damaged or mortar-splashed work to condition of new work.

END OF SECTION

SECTION 051200

STRUCTURAL STEEL

PART 1 - GENERAL

1.1 DESCRIPTION OF THE WORK

- A. Work Included: This section covers furnishing all labor, materials, equipment and services in connection with the furnishings, fabrication and erection of all structural steel work complete including:
 - 1. Steel columns
 - 2. Steel beams and purlins
 - 3. Shelf angles
 - 4. Bolts
 - 5. Angle frames and openings
 - 6. Leveling plates and anchor plates not cast in concrete or masonry.
 - 7. Shop painting
- B. Include all supplementary parts and members necessary to complete the structural steel frame, regardless of whether all such parts are definitely shown or specified, and furnish all such bolts, gussets, plates, etc., as may be required for the proper assembly of all items. Workmanship shall be of the best quality known to the trade, and all work shall be carefully assembled, fabricated and erected true to the lines, elevations and designs shown on the Drawings.
- C. Related work specified in other sections:
 - 1. Product Requirements: Section 01 60 00
 - 3. Embedded metal assemblies: Section 03 30 00
 - 4. Metal Fabrications: Section 05 50 00
 - 5. Painting: Section 09 90 00
 - 6. Grouting structural steel: Section 03 30 00

1.2 REFERENCES

- A. American Institute of Steel Construction (AISC):
 - 1. Specifications for Structural Steel Building - Latest Edition, with commentary.
 - 2. Code of Standard Practices for Steel Buildings and Bridges - Latest Edition, with commentary.
- B. American National Standards Institute (ANSI)/American Welding Society (AWS):
 - 1. ANSI/AWS D1.1-81 Structural Welding Code
- C. American Society for Testing and Materials (ASTM):
 - 1. ASTM A 36 Structural Steel
 - 2. ASTM A 325 High-Strength Bolts for Structural Steel Joints.
 - 3. ASTM A 490 Quenched and Tempered Alloy Steel Bolts for Structural Steel Joints.
 - 4. ASTM A 500 Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes.
 - 5. ASTM A 501 Hot-Formed Welded and Seamless Carbon Steel Structural Tubing.
 - 6. ASTM A 992 Standard Specification for Structural Steel Shapes.

1.3 SUBMITTALS

- A. Shop drawings:
 - 1. Contractor shall be responsible for fabrication and erection omissions and errors and for conformance with the drawings and specifications relative to the various details.
 - 2. Architect's review will cover member sizes, methods of connections and general arrangements but not dimensions or quantities. The strength of the connections shall be the responsibility of the Structural Steel Fabricator, unless otherwise shown on sections and details.
 - 3. Shop drawings shall indicate shop and erection details, including cuts, copes, connections, holes, thread fasteners and welds. A sealed letter from a Registered Professional Engineer in the State of Texas shall be submitted by the Fabricator certifying that the shop drawings, including the design of all connections, have been produced under his direct supervision. Shop drawings submitted without the Fabricator's PE letter will not be reviewed.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Bolts and other anchorage devices to be embedded in concrete and masonry shall be delivered to the site before the start of concrete and masonry work. Furnish setting drawings and templates for the installation of anchor bolts.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Structural Steel:
 - 1. ASTM A36 FY=36 ksi, plates, bars, and channels.
 - 2. ASTM A992 FY=50 ksi, wide flange and tee shapes.
- B. Structural tubing: ASTM A 500, Grade C FY=50 ksi, cold-formed welded steel structural tubing.
- C. Pipe columns: ASTM A 500, Grade C FY=46 ksi, cold-formed welded steel structural tubing.
- D. High-strength threaded fasteners: ASTM A325, Bearing Type bolts, nuts and plain hardened washers. Minimum bolt diameter shall be 3/4".
- E. Stud anchors: Headed stud anchors with a smooth shank, or carbon steel with a minimum tensile strength of 65000 psi, and as manufactured by Nelson Stud Welding Div. or KSM Welding Systems Div.
- F. Shop Paint:
 - 1. Typical: Fed. Spec. TT-P-86G. Provide Tnemec 10-99, modified alkyd, rust inhibitive metal primer with solids content not less than 55% by weight.
 - 2. Exterior Exposed: Tnemec series 394 Periprime or approved equal, applied per manufacturer's recommendations.

2.2 FABRICATION

- A. General: Fabricate structural steel in accordance with referenced specifications.
 - 1. Drawings indicate the design, sections and weight of members. Make no substitutes except with the written permission of the Architect. Dimensions scaled from the drawings shall not be used for fabrication. Contractor shall, when necessary, measure and determine actual dimensions at the building. All existing building dimensions that might offset the fabrication of steel members shall be verified by the Contractor prior to fabrication.
 - 2. Workmanship shall conform to the best practice in structural steel shops. Materials shall be clean and straight. Shop kinks will not be permitted.
- B. Connections shall conform to the standard specifications of the American Institute of Steel Construction. All bolted connections shall be "snug tight" type.
- C. Punching: Shop-punch steel members for bolts and hanger rods needed to support wood nailers and other items.
- D. Marking: Components of high strength steel required to have a yield stress greater than 36 kips/sq. in. shall be clearly marked with the ASTM designation over any shop coat prior to shipment from the fabricator's plant.
- E. Shop Painting:
 - 1. Steel to be encased in concrete or sprayed with fireproofing and steel surface to be welded shall not be painted. Clean this steelwork of oil and grease with solvent cleaner and remove dirt and other foreign matter by sweeping with brushes or with compressed air.
 - 2. Steelwork shall be given one coat shop paint to a minimum dry film thickness of 1.5 mils. Clean this steelwork of loose mill scale, rust, weld, slag, dirt and other foreign matter. Clean welds of spatter, smoke and iron oxide film. Remove oil and grease with solvent cleaner.
 - 3. Apply shop paint to dry surfaces thoroughly and evenly by brush, spray, roller coating or dipping at the election of the fabricator.

PART 3 - EXECUTION

3.1 ERECTION

- A. Erection of structural metal shall comply with the requirements of referenced codes and standards.
 - 1. The use of a cutting torch for field connection of fabricating errors will be permitted only

- with the approval of the Architect. For each fabrication error the Contractor shall submit a drawing of existing conditions and the proposed correction for the Architect's review.
2. Set column base plates to correct elevations and support temporarily on shims until the columns have been plumbed and grouted.
 3. Make field connections by electric arc welding or with "snug tight" type bolted connection with high strength bolts.
- B. Make high strength bolted connections in conformance with "Specifications for Structural Joints Using ASTM A 325 or A490 Bolts" as approved by the Research Council on Riveted and Bolted Structural Joints, August 14, 1980.
1. Prior to installation, clean bolts, nuts and washers, if required. Dirt and noticeable rust on bolts, nuts and washers will not be allowed.
 2. Where long slotted holes are used, provide plate washers or bars in conformance with Article 3, paragraph (a) 3. of the above-mentioned specification.
- C. Erect steel framing true and plumb and brace temporarily where necessary to handle all loads to which the structure may be subjected. Such bracing shall be left in place as long as required for safety, and finally shall be removed by the Contractor as part of his equipment. Securely connect all work to take care of dead load, wind and erection stresses.
- D. Immediately after erection, clean field welds, field connections and abraded areas of shop paint. Apply paint to exposed areas using same materials as used shop painting. Apply by brush or spray to provide a minimum dry film thickness of 1.5 mils, equal to that of the original shop coat.

3.2 FIELD QUALITY CONTROL

- A. Perform the following testing and inspection: (Prior to placement of steel deck).
1. Check temporary bracing of steel frame.
 2. Check location and condition of anchor bolts.
 3. Check plumbness and tolerance of steel frame.
 4. Visually inspect common bolts.
 5. Inspection of high-strength bolting:
 - (a) Visually inspect connections.
 - (b) Check tightness of at least 33% of connections.
 - (c) Check at least two bolts of each girder to column connection.
 6. Visually inspect field and shop welds.
 7. Ultrasonic or X-ray testing of full penetration welds.
 8. Re-inspect corrective measures required at expense of Contractor.
 9. Verify that no members are damaged.
 10. Certify that materials and installation are according to Contract Documents and industry standards.
- B. Correction: The fabricator or erector shall correct deficiencies in structural steel work which inspection and test reports have indicated to be not in compliance with the specified requirements. Perform all additional tests required to reconfirm non-compliance of the original work and to show compliance of corrected work.
- C. Verify that all welders employed during erection of structural steel are certified for type of base materials and positions encountered. Certification testing to be performed at Contractor's expense.

END OF SECTION

SECTION 055000

METAL FABRICATIONS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Shop fabricated steel items.

1.2 SUBMITTALS

- A. Shop Drawings: Indicate profiles, sizes, connection attachments, reinforcing, anchorage, size and type of fasteners, and accessories. Include erection drawings, elevations, and details where applicable.
 - 1. Indicate welded connections using standard AWS A2.4 welding symbols. Indicate net weld lengths.
- B. Welders' Certificates: Submit certification for welders employed on the project, verifying AWS qualification within the previous 12 months.
- C. Fabricator's Qualification Statement: Provide documentation showing steel fabricator is accredited under IAS AC172.

1.3 QUALITY ASSURANCE

- A. Fabricator Qualifications: A qualified steel fabricator that is accredited by the International Accreditation Service (IAS) Fabricator Inspection Program for Structural Steel (AC172).

PART 2 - PRODUCTS

2.1 MATERIALS - STEEL

- A. Steel Sections: ASTM A36.
- B. Steel Tubing: ASTM A500, Grade B cold-formed structural tubing.
- C. Plates: ASTM A283.
- D. Pipe: ASTM A53, Grade B, black finish.
- E. Bolts, Nuts, and Washers: ASTM A325, Type 1, galvanized to ASTM A153 where connecting galvanized components.
- F. Welding Materials: AWS D1.1; type required for materials being welded.
- G. Shop and Touch-Up Primer: SSPC-Paint 15, complying with VOC limitations of authorities having jurisdiction.
- H. Touch-Up Primer for Galvanized Surfaces: SSPC-Paint 20, Type I - Inorganic, complying with VOC limitations of authorities having jurisdiction.

2.2 FABRICATION

- A. Fit and shop assemble items in largest practical sections, for delivery to site.
- B. Fabricate items with joints tightly fitted and secured.
- C. Grind exposed joints flush and smooth with adjacent finish surface. Make exposed joints butt tight, flush, and hairline. Ease exposed edges to small uniform radius.
- D. Supply components required for anchorage of fabrications. Fabricate anchors and related components of same material and finish as fabrication, except where specifically noted otherwise.

2.3 FINISHES - STEEL

- A. Prime paint all steel items.
 - 1. Exceptions: Galvanize items to be embedded in concrete, items to be imbedded in masonry, and items exposed to the elements.
 - 2. Exceptions: Do not prime surfaces in direct contact with concrete, where field welding is required, and items to be covered with sprayed fireproofing.
- B. Prepare surfaces to be primed in accordance with SSPC-SP2.

- C. Clean surfaces of rust, scale, grease, and foreign matter prior to finishing.
- D. Prime Painting: One coat.
- E. Galvanizing of Non-structural Items: Galvanize after fabrication to ASTM A123 requirements.

2.4 FABRICATION TOLERANCES

- A. Squareness: 1/8-inch maximum difference in diagonal measurements.
- B. Maximum Offset Between Faces: 1/16 inch.
- C. Maximum Misalignment of Adjacent Members: 1/16 inch.
- D. Maximum Bow: 1/8 inch in 48 inches.
- E. Maximum Deviation from Plane: 1/16 inch in 48 inches.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that field conditions are acceptable and are ready to receive work.

3.2 PREPARATION

- A. Clean and strip primed steel items to bare metal where site welding is required.
- B. Supply setting templates to the appropriate entities for steel items required to be cast into concrete or embedded in masonry.

3.3 INSTALLATION

- A. Install items plumb and level, accurately fitted, free from distortion or defects.
- B. Provide for erection loads, and for sufficient temporary bracing to maintain true alignment until completion of erection and installation of permanent attachments.
- C. Field weld components indicated.
- D. Perform field welding in accordance with AWS D1.1.
- E. Obtain approval prior to site cutting or making adjustments not scheduled.
- F. After erection, prime welds, abrasions, and surfaces not shop primed or galvanized, except surfaces to be in contact with concrete.

3.4 TOLERANCES

- A. Maximum Variation from Plumb: 1/4 inch per story, non-cumulative.
- B. Maximum Offset from True Alignment: 1/4 inch.
- C. Maximum Out-of-Position: 1/4 inch.

END OF SECTION

SECTION 061000

ROUGH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Wood blocking and nailers.
 - 2. Plywood backing panels.

1.2 DEFINITIONS

- A. Dimension Lumber: Lumber of 2 inches nominal 38 mm actual or greater but less than 5 inches nominal in least dimension.
- B. Lumber grading agencies, and the abbreviations used to reference them, include the following:
 - 1. NELMA: Northeastern Lumber Manufacturers' Association.
 - 2. WCLIB: West Coast Lumber Inspection Bureau.
 - 3. WWPA: Western Wood Products Association.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.
 - 1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
 - 2. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.
 - 3. Include copies of warranties from chemical treatment manufacturers for each type of treatment.
 - 4. For adhesives, documentation including printed statement of VOC content.
 - 5. For composite wood products, documentation indicating that product contains no added formaldehyde.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: For testing agency providing classification marking for fire-retardant treated material, an inspection agency acceptable to authorities having jurisdiction that periodically performs inspections to verify that the material bearing the classification marking is representative of the material tested.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Stack lumber flat with spacers beneath and between each bundle to provide air circulation. Protect lumber from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WOOD PRODUCTS, GENERAL

- A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, provide lumber that complies with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Provide lumber graded by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules dictated.
 - 1. Factory mark each piece of lumber with grade stamp of grading agency.
 - 2. Where nominal sizes are indicated, provide actual sizes required by DOC PS 20 for moisture content specified. Where actual sizes are indicated, they are minimum dressed sizes for dry lumber.
 - 3. Provide dressed lumber, S4S, unless otherwise indicated.
- B. Maximum Moisture Content of Lumber: 15 percent for 2-inch nominal thickness or less, 19 percent for more than 2-inch nominal thickness unless otherwise indicated.

- 2.2 WOOD-PRESERVATIVE-TREATED LUMBER
- A. Preservative Treatment by Pressure Process: AWPA U1; Use Category UC2 for interior construction not in contact with the ground.
 - 1. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium. Do not use inorganic boron (SBX) for sill plates.
 - B. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or that does not comply with requirements for untreated material.
 - C. Mark lumber with treatment quality mark of an inspection agency approved by the ALSC Board of Review.
 - D. Application: Treat items indicated on Drawings, and the following:
 - 1. Wood cants, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.
 - 2. Wood sills, sleepers, blocking, and similar concealed members in contact with masonry or concrete.
- 2.4 MISCELLANEOUS LUMBER
- A. General: Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:
 - 1. Blocking.
 - 2. Nailers.
 - B. For items of dimension lumber size, provide No. 2 grade lumber and any of the following species:
 - 1. Spruce-pine-fir (south); NELMA, WCLIB, or WWPA.
 - C. For blocking not used for attachment of other construction, Utility, Stud, or No. 2 grade lumber of any species may be used provided that it is cut and selected to eliminate defects that will interfere with its attachment and purpose.
 - D. For blocking and nailers used for attachment of other construction, select and cut lumber to eliminate knots and other defects that will interfere with attachment of other work.
- 2.5 PLYWOOD PANELS
- A. Equipment Backing Panels: DOC PS 1, Exterior, AC, fire-retardant treated, in thickness indicated or, if not indicated, not less than 3/4-inch nominal thickness.
- 2.6 FASTENERS
- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.
 - 1. Where rough carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners of Type 304 stainless steel.
 - B. Nails, Brads, and Staples: ASTM F 1667.
 - C. Power-Driven Fasteners: NES NER-272.
 - D. Wood Screws: ASME B18.6.1.
 - E. Lag Bolts: ASME B18.2.1.
 - F. Bolts: Steel bolts complying with ASTM A 307, Grade A; with ASTM A 563 hex nuts and, where indicated, flat washers.
 - G. Expansion Anchors: Anchor bolt and sleeve assembly of material indicated below with capability to sustain, without failure, a load equal to six times the load imposed when installed in unit masonry assemblies and equal to four times the load imposed when installed in concrete as determined by testing per ASTM E 488 conducted by a qualified independent testing and inspecting agency.
 - 1. Material: Carbon-steel components, zinc plated to comply with ASTM B 633, Class Fe/Zn 5.

PART 3 - EXECUTION

- 3.1 INSTALLATION, GENERAL
- A. Set rough carpentry to required levels and lines, with members plumb, true to line, cut, and fitted. Fit rough carpentry to other construction; scribe and cope as needed for accurate fit. Locate nailers, blocking, grounds, and similar supports to comply with requirements for attaching other construction.
 - B. Install plywood backing panels by fastening to studs; coordinate locations with utilities requiring backing panels. Install fire-retardant treated plywood backing panels with classification marking of testing agency exposed to view.
 - C. Sort and select lumber so that natural characteristics will not interfere with installation or with fastening other materials to lumber. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.
 - D. Comply with AWPA M4 for applying field treatment to cut surfaces of preservative-treated lumber.

1. Use inorganic boron for items that are continuously protected from liquid water.
 2. Use copper naphthenate for items not continuously protected from liquid water.
- E. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
1. Table 2304.9.1, "Fastening Schedule," in ICC's International Building Code.
 2. Table R602.3 (1), "Fastener Schedule for Structural Members," and Table R602.3(2), "Alternate Attachments," in ICC's International Residential Code for One- and Two-Family Dwellings.
- 3.2 WOOD BLOCKING, AND NAILER INSTALLATION
- A. Install where indicated and where required for attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.
 - B. Attach items to substrates to support applied loading. Recess bolts and nuts flush with surfaces unless otherwise indicated.
 - C. Where wood-preserved-treated lumber is installed adjacent to metal decking, install continuous flexible flashing separator between wood and metal decking.
- 3.3 PROTECTION
- A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.
 - B. Protect rough carpentry from weather. If, despite protection, rough carpentry becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

END OF SECTION

SECTION 061643

GYPSUM SHEATHING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Wall sheathing.
 - 2. Sheathing joint and penetration treatment.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.

1.3 DELIVERY, STORAGE, AND HANDLING

- A. Stack panels flat with spacers beneath and between each bundle to provide air circulation. Protect sheathing from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WALL SHEATHING

- A. Glass-Mat Gypsum Sheathing: ASTM C 1177/1177M.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corporation; GlasRoc.
 - b. Continental Building Products, LLC; Weather Defense.
 - c. Georgia-Pacific Building Products; Dens-Glass Sheathing.
 - d. National Gypsum Company; Gold Bond eXP Sheathing.
 - e. United States Gypsum Company; Securock.
 - 2. Type and Thickness: Regular, 1/2 inch (12.7 mm) thick unless Type X is required by building code, or as indicated on drawings.
 - 3. Size: 48 by 120 inches (1219 by 3048 mm) for vertical installation.
 - 4. Mold Growth: 10 when tested according to ASTM D3273.
 - 5. Permeance: 22 perms.
 - 6. Combustibility: Noncombustible.

2.2 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.
 - 1. For sheathing, provide fasteners with organic-polymer or other corrosion-protective coating having a salt-spray resistance of more than 800 hours according to ASTM B 117.
- B. Power-Driven Fasteners: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.
- C. Screws for Fastening Gypsum Sheathing to Cold-Formed Metal Framing: Steel drill screws, in length recommended by sheathing manufacturer for thickness of sheathing to be attached.
 - 1. For steel framing from 0.033 to 0.112 inch (0.84 to 2.84 mm) thick, use screws that comply with ASTM C 954.

2.3 SHEATHING JOINT-AND-PENETRATION TREATMENT MATERIALS

- A. Sealant for Glass-Mat Gypsum Sheathing: Elastomeric, medium-modulus, neutral-curing silicone joint sealant compatible with joint substrates formed by gypsum sheathing and other materials, recommended by sheathing manufacturer for application indicated and complying with requirements for elastomeric sealants specified in Section 079005 "Joint Sealers."

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Do not use materials with defects that impair quality of sheathing or pieces that are too small to use with minimum number of joints or optimum joint arrangement. Arrange joints so that pieces do not span between fewer than three support members.
- B. Cut panels at penetrations, edges, and other obstructions of work; fit tightly against abutting construction unless otherwise indicated.
- C. Securely attach to substrate by fastening as indicated, complying with the following:
 - 1. ICC-ES evaluation report for fastener.
- D. Coordinate sheathing installation with flashing and joint-sealant installation so these materials are installed in sequence and manner that prevent exterior moisture from passing through completed assembly.
- E. Do not bridge building expansion joints; cut and space edges of panels to match spacing of structural support elements.

3.2 GYPSUM SHEATHING INSTALLATION

- A. Comply with GA-253 and with manufacturer's written instructions.
 - 1. Fasten gypsum sheathing to wood framing with screws.
 - 2. Fasten gypsum sheathing to cold-formed metal framing with screws.
 - 3. Install panels with a 3/8-inch (9.5-mm) gap where non-load-bearing construction abuts structural elements.
 - 4. Install panels with a 1/4-inch (6.4-mm) gap where they abut masonry or similar materials that might retain moisture, to prevent wicking.
- B. Apply fasteners so heads bear tightly against face of sheathing, but do not cut into facing.
- C. Vertical Installation: Install vertical edges centered over studs. Abut ends and edges with those of adjacent panels. Attach at perimeter and within field of panel to each stud.
 - 1. Space fasteners approximately 8 inches (200 mm) o.c. and set back a minimum of 3/8 inch (9.5 mm) from edges and ends of panels.
 - 2. For sheathing under stucco cladding, panels may be initially tacked in place with screws if overlying self-furring metal lath is screw-attached through sheathing to studs immediately after sheathing is installed.
- D. Seal sheathing joints according to sheathing manufacturer's written instructions.
 - 1. Apply elastomeric sealant to joints and fasteners and trowel flat. Apply sufficient amount of sealant to completely cover joints and fasteners after troweling. Seal other penetrations and openings.

END OF SECTION

SECTION 061753

SHOP-FABRICATED WOOD TRUSSES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wood roof trusses.

1.2 ACTION SUBMITTALS

A. Product Data: For metal-plate connectors, metal truss accessories, and fasteners.

B. Shop Drawings: Show fabrication and installation details for trusses.

1. Show location, pitch, span, camber, configuration, and spacing for each type of truss required.
2. Indicate sizes, stress grades, and species of lumber.
3. Indicate locations of permanent bracing required to prevent buckling of individual truss members due to design loads.
4. Indicate locations, sizes, and materials for permanent bracing required to prevent buckling of individual truss members due to design loads.
5. Indicate type, size, material, finish, design values, orientation, and location of metal connector plates.
6. Show splice details and bearing details.

C. Delegated-Design Submittal: For metal-plate-connected wood trusses indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.3 INFORMATIONAL SUBMITTALS

A. Product Certificates: For metal-plate-connected wood trusses, signed by officer of truss-fabricating firm.

B. Evaluation Reports: For the following, from ICC-ES:

1. Metal-plate connectors.
2. Metal truss accessories.

1.4 QUALITY ASSURANCE

A. Metal Connector-Plate Manufacturer Qualifications: A manufacturer that is a member of TPI and that complies with quality-control procedures in TPI 1 for manufacture of connector plates.

1. Manufacturer's responsibilities include providing professional engineering services needed to assume engineering responsibility.
2. Engineering Responsibility: Preparation of Shop Drawings and comprehensive engineering analysis by a qualified professional engineer.

B. Fabricator Qualifications: Shop that participates in a recognized quality-assurance program, complies with quality-control procedures in TPI 1, and involves third-party inspection by an independent testing and inspecting agency acceptable to Architect and authorities having jurisdiction.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Handle and store trusses to comply with recommendations in SBCA BCSI, "Building Component Safety Information: Guide to Good Practice for Handling, Installing, Restraining, & Bracing Metal Plate Connected Wood Trusses."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance: Metal-plate-connected wood trusses shall be capable of withstanding design loads within limits and under conditions indicated. Comply with requirements in TPI 1.

- B. Comply with applicable requirements and recommendations of TPI 1, TPI DSB, and SBCA BCSI.
 - C. Wood Structural Design Standard: Comply with applicable requirements in AF&PA's "National Design Specifications for Wood Construction" and its "Supplement."
 - D. Lumber: DOC PS 20 and applicable rules of any rules-writing agency certified by the American Lumber Standard Committee (ALSC) Board of Review. Provide lumber graded by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.
 - 1. Provide dry lumber with 15 percent maximum moisture content at time of dressing.
 - E. Permanent Bracing: Provide wood bracing that complies with requirements for miscellaneous lumber in Section 061000 "Rough Carpentry."
- 2.2 METAL CONNECTOR PLATES
- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Alpine Engineered Products, Inc.; a division of ITW Building Components Group, Inc.
 - 2. Cherokee Metal Products, Inc.; Masengill Machinery Company.
 - 3. CompuTrus, Inc.
 - 4. Eagle Metal Products.
 - 5. Jager Building Systems, Inc.
 - 6. MiTek Industries, Inc.
 - 7. Robbins Engineering, Inc.
 - 8. Truswal Systems Corporation.
 - B. General: Fabricate connector plates to comply with TPI 1.
 - C. Hot-Dip Galvanized-Steel Sheet: ASTM A 653/A 653M; Structural Steel (SS), high-strength low-alloy steel Type A (HSLAS Type A), or high-strength low-alloy steel Type B (HSLAS Type B); G60 coating designation; and not less than 0.036 inch thick.
- 2.3 FASTENERS
- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.
 - 1. Provide fasteners for use with metal framing anchors that comply with written recommendations of metal framing manufacturer.
 - 2. Where trusses are exposed to weather, in ground contact, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A 153/A 153M.
 - B. Nails, Brads, and Staples: ASTM F 1667.
- 2.4 METAL FRAMING ANCHORS AND ACCESSORIES
- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Cleveland Steel Specialty Co.
 - 2. KC Metals Products, Inc.
 - 3. Phoenix Metal Products, Inc.
 - 4. Simpson Strong-Tie Co., Inc.
 - 5. USP Structural Connectors.
 - B. Allowable design loads, as published by manufacturer, shall comply with or exceed those of products of manufacturers listed. Manufacturer's published values shall be determined from empirical data or by rational engineering analysis and demonstrated by comprehensive testing performed by a qualified independent testing agency. Framing anchors shall be punched for fasteners adequate to withstand same loads as framing anchors.
 - C. Galvanized-Steel Sheet: Hot-dip, zinc-coated steel sheet complying with ASTM A 653/A 653M, G60 coating designation.

2.5 FABRICATION

- A. Assemble truss members in design configuration indicated; use jigs or other means to ensure uniformity and accuracy of assembly, with joints closely fitted to comply with tolerances in TPI 1. Position members to produce design camber indicated.
 - 1. Fabricate wood trusses within manufacturing tolerances in TPI 1.
- B. Connect truss members by metal connector plates located and securely embedded simultaneously in both sides of wood members by air or hydraulic press.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install wood trusses only after supporting construction is in place and is braced and secured.
- B. If trusses are delivered to Project site in more than one piece, assemble trusses before installing.
- C. Hoist trusses in place by lifting equipment suited to sizes and types of trusses required, exercising care not to damage truss members or joints by out-of-plane bending or other causes.
- D. Install and brace trusses according to TPI recommendations and as indicated.
- E. Anchor trusses securely at bearing points; use metal truss tie-downs as applicable. Install fasteners through each fastener hole in metal framing anchors according to manufacturer's fastening schedules and written instructions.
- F. Install and fasten permanent bracing during truss erection and before construction loads are applied. Anchor ends of permanent bracing were terminating at walls or beams.
 - 1. Install bracing to comply with Section 061000 "Rough Carpentry."
- G. Install wood trusses within installation tolerances in TPI 1.
- H. Do not alter trusses in field. Do not cut, drill, notch, or remove truss members.
- I. Replace wood trusses that are damaged or do not comply with requirements.

END OF SECTION

SECTION 062013

EXTERIOR FINISH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Exterior wood trim.
 - 2. Lumber soffits.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials, dimensions, profiles, textures, and colors and include construction and application details.
 - 1. Include data for wood-preservative treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained. Include chemical-treatment manufacturer's written instructions for finishing treated material.
 - 2. Include data for fire-retardant treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements.
 - 3. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced before shipment to Project site to levels specified.
 - 4. Include copies of warranties from chemical-treatment manufacturers for each type of treatment.

1.3 INFORMATIONAL SUBMITTALS

- A. Compliance Certificates:
 - 1. For lumber materials that are not marked with grade stamp.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: For testing agency providing classification marking for fire-retardant-treated material, an inspection agency acceptable to authorities having jurisdiction that periodically performs inspections to verify that the material bearing the classification marking is representative of the material tested.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Stack lumber, plywood, and other panels or materials flat with spacers between each bundle to provide air circulation. Protect materials from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings. Place all materials on cribbage well above grade.

1.6 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecast weather conditions permit work to be performed and at least one coat of specified finish can be applied without exposure to rain, snow, or dampness.
- B. Do not install finish carpentry materials that are wet, moisture damaged, or mold damaged.
 - 1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Lumber: DOC PS 20 and the following grading rules:
 - 1. NLGA: National Lumber Grades Authority, "Standard Grading Rules for Canadian Lumber."

2. WCLIB: West Coast Lumber Inspection Bureau, Standard No. 17, "Grading Rules for West Coast Lumber."
 3. WWPA: Western Wood Products Association, "Western Lumber Grading Rules."
- B. Factory mark each piece of lumber with grade stamp of inspection agency indicating grade, species, moisture content at time of surfacing, and mill.
1. For exposed lumber, mark grade stamp on end or back of each piece, or omit grade stamp and provide certificates of grade compliance issued by inspection agency.
- 2.2 EXTERIOR TRIM
- A. Lumber Trim for Semitransparent-Stained Finish:
1. Species and Grade: Western red cedar, Clear Heart VG (Vertical Grain); NLGA, WCLIB, or WWPA.
 2. Maximum Moisture Content: 15 percent.
 3. Finger Jointing: Not allowed.
 4. Face Surface: Surfaced (smooth).
- 2.3 LUMBER AND SOFFITS
- A. Species and Grade: Clear VG (Vertical Grain) Heart western red cedar; NLGA, WCLIB, or WWPA.
- B. Pattern: V-edge, smooth-faced tongue-and-groove pattern with eased edges, actual face width (coverage) and thickness of 3-1/8 by 9/16 inch, measured at 19 percent moisture content.
- 2.4 MISCELLANEOUS MATERIALS
- A. Fasteners for Exterior Finish Carpentry: Provide nails or screws, in sufficient length to penetrate not less than 1-1/2 inches into wood substrate.
- B. Flashing: Comply with requirements in Section 076200 "Sheet Metal Flashing and Trim" for flashing materials installed in exterior finish carpentry.
1. Horizontal Joint Flashing for Panel Siding: Preformed, galvanized-steel, Z-shaped flashing.
- C. Glue: Aliphatic-resin, polyurethane, or resorcinol wood glue recommended by manufacturer for general exterior carpentry use.
- D. Multipurpose Construction Adhesive: Formulation complying with ASTM D 3498 that is recommended for indicated exterior use by adhesive manufacturer.
- 2.5 FABRICATION
- A. Back out or kerf backs of standing and running trim wider than 5 inches, except members with ends exposed in finished work.
- B. Ease edges of lumber less than 1 inch in nominal thickness to 1/16-inch radius and edges of lumber 1 inch or more in nominal thickness to 1/8-inch radius.

PART 3 - EXECUTION

- 3.1 EXAMINATION
- A. Examine substrates, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine finish carpentry materials before installation. Reject materials that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.
- 3.2 PREPARATION
- A. Clean substrates of projections and substances detrimental to application.
- 3.3 INSTALLATION, GENERAL
- A. Do not use materials that are unsound, warped, improperly treated or finished, inadequately seasoned, or too small to fabricate with proper jointing arrangements.
1. Do not use manufactured units with defective surfaces, sizes, or patterns.

- B. Install exterior finish carpentry level, plumb, true, and aligned with adjacent materials. Use concealed shims where necessary for alignment.
 - 1. Scribe and cut exterior finish carpentry to fit adjoining work. Refinish and seal cuts as recommended by manufacturer.
 - 2. Install to tolerance of 1/8 inch in 96 inches for level and plumb. Install adjoining exterior finish carpentry with 1/32-inch maximum offset for flush installation and 1/16-inch maximum offset for reveal installation.
 - 3. Coordinate exterior finish carpentry with materials and systems in or adjacent to it. Provide cutouts for mechanical and electrical items that penetrate exterior finish carpentry.

3.4 STANDING AND RUNNING TRIM INSTALLATION

- A. Install flat-grain lumber with bark side exposed to weather.
- B. Install trim with minimum number of joints practical, using full-length pieces from maximum lengths of lumber available. Do not use pieces less than 24 inches long except where necessary.
 - 1. Use scarf joints for end-to-end joints.
 - 2. Stagger end joints in adjacent and related members.
- C. Fit exterior joints to exclude water. Cope at returns and miter at corners to produce tight-fitting joints with full-surface contact throughout length of joint. Plane backs of casings to provide uniform thickness across joints, where necessary for alignment.
- D. Where face fastening is unavoidable, countersink fasteners, fill surface flush, and sand unless otherwise indicated.

3.5 SOFFIT INSTALLATION

- A. Install soffits to comply with manufacturer's written instructions.
- B. Finish: Apply finish within two weeks of installation.

3.6 ADJUSTING

- A. Replace exterior finish carpentry that is damaged or does not comply with requirements. Exterior finish carpentry may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing. Adjust joinery for uniform appearance.

3.7 CLEANING

- A. Clean exterior finish carpentry on exposed and semi-exposed surfaces. Touch up factory-applied finishes to restore damaged or soiled areas.

3.8 PROTECTION

- A. Protect installed products from damage from weather and other causes during construction.
- B. Remove and replace finish carpentry materials that are wet, moisture damaged, and mold damaged.
 - 1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION

SECTION 062023

INTERIOR FINISH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Interior trim.
 - 2. Interior board ceiling and wall paneling.
 - 3. Built-in desk.
 - 4. Built-in bed.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials, dimensions, profiles, textures, and colors and include construction and application details.
 - 1. Include data for fire-retardant treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements.
 - 2. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced before shipment to Project site to levels specified.
- B. Samples for Verification:
 - 1. For each species and cut of lumber and panel products with nonfactory-applied finish, with half of exposed surface finished, 50 sq. in. (300 sq. cm) for lumber and 8 by 10 inches (200 by 250 mm) for panels.
 - a. Submit additional samples as required to verify matching of finish with other wood in the building including cabinets and flush wood doors.
 - b. Owner's control sample is existing wood finish in Conference Center.

1.3 INFORMATIONAL SUBMITTALS

- A. Evaluation Reports: For fire-retardant-treated wood, from ICC-ES.

1.4 QUALITY CONTROL

- A. Ensure wood finishes match Owner's control sample.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Stack lumber, plywood, and other panels flat with spacers between each bundle to provide air circulation. Protect materials from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.
- B. Deliver interior finish carpentry materials only when environmental conditions comply with requirements specified for installation areas. If interior finish carpentry materials must be stored in other than installation areas, store only where environmental conditions comply with requirements specified for installation areas.

1.6 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install interior finish carpentry materials until building is enclosed and weatherproof, wet work in space is completed and nominally dry, and HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.
- B. Do not install finish carpentry materials that are wet, moisture damaged, or mold damaged.
 - 1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, comply with the applicable rules of any rules-writing agency certified by the American Lumber Standard

Committee's Board of Review. Grade lumber by an agency certified by the American Lumber Standard Committee's Board of Review to inspect and grade lumber under the rules indicated.

1. Factory mark each piece of lumber with grade stamp of grading agency.
2. For exposed lumber, mark grade stamp on end or back of each piece.

2.2 INTERIOR TRIM

- A. Hardwood Lumber Trim for Transparent Finish (Stain or Clear Finish):
1. Species and Grade: Red oak, Clear; NHLA.
 2. Maximum Moisture Content: 10 percent.
 3. Finger Jointing: Not allowed.
 4. Gluing for Width: Not allowed.
 5. Face Surface: Surfaced (smooth).
 6. Matching: Selected for compatible grain and color.

2.3 CEILING AND WALL PANELING

- A. Board Paneling: Interior wood-board paneling complying with mmPA WM 9 for Transparent Finish (Stain or Clear Finish):
1. Species: Western red cedar.
 2. Grade: Clear No. 1.
 3. Maximum Moisture Content: 15 percent with at least 85 percent of shipment at 12 percent or less.
 4. Pattern: V-joint, tongue and groove, PT 82.
 5. Net Coverage Width: Not less than 5-1/16 inches (128 mm).
- B. Plywood Paneling: Plywood siding panel T1-11 0.563-inch thick.
1. Species: Southern Yellow Pine.
 - a. Field finished stain to match Conference Center.
 2. Groove: 8-inch pattern.
 3. Basis-of-Design Product: Plytanium Plywood Siding Panel T1-11 available from The Home Depot.

2.4 MISCELLANEOUS MATERIALS

- A. Fasteners for Interior Finish Carpentry: Nails, screws, and other anchoring devices of type, size, material, and finish required for application indicated to provide secure attachment, concealed where possible.
- B. Glue: Aliphatic-resin, polyurethane, or resorcinol wood glue recommended by manufacturer for general carpentry use.
- C. Paneling Adhesive: Comply with paneling manufacturer's written recommendations for adhesives.
- D. Multipurpose Construction Adhesive: Formulation complying with ASTM D 3498 that is recommended for indicated use by adhesive manufacturer.

2.5 FABRICATION

- A. Back out or kerf backs of the following members, except those with ends exposed in finished work:
1. Interior standing and running trim, except shoe and crown molds.
 2. Wood-board paneling.
- B. Ease edges of lumber less than 1 inch (25 mm) in nominal thickness to 1/16-inch (1.5-mm) radius and edges of lumber 1 inch (25 mm) or more in nominal thickness to 1/8-inch (3-mm) radius.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine finish carpentry materials before installation. Reject materials that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of projections and substances detrimental to application.
- B. Before installing interior finish carpentry, condition materials to average prevailing humidity in installation areas for a minimum of 24 hours unless longer conditioning is recommended by manufacturer.

3.3 INSTALLATION, GENERAL

- A. Do not use materials that are unsound; warped; improperly treated or finished; inadequately seasoned; too small to fabricate with proper jointing arrangements; or with defective surfaces, sizes, or patterns.
- B. Install interior finish carpentry level, plumb, true, and aligned with adjacent materials. Use concealed shims where necessary for alignment.
 - 1. Scribe and cut interior finish carpentry to fit adjoining work. Refinish and seal cuts as recommended by manufacturer.
 - 2. Where face fastening is unavoidable, countersink fasteners, fill surface flush, and sand unless otherwise indicated.
 - 3. Install to tolerance of 1/8 inch in 96 inches (3 mm in 2438 mm) for level and plumb. Install adjoining interior finish carpentry with 1/32-inch (0.8-mm) maximum offset for flush installation and 1/16-inch (1.5-mm) maximum offset for reveal installation.
 - 4. Coordinate interior finish carpentry with materials and systems in or adjacent to it. Provide cutouts for mechanical and electrical items that penetrate interior finish carpentry.

3.4 STANDING AND RUNNING TRIM INSTALLATION

- A. Install with minimum number of joints practical, using full-length pieces from maximum lengths of lumber available. Do not use pieces less than 24 inches (610 mm) long, except where necessary. Stagger joints in adjacent and related standing and running trim. Miter at returns, miter at outside corners, and cope at inside corners to produce tight-fitting joints with full-surface contact throughout length of joint. Use scarf joints for end-to-end joints. Plane backs of casings to provide uniform thickness across joints where necessary for alignment.
 - 1. Match color and grain pattern of trim for transparent finish (stain or clear finish) across joints.
 - 2. Install trim after gypsum-board joint finishing operations are completed.
 - 3. Install without splitting; drill pilot holes before fastening where necessary to prevent splitting. Fasten to prevent movement or warping. Countersink fastener heads on exposed carpentry work and fill holes.

3.5 PANELING INSTALLATION

- A. Board Paneling: Install according to manufacturer's written instructions. Arrange in random-width pattern suggested by manufacturer unless boards or planks are of uniform width.
 - 1. Stagger end joints in random pattern to uniformly distribute joints on each wall.
 - 2. Install with uniform end joints. Locate end joints only over furring or blocking.
 - 3. Select and arrange boards on each wall to minimize noticeable variations in grain character and color between adjacent boards. Install with uniform tight joints between boards.
 - 4. Fasten paneling by blind nailing through tongues.

3.6 ADJUSTING

- A. Replace interior finish carpentry that is damaged or does not comply with requirements. Interior finish carpentry may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing. Adjust joinery for uniform appearance.

3.7 CLEANING

- A. Clean interior finish carpentry on exposed and semiexposed surfaces. Restore damaged or soiled areas and touch up factory-applied finishes if any.

3.8 PROTECTION

- A. Protect installed products from damage from weather and other causes during construction.
- B. Remove and replace finish carpentry materials that are wet, moisture damaged, and mold damaged.
 - 1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION

SECTION 064100

ARCHITECTURAL WOOD CASEWORK

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Specially fabricated cabinet units including built-in bench, built-in full height cabinet, and built-in furniture.
- B. Cabinet hardware.
- C. Factory finishing.

1.2 ADMINISTRATIVE REQUIREMENTS

- A. Preinstallation Meeting: Convene a preinstallation meeting not less than one week before starting work of this section; require attendance by all affected installers.

1.3 SUBMITTALS

- A. Shop Drawings: Indicate materials, component profiles, fastening methods, jointing details, and accessories.
 - 1. Provide the information required by AWI/AWMAC/WI Architectural Woodwork Standards.
- B. Product Data: Provide data for hardware accessories.
- C. Samples:
 - 1. Submit actual sample of applied clear finish over veneer.
 - a. Submit additional samples as required to verify matching of finish with other wood in the building including wall paneling, trim, and flush wood doors.
 - b. Owner's control sample is existing wood finish in Conference Center.
 - 2. Submit actual sample items of proposed pulls, hinges, shelf standards, and locksets, demonstrating hardware design, quality, and finish.

1.4 QUALITY ASSURANCE

- A. Fabricator Qualifications: Company specializing in fabricating the products specified in this section with minimum five years of documented experience.
 - 1. Accredited participant in the specified certification program prior to the commencement of fabrication and throughout the duration of the project.
- B. Quality Certification: Provide AWI Quality Certification Program inspection report and quality certification of completed work.
 - 1. Provide labels or certificates indicating that the work complies with requirements of AWS Grade or Grades specified.
 - 2. Prior to delivery to the site provide shop drawings with certification labels.
 - 3. Provide labels on each product when required by certification program.
 - 4. Upon completion of installation provide certificate certifying that the installation and products meet the specified requirements.
 - 5. Arrange and pay for inspections required for certification.
 - 6. Replace, repair, or rework all work for which certification is refused.
- C. Ensure wood finishes match Owner's control sample.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Protect units from moisture damage.

1.6 FIELD CONDITIONS

- A. During and after installation of custom cabinets, maintain temperature and humidity conditions in building spaces at same levels planned for occupancy.

PART 2 - PRODUCTS

2.1 CABINETS AND BUILT-IN FURNITURE

- A. Quality Grade: Unless otherwise indicated provide products of quality specified by AWI//AWMAC/WI Architectural Woodwork Standards for Custom Grade.
- B. Wood Veneer Faced Cabinets: Custom grade.
 - 1. Exposed Surfaces: Red Oak, Grade AA, rotary cut, slip-matched.
 - 2. Semi-Exposed Surfaces: Grade A, Red Oak, rotary cut, random-matched.
 - 3. Concealed Surfaces: Grade B, Red Oak, rotary cut, random-matched.
 - 4. Style: Shaker, flat center panel and flat frame.
 - 5. Composite Wood Products: Products shall be made using ultra-low-emitting formaldehyde resins as defined in the California Air Resources Board's "Airborne Toxic Control Measure to Reduce Formaldehyde Emissions from Composite Wood Products" or shall be made with no added formaldehyde.
 - a. Particleboard: ANSI A208.1, Grade M-2.

2.2 WOOD-BASED COMPONENTS

- A. Wood fabricated from old growth timber is not permitted.

2.3 COUNTERTOPS

- A. Refer to Section 123600 "Countertops."

2.4 ACCESSORIES

- A. Adhesive: Type recommended by fabricator to suit application.
- B. Fasteners: Size and type to suit application.
- C. Bolts, Nuts, Washers, Lags, Pins, and Screws: Of size and type to suit application; galvanized or chrome-plated finish in concealed locations and finish in exposed locations to be coordinated with Materials Finish Schedule.
- D. Concealed Joint Fasteners: Threaded steel.
- E. Grommets: Standard plastic, painted metal, or rubber grommets for cut-outs, in color to match adjacent surface.

2.5 HARDWARE

- A. Hardware: BHMA A156.9, types as recommended by fabricator for quality grade specified.
- B. Adjustable Shelf Supports: Standard side-mounted system using recessed metal shelf standards or multiple holes for pin supports and coordinated self-rests, polished chrome finish, for nominal 1-inch spacing adjustments.
- C. Drawer and Door Pulls: To be coordinated with Finish Materials Schedule.
- D. Cabinet Locks: Keyed cylinder, two keys per lock, master keyed, steel with finish to be coordinated with Finish Materials Schedule.
- E. Drawer Slides:
 - 1. Type: Full extension.
 - 2. Static Load Capacity: Commercial grade.
 - 3. Mounting: Side mounted.
 - 4. Stops: Integral type.
 - 5. Features: Provide self-closing/stay-closed type.
 - 6. Manufacturers:
 - a. Accuride International, Inc.
 - b. Grass America Inc.
 - c. Hettich America, LP.
 - d. Knappe & Vogt Manufacturing Company.
- F. Hinges: European style concealed self-closing type, BHMA No. A156.9, B01602, steel with polished finish.
 - 1. Manufacturers:
 - a. Grass America Inc.: www.grassusa.com.
 - b. Hardware Resources: www.hardwareresources.com.

- c. Hettich America, LP: www.hettichamerica.com.
- d. Julius Blum, Inc: www.blum.com.

2.6 FABRICATION

- A. Assembly: Shop-assemble cabinets for delivery to site in units easily handled and to permit passage through building openings.
- B. Edging: Fit shelves, doors, and exposed edges with specified edging. Do not use more than one piece for any single length.
- C. Fitting: When necessary to cut and fit on site, provide materials with ample allowance for cutting. Provide matching trim for scribing and site cutting.
- D. Mechanically fasten back splash to countertops with steel brackets at 16 inches on center.
- E. Provide cutouts for plumbing fixtures. Verify locations of cutouts from on-site dimensions. Prime paint cut edges.

2.7 SHOP FINISHING

- A. Sand work smooth and set exposed nails and screws.
- B. Finish work in accordance with AWI/AWMAC/WI Architectural Woodwork Standards, Section 5 - Finishing for Grade specified and as follows:
 - 1. Transparent:
 - a. Stain: Match Conference Center.
 - b. Sheen: Flat.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify adequacy of backing and support framing.
- B. Verify location and sizes of utility rough-in associated with work of this section.

3.2 INSTALLATION

- A. Set and secure custom cabinets in place, assuring that they are rigid, plumb, and level.
- B. Use fixture attachments in concealed locations for wall mounted components.
- C. Use concealed joint fasteners to align and secure adjoining cabinet units.
- D. Carefully scribe casework abutting other components, with maximum gaps of 1/32 inch. Do not use additional overlay trim for this purpose.
- E. Secure cabinets to floor using appropriate angles and anchorages.
- F. Countersink anchorage devices at exposed locations. Conceal with solid wood plugs of species to match surrounding wood; finish flush with surrounding surfaces.

3.3 ADJUSTING

- A. Adjust moving or operating parts to function smoothly and correctly.

3.4 CLEANING

- A. Clean casework, counters, shelves, hardware, fittings, and fixtures.

END OF SECTION

SECTION 067300

COMPOSITE WOOD FENCING

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Composite wood fencing.
 - B. Fasteners.
 - C. Related accessories.
- 1.2 DELIVERY, STORAGE AND HANDLING
 - A. Deliver, store, handle, and protect products without damage in accordance with UGC.
 - B. Store products above ground, on platforms or skids, and covered with appropriate coverings. Provide for adequate air circulation.
 - C. Do not store seasoned materials in damp or wet locations.
 - D. Support products in such a way as to prevent warping and distortion.
- 1.3 SUBMITTALS
 - A. Product Data:
 - 1. Submit product data indicating physical properties and performance criteria for molded materials and related components.
 - B. Shop Drawings: Submit shop drawings indicating materials, dimensions, full size details, jointing methods, anchorages, and attachment provisions.
 - C. Submit following Informational Submittals:
 - 1. Certifications specified in Quality Assurance article.
 - 2. Qualification Data: Fabricator's and installer's qualification data.

PART 2 - PRODUCTS

- 2.1 MATERIALS
 - A. Composite Lumber:
 - 1. Description: Manufactured composite material consisting of approximately 50 percent wood fibers and 50 percent thermoplastic polymer material.
 - 2. Dimensions: Lumber dimensions are nominal; Provide sizes as detailed.
 - 3. Moisture Content: 19 percent maximum moisture content after treatments for fire retardant and preservative treated woods.
 - B. Fasteners
 - 1. Provide fasteners in sizes, spacings, and locations to suit applications and as indicated on the Drawings. Use either galvanize or stainless steel for all fasteners.
 - 2. Nails, Brads, and Staples: ASTM F 1667.
 - 3. Power-Driven Fasteners: NES NER-272.
 - 4. Wood Screws: ASME B18.6.1.
 - 5. Lag Bolts: ASME B18.2.1 (ASME B18.2.3.8M).
 - 6. Bolts: Steel bolts complying with ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6); with ASTM A 563 (ASTM A 563M) hex nuts and, where indicated, flat washers.
 - 7. Note: Fastening by nailing is not acceptable. Deck and supporting structure must be capable of being easily removed to allow for access below deck level. Fasten deck to substructure only with only with course wood screws.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that surfaces and conditions are ready to receive work of this section. Notify General Contractor of any existing conditions which will adversely affect execution. Beginning of execution will constitute acceptance of existing conditions.

3.2 INSTALLATION

A. General

1. Discard units of material with defects which might impair quality of work, and units which are too small to fabricate work with minimum joints or optimum joint arrangement.
2. Set carpentry work accurately to required levels and lines, with members plumb and true and accurately cut and fitted. Scribe and cope as required.
3. Securely attach carpentry work to substrates by anchoring and fastening as required by codes, the Drawings, as indicated herein, and as otherwise required to draw members into place and securely hold same unless otherwise indicated. Use washers under all bolt heads and nuts.
4. Select fasteners of size that will not penetrate members where opposite side will be exposed to view or will receive finish materials.
5. Make tight connections between members (except plywood) to develop full strength of members.
6. Pre-drill as necessary.
7. Install fastener types and at spacings recommended by manufacturer unless more restrictive code requirements dictate tighter spacing or heavier fasteners, or unless otherwise indicated herein or on the Drawings.
8. Locate members as indicated on the drawings. Size, spacing or spans shall not be changed without specific approval of Architect and Owner.
9. Bolting:
 - a. Drill holes 1/16 inch larger in diameter than the bolts being used.
 - b. Drill holes straight and true from one side only.
 - c. Do not bear bolt threads on wood; use washers under heads where they bear on wood and under all nuts.

3.3 TOLERANCES

- A. Framing members: 1/4-inch maximum from true position.
- B. Surface flatness of floors/roofs: 1/4 inch in 10 feet maximum.

3.4 PROTECTION

- A. Protect products from moisture absorption and subsequent warping or deterioration until subsequent construction can proceed.

END OF SECTION

SECTION 072100

THERMAL INSULATION

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Batt insulation.

1.2 SUBMITTALS

- A. Product Data: Provide manufacturer's data on product characteristics, performance criteria, and product limitations and recommendations. Include certification and test data substantiating R-values and combustibility of each type of insulation.
- B. Manufacturer's Installation Instructions: Include information on special environmental conditions required for installation and installation techniques.
- C. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.

1.3 FIELD CONDITIONS

- A. Do not install insulation adhesives when temperature or weather conditions are detrimental to successful installation.
- B. Fire-Test-Response Characteristics: Provide insulation and related materials with fire-test-response characteristics as required by code, as determined by testing identical products per ASTM E84 for surface-burning characteristics, by UL or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify materials with appropriate markings of applicable testing and inspecting agency.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Insulation:
 - 1. Owens Corning.
 - 2. Certaineed.
 - 3. USG.
 - 4. Johns Manville.

2.2 APPLICATIONS

- A. Insulation in Wood Stud Framed Walls: Batt insulation with no vapor retarder.

2.3 FIBERGLASS BATT INSULATION MATERIALS

- A. Glass Fiber Batt Insulation: Flexible preformed batt or blanket, complying with ASTM C665; friction fit.
 - 1. Flame Spread Index: 25 or less, when tested in accordance with ASTM E84.
 - 2. Smoke Developed Index: 450 or less, when tested in accordance with ASTM E84.
 - 3. Combustibility: Non-combustible, when tested in accordance with ASTM E13 , except for facing, if any.
 - 4. Formaldehyde Content: Zero.
 - 5. Thermal Resistance: As indicated on Drawings.
 - 6. Facing:
 - a. Unfaced (typical)
 - b. With FSK foil facing at metal stud walls in cold climates.
 - c. With reinforced kraft facing at wood studs in cold climates.
 - 7. Manufacturers:
 - a. CertainTeed Corporation: www.certainteed.com.
 - b. Johns Manville Corporation: www.jm.com.
 - c. Knauf Insulation GmbH: www.knaufinsulation.us.
 - d. Owens Corning Co.
 - e. Owner-approved equals.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that substrate, adjacent materials, and insulation materials are dry and that substrates are ready to receive insulation and adhesive.
- B. Verify substrate surfaces are flat, free of honeycomb, fins, irregularities, or materials or substances that may impede adhesive bond.

3.2 BATT INSTALLATION

- A. Install insulation in accordance with manufacturer's instructions.
- B. Install in exterior wall, floor and roof spaces without gaps or voids. Do not compress insulation.
- C. Trim insulation neatly to fit spaces. Insulate miscellaneous gaps and voids.
- D. Fit insulation tightly in cavities and tightly to exterior side of mechanical and electrical services within the plane of the insulation.
- E. Insulate in dryer vent wall cavity in accordance with W-L-71229.
- F. Place insulation against baffles. Do not impede natural attic ventilation to soffit.

3.3 PROTECTION

- A. Do not permit installed insulation to be wet or damaged prior to its concealment.

END OF SECTION

SECTION 072119

FOAMED-IN-PLACE INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Open-cell spray polyurethane foam.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- C. Evaluation Reports: For spray-applied polyurethane foam-plastic insulation, from ICC-ES.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.

PART 2 - PRODUCTS

2.1 OPEN-CELL SPRAY POLYURETHANE FOAM

- A. Open-Cell Spray Polyurethane Foam: Spray-applied polyurethane foam using water as a blowing agent. Minimum density of 0.4 lb/cu. ft. (6.4 kg/cu. m) and minimum aged R-value at 1-inch (25.4-mm) thickness of 3.4 deg F x h x sq. ft./Btu at 75 deg F (24 K x sq. m/W at 24 deg C).
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corporation; CertaSpray Open Cell Foam.
 - b. Covestro LLC; Polyurethanes (formerly Bayer MaterialScience); BAYSEAL OC.
 - c. Henry Company; Permax 0.5LV.
 - d. Johns Manville; a Berkshire Hathaway company; JM Corbond oc SPF.
 - e. SES Polyurethane Systems.
 - 2. Basis-of-Design Product: SES Polyurethane Systems; Sucraseal.
 - a. Roof: R-38.
 - b. Exterior Wall: R-25.
 - 3. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - a. Flame-Spread Index: 25 or less.
 - b. Smoke-Developed Index: 450 or less.
 - 4. Fire Propagation Characteristics:
 - a. Passes NFPA 285 testing as part of an approved assembly.
 - b. Meets UL P522 assembly requirement.

2.2 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by insulation manufacturer where required for adhesion of insulation to substrates.
- B. Fire Resistant Coating: Provide manufacturer's recommended coating over SPF Insulation where not separated from interior spaces by 1/2 inch gypsum board and insulation's inherent fire resistance does not meet code requirements.
 - 1. Ignition Barrier: In Crawl Spaces and Concealed Soffit areas. Install Ignition Barrier meeting the requirements of Chapter 26 of the IBC for Attic and Crawl Spaces. Apply ignition barrier recommended and/or compatible with SPF Insulation Manufacturer. Follow criteria for SPF Insulation in Crawl Spaces contained in AC 377. Meet the requirements of NFPA 286, UL 1715 and UBC 26-3
 - 1. Acceptable Ignition Barrier manufacturers are:
 - a. Elasticoat 1500 Ignition Barrier by BASF.
 - b. Aldocoat 800 Intumescent Coating by Aldo Products Company.

- c. NoBurn Plus Intumescent Coating by No-Burn Inc.
 - d. Substitutions
- 2. Thermal Barrier: Install Thermal Barrier over SPF Insulation meeting the requirements of Chapter 26 of the IBC for exterior walls. Apply Thermal Barrier recommended by and/or compatible with SPF Insulation Manufacturer. Thermal Barrier Manufacturers are:
 - a. Monokot Z-3306 by WR Grace.
 - b. Ure-k by International Cellulose Corp.
 - c. Flame Seal TB by Specialty Products, Inc.
 - d. Substitutions
- 3. Qualifications and testing criteria for Ignition Barrier and Thermal Barrier products shall receive approval from Agency Having Jurisdiction (AHJ). The Contractor shall provide AHJ approval letters as a required submittal. Listed manufacturers above are subject to this required prior approval.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Verify that substrates are clean, dry, and free of substances that are harmful to insulation.
- B. Priming: Prime substrates where recommended by insulation manufacturer. Apply primer to comply with insulation manufacturer's written instructions. Confine primers to areas to be insulated; do not allow spillage or migration onto adjoining surfaces.

3.2 INSTALLATION

- A. Comply with insulation manufacturer's written instructions applicable to products and applications.
- B. Spray insulation to envelop entire area to be insulated and fill voids.
- C. Apply in multiple passes to not exceed maximum thicknesses recommended by manufacturer. Do not spray into rising foam.
- D. Framed Construction: Install into cavities formed by framing members to achieve thickness indicated on Drawings.
- E. Cavity Walls: Install into cavities to thickness indicated on Drawings.
- F. Miscellaneous Voids: Apply according to manufacturer's written instructions.

3.3 PROTECTION

- A. Protect installed insulation from damage due to harmful weather exposures, physical abuse, and other causes.

END OF SECTION

SECTION 072500

WEATHER BARRIERS - SHEET

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Water Resistive Barriers: Materials to stop passage of air through exterior walls, joints between exterior walls and roof, and joints around frames of openings in exterior walls.

1.2 SUBMITTALS

- A. Product Data: Provide data on material characteristics indicating product compliance with indicated requirements.
- B. Manufacturer's Installation Instructions: Indicate preparation.

1.3 QUALITY ASSURANCE

- A. Installer shall have experience with installation of commercial weather barrier assemblies under similar conditions.
- B. Installation shall be in accordance with weather barrier manufacturer's installation guidelines and recommendations.
- C. Source Limitations: Provide commercial weather barrier and accessory materials produced by single manufacturer.

1.4 MOCKUPS

- A. Install mock-up using approved weather barrier assembly including fasteners, flashing, tape and related accessories per manufacturer's current printed instructions and recommendations.
 - 1. Mock-up size: 10 feet by 10 feet, including penetrations, doors and windows.
 - 2. Mock-up Substrate: Match wall assembly construction, including window opening.
- B. Provide any manufacturer's observations as as required for warranty.

1.5 FIELD CONDITIONS

- A. Maintain temperature and humidity recommended by the materials manufacturers before, during and after installation.

1.6 WARRANTY

- A. Provide manufacturer's standard 10 year water-tightness warranty covering material and installation.

PART 2 - PRODUCTS

2.1 WATER RESISTIVE BARRIER

- A. Air Barrier Sheet, Mechanically Fastened:
 - 1. Air Penetration: 0.004 cfm/ft² at 75 Pa, when tested in accordance with ASTM E 2178. Type I per ASTM E 1677. ≤0.04 cfm/ft² at 75 Pa, when tested in accordance with ASTM E 2357.
 - 2. Water Vapor Transmission: 56 perms, when tested in accordance with ASTM E 96, Method B.
 - 3. Water Penetration Resistance: Minimum 250 cm when tested in accordance with AATCC Test Method 127.
 - 4. Basis Weight: Minimum 1.8 oz/yd², when tested in accordance with TAPPI Test Method T-410.
 - 5. Tensile Strength: Minimum 30/30 lbs/in., when tested in accordance with ASTM D882, Method A.
 - 6. Tear Resistance: 8/6 lbs., when tested in accordance with ASTM D 1117.
 - 7. Surface Burning Characteristics: Class A, when tested in accordance with ASTM E 84. Flame Spread: 15, Smoke Developed: 10.
 - 8. Acceptable Manufacturers:
 - a. DuPont Tyvek.
 - b. Pactiv Corporation.
 - c. VaproShield, LLC.

9. Acceptable Products:
 - a. Behind siding:
 - 1) Basis of Design: Tyvek CommercialWrap, by E.I. Dupont.
 - b. Self-Adhering Flexible flashing tape, DuPont™ FlexWrap™ and Self-Adhering Straight flashing tape, DuPont™ StraightFlash™.

2.2 SEALANTS

- A. Silicone Sealant: Type S-GP as specified in Section 079005.

2.3 ACCESSORIES

- A. Self-Adhesive Sheet Flashing: ASTM D 1970.
- B. Thinners and Cleaners: As recommended by material manufacturer.
- C. Attachment Devices: Galvanized steel nails with weather resistant plastic caps of type acceptable to sheet manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that surfaces and conditions are ready to accept the work of this section.

3.2 PREPARATION

- A. Remove projections, protruding fasteners, and loose or foreign matter that might interfere with proper installation.

3.3 INSTALLATION

- A. Install materials in accordance with manufacturer's instructions.
- B. Water-Resistive/Air Barriers: Install continuous barrier over surfaces indicated, with sheets lapped to shed water and seams sealed.
- C. Mechanically Fastened Sheets - On Exterior:
 1. Install sheets shingle-fashion to shed water, with seams generally horizontal.
 2. Overlap seams as recommended by manufacturer but at least 6 inches.
 3. Overlap at outside and inside corners as recommended by manufacturer but at least 12 inches.
 4. Attach to framed construction with fasteners extending through sheathing into framing. Space fasteners at 12 to 18 inches on center along each framing member supporting sheathing.
 5. For applications specified to be air-tight, seal seams, laps, penetrations, tears, and cuts with self-adhesive tape; use only large-headed, gasketed fasteners recommended by the manufacturer.
 6. Install air barrier UNDER jamb flashings.
 7. Install head flashings under weather barrier.
 8. At openings to be filled with frames having nailing flanges, wrap excess sheet into opening; at head, seal sheet over flange and flashing.
- D. Openings and Penetrations in Exterior Weather Barriers:
 1. Install self-adhesive flashing over sills, covering entire sill frame member, extending at least 5 inches onto weather barrier and at least 6 inches up jambs; mechanically fasten stretched edges.
 2. At openings to be filled with frames having nailing flanges, seal head and jamb flanges using a continuous bead of sealant compressed by flange and cover flanges with self-adhesive flashing at least 4 inches wide; do not seal sill flange.
 3. At openings to be filled with non-flanged frames, seal weather barrier to all sides of opening framing, using self-adhesive flashing at least 9 inches wide, covering entire depth of framing.
 4. At head of openings, install self-adhesive flashing under weather barrier extending at least 2 inches beyond face of jambs; seal weather barrier to flashing.
 5. At interior face of openings, seal gap between window/door frame and rough framing, using joint sealant over backer rod.
 6. Service and Other Penetrations: Form self-adhesive flashing around penetrating item and seal to weather barrier surface.

3.4 FIELD QUALITY CONTROL

- A. Do not cover installed weather barriers until required inspections have been completed.
- B. Obtain approval of installation procedures by the weather barrier manufacturer based on a mock-up installed in place, prior to proceeding with remainder of installation.
- C. Provide inspections as required by weather barrier manufacturer as required to secure warranty indicated.

3.5 PROTECTION

- A. Do not leave materials exposed to weather longer than recommended by manufacturer.
- B. Protect installed weather barrier from damage.
- C. Inspect weather barrier installation before final installation of building cladding. Replace or repair all damaged sections at no cost to the Owner

END OF SECTION

SECTION 072726

FLUID-APPLIED MEMBRANE AIR BARRIERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Vapor-permeable, fluid-applied air barriers.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include manufacturer's written instructions for evaluating, preparing, and treating each substrate; technical data; dry film thickness; and tested physical and performance properties of products.

1.3 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.

1.4 FIELD CONDITIONS

- A. Environmental Limitations: Apply air barrier within the range of ambient and substrate temperatures recommended in writing by air-barrier manufacturer.
 - 1. Protect substrates from environmental conditions that affect air-barrier performance.
 - 2. Do not apply air barrier to a damp or wet substrate or during snow, rain, fog, or mist.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Source Limitations: Obtain primary air-barrier materials and air-barrier accessories from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Air-Barrier Performance: Air-barrier assembly and seals with adjacent construction shall be capable of performing as a continuous air barrier and as a liquid-water drainage plane flashed to discharge to the exterior incidental condensation or water penetration. Air-barrier assemblies shall be capable of accommodating substrate movement and of sealing substrate expansion and control joints, construction material changes, penetrations, tie-ins to installed waterproofing, and transitions at perimeter conditions without deterioration and air leakage exceeding specified limits.
- B. Air-Barrier Assembly Air Leakage: Maximum 0.04 cfm/sq. ft. of surface area at 1.57 lbf/sq. ft. (0.2 L/s x sq. m of surface area at 75 Pa), when tested according to ASTM E 2357.

2.3 HIGH-BUILD AIR BARRIERS, VAPOR PERMEABLE

- A. High-Build, Vapor-Permeable Air Barrier: synthetic polymer membrane with an installed dry film thickness, according to manufacturer's written instructions, of 35 mils (0.9 mm) or thicker over smooth, void-free substrates.
 - 1. Synthetic Polymer Type:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) GCP Applied Technologies Inc.
 - 2) Henry Company.
 - 3) Tremco Incorporated.
 - b. Basis-of-Design Product: Henry Company; Air-Bloc 17MR.
 - 2. Physical and Performance Properties:
 - a. Air Permeance: Maximum 0.004 cfm/sq. ft. of surface area at 1.57-lbf/sq. ft. (0.02 L/s x sq. m of surface area at 75-Pa) pressure difference; ASTM E 2178.
 - b. Vapor Permeance: Minimum 10 perms (580 ng/Pa x s x sq. m); ASTM E 96/E 96M, Water Method, Procedure B.
 - c. Ultimate Elongation: Minimum 200 percent; ASTM D 412, Die C.

- d. Adhesion to Substrate: Minimum 16 lbf/sq. in. (110 kPa) when tested according to ASTM D 4541.
- e. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
- f. UV Resistance: Can be exposed to sunlight for 180 days according to manufacturer's written instructions.

2.4 ACCESSORY MATERIALS

- A. Requirement: Provide primers, transition strips, termination strips, joint reinforcing fabric and strips, Joint Sealers, counterflashing strips, flashing sheets and metal termination bars, termination mastic, substrate patching materials, adhesives, tapes, foam sealants, lap sealants, and other accessory materials that are recommended in writing by air-barrier manufacturer to produce a complete air-barrier assembly and that are compatible with primary air-barrier material and adjacent construction to which they may seal.
- B. Primer: Liquid waterborne primer recommended for substrate by air-barrier material manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
 - 1. Verify that substrates are sound and free of oil, grease, dirt, excess mortar, or other contaminants.
 - 2. Verify that substrates have cured and aged for minimum time recommended in writing by air-barrier manufacturer.
 - 3. Verify that substrates are visibly dry and free of moisture.
 - 4. Verify that masonry joints are flush and completely filled with mortar.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SURFACE PREPARATION

- A. Clean, prepare, treat, fill, and seal substrate and joints and cracks in substrate according to manufacturer's written instructions and details. Provide clean, dust-free, and dry substrate for air-barrier application.
- B. Mask off adjoining surfaces not covered by air barrier to prevent spillage and overspray affecting other construction.
- C. Remove grease, oil, bitumen, form-release agents, paints, curing compounds, and other penetrating contaminants or film-forming coatings from concrete.
- D. Remove excess mortar from masonry ties, shelf angles, and other obstructions.
- E. At changes in substrate plane, apply sealant or termination mastic beads at sharp corners and edges to form a smooth transition from one plane to another.
- F. Cover gaps in substrate plane and form a smooth transition from one substrate plane to another with stainless-steel sheet mechanically fastened to structural framing to provide continuous support for air barrier.
- G. Bridge isolation joints and discontinuous wall-to-wall, deck-to-wall, and deck-to-deck joints with air-barrier accessory material that accommodates joint movement according to manufacturer's written instructions and details.

3.3 ACCESSORIES INSTALLATION

- A. Install accessory materials according to air-barrier manufacturer's written instructions and details to form a seal with adjacent construction and ensure continuity of air and water barrier.
 - 1. Coordinate the installation of air barrier with installation of roofing membrane and base flashing to ensure continuity of air barrier with roofing membrane.
 - 2. Install transition strip on roofing membrane or base flashing so that a minimum of 3 inches (75 mm) of coverage is achieved over each substrate.
 - 3. Unless manufacturer recommends in writing against priming, apply primer to substrates at required rate and allow it to dry.
 - 4. Apply primer to substrates at required rate and allow it to dry. Limit priming to areas that will be covered by air-barrier material on same day. Reprime areas exposed for more than 24 hours.
- B. At end of each working day, seal top edge of strips and transition strips to substrate with termination mastic.

- C. Apply Joint Sealers forming part of air-barrier assembly within manufacturer's recommended application temperature ranges. Consult manufacturer when sealant cannot be applied within these temperature ranges.
- D. Wall Openings: Prime concealed, perimeter frame surfaces of windows, curtain walls, storefronts, and doors. Apply transition strip so that a minimum of 3 inches (75 mm) of coverage is achieved over each substrate. Maintain 3 inches (75 mm) of full contact over firm bearing to perimeter frames, with not less than 1 inch (25 mm) of full contact.
 - 1. Transition Strip: Roll firmly to enhance adhesion.
- E. Seal strips and transition strips around masonry reinforcing or ties and penetrations with termination mastic.
- F. Seal top of through-wall flashings to air barrier with an additional 6-inch- (150-mm-) wide, transition strip.
- G. Seal exposed edges of strips at seams, cuts, penetrations, and terminations not concealed by metal counterflashings or ending in reglets with termination mastic.
- H. Repair punctures, voids, and deficient lapped seams in strips and transition strips. Slit and flatten fishmouths and blisters. Patch with transition strips extending 6 inches (150 mm) beyond repaired areas in strip direction.

3.4 PRIMARY AIR-BARRIER MATERIAL INSTALLATION

- A. Apply air-barrier material to form a seal with strips and transition strips and to achieve a continuous air barrier according to air-barrier manufacturer's written instructions and details. Apply air-barrier material within manufacturer's recommended application temperature ranges.
 - 1. Unless manufacturer recommends in writing against priming, apply primer to substrates at required rate and allow it to dry.
 - 2. Limit priming to areas that will be covered by air-barrier material on same day. Reprime areas exposed for more than 24 hours.
 - 3. Where multiple prime coats are needed to achieve required bond, allow adequate drying time between coats.
- B. High-Build Air Barriers: Apply continuous unbroken air-barrier material to substrates according to the following thickness. Apply air-barrier material in full contact around protrusions such as masonry ties.
 - 1. Vapor-Permeable, High-Build Air Barrier: Total dry film thickness 35 to 40 mils, applied in one coat of primer at 20 mils wet and two equal coats at 35 to 40 mils wet.
- C. Do not cover air barrier until it has been tested and inspected by testing agency.
- D. Correct deficiencies in or remove air barrier that does not comply with requirements; repair substrates and reapply air-barrier components.

3.5 CLEANING AND PROTECTION

- A. Protect air-barrier system from damage during application and remainder of construction period, according to manufacturer's written instructions.
 - 1. Protect air barrier from exposure to UV light and harmful weather exposure as recommended in writing by manufacturer. If exposed to these conditions for longer than recommended, remove and replace air barrier or install additional, full-thickness, air-barrier application after repairing and preparing the overexposed materials according to air-barrier manufacturer's written instructions.
 - 2. Protect air barrier from contact with incompatible materials and sealants not approved by air-barrier manufacturer.
- B. Clean spills, stains, and soiling from construction that would be exposed in the completed work using cleaning agents and procedures recommended in writing by manufacturer of affected construction.
- C. Remove masking materials after installation.

END OF SECTION

SECTION 074113

METAL ROOF PANELS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Standing-seam metal roofs including flashings and accessories over solid sheathing.

1.2 PERFORMANCE REQUIREMENTS

- A. General Performance: Metal roof panels shall comply with performance requirements without failure due to defective manufacture, fabrication, installation, or other defects in construction.
- B. Delegated Design: Design metal roof panel assembly, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- C. FMG Listing: Provide metal roof panels and component materials that comply with requirements in FMG 4471 as part of a panel roofing system and that are listed in FMG's "Approval Guide" for Class 1 or noncombustible construction, as applicable. Identify materials with FMG markings.
 - 1. Fire/Windstorm Classification: Class 1A-90.
 - 2. Hail Resistance: SH.
- D. Structural Performance: Provide metal roof panel assemblies capable of withstanding the effects of gravity loads and the following loads and stresses within limits and under conditions indicated, based on testing according to ASTM E 1592-95:
 - 1. Design Wind Loads: As indicated on structural drawings or as otherwise determined using design wind loads applicable to Project from basic wind speed indicated in miles per hour, according to ASCE 7, Section 6.5, "Method 2-Analytical Procedure." Include wind uplift calculations for open canopies.
 - 2. Deflection Limits: Metal roof panel assemblies shall withstand wind and snow loads with vertical deflections no greater than 1/240 of the span.
- E. Thermal Movements: Allow for thermal movements resulting from ambient and surface temperature changes. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of roof panel and accessory.
- B. Shop Drawings: Show fabrication and installation layouts of metal roof panels; details of edge conditions, side-seam and endlap joints, panel profiles, corners, anchorages, trim, flashings, closures, and accessories; and special details. Distinguish between factory- and field-assembled work.
- C. Samples for Initial Selection: For each type of metal roof panel indicated with factory-applied color finishes.
 - 1. Include similar Samples of trim and accessories involving color selection.
- D. Warranties: Samples of special warranties.
- E. Provide sealed shop drawings including fastener and clip type, size, and spacing to demonstrate system is capable of resisting specified wind uplift.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Deliver components, sheets, metal roof panels, and other manufactured items so as not to be damaged or deformed. Package metal roof panels for protection during transportation and handling.
- B. Unload, store, and erect metal roof panels in a manner to prevent bending, warping, twisting, and surface damage.
- C. Stack metal roof panels on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal roof panels to ensure dryness. Do not store metal roof panels in contact with other materials that might cause staining, denting, or other surface damage.

- D. Protect strippable protective covering on metal roof panels from exposure to sunlight and high humidity, except to extent necessary for period of metal roof panel installation.

1.5 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit metal roof panel work to be performed according to manufacturer's written instructions and warranty requirements.
- B. Field Measurements: Verify actual dimensions of construction contiguous with metal roof panels by field measurements before fabrication.

1.6 COORDINATION

- A. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.
- B. Coordinate metal roof panels with rain drainage work, flashing, trim, and construction of decks, purlins and rafters, parapets, walls, and other adjoining work to provide a leak-proof, secure, and noncorrosive installation.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace metal roof panel assemblies that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including rupturing, cracking, or puncturing.
 - b. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - 2. Warranty Period: Twenty years from date of Substantial Completion.
- B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal roof panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: 20 years from date of Substantial Completion.
- C. Special Weathertightness Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace metal roof panel assemblies that fail to remain weathertight, including leaks, within specified warranty period.
 - 1. Weathertight Warranty Period: 20 years (NDL) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PANEL MATERIALS

- A. Metallic-Coated Steel Sheet: 24-gage (minimum) G-90 (ASTM-A525) Restricted flatness steel sheet metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A 755/A 755M.
 - 1. 2-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - 2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.
 - a. Color: As selected by Architect from manufacturer's full range.
- B. Panel Sealants:
 - 1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, non-sag, nontoxic, non-staining tape 1/2 inch (13 mm) wide and 1/8 inch (3 mm) thick.
 - 2. Joint Sealant: ASTM C 920; elastomeric polyurethane, polysulfide, or silicone sealant; of type, grade, class, and use classifications required to seal joints in metal roof panels and remain weathertight; and as recommended in writing by metal roof panel manufacturer.
 - 3. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C 1311.

2.2 MISCELLANEOUS METAL FRAMING

- A. Miscellaneous Metal Framing, General: ASTM C 645, cold-formed metallic-coated steel sheet, ASTM A 653/A 653M, G90 (Z120) hot-dip galvanized or coating with equivalent corrosion resistance unless otherwise indicated.
- B. Stainless Steel Fasteners for Miscellaneous Metal Framing: Of type, size, holding power, and other properties required to fasten miscellaneous metal framing members to substrates.

2.3 MISCELLANEOUS MATERIALS

- A. Stainless Steel Panel Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide exposed fasteners with heads matching color of metal roof panels by means of plastic caps or factory-applied coating. Provide EPDM, PVC, or neoprene sealing washers.

2.4 STANDING-SEAM METAL ROOF PANELS

- A. General: Provide factory-formed metal roof panels designed to be installed by lapping and interconnecting raised side edges of adjacent panels with joint type indicated and mechanically attaching panels to supports using concealed clips in side laps. Include clips, cleats, pressure plates, and accessories required for weathertight installation.
 - 1. Steel Panel Systems: Unless more stringent requirements are indicated, comply with ASTM E 1514.
- B. Vertical-Rib, Snap-Joint, Standing-Seam Metal Roof Panels: Formed with vertical ribs at panel edges and between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels and engaging opposite edge of adjacent panels, and snapping panels together.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following
 - a. MBCI; a division of NCI Building Systems, L. P.
 - b. Architectural Building Components Houston, Texas
 - c. Petersen Aluminum Corporation.
 - 2. Clips: Floating to accommodate thermal movement.
 - a. Material: 0.025-inch min thick, stainless-steel sheet.
 - 3. Panel Coverage: 16 inches
 - 4. Panel Height: 1.5 to 1.75 inches.

2.5 UNDERLAYMENT MATERIALS

- A. Self-Adhering, High-Temperature Sheet: 30 to 40 mils thick minimum, consisting of slip-resisting, polyethylene-film top surface laminated to layer of butyl or SBS-modified asphalt adhesive, with release-paper backing; cold applied. Provide primer when recommended by underlayment manufacturer.
 - 1. Thermal Stability: Stable after testing at 240 deg F; ASTM D 1970.
 - 2. Low-Temperature Flexibility: Passes after testing at minus 20 deg F; ASTM D 1970.
 - 3. Products: Subject to compliance with requirements, provide one of the following:
 - a. Carlisle Coatings & Waterproofing Inc., Div. of Carlisle Companies Inc.; CCW WIP 300HT.
 - b. Grace Construction Products; a unit of Grace, W. R. & Co.; Ultra.
 - c. Henry Company; Blueskin PE200 HT.

2.6 ACCESSORIES

- A. Roof Panel Accessories: Provide components approved by roof panel manufacturer and as required for a complete metal roof panel assembly including trim, copings, fasciae, corner units, ridge closures, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal roof panels unless otherwise indicated.
 - 1. Closures: Provide closures at eaves and ridges, fabricated of same metal as metal roof panels.
 - 2. Closure Strips: Closed-cell, expanded, cellular, rubber or cross-linked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch thick, flexible closure strips; cut or pre-molded to match metal roof panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
 - 3. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.

- B. Flashing and Trim: Formed from same material as roof panels, pre-painted with coil coating, minimum 0.018 inch thick. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fascia, and fillers. Finish flashing and trim with same finish system as adjacent metal roof panels.

2.7 FABRICATION

- A. Fabricate and finish metal roof panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes and as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.
- B. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- C. Fabricate metal roof panel side laps with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, in a manner that will seal weathertight and minimize noise from movements within panel assembly.
- D. Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to the design, dimensions, metal, and other characteristics of item indicated.
 - 1. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
 - 2. End Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.
 - 3. End Seams for Other Than Aluminum: Fabricate nonmoving seams with flat-lock seams. Tin edges to be seamed, form seams, and solder.
 - 4. Sealed Joints: Form non-expansion but movable joints in metal to accommodate elastomeric sealant to comply with SMACNA standards.
 - 5. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.
 - 6. Fabricate cleats and attachment devices of size and metal thickness recommended by SMACNA's "Architectural Sheet Metal Manual" or by metal roof panel manufacturer for application, but not less than thickness of metal being secured.

2.8 FINISHES

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal roof panel supports, and other conditions affecting performance of the Work.
- B. Examine primary and secondary roof framing to verify that rafters, purlins, angles, channels, and other structural panel support members and anchorages have been installed within alignment tolerances required by metal roof panel manufacturer.
- C. Examine roughing-in for components and systems penetrating metal roof panels to verify actual locations of penetrations relative to seam locations of metal roof panels before metal roof panel installation.
- D. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of substances harmful to insulation, including removing projections capable of interfering with insulation attachment.
- B. Miscellaneous Framing: Install subpurlins, eave angles, furring, and other miscellaneous roof panel support members and anchorage according to metal roof panel manufacturer's written instructions.

3.3 UNDERLAYMENT INSTALLATION

- A. Self-Adhering Sheet Underlayment: Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation. Apply at locations indicated below, wrinkle free, in shingle fashion to shed water, and with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 14 days.
 - 1. Install beneath entire roof surface.
- B. Install flashings to cover underlayment to comply with requirements specified in Division 07 Section "Sheet Metal Flashing and Trim."

3.4 METAL ROOF PANEL INSTALLATION, GENERAL

- A. Take special precautions in handling and installing bare metal panels so that finish is not defaced or marred. Utilize tennis shoes, cloth gloves, and other apparel and precautions as recommended by metal manufacturer.
- B. Any and all penetrations are to be located outside reveals.
- C. Provide metal roof panels of full length from eave to ridge unless otherwise indicated or restricted by shipping limitations.
- D. Thermal Movement. Rigidly fasten metal roof panels to structure at one and only one location for each panel. Allow remainder of panel to move freely for thermal expansion and contraction. Pre-drill panels for fasteners.
 - 1. Avoid attaching accessories through roof panels in a manner that will inhibit thermal movement.
- E. Install metal roof panels as follows:
 - 1. Commence metal roof panel installation and install minimum of 300 sq. ft. in presence of factory-authorized representative.
 - 2. Field cutting of metal panels by torch is not permitted.
 - 3. Install panels perpendicular to purlins.
 - 4. Locate and space fastenings in uniform vertical and horizontal alignment.
 - 5. Provide metal closures at rake edges rake walls and each side of ridge and hip caps.
 - 6. Flash and seal metal roof panels with weather closures at eaves, rakes, and perimeter of all openings.
 - 7. End Splices: Locate panel end splices over, but not attached to, structural supports. Stagger panel end splices to avoid a four-panel splice condition.
 - 8. Install metal flashing to allow moisture to run over and off metal roof panels.
- F. Fasteners:
 - 1. Steel Roof Panels: Use stainless-steel fasteners for surfaces exposed to the exterior and stainless-steel fasteners for surfaces exposed to the interior.
- G. Anchor Clips: Anchor metal roof panels and other components of the Work securely in place, using manufacturer's approved fasteners according to manufacturers' written instructions.
- H. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weatherproof performance of metal roof panel assemblies. Provide types of gaskets, fillers, and sealants indicated or, if not indicated, types recommended by metal roof panel manufacturer.
 - 1. Seal metal roof panel end laps with double beads of tape or sealant, full width of panel. Seal side joints where recommended by metal roof panel manufacturer.
 - 2. Prepare joints and apply sealants to comply with requirements in Division 07 Section "Joint Sealers".

3.5 METAL ROOF PANEL INSTALLATION

- A. Standing-Seam Metal Roof Panels: Fasten metal roof panels to supports with concealed clips at each standing-seam joint at location, spacing, and with fasteners recommended by manufacturer.
 - 1. Install clips to supports with self-tapping fasteners.
 - 2. Install pressure plates at locations indicated in manufacturer's written installation instructions.
 - 3. Snap Joint: Nest standing seams and fasten together by interlocking and completely engaging factory-applied sealant.

3.6 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting and provide for thermal expansion. Coordinate installation with flashings and other components.
 - 1. Install components required for a complete metal roof panel assembly including but not limited to trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
- B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
 - 1. Install exposed flashing and trim that is without excessive oil canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance.
 - 2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet 3 m with no joints allowed within 24 inches of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with mastic sealant (concealed within joints).

3.7 ERECTION TOLERANCES

- A. Installation Tolerances: Shim and align metal roof panel units within installed tolerance of 1/4 inch in 20 feet on slope and location lines as indicated and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

3.8 CLEANING

- A. Remove temporary protective coverings and strippable films, if any, as metal roof panels are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of metal roof panel installation, clean finished surfaces as recommended by metal roof panel manufacturer. Maintain in a clean condition during construction.
- B. Replace metal roof panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures per manufacturer's requirements.

END OF SECTION

SECTION 074646

FIBER CEMENT SIDING

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Wood-fiber cement siding and trim.

1.2 SUBMITTALS

- A. Product Data: Manufacturer's data sheets on each product to be used, including:
 - 1. Manufacturer's requirements for related materials to be installed by others.
 - 2. Preparation instructions and recommendations.
 - 3. Storage and handling requirements and recommendations.
 - 4. Installation methods, including nail patterns.
- B. Samples: Provide two samples of each product proposed for use.
- C. Warranty: Submit copy of manufacturer's warranty, made out in Owner's name, showing that it has been registered with manufacturer.

1.3 QUALITY ASSURANCE

- A. Installer Qualifications: Company specializing in performing work of the type specified in this section with minimum 3 years of experience.
- B. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and to set quality standards for fabrication and installation.
 - 1. Build mockup of typical wall area as shown on Drawings.
 - 2. Build mockups for fiber-cement siding and soffit including accessories.
 - a. Size: 48 inches long by 60 inches high.
 - b. Include outside corner on one end of mockup and inside corner on other end.
 - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with labels intact until time of use.
- B. Store materials on elevated platforms, under cover, and in a dry location.

1.5 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace products that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including cracking and deforming.
 - b. Deterioration of materials beyond normal weathering.
 - 2. Warranty Period: 50 years from date of Substantial Completion.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Protect edges and corners from chipping.
- C. Store products under waterproof cover and elevated above grade, on a flat surface.

PART 2 - PRODUCTS

2.1 PRODUCTS

- A. Acceptable Manufacturers:
 - 1. AlluraUSA: www.allurausa.com.

2. James Hardie Building Products, Inc: www.jameshardie.com.
 3. Nichiha USA, Inc: www.nichiha.com
 4. Cemplank; cemboardsiding.com; a division of James Hardie Building Products, Inc.
- B. Fiber Reinforced Cement Lap Siding: Individual horizontal boards made of cement and cellulose fiber formed under high pressure with integral surface texture, complying with ASTM C 1186 Type A Grade II; with machined edges, for nail attachment.
1. Style: Standard lap style.
 2. Texture: As selected by Architect.
 3. Length: 12 ft, nominal.
 4. Width (Height): 4" (match existing conference center).
 5. Thickness: 5/16 inch, nominal.
 6. Finish: Factory applied primer.
 7. Warranty: 25 year limited; transferable.
- C. Fiber Cement Trim: Same material as siding, except in 5/4 thickness x depths indicated.
- 2.2 ACCESSORIES
- A. Fasteners: Hot-dipped galvanized or corrosion resistant; length as required to penetrate minimum 1-1/4 inch.
 - B. Joint Sealer: As specified in Section 079005.
 - C. Finish Paint: Refer to Section 09900 Painting and Coating.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine substrate and clean and repair as required to eliminate conditions that would be detrimental to proper installation.
- B. Verify that water-resistive barrier has been installed over substrate completely and correctly.
- C. Do not begin until unacceptable conditions have been corrected.
- D. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Install sheet metal flashing:
 1. Above door and window trim and casings.
 2. Above horizontal trim in field of siding.
 3. And as indicated on the drawings.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions and recommendations.
 1. Read warranty and comply with all terms necessary to maintain warranty coverage.
 2. Install in accordance with conditions stated in model code evaluation report applicable to location of project.
 3. Use trim details indicated on drawings.
 4. Touch up all field-cut edges before installing.
 5. Pre-drill nail holes necessary to prevent breakage.
- B. Over Wood and Gypsum as Wood-Composite Sheathing: Fasten siding through sheathing into studs.
- C. Allow space between both ends of siding panels that butt against trim for thermal movement; seal joint between panel and trim with exterior grade sealant.
- D. Joints in Horizontal Siding: Avoid joints in lap siding except at corners; where joints are inevitable stagger joints between successive courses. Flash joints per manufacturer's instructions.
- E. Do not install siding less than 2 inches from surface of ground nor closer than 2 inches to roofs, patios, porches, and other surfaces where water may collect.
- F. After installation, seal all joints except lap joints of lap siding. Seal around all penetrations. Paint all exposed cut edges.
- G. Finish Painting: Specified in Section 099000.

3.4 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION

SECTION 076200

SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Fabricated sheet metal items, including flashings, counterflashings, and other items indicated in Schedule.
- 1.2 ADMINISTRATIVE REQUIREMENTS
 - A. Preinstallation Meeting: Convene one week before starting work of this section.
- 1.3 SUBMITTALS
 - A. Shop Drawings: Indicate material profile, jointing pattern, jointing details, fastening methods, flashings, terminations, and installation details.
 - B. Color Chart: Manufacturer's standard prefinished product charts showing actual physical coating for prefinished items.
- 1.4 QUALITY ASSURANCE
 - A. Perform work in accordance with SMACNA Architectural Sheet Metal Manual requirements and standard details.
 - B. Fabricator and Installer Qualifications: Company specializing in sheet metal work with three years of documented experience.
 - C. Provide products that have been tested to resist wind uplift as required by ANSI/SPRI ES-1.
- 1.5 DELIVERY, STORAGE, AND HANDLING
 - A. Stack material to prevent twisting, bending, and abrasion, and to provide ventilation. Slope metal sheets to ensure drainage.
 - B. Prevent contact with materials that could cause discoloration or staining.
 - C. Ship pre-coated products with strippable covering.
- 1.6 WARRANTY
 - A. Provide two year water tightness warranty against leaks through sheet metal flashing and at terminations.

PART 2 - PRODUCTS

- 2.1 SHEET MATERIALS
 - A. Pre-Finished Galvanized Steel: ASTM A653/A653M, with G90/Z275 zinc coating; minimum 0.02-inch-thick base metal, shop pre-coated with PVDF coating.
 - 1. PVDF (Polyvinylidene Fluoride) Coating: Superior Performance Organic Finish, AAMA 2605; multiple coat, thermally cured fluoropolymer finish system.
- 2.2 ACCESSORIES
 - A. Fasteners:
 - 1. AISI series 300, for stainless steel and galvanized steel.
 - 2. Use annular ring shank type, No. 12 gage or larger to suite application, of sufficient length to penetrate backing material at least 7/8 inch depth.
 - B. Underlayment: ASTM D226, organic roofing felt, Type I ("No. 15").
 - C. Primer: Zinc chromate type.
 - D. Protective Backing Paint: Zinc molybdate alkyd.
 - E. Sealant: Type S-GP specified in Section 079005.
 - F. Plastic Cement: ASTM D4586, Type I.
 - G. Reglets: Surface mounted type, galvanized steel.

2.3 FABRICATION

- A. Form sections true to shape, accurate in size, square, and free from distortion or defects.
- B. Form pieces in longest possible lengths.
- C. Hem exposed edges on underside 1/2 inch; miter and seam corners.
- D. Form material with flat lock seams, except where otherwise indicated. At moving joints, use sealed lapped, bayonet-type or interlocking hooked seams.
- E. Fabricate corners from one piece with minimum 18 inch long legs; seam for rigidity, seal with sealant.
- F. Fabricate vertical faces with bottom edge formed outward 1/4 inch and hemmed to form drip.
- G. Fabricate flashings to allow toe to extend 2 inches over roofing gravel. Return and brake edges.

2.4 MASONRY METAL FLASHING FABRICATION

- A. Masonry Metal Flashing: Fabricate from the following metal complying with requirements specified in Section 076200 "Sheet Metal Flashing and Trim" and in accordance with NCMA TEK 19-2A, 19-4A and 19-5A and as follows:
 - 1. Stainless Steel: 0.0156 inch thick.
 - 2. Fabricate through-wall metal flashing embedded in masonry from sheet metal indicated above.
 - 3. Fabricate metal expansion-joint strips from sheet metal indicated above, formed to shape indicated.
 - 4. Fabricate metal drip edges from sheet metal indicated above. Extend at least 3 inches into wall and 1/2 inch out from wall, with a hemmed outer edge bent down 30 degrees.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify roof openings, curbs, pipes, sleeves, ducts, and vents through roof are solidly set, reglets in place, and nailing strips located.
- B. Verify roofing termination and base flashings are in place, sealed, and secure.

3.2 PREPARATION

- A. Install starter and edge strips, and cleats before starting installation.
- B. Install surface mounted reglets true to lines and levels. Seal top of reglets with sealant.
- C. Back paint concealed metal surfaces with protective backing paint to a minimum dry film thickness of 15 mil.

3.3 INSTALLATION

- A. Conform to drawing details.
- B. Provide electrolytic separation between dissimilar metals with protective backing paint.
- C. Form exposed sheet metal without excessive oil canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems.
- D. Secure flashings in place using concealed fasteners. Use exposed fasteners only where permitted.
- E. Apply plastic cement compound between metal flashings and felt flashings.
- F. Fit flashings tight in place. Make corners square, surfaces true and straight in planes, and lines accurate to profiles.
- G. Seal metal joints watertight.
- H. Coordinate installation of counterflashings with installation of assemblies to be protected by counterflashing. Install counterflashings in reglets or receivers. Secure in a waterproof manner by means of snap-in installation and sealant, lead wedges and sealant, interlocking folded seam, or blind rivets and sealant. Lap counterflashing joints a minimum of 2 inches and bed with sealant.
- I. Coordinate scupper locations to miss doors and windows.

3.4 FIELD QUALITY CONTROL

- A. Inspection will involve surveillance of work during installation to ascertain compliance with specified requirements.

3.5 SCHEDULE OF PRODUCTS USED

- A. Flashing and Counter Flashing: Fabricate as indicated on Drawings and in accordance with SMACNA Architectural Sheet Metal Manual, Chapter 4.
- B. Through-Wall Flashing: Fabricate as indicated on Drawings and in accordance with SMACNA Architectural Sheet Metal Manual, Chapter 4.
- C. Gutter: As indicated on Drawings and in accordance with SMACNA Chapter 1, Figure 1-2B.
 - 1. Gutter Hangers: SMACNA Chapter 1, Figure 1-19A.
 - 2. Gutter Screens: SMACNA Chapter 1, Figure 1-24.
- D. Downspout: Locations as indicated on Drawings and in accordance with SMACNA Chapter 1, Figure 1-32B.
 - 1. Hangers: SMACNA Chapter 1, Figure 1-35B.
- E. Splash Blocks: Provide reinforced, precast concrete splash blocks at each downspout.

END OF SECTION

SECTION 076210

FLEXIBLE FLASHING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Formed Products: Concealed flashing within wall assemblies where indicated or otherwise where required to protect and shed incidental water to the exterior.

1.2 PERFORMANCE REQUIREMENTS

- A. General: Flashing and trim assemblies as indicated shall withstand structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.
- B. Shop Drawings: Show fabrication and installation layouts of sheet metal flashing and trim, including plans, elevations, expansion-joint locations, and keyed details.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in manufacturer's original, unopened packaging with all labels intact.
- B. Storage and Protection: Comply with manufacturer's instructions and recommendations. Protect products from freezing and hot temperatures. Store only as much material at point of use as required for each day's work.
- C. Do not store flashing materials in contact with other materials that might cause staining, denting, or other surface damage. Store flashing materials away from uncured concrete and masonry.
- D. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to the extent necessary for the period of sheet metal flashing and trim installation.

PART 2 - PRODUCTS

2.1 FLEXIBLE FLASHING

- A. Self-Adhesive flexible flashing product consisting of a pliable, adhesive rubberized-asphalt compound, bonded to a high-density, cross-laminated polyethylene film to produce an overall thickness of not less than 40 mils.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Basis of Design: Dupont; Dupont Flexwrap.
 - b. Advanced Building Products Inc.; Strip-N-Flash.
 - c. Carlisle Coatings & Waterproofing; CCW-705 Air & Vapor Barrier Strips.
 - d. Grace Construction Products; Perm-A-Barrier Detail Membrane.
 - e. Henry; Blueskin SA

2.2 HIGH TEMPERATURE FLASHING

- A. Self-Adhering, High-Temperature Sheet: Minimum 30 to 40 mils thick, consisting of slip-resisting polyethylene-film top surface laminated to layer of butyl or SBS-modified asphalt adhesive, with release-paper backing; cold applied. Provide primer when recommended by manufacturer.
 - 1. Thermal Stability: ASTM D 1970; stable after testing at 240 deg F.
 - 2. Low-Temperature Flexibility: ASTM D 1970; passes after testing at minus 20 deg F.
 - 3. Products: Subject to compliance with requirements, provide one of the following:
 - a. Carlisle Coatings & Waterproofing Inc.; CCW WIP 300HT.
 - b. Grace Construction Products, a unit of W. R. Grace & Co.; Ultra.
 - c. Henry Company; Blueskin PE200 HT.

- d. Owens Corning; WeatherLock Metal High Temperature Underlayment.

2.3 MISCELLANEOUS MATERIALS

- A. General: Provide materials and types of fasteners, separators, sealants, and other miscellaneous items as required for complete metal flashing installation and recommended by manufacturer of primary sheet metal or manufactured item unless otherwise indicated.
- B. Elastomeric Sealant: ASTM C 920, elastomeric silicone polymer sealant; low modulus; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions and other conditions affecting performance of the Work.
 - 1. Verify compliance with requirements for installation tolerances of substrates.
 - 2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
- B. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Follow manufacturer's instruction regarding substrate preparation and do not apply to concrete masonry, or OSB without doing so first.

3.3 FLASHING INSTALLATION

- A. General: Install as indicated on Drawings and per Manufacturer's recommendations.
- B. Do not install self-adhering flashing in snow, rain, fog, or mist.
- C. Do not apply self-adhering flashings to a damp or wet substrate.
- D. Do not install self-adhering flashing when the temperature of substrate surfaces and surrounding air temperatures are below those recommended by the manufacturer of the self-adhering butyl flashing
- E. Self-Adhering Sheet Flashing: Install self-adhering sheet flashing, wrinkle free. Apply primer if required by flashing manufacturer. Comply with temperature restrictions of flashing manufacturer for installation. Apply in shingle fashion to shed water, with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller. Cover flashing with subsequent construction within 14 days.
- F. Location:
 - 1. Flexible Flashing: As indicated on drawings, and at all exterior windows, doors or other penetrations where high temperature flashing is not required.
 - 2. High Temperature Flashing: As indicated on drawings, or at all locations where flashing will be in contact with metal coping or metal panels where high temperatures exist.

3.4 PROTECTION

- A. Perform protective measures as recommended and required by flashing manufacturer, to prevent mechanical damage and deterioration from ultra-violet (sun) exposure. Rubberized-asphalt flashings (except for those laminated with aluminum foil), and butyl rubber flashing with a top surface of polyethylene should not be left exposed to the weather.

END OF SECTION

SECTION 078400

FIRESTOPPING

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Firestopping systems.
- B. Firestopping of all joints and penetrations in fire-resistance rated and smoke-resistant assemblies, whether indicated on drawings or not, and other openings indicated.

1.2 SUBMITTALS

- A. Schedule of Firestopping: List each type of penetration, fire rating of the penetrated assembly, and firestopping test or design number.
- B. Product Data: Provide data on product characteristics, performance ratings, and limitations.
- C. Manufacturer's Installation Instructions: Indicate preparation and installation instructions.
- D. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- E. Certificate from authority having jurisdiction indicating approval of materials used.
- F. Qualification statements for installing mechanics.

1.3 QUALITY ASSURANCE

- A. Fire Testing: Provide firestopping assemblies of designs that provide the scheduled fire ratings when tested in accordance with methods indicated.
 - 1. Listing in the current-year classification or certification books of UL, FM, or ITS (Warnock Hersey) will be considered as constituting an acceptable test report.
 - 2. Valid evaluation report published by ICC Evaluation Service, Inc. (ICC-ES) at www.icc-es.org will be considered as constituting an acceptable test report.
 - 3. Submission of actual test reports is required for assemblies for which none of the above substantiation exists per ASTM E 814.
- B. Rated Systems: Provide penetration firestopping with the following ratings determined per ASTM E 814 or UL 1479:
 - 1. F-Rated Systems: Provide penetration firestopping with F-ratings indicated, as determined per ASTM E 814, but not less than that equaling or exceeding fire-resistance rating of constructions penetrated.
 - 2. T-Rated Systems: For the following conditions, provide penetration firestopping with T-ratings indicated, as well as F-ratings, as determined per ASTM E 814, where systems protect penetrating items exposed to potential contact with adjacent materials in occupiable floor areas:
 - a. Penetrations located outside wall cavities.
 - b. Penetrations located outside fire-resistance shaft enclosures.
- C. For penetration firestopping exposed to view, traffic, moisture, and physical damage, provide products that after curing do not deteriorate when exposed to these conditions both during and after construction. Firestopping to match adjacent surfaces in color or be paintable.
 - 1. For piping penetrations for plumbing and wet-pipe sprinkler systems, provide moisture-resistant penetration firestopping.
 - 2. For floor penetrations with annular spaces exceeding 4 inches in width and exposed to possible loading and traffic, provide firestop systems capable of supporting floor loads involved either by installing floor plates or by other means.
 - 3. For penetrations involving insulated piping, provide penetration firestopping not requiring removal of insulation.
- D. For penetration firestopping exposed to view, provide products with flame-spread ratings of less than 25 and smoke-developed ratings of less than 450, as determined per ASTM E 84.
- E. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.

- F. Installer Qualifications: Company specializing in performing the work of this section and:
 - 1. Approved by Factory Mutual Research under FM Standard 4991, Approval of Firestop Contractors, or meeting any two of the following requirements:
 - a. With minimum 3 years documented experience installing work of this type.
 - b. Able to show at least 5 satisfactorily completed projects of comparable size and type.
 - c. Licensed by authority having jurisdiction.

1.4 MOCK-UP

- A. Install one firestopping assembly representative of each fire rating design required on project.
 - 1. Where one design may be used for different penetrating items or in different wall constructions, install one assembly for each different combination.
- B. If accepted, mock-up will represent minimum standard for the Work.
- C. If accepted, mock-up may remain as part of the Work. Remove and replace mock-ups not accepted.

1.5 FIELD CONDITIONS

- A. Comply with firestopping manufacturer's recommendations for temperature and conditions during and after installation. Maintain minimum temperature before, during, and for 3 days after installation of materials.
- B. Provide ventilation in areas where solvent-cured materials are being installed.
- C. Do not install penetration firestopping when ambient or substrate temperatures are outside limits permitted by through-penetration firestop system manufacturers or when substrates are wet due to rain, frost, condensation, or other causes.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver through-penetration firestop system products to Project site in original, unopened containers or packages with intact and legible manufacturers' labels identifying product and manufacturer; date of manufacture; lot number; shelf life, if applicable; qualified testing and inspecting agency's classification marking applicable to Project; curing time; and mixing instructions for multicomponent materials.
- B. Store and handle materials for penetration firestopping to prevent their deterioration or damage due to moisture, temperature changes, contaminants, or other causes.

PART 2 - PRODUCTS

2.1 FIRESTOPPING - GENERAL REQUIREMENTS

- A. Primers, Sleeves, Forms, Insulation, Packing, Stuffing, and Accessories: Type required for tested assembly design.

2.2 FIRESTOPPING SYSTEMS

- A. Firestopping: Any material meeting requirements of approved assembly.

2.3 MATERIALS

- A. Firestopping Sealants: Provide only products having lower volatile organic compound (VOC) content than required by South Coast Air Quality Management District Rule No.1168.
- B. Elastomeric Silicone Firestopping: Single component silicone elastomeric compound and compatible silicone sealant.
 - 1. Manufacturers:
 - a. A/DFire Protection Systems Inc: www.adfire.com.
 - b. 3M Fire Protection Products: www.3m.com/firestop.
 - c. Hilti, Inc: www.us.hilti.com.
 - d. Specified Technologies, Inc: www.stifirestop.com.
- C. Foam Firestopping: Single component silicone foam compound.
 - 1. Manufacturers:
 - a. 3M Fire Protection Products: www.3m.com/firestop.
 - b. Hilti, Inc: www.us.hilti.com.
 - c. Specified Technologies, Inc: www.stifirestop.com.

- D. Fibered Compound Firestopping: Formulated compound mixed with incombustible non-asbestos fibers.
 - 1. Manufacturers:
 - a. A/DFire Protection Systems Inc: www.adfire.com.
 - b. USG: www.usg.com.
- E. Fiber Firestopping: Mineral fiber insulation used in conjunction with elastomeric surface sealer forming airtight bond to opening.
 - 1. Manufacturers:
 - a. A/DFire Protection Systems Inc: www.adfire.com.
 - b. Pecora Corporation: www.pecora.com.
 - c. Thermafiber, Inc: www.thermafiber.com.
- F. Firestop Devices - Wrap Type: Mechanical device with incombustible filler and sheet stainless steel jacket, intended to be installed after penetrating item has been installed.
 - 1. Manufacturers:
 - a. RectorSeal: www.rectorseal.com.
 - b. 3M Fire Protection Products: www.3m.com/firestop.
 - c. Hilti, Inc: www.us.hilti.com.
 - d. Specified Technologies, Inc: www.stifirestop.com.
- G. Intumescent Putty: Compound that expands on exposure to surface heat gain.
 - 1. Manufacturers:
 - a. RectorSeal: www.rectorseal.com.
 - b. 3M Fire Protection Products: www.3m.com/firestop.
 - c. Hilti, Inc: www.us.hilti.com.
 - d. Specified Technologies, Inc: www.stifirestop.com.
- H. Reusable Firestopping: Removable intumescent compressible shapes, pillows, or blocks specifically tested in removable configuration.
 - 1. Manufacturers:
 - a. RectorSeal: www.rectorseal.com.
 - b. Hilti, Inc: www.us.hilti.com.
 - c. Nelson FireStop Products: www.nelsonfirestop.com.
 - d. Specified Technologies, Inc: www.stifirestop.com.
- I. Primers, Sleeves, Forms, Insulation, Packing, Stuffing, and Accessories: Type required for tested assembly design.
 - 1. Use only components specified by through-penetration firestop system manufacturer and approved by the qualified testing and inspecting agency for firestop systems indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify openings are ready to receive the work of this section.

3.2 PREPARATION

- A. Clean substrate surfaces of dirt, dust, grease, oil, loose material, or other matter that could adversely affect bond of firestopping material.
- B. Remove incompatible materials that could adversely affect bond.
- C. Priming: Prime substrates where recommended in writing by through-penetration firestop system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- D. Masking Tape: Use masking tape to prevent penetration firestopping from contacting adjoining surfaces that will remain exposed on completion of Work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from firestop system materials. Remove tape as soon as possible without disturbing firestop system's seal with substrates.
- E. Install backing materials to arrest liquid material leakage.

3.3 INSTALLATION

- A. Install materials in manner described in fire test report and in accordance with manufacturer's instructions, completely closing openings.

- B. Do not cover installed firestopping until inspected by authority having jurisdiction.
- C. Install labeling required by code.

3.4 CLEANING

- A. Clean adjacent surfaces of firestopping materials.

3.5 PROTECTION

- A. Protect adjacent surfaces from damage by material installation.
- B. Provide final protection and maintain conditions during and after installation that ensure penetration firestopping are without damage or deterioration at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated penetration firestopping immediately and install new materials to produce penetration firestopping complying with specified requirements.

END OF SECTION

SECTION 079005

JOINT SEALERS

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Sealants and joint backing at the juncture of all dis-similar materials.
 - B. Pre-compressed foam sealers.
- 1.2 ADMINISTRATIVE REQUIREMENTS
 - A. Coordinate the work with other sections referencing this section.
- 1.3 SUBMITTALS
 - A. Product Data: Provide data indicating sealant chemical characteristics.
 - B. Samples: Submit one sample for each Designation and color of joint sealant required. Samples shall be installed in 1/2 inch wide joints formed between two 6 inch long strips of material matching the appearance of exposed surfaces adjacent to Joint Sealers.
 - C. Compatibility and Adhesion Test Reports: Submit reports from joint sealant manufacturer indicating:
 - 1. Materials forming joint substrates and joint sealant backings have been tested for compatibility and adhesion with Joint Sealers.
 - 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
 - D. Manufacturer's Installation Instructions: Indicate special procedures.
- 1.4 QUALITY ASSURANCE
 - A. Manufacturer Qualifications: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.
 - B. Applicator Qualifications: Company specializing in performing the work of this section with minimum three years experience.
 - C. Do not apply sealants if ambient or substrate temperatures are below 40 degrees and rising.
- 1.5 FIELD CONDITIONS
 - A. Maintain temperature and humidity recommended by the sealant manufacturer during and after installation.
- 1.6 WARRANTY
 - A. Correct defective workmanship within a five-year period after Date of Substantial Completion.
 - B. Correct defective materials for 5 years for urethane sealants and 20 years for silicone sealants.
 - C. Warranty: Include coverage for installed sealants and accessories which fail to achieve airtight seal, exhibit loss of adhesion or cohesion, or do not cure.

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. Silicone Sealants:
 - 1. Bostik Inc: www.bostik-us.com.
 - 2. Momentive Performance Materials, Inc (formerly GE Silicones): www.momentive.com.

3. Pecora Corporation: www.pecora.com.
 4. BASF Construction Chemicals-Building Systems: www.buildingsystems.basf.com.
 5. Tremco Global Sealants: www.tremcosealants.com.
- B. Polyurethane Sealants:
1. Bostik Inc: www.bostik-us.com.
 2. Pecora Corporation: www.pecora.com.
 3. BASF Construction Chemicals-Building Systems: www.buildingsystems.basf.com.
- C. Acrylic Sealants (ASTM C920):
1. Tremco Global Sealants: www.tremcosealants.com.
- D. Acrylic Emulsion Latex Sealants:
1. Bostik Inc: www.bostik-us.com.
 2. Pecora Corporation: www.pecora.com.
 3. BASF Construction Chemicals-Building Systems: www.buildingsystems.basf.com.
 4. Tremco Global Sealants: www.tremcosealants.com.
- E. Preformed Compressible Foam Sealers:
1. EMSEAL Joint Systems, Ltd: www.emseal.com.
 2. Hohmann & Barnard: www.h-b.com.
 3. Dayton Superior Corporation: www.daytonsuperior.com.
 4. Tremco Global Sealants: www.tremcosealants.com.

2.2 SEALANTS

- A. Designation AL-A - Acoustical Sealant: Butyl or acrylic sealant; ASTM C 920, Grade NS, Class 12-1/2, Uses M and A; single component, solvent release curing, non-skinning.
1. Product: BA-98 manufactured by Pecora.
- B. Designation AL - Acrylic Sealant: ASTM C 920, Grade NS, Class 12-1/2, Uses NT, M, A, O; single component, solvent curing, non-staining, non-bleeding, non-sagging.
1. Color: Standard colors matching finished surfaces.
 2. Product: Sonolac manufactured by Sonneborn.
 3. Movement Capability: Plus and minus 12-1/2 percent.
 4. Service Temperature Range: -13 to 180 degrees F.
 5. Shore A Hardness Range: 25 to 50.
- C. Designation U-MC – Non-sag Polyurethane Sealant: ASTM C 920, Grade NS, Class 25, Uses NT, I, M, A, G, O; single component, chemical curing, non-staining, non bleeding, capable of continuous water immersion, non-sagging Designation.
1. Color: Standard colors matching finished surfaces.
 2. Product: NP-2 manufactured by Sonneborn.
 3. Movement Capability: Plus and minus 25 percent.
 4. Service Temperature Range: -40 to 180 degrees F.
 5. Shore A Hardness Range: 20 to 35.
- D. Designation U-SL - Self-Leveling Polyurethane Sealant: ASTM C 920, Grade P, Class 25, Uses T, I, M, A, O; single component, chemical curing, non staining, non bleeding, capable of continuous water immersion, self-leveling Designation.
1. Color: Color as selected.
 2. Product: SL-2 manufactured by Sonneborn.
 3. Movement Capability: Plus and minus 25 percent.
 4. Service Temperature Range: -40 to 180 degrees F.
 5. Shore A Hardness Range: 20 to 35.
- E. Designation S-GP - Silicone Sealant: ASTM C 920, Grade NS, Class 25, Uses NT, A, G, M, O; single component, solvent curing, non-sagging, non-staining, fungus resistant, non-bleeding.
1. Color: Standard colors matching finished surfaces.
 2. Product: 795 manufactured by Dow Corning.
 3. Movement Capability: Plus and minus 25 percent.
 4. Service Temperature Range: -65 to 180 degrees F.
 5. Shore A Hardness Range: 15 to 35.

- F. Designation S-S - Silicone Sealant: ASTM C 920, Grane NS, Class 25, Uses NG, A, G, M, O; single component, non-sagging, non-staining, sanitary.
 - 1. Color: Standard colors matching finished surfaces.
 - 2. Product: 786 manufactured by Dow Corning.
 - 3. Service Temperature Range: -65 to 180 degrees F.
 - 4. Shore A Hardness Range: 15 to 35.
- G. G. Pre-Formed Elastomeric Foam Seal (PF): Protectowrap Triple Guard energy Sill Sealer.

2.3 ACCESSORIES

- A. Primer: Non-staining Designation, recommended by sealant manufacturer to suit application.
- B. Joint Backing: Round foam rod compatible with sealant; ASTM D 1667, closed cell PVC; oversized 30 to 50 percent larger than joint width.
- C. Bond Breaker: Pressure sensitive tape recommended by sealant manufacturer to suit application.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that substrate surfaces are ready to receive work.
- B. Verify that joint backing and release tapes are compatible with sealant.

3.2 PREPARATION

- A. Remove loose materials and foreign matter that could impair adhesion of sealant.
- B. Masking Tape: Use masking tape where required to prevent contact of sealant with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.
- C. Clean and prime joints in accordance with manufacturer's instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- D. Perform preparation in accordance with manufacturer's instructions and ASTM C1193.
- E. Protect elements surrounding the work of this section from damage or disfigurement.

3.3 INSTALLATION

- A. Perform work in accordance with sealant manufacturer's requirements for preparation of surfaces and material installation instructions.
- B. Perform installation in accordance with ASTM C1193.
- C. Perform acoustical sealant application work in accordance with ASTM C919 and USG manual.
- D. Measure joint dimensions and size joint backers to achieve width-to-depth ratio, neck dimension, and surface bond area as recommended by manufacturer, except where specific dimensions are indicated.
- E. Install bond breaker where joint backing is not used.
- F. Install sealant free of air pockets, foreign embedded matter, ridges, and sags.
- G. Apply sealant within recommended application temperature ranges. Consult manufacturer when sealant cannot be applied within these temperature ranges.
- H. Tool joints concave.
- I. Pre-compressed Foam Sealant: Do not stretch; avoid joints except at corners, ends, and intersections; install with face 1/8 to 1/4 inch below adjoining surface.

3.4 CLEANING

- A. Clean adjacent soiled surfaces.

3.5 PROTECTION

- A. Protect sealants until cured.

3.6 SCHEDULE

- A. Exterior Joints for Which No Other Sealant Designation is Indicated: Designation S-GP.
- B. Control and Expansion Joints in Paving: Designation U-SL.
- C. Interior Wall Expansion Joints: Designation U-MC.
- D. Exterior Wall Expansion Joints: Designation S-GP.
- E. Control, Expansion, and Soft Joints in Masonry, and Between Masonry and Adjacent Work: Designation S-GP.
- F. Lap Joints in Exterior Sheet Metal Work: Designation S-GP.
- G. Joints Between Exterior Metal Frames and Adjacent Work: Designation S-GP.
- H. Under Exterior Door Thresholds: Designation S-GP.
- I. Interior Joints for Which No Other Sealant is Indicated: Designation AL.
- J. Control and Expansion Joints in Interior Concrete Slabs and Floors: Designation U-SL.
- K. Joints Between Plumbing Fixtures and Walls and Floors, and Between Countertops and Walls: Designation S-S.
- L. In STC-Rated Walls, Between Metal Stud Track/Runner and Adjacent Construction: Designation AL-A.
- M. Between Slab on Grade and Exterior Wall Sill Plates: Designation PF.
- N. Between Slab and Sill Receivers at Aluminum Storefront: Bituminous Mastic.

END OF SECTION

SECTION 081416

FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Five-ply flush wood veneer-faced doors for transparent finish.
 - 2. Factory fitting flush wood doors to frames and factory machining for hardware.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product, including the following:
 - 1. Door core materials and construction.
 - 2. Door edge construction
 - 3. Door face type and characteristics.
 - 4. Factory-machining criteria.
 - 5. Factory- finishing specifications.
- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each type of door; construction details not covered in Product Data; and the following:
 - 1. Door schedule indicating door location, type, size, fire protection rating, and swing.
 - 2. Door elevations, dimension and locations of hardware, lite and louver cutouts, and glazing thicknesses.
 - 3. Details of electrical raceway and preparation for electrified hardware, access control systems, and security systems.
 - 4. Dimensions and locations of blocking for hardware attachment.
 - 5. Dimensions and locations of mortises and holes for hardware.
 - 6. Clearances and undercuts.
 - 7. Requirements for veneer matching.
 - 8. Doors to be factory finished and application requirements.
- C. Samples for Verification:
 - 1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches (200 by 250 mm), for each material and finish. For each wood species and transparent finish, provide set of three Samples showing typical range of color and grain to be expected in finished Work.
 - a. Submit additional samples as required to verify matching of finish with other wood in the building including cabinets and interior finish carpentry.
 - b. Owner's control sample is existing wood finish in Conference Center.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For door inspector.
 - 1. Fire-Rated Door Inspector: Submit documentation of compliance with NFPA 80, Section 5.2.3.1.
 - 2. Egress Door Inspector: Submit documentation of compliance with NFPA 101, Section 7.2.1.15.4.
 - 3. Submit copy of DHI's Fire and Egress Door Assembly Inspector (FDAI) certificate.
- B. Field quality-control reports.
- C. Sample Warranty: For special warranty.
- D. Ensure wood finishes match Owner's control sample.

1.4 CLOSEOUT SUBMITTALS

- A. Special warranties.
- B. Record Documents: For fire-rated doors, list of door numbers and applicable room name and number to which door accesses.

1.5 QUALITY ASSURANCE

- A. Fire-Rated Door Inspector Qualifications: Inspector for field quality-control inspections of fire-rated door assemblies shall comply with qualifications set forth in NFPA 80, Section 5.2.3.1 and the following:
 - 1. DHI's Fire and Egress Door Assembly Inspector (FDAI) certification.

- B. Egress Door Inspector Qualifications: Inspector for field quality-control inspections of egress door assemblies shall comply with qualifications set forth in NFPA 101, Section 7.2.1.15.4 and the following:
 1. DHI's Fire and Egress Door Assembly Inspector (FDAI) certification.
- 1.6 DELIVERY, STORAGE, AND HANDLING
- A. Comply with requirements of referenced standard and manufacturer's written instructions.
 - B. Package doors individually in plastic bags or cardboard cartons.
 - C. Mark each door on bottom rail with opening number used on Shop Drawings.
- 1.7 FIELD CONDITIONS
- A. Environmental Limitations: Do not deliver or install doors until building is enclosed and weathertight, wet work is complete, and HVAC system is operating and maintaining temperature between 60 and 90 deg F (16 and 32 deg C) and relative humidity between 25 and 55 percent during remainder of construction period.
- 1.8 WARRANTY
- A. Special Warranty: Manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
 1. Failures include, but are not limited to, the following:
 - a. Delamination of veneer.
 - b. Warping (bow, cup, or twist) more than 1/4 inch (6.4 mm) in a 42-by-84-inch (1067-by-2134-mm) section.
 - c. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch (0.25 mm in a 76.2-mm) span.
 2. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
 3. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain flush wood doors from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Wood Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated on Drawings, based on testing at positive pressure in accordance with UL 10C.
 1. Temperature-Rise Limit: At vertical exit enclosures and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.
- B. Smoke- and Draft-Control Door Assemblies: Listed and labeled for smoke and draft control by a qualified testing agency acceptable to authorities having jurisdiction, based on testing in accordance with UL 1784 and installed in compliance with NFPA 105.

2.3 FLUSH WOOD DOORS, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with AWI/AWMAC/WI's "Architectural Woodwork Standards" and WDMA I.S. 1A.
 1. The Contract Documents contain requirements that are more stringent than the referenced quality standard. Comply with the Contract Documents in addition to those of the referenced quality standard.

2.4 FIVE-PLY FLUSH WOOD VENEER-FACED DOORS FOR TRANSPARENT FINISH

- A. Interior Doors:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Eggers Industries.
 - b. Lambton Doors.
 - c. Oshkosh Door Company.
 - d. VT Industries Inc.

- 2 Performance Grade:
 - a. WDMA I.S. 1A Heavy Duty unless otherwise indicated on Drawings.
 - b. WDMA I.S. 1A Extra Heavy Duty: Public toilets, janitor's closets, exits, and where indicated on Drawings.
- 3 Architectural Woodwork Standards Grade: Custom.
- 4 Faces: Single-ply wood veneer not less than 1/50 inch (0.508 mm) thick.
 - a. Species: Red oak.
 - b. Cut: Rotary cut.
 - c. Match between Veneer Leaves: Book match unless otherwise indicated.
 - d. Assembly of Veneer Leaves on Door Faces: Center-balance match.
 - e. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.
- 5 Exposed Vertical and Top Edges: Same species as faces or a compatible species - Architectural Woodwork Standards edge Type A .
 - a. Fire-Rated Single Doors: Provide edge construction with intumescent seals concealed by outer stile. Comply with specified requirements for exposed vertical edges.
 - b. Fire-Rated Pairs of Doors: Provide fire-retardant stiles that are listed and labeled for applications indicated without formed-steel edges and astragals. Provide stiles with concealed intumescent seals. Comply with specified requirements for exposed edges.
 - c. Mineral-Core Doors: At hinge stiles, provide laminated-edge construction with improved screw-holding capability and split resistance. Comply with specified requirements for exposed edges.
 - 1) Screw-Holding Capability: 475 lbf (2110 N) in accordance with WDMA T.M. 10.
- 6 Core for Non-Fire-Rated Doors: ANSI A208.1, Grade LD-1 particleboard.
 - a. Blocking: Provide wood blocking in particleboard-core doors as needed to eliminate through-bolting hardware.
 - b. Provide doors with glued-wood-stave or WDMA I.S. 10 structural-composite-lumber cores instead of particleboard cores for doors scheduled to receive exit devices in Section 087100 "Door Hardware."
- 7 Core for Fire-Rated Doors: As required to achieve fire-protection rating indicated on Drawings.
 - a. Blocking for Mineral-Core Doors: Provide composite blocking with improved screw-holding capability approved for use in doors of fire-protection ratings indicated on Drawings as needed to eliminate through-bolting hardware.
- 8 Construction: Five plies, hot-pressed bonded (vertical and horizontal edging is bonded to core), with entire unit abrasive planed before veneering.

2.5 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated.
 1. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
 2. Comply with NFPA 80 requirements for fire-rated doors.
- B. Factory machine doors for hardware that is not surface applied.
 1. Locate hardware to comply with DHI-WDHS-3.
 2. Comply with final hardware schedules, door frame Shop Drawings, BHMA-156.115-W, and hardware templates.
 3. Coordinate with hardware mortises in metal frames, to verify dimensions and alignment before factory machining.
 4. For doors scheduled to receive electrified locksets, provide factory-installed raceway and wiring to accommodate specified hardware.
 5. Metal Astragals: Factory machine astragals and formed-steel edges for hardware for pairs of fire-rated doors.
- C. Openings: Factory cut and trim openings through doors.
 1. Light Openings: Trim openings with moldings of material and profile indicated.

2.6 FACTORY FINISHING

- A. Comply with referenced quality standard for factory finishing.
 1. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
 2. Finish faces, all four edges, edges of cutouts, and mortises.
 3. Stains and fillers may be omitted on bottom edges, edges of cutouts, and mortises.
- B. Factory finish doors.

- C. Transparent Finish:
 - 1. Architectural Woodwork Standards Grade: Custom.
 - 2. Finish: Architectural Woodwork Standards System-11, Polyurethane, Catalyzed.
 - 3. Staining: As scheduled to match trim around door.
 - 4. Effect: Semifilled finish, produced by applying an additional finish coat to partially fill the wood pores.
 - 5. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames, with Installer present, before hanging doors.
 - 1. Verify that installed frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 - 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Section 087100 "Door Hardware."
- B. Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.
- C. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.

3.3 FIELD QUALITY CONTROL

- A. Inspection Agency
- B. Inspections:
 - 1. Fire-Rated Door Inspections: Inspect each fire-rated door in accordance with NFPA 80, Section 5.2.
 - 2. Egress Door Inspections: Inspect each door equipped with panic hardware, each door equipped with fire exit hardware, each door located in an exit enclosure, each electrically controlled egress door, and each door equipped with special locking arrangements in accordance with NFPA 101, Section 7.2.1.15.
- C. Repair or remove and replace installations where inspections indicate that they do not comply with specified requirements.
- D. Reinspect repaired or replaced installations to determine if replaced or repaired door assembly installations comply with specified requirements.
- E. Prepare and submit separate inspection report for each fire-rated door assembly indicating compliance with each item listed in NFPA 80.

3.4 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION

SECTION 081433.13

WOOD TERRACE DOORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Aluminum-clad hinged wood-framed glass doors.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of hinged wood-framed glass door.
 - 1. Include construction details, material descriptions, fabrication methods, dimensions of individual components and profiles, hardware, finishes, and operating instructions.
- B. Shop Drawings: For hinged wood-framed glass doors.
 - 1. Include plans, elevations, sections, and details.
 - 2. Detail attachments to other work, and between units, if any.
 - 3. Include hardware and required clearances.
- C. Product Schedule: For hinged wood-framed glass doors. Use same designations indicated on Drawings.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Test Reports: For each hinged wood-framed glass door, for tests performed by manufacturer and witnessed by a qualified testing agency; and for each class and performance grade indicated, tested at AAMA gateway size.
- C. Field quality-control reports.
- D. Sample Warranty: For special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For finishes, weather stripping, operable panels, and operating hardware to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An installer acceptable to hinged wood-framed glass door manufacturer for installation of units required for this Project.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
 - 1. Build mockup for hinged wood-framed glass doors, as shown on Drawings.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.

1.6 WARRANTY

- A. Manufacturer's Special Warranty: Manufacturer agrees to repair or replace hinged wood-framed glass doors that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Failure to meet performance requirements.
 - b. Structural failures including excessive deflection.
 - c. Excessive water leakage or air infiltration.
 - d. Faulty operation of movable panels and hardware.

- e. Deterioration of wood, metals, vinyl, and other materials and finishes beyond normal weathering.
- f. Failure of insulating glass.
- 2. Warranty Period:
 - a. Hinged Door: Five years from date of Substantial Completion.
 - b. Insulating Glass: 20 years from date of Substantial Completion.
 - c. Metal Finish: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain hinged wood-framed glass doors from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Product Standard: Comply with AAMA/WDMA/CSA 101/I.S.2/A440 for minimum standards of performance, materials, components, accessories, and fabrication unless more stringent requirements are indicated.
 - 1. Product Certification: AMMA certified with label attached to each door.
- B. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440 as follows:
 - 1. Minimum Performance Class: As indicated on Drawings.
 - 2. Minimum Performance Grade: As indicated on Drawings.
- C. Thermal Transmittance: NFRC 100 maximum total fenestration product U-factor of 0.32 Btu/sq. ft. x h x deg F (1.83 W/sq. m x K).
- D. Solar Heat-Gain Coefficient (SHGC): NFRC 200 maximum total fenestration product SHGC of 0.30.
- E. Sound Transmission Class (STC): Rated for not less than 28 STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.

2.3 ALUMINUM-CLAD HINGED WOOD-FRAMED GLASS DOORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Andersen Windows and Doors.
 - 2. Crestline Windows and Doors.
 - 3. EAGLE Window & Door, Inc.; a subsidiary of Andersen Corporation.
 - 4. Hurd Windows and Doors.
 - 5. Jeld-Wen, Inc.
 - 6. Kolbe & Kolbe Millwork Co., Inc.
 - 7. Marvin Windows and Doors.
 - 8. Nana Wall Systems, Inc.
 - 9. Pella Corporation.
 - 10. Semling-Menke Company.
 - 11. Sierra Pacific Windows; Sierra Pacific Industries.
 - 12. Weather Shield Mfg., Inc.
- B. Basis-of-Design Product: Andersen Windows and Doors; Commercial Entry Doors.
- C. Exterior Surfaces: Aluminum cladding with manufacturer's standard baked-on enamel finish manufacturer's standard fluoropolymer two-coat system with fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight and complying with AAMA 2605.
 - 1. Color: As selected by Architect from manufacturer's full range.
- D. Interior Surfaces: Unfinished.
 - 1. Wood Species: As scheduled.
 - 2. Color: As selected by Architect from manufacturer's full range.
- E. Frames and Door Panels: Fabricate from wood components complying with indicated requirements. Provide factory-assembled door panels with standard-profile stiles and factory-assembled frames.
 - 1. True Divided Lites: Provide glazing with true muntins resulting in individually glazed lites, in pattern indicated.
- F. Wood Components: Manufacturer's standard LVL or fine-grained wood lumber complying with AAMA/WDMA/CSA 101/I.S.2/A440; kiln dried to a moisture content of not more than 12 percent at time of fabrication; free of visible finger joints, blue stain, knots, pitch pockets, and surface checks larger than 1/32 inch (0.8 mm) deep by 2 inches (51 mm) wide; water-repellent preservative treated.

- G. Trim and Glazing Stops: Material and finish to match frame members.
- H. Mullions: Provide mullions and mullion casing and cover plates as shown, matching door units, complete with anchors for support to structure and installation of hinged wood-framed glass door units. Allow for erection tolerances and provide for movement of door units due to thermal expansion and building deflections, as indicated. Provide mullions and cover plates capable of withstanding design loads of door units.
- I. Integral Nailing Fin: Aluminum nailing fins for securing frame to structure; provide sufficient strength to withstand design pressure indicated.
- J. Drip Caps: Extruded aluminum, factory fabricated and finished to match door frame; designed to direct water away from building when installed horizontally at head of hinged wood-framed glass doors.
- K. Threshold: Provide extruded aluminum threshold of thickness, dimensions, and profile indicated; designed to comply with performance requirements indicated and to drain to exterior.
 - 1. Color: Manufacturer's standard.
 - 2. Low-Profile Threshold: ADA-ABA compliant.

2.4 GLAZING

- A. Glass and Glazing: Manufacturer's standard glazing system that produces weathertight seal. Comply with requirements for windborne-debris resistance.
 - 1. Glass: ASTM C 1036, Type 1, q3, Category II safety glass complying with testing requirements in 16 CFR 1201.
 - 2. Safety Glazing Labeling: Permanently mark safety glazing with certification label of the SGCC or another certification agency acceptable to authorities having jurisdiction. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.
 - 3. Tint: Clear.
 - 4. Insulating-Glass Units: ASTM E 2190, certified through IgCC as complying with requirements of IgCC.
 - a. Filling: Fill space between glass lites with air.
 - b. Lites: Two.
 - c. Low-E Coating: Manufacturer's standard.

2.5 HARDWARE

- A. General: Provide manufacturer's standard hardware, fabricated from a corrosion-resistant material compatible with wood and aluminum cladding complying with AAMA 907; designed to smoothly operate, tightly close, and securely lock hinged wood-framed glass doors and sized to accommodate panel weight and dimensions.
- B. Lock: Install manufacturer's standard keyed multipoint locking device on each operable panel, lockable from the inside and outside.
 - 1. Design: As selected from manufacturer's full range.
 - 2. Finish: As selected from manufacturer's full range of finishes.
 - 3. Keying System: As directed by Owner.

2.6 INSECT SCREENS

- A. General: Design hinged wood-framed glass doors to accommodate screens in a tight-fitting, removable arrangement. Provide swinging screen for each operable door panel. Comply with SMA 1201.
- B. Insect Screen Frames: Manufacturer's standard extruded-aluminum members, with mitered or coped joints, concealed fasteners, adjustable rollers, and removable PVC or PE spline/anchor concealing edge of mesh. Provide finish to match door frame.
- C. Aluminum Wire Fabric: 18-by-16 (1.1-by-1.3-mm) mesh of 0.011-inch-diameter (0.28-mm-diameter), coated aluminum wire.
 - 1. Wire-Fabric Finish: Charcoal gray.
- D. Hardware: Manufacturer's standard noncorrosive metal.
 - 1. Lock: Manufacturer's standard pull and keyless locking device on each movable panel, lockable from inside only.

2.7 ACCESSORIES

- A. Grilles (False Muntins): Provide grilles in designs indicated, for removable application to inside of each panel lite.
 - 1. Type: with between-glass grille.
 - 2. Material: To match adjacent finish of door panel.
 - 3. Design: As indicated on Drawings.
 - 4. Bar Width: Not less than 3/4 inch (19 mm) wide.
 - 5. Bar Profile: Beveled.
 - 6. Color: As selected by Architect from manufacturer's full range.
- B. Fasteners: Noncorrosive and compatible with door members, trim, hardware, anchors, and other components.
 - 1. Exposed Fasteners: Do not use exposed fasteners to the greatest extent possible. For application of hardware, use fasteners that match finish hardware being fastened.
- C. Anchors, Clips, and Accessories: Provide anchors, clips, and accessories of aluminum, nonmagnetic stainless steel, or zinc-coated steel or iron for hinged wood-framed glass doors, complying with ASTM B 456 or ASTM B 633 for SC 3 severe service conditions; provide sufficient strength to withstand design pressure indicated.

2.8 FABRICATION

- A. Fabricate hinged wood-framed glass doors in sizes indicated. Include a complete system for assembling components and anchoring doors.
- B. Fabricate hinged wood-framed glass doors that are reglazable without dismantling panel framing.
- C. Weather Stripping: Provide full-perimeter weather stripping for each door panel unless otherwise indicated.
- D. Factory machine hinged wood-framed glass doors for openings and hardware that is not surface applied.
- E. Complete fabrication, assembly, finishing, hardware application, and other work in the factory to greatest extent possible. Disassemble components only as necessary for shipment and installation. Allow for scribing, trimming, and fitting at Project site.
- F. Factory-Glazed Fabrication: Glaze hinged aluminum-framed glass doors in the factory.

2.9 WOOD FINISHES

- A. Factory-Applied Color Finish: Provide manufacturer's standard factory-applied finish complying with WDMA T.M. 12. Apply finish to exposed interior wood surfaces.
 - 1. Color: As selected by Architect from manufacturer's full range.

2.10 ALUMINUM FINISHES

- A. High-Performance Organic Finish: Two-coat fluoropolymer finish complying with AAMA 2605 and containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - 1. Color and Gloss: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of Work.
- B. Verify rough opening dimensions, levelness of threshold substrate, and operational clearances.
- C. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure a coordinated, weathertight hinged door installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with Drawings, Shop Drawings, and manufacturer's written instructions for installing hinged doors, hardware, accessories, and other components.

- B. Install hinged wood-framed glass doors level, plumb, square, true to line; without distortion, warp, or rack of frames and panels, and without impeding thermal movement; anchored securely in place to structural support; and in proper relation to wall flashing, vapor retarders, air barriers, water/weather barriers, and other adjacent construction. Comply with ASTM E 2112.
- C. Set sill members in bed of sealant or with gaskets, as indicated, to provide weathertight construction.
- D. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials according to ASTM E 2112.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
 - 1. Testing and inspecting agency will interpret tests and state in each report whether tested work complies with or deviates from requirements.
- B. Testing Services: Test and inspect installed hinged wood-framed glass doors as follows:
 - 1. Testing Methodology: Test hinged wood-framed glass doors for air infiltration and water resistance according to AAMA 502.
 - 2. Air-Infiltration Testing:
 - a. Test Pressure: That required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance class indicated.
 - b. Allowable Air-Leakage Rate: 1.5 times the applicable AAMA/WDMA/CSA 101/I.S.2/A440 rate for product type and performance class rounded down to one decimal place.
 - 3. Water-Resistance Testing:
 - a. Test Pressure: Two-thirds times test pressure required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance grade indicated.
 - b. Allowable Water Infiltration: No water penetration.
 - 4. Testing Extent: Three hinged wood-framed glass doors of each type as selected by Architect and a qualified independent testing and inspecting agency. Conduct tests after perimeter sealants have cured.
 - 5. Test Reports: Prepared according to AAMA 502.
- C. Hinged wood-framed glass door will be considered defective if it does not pass tests and inspections.

3.4 ADJUSTING, CLEANING, AND PROTECTION

- A. Lubricate hardware and moving parts.
- B. Adjust operating panels and screens to provide a tight fit at contact points and weather stripping for smooth operation, without binding, and weathertight closure.
- C. Adjust hardware for proper alignment, smooth operation, and proper latching without unnecessary force or excessive clearance.
- D. Clean exposed surfaces immediately after installing hinged wood-framed glass doors. Avoid damaging protective coatings and finishes. Remove nonpermanent labels, excess sealants, glazing materials, dirt, and other substances.
- E. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- F. Protect hinged wood-framed glass door surfaces from contact with contaminating substances resulting from construction operations. If contaminating substances contact hinged wood-framed glass door surfaces, remove contaminants immediately according to manufacturer's written instructions.
- G. Refinish or replace hinged doors with damaged finishes.
- H. Replace damaged components.

END OF SECTION

SECTION 081550

INSULATED STEEL DOOR AND FRAME UNITS

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Pre-finished, steel-faced, insulated, door and frame units.

1.2 SUBMITTALS

- A. Shop drawings.
- B. Product data under provisions.
- C. Indicate door elevations, stile and rail reinforcement, and internal blocking for hardware attachment.
- D. Submit manufacturer's installation instructions.
- E. Door Schedule: Use same reference designations indicated on Drawings in preparing submittal for doors and frames.

1.3 QUALITY ASSURANCE

- A. Fire-Rated Assemblies: Complying with NFPA 80, listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction for fire ratings indicated, based on testing according to NFPA 252.

1.4 DELIVERY, STORAGE, AND PROTECTION

- A. Protect doors with resilient packaging.

1.5 WARRANTY

- A. Provide five year manufacturer's warranty from date of Substantial Completion or Owner's acceptance.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturers: Subject to compliance with requirements herein, provide products from one of the following:
 - 1. Amweld International, LLC.
 - 2. Benchmark; a division of Therma-Tru Corporation.
 - 3. Ceco Door; an Assa Abloy Group company.
 - 4. Curries Company; an Assa Abloy Group company.
 - 5. Pearland Industries, Houston, Texas.
 - 6. Steelcraft; an Allegion company.
 - 7. Taylor Entrance Systems; www.taylordoor.com.

2.2 DOOR TYPES AND CONSTRUCTION

- A. Insulated Steel Exterior Doors: Minimum 24 gauge galvanized steel pre-finished face panels, 18 gauge channel perimeter and hinge reinforcement, 1-3/4 inch thick with high density urethane foam core. Provide complete in wood frame (metal frame required at fire rated doors) with magnetic or compressible weatherstripping, lipped water-tight threshold, 1-1/2 pair of butt hinges, double bore for 2-3/8 inch backset, and door sweep. Provide in the following styles:
 - 1. Metal clad insulated multi-panel door. Refer to Drawings for number of panels.
 - 2. Refer to drawings for details.

2.3 FABRICATION

- A. Verify actual dimensions of openings by field measurements before fabrication.
- B. Prepare doors to receive hardware. Machine cut relief for hinges, closers, and coring for handsets and cylinders.

- C. Fire rated doors are to have label attached to door and frame and to have smoke seal gaskets as approved by authorities having jurisdiction.

2.4 FINISH

- A. Prime paint facing and edges.
- B. Finish: Prime painted for field finishing.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install doors and frames in accordance with manufacturer's instructions.
- B. Pilot drill screw and bolt holes.
- C. Prepare doors to receive finish hardware.
- D. Fire rated doors are to have UL listed rated hardware in accordance with Section 087100 to maintain each door's fire rating.
- E. Install hardware in accordance with manufacturer's instructions.
- F. Conform to manufacturer's recommendations for fit tolerances.
- G. Set door threshold in bed of mastic.

3.2 INSTALLATION TOLERANCES

- A. Fire-Rated Doors: Install with clearance as specified in NFPA 80.
- B. Maximum Diagonal Distortion: 1/16 inch measured with straight edge, corner to corner.

3.3 ADJUSTING/CLEANING/REPAIR/REPLACEMENT

- A. Adjust for smooth and balanced door movement.
- B. Do not install doors with dents or scratches.
- C. Clean doors prior to field painting.

END OF SECTION

SECTION 085200

CLAD WOOD WINDOWS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes aluminum-clad wood windows.

1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 2. Review, discuss, and coordinate the interrelationship of wood windows with other exterior wall components. Include provisions for anchoring, flashing, weeping, sealing perimeters, and protecting finishes.
 - 3. Review and discuss the sequence of work required to construct a watertight and weathertight exterior building envelope.
 - 4. Inspect and discuss the condition of substrate and other preparatory work performed by other trades.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, glazing and fabrication methods, dimensions of individual components and profiles, hardware, and finishes for wood windows.
- B. Shop Drawings: For wood windows.
 - 1. Include plans, elevations, sections, hardware, accessories, insect screens, operational clearances, and details of installation, including anchor, flashing, and sealant installation.
- C. Samples: For each exposed product and for each color specified, 2 by 4 inches (50 by 100 mm) in size.
- D. Product Schedule: For wood windows. Use same designations indicated on Drawings.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Test Reports: For each type of wood window, for tests performed by a qualified testing agency.
- C. Field quality-control reports.
- D. Sample Warranties: For manufacturer's warranties.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An installer acceptable to wood window manufacturer for installation of units required for this Project.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
 - 1. Build mockup of typical wall area as shown on Drawings.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.6 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace wood windows that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Failure to meet performance requirements.
 - b. Structural failures including excessive deflection, water leakage, and air infiltration.
 - c. Faulty operation of movable sash and hardware.

- d. Deterioration of materials and finishes beyond normal weathering.
- e. Failure of insulating glass.
- 2. Warranty Period:
 - a. Window: 10 years from date of Substantial Completion.
 - b. Glazing Units: 20 years from date of Substantial Completion.
 - c. Aluminum-Cladding Finish: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain wood windows from single source from single manufacturer.

2.2 WINDOW PERFORMANCE REQUIREMENTS

- A. Product Standard: Comply with AAMA/WDMA/CSA 101/I.S.2/A440 for definitions and minimum standards of performance, materials, components, accessories, and fabrication unless more stringent requirements are indicated.
 - 1. Window Certification: WDMA certified with label attached to each window.
- B. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440 as follows:
 - 1. Minimum Performance Class: As indicated on Drawings.
 - 2. Minimum Performance Grade: 25.
- C. Thermal Transmittance: NFRC 100 maximum whole-window U-factor of 0.32 Btu/sq. ft. x h x deg F (1.83 W/sq. m x K).
- D. Solar Heat-Gain Coefficient (SHGC): NFRC 200 maximum whole-window SHGC of 0.27.
- E. Sound Transmission Class (STC): Rated for not less than 26 STC when tested for laboratory sound transmission loss according to ASTM E 90 and determined by ASTM E 413.

2.3 WOOD WINDOWS

- A. Aluminum-Clad Wood Windows:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Crestline Windows and Doors.
 - b. EAGLE Window & Door, Inc.; a subsidiary of Andersen Corporation.
 - c. Hurd Windows and Doors.
 - d. Intus Windows.
 - e. Jeld-Wen, Inc.
 - f. Kolbe & Kolbe Millwork Co., Inc.
 - g. Marvin Windows and Doors.
 - h. Pella Corporation.
 - i. Quaker Construction Products, Inc.
 - j. Sierra Pacific Windows; Sierra Pacific Industries.
 - k. Weather Shield Mfg., Inc.
 - 2. Basis-of-Design: EAGLE Window & Door, Inc.; a subsidiary of Andersen Corporation.
 - a. Awning: E-Series.
 - b. Casement: E-Series.
 - c. Double Hung: E-Series.
- B. Operating Types: Provide the following operating types in locations indicated on Drawings:
 - 1. Double hung.
 - 2. Fixed.
- C. Frames and Sashes: Fine-grained wood lumber complying with AAMA/WDMA/CSA 101/I.S.2/A440; kiln dried to a moisture content of not more than 12 percent at time of fabrication; free of visible finger joints, blue stain, knots, pitch pockets, and surface checks larger than 1/32 inch (0.8 mm) deep by 2 inches (51 mm) wide; water-repellent preservative treated.
 - 1. Exterior Finish: Aluminum-clad wood.
 - a. Aluminum Finish: Manufacturer's standard fluoropolymer two-coat system with fluoropolymer color topcoat containing not less than 70 percent PVDF resin by weight and complying with AAMA 2605.
 - b. Color: As selected by Architect from manufacturer's full range.
 - 2. Interior Finish: Manufacturer's standard stain-and-varnish finish.
 - a. Color: As selected by Architect from manufacturer's full range.

- D. Glass: Clear annealed glass, ASTM C 1036, Type 1, Class 1, q3.
 - 1. Kind: Fully tempered where indicated on Drawings.
- E. Insulating-Glass Units: ASTM E 2190.
 - 1. Glass: ASTM C 1036, Type 1, Class 1, q3.
 - a. Tint: Clear.
 - b. Kind: Fully tempered where indicated on Drawings.
 - 2. Lites: Two.
 - 3. Filling: Fill space between glass lites with air.
 - 4. Low-E Coating: Sputtered on second surface.
- F. Glazing System: Manufacturer's standard factory-glazing system that produces weathertight seal.
- G. Hardware, General: Provide manufacturer's standard hardware fabricated from aluminum, stainless steel, carbon steel complying with AAMA 907, or other corrosion-resistant material compatible with adjacent materials; designed to smoothly operate, tightly close, and securely lock windows, and sized to accommodate sash weight and dimensions.
 - 1. Exposed Hardware Color and Finish: As selected by Architect from manufacturer's full range.
- H. Hung Window Hardware:
 - 1. Counterbalancing Mechanism: Complying with AAMA 902, concealed, of size and capacity to hold sash stationary at any open position.
 - 2. Locks and Latches: Allow unobstructed movement of the sash across adjacent sash in direction indicated and operated from the inside only. Provide custodial locks.
 - 3. Tilt Hardware: Releasing tilt latch allows sash to pivot about horizontal axis to facilitate cleaning exterior surfaces from the interior.
- I. Weather Stripping: Provide full-perimeter weather stripping for each operable sash unless otherwise indicated.
- J. Fasteners: Noncorrosive and compatible with window members, trim, hardware, anchors, and other components.
 - 1. Exposed Fasteners: Do not use exposed fasteners to greatest extent possible. For application of hardware, use fasteners that match finish hardware being fastened.

2.4 ACCESSORIES

- A. Dividers (False Muntins): Provide divider grilles in designs indicated for each sash lite.
 - 1. Quantity and Type: One per sash, removable from exposed surface of interior lite.
 - 2. Material: Manufacturer's standard.
 - 3. Pattern: As indicated on Drawings.
 - 4. Profile: As selected by Architect from manufacturer's full range.
 - 5. Color: As selected by Architect from manufacturer's full range.

2.5 INSECT SCREENS

- A. General: Fabricate insect screens to integrate with window frame. Provide screen for each operable exterior sash. Screen wickets are not permitted.
 - 1. Type and Location: Full, outside for double-hung sashes.
- B. Aluminum Frames: Manufacturer's standard aluminum alloy complying with SMA 1004 or SMA 1201. Fabricate frames with mitered or coped joints or corner extrusions, concealed fasteners, and removable PVC spline/anchor concealing edge of frame.
 - 1. Tubular Framing Sections and Cross Braces: Roll formed from aluminum sheet.
 - 2. Finish for Interior Screens: Baked-on organic coating in color selected by Architect from manufacturer's full range.
 - 3. Finish for Exterior Screens: Matching color and finish of cladding.
- C. Aluminum Wire Fabric: 18-by-16 (1.1-by-1.3-mm) mesh of 0.011-inch- (0.28-mm-) diameter, coated aluminum wire.
 - 1. Wire-Fabric Finish: Charcoal gray.

2.6 FABRICATION

- A. Fabricate wood windows in sizes indicated. Include a complete system for installing and anchoring windows.
- B. Glaze wood windows in the factory.
- C. Weather strip each operable sash to provide weathertight installation.

- D. Mullions: Provide mullions and cover plates, matching window units, complete with anchors for support to structure and installation of window units. Allow for erection tolerances and provide for movement of window units due to thermal expansion and building deflections. Provide mullions and cover plates capable of withstanding design wind loads of window units.
- E. Complete fabrication, assembly, finishing, hardware application, and other work in the factory to greatest extent possible. Disassemble components only as necessary for shipment and installation. Allow for scribing, trimming, and fitting at Project site.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Verify rough opening dimensions, levelness of sill plate, and operational clearances.
- C. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure weathertight window installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing windows, hardware, accessories, and other components. For installation procedures and requirements not addressed in manufacturer's written instructions, comply with installation requirements in ASTM E 2112.
- B. Install windows level, plumb, square, true to line, without distortion, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction to produce weathertight construction.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
 - 1. Testing and inspecting agency will interpret tests and state in each report whether tested work complies with or deviates from requirements.
- B. Testing Services: Testing and inspecting of installed windows shall take place as follows:
 - 1. Testing Methodology: Testing of windows for air infiltration and water resistance shall be performed according to AAMA 502.
 - 2. Air-Infiltration Testing:
 - a. Test Pressure: That required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance class indicated.
 - b. Allowable Air-Leakage Rate: 1.5 times the applicable AAMA/WDMA/CSA 101/I.S.2/A440 rate for product type and performance class rounded down to one decimal place.
 - 3. Water-Resistance Testing:
 - a. Test Pressure: Two-thirds times test pressure required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance grade indicated.
 - b. Allowable Water Infiltration: No water penetration.
 - 4. Testing Extent: Three windows of each type as selected by Architect and a qualified independent testing and inspecting agency. Windows shall be tested after perimeter sealants have cured.
 - 5. Test Reports: Prepared according to AAMA 502.
- C. Windows will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

3.4 ADJUSTING, CLEANING, AND PROTECTION

- A. Adjust operating sashes and hardware for a tight fit at contact points and weather stripping for smooth operation and weathertight closure.
- B. Clean exposed surfaces immediately after installing windows. Remove excess sealants, glazing materials, dirt, and other substances.
 - 1. Keep protective films and coverings in place until final cleaning.

- C. Remove and replace sashes if glass has been broken, chipped, cracked, abraded, or damaged during construction period.
- D. Protect window surfaces from contact with contaminating substances resulting from construction operations. If contaminating substances do contact window surfaces, remove contaminants immediately according to manufacturer's written instructions.

END OF SECTION

SECTION 087100

DOOR HARDWARE

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Furnish and deliver all items of finish hardware required to adequately trim and hang all doors, as is hereinafter specified and listed in the hardware sets. This further includes hardware for doors and frames of unusual profile or shape or other special conditions. The hardware shall be provided with all necessary standard and special fasteners, screws, bolts, expansion shields or anchors to properly secure hardware to its intended door, frame or other surface.

1.2 REFERENCES

- A. The following documents should be used in estimating and detailing and considered as a standard of quality and performance:
 1. I.B.C. International Building Code 2021 Edition.
 2. NFPA-80 Fire Door Windows (current year adopted).
 3. NFPA-101 Life Safety Code (current year adopted).
 4. NFPA-105 Smoke Control Door Assembly (current year adopted).
 5. ANSI-117.1 Providing Accessibility and Usability for Physically Handicapped People (current year adopted).
 6. A.D.A.A.G. Federal Register for Americans with Disabilities Act Accessibility Guidelines.
 7. T.A.S. Texas Accessibility Standards.

1.3 SUBMITTALS

- A. General Requirements: Make all submittals in accordance with UGC.
- B. Schedules: Provide a completely detailed schedule of finish hardware for approval.
- C. Product Data: Provide a catalog cut, clearly marked and identified, illustrating and describing each product included in the Hardware Schedule. Formulate these catalog cuts into sets and include a set with each copy of the Hardware Schedule submitted.
- D. Samples: If so requested by the Architect, provide a sample of any product or item requested, properly marked and tagged, for the opening for which it is intended. After examination and approval by the Architect, the sample shall be turned over to the General Contractor for incorporation into the project.
- E. Templates: When resubmitting "Approved" copies of the Hardware Schedule, provide a complete "Template List" covering the items scheduled. Further and upon request, provide copies of templates to manufacturers or trades, whose work includes preparation of their products, to receive hardware. Provide copies of all such transmittals to the contractor for his files.
- F. Keying: Provide a keying schedule, listing the levels of keying, (GGMK, GKD, MKD or KA) as well as an explanation of the key system's function, the key symbols used and the numbers of the doors controlled. This shall be provided in conjunction with the Door Index/Keying Schedule (which lists the door number schedule heading, lock type and individual key symbol and remarks or special instructions) mentioned in above. This project is to be Masterkeyed and/or Grand Masterkeyed and provide ten (10) grandmaster keys, fifteen (15) master keys and five (5) keys per lockset or cylinder. (SECURITY KEYING)

- G. Substitutions: Request for substitutions shall not be accepted within this project. Architect, owner and Hardware Consultant have selected one (1) specified and two (2) equals listed hereinafter in the Hardware Schedule. By this selection process they have established three (3) equal products for competitive pricing, while insuring no unnecessary delays by a substitution process. If any specified product is listed as a "No Substitution" product, this product will be supplied as specified, with no alteration or request of substitution. The reason for this is to comply with the uniformity established at this project. Parts and supplies are inventoried for these particular products for ease and standardization of replacement.
- H. Supplier Qualification: Qualifications of supplier listed below shall meet or exceed those standards and be documented, in writing, upon the request of the Architect:
 - 1. The hardware supplier shall be engaged regularly in the furnishing, delivery and servicing of contract builder's hardware and must be experienced and knowledgeable in all phases of estimating, detailing, scheduling, master keying, shipping and installation practices.
 - 2. An A.H.C. or equivalent shall be on staff at hardware supplier's place of business to assist Architect and General Contractor throughout project.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Marking and Packaging: All items of hardware shall be delivered to the jobsite in the manufacturer's original cartons or boxes. Each item of hardware shall be marked with the abbreviation set forth on the shop drawings to ensure that the product reaches its installation destination without needing specific hardware product number knowledge.
- B. Delivery: The hardware supplier shall coordinate with the General Contractor in order to compile a mutually beneficial delivery schedule, which imposes no hardship on either party. If items of hardware are to be delivered to manufacturers or fabricators for installation on their portion of work, the General Contractor must be advised of such shipments, along with copies of shipping tickets and other documentation, thus transferring responsibility to the manufacturer/fabricator, for care of said hardware.
- C. Storage: No hardware is to be delivered to the jobsite until the contractor has provided a dry, secure area with adequate shelving to store the hardware. If requested by the contractor, the hardware supplier shall send a representative to the jobsite to assist in the checking-in and lay out of the hardware at the storage location. This must be done only when a representative of the contractor is present.
- D. Warranty: All warranties shall be that of the manufacturer as stated in the most recent product literature. Any evidence of misuse or abuse voids all warranties expressed or implied.

1.5 MAINTENANCE

- A. Maintenance Service: If there are any products listed hereinafter that normally require a maintenance or service contract, provide the Owner/Architect with details and costs of said contract.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Products listed in the following with an asterisk (*) shall denote specified manufacturers in Hardware Schedule. The remaining two (2) listed manufacturers will be acceptable equals. If only one manufacturer is listed this will be handled as a "No Substitution" specification, as set forth in 1.04 Quality Assurance.

2.2 MATERIALS

- A. Screws and Fasteners: Provide all screws and fasteners of the proper size and type to properly anchor or attach the item of hardware scheduled. Provide all fasteners with Phillips head, unless security type screws (spanner-head or torx-head) are hereinafter specified.
- B. Hinges: Where hinges are specified, they shall be as follows:
1. On doors to exterior openings and main corridor doors, and other doors of high frequency use, provide a continuous, gear type hinge of appropriate weight as specified.
 2. Where regular ball bearing hinges are listed for other doors, provide one hinge for each 30-inch of door height.
 3. The width of the hinges shall be sufficient to clear all trim that is mounted to the door frame.
 4. Provide hinges with height and weight to match frame prep where existing hollow metal frames are re-used.
 - a. ACCEPTABLE MANUFACTURERS----Ives*, Stanley, Hager
- C. Continuous Hinges: Continuous hinges shall consist of three (3)-interlocking extrusions in a pin-less assembly applied to the full height of the door. All continuous geared hinges shall be manufactured to template screw locations and be non-handed. All mortise hinges and half mortise hinges shall cover and wrap the door edge completely. Doorframe heads shall be extended for clearance on full or half mortise hinges versus downsizing doors for ease of repair and replacement. All frames shall be properly reinforced per manufacturer's standards. Standard warranty shall be for the life of opening.
 1. ACCEPTABLE MANUFACTURERS----Ives*, Select, Pemko
- D. Locks: All locks shall incorporate a seven-pin tumbler system core that will be keyed to the existing GRANDMASTER SYSTEM. Provide locks and cylinders complete with keyed construction cores. All locks shall be operational Grade 1 mortise as is hereinafter listed in the Hardware Schedule.
 1. ACCEPTABLE MANUFACTURERS---Schlage*, Sargent, Falcon
- E. Cylinder Housings: Cams and tailpieces must be coordinated with locking mechanism. Provide blocking rings as required to adapt cylinder housing to the locking mechanism.
 1. ACCEPTABLE MANUFACTURERS---Schlage
- F. Construction Cores: Furnish keyed brass construction cores installed in every cylinder and cylinder housing included in the project. Provide one construction key for each core. Contractor shall provide master keys.
- G. Permanent Cores: Furnish combined cores so as not to breach security of existing system. Provide new permanent cores for all new cylinder housings and locks as well as any existing locks that have been modified.
 1. ACCEPTABLE MANUFACTURERS---Schlage
- H.
- I. Exit Devices: Exit Devices shall be rim, mortise or vertical rod type as called for in the Hardware Schedule. Devices shall be of the touch-pad type as is hereinafter specified in the Hardware Schedule. Exit devices shall be constructed to allow cylinder to be removed and rekeyed without removing the device from the door either by removable core cylinders or construction of exit device. Exit devices shall be constructed to allow the conversion from one function to another simply within lock stile case and selecting proper outside trim as specified hereinafter in the Hardware Schedule. Devices shall be furnished with outside trim lever handles matching locks.
 1. Acceptable Manufacturers---Von Duprin*, Sargent, Falcon.
- J. Door Closers: Door closers shall be of cast iron material and be of rectangular designs and furnished with a full cover and thru-bolts. Provide heavy duty arms on exterior doors. They shall be furnished with backcheck, delayed action, hold-open and advanced backcheck as listed in the Hardware Schedule. Closers shall be mounted out of the line of sight wherever possible (i.e., room side of corridor doors, etc.) with parallel arm mounting on out swinging doors. Mount closers top jamb or on brackets and/or drop plates, where special conditions call for it.
 1. ACCEPTABLE MANUFACTURERS----LCN*, Norton, Falcon
- K. Push Plates: Push plates are to be .050 brass, bronze or stainless steel with four (4) beveled edges, drilled and countersunk for screws, as is hereinafter specified in the Hardware Schedule.
 1. ACCEPTABLE MANUFACTURERS----Ives*, Trimco, Rockwood

- L. Door Pulls: Door pulls to be ADA compliant with a 2 1/2 inch projection from back of pull to face of door. All door pulls to be thru bolted or back-to-back mounting. All pulls to be supplied with mounting bolts for high abuse areas with a minimum of 3/8 inch - 16 heavy-duty bolts.
 - 1. ACCEPTABLE MANUFACTURERS----Ives*, Trimco, Rockwood
 - M. Protective Plates: Protective plates shall be mop (6"), kick (10") or armor (34") and shall be .050 brass, bronze or stainless steel, with three (3) beveled edges, drilled and countersunk for screws. Plates to be mounted to avoid louvers and/or glass kits.
 - 1. ACCEPTABLE MANUFACTURERS----Ives*, Trimco, Rockwood
 - N. Door Stops and Holders: Where a door strikes a wall at approximately 90 degrees, a suitable door stop shall be provided, either a wall bumper or floor stop. Do not provide floor stops unless they are specifically listed in the hardware sets. If door does not strike a wall, an overhead stop shall be required. Provide Ives FS18L heavy duty floor stops only at exterior doors. Provide proper blocking for wall bumpers at stud walls and in frame and door for overhead stops.
 - 1. ACCEPTABLE MANUFACTURERS----Ives*, Glynn Johnson*, Rockwood, Trimco
- 2.3 FINISHES
- A. Hardware finishes shall match and be maintained to BHMA symbols, as is specified hereinafter in the Hardware Schedule. A strict adherence to base metals and finish will be mandate.
- 2.4 KEY CONTROL
- A. Provide key cabinet(s) as manufactured of sufficient capacity to handle all keys, plus 50 percent expansion Provide key control cross-reference chart and accountability (sign-out) tags. General Contractor shall install the key cabinet with cabinet set up by Best Access Systems
 - 1. ACCEPTABLE MANUFACTURERS: Telkee, Lund, Key Control.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examination of project requirements on site prior to submitting bids will be mandate of all bidders of finish hardware. At this time, suggestions and/or problems will be addressed and answered by the Architect and/or Hardware Consultant. If any decision affects bidding documents, Addenda will be issued of said decision with complete explanation.

3.2 INSTALLATION

- A. Installation shall occur with a qualified installer with a minimum five (5) years' experience in the installation of commercial grade hardware. Manufacturer's instructions shall dictate templating and installation.
 - 1. General Contractor to deliver to owner at end of project, any special installation tools, hex dogging keys, etc.
 - 2. Renovations to existing facilities where existing doors are to be reused with new locking hardware may require the use of a metal wrap at the lock location to cover any exposed holes from previous lock prep. Existing door jambs shall be prepped to accept flush mounted ANSI strikes. Prep to factory specs.
 - 3. Install all door closers with thru-bolts and adjust after HVAC is in operation.
 - 4. Install exit devices with sex, nuts and bolts through all doors.
 - 5. Set thresholds in full bed of exterior grade caulk near interior and exterior edges.

3.3 FIELD QUALITY CONTROL

- A. A final inspection shall take place by the hardware installer and hardware supplier to insure correct installation and operation, and check for any damaged or defective items. Observe and inspect that all hardware has been installed to its correct destination in proper working order.

3.4 ADJUSTING AND CLEANING

- A. At completion of the installation and before turnover of the project, make final adjustments to door closures and other items of hardware. Leave all hardware clean and fully operable. Should any item be found to be defective, it shall be repaired or replaced as directed.

3.5 PROTECTION

- A. Provide protection for all items of hardware during construction to prevent damage or marring of such items. Damaged or disfigured hardware shall be replaced or corrected by the responsible party.

3.6 HARDWARE SETS

- A. Refer to attached document.

END OF SECTION

DOOR HARDWARE SCHEDULE

HARDWARE GROUP NO. 002

EACH TO HAVE:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
1	EA	NOTE	CASED OPENING, NO HARDWARE		

HARDWARE GROUP NO. 201

EACH TO HAVE:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	STOREROOM LOCK	L9080T 17A	626	SCH
1	EA	FSIC CORE	23-030	626	SCH
1	EA	SURFACE CLOSER	1461 RW/PA X MTG BRKT, SPCR & PLATE AS REQ	689	LCN
1	EA	PROTECTION PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	WALL STOP	WS406/407CCV	630	IVE
1	EA	GASKETING	188S H & J (USE SILENCERS @ NON-RATED DOORS)	BK	ZER

HARDWARE GROUP NO. 207

EACH TO HAVE:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	STOREROOM LOCK	L9080T 17A	626	SCH
1	EA	FSIC CORE	23-030	626	SCH
1	EA	OH STOP	900S SERIES X SIZE & MOUNTING AS REQ	630	GLY
1	EA	SURFACE CLOSER	1461 RW/PA X MTG BRKT, SPCR & PLATE AS REQ	689	LCN
1	EA	PROTECTION PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	GASKETING	188S H & J (USE SILENCERS @ NON-RATED DOORS)	BK	ZER

HARDWARE GROUP NO. 210S1

EACH TO HAVE:

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
6	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	SET	CONST LATCHING BOLT	FB51P/FB61P AS REQ	630	IVE
1	EA	DUST PROOF STRIKE	DP2	626	IVE
1	EA	STOREROOM LOCK	L9080T 17A	626	SCH
1	EA	FSIC CORE	23-030	626	SCH
1	EA	OH STOP	900S SERIES X SIZE & MOUNTING AS REQ	630	GLY
1	EA	SURFACE CLOSER	1461 RW/PA X MTG BRKT, SPCR & PLATE AS REQ	689	LCN
2	EA	PROTECTION PLATE	8400 10" X 1" LDW B-CS	630	IVE
1	EA	WALL STOP	WS406/407CCV	630	IVE
1	EA	MEETING STILE	328AA (2 PCS - 1 SET) HEIGHT AS REQUIRED (OMIT @ NON-RATED DOORS)	AA	ZER
1	EA	GASKETING	188S H & J (USE SILENCERS @ NON-RATED DOORS)	BK	ZER

HARDWARE GROUP NO. 214**EACH TO HAVE:**

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
6	EA	HINGE	5BB1HW 4.5 X 4.5 NRP	630	IVE
2	EA	MANUAL FLUSH BOLT	FB458-12"	626	IVE
1	EA	DUST PROOF STRIKE	DP2	626	IVE
1	EA	STOREROOM LOCK	L9080T 17A	626	SCH
1	EA	FSIC CORE	23-030	626	SCH
1	EA	OH STOP	900S SERIES X SIZE & MOUNTING AS REQ (INACTIVE LEAF)	630	GLY
1	EA	SURFACE CLOSER	4040XP SCUSH X MTG BRKT, SPCR & PLATE AS REQ (ACTIVE LEAF)	689	LCN
2	EA	PROTECTION PLATE	8400 10" X 1" LDW B-CS	630	IVE
1	EA	RAIN DRIP	142A DW + 4"	AA	ZER
1	EA	MEETING STILE	328AA (2 PCS - 1 SET) HEIGHT AS REQUIRED	AA	ZER
1	EA	GASKETING	328AA H & J	AA	ZER
2	EA	DOOR SWEEP	8198AA LENGTH AS REQ	AA	ZER
1	EA	THRESHOLD	65A LENGTH AS REQ	A	ZER
1	EA	GASKETING	188S HEIGHT AS REQ (MOUNT ON ASTRAGAL)	BK	ZER

HARDWARE GROUP NO. 341**EACH TO HAVE:**

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	PRIVACY LOCK	L9040 17A L583-363 L283-721 (INDICATOR)	626	SCH
1	EA	SURFACE CLOSER	1461 RW/PA X MTG BRKT, SPCR & PLATE AS REQ	689	LCN
1	EA	PROTECTION PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	WALL STOP	WS406/407CCV	630	IVE
1	EA	GASKETING	188S H & J (USE SILENCERS @ NON- RATED DOORS)	BK	ZER

-LOCKED/UNLOCKED INDICATOR ON OUTSIDE OF DOOR.

HARDWARE GROUP NO. 343S**EACH TO HAVE:**

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	PRIVACY LOCK	L9040 17A L583-363 L283-721 (INDICATOR)	626	SCH
1	EA	OH STOP	900S SERIES X SIZE & MOUNTING AS REQ	630	GLY
1	EA	PROTECTION PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	GASKETING	188S H & J (USE SILENCERS @ NON- RATED DOORS)	BK	ZER

-LOCKED/UNLOCKED INDICATOR ON OUTSIDE OF DOOR.

HARDWARE GROUP NO. 403S**EACH TO HAVE:**

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	PASSAGE SET	L9010 17A	626	SCH
1	EA	OH STOP	900S SERIES X SIZE & MOUNTING AS REQ	630	GLY
1	EA	GASKETING	188S H & J (USE SILENCERS @ NON-RATED DOORS)	BK	ZER

HARDWARE GROUP NO. 714**EACH TO HAVE:**

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
6	EA	HINGE	5BB1HW 4.5 X 4.5 NRP	630	IVE
1	EA	PANIC HARDWARE	9947-EO LENGTH & HEIGHT AS REQ	626	VON
1	EA	PANIC HARDWARE	9947-NL LENGTH & HEIGHT AS REQ	626	VON
1	EA	RIM CYLINDER	20-057 ICX W/CONST. CORE	626	SCH
1	EA	FSIC CORE	23-030	626	SCH
2	EA	SURFACE CLOSER	4040XP SCUSH X MTG BRKT, SPCR & PLATE AS REQ	689	LCN
2	EA	PROTECTION PLATE	8400 10" X 1" LDW B-CS	630	IVE
1	EA	RAIN DRIP	142A DW + 4"	AA	ZER
1	EA	MEETING STILE	328AA (2 PCS - 1 SET) HEIGHT AS REQUIRED	AA	ZER
1	EA	GASKETING	328AA H & J	AA	ZER
2	EA	DOOR SWEEP	8198AA LENGTH AS REQ	AA	ZER
1	EA	THRESHOLD	65A LENGTH AS REQ	A	ZER

HARDWARE GROUP NO. 715**EACH TO HAVE:**

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1HW 4.5 X 4.5 NRP	630	IVE
1	EA	PANIC HARDWARE	99-NL LENGTH AS REQ	626	VON
1	EA	RIM CYLINDER	20-057 ICX W/CONST. CORE	626	SCH
1	EA	FSIC CORE	23-030	626	SCH
1	EA	SURFACE CLOSER	4040XP SCUSH X MTG BRKT, SPCR & PLATE AS REQ	689	LCN
1	EA	PROTECTION PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	RAIN DRIP	142A DW + 4"	AA	ZER
1	EA	GASKETING	328AA H & J	AA	ZER
1	EA	DOOR SWEEP	8198AA LENGTH AS REQ	AA	ZER
1	EA	THRESHOLD	65A LENGTH AS REQ	A	ZER

HARDWARE GROUP NO. U907**EACH TO HAVE:**

QTY		DESCRIPTION	CATALOG NUMBER	FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	CORRIDOR LOCK	L9456T 17A	626	SCH
1	EA	FSIC CORE	23-030	626	SCH
1	EA	OH STOP	900S SERIES X SIZE & MOUNTING AS REQ	630	GLY
1	EA	SURFACE CLOSER	1461 RW/PA X MTG BRKT, SPCR & PLATE AS REQ	689	LCN
1	EA	PROTECTION PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	GASKETING	188S H & J (USE SILENCERS @ NON-RATED DOORS)	BK	ZER

END OF DOCUMENT

SECTION 088300

MIRRORS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Glass mirrors.

1.2 SUBMITTALS

- A. Product Data on Mirror Types: Provide structural, physical and environmental characteristics, size limitations, special handling or installation requirements.
- B. Manufacturer's Certificate: Certify that mirrors, meets or exceeds specified requirements.
- C. Warranty: Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.

1.3 QUALITY ASSURANCE

- A. Perform Work in accordance with GANA Glazing Manual for glazing installation methods.
- B. Fabricate, store, transport, receive, install, and clean mirrors in accordance with recommendations of GANA (TIPS) "Mirrors Handle with Extreme Care: Tips For the Professional on the Care and Handling of Mirrors."

1.4 FIELD CONDITIONS

- A. Do not install mirrors when ambient temperature is less than 50 degrees F.
- B. Maintain minimum ambient temperature before, during and 24 hours after installation of glazing compounds.

1.5 WARRANTY

- A. See UGC for additional warranty requirements.
- B. Provide five year manufacturer warranty for reflective coating on mirrors and replacement of same.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Mirrors:
 - 1. Binswanger Mirror/ACI Distribution.
 - 2. Lenoir Mirror Co.

2.2 MATERIALS

- A. Mirror Glass - General: Select materials and/or provide supports as required to limit mirrored glass deflection to 1/200 or flexure limit of glass with full recovery of glazing materials, whichever is less.
- B. Mirror Glass: ASTM C1036, Type 1 transparent flat, Class 1 clear, Quality Q1 (mirror select); silvering, protective coating and physical characteristics complying with ASTM C1503; 6 mm minimum thick.
 - 1. Sizes noted on Drawings.
- C. Film Backed (Tape Backed) Safety Mirrors (Fitness and Exercise Areas):
 - 1. Safety Glazing Products: Provide products that comply with 16 CFR 1201, Category II.
 - 2. Film Backing: Film backing and pressure-sensitive adhesive; both compatible with mirror backing paint as certified by mirror manufacturer.
 - 3. Fabrication: Apply film backing with adhesive coating over mirror backing paint, as recommended in writing by film-backing manufacturer.
 - 4. Locations: Confirm locations in fitness and exercise areas with Architect.

2.3 GLAZING ACCESSORIES

- A. Glazing Clips: Manufacturer's standard type.

- B. Mirror Attachment Accessories: Stainless steel clips.
- C. Mirror Adhesive: Chemically compatible with mirror coating and wall substrate.
- D. Frames: Wood, or profile and finish indicated on Drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that openings for mirrored glazing are correctly sized and within tolerance.
- B. Verify that surfaces of glazing channels or recesses are clean, free of obstructions, and ready to receive mirrors.
- C. Verify that wall is flat without tape and bed joint ridges.

3.2 PREPARATION

- A. Clean contact surfaces with solvent and wipe dry.
- B. Seal porous glazing channels or recesses with substrate compatible primer or sealer. Prime surfaces scheduled to receive sealant.
- C. Perform installation in accordance with ASTM C1193 for solvent release sealants. Install sealant in accordance with manufacturer's instructions.

3.3 INSTALLATION - GENERAL

- A. Install mirrors in accordance with GANA and manufacturer's recommendations.
- B. Set mirrors plumb and level, free of optical distortion.
- C. Set mirrors with edge clearance free of surrounding construction including countertops or backsplashes.
- D. Installation in Frames:
 - 1. Cut glazing tape to length and set against permanent stops, projecting 1/16 inch above sight line.
 - 2. Place setting blocks at 1/4 points with edge block no more than 6 inches from corners.
 - 3. Rest mirrors on setting blocks and push against tape for full contact at perimeter of pane or unit.
 - 4. Place glazing tape on free perimeter of mirrors in same manner described above.
 - 5. Install removable stop without displacement of tape. Exert pressure on tape for full continuous contact.
 - 6. Knife-trim protruding tape.
- E. Frameless Mirrors: Set mirrors with clips and adhesive. Anchor rigidly to wall construction.
- F. Leave open ventilation space, 1/8 inch minimum between mirror and substrate. Do not seal off ventilation space at edge of mirror.

3.4 CLEANING

- A. Remove wet glazing materials from finish surfaces.
- B. Remove labels after work is complete.
- C. Clean mirrors and adjacent surfaces.

3.5 PROTECTION

- A. After installation, mark pane with an 'X' by using removable plastic tape or paste.

END OF SECTION

SECTION 092116

GYPSUM BOARD ASSEMBLIES

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Performance criteria for gypsum board assemblies.
- B. Gypsum wallboard.
- C. Joint treatment and accessories.
- D. Textured finish system.

1.2 QUALITY ASSURANCE

- A. Installer Qualifications: Company specializing in performing gypsum board application and finishing, with minimum three years of documented experience.
- B. Gypsum board manufactured outside the continental USA is prohibited.
- C. Provide control joints in walls and ceilings in accordance with ASTM C840. Submit layout for approval.

1.3 SUBMITTALS

- A. Product Data: Provide data gypsum board, joint tape and joint compound.
- B. Submit manufacturer's installation instructions for each product proposed for use.
- C. Provide control joint layout for approval.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in original packages, containers, or bundles bearing brand name and identification of manufacturer or supplier.
- B. Store materials inside under cover and keep them dry and protected against damage from weather, condensation, direct sunlight, surface contamination, corrosion, construction traffic, and other causes. Stack gypsum panels flat to prevent sagging. In addition, follow the guidelines in GA-801.
- C. Handle gypsum board to prevent damage to edges, ends, and surfaces. Do not bend or damage metal corner beads and trim.
- D. Do not exceed design loads for the floor joists. Stack no more than 10" high, and perpendicular to the floor joists.

1.5 FIELD CONDITIONS

- A. Environmental Limitations: Comply with ASTM C840 requirements or gypsum board manufacturer's written recommendations, whichever are more stringent.
- B. Do not install interior products until installation areas are enclosed and conditioned.
- C. Do not install panels that are wet, those that are moisture damaged, and those that are mold damaged.
 - 1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

PART 2 - PRODUCTS

2.1 GYPSUM BOARD ASSEMBLIES

- A. Provide completed assemblies complying with ASTM C840 and GA-216, ASTM C 1396/C 1396M, and compliant with approved UL assemblies as noted in the contract documents.
- B. Interior Partitions Indicated as Acoustic: Provide completed assemblies with the following characteristics:
 - 1. Acoustic Attenuation: STC of 56-58 calculated in accordance with ASTM E 413, based on tests conducted in accordance with ASTM E 90.

- C. Fire Rated Assemblies: Provide completed assemblies with the following characteristics:
 - 1. Provide materials and construction identical to those tested in assembly indicated according to ASTM E119 by an independent testing and inspecting agency acceptable to authorities having jurisdiction.
 - 2. UL Assembly Numbers: Provide construction equivalent to that listed for the particular assembly in the current UL Fire Resistance Directory.

2.2 BOARD MATERIALS

- A. Manufacturers - Gypsum-Based Board:
 - 1. American Gypsum: www.americangypsum.com.
 - 2. CertainTeed Corporation: www.certainteed.com.
 - 3. Georgia-Pacific Gypsum: www.gpgypsum.com.
 - 4. National Gypsum Company: www.nationalgypsum.com.
 - 5. USG Corporation: www.usg.com.
- B. Gypsum Wallboard: Paper-faced gypsum panels as defined in ASTM C1396/C1396M; sizes to minimize joints in place; ends square cut.
 - 1. Application: Use for vertical surfaces and ceilings, unless otherwise indicated.
 - 2. At Assemblies Indicated with Fire-Rating: Use type required by indicated tested assembly; if no tested assembly is indicated, use Type X board, UL or WH listed.
 - 3. Thickness:
 - a. Vertical Surfaces: 5/8 inch, Type X unless otherwise indicated.
 - b. Ceilings: As required for fire-resistance-rated assembly indicated on Drawings.
 - 4. Paper-Faced Products – Basis of Design: Use type required by indicated tested assembly; if no tested assembly is indicated, the following products are acceptable:
 - a. USG Corporation; Sheetrock Brand Gypsum Panels.
 - b. CertainTeed Corporation; ProRoc Brand Gypsum Board.
 - c. Georgia-Pacific Gypsum; ToughRock, ToughRock Fireguard, and ToughRock FireGuard C Gypsum Wallboard.
 - d. National Gypsum Company; Gold Bond Brand Gypsum Wallboard.
 - e. USG Corporation; Sheetrock Brand Gypsum Panels.
 - f. Substitutions: See Section 016000 “Product Requirements.”
- C. Backing Board For Wet Areas: One of the following products:
 - 1. Application: Surfaces behind tile in wet areas including tub and shower surrounds and shower ceilings.
 - 2. Mold Resistance: Score of 10, when tested in accordance with ASTM D3273.
 - 3. Glass-Mat-Faced Board: Coated glass mat water-resistant gypsum backing panel as defined in ASTM C1178.
 - a. Fire-Resistant Type: Type X core, thickness 5/8 inch.
 - b. Products – Basis of Design:
 - 1) Georgia-Pacific Gypsum; DensShield Tile Backer.
- D. Backing Board For Non-Wet Areas: Water-resistant gypsum backing board as defined in ASTM C1396/C1396M; sizes to minimum joints in place; ends square cut.
 - 1. Application: Vertical surfaces behind thinset tile, except in wet areas.
 - 2. Type: Type X, in locations indicated.
 - 3. Type X Thickness: 5/8 inch.
 - 4. Edges: Tapered.
 - 5. Products – Basis of Design:
 - a. USG Corporation; Sheetrock Brand Mold Tough Gypsum Panels.
- E. Ceiling Board: Special sag-resistant gypsum ceiling board as defined in ASTM C 1396/C 1396M; sizes to minimize joints in place; ends square cut.
 - 1. Application: Ceilings, unless otherwise indicated.
 - 2. Thickness: As required for fire-resistance-rated assembly indicated on Drawings.
 - 3. Edges: Tapered.
 - 4. Products – Basis of Design:
 - a. USG Corporation; Sheetrock Brand Sag-Resistant Interior Gypsum Ceiling Board.

2.3 ACCESSORIES

- A. Finishing Accessories: ASTM C1047, galvanized steel or rolled zinc, unless otherwise indicated.
 - 1. Types: As detailed or required for finished appearance.

- B. Joint Materials: ASTM C475 and as recommended by gypsum board manufacturer for project conditions.
 1. Tape: 2-inch wide, coated glass fiber tape for joints and corners, except as otherwise indicated.
 2. Ready-mixed vinyl-based joint compound.
 3. Powder-type vinyl-based joint compound.
 4. Chemical hardening type compound.
- C. Textured Finish Materials: Latex-based compound; plain.
- D. Corner Beads: Straight galvanized sheet metal with perforated legs.
- E. Acoustical Sealant: Refer to Section 079005.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that project conditions are appropriate for work of this section to commence.
- B. Guidelines for Prevention of Mold Growth on Gypsum Board (GA-238-03):
 1. Keep gypsum board dry throughout application.
 2. Do not use gypsum board that has visible mold growth.
 3. Gypsum Board on Walls: Install leaving a minimum 1/4" (6 mm) gap between gypsum board and finished floor.
 4. Do not apply gypsum board over other building materials where conditions exist favorable to mold growth.

3.2 FRAMING INSTALLATION

- A. Furring for Fire Ratings: Install as required for fire resistance ratings indicated and to GA-600 requirements.
- B. Furring for Fire Ratings: Install as required for fire resistance ratings indicated and to GA-600 requirements.
- C. Blocking: Install wood blocking for support of:
 1. Framed openings.
 2. Wall mounted cabinets.
 3. Plumbing fixtures.
 4. Toilet accessories.
 5. Wall mounted door hardware.

3.3 ACOUSTIC ACCESSORIES INSTALLATION

- A. Acoustic Insulation: Place tightly within spaces, around cut openings, behind and around electrical and mechanical items within partitions, and tight to items passing through partitions.
- B. Acoustic Sealant: Install in accordance with manufacturer's instructions.
- C. STC-Rated Assemblies:
 1. Seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C919 and with manufacturer's written recommendations for locating edge trim and closing off sound-flanking paths around or through assemblies, including sealing partitions above acoustical ceilings.

3.4 BOARD INSTALLATION

- A. Comply with ASTM C 840, GA-216, and manufacturer's instructions. Install to minimize butt end joints, especially in highly visible locations.
- B. Single-Layer Non-Rated: Install gypsum board in most economical direction, with ends and edges occurring over firm bearing.
 1. Exception: Tapered edges to receive joint treatment at right angles to framing.
- C. Fire-Rated Construction: Install gypsum board in strict compliance with requirements of assembly listing.
- D. Gypsum Wallboard Panels to Resilient Channels: Install in accordance with fire-resistance-rated assembly indicated at spacing(s) indicated. Install such that gypsum wallboard attachment screws do not make contact with framing members or other components within wall or ceiling cavity, with the exception of inadvertent contact with non-rigid type wall or ceiling cavity insulation

3.5 INSTALLATION OF TRIM AND ACCESSORIES

- A. Control Joints: Place control joints consistent with lines of building spaces and as indicated and as recommended by USG Installation Handbook.
 - 1. Not more than 30 feet apart on walls and ceilings over 50 feet long.
 - 2. At exterior soffits, not more than 30 feet apart in both directions.
- B. Corner Beads: Install at external corners, using longest practical lengths.

3.6 JOINT TREATMENT

- A. Glass Mat Faced Gypsum Board: Use fiberglass joint tape, bedded and finished with chemical hardening type joint compound.
- B. Paper Faced Gypsum Board: Use paper joint tape, bedded with ready-mixed vinyl-based joint compound and finished with ready-mixed vinyl-based joint compound.
- C. Finish gypsum board in scheduled areas in accordance with levels defined in ASTM C 840.
 - 1. Above Finished Ceilings Concealed From View: Level 1.
 - 2. Utility Areas and Areas Behind Cabinetry: Level 2.
 - 3. Walls and Ceilings to Receive Flat or Eggshell Paint Finish: Level 4.
 - 4. Walls and Ceilings to Receive Semi-Gloss or Gloss Paint Finish: Level 5.
- D. Tape, fill, and sand exposed joints, edges, and corners to produce smooth surface ready to receive finishes.
 - 1. Feather coats of joint compound so that camber is maximum 1/32 inch.
 - 2. Taping, filling, and sanding is not required at surfaces behind adhesive applied ceramic tile and fixed cabinetry.
 - 3. Taping, filling and sanding is not required at base layer of double layer applications.
- E. Fill and finish joints and corners of cementitious backing board as recommended by manufacturer.

3.7 TEXTURE FINISH

- A. Prime gypsum board surfaces prior to applying texture.
- B. Apply finish texture coating by means of spraying apparatus in accordance with manufacturer's instructions and to match approved sample.

3.8 TOLERANCES

- A. Maximum Variation of Finished Gypsum Board Surface from True Flatness: 1/8 inch in 10 feet in any direction.

3.9 PROTECTION

- A. Protect installed products from damage from weather, condensation, direct sunlight, construction, and other causes during remainder of the construction period.
- B. Remove and replace panels that are wet, moisture damaged, or mold damaged.
 - 1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION

SECTION 093000

TILING

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Tile for floor applications.
- B. Tile for wall applications.
- C. Ceramic trim.

1.2 SUBMITTALS

- A. Product Data: Provide manufacturers' data sheets on tile, mortar, grout, and accessories. Include instructions for using grouts and adhesives.
- B. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. Extra Tile: 1 percent of each size, color, and surface finish combination, but not less than 1 box of each type.

1.3 QUALITY ASSURANCE

- A. Maintain one current copy of The Tile Council of North America (TCNA) Handbook for Ceramic, Glass and Stone Tile Installation and ANSI A108 Series/A118/A136.1, American National Specifications for the Installation of Ceramic Tile on site.
- B. Manufacturer Qualifications: Company specializing in manufacturing the types of products specified in this section, with minimum 5 years of documented experience.
- C. Installer Qualifications: Company specializing in performing tile installation, with minimum of 5 years of documented experience.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Protect adhesives from freezing or overheating in accordance with manufacturer's instructions.

1.5 FIELD CONDITIONS

- A. Do not install solvent-based products in an unventilated environment.
- B. Maintain ambient and substrate temperature of 50 degrees F during installation of mortar materials.

PART 2 - PRODUCTS

2.1 TILE

- A. Manufacturers: All products by the same manufacturer.
 - 1. American Olean: www.americanolean.com.
 - 2. Dal-Tile Corporation: www.daltile.com.
 - 3. Summitville Tiles, Inc: www.summitville.com.
 - 4. Thorntree: www.thorntreeslate.com.
- B. Glazed Wall Tile: ANSI A137.1, and as follows:
 - 1. Acceptable Products: Refer to Finish Legend.
 - 2. Moisture Absorption: 3.0 to 7.0 percent.
 - 3. Size and Shape: Refer to Finish Legend.
 - 4. Edges: Cushioned.
 - 5. Surface Finish: High gloss.
 - 6. Colors: As scheduled.
- C. Porcelain Floor Tile: ANSI A137.1, and as follows:
 - 1. Acceptable Products: Refer to Finish Legend.
 - 2. Moisture Absorption: 0 to 0.5 percent.
 - 3. Face: Plain.
 - 4. Edges: Cushioned.
 - 5. Thickness: 3/8 inch.

6. Size and Shape: Refer to Finish Legend.
7. Colors and Surface Finish: As scheduled.
8. Provide tile that meets slip resistance requirements of applicable codes. Refer to Interior Design selections.

2.2 TRIM AND ACCESSORIES

- A. Ceramic Trim: Matching bullnose, double bullnose, cove base, and cove ceramic shapes in sizes coordinated with field tile.
 1. Applications: Use in the following locations:
 - a. Open Edges: Bullnose.
 - b. Inside Corners: Jointed.
 - c. Floor to Wall Joints: Cove base.
 2. Manufacturer: Same as for tile.

2.3 SETTING MATERIALS

- A. Latex-Portland Cement Mortar Bond Coat: ANSI A118.4.
 1. Application(s): Use this type of bond coat where indicated and where no other type of bond coat is indicated.
 2. Products:
 - a. Custom Building Products; MegaLite.
 - b. LATICRETE International, Inc; LATICRETE 254 Platinum.
 - c. ProSpec, H.B.Fuller; Permalastic System.

2.4 GROUTS

- A. Manufacturers:
 1. Custom Building Products
 2. LATICRETE International, Inc.
 3. MAPEI Corporation.
- B. Standard Grout: ANSI A118.6 standard cement grout.
 1. Applications: Use this type of grout where indicated and where no other type of grout is indicated.
 2. Use sanded grout for joints 1/8 inch wide and larger; use unsanded grout for joints less than 1/8 inch wide.
 3. Color(s): As scheduled.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that sub-floor surfaces are smooth and flat within the tolerances specified for that type of work and are ready to receive tile.
- B. Verify that wall surfaces are smooth and flat within the tolerances specified for that type of work, are dust-free, and are ready to receive tile.
- C. Verify that sub-floor surfaces are dust-free and free of substances that could impair bonding of setting materials to sub-floor surfaces.
- D. Verify that concrete sub-floor surfaces are ready for tile installation by testing for moisture emission rate and alkalinity; obtain instructions if test results are not within limits recommended by tile manufacturer and setting materials manufacturer.
- E. Verify that required floor-mounted utilities are in correct location.
- F. For tile exhibiting color variations, verify that the tile has been factory blended and packaged so that tile units taken from one package show the same range of colors as those taken from other packages and match approved samples. If the tiles have not been factory blended, either return to manufacturer, or blend tiles on site before installing.

3.2 PREPARATION

- A. Protect surrounding work from damage.
- B. Broom clean surfaces and damp clean.
- C. Seal substrate surface cracks with filler. Level existing substrate surfaces to acceptable flatness tolerances.

- D. Prepare substrate surfaces for adhesive installation in accordance with adhesive manufacturer's instructions.

3.3 INSTALLATION - GENERAL

- A. Install tile, thresholds, and stair treads and grout in accordance with applicable requirements of ANSI A108.1 through A108.13, manufacturer's instructions, and The Tile Council of North America Handbook recommendations.
- B. Lay tile to pattern indicated. Do not interrupt tile pattern through openings. At tub, start first course at top of tub, not at floor level to avoid excess tile cutting.
- C. Cut and fit tile to penetrations through tile, leaving sealant joint space. Form corners and bases neatly. Align floor joints.
- D. Place tile joints uniform in width, subject to variance in tolerance allowed in tile size. Make grout joints without voids, cracks, excess mortar or excess grout, or too little grout.
- E. Form internal angles square and external angles bull-nosed.
- F. Install non-ceramic trim in accordance with manufacturer's instructions.
- G. Install thresholds where indicated.
- H. Sound tile after setting. Replace hollow sounding units.
- I. Keep expansion joints free of adhesive or grout. Apply sealant to joints.
- J. Prior to grouting, allow installation to completely cure; minimum of 48 hours.
- K. Grout tile joints.
- L. Apply sealant to junction of tile and dissimilar materials and junction of dissimilar planes.
- M. Install ceramic accessories rigidly in prepared openings.

3.4 INSTALLATION - FLOORS - THIN-SET METHODS

- A. Over interior concrete substrates, install in accordance with The Tile Council of North America Handbook Method F113, dry-set or latex-Portland cement bond coat, with standard grout, unless otherwise indicated.
 1. Use uncoupling membrane under all tile unless other underlayment is indicated.
 2. Where waterproofing membrane is indicated, install in accordance with The Tile Council of North America Handbook Method F122, with latex-Portland cement grout.
 3. Where epoxy bond coat and grout are indicated, install in accordance with The Tile Council of North America Handbook Method F131.
 4. Where epoxy or furan grout is indicated, but not epoxy or furan bond coat, install in accordance with The Tile Council of North America Handbook Method F115.

3.5 INSTALLATION - WALL TILE

- A. Install in accordance with The Tile Council of North America Handbook Method W245.

3.6 CLEANING

- A. Clean tile and grout surfaces as soon as possible. Clean grout smear and haze from tile according to tile and grout manufacturer's written instructions.

3.7 PROTECTION

- A. Do not permit traffic over finished floor surface for 4 days after installation, or per manufacturer's written instructions.
- B. Protect installed tile work with kraft paper or other heavy covering during the construction period, in order to prevent staining, damage or wear.

END OF SECTION

SECTION 096513

RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Thermoset-rubber base.
 - 2. Rubber molding accessories.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples for Verification: For each type of product indicated and for each color, texture, and pattern required in manufacturer's standard-size Samples, but not less than 12 inches (300 mm) long.
- C. Product Schedule: For resilient base and accessory products. Use same designations indicated on Drawings.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Furnish not less than 10 linear feet (3 linear m) for every 500 linear feet (150 linear m) or fraction thereof, of each type, color, pattern, and size of resilient product installed.

1.4 QUALITY ASSURANCE

- A. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
 - 1. Coordinate mockups in this Section with mockups specified in other Sections.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store resilient products and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F (10 deg C) or more than 90 deg F (32 deg C).

1.6 FIELD CONDITIONS

- A. Maintain ambient temperatures within range recommended by manufacturer, but not less than 70 deg F (21 deg C) or more than 95 deg F (35 deg C), in spaces to receive resilient products during the following periods:
 - 1. 48 hours before installation.
 - 2. During installation.
 - 3. 48 hours after installation.
- B. After installation and until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 55 deg F (13 deg C) or more than 95 deg F (35 deg C).
- C. Install resilient products after other finishing operations, including painting, have been completed.

PART 2 - PRODUCTS

2.1 THERMOSET-RUBBER BASE

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Burke Mercer Flooring Products; a division of Burke Industries Inc.
 - 2. Flexco.

- 3. Johnsonite; a Tarkett company.
- 4. Roppe Corporation, USA.
- B. Product Standard: ASTM F 1861, Type TS (rubber, vulcanized thermoset), Group I (solid, homogeneous).
 - 1. Style and Location:
 - a. Style A, Straight: Provide in areas with carpet.
 - b. Style B, Cove: Provide in areas with resilient floor coverings.
 - C. Thickness: 0.125 inch (3.2 mm).
 - D. Height: 4 inches (102 mm).
 - E. Lengths: Coils in manufacturer's standard length.
 - F. Outside Corners: Job formed or preformed.
 - G. Inside Corners: Job formed or preformed.
 - H. Colors: As scheduled.
- 2.2 RUBBER MOLDING ACCESSORY
 - A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. Roppe Corporation, USA.
 - 2. VPI Corporation.
 - B. Description: Rubber, as indicated.
 - C. Profile and Dimensions: As indicated.
 - D. Locations: Provide rubber molding accessories in areas indicated.
 - E. Colors and Patterns: As scheduled.
- 2.3 INSTALLATION MATERIALS
 - A. Trowelable Leveling and Patching Compounds: Latex-modified, portland-cement-based or blended hydraulic-cement-based formulation provided or approved by resilient-product manufacturer for applications indicated.
 - B. Adhesives: Water-resistant type recommended by resilient-product manufacturer for resilient products and substrate conditions indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
 - 1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of resilient products.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
 - 1. Installation of resilient products indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of resilient products.
- B. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound; remove bumps and ridges to produce a uniform and smooth substrate.
- C. Do not install resilient products until materials are the same temperature as space where they are to be installed.
 - 1. At least 48 hours in advance of installation, move resilient products and installation materials into spaces where they will be installed.
- D. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient products.

3.3 RESILIENT BASE INSTALLATION

- A. Comply with manufacturer's written instructions for installing resilient base.

- B. Apply resilient base to walls, columns, pilasters, casework and cabinets in toe spaces, and other permanent fixtures in rooms and areas where base is required.
- C. Install resilient base in lengths as long as practical without gaps at seams and with tops of adjacent pieces aligned.
- D. Tightly adhere resilient base to substrate throughout length of each piece, with base in continuous contact with horizontal and vertical substrates.
- E. Do not stretch resilient base during installation.
- F. On masonry surfaces or other similar irregular substrates, fill voids along top edge of resilient base with manufacturer's recommended adhesive filler material.
- G. Preformed Corners: Install preformed corners before installing straight pieces.
- H. Job-Formed Corners:
 - 1. Outside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches (76 mm) in length.
 - a. Form without producing discoloration (whitening) at bends.
 - 2. Inside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches (76 mm) in length.
 - a. Miter or cope corners to minimize open joints.

3.4 RESILIENT ACCESSORY INSTALLATION

- A. Comply with manufacturer's written instructions for installing resilient accessories.
- B. Resilient Molding Accessories: Butt to adjacent materials and tightly adhere to substrates throughout length of each piece. Install reducer strips at edges of floor covering that would otherwise be exposed.

3.5 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protecting resilient products.
- B. Perform the following operations immediately after completing resilient-product installation:
 - 1. Remove adhesive and other blemishes from surfaces.
- C. Protect resilient products from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.

END OF SECTION

SECTION 099000

PAINTING AND COATING

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Surface preparation.
- B. Field application of paints.
- C. Scope: Finish all interior and exterior surfaces exposed to view, unless fully factory-finished and unless otherwise indicated, including the following:
 - 1. Both sides and all edges of plywood backboards for electrical and telecom equipment before installing equipment.
 - 2. Elevator pit ladders.
 - 3. Exposed surfaces of steel lintels and ledge angles.
 - 4. Unfinished surfaces inside cabinets.
 - 5. Prime surfaces to receive wall coverings, and all surfaces to be painted.
 - 6. Back-prime wood trim, cut edges, and concealed surfaces specified to be finished prior to installation.
 - 7. Mechanical and Electrical:
 - a. In finished areas, paint all insulated and exposed pipes, conduit, boxes, insulated and exposed ducts, hangers, brackets, collars and supports, mechanical equipment, and electrical equipment, unless otherwise indicated.
 - b. In finished areas, paint shop-primed items.
 - c. On the roof and outdoors, paint all equipment that is exposed to weather or to view, including that which is factory-finished. Do not paint HVAC units or transformers.
- D. Do Not Paint or Finish the Following Items:
 - 1. Items fully factory-finished unless specifically so indicated; materials and products having factory-applied primers are not considered factory finished.
 - 2. Items indicated to receive other finishes.
 - 3. Items indicated to remain unfinished.
 - 4. Fire rating labels, equipment serial number and capacity labels, and operating parts of equipment.
 - 5. Stainless steel, anodized aluminum, bronze, terne, and lead items.
 - 6. Concealed pipes, ducts, and conduits.

1.2 SUBMITTALS

- A. Product Data: Provide data on all finishing products, including VOC content.
- B. Samples: Submit two paper chip samples in size illustrating range of colors and textures available for each surface finishing product scheduled.
- C. Certification: By manufacturer that all paints and coatings comply with VOC limits specified.

1.3 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified, with minimum three years documented experience.
- B. Applicator Qualifications: Company specializing in performing the type of work specified with minimum three years' experience.

1.4 EXTRA MATERIALS

- A. Supply a minimum of one unopened gallon of each enamel and latex paint color; store where directed.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products to site in sealed and labeled containers; inspect to verify acceptability.

- B. Container Label: Include manufacturer's name, type of paint, brand name, lot number, brand code, coverage, surface preparation, drying time, cleanup requirements, color designation, and instructions for mixing and reducing.
- C. Paint Materials: Store at minimum ambient temperature of 45 degrees F and a maximum of 90 degrees F, in ventilated area, and as required by manufacturer's instructions. Protect from freezing.

1.6 FIELD CONDITIONS

- A. Do not apply materials when surface and ambient temperatures are outside the temperature ranges required by the paint product manufacturer.
- B. Follow manufacturer's recommended procedures for producing best results, including testing of substrates, moisture in substrates, and humidity and temperature limitations.
- C. Do not apply exterior coatings in windy and dusty conditions.
- D. Do not apply exterior coatings in direct sunlight or on surfaces which will soon be warmed by the sun.
- E. Do not apply exterior coatings during rain or snow, or when relative humidity is outside the humidity ranges required by the paint product manufacturer.
- F. Ventilate affected areas during paint application.
- G. Exhaust solvent vapors outdoors, away from air intakes and people.
- H. Minimum Application Temperatures for Latex Paints: 45 degrees F for interiors; 50 degrees F for exterior; unless required otherwise by manufacturer's instructions.
- I. Provide minimum lighting level of 80 ft candles measured mid-height at substrate surface during application of materials.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Provide all paint and coating products used in any individual system from the same manufacturer; no exceptions.
- B. Paints:
 1. Basis of Design: Sherwin-Williams.
 2. Benjamin Moore & Co: www.benjaminmoore.com.
 3. PPG Architectural Finishes, Inc: www.ppgaf.com.
 4. Valspar: Valspar.com

2.2 PAINTS AND COATINGS - GENERAL

- A. Paints and Coatings: Ready mixed, unless intended to be a field-catalyzed coating.
 1. Provide paints and coatings of a soft paste consistency, capable of being readily and uniformly dispersed to a homogeneous coating, with good flow and brushing properties, and capable of drying or curing free of streaks or sags.
 2. Supply each coating material in quantity required to complete entire project's work from a single production run.
 3. Do not reduce, thin, or dilute coatings or add materials to coatings unless such procedure is specifically described in manufacturer's product instructions.
- B. Primers: Where the manufacturer offers options on primers for a particular substrate, use primer categorized as "best" by the manufacturer.
- C. Volatile Organic Compound (VOC) Content:
 1. Provide coatings that comply with the most stringent requirements specified in the following:
 - a. 40 CFR 59, Subpart D--National Volatile Organic Compound Emission Standards for Architectural Coatings.
 2. Determination of VOC Content: Testing and calculation in accordance with 40 CFR 59, Subpart D (EPA Method 24), exclusive of colorants added to a tint base and water added at project site; or other method acceptable to authorities having jurisdiction.
- D. Flammability: Comply with applicable code for surface burning characteristics.

- E. Colors: As indicated on drawings
 - 1. In finished areas, finish pipes, ducts, conduit, and equipment the same color as the wall/ceiling they are mounted on/under.
 - 2. Obtain clarification of intended color at locations where color is not indicated on schedule or drawings.

2.3 PAINT SYSTEMS - EXTERIOR

- A. Ferrous Metal Items, Semi-Gloss Finish:
 - 1. Touch up shop primer as required.
 - a. Pro-Cryl Universal Primer, B66-310 Series.
 - 2. First Coat: Pro Industrial Acrylic Semi-Gloss, B66-650 Series, 2.5 mils DFT.
 - 3. Second Coat: Same as first.
- B. Galvanized Metal Items, Semi-Gloss Finish:
 - 1. Primer: Pro-Cryl Universal Primer, B66-310 Series, 2.0 mils DFT.
 - 2. Second Coat: Pro Industrial Acrylic Semi-Gloss, B66-650 Series, 2.5 mils DFT.
 - 3. Third Coat: Same as second.
- C. Wood Board Painted, Satin Finish:
 - 1. One coat Exterior Latex Wood Primer, B42W8041, 1.4 mils DFT.
 - 2. Two coats: A-100 Satin Latex House and Trim A82-100 Series, 1.5 mils DFT/coat.
- D. Cement Board Painted, Satin Finish:
 - 1. One coat Loxon Concrete & Masonry Primer, A24W8300, 2.1 mils DFT.
 - 2. Two coats A-100 Satin Latex House and Trim A82-100 Series, 1.5 mils DFT/coat.

2.4 PAINT SYSTEMS - INTERIOR

- A. Wood - Clear
 - 1. Two coats: Wood Classics Waterborne Polyurethane Varnish, A68 Series, 1.0 DFT/coat.
- B. Wood - Semi-Transparent - Stained
 - 1. One coat: Minwax Wood Finish.
 - 2. Two coats: Wood Classics Waterborne Polyurethane Varnish, A68 Series, 1.0 DFT/coat.
- C. Gypsum Board - Eggshell
 - 1. One coat: ProMar 400 Zero VOC Interior Latex Primer, B28W4600, 1.1 mils DFT..
 - 2. One coat: texture as approved by Architect.
 - 3. Two coats: Promar 400 Zero VOC Interior Latex Egg-Shell, B20-4600 Series, 1.3 mils DFT/coat
- D. Gypsum Board - Semi-gloss
 - 1. One coat: ProMar 400 Zero VOC Interior Latex Primer, B28W4600, 1.1 mils DFT.
 - 2. One coat: texture as approved by Architect.
 - 3. Two coats: Promar Zero VOC Interior, Latex Semi-gloss, B31-4600 Series 1.3 mils DFT/coat.
- E. Ferrous Metal Items - Eggshell (including hollow metal doors, frames, access doors/frames, handrails, etc):
 - 1. One coat: Pro-Cryl Universal Primer, B566-650 Series. 2.5 mils DFT.
 - 2. Two coats Pro Industrial Acrylic Semi-Gloss, B66-650 Series, 2.5 mils DFT/coat.
 - 3. Miscellaneous Items Exposed to View and Not Otherwise Scheduled: Finish with compatible paint to match adjacent surface finish and color.

2.5 ACCESSORY MATERIALS

- A. Accessory Materials: Provide all primers, sealers, cleaning agents, cleaning cloths, sanding materials, and clean-up materials required to achieve the finishes specified whether specifically indicated or not; commercial quality.
- B. Patching Material: Latex filler and wood filler.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Do not begin application of coatings until substrates have been properly prepared.
- B. Verify that surfaces are ready to receive work as instructed by the product manufacturer.
- C. Examine surfaces scheduled to be finished prior to commencement of work. Report any condition that may potentially affect proper application.

- D. If substrate preparation is the responsibility of another installer, notify General Contractor of unsatisfactory preparation before proceeding.
- E. Test shop-applied primer for compatibility with subsequent cover materials.
- F. Measure moisture content of surfaces using an electronic moisture meter. Do not apply finishes unless moisture content of surfaces are below the following maximums:
 1. Gypsum Wallboard: 12 percent.
 2. Interior Wood: 15 percent, measured in accordance with ASTM D4442.

3.2 PREPARATION

- A. Remove or repair existing coatings that exhibit surface defects. Fill nail holes, cracks, chips, spalls, and similar damaged areas to match adjacent undamaged areas.
- B. Clean surfaces thoroughly and correct defects prior to coating application.
- C. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.
- D. Remove or mask surface appurtenances, including electrical plates, hardware, light fixture trim, escutcheons, and fittings, prior to preparing surfaces or finishing.
- E. Seal surfaces that might cause bleed through or staining of topcoat.
- F. Remove mildew from impervious surfaces by scrubbing with solution of tetra-sodium phosphate and bleach. Rinse with clean water and allow surface to dry.
- G. Mask permanent labels.
- H. Interior Wood Items Scheduled to Receive Transparent Finish: Wipe off dust and grit prior to sealing, seal knots, pitch streaks, and sappy sections with sealer. Fill nail holes and cracks after sealer has dried; sand lightly between coats.
- I. Roughen slick, poured, or precast concrete and remove sealers by chemical cleaning or abrasive method, such as sandsweeping. Rinse thoroughly with water and allow to dry
- J. Gypsum Board Surfaces to be Painted: Fill minor defects with filler compound. Spot prime defects after repair.
- K. Galvanized Surfaces to be Painted: Remove surface contamination and oils and wash with solvent. Apply coat of etching primer.
- L. Uncorroded Uncoated Steel and Iron Surfaces to be Painted: Remove grease, mill scale, weld splatter, dirt, and rust. Where heavy coatings of scale are evident, remove by hand or power tool wire brushing or sandblasting; clean by washing with solvent. Apply a treatment of phosphoric acid solution, ensuring weld joints, bolts, and nuts are similarly cleaned. Prime paint entire surface; spot prime after repairs.
- M. Shop-Primed Steel Surfaces to be Finish Painted: Sand and scrape to remove loose primer and rust. Feather edges to make touch-up patches inconspicuous. Clean surfaces with solvent. Prime bare steel surfaces. Re-prime entire shop-primed item.

3.3 APPLICATION

- A. Unless within an attic or concealed space, all gypsum board is to receive at least one coat of primer and one coat of paint.
- B. Paint all galvanized roof penetrations.
- C. Do not paint over UL, FMG, or other code-required labels or equipment name, identification, performance rating, or nomenclature plates.
- D. Completely cover surfaces as necessary to provide a smooth, opaque surface of uniform finish, color, appearance, and coverage. Cloudiness, spotting, holidays, laps, brush marks, runs, sags, ropiness, or other surface imperfections will not be acceptable.
- E. Remove unfinished louvers, grilles, covers, and access panels on mechanical and electrical components and paint separately.
- F. Apply products in accordance with manufacturer's instructions.
- G. Do not apply finishes to surfaces that are not dry. Allow applied coats to dry before next coat is applied.
- H. Apply each coat to uniform appearance.
- I. Sand wood and metal surfaces lightly between coats to achieve required finish.

- J. Vacuum clean surfaces of loose particles. Use tack cloth to remove dust and particles just prior to applying next coat.
- K. Reinstall electrical cover plates, hardware, light fixture trim, escutcheons, and fittings removed prior to finishing.

3.4 CLEANING

- A. Collect waste material that could constitute a fire hazard, place in closed metal containers, and remove daily from site.

3.5 PROTECTION

- A. Protect work of other trades, whether being painted or not, against damage from painting. Correct damage by cleaning, repairing or replacing, and repainting, as approved by Architect.
- B. Provide "Wet Paint" signs to protect newly painted finishes. After completing painting operations, remove temporary protective wrappings provided by others to protect their work.
 - 1. After work of other trades is complete, touch up and restore damaged or defaced painted surfaces. Comply with Painting and Decorating Contractors of America Standard PDCA P1
- C. Protect finished coatings until completion of project.
- D. Touch Up for Previously Coated Surfaces:
 - 1. Touch up marred, scraped, and blemished areas of surfaces which were factory primed or previously coated.
 - 2. Properly prepare and touch up scratched, abrasions, and blemishes and remove foreign matter before proceeding with succeeding coats.
 - 3. Feather touch up coating overlapping minimum 2 inches onto adjacent unblemished areas producing smooth, uniform surface.
 - 4. Touch up fasteners, welded surfaces and surrounding, field connections and areas on which shop coat has been abraded or damaged with specified primer before corrosion or other damage occurs from exposure.
- E. Touch-up damaged coatings after Substantial Completion.

END OF SECTION

SECTION 099300

STAINING AND TRANSPARENT FINISHING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes surface preparation and application of wood stains and transparent finishes.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include preparation requirements and application instructions.
 - 1. Include printout of current "MPI Approved Products List" for each product category specified, with the proposed product highlighted.
 - 2. Indicate VOC content.
- B. Samples for Verification: For each type of finish system and in each color and gloss of finish required.
 - 1. Submit Samples on representative samples of actual wood substrates, 8 inches (200 mm) square.
 - 2. Apply coats on Samples in steps to show each coat required for system.
 - 3. Label each coat of each Sample.
 - 4. Label each Sample for location and application area.
 - 5. Submit actual sample of applied finishes over wood veneer and lumber.
 - a. Submit additional samples as required to verify matching of finish with other wood in the building including wall paneling, trim, and flush wood doors.
 - b. Owner's control sample is existing wood finish in Conference Center.
- C. Product List: Cross-reference to finish system and locations of application areas. Use same designations indicated on Drawings and in schedules. Include color designations.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Stains and Transparent Finishes: 5 percent, but not less than 1 gal. (3.8 L) of each material and color applied.

1.4 QUALITY ASSURANCE

- A. Mockups: Apply mockups of each finish system indicated and each color selected to verify preliminary selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
 - 1. Architect will select one surface to represent surfaces and conditions for application of each type of finish system and substrate.
 - a. Vertical and Horizontal Surfaces: Provide samples of at least 100 sq. ft. (9 sq. m).
 - b. Other Items: Architect will designate items or areas required.
 - 2. Final approval of stain color selections will be based on mockups.
 - a. If preliminary stain color selections are not approved, apply additional mockups of additional stain colors selected by Architect at no added cost to Owner.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F (7 deg C).
 - 1. Maintain containers in clean condition, free of foreign materials and residue.
 - 2. Remove rags and waste from storage areas daily.

1.6 FIELD CONDITIONS

- A. Apply finishes only when temperature of surfaces to be finished and ambient air temperatures are between 50 and 95 deg F (10 and 35 deg C).
- B. Do not apply finishes when relative humidity exceeds 85 percent, at temperatures less than 5 deg F (3 deg C) above the dew point, or to damp or wet surfaces.
- C. Do not apply exterior finishes in snow, rain, fog, or mist.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to products listed in wood finish systems schedules for the product category indicated.

2.2 MATERIALS, GENERAL

- A. Material Compatibility:
 - 1. Materials for use within each paint system shall be compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
 - 2. For each coat in a paint system, products shall be recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- B. Stain Colors: As scheduled.

2.3 SOURCE QUALITY CONTROL

- A. Testing of Materials: Owner reserves the right to invoke the following procedure:
 - 1. Owner will engage the services of a qualified testing agency to sample wood finishing materials. Contractor will be notified in advance and may be present when samples are taken. If materials have already been delivered to Project site, samples may be taken at Project site. Samples will be identified, sealed, and certified by testing agency.
 - 2. Testing agency will perform tests for compliance with product requirements.
 - 3. Owner may direct Contractor to stop applying wood finishes if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying materials from Project site, pay for testing, and refinish surfaces finished with rejected materials. Contractor will be required to remove rejected materials from previously finished surfaces before refinishing with complying materials if the two finishes are incompatible or produce results that, in the opinion of the Architect, are aesthetically unacceptable.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
- B. Maximum Moisture Content of Exterior Wood Substrates: 15 percent, when measured with an electronic moisture meter.
- C. Maximum Moisture Content of Interior Wood Substrates: 15 percent, when measured with an electronic moisture meter.
- D. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- E. Proceed with finish application only after unsatisfactory conditions have been corrected.
 - 1. Beginning finish application constitutes Contractor's acceptance of substrates and conditions.

3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and finishing.
 - 1. After completing finishing operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
- C. Clean and prepare surfaces to be finished according to manufacturer's written instructions for each substrate condition and as specified.
 - 1. Remove dust, dirt, oil, and grease by washing with a detergent solution; rinse thoroughly with clean water and allow to dry. Remove grade stamps and pencil marks by sanding lightly. Remove loose wood fibers by brushing.

2. Remove mildew by scrubbing with a commercial wash formulated for mildew removal and as recommended by stain manufacturer.
- D. Exterior Wood Substrates:
1. Scrape and clean knots, and apply coat of knot sealer before applying primer.
 2. Prime edges, ends, faces, undersides, and backsides of wood.
 - a. For solid hide stained wood, stain edges and ends after priming.
 - b. For varnish-coated stained wood, stain edges and ends and prime with varnish. Prime undersides and backsides with varnish.
 3. Countersink steel nails, if used, and fill with putty or plastic wood filler tinted to final color. Sand smooth when dried.

3.3 APPLICATION

- A. Apply finishes according to manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual."
1. Use applicators and techniques suited for finish and substrate indicated.
 2. Finish surfaces behind movable equipment and furniture same as similar exposed surfaces.
 3. Do not apply finishes over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- B. Apply finishes to produce surface films without cloudiness, holidays, lap marks, brush marks, runs, ropiness, or other surface imperfections.

3.4 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing finish application, clean spattered surfaces. Remove spattered materials by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from finish application. Correct damage by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced finished wood surfaces.

3.5 EXTERIOR WOOD-FINISH-SYSTEM SCHEDULE

- A. Wood and Exterior Architectural Woodwork:
1. Sherwin-Williams:
 - a. Two coats WoodScapes Exterior Polyurethane Semi-Transparent Stain.

3.6 INTERIOR WOOD -FINISH-SYSTEM SCHEDULE

- A. Wood trim, paneling, and structural members.
1. Semitransparent Stain System:
 - a. Sherwin Williams:
 - 1) Stain: Wood Classics Interior Oil Stain, A49-200 Series.
 - a) Color: Match Conference Center.
 - 2) Minwax Performance Series Fast-Dry Varnish, 1.3 mils DFT per coat, two coats.
- B. Built-in bed and desk.
1. Clear Finish:
 - a. Sherwin Williams:
 - 1) Minwax Performance Series Fast-Dry Varnish, satin, 1.3 mils DFT per coat, two coats.

END OF SECTION

SECTION 101400

SIGNAGE

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Interior code required signage to obtain occupancy permit.
- B. Directional and traffic signs.

1.2 SUBMITTALS

- A. Product Data: Manufacturer's printed product literature for each type of sign, indicating sign styles, font, foreground and background colors, locations, overall dimensions of each sign.
- B. Signage Schedule: Provide information sufficient to completely define each sign for fabrication, including Unit or room number, room name, other text to be applied, sign and letter sizes, fonts, and colors.
 - 1. When room numbers to appear on signs differ from those on the drawings, include the drawing room number on schedule.
 - 2. When content of signs is indicated to be determined later, request such information from Owner through Architect at least 2 months prior to start of fabrication; upon request, submit preliminary schedule and provide same to the Architect.
 - 3. Submit for approval by Owner through Architect prior to fabrication.
- C. Samples: Submit two samples of each type of sign, of size similar to that required for project, illustrating sign style, font, and method of attachment.

1.3 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years of documented experience.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Package signs as required to prevent damage before installation.
- B. Package room and door signs in sequential order of installation, labeled by floor or building.
- C. Store tape adhesive at normal room temperature.

1.5 FIELD CONDITIONS

- A. Do not install tape adhesive when ambient temperature is lower than recommended by manufacturer.
- B. Maintain this minimum temperature during and after installation of signs.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Flat Signs:
 - 1. Best Sign Systems, Inc: www.bestsigns.com.
 - 2. InPro Corporation: www.inprocorp.com.
 - 3. Mohawk Sign Systems, Inc: www.mohawksign.com.
 - 4. Seton Identification Products: www.seton.com/aec.

2.2 SIGNAGE APPLICATIONS

- A. Coordinate with Owner's graphic designer.
- B. Accessibility Compliance: All signs are required to comply with ADA Standards for Accessible Design and ANSI/ICC A 117.1 and applicable building codes, unless otherwise indicated; in the event of conflicting requirements, comply with the most comprehensive and specific requirements.
- C. Room and Door Signs: Provide a sign for every room, whether it has a door or not, not including corridors, lobbies, and similar open areas.
 - 1. Sign Type: Flat signs with engraved panel media as specified.
 - 2. Provide "tactile" signage, with letters raised minimum 1/32 inch and Grade II Braille.

3. Character Height: 1 inch.
4. Sign Height: 2 inches, unless otherwise indicated.
5. Rest Rooms: Identify with pictograms, the names "MEN" and "WOMEN", room numbers to be determined later, and Braille.

2.3 SIGN TYPES

- A. Coordinate with Owner's graphic designer.
- B. Flat Signs: Signage media without frame.
 1. Edges: Square.
 2. Corners: Square.
 3. Wall Mounting of One-Sided Signs: Tape adhesive.
- C. Color and Font: Unless otherwise indicated:
 1. Character Font: Helvetica, Arial, or other sans serif font.
 2. Character Case: Upper case only.
 3. Background Color: As scheduled.
 4. Character Color: Contrasting color.

2.4 TACTILE SIGNAGE MEDIA

- A. Coordinate with Owner's graphic designer.
- B. Engraved Panels: Laminated colored plastic; engraved through face to expose core as background color:
 1. Total Thickness: 1/16 inch.

2.5 DIRECTIONAL SIGNS

- A. Screen Printed Signs:
 1. Extruded aluminum panels with anodic finish and white screen printed copy.
 2. Size and Configuration: As indicated on Drawings.
 3. Copy: As indicated on Drawings.
 4. Acceptable Product: Best Post and Plank as detailed on Drawings.

2.6 ACCESSORIES

- A. Tape Adhesive: Double sided tape, permanent adhesive.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that substrate surfaces are ready to receive work.

3.2 INSTALLATION

- A. Coordinate installation with Owner's graphic designer.
- B. Install in accordance with manufacturer's instructions.
- C. Install neatly, with horizontal edges level.
- D. Locate signs per Texas Accessibility Standards:
 1. Room and Door Signs: Locate on wall at latch side of door with centerline of sign at 60 inches above finished floor.
 2. If no location is indicated obtain Owner's instructions.
- E. Protect from damage until Substantial Completion; repair or replace damage items.

3.3 EXTERIOR INSTALLATION - DIRECTIONAL SIGNS

- A. Mount posts in 12-inch round by 2'-6" deep concrete footing.

END OF SECTION

SECTION 102800

TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Accessories for public toilet rooms, residential bathrooms, and utility rooms.
 - B. Grab bars.
- 1.2 ADMINISTRATIVE REQUIREMENTS
 - A. Coordinate the work with the placement of internal wall reinforcement, concealed ceiling supports, and reinforcement of toilet partitions to receive anchor attachments.
- 1.3 SUBMITTALS
 - A. Product Data: Provide data on accessories describing size, finish, details of function, attachment methods.
 - B. Samples: Submit two samples of each accessory, illustrating color and finish.
 - C. Manufacturer's Installation Instructions: Indicate special procedures and conditions requiring special attention.
- 1.4 QUALITY ASSURANCE
 - A. Regulatory Requirements: Comply with the following:
 - 1. ICC A117.1 "Accessible and Usable Buildings and Facilities."
 - 2. Public Law 101-336 "The Americans with Disabilities Act of 1991 (ADA)."
 - 3. ADA Accessibility Guidelines (ADAAG).
 - 4. Texas Accessibility Standards (TAS) of 2012
- 1.5 DELIVERY, STORAGE AND HANDLING
 - A. Packing and Shipping: Deliver materials to site in Manufacturer's original unopened packaging with labels intact. Protect finished surfaces with removable wrapping or coating which will not bond when exposed to sunlight.
 - B. Storage: Adequately protect against damage while stored at site.
 - C. Handling: Comply with Manufacturer's instructions

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. Toilet Accessories:
 - 1. A & J Washroom Accessories Inc: www.ajwashroom.com.
 - 2. American Specialties, Inc: www.americanspecialties.com.
 - 3. Basis of Design – Public Restrooms: Bobrick: www.bobrick.com.
 - 4. Bradley Corporation: www.bradleycorp.com.
- 2.2 MATERIALS
 - A. Accessories - General: Shop assembled, free of dents and scratches and packaged complete with anchors and fittings, steel anchor plates, adapters, and anchor components for installation.
 - 1. Grind welded joints smooth.
 - 2. Fabricate units made of metal sheet of seamless sheets, with flat surfaces.
 - B. Keys: Provide 2 keys for each accessory to Owner; master key all lockable accessories.
 - C. Stainless Steel Sheet: ASTM A666, Type 304.
 - D. Stainless Steel Tubing: ASTM A269, Type 304 or 316.
 - E. Adhesive: Two component epoxy type, waterproof.

- F. Fasteners, Screws, and Bolts: Hot-dip galvanized, tamper-proof, security type.
- G. Blocking: Contractor to provide solid blocking in walls. Refer to paragraph 3.3E.

2.3 FINISHES

- A. Stainless Steel: No. 4 satin brushed finish, unless otherwise noted.

2.4 TOILET ROOM ACCESSORIES

- A. Toilet Paper Dispenser: Single roll, surface mounted bracket type, chrome-plated zinc alloy brackets, spindleless type for tension spring delivery designed to prevent theft of tissue roll.
- B. Combination Towel Dispenser/Waste Receptacle: Recessed flush with wall, stainless steel; seamless wall flanges, continuous piano hinges, tumbler locks on upper and lower doors.
 - 1. Waste receptacle liner: Reusable, heavy-duty vinyl.
 - 2. Towel dispenser capacity: 400 C-fold.
 - 3. Waste receptacle capacity: 4 gallons.
- C. Soap Dispenser: Liquid soap dispenser, deck-mounted on vanity, with polyethylene container concealed below deck; piston and 4 inch spout of stainless steel with bright polished finish; chrome-plated deck escutcheon.
 - 1. Minimum Capacity: 16 ounces.
- D. Grab Bars: Stainless steel, 1-1/4 inches outside diameter, minimum 0.05 inch wall thickness, nonslip grasping surface finish, concealed flange mounting; 1-1/2 inches clearance between wall and inside of grab bar.

2.5 SHOWER AND TUB ACCESSORIES

- A. Shower Curtain Rod: Stainless steel tube, 1 inch outside diameter, 0.04 inch wall thickness, satin-finished, with 3 inch outside diameter, minimum 0.04 inch thick satin-finished stainless steel flanges, for installation with exposed fasteners, curved profile unless otherwise indicated.
- B. Towel Bars: Stainless steel Type 304, 3/4 inch square tubular bar; rectangular brackets, concealed attachment, satin finish.
 - 1. Length: 24 inches.
- C. Towel Ring: Stainless steel, 2-1/2 inch extension from wall, with 1/4 inch diameter round ring, rectangular-shaped bracket and backplate for concealed attachment, satin finish.

2.6 UTILITY ROOM ACCESSORIES

- A. Combination Utility Shelf/Mop and Broom Holder: 0.05 inch thick stainless steel, Type 304, with 1/2 inch returned edges, 0.06 inch steel wall brackets.
 - 1. Drying rod: Stainless steel, 1/4 inch diameter.
 - 2. Hooks: 2, 0.06 inch stainless steel rag hooks at shelf front.
 - 3. Mop/broom holders: 3 spring-loaded rubber cam holders at shelf front.
 - 4. Length: Manufacturer's standard length for number of holders/hooks.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine subsurface to receive Work and report detrimental conditions in writing to GC. Commencement of Work will be construed as acceptance of subsurface
- B. Verify exact location of accessories for installation.
- C. Verify that field measurements are as indicated on drawings.

3.2 PREPARATION

- A. Deliver inserts and rough-in frames to site for timely installation.
- B. Provide templates and rough-in measurements as required.

3.3 INSTALLATION

- A. Install accessories in accordance with manufacturers' instructions.
- B. Install plumb and level, securely and rigidly anchored to substrate.

- C. Install grab bars to withstand a downward load of at least 250 lbf, when tested according to method in ASTM F 446.
- D. Coordinate accessory locations with framing contractor for installation of concealed blocking for all wall-mounted units.
- E. Coordinate accessory locations with mechanical lines to avoid conflicts with recessed units.
- F. Mounting Heights and Locations: As required by accessibility regulations and as indicated on drawings.

3.4 CLEANING

- A. Clean exposed surfaces of toilet accessories using methods acceptable to manufacturer.
- B. Replace damaged toilet and bath accessories prior to Substantial Completion.

END OF SECTION

SECTION 104400

FIRE PROTECTION SPECIALTIES

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Fire extinguishers.
 - B. Fire extinguisher cabinets including exterior rated cabinets.
 - C. Accessories.
- 1.2 SUBMITTALS
 - A. Shop Drawings: Indicate cabinet physical dimensions, rough-in measurements for recessed cabinets, and wall bracket mounted measurements.
 - B. Product Data: Provide extinguisher operational features and anchorage details.
 - C. Manufacturer's Installation Instructions: Indicate special criteria and wall opening coordination requirements.
 - D. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
 - E. Maintenance Data: Include test, refill or recharge schedules and re-certification requirements.
- 1.3 FIELD CONDITIONS
 - A. Do not install extinguishers when ambient temperature may cause freezing of extinguisher ingredients.

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. Fire Extinguishers:
 - 1. Potter-Roemer, www.potterroemer.com
 - 2. Ansul, Inc: www.ansul.com.
 - 3. JL Industries, Inc: www.activarcpg.com/jlindustries.
 - 4. Pyro-Chem: www.pyrochem.com.
 - B. Fire Extinguisher Cabinets and Accessories:
 - 1. Potter-Roemer: www.potterroemer.com.
 - 2. JL Industries, Inc: www.activarcpg.com/jlindustries.
 - 3. Larsen's Manufacturing Co: www.larsensmfg.com.
- 2.2 FIRE EXTINGUISHERS
 - A. Fire Extinguishers - General: Comply with product requirements of NFPA 10 and applicable codes, whichever is more stringent.
 - 1. Provide extinguishers labeled by UL for the purpose specified and indicated. Install at final inspection.
 - B. Dry Chemical Type Fire Extinguishers: Carbon steel tank, with pressure gauge; DOT approved.
 - 1. Class: A:B:C.
 - 2. Size: 10 pound.
 - 3. Finish: Baked polyester powder coat, color as selected.
- 2.3 FIRE EXTINGUISHER CABINETS
 - A. Metal: Formed prefinished sheet steel, 0.036 inch thick.
 - B. Cabinet Configuration: Semi-recessed type , as indicated on Drawings.
 - 1. Sized to accommodate accessories.
 - 2. Trim: Returned to wall surface, with 2-1/2 inch projection.
 - C. Door: 0.036 inch thick, reinforced for flatness and rigidity; latch. Hinge doors for 180 degree opening with two butt hinge. Provide nylon catch.
 - 1. Style: Vertical Duo.

- D. Door Glazing: Acrylic. Set in resilient channel gasket glazing.
- E. Cabinet Mounting Hardware: Appropriate to cabinet. Pre-drill for anchors.
- F. Weld, fill, and grind components smooth.
- G. Finish of Cabinet Exterior Trim and Door: Baked enamel, color as selected.
- H. Finish of Cabinet Interior: White enamel.
- I. Provide fire rating for cabinet sufficient to match wall in which is it being installed.

2.4 ACCESSORIES

- A. Extinguisher Brackets: Formed steel, galvanized and enamel finished.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine walls and partitions for suitable framing depth and blocking where recessed and semi-recessed cabinets are to be installed.
- B. Examine fire extinguishers for proper charging and tagging. Remove and replace damaged, defective, or undercharged units.

3.2 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install cabinets plumb and level in wall openings, from finished floor to height as needed to meet accessibility requirements.
- C. Secure rigidly in place.
- D. Place extinguishers and accessories in cabinets on wall brackets.
- E. Ensure Installation complies with all applicable accessibility requirements, and does not protrude into path of travel.
- F. Ensure wall fire rating is maintained by installing appropriate layers of gypsum behind and on sides of cabinet as necessary.
- G. Clean cabinet before installing extinguisher.

END OF SECTION

SECTION 105623

WIRE STORAGE SHELVING

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
 - A. Wall mounted wire closet shelving.
 - B. Accessories.
- 1.2 SUBMITTALS
 - A. Product Data: Manufacturer's data sheets on each product to be used, with installation instructions.
 - B. Shop Drawings: Provide drawings prepared specifically for this project; show dimensions of shelving and attachment to substrates.
 - C. Selection Samples: For each color selection required, submit color chips representing manufacturer's full range of available colors and finish.
- 1.3 QUALITY ASSURANCE
 - A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with not less than three years of documented experience.
- 1.4 DELIVERY, STORAGE, AND HANDLING
 - A. Store products in manufacturer's unopened packaging until ready for installation.
 - B. Store products under cover and elevated above grade.
 - C. Store flat to prevent warpage and bending.

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. Wire Storage Shelving:
 - 1. ClosetMaid Corporation: www.closetmaid.com.
 - 2. RubberMaid Closet and Organization Products: www.rubbermaid.com.
- 2.2 SHELVING APPLICATIONS
 - A. Shelf Depth: 12 inches, unless otherwise indicated.
 - B. Bedroom Closets:
 - 1. Shelving equipped with free sliding hanger rod.
 - C. Coat Closets:
 - 1. Wall-to-wall shelf with integral hanger rod.
- 2.3 MATERIALS
 - A. Wire Shelving: Factory-assembled coated wire mesh shelf assemblies for wall-mounting, with all components and connections required to produce a rigid structure that is free of buckling and warping.
 - 1. Construction: Cold-drawn steel wire with average tensile strength of 100,000 psi resistance welded into uniform mesh units, square, rigid, flat, and free of dents or other distortions, with wires trimmed smooth.
 - 2. Coating: PVC or epoxy, applied after fabrication, covering all surfaces.
 - 3. PVC Coating: 9 to 11 mils thick.
 - 4. Epoxy Coating: Non-toxic epoxy-polyester powder coating baked-on finish, 3 to 5 mils thick.
 - 5. Standard Mesh Shelves: Cross deck wires spaced at 1 inch.
 - 6. Shelf and Rod Units: Integral hanging rod at front edge of shelf.
 - 7. Free-Sliding Hanging Rod: Integral hanging rod that permits uninterrupted sliding of hangers the full width of the shelf.

- B. Mounting Hardware: Provide manufacturer's standard mounting hardware; include support braces, wall brackets, back clips, end clips, poles, and other accessories as required for complete and secure installation; factory finished to match shelving.
- C. Fasteners: As recommended by manufacturer for mounting substrates.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Inspect areas to receive shelving, to verify that spaces are properly prepared to receive shelf units, and are of dimensions indicated on shop drawings.
- B. Verify appropriate fastening hardware.
- C. Do not begin installation until substrates have been properly prepared.
- D. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions, with shelf surfaces level.
- B. Cap exposed ends of cut wires.
- C. Install back clips, end clips at side walls, and support braces at open ends. Install intermediate support braces as recommended by manufacturer.

3.4 CLEANING

- A. Clean soiled surfaces after installation.

3.5 PROTECTION

- A. Protect installed work from damage.
- B. Touch-up, repair, or replace damaged products before Substantial Completion in a manner that eliminates evidence of replacement.

END OF SECTION

SECTION 122113

HORIZONTAL LOUVER BLINDS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Horizontal louver blinds with wood slats.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For each exposed product and for each color and texture specified, 12 inches (300 mm) long.
- C. Samples for Verification: For each type and color of horizontal louver blind indicated.
 - 1. Slat: Not less than 12 inches (300 mm) long.
 - 2. Tapes: Full width, not less than 6 inches (150 mm) long.
 - 3. Horizontal Louver Blind: Full-size unit, not less than 16 inches (400 mm) wide by 24 inches (600 mm) long.
 - 4. Valance: Full-size unit, not less than 12 inches (300 mm) wide.
- D. Product Schedule: For horizontal louver blinds. Use same designations indicated on Drawings.

1.3 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For horizontal louver blinds with polymer slats that have been tested for compliance with NFPA 701, for tests performed by manufacturer and witnessed by a qualified testing agency.

1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For horizontal louver blinds to include in maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Horizontal Louver Blinds: Full-size units equal to 5 percent of quantity installed for each size, color, texture, pattern, and gloss indicated, but no fewer than two units.

1.6 QUALITY ASSURANCE

- A. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.
 - 1. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver horizontal louver blinds in factory packages, marked with manufacturer, product name, and location of installation using same designations indicated on Drawings.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not install horizontal louver blinds until construction and wet-work and finish work in spaces, including painting, is complete and dry and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.
- B. Field Measurements: Where horizontal louver blinds are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Allow clearances for operating hardware of operable glazed units through entire operating range. Notify Architect of installation conditions that vary from Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain horizontal louver blinds from single source from single manufacturer.

2.2 HORIZONTAL LOUVER BLINDS, WOOD SLATS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1. CACO, Inc., Window Fashions.
 - 2. Comfortex Window Fashions.
 - 3. Hunter Douglas Contract.
 - 4. Levolor Contract; a Newell Rubbermaid company.
 - 5. Springs Window Fashions; SWFcontract.
- B. Slats: Hardwood, match existing.
 - 1. Width: Match existing.
 - 2. Thickness: Match existing.
 - 3. Spacing: Match existing.
 - 4. Profile: Match existing.
 - 5. Corners: Match existing.
 - 6. Features:
 - a. Lift-Cord Rout Holes: Minimum size required for lift cord and located near back (outside) edge of slat to maximize slat overlap and minimize light gaps between slats.
- C. Headrail: Formed steel or extruded aluminum; long edges returned or rolled. Headrails fully enclose operating mechanisms on three sides and ends.
 - 1. Capacity: One blind(s) per headrail unless otherwise indicated.
 - 2. Manual Lift Mechanism:
 - a. Lift-Cord Lock: Variable; stops lift cord at user-selected position within full operating range.
 - b. Operator: Extension of lift cord(s) through lift-cord lock mechanism to form cord pull.
 - 3. Manual Tilt Mechanism: Enclosed worm-gear mechanism and linkage rod that adjusts ladders.
 - a. Tilt: Full.
 - b. Operator: Wood wand matching slats.
 - c. Over-Rotation Protection: Manufacturer's detachable operator or slip clutch to prevent over rotation of gear.
 - 4. Manual Lift-Operator and Tilt-Operator Lengths: Manufacturer's standard.
 - 5. Manual Lift-Operator and Tilt-Operator Locations: Manufacturer's standard unless otherwise indicated.
- D. Bottom Rail: Hardwood, finished to match slats, that secures and protects ends of ladders and lift cords.
 - 1. Type: Manufacturer's standard.
- E. Lift Cords: Manufacturer's standard braided cord.
- F. Ladders: Evenly spaced across headrail at spacing that prevents long-term slat sag.
 - 1. Type: Braided cord.
- G. Valance: Manufacturer's standard.
- H. Tassels: Hardwood finished to match slats, manufacturer's standard.
- I. Mounting Brackets: With spacers and shims required for blind placement and alignment indicated.
 - 1. Type: Wall.
 - 2. Intermediate Support: Provide intermediate support brackets to produce support spacing recommended by blind manufacturer for weight and size of blind.
- J. Hold-Down Brackets and Hooks or Pins: Manufacturer's standard.
- K. Colors, Finishes, and Gloss:
 - 1. Slats: Match existing.
 - 2. Components: Provide rails, cords, ladders, and materials exposed to view matching or coordinating with slat color unless otherwise indicated.

2.3 HORIZONTAL LOUVER BLIND FABRICATION

- A. Product Safety Standard: Fabricate horizontal louver blinds to comply with WCMA A 100.1 including requirements for corded, flexible, looped devices; lead content of components; and warning labels.

- B. Unit Sizes: Fabricate units in sizes to fill window and other openings as follows, measured at 74 deg F (23 deg C):
 - 1. Between (Inside) Jamb Installation: Width equal to jamb-to-jamb dimension of opening in which blind is installed less 1/4 inch (6 mm) per side or 1/2 inch (13 mm) total, plus or minus 1/8 inch (3.1 mm). Length equal to head-to-sill dimension of opening in which blind is installed less 1/4 inch (6 mm), plus or minus 1/8 inch (3.1 mm).
- C. Concealed Components: Noncorrodible or corrosion-resistant-coated materials.
 - 1. Lift-and-Tilt Mechanisms: With permanently lubricated moving parts.
- D. Mounting and Intermediate Brackets: Designed for removal and reinstallation of blind without damaging blind and adjacent surfaces, for supporting blind components, and for bracket positions and blind placement indicated.
- E. Installation Fasteners: No fewer than two fasteners per bracket, fabricated from metal noncorrosive to brackets and adjoining construction; type designed for securing to supporting substrate; and supporting blinds and accessories under conditions of normal use.
- F. Color-Coated Finish:
 - 1. Wood: Apply manufacturer's standard factory-applied finish complying with manufacturer's written instructions for surface preparation, application, and minimum dry film thickness.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, operational clearances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install horizontal louver blinds level and plumb, aligned and centered on openings, and aligned with adjacent units according to manufacturer's written instructions.
 - 1. Locate so exterior slat edges are not closer than 1 inch (25 mm) from interior faces of glass and not closer than 1/2 inch (13 mm) from interior faces of glazing frames through full operating ranges of blinds.
 - 2. Install mounting and intermediate brackets to prevent deflection of headrails.
 - 3. Install with clearances that prevent interference with adjacent blinds, adjacent construction, and operating hardware of glazed openings, other window treatments, and similar building components and furnishings.

3.3 ADJUSTING

- A. Adjust horizontal louver blinds to operate free of binding or malfunction through full operating ranges.

3.4 CLEANING AND PROTECTION

- A. Clean horizontal louver blind surfaces after installation according to manufacturer's written instructions.
- B. Provide final protection and maintain conditions in a manner acceptable to manufacturer and Installer that ensures that horizontal louver blinds are without damage or deterioration at time of Substantial Completion.
- C. Replace damaged horizontal louver blinds that cannot be repaired in a manner approved by Architect before time of Substantial Completion.

END OF SECTION

SECTION 123600

COUNTERTOPS

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Countertops for architectural cabinet work.

1.2 SUBMITTALS

- A. Product Data: Manufacturer's data sheets on each product to be used, including:
 - 1. Preparation instructions and recommendations.
 - 2. Storage and handling requirements and recommendations.
 - 3. Specimen warranty.
- B. Shop Drawings: Complete details of material, dimensions, backsplashes, sidesplashes, layout, cutouts, finishes, and installation; combine with shop drawings of cabinets and casework specified in other sections.
- C. Selection Samples: For each finish product specified, color chips representing manufacturer's full range of available colors and patterns.
- D. Maintenance Data: Manufacturer's instructions and recommendations for maintenance and repair of countertop surfaces.
 - 1. Include list of substances that are harmful to component materials.
 - 2. Include instructions for stain removal, surface and gloss restoration.

1.3 QUALITY ASSURANCE

- A. Fabricator Qualifications: Same fabricator as for cabinets on which plastic laminate tops are to be installed.
- B. Fabricator Qualifications: Shop that employs skilled workers who custom fabricate products similar to those required for this Project and whose products have a record of successful in-service performance, with a minimum 3 year' experience.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Store and dispose of solvent-based materials, and materials used with solvent-based materials, in accordance with requirements of local authorities having jurisdiction.
- C. Provide protective coverings of suitable materials. Take special precautions at corners.

1.5 FIELD CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

PART 2 - PRODUCTS

2.1 COUNTERTOP ASSEMBLIES (refer to interior design selections for specific products)

- A. Solid Surfacing Countertops: Solid surfacing sheet or plastic resin casting over continuous substrate.
 - 1. 1. Flat Sheet Thickness: 1/2 inch, minimum.
 - 2. 2. Solid Surfacing Sheet and Plastic Resin Castings: Complying with ISSFA-2-01 and NEMA LD 3; acrylic or polyester resin, mineral filler, and pigments; homogenous, non-porous and capable of being worked and repaired using standard woodworking tools; no surface coating; color and pattern consistent throughout thickness.

- a. Surface Burning Characteristics: Flame spread 25, maximum; smoke developed 450, maximum; when tested in accordance with ASTM E 84.
- b. NSF approved for food contact.
- c. Finish on Exposed Surfaces: Matte, gloss rating of 5 to 20.
- d. Color and Pattern: As indicated on drawings.
- e. Manufacturers:
 - 1) Dupont: www.corian.com.
 - 2) Formica Corporation: www.formica.com.
 - 3) Avonite Surfaces: www.avonitesurfaces.com.
 - 4) Wilsonart International, Inc: www.wilsonart.com.
- 3. Other Components Thickness: 1/2 inch, minimum.
- 4. Exposed Edge Treatment: Built up to minimum 1-1/4 inch thick; square edge; use marine edge at sinks.
- 5. Back and End Splashes: Same sheet material, square top; minimum 4 inches high.

2.2 ACCESSORY MATERIALS

- A. Wood-Based Components:
 - 1. Particleboard for Supporting Substrate (solid surfacing): ANSI A208.1 Grade 2-M-2, 45 pcf minimum density; minimum 3/4 inch thick; join lengths using metal splines.
- B. Adhesives: Chemical resistant waterproof adhesive as recommended by manufacturer of materials being joined.
- C. Sink Mounting Hardware: Manufacturer's approved sink clips, brass inserts and fasteners for attachment of under-mount sinks.
- D. Use sealants that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. Cove Molding for Top of Splashes: Rubber with semi-gloss finish and T-spline to fit between splash and wall; 1/2 inch by 1/2 inch.

2.3 FABRICATION

- A. Fabricate tops and splashes in the largest sections practicable, with top surface of joints flush.
 - 1. Join lengths of tops using best method recommended by manufacturer.
 - 2. Fabricate to overhang fronts and ends of cabinets 1 inch except where top butts against cabinet or wall.
 - 3. Prepare all cutouts accurately to size; replace tops having improperly dimensioned or unnecessary cutouts or fixture holes.
- B. Provide back/end splash wherever counter edge abuts vertical surface unless otherwise indicated.
 - 1. Secure to countertop with concealed fasteners and with contact surfaces set in waterproof glue.
 - 2. Height: 4 inches, unless otherwise indicated.
- C. Solid Surfacing: Fabricate tops up to 144 inches long in one piece; join pieces with adhesive sealant in accordance with manufacturer's recommendations and instructions.
- D. Fabricate counters for each room from the same block of stone. Counters within a room shall match relative to graining and color. Staining of counter tops to achieve color matching will not be allowed.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify General Contractor of unsatisfactory preparation before proceeding.
- C. Verify that wall surfaces have been finished and mechanical and electrical services and outlets are installed in proper locations.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install countertops over plywood subtops with full spread of water-soluble epoxy adhesive.
- B. Securely attach countertops to cabinets using concealed fasteners. Make flat surfaces level; shim where required using concealed shims.
- C. Seal joint between back/end splashes and vertical surfaces.
 - 1. Where indicated use rubber cove molding.
 - 2. Where applied cove molding is not indicated use specified sealant.
- D. Install with hairline, inconspicuous joints.
 - 1. Fill joints between countertops and adjacent construction with joint sealer; finish smooth and flush.
 - 2. Ensure compliance with applicable ICC/ANSI A117.1, ADA, and local regulations.

3.4 INSTALLATION TOLERANCES

- A. Maximum variation from level and plumb: 1/8 inch in 96 inches, noncumulative.
- B. Maximum variation in plane between adjacent pieces at joint: Plus or minus 1/64 inch.

3.5 CLEANING

- A. Clean countertops surfaces thoroughly as work progresses in accordance with manufacturer's instructions.

3.6 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.
- C. Sealer Application, Stone: Apply stone sealer to comply with stone producer's and sealer manufacturer's instructions.

END OF SECTION

SECTION 210500

COMMON WORK RESULTS FOR FIRE SUPPRESSION

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Piping materials and installation instructions common to most piping systems.
 - 2. Mechanical sleeve seals.
 - 3. Sleeves.
 - 4. Escutcheons.
 - 5. Grout.
 - 6. Equipment installation requirements common to equipment sections.
 - 7. Fire-suppression equipment and piping demolition.
 - 8. Painting and finishing.
 - 9. Supports and anchorages.

1.2 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.

1.3 SUBMITTALS

- A. Product Data: For the following:
 - 1. Mechanical sleeve seals.
 - 2. Escutcheons.
- B. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."
- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."

2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

C. Electrical Characteristics for Fire-Suppression Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.6 COORDINATION

A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for fire-suppression installations.

B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.

C. Coordinate requirements for access panels and doors for fire-suppression items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Openings".

PART 2 - PRODUCTS

A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the manufacturers specified.
2. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

A. Refer to individual Division 21 piping Sections for pipe, tube, and fitting materials and joining methods.

B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

A. Refer to individual Division 21 piping Sections for special joining materials not listed below.

B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.

1. ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.

2. AWWA C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- E. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- F. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.
- G. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- H. Solvent Cements for Joining CPVC Plastic Piping: ASTM F 493.

2.4 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Metraflex Co.
 - d. Pipeline Seal and Insulator, Inc.
 2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 3. Pressure Plates: Carbon steel. Include two for each sealing element.
 4. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.5 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 1. Underdeck Clamp: Clamping ring with set screws.

2.6 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.

- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
 - C. One-Piece, Cast-Brass Type: With set screw.
 - 1. Finish: Polished chrome-plated.
 - D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
 - 1. Finish: Polished chrome-plated.
 - E. One-Piece, Stamped-Steel Type: With set screw or spring clips and chrome-plated finish.
 - F. Split-Plate, Stamped-Steel Type: With concealed hinge, set screw or spring clips, and chrome-plated finish.
 - G. One-Piece, Floor-Plate Type: Cast-iron floor plate.
 - H. Split-Casting, Floor-Plate Type: Cast brass with concealed hinge and set screw.
- 2.7 GROUT
- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 FIRE-SUPPRESSION DEMOLITION

- A. Refer to general demolition requirements and procedures.
- B. Disconnect, demolish, and remove fire-suppression systems, equipment, and components indicated to be removed.
 - 1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
 - 2. Piping to Be Abandoned in Place: All abandoned and unused piping shall be removed back to the source or main line.
 - 3. Equipment to Be Removed: Disconnect and cap services and remove equipment.
 - 4. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
 - 5. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.
- C. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

3.2 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 21 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
 - 1. New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type with spring clips.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type and set screw.
 - h. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - i. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type with concealed hinge and set screw or spring clips.
 - j. Bare Piping in Equipment Rooms: One-piece, cast-brass type.
 - k. Bare Piping in Equipment Rooms: One-piece, stamped-steel type with set screw or spring clips.
 - l. Bare Piping at Floor Penetrations in Equipment Rooms: One-piece, floor-plate type.
- M. Sleeves are not required for core-drilled holes.
- N. Permanent sleeves are not required for holes formed by removable PE sleeves.
- O. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- P. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.

1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 3. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. Pipe Sleeves: For pipes smaller than NPS 6.
 - b. Steel Sheet Sleeves: For pipes NPS 6 and larger, penetrating gypsum-board partitions.
 - c. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for flashing.
 - 1) Seal space outside of sleeve fittings with grout.
 4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- Q. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
1. Install steel pipe for sleeves smaller than 6 inches in diameter.
 2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.
 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- R. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- S. Verify final equipment locations for roughing-in.
- T. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.
- ### 3.3 PIPING JOINT CONSTRUCTION
- A. Join pipe and fittings according to the following requirements and Division 21 Sections specifying piping systems.
 - B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 - C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
 - D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
 - E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.

- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- I. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
- J. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D 3139.

3.4 PAINTING

- A. Painting of fire-suppression systems, equipment, and components is specified in Division 09 Sections "Interior Painting" and "Exterior Painting."
- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.5 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
 7. Use 3000-psi, 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Cast-in-Place Concrete."

3.6 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor fire-suppression materials and equipment.

- C. Field Welding: Comply with AWS D1.1.

3.7 ERECTION OF WOOD SUPPORTS AND ANCHORAGES

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorages to support, and anchor fire-suppression materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

3.8 GROUTING

- A. Mix and install grout for fire-suppression equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

END OF SECTION 210500

SECTION 210513

COMMON MOTOR REQUIREMENTS FOR FIRE SUPPRESSION EQUIPMENT

1.1 MATERIALS

- A. Polyphase Motors: Design B, medium induction motors.
 - 1. Efficiency: Energy efficient.
 - 2. Service Factor: 1.15.
 - 3. Multispeed Motors: Separate winding for each speed.
 - 4. Rotor: Random-wound, squirrel cage.
 - 5. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
 - 6. Temperature Rise: Match insulation rating.
 - 7. Insulation: Class F.
 - 8. Code Letter Designation:
 - a. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - b. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
 - 9. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.
- B. Polyphase Motors with Additional Requirements:
 - 1. Motors used with reduced-voltage and multispeed controllers.
 - 2. Energy- and premium-efficient motors used with variable frequency controllers.
 - 3. Severe-duty motors.
- C. Single-Phase Motors:
 - 1. Motors Larger than 1/20 HP: Permanent-split capacitor; split phase; capacitor start, inductor run; or capacitor start, capacitor run to suit starting torque and requirements of specific motor application.
 - 2. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
 - 3. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
 - 4. Motors 1/20 HP and Smaller: Shaded-pole type.
 - 5. Internal thermal protection.

END OF SECTION 210513

SECTION 210523

GENERAL-DUTY VALVES FOR FIRE PROTECTION PIPING

1.1 PERFORMANCE REQUIREMENTS

- A. UL listed and FM Global approved.
- B. Minimum Pressure Rating: 175 psig, except as otherwise indicated.

1.2 VALVES

A. Two-Piece, Forged Brass or Bronze Ball Valves with Indicators:

- 1. Ball: Chrome-plated brass.
- 2. Actuator: Worm gear or traveling nut.
- 3. Supervisory Switch: Internal or external.
- 4. End Connections for Valves NPS 1 through NPS 2: Threaded ends.
- 5. End Connections for Valves NPS 2-1/2: Grooved ends.

B. Bronze Butterfly Valves with Indicators:

- 1. Disc: Bronze with EPDM coating.
- 2. Actuator: Worm gear or traveling nut.
- 3. Supervisory Switch: Internal or external.
- 4. End Connections for Valves NPS 1 through NPS 2: Threaded ends.
- 5. End Connections for Valves NPS 2-1/2: Grooved ends.

C. Iron Butterfly Valves with Indicators:

- 1. Body Coating: Nylon, EPDM, epoxy, or polyamide.
- 2. Disc: Ductile iron, nickel plated and EPDM or SBR coated.
- 3. Actuator: Worm gear or traveling nut.
- 4. Supervisory Switch: Internal or external.
- 5. Body Design: Lug or wafer or Grooved-end connections.

D. Cast Iron, Ductile Iron, and Bronze Check Valves:

- 1. Type: Single swing check.
- 2. Clapper: Bronze, ductile iron, or stainless steel with elastomeric seal.
- 3. Clapper Seat: Brass, bronze, or stainless steel.
- 4. End Connections: Flanged, grooved, or threaded.

E. Bronze OS&Y Gate Valves:

- 1. Wedge: One-piece bronze or brass.
- 2. Supervisory Switch: External.
- 3. End Connections: Threaded.

F. Cast or Ductile Iron OS&Y Gate Valves:

- 1. Wedge: Cast or ductile iron, or bronze with elastomeric coating.

2. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
3. Supervisory Switch: External.
4. End Connections: Flanged, Grooved or Threaded.

G. Cast or Ductile Iron NRS Gate Valves:

1. Wedge: Cast or ductile iron with elastomeric coating.
2. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
3. Supervisory Switch: External.
4. End Connections: Flanged, Grooved or Threaded.

H. Indicator Posts:

1. Type: Underground. Pit or Wall.
2. Base Barrel Material: Cast or ductile iron or PVC.
3. Extension Barrel: Cast or ductile iron.
4. Cap: Cast or ductile iron.
5. Operation: Wrench or Handwheel.

I. Trim and Drain Valves:

1. Minimum Working Pressure: 75 psig.
2. Forged Brass or Bronze, Two Piece, Ball Valves:
 - a. Actuator: Handlever.
 - b. End Connections for Valves NPS 1 through NPS 2-1/2: Threaded ends.
 - c. End Connections for Valves NPS 1-1/4 and NPS 2-1/2: Grooved ends.
3. Brass or Bronze Angle Valves:
 - a. Ends: Threaded.
 - b. Stem: Bronze.
 - c. Disc: Bronze.
 - d. Handwheel: Malleable iron, bronze, or aluminum.
4. Bronze Globe Valves:
 - a. Ends: Threaded.
 - b. Stem: Bronze.
 - c. Handwheel: Malleable iron, bronze, or aluminum.

END OF SECTION 210523

SECTION 210533

HEAT TRACING FOR FIRE-SUPPRESSION PIPING

1.1 WARRANTY

- A. Materials and Workmanship: **[Three] [Five] <Insert number>** years.

1.2 PRODUCTS

A. Plastic-Insulated, Series-Resistance Heating Cables:

1. Heating Element: Single- or dual-stranded resistor wire with waterproof, nonheating leads with connectors at both ends.
2. Electrical Insulating Jacket: Minimum 4.0-mil Kapton with silicone or Tefzel.
3. Cable Cover: Aluminum braid and silicone outer jacket.

B. Self-Regulating, Parallel-Resistance Heating Cables:

1. Heating Element: Pair of parallel, nickel-coated, stranded copper bus wires embedded in crosslinked conductive polymer core.
2. Electrical Insulating Jacket: Flame-retardant polyolefin.
3. Cable Cover: Tinned-copper or stainless-steel braid and polyolefin outer jacket with ultraviolet inhibitor.

C. Controls: Remote bulb on capillary, resistance temperature device, or thermistor for directly sensing pipe-wall temperature.

D. Accessories:

1. Cable Installation Accessories: Fiberglass tape, heat-conductive putty, cable ties, silicone end seals and splice kits, and installation clips.
2. Warning Tape: Continuously printed "Electrical Tracing."

END OF SECTION 210533

SECTION 210548

VIBRATION AND SEISMIC CONTROLS FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

1.1 PERFORMANCE REQUIREMENTS

A. Seismic-Restraint Loading:

1. Site Class as Defined in the IBC:
2. Assigned Seismic Use Group or Building Category as Defined in the IBC:
 - a. Component Importance Factor: **1.0**.
 - b. Component Response Modification Factor: **1.5**.
 - c. Component Amplification Factor: **1.0**.
3. Design Spectral Response Acceleration at Short Periods (0.2 Second):
4. Design Spectral Response Acceleration at 1.0-Second Period:

1.2 COMPONENTS

A. Vibration Isolators:

1. Elastomeric Isolation Pads: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area. Material to be oil and water resistant with elastomeric properties.
 - a. Surface Pattern: Smooth pattern.
 - b. Infused nonwoven cotton or synthetic fibers.
 - c. Load-bearing metal plates adhered to pads.
2. Double-Deflection, Elastomeric Isolation Mounts: Molded, oil-resistant rubber, neoprene, or other elastomeric material.
3. Restrained Elastomeric Isolation Mounts: All-directional isolator with seismic restraints; molded, oil-resistant elastomeric material with cast-ductile-iron or welded-steel housing.

B. Seismic-Restraint Devices:

1. Restraint Channel Bracings: MFMA-4, shop- or field-fabricated bracing assemblies.
2. Hanger-Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
3. Resilient Isolation Washers and Bushings: One-piece, molded, oil and water-resistant elastomeric material, with a flat washer face.
4. Anchor Bolts: Mechanical type, seismic rated.

END OF SECTION 210548

SECTION 210553

IDENTIFICATION FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

1.1 PRODUCTS

- A. Equipment Labels: Brass or anodized aluminum, 1/16" thick, with fasteners.
- B. Warning Signs and Labels: Multilayer, multicolor, plastic labels for mechanical engraving, **1/16 inch** thick, with fasteners.
- C. Pipe Labels: Pretensioned.
- D. Stencils: Aluminum or Brass.
- E. Valve Tags: Brass or anodized aluminum, 1/16" thick, with fasteners.
- F. Warning Tags: **3 by 5-1/4 inches** minimum; brass grommet and wire

END OF SECTION 210553

SECTION 211100

FACILITY FIRE-SUPPRESSION WATER-SERVICE PIPING

1.1 QUALITY ASSURANCE

- A. Products: Listing in "Approval Guide," published by FM Global, or UL's "Fire Protection Equipment Directory" for fire-service-main products.
- B. Quality Standards: NFPA 24 and NFPA 70.

1.2 PIPES, TUBES, AND FITTINGS

A. Underground Piping **NPS 4 and smaller**:

1. Copper tube; wrought-copper, solder-joint fittings; and brazed joints.
2. Grooved-end, ductile-iron pipe; appurtenances; and fittings.
3. Mechanical-joint, ductile-iron pipe; fittings; and gasketed joints.
4. Push-on-joint, ductile-iron pipe; compact-pattern fittings; and gasketed joints.
5. PE fire-service pipe; molded PE fittings; and heat-fusion joints.
6. PVC fire-protection service pipe; PVC fittings of same class as pipe; and gasketed joints.
7. Fiberglass, RTRP; RTRF; and bonded joints.

B. Underground Piping **NPS 6 and larger**:

1. Grooved-end, ductile-iron pipe; appurtenances; and fittings.
2. Mechanical-joint, ductile-iron pipe; fittings; and gasketed joints.
3. Push-on-joint, ductile-iron pipe; compact-pattern fittings; and gasketed joints.
4. PE fire-service pipe; molded PE fittings; and heat-fusion joints.
5. PVC fire-protection service pipe; PVC fittings of same class as pipe; and gasketed joints.
6. Fiberglass, RTRP; RTRF; and bonded joints.

C. Vault Shutoff Valves NPS 2 and Smaller: Bronze, nonrising stem or bronze OS&Y gate valves.

D. Underground Shutoff Valves NPS 3 and Larger:

1. 200-psig, iron, nonrising-stem, **resilient**-seated gate valves.
2. 250-psig, iron, nonrising-stem, resilient-seated gate valves.

E. Indicator-Post Underground Valves NPS 3 and Larger: **175-psig**, iron, nonrising-stem gate valves with indicator-post flange.

F. Standard-Pressure, Aboveground and Vault Shutoff Valves NPS 3 and Larger:

1. 200-psig, iron, OS&Y, resilient-seated gate valves.
2. 250-psig, iron, OS&Y, resilient-seated gate valves.
3. Butterfly valves.

1.3 SPECIAL PIPE FITTINGS

- A. Ductile-iron flexible expansion joints.
- B. Ductile-iron deflection fittings.

1.4 ENCASEMENT FOR PIPING

- A. Form: Sheet or tube.
- B. Color: Black or natural.

1.5 PIPING SPECIALTIES

- A. Transition fittings.
- B. Tubular-sleeve pipe couplings.

1.6 VALVES

- A. Corporation Valve: Bronze body and ground-key plug.
- B. Meter Valves: Angle- or straight-through-pattern bronze body, ground-key plug or ball.
- C. Curb Valves: Bronze body, ground-key plug or ball.
- D. Service Boxes for Curb Valves: Plug with cast-iron telescoping top section.
- E. Detector Check Valves: Galvanized cast-iron body, bolted cover with air-bleed device; one-piece bronze disc with bronze bushings, pivot, and replaceable seat.

1.7 PRESSURE-REDUCING VALVES

- A. Water regulators.
- B. Water control valves.

1.8 BACKFLOW PREVENTERS

- A. Reduced-pressure-principle backflow preventers.
- B. Double-check, backflow-prevention assemblies.
- C. Reduced-pressure-detector, fire-protection backflow preventer assemblies.
- D. Double-check, detector-assembly backflow preventers.

- 1.9 SPECIALTIES
 - A. Water meter boxes.
 - B. Concrete vaults.
 - C. Protective enclosures.

END OF SECTION 211100

SECTION 211313

WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Delegated designer to review drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, fittings, and specialties.
 - 2. Fire-protection valves.
 - 3. Fire-department connections.
 - 4. Sprinklers.
 - 5. Alarm devices.
 - 6. Manual control stations.
 - 7. Control panels.
 - 8. Pressure gages.

1.3 DEFINITIONS

- A. High-Pressure Sprinkler Piping (High Rise Buildings): Wet-pipe sprinkler system piping designed to operate at working pressure of 300 psig.
- B. Standard-Pressure Sprinkler Piping: Wet-pipe sprinkler system piping designed to operate at working pressure of 175 psig maximum.

1.4 SYSTEM DESCRIPTIONS

- A. Wet-Pipe Sprinkler System: Automatic sprinklers are attached to piping containing water and that is connected to water supply through alarm valve. Water discharges immediately from sprinklers when they are opened. Sprinklers open when heat melts fusible link or destroys frangible device. Hose connections are included if indicated.
- B. The scope of work includes modifications to an existing hydraulically calculated automatic sprinkler system to meet current codes and to accommodate the new floor plan layout.

1.5 PERFORMANCE REQUIREMENTS

- A. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.
- B. High-Pressure Piping System Component: Listed for 300-psig working pressure.

- C. Delegated Design: Design sprinkler system(s), including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
1. Available flow test records shall be used to identify the following conditions:
 - a. Date: 12/5/2023
 - b. Time:
 - c. Performed by: Western States Fire Protection Co.
 - d. Location of Residual Fire Hydrant R:
 - e. Location of Flow Fire Hydrant F:
 - f. Static Pressure at Residual Fire Hydrant R: 92 psi
 - g. Measured Flow at Flow Fire Hydrant F: 137 gpm
 - h. Residual Pressure at Residual Fire Hydrant R: 26 psi
- D. Sprinkler system design shall be approved by authorities having jurisdiction. The State has confirmed that the Bunkhouses require an NFPA 13D wet pipe fire protection systems and the Main Building does not require a wet pipe sprinkler system.
1. Margin of Safety for Available Water Flow and Pressure: 20 percent, including losses through water-service piping, valves, and backflow preventers.
 2. Sprinkler Occupancy Hazard Classifications:
 - a. Automobile Parking Areas: Ordinary Hazard, Group 1.
 - b. Building Service Areas: Ordinary Hazard, Group 1.
 - c. Electrical Equipment Rooms: Ordinary Hazard, Group 1.
 - d. Mechanical Equipment Rooms: Ordinary Hazard, Group 1.
 - e. Office and Public Areas: Light Hazard.
 - f. Hospital Areas: Light Hazard.
 3. Minimum Density for Automatic-Sprinkler Piping Design:
 - a. Light-Hazard Occupancy: 0.10 gpm over 1500-sq. ft. area.
 - b. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over 1500-sq. ft. area.
 - c. Special Occupancy Hazard: As determined by authorities having jurisdiction.
 4. Minimum Density for Deluge-Sprinkler Piping Design:
 - a. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over entire area.
 - b. Special Occupancy Hazard: As determined by authorities having jurisdiction.
 5. Maximum Protection Area per Sprinkler: Per UL listing.
 6. Maximum Protection Area per Sprinkler:
 - a. Office Spaces: 120 sq. ft.
 - b. Storage Areas: 130 sq. ft.
 - c. Mechanical Equipment Rooms: 130 sq. ft.
 - d. Electrical Equipment Rooms: 130 sq. ft.
 - e. Other Areas: According to NFPA 13 recommendations unless otherwise indicated.
 7. Total Combined Hose-Stream Demand Requirement: According to NFPA 13 unless otherwise indicated:
 - a. Light-Hazard Occupancies: 100 gpm for 30 minutes.
 - b. Ordinary-Hazard Occupancies: 250 gpm for 60 to 90 minutes.

- c. Extra-Hazard Occupancies: 500 gpm for 90 to 120 minutes.
- E. Seismic Performance: Sprinkler piping shall withstand the effects of earthquake motions determined according to NFPA 13 and ASCE/SEI 7.

1.6 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: For wet-pipe sprinkler systems. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Wiring Diagrams: For power, signal, and control wiring.
- C. Delegated-Design Submittal: For sprinkler systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- D. Coordination Drawings: Sprinkler systems, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Domestic water piping.
 - 2. Sanitary sewer drainage and vent.
 - 3. Storm and overflow drainage.
 - 4. Medical gas piping.
 - 5. Items penetrating finished ceiling include the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Access panels.
- E. Qualification Data: For qualified Installer and professional engineer.
- F. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations if applicable.
- G. Welding certificates.
- H. Fire-hydrant flow test report.
- I. Field Test Reports and Certificates: Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping."
- J. Field quality-control reports.
- K. Operation and Maintenance Data: For sprinkler specialties to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications:

1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.
 - a. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified professional engineer.
 - B. Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
 - C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - D. NFPA Standards: Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:
 1. NFPA 13, "Installation of Sprinkler Systems."
 2. NFPA 13R, "Installation of Sprinkler Systems in Residential Occupancies up to and Including Four Stories in Height."
 3. NFPA 24, "Installation of Private Fire Service Mains and Their Appurtenances."
- 1.8 COORDINATION
- A. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.
- 1.9 EXTRA MATERIALS
- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Sprinkler Cabinets: Finished, wall-mounted, steel cabinet with hinged cover, and with space for minimum of six spare sprinklers plus sprinkler wrench. Include number of sprinklers required by NFPA 13 and sprinkler wrench. Include separate cabinet with sprinklers and wrench for each type of sprinkler used on Project.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in NFPA 13D Pipe Materials Table 5.2.2 for applications of pipe, tube, and fitting materials, and for joining methods for specific services, service locations, and pipe sizes.

2.2 PEX PIPE AND FITTINGS

- A. Must be compliant with NFPA 13D, ASTM F876 per table 5.5.3.2.
- B. Use of PEX pipe and fittings must be approved by the AHJ.

- C. Non-metallic pipe used in the fire protection system must be pressure rated iaw NFPA 13D 5.2.2.3 and 5.2.2.4.

2.3 STEEL PIPE AND FITTINGS -

- A. Standard Weight, Black-Steel Pipe: ASTM A 53/A 53M, Type E, Grade B. Pipe ends may be factory or field formed to match joining method.
- B. Schedule 30, Black-Steel Pipe: ASTM A 135; ASTM A 795/A 795M, Type E; or ASME B36.10M, wrought steel; with wall thickness not less than Schedule 30 and not more than Schedule 40. Pipe ends may be factory or field formed to match joining method.
- C. Thinwall Black-Steel Pipe: ASTM A 135 or ASTM A 795/A 795M, threadable, with wall thickness less than Schedule 30 and equal to or greater than Schedule 10. Pipe ends may be factory or field formed to match joining method.
- D. Schedule 10, Black-Steel Pipe: ASTM A 135 or ASTM A 795/A 795M, Schedule 10 in NPS 5 and smaller; and NFPA 13-specified wall thickness in NPS 6 to NPS 10, plain end.
- E. Black-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard-weight, seamless steel pipe with threaded ends.
- F. Galvanized and Uncoated, Steel Couplings: ASTM A 865, threaded.
- G. Galvanized and Uncoated, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- H. Malleable- or Ductile-Iron Unions: UL 860.
- I. Cast-Iron Flanges: ASME 16.1, Class 125.
- J. Steel Flanges and Flanged Fittings: ASME B16.5, Class 150.
- K. Steel Welding Fittings: ASTM A 234/A 234M and ASME B16.9.
- L. Grooved-Joint, Steel-Pipe Appurtenances:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.
 - b. Tyco Fire & Building Products LP.
 - c. Victaulic Company.
 - 2. Pressure Rating: 175 psig or 300 psig minimum. Use 300 psig for high rise buildings.
 - 3. Uncoated, Grooved-End Fittings for Steel Piping: ASTM A 47/A 47M, malleable-iron casting or ASTM A 536, ductile-iron casting; with dimensions matching steel pipe.
 - 4. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213, rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.
- M. Steel Pressure-Seal Fittings: UL 213, FM-approved, 175-psig pressure rating with steel housing, rubber O-rings, and pipe stop; for use with fitting manufacturers' pressure-seal tools.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Victaulic Company.

2.4 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic and asbestos free.
 1. Class 125, Cast-Iron Flanges and Class 150, Bronze Flat-Face Flanges: Full-face gaskets.
 2. Class 250, Cast-Iron Flanges and Class 300, Steel Raised-Face Flanges: Ring-type gaskets.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.5 LISTED FIRE-PROTECTION VALVES

- A. General Requirements:
 1. Valves shall be UL listed or FM approved.
 2. Minimum Pressure Rating for Standard-Pressure Piping: 175 psig.
 3. Minimum Pressure Rating for High-Pressure Piping: 300 psig.
- B. Ball Valves:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Anvil International, Inc.
 - b. Victaulic Company.
 3. Standard: UL 1091 except with ball instead of disc.
 4. Valves NPS 1-1/2 and Smaller: Bronze body with threaded ends.
 5. Valves NPS 2 and NPS 2-1/2: Bronze body with threaded ends or ductile-iron body with grooved ends.
 6. Valves NPS 3: Ductile-iron body with grooved ends.
- C. Bronze Butterfly Valves:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Fivalco Inc.
 - b. Global Safety Products, Inc.
 - c. Milwaukee Valve Company.

3. Standard: UL 1091.
4. Pressure Rating: 175 psig.
5. Body Material: Bronze.
6. End Connections: Threaded.

D. Iron Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Anvil International, Inc.
 - b. Fivalco Inc.
 - c. Global Safety Products, Inc.
 - d. Kennedy Valve; a division of McWane, Inc.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Pratt, Henry Company.
 - h. Shurjoint Piping Products.
 - i. Tyco Fire & Building Products LP.
 - j. Victaulic Company.
3. Standard: UL 1091.
4. Pressure Rating: 175 psig.
5. Body Material: Cast or ductile iron.
6. Style: Lug or wafer.
7. End Connections: Grooved.

E. Check Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Anvil International, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. Fire Protection Products, Inc.
 - f. Globe Fire Sprinkler Corporation.
 - g. Kennedy Valve; a division of McWane, Inc.
 - h. Milwaukee Valve Company.
 - i. Mueller Co.; Water Products Division.
 - j. NIBCO INC.
 - k. Potter Roemer.
 - l. Reliable Automatic Sprinkler Co., Inc.
 - m. Tyco Fire & Building Products LP.
 - n. Victaulic Company.
 - o. Viking Corporation.
 - p. Watts Water Technologies, Inc.
3. Standard: UL 312.
4. Pressure Rating: 300 psig.
5. Type: Swing check.

6. Body Material: Cast iron.
7. End Connections: Flanged or grooved.

F. Bronze OS&Y Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.
 - e. United Brass Works, Inc.
3. Standard: UL 262.
4. Pressure Rating: 175 psig.
5. Body Material: Bronze.
6. End Connections: Threaded.

G. Iron OS&Y Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. American Cast Iron Pipe Company; Waterous Company Subsidiary.
 - b. American Valve, Inc.
 - c. Crane Co.; Crane Valve Group; Crane Valves.
 - d. Crane Co.; Crane Valve Group; Jenkins Valves.
 - e. Crane Co.; Crane Valve Group; Stockham Division.
 - f. Hammond Valve.
 - g. Milwaukee Valve Company.
 - h. Mueller Co.; Water Products Division.
 - i. NIBCO INC.
 - j. Tyco Fire & Building Products LP.
 - k. United Brass Works, Inc.
 - l. Watts Water Technologies, Inc.
3. Standard: UL 262.
4. Pressure Rating: 300 psig.
5. Body Material: Cast or ductile iron.
6. End Connections: Flanged or grooved.

H. Indicating-Type Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Anvil International, Inc.
 - b. Kennedy Valve; a division of McWane, Inc.

- c. Milwaukee Valve Company.
 - d. NIBCO INC.
 - e. Tyco Fire & Building Products LP.
 - f. Victaulic Company.
3. Standard: UL 1091.
 4. Pressure Rating: 175 psig minimum.
 5. Valves NPS 2 and Smaller:
 - a. Valve Type: Ball or butterfly.
 - b. Body Material: Bronze.
 - c. End Connections: Threaded.
 6. Valves NPS 2-1/2 and Larger:
 - a. Valve Type: Butterfly.
 - b. Body Material: Cast or ductile iron.
 - c. End Connections: Flanged, grooved, or wafer.
 7. Valve Operation: Integral electrical, 115-V ac, prewired, single-circuit, supervisory switch visual indicating device.
- I. NRS Gate Valves:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. American Cast Iron Pipe Company; Waterous Company Subsidiary.
 - b. American Valve, Inc.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Kennedy Valve; a division of McWane, Inc.
 - e. Mueller Co.; Water Products Division.
 - f. NIBCO INC.
 - g. Tyco Fire & Building Products LP.
 3. Standard: UL 262.
 4. Pressure Rating: 300 psig.
 5. Body Material: Cast iron with indicator post flange.
 6. Stem: Nonrising.
 7. End Connections: Flanged or grooved.
- J. Indicator Posts:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. American Cast Iron Pipe Company; Waterous Company Subsidiary.
 - b. American Valve, Inc.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Kennedy Valve; a division of McWane, Inc.
 - e. Mueller Co.; Water Products Division.

- f. NIBCO INC.
 - g. Tyco Fire & Building Products LP.
3. Standard: UL 789.
 4. Type: Horizontal for wall mounting.
 5. Body Material: Cast iron with extension rod and locking device.
 6. Operation: Hand wheel.

2.6 TRIM AND DRAIN VALVES

A. General Requirements:

1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
2. Pressure Rating: 175 psig minimum.

B. Angle Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Fire Protection Products, Inc.
 - b. United Brass Works, Inc.

C. Ball Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.
 - b. Flowserve.
 - c. Kennedy Valve; a division of McWane, Inc.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Potter Roemer.
 - g. Red-White Valve Corporation.
 - h. Tyco Fire & Building Products LP.
 - i. Victaulic Company.
 - j. Watts Water Technologies, Inc.

D. Globe Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Fire Protection Products, Inc.
 - b. United Brass Works, Inc.

E. Plug Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Southern Manufacturing Group.

2.7 SPECIALTY VALVES

A. General Requirements:

1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
2. Pressure Rating:
 - a. Standard-Pressure Piping Specialty Valves: 175 psig minimum.
 - b. High-Pressure Piping Specialty Valves: 300 psig.
3. Body Material: Cast or ductile iron.
4. Size: Same as connected piping.
5. End Connections: Flanged or grooved.

B. Alarm Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Globe Fire Sprinkler Corporation.
 - b. Reliable Automatic Sprinkler Co., Inc.
 - c. Tyco Fire & Building Products LP.
 - d. Victaulic Company.
 - e. Viking Corporation.
3. Standard: UL 193.
4. Design: For horizontal or vertical installation.
5. Include trim sets for bypass, drain, electrical sprinkler alarm switch, pressure gages, retarding chamber, and fill-line attachment with strainer.
6. Drip Cup Assembly: Pipe drain without valves and separate from main drain piping.
7. Drip Cup Assembly: Pipe drain with check valve to main drain piping.

C. Automatic (Ball Drip) Drain Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. AFAC Inc.
 - b. Reliable Automatic Sprinkler Co., Inc.
 - c. Tyco Fire & Building Products LP.
3. Standard: UL 1726.
4. Pressure Rating: 175 psig minimum.
5. Type: Automatic draining, ball check.
6. Size: NPS 3/4.
7. End Connections: Threaded.

2.8 FIRE-DEPARTMENT CONNECTIONS

A. Exposed-Type, Fire-Department Connection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Elkhart Brass Mfg. Company, Inc.
 - b. Fire Protection Products, Inc.
 - c. Guardian Fire Equipment, Inc.
 - d. Tyco Fire & Building Products LP.
3. Standard: UL 405.
4. Type: Exposed, projecting, for wall mounting.
5. Pressure Rating: 175 psig minimum.
6. Body Material: Corrosion-resistant metal.
7. Inlets: Brass with threads according to NFPA 1963 and matching local fire-department sizes and threads. Include extension pipe nipples, brass lugged swivel connections, and check devices or clappers.
8. Caps: Brass, lugged type, with gasket and chain.
9. Escutcheon Plate: Round, brass, wall type.
10. Outlet: Back, with pipe threads.
11. Number of Inlets: Three.
12. Escutcheon Plate Marking: Similar to "AUTO SPKR & STANDPIPE."
13. Finish: Polished chrome plated.
14. Outlet Size: NPS 4.

B. Flush-Type, Fire-Department Connection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. AFAC Inc.
 - b. Elkhart Brass Mfg. Company, Inc.
 - c. Guardian Fire Equipment, Inc.
 - d. Potter Roemer.
3. Standard: UL 405.
4. Type: Flush, for wall mounting.
5. Pressure Rating: 175 psig minimum.
6. Body Material: Corrosion-resistant metal.
7. Inlets: Brass with threads according to NFPA 1963 and matching local fire-department sizes and threads. Include extension pipe nipples, brass lugged swivel connections, and check devices or clappers.
8. Caps: Brass, lugged type, with gasket and chain.
9. Escutcheon Plate: Rectangular, brass, wall type.
10. Outlet: With pipe threads.
11. Body Style: Horizontal.
12. Number of Inlets: Three.
13. Outlet Location: Back.
14. Escutcheon Plate Marking: Similar to "AUTO SPKR & STANDPIPE."
15. Finish: Polished chrome plated.

16. Outlet Size: NPS 4.

C. Yard-Type, Fire-Department Connection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. AFAC Inc.
 - b. Elkhart Brass Mfg. Company, Inc.
 - c. Fire Protection Products, Inc.
 - d. Guardian Fire Equipment, Inc.
3. Standard: UL 405.
4. Type: Exposed, freestanding.
5. Pressure Rating: 300 psig.
6. Body Material: Corrosion-resistant metal.
7. Inlets: Brass with threads according to NFPA 1963 and matching local fire-department sizes and threads. Include extension pipe nipples, brass lugged swivel connections, and check devices or clappers.
8. Caps: Brass, lugged type, with gasket and chain.
9. Escutcheon Plate: Round, brass, floor type.
10. Outlet: Bottom, with pipe threads.
11. Number of Inlets: Three.
12. Sleeve: Brass.
13. Sleeve Height: 18 inches.
14. Escutcheon Plate Marking: Similar to "AUTO SPKR & STANDPIPE."
15. Finish, Including Sleeve: Polished chrome plated.
16. Outlet Size: NPS 4.

2.9 SPRINKLER SPECIALTY PIPE FITTINGS

A. Branch Outlet Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.
 - b. National Fittings, Inc.
 - c. Tyco Fire & Building Products LP.
 - d. Victaulic Company.
2. Standard: UL 213.
3. Pressure Rating: 300 psig.
4. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.
5. Type: Mechanical-T and -cross fittings.
6. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.
7. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
8. Branch Outlets: Grooved, plain-end pipe, or threaded.

B. Flow Detection and Test Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AGF Manufacturing Inc.
 - b. Reliable Automatic Sprinkler Co., Inc.
 - c. Tyco Fire & Building Products LP.
 - d. Victaulic Company.
2. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
3. Pressure Rating: 300 psig.
4. Body Material: Cast- or ductile-iron housing with orifice, sight glass, and integral test valve.
5. Size: Same as connected piping.
6. Inlet and Outlet: Threaded.

C. Branch Line Testers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Elkhart Brass Mfg. Company, Inc.
 - b. Fire-End & Croker Corporation.
 - c. Potter Roemer.
2. Standard: UL 199.
3. Pressure Rating: 175 psig.
4. Body Material: Brass.
5. Size: Same as connected piping.
6. Inlet: Threaded.
7. Drain Outlet: Threaded and capped.
8. Branch Outlet: Threaded, for sprinkler.

D. Sprinkler Inspector's Test Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AGF Manufacturing Inc.
 - b. Triple R Specialty.
 - c. Tyco Fire & Building Products LP.
 - d. Victaulic Company.
 - e. Viking Corporation.
2. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
3. Pressure Rating: 300 psig.
4. Body Material: Cast- or ductile-iron housing with sight glass.
5. Size: Same as connected piping.
6. Inlet and Outlet: Threaded.

E. Adjustable Drop Nipples:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. CECA, LLC.
 - b. Corcoran Piping System Co.
 - c. Merit Manufacturing; a division of Anvil International, Inc.
- 2. Standard: UL 1474.
 - 3. Pressure Rating: 300 psig.
 - 4. Body Material: Steel pipe with EPDM-rubber O-ring seals.
 - 5. Size: Same as connected piping.
 - 6. Length: Adjustable.
 - 7. Inlet and Outlet: Threaded.
- F. Flexible, Sprinkler Hose Fittings:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Fivalco Inc.
 - b. FlexHead Industries, Inc.
 - c. Gateway Tubing, Inc.
 - 2. Standard: UL 1474.
 - 3. Type: Flexible hose for connection to sprinkler, and with bracket for connection to ceiling grid.
 - 4. Pressure Rating: 300 psig.
 - 5. Size: Same as connected piping, for sprinkler.

2.10 SPRINKLERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 1. Globe Fire Sprinkler Corporation.
 - 2. Reliable Automatic Sprinkler Co., Inc.
 - 3. Tyco Fire & Building Products LP.
 - 4. Victaulic Company.
 - 5. Viking Corporation.
- B. General Requirements:
- 1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
 - 2. Pressure Rating for Residential Sprinklers: 175 psig maximum.
 - 3. Pressure Rating for Automatic Sprinklers: 175 psig minimum.
 - 4. Pressure Rating for High-Pressure Automatic Sprinklers: 300 psig.
- C. Automatic Sprinklers with Heat-Responsive Element:
- 1. Early-Suppression, Fast-Response Applications: UL 1767.
 - 2. Nonresidential Applications: UL 199.
 - 3. Characteristics: Nominal 1/2-inch orifice with Discharge Coefficient K of 5.6, and for "Ordinary" temperature classification rating unless otherwise indicated or required by application.
- D. Sprinkler Finishes:

1. Chrome plated.
2. Bronze.
3. Painted.

E. Special Coatings:

1. Wax.
2. Lead.
3. Corrosion-resistant paint.

F. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.

1. Ceiling Mounting: Chrome-plated steel, one piece, flat.
2. Sidewall Mounting: Chrome-plated steel, one piece, flat.

G. Sprinkler Guards:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Reliable Automatic Sprinkler Co., Inc.
 - b. Tyco Fire & Building Products LP.
 - c. Victaulic Company.
 - d. Viking Corporation.
2. Standard: UL 199.
3. Type: Wire cage with fastening device for attaching to sprinkler.

2.11 ALARM DEVICES

A. Alarm-device types shall match piping and equipment connections.

B. Water-Motor-Operated Alarm:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Globe Fire Sprinkler Corporation.
 - b. Tyco Fire & Building Products LP.
 - c. Victaulic Company.
 - d. Viking Corporation.
2. Standard: UL 753.
3. Type: Mechanically operated, with Pelton wheel.
4. Alarm Gong: Cast aluminum with red-enamel factory finish.
5. Size: 10-inch diameter.
6. Components: Shaft length, bearings, and sleeve to suit wall construction.
7. Inlet: NPS 3/4.
8. Outlet: NPS 1 drain connection.

C. Electrically Operated Alarm Bell:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Fire-Lite Alarms, Inc.; a Honeywell company.
 - b. Notifier; a Honeywell company.
 - c. Potter Electric Signal Company.
2. Standard: UL 464.
3. Type: Vibrating, metal alarm bell.
4. Size: 6-inch minimum- diameter.
5. Finish: Red-enamel factory finish, suitable for outdoor use.

D. Water-Flow Indicators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ADT Security Services, Inc.
 - b. McDonnell & Miller; ITT Industries.
 - c. Potter Electric Signal Company.
 - d. System Sensor; a Honeywell company.
 - e. Viking Corporation.
 - f. Watts Industries (Canada) Inc.
2. Standard: UL 346.
3. Water-Flow Detector: Electrically supervised.
4. Components: Two single-pole, double-throw circuit switches for isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal if removed.
5. Type: Paddle operated.
6. Pressure Rating: 250 psig.
7. Design Installation: Horizontal or vertical.

E. Pressure Switches:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Potter Electric Signal Company.
 - b. System Sensor; a Honeywell company.
 - c. Tyco Fire & Building Products LP.
 - d. United Electric Controls Co.
 - e. Viking Corporation.
2. Standard: UL 346.
3. Type: Electrically supervised water-flow switch with retard feature.
4. Components: Single-pole, double-throw switch with normally closed contacts.
5. Design Operation: Rising pressure signals water flow.

F. Valve Supervisory Switches:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Fire-Lite Alarms, Inc.; a Honeywell company.
- b. Kennedy Valve; a division of McWane, Inc.
- c. Potter Electric Signal Company.
- d. System Sensor; a Honeywell company.
- 2. Standard: UL 346.
- 3. Type: Electrically supervised.
- 4. Components: Single-pole, double-throw switch with normally closed contacts.
- 5. Design: Signals that controlled valve is in other than fully open position.

G. Indicator-Post Supervisory Switches:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Potter Electric Signal Company.
 - b. System Sensor; a Honeywell company.
- 2. Standard: UL 346.
- 3. Type: Electrically supervised.
- 4. Components: Single-pole, double-throw switch with normally closed contacts.
- 5. Design: Signals that controlled indicator-post valve is in other than fully open position.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Perform fire-hydrant flow test according to NFPA 13 and NFPA 291. Use results for system design calculations required in "Quality Assurance" Article.
- B. Report test results promptly and in writing.

3.2 SERVICE-ENTRANCE PIPING

- A. Connect sprinkler piping to water-service piping for service entrance to building. Comply with requirements for exterior piping in Division 21 Sections.
- B. Install shutoff valve, backflow preventer, pressure gage, drain, and other accessories indicated at connection to water-service piping. Comply with requirements for backflow preventers in Division 21 Section "Domestic Water Piping Specialties."
- C. Install shutoff valve, check valve, pressure gage, and drain at connection to water service.

3.3 WATER-SUPPLY CONNECTIONS

- A. Install shutoff valve, backflow preventer, pressure gage, drain, and other accessories indicated at connection to water-distribution piping. Comply with requirements for backflow preventers in Division 22 Section "Domestic Water Piping Specialties."
- B. Install shutoff valve, check valve, pressure gage, and drain at connection to water supply.

3.4 PIPING INSTALLATION

- A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated, as far as practical.
 - 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.
- B. Piping Standard: Comply with requirements for installation of sprinkler piping in NFPA 13.
- C. Install seismic restraints on piping. Comply with requirements for seismic-restraint device materials and installation in NFPA 13.
- D. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- E. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- F. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- G. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.
- H. Install sprinkler piping with drains for complete system drainage.
- I. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- J. Install automatic (ball drip) drain valve at each check valve for fire-department connection, to drain piping between fire-department connection and check valve. Install drain piping to and spill over floor drain or to outside building.
- K. Install alarm devices in piping systems.
- L. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements for hanger materials in NFPA 13.
- M. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they will not be subject to freezing.
- N. Pressurize and check preaction sprinkler system piping and air-pressure maintenance devices.
- O. Fill sprinkler system piping with water.
- P. Install electric heating cables and pipe insulation on sprinkler piping in areas subject to freezing. Comply with requirements for heating cables in Division 21 "Heat Tracing for Fire-Suppression Piping" and for piping insulation in Division 21 Section "Fire-Suppression Systems Insulation."

3.5 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- H. Twist-Locked Joints: Insert plain end of steel pipe into plain-end-pipe fitting. Rotate retainer lugs one-quarter turn or tighten retainer pin.
- I. Steel-Piping, Pressure-Sealed Joints: Join lightwall steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
- J. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
 - 1. Shop-weld pipe joints where welded piping is indicated. Do not use welded joints for galvanized-steel pipe.
- K. Steel-Piping, Cut-Grooved Joints: Cut square-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe joints.
- L. Steel-Piping, Roll-Grooved Joints: Roll rounded-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- M. Steel-Piping, Pressure-Sealed Joints: Join Schedule 5 steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
- N. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" Chapter.

- O. Copper-Tubing Grooved Joints: Roll rounded-edge groove in end of tube according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join copper tube and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- P. Copper-Tubing, Pressure-Sealed Joints: Join copper tube and copper pressure-seal fittings with tools recommended by fitting manufacturer.
- Q. Extruded-Tee Connections: Form tee in copper tube according to ASTM F 2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- R. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.
- S. Plastic-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
 - 2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.

3.6 INSTALLATION OF COVER SYSTEM FOR SPRINKLER PIPING

- A. Install cover system, brackets, and cover components for sprinkler piping according to manufacturer's "Installation Manual" and with NFPA 13 or NFPA 13R for supports.

3.7 VALVE AND SPECIALTIES INSTALLATION

- A. Install listed fire-protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.
- B. Install listed fire-protection shutoff valves supervised open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Specialty Valves:
 - 1. General Requirements: Install in vertical position for proper direction of flow, in main supply to system.
 - 2. Alarm Valves: Include bypass check valve and retarding chamber drain-line connection.
 - 3. Deluge Valves: Install in vertical position, in proper direction of flow, and in main supply to deluge system. Install trim sets for drain, priming level, alarm connections, ball drip valves, pressure gages, priming chamber attachment, and fill-line attachment.

3.8 SPRINKLER INSTALLATION

- A. Install sprinklers in suspended ceilings in center of narrow dimension of acoustical ceiling panels.

- B. Install dry-type sprinklers with water supply from heated space. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing.
- C. Install sprinklers into flexible, sprinkler hose fittings and install hose into bracket on ceiling grid.

3.9 FIRE-DEPARTMENT CONNECTION INSTALLATION

- A. Install wall-type, fire-department connections.
- B. Install yard-type, fire-department connections in concrete slab support. Comply with requirements for concrete in Division 03 Section "Cast-in-Place Concrete".
 - 1. Install two protective pipe bollards around each fire-department connection. Comply with requirements for bollards in Division 05 Section "Metal Fabrications".
- C. Install automatic (ball drip) drain valve at each check valve for fire-department connection.

3.10 IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.
- B. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
 - 4. Energize circuits to electrical equipment and devices.
 - 5. Start and run excess-pressure pumps.
 - 6. Coordinate with fire-alarm tests. Operate as required.
 - 7. Coordinate with fire-pump tests. Operate as required.
 - 8. Verify that equipment hose threads are same as local fire-department equipment.
- C. Sprinkler piping system will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.12 CLEANING

- A. Clean dirt and debris from sprinklers.

- B. Remove and replace sprinklers with paint other than factory finish.

3.13 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain specialty valves.

3.14 PIPING SCHEDULE

- A. Piping between Fire-Department Connections and Check Valves: Galvanized, standard-weight steel pipe with threaded ends; cast-iron threaded fittings; and threaded joints.
- B. Sprinkler specialty fittings may be used, downstream of control valves, instead of specified fittings.
- C. Standard-pressure, wet-pipe sprinkler system, NPS 2 and smaller, shall be the following:
 - 1. Schedule 40, black-steel pipe with roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
- D. Standard-pressure, wet-pipe sprinkler system, NPS 2-1/2 and larger, shall be the following:
 - 1. Schedule 40, black-steel pipe with roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.

3.15 SPRINKLER SCHEDULE

- A. Use sprinkler types in subparagraphs below for the following applications:
 - 1. Rooms without Ceilings: Upright sprinklers.
 - 2. Rooms with Suspended Ceilings: Flush sprinklers.
 - 3. Wall Mounting: Sidewall sprinklers.
 - 4. Spaces Subject to Freezing: Pendent, dry sprinklers.
 - 5. Deluge-Sprinkler Systems: Upright and pendent, open sprinklers.
 - 6. Special Applications: Extended-coverage, flow-control, and quick-response sprinklers where indicated.
 - 7. Patient Care Areas: Quick Response Sprinkler Heads.
- B. Provide sprinkler types in subparagraphs below with finishes indicated.
 - 1. Concealed Sprinklers: Rough brass, with factory-painted white cover plate.
 - 2. Flush Sprinklers: Bright chrome, with painted white escutcheon.
 - 3. Upright Pendent and Sidewall Sprinklers: Chrome plated in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view; wax coated where exposed to acids, chemicals, or other corrosive fumes.

END OF SECTION 211313

SECTION 220501

COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
1. Piping materials and installation instructions common to most piping systems.
 2. Transition fittings.
 3. Dielectric fittings.
 4. Mechanical sleeve seals.
 5. Sleeves.
 6. Escutcheons.
 7. Grout.
 8. Equipment installation requirements common to equipment sections.
 9. Painting and finishing.
 10. Concrete bases.
 11. Supports and anchorages.

1.2 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
1. ABS: Acrylonitrile-butadiene-styrene plastic.
 2. CPVC: Chlorinated polyvinyl chloride plastic.
 3. PE: Polyethylene plastic.
 4. PVC: Polyvinyl chloride plastic.
- G. The following are industry abbreviations for rubber materials:
1. EPDM: Ethylene-propylene-diene terpolymer rubber.
 2. NBR: Acrylonitrile-butadiene rubber.

1.3 SUBMITTALS

- A. Product Data: For the following:
 - 1. Transition fittings.
 - 2. Dielectric fittings.
 - 3. Mechanical sleeve seals.
 - 4. Escutcheons.
- B. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."
- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Electrical Characteristics for Plumbing Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.6 COORDINATION

- A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for plumbing installations.
- B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
- C. Coordinate requirements for access panels and doors for plumbing items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the manufacturers specified.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 22 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

- A. Refer to individual Division 22 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 - 2. AWWA C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- E. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- F. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.
- G. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- H. Solvent Cements for Joining Plastic Piping:

1. ABS Piping: ASTM D 2235.
2. CPVC Piping: ASTM F 493.
3. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
4. PVC to ABS Piping Transition: ASTM D 3138.

I. Fiberglass Pipe Adhesive: As furnished or recommended by pipe manufacturer.

2.4 TRANSITION FITTINGS

A. AWWA Transition Couplings: Same size as, and with pressure rating at least equal to and with ends compatible with, piping to be joined.

1. Manufacturers:
 - a. Cascade Waterworks Mfg. Co.
 - b. Dresser Industries, Inc.; DMD Div.
 - c. Ford Meter Box Company, Incorporated (The); Pipe Products Div.
 - d. JCM Industries.
 - e. Smith-Blair, Inc.
 - f. Viking Johnson.
2. Underground Piping NPS 1-1/2 and Smaller: Manufactured fitting or coupling.
3. Underground Piping NPS 2 and Larger: AWWA C219, metal sleeve-type coupling.
4. Aboveground Pressure Piping: Pipe fitting.

B. Plastic-to-Metal Transition Fittings: CPVC and PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.

1. Manufacturers:
 - a. Eslon Thermoplastics.

C. Plastic-to-Metal Transition Adaptors: One-piece fitting with manufacturer's SDR 11 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.

1. Manufacturers:
 - a. Thompson Plastics, Inc.

D. Plastic-to-Metal Transition Unions: MSS SP-107, CPVC and PVC four-part union. Include brass end, solvent-cement-joint end, rubber O-ring, and union nut.

1. Manufacturers:
 - a. NIBCO INC.
 - b. NIBCO, Inc.; Chemtrol Div.

E. Flexible Transition Couplings for Underground Nonpressure Drainage Piping: ASTM C 1173 with elastomeric sleeve, ends same size as piping to be joined, and corrosion-resistant metal band on each end.

1. Manufacturers:
 - a. Cascade Waterworks Mfg. Co.

- b. Fernco, Inc.
- c. Mission Rubber Company.
- d. Plastic Oddities, Inc.

2.5 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.
- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.
 - 1. Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Eclipse, Inc.
 - d. Epco Sales, Inc.
 - e. Hart Industries, International, Inc.
 - f. Watts Industries, Inc.; Water Products Div.
 - g. Zurn Industries, Inc.; Wilkins Div.
- D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig minimum working pressure as required to suit system pressures.
 - 1. Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Epco Sales, Inc.
 - d. Watts Industries, Inc.; Water Products Div.
- E. Dielectric-Flange Kits: Companion-flange assembly for field assembly. Include flanges, full-face- or ring-type neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.
 - 1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.
 - 2. Separate companion flanges and steel bolts and nuts shall have 150- or 300-psig minimum working pressure where required to suit system pressures.
- F. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig minimum working pressure at 225 deg F.
 - 1. Manufacturers:
 - a. Calpico, Inc.
 - b. Lochinvar Corp.

- G. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig minimum working pressure at 225 deg F.
 - 1. Manufacturers:
 - a. Perfection Corp.
 - b. Precision Plumbing Products, Inc.
 - c. Sioux Chief Manufacturing Co., Inc.
 - d. Victaulic Co. of America.

2.6 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 - 1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Metraflex Co.
 - d. Pipeline Seal and Insulator, Inc.
 - 2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 3. Pressure Plates: Carbon steel. Include two for each sealing element.
 - 4. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.7 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with set screws.

2.8 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.

1. Finish: Polished chrome-plated.
- D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
1. Finish: Polished chrome-plated.
- E. One-Piece, Stamped-Steel Type: With set screw or spring clips and chrome-plated finish.
- F. Split-Plate, Stamped-Steel Type: With concealed hinge, set screw or spring clips, and chrome-plated finish.
- G. One-Piece, Floor-Plate Type: Cast-iron floor plate.
- H. Split-Casting, Floor-Plate Type: Cast brass with concealed hinge and set screw.

2.9 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 2. Design Mix: 5000-psi, 28-day compressive strength.
 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 PLUMBING DEMOLITION

- A. Refer to the General and Supplementary Conditions of the Contract for instructions on "Cutting and Patching".
- B. Disconnect, demolish, and remove plumbing systems, equipment, and components indicated to be removed.
1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
 2. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material.
 3. Equipment to Be Removed: Disconnect and cap services and remove equipment.
 4. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
 5. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.
- C. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

3.2 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 22 Sections specifying piping systems.

- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
 - 1. Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type with spring clips.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type and set screw.
 - h. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - i. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type with concealed hinge and set screw or spring clips.
 - j. Bare Piping in Equipment Rooms: One-piece, cast-brass type.
 - k. Bare Piping in Equipment Rooms: One-piece, stamped-steel type with set screw or spring clips.
 - l. Bare Piping at Floor Penetrations in Equipment Rooms: One-piece, floor-plate type.
- M. Sleeves are not required for core-drilled holes.

- N. Permanent sleeves are not required for holes formed by removable PE sleeves.
- O. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- P. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 3. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. Steel Pipe Sleeves: For pipes smaller than NPS 6.
 - b. Steel Sheet Sleeves: For pipes NPS 6 and larger, penetrating gypsum-board partitions.
 - c. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for flashing.
 - 1) Seal space outside of sleeve fittings with grout.
 4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- Q. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
1. Install steel pipe for sleeves smaller than 6 inches in diameter.
 2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.
 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- R. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

- S. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- T. Verify final equipment locations for roughing-in.
- U. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.3 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 22 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- I. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 Appendixes.
 - 3. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
 - 4. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
 - 5. PVC Nonpressure Piping: Join according to ASTM D 2855.
 - 6. PVC to ABS Nonpressure Transition Fittings: Join according to ASTM D 3138 Appendix.
- J. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D 3139.

- K. Plastic Nonpressure Piping Gasketed Joints: Join according to ASTM D 3212.
- L. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
 - 1. Plain-End Pipe and Fittings: Use butt fusion.
 - 2. Plain-End Pipe and Socket Fittings: Use socket fusion.
- M. Fiberglass Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.

3.4 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.5 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install plumbing equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.6 PAINTING

- A. Painting of plumbing systems, equipment, and components is specified in Division 09 Sections "Interior Painting" and "Exterior Painting."
- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.7 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.

2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
5. Install anchor bolts to elevations required for proper attachment to supported equipment.
6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
7. Use 3000-psi, 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Cast-in-Place Concrete."

3.8 GROUTING

- A. Mix and install grout for plumbing equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

END OF SECTION 220501

SECTION 220523

GENERAL DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following general-duty valves:
1. Bronze angle valves.
 2. Ball valves.
 3. Butterfly valves.
 4. Bronze check valves.
 5. Gray-iron swing check valves.
 6. Ferrous-alloy wafer check valves.
 7. Bronze gate valves.
 8. Cast-iron gate valves.
 9. Bronze globe valves.
 10. Cast-iron globe valves.
 11. Cast-iron plug valves.
 12. Chainwheel actuators.
- B. Related Sections include the following:
1. Division 22 Section "Identification for Plumbing Piping and Equipment" for valve tags and charts.
 2. Division 22 piping Sections for specialty valves applicable to those Sections only.

1.2 DEFINITIONS

- A. The following are standard abbreviations for valves:
1. CWP: Cold working pressure.
 2. EPDM: Ethylene-propylene-diene terpolymer rubber.
 3. NBR: Acrylonitrile-butadiene rubber.
 4. PTFE: Polytetrafluoroethylene plastic.
 5. SWP: Steam working pressure.
 6. TFE: Tetrafluoroethylene plastic.

1.3 SUBMITTALS

- A. Product Data: For each type of valve indicated. Include body, seating, and trim materials; valve design; pressure and temperature classifications; end connections; arrangement; dimensions; and required clearances. Include list indicating valve and its application. Include rated capacities; shipping, installed, and operating weights; furnished specialties; and accessories.

1.4 QUALITY ASSURANCE

- A. ASME Compliance: ASME B31.1 for power piping valves and ASME B31.9 for building services piping valves.
1. Exceptions: Domestic hot- and cold-water piping valves unless referenced.

- B. ASME Compliance for Ferrous Valves: ASME B16.10 and ASME B16.34 for dimension and design criteria.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 VALVES, GENERAL

- A. Refer to Part 3 "Valve Applications" Article for applications of valves.
- B. Bronze Valves: NPS 2 and smaller with threaded ends, unless otherwise indicated.
- C. Ferrous Valves: NPS 2-1/2 and larger with flanged ends, unless otherwise indicated.
- D. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- E. Valve Sizes: Same as upstream pipe, unless otherwise indicated.
- F. Valve Actuators:
 - 1. Chainwheel: For attachment to valves, of size and mounting height, as indicated in the "Valve Installation" Article in Part 3.
 - 2. Gear Drive: For quarter-turn valves NPS 8 and larger.
 - 3. Handwheel: For valves other than quarter-turn types.

4. Lever Handle: For quarter-turn valves NPS 6 and smaller, except plug valves.
5. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every 10 plug valves, for each size square plug head.

G. Extended Valve Stems: On insulated valves.

H. Valve Flanges: ASME B16.1 for cast-iron valves, ASME B16.5 for steel valves, and ASME B16.24 for bronze valves.

I. Valve Grooved Ends: AWWA C606.

1. Solder Joint: With sockets according to ASME B16.18.

- a. Caution: Use solder with melting point below 840 deg F for angle, check, gate, and globe valves; below 421 deg F for ball valves.

2. Threaded: With threads according to ASME B1.20.1.

J. Valve Bypass and Drain Connections: MSS SP-45.

2.3 BRONZE ANGLE VALVES

A. Manufacturers:

1. Type 1, Bronze Angle Valves with Metal Disc:
 - a. Crane Co.; Crane Valve Group; Stockham Div.
 - b. Milwaukee Valve Company.
 - c. NIBCO INC.
 - d. Red-White Valve Corp.

B. Bronze Angle Valves, General: MSS SP-80, with ferrous-alloy handwheel.

C. Type 1, Class 125, Bronze Angle Valves: Bronze body with bronze disc and union-ring bonnet.

2.4 BALL VALVES

A. Manufacturers:

1. Type 1, Two-Piece, Copper-Alloy Ball Valves:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Grinnell Corporation.
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.
 - e. Watts Industries, Inc.; Water Products Div.

B. Ball Valves, General: MSS SP-110.

C. Two-Piece Ball Valves: Brass or bronze body with full-port, Type 316 stainless steel ball and stem, separate pack nut with adjustable stem packing, Teflon seats, lever handle, 600-psig minimum CWP rating and blowout-proof stem.

D. Where piping is insulated, ball valves shall be equipped with 2" extended handles of non-thermal conductive material. Also provide a protective sleeve that allows operation of the valve

without breaking the vapor seal or disturbing the insulation. Memory stops, which are fully adjustable after insulation is applied, shall be included.

2.5 BUTTERFLY VALVES

- A. Manufacturers:
 - 1. Crane Co.; Crane Valve Group; Flowseal.
 - 2. General Signal; DeZurik Unit.
 - 3. Grinnell Corporation.
 - 4. Nibco
- B. Butterfly Valves, General: MSS SP-68.
- C. Flangeless, Class 300, High-Pressure Butterfly Valves: Wafer-lug type.
- D. Single-Flange, Class 300, High-Pressure Butterfly Valves: Wafer-lug type.
- E. Disc: Aluminum bronze, EPDM Elastomer coated ductile iron or stainless steel.
- F. Seat: Resilient replaceable EPDM rated for 225 degrees F.
- G. All valves 24" and smaller shall be capable for use as isolation valve and recommended by manufacturer for bi-directional dead-end service at full rated pressure without the need for a down-stream flange. Manufacturer to furnish letter of certification for bi-directional dead-end service.
- H. Handle and Operator: 10 position lever handle for valves 6" and smaller. Furnish gear operators for valves 8 inches and larger, and chain-wheel operators for valves mounted over 8 feet above floor.

2.6 BRONZE CHECK VALVES

- A. Manufacturers:
 - 1. Bronze, Horizontal Lift Check Valves with Metal Disc:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Div.
 - c. Watts Industries, Inc.; Water Products Div.
 - d. Nibco Inc.
- B. Bronze Check Valves, General: MSS SP-80.
- C. Type 1, Class 125, Bronze, Horizontal Lift Check Valves: Bronze Y pattern body with bronze cap, disc and seat. Provide threaded ends for sizes 2 inches and smaller. Provide flanged ends for sized 2-1/2 inches and larger.
- D. Type 1, Class 150, Bronze, Horizontal Lift Check Valves: Bronze Y pattern body with bronze cap, disc and seat. Provide threaded ends for sizes 2 inches and smaller. Provide flanged ends for sized 2-1/2 inches and larger.
- E. Type 1, Class 200, Bronze, Horizontal Lift Check Valves: Bronze Y pattern body with bronze cap, disc and seat. Provide threaded ends for sizes 2 inches and smaller. Provide flanged ends for sized 2-1/2 inches and larger.

2.7 GRAY-IRON SWING CHECK VALVES

A. Manufacturers:

1. Type I, Gray-Iron Swing Check Valves with Metal Seats:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. NIBCO INC.
 - c. Powell, Wm. Co.
 - d. Watts Industries, Inc.; Water Products Div.
2. Grooved-End, Ductile-Iron Swing Check Valves:
 - a. Grinnell Corporation.
 - b. Mueller Co.
 - c. Victaulic Co. of America.

B. Gray-Iron Swing Check Valves, General: MSS SP-71.

C. Type I, Class 125, gray-iron, swing check valves with metal seats.

D. Type I, Class 250, gray-iron, swing check valves with metal seats.

E. 175-psig CWP Rating, Grooved-End, Swing Check Valves: Ductile-iron body with grooved or shouldered ends.

F. 300-psig CWP Rating, Grooved-End, Swing Check Valves: Ductile-iron body with grooved or shouldered ends.

2.8 FERROUS-ALLOY WAFER CHECK VALVES

A. Manufacturers:

1. Dual-Plate, Ferrous-Alloy, Wafer Check Valves:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Div.
 - c. NIBCO INC.
 - d. Watts Industries, Inc.; Water Products Div.

B. Ferrous-Alloy Wafer Check Valves, General: API 594, spring loaded.

C. Dual-Plate, Class 250 or 300, Ferrous-Alloy, Wafer Check Valves: Flangeless body.

D. Dual-Plate, Class 250 or 300, Ferrous-Alloy, Wafer-Lug Check Valves: Single-flange body.

E. Dual-Plate, Class 250 or 300, Ferrous-Alloy, Double-Flanged Check Valves: Flanged-end body.

2.9 BRONZE GATE VALVES

A. Manufacturers:

1. Type 1, Bronze, Nonrising-Stem Gate Valves:
 - a. Crane Co.; Crane Valve Group; Crane Valves.

- b. NIBCO INC.
- c. Powell, Wm. Co.
- d. Watts Industries, Inc.; Water Products Div.

B. Bronze Gate Valves, General: MSS SP-80, with ferrous-alloy handwheel.

C. Type 1, Class 150, Bronze Gate Valves: Bronze body with nonrising stem and bronze solid wedge and union-ring bonnet.

D. Type 1, Class 200, Bronze Gate Valves: Bronze body with nonrising stem and bronze solid wedge and union-ring bonnet.

2.10 CAST-IRON GATE VALVES

A. Manufacturers:

- 1. Type I, Cast-Iron, Rising-Stem Gate Valves:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. NIBCO INC.
 - c. Powell, Wm. Co.
 - d. Watts Industries, Inc.; Water Products Div.

B. Cast-Iron Gate Valves, General: MSS SP-70, Type I.

C. Class 250, OS&Y, Bronze-Mounted, Cast-Iron Gate Valves: Cast-iron body with bronze trim, rising stem, and solid-wedge disc.

2.11 BRONZE GLOBE VALVES

A. Manufacturers:

- 1. Type 1, Bronze Globe Valves with Metal Disc:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. NIBCO INC.
 - c. Powell, Wm. Co.
 - d. Walworth Co.

B. Bronze Globe Valves, General: MSS SP-80, with ferrous-alloy handwheel.

C. Type 1, Class 150, Bronze Globe Valves: Bronze body with bronze disc and union-ring bonnet.

D. Type 1, Class 200, Bronze Globe Valves: Bronze body with bronze disc and union-ring bonnet.

2.12 CAST-IRON GLOBE VALVES

A. Manufacturers:

- 1. Type I, Cast-Iron Globe Valves with Metal Seats:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. NIBCO INC.
 - c. Powell, Wm. Co.
 - d. Walworth Co.

B. Cast-Iron Globe Valves, General: MSS SP-85.

- C. Type I, Class 250, Cast-Iron Globe Valves: Gray-iron body with bronze seats.

2.13 CAST-IRON PLUG VALVES

A. Manufacturers:

- 1. Lubricated-Type, Cast-Iron Plug Valves:
 - a. Milliken Valve Co., Inc.
 - b. Nordstrom Valves, Inc.
 - c. Olson Technologies; Homestead Div.
 - d. R & M Energy Systems (Tomball, TX).
 - e. Walworth Co.

B. Cast-Iron Plug Valves, General: MSS SP-78.

- C. Class 250 or 300, lubricated-type, cast-iron plug valves.

2.14 CHAINWHEEL ACTUATORS

A. Manufacturers:

- 1. Babbitt Steam Specialty Co.
- 2. Roto Hammer Industries, Inc.

B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.

- 1. Sprocket Rim with Chain Guides: Ductile iron, of type and size required for valve. Include zinc coating.
- 2. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
- 3. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine piping system for compliance with requirements for installation tolerances and other conditions affecting performance.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.
- B. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- C. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- D. Examine threads on valve and mating pipe for form and cleanliness.
- E. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

- F. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE APPLICATIONS

- A. Refer to piping Sections for specific valve applications. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: Ball, butterfly, gate, or plug valves.
 - 2. Throttling Service: Angle, ball, butterfly, or globe valves.
 - 3. Pump Discharge: Spring-loaded, lift-disc check valves.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP class or CWP ratings may be substituted.
- C. Domestic Water Piping: Use the following types of valves:
 - 1. Angle Valves, NPS 2 and Smaller: Class 125, bronze.
 - 2. Angle Valves, NPS 2-1/2 and Larger: Class 250, cast iron.
 - 3. Ball Valves, NPS 2 and Smaller: Two-piece, 600-psig CWP rating, copper alloy.
 - 4. Ball Valves, NPS 2-1/2 and Larger: Class 300, ferrous alloy.
 - 5. Butterfly Valves, NPS 2-1/2 and Larger: Flanged, 175-psig CWP rating, ferrous alloy, with EPDM liner.
 - 6. Grooved-End, Ductile-Iron Butterfly Valves, NPS 2-1/2 and Larger: 175-psig CWP rating.
 - 7. Lift Check Valves, NPS 2 and Smaller: Class 125, horizontal, bronze.
 - 8. Swing Check Valves, NPS 2 and Smaller: Class 125, bronze.
 - 9. Swing Check Valves, NPS 2-1/2 and Larger: Class 125, gray iron.
 - 10. Grooved-End, Ductile-Iron, Swing Check Valves, NPS 2-1/2 and Larger: 175-psig CWP rating.
 - 11. Wafer Check Valves, NPS 2-1/2 and Larger: Dual-plate, wafer-lug, Class 125 or 150, ferrous alloy.
 - 12. Gate Valves, NPS 2 and Smaller: Class 150, bronze.
 - 13. Gate Valves, NPS 2-1/2 and Larger: Class 125, OS&Y, bronze-mounted cast iron.
 - 14. Globe Valves, NPS 2 and Smaller: Class 125, bronze.
 - 15. Globe Valves, NPS 2-1/2 and Larger: Class 125, bronze-mounted cast iron.
 - 16. Plug Valves, NPS 2 and Larger: Class 125 or 150, lubricated-type with FDA-approved-material sealant, cast iron.
- D. Select valves, except wafer and flangeless types, with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Solder-joint or threaded ends, except provide valves with threaded ends for heating hot water, steam, and steam condensate services.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged or threaded ends.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged or threaded ends.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.
 - 7. For Grooved-End, Copper Tubing and Steel Piping: Valve ends may be grooved. Do not use for steam or steam condensate piping.

3.3 VALVE INSTALLATION

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- C. Locate valves for easy access and provide separate support where necessary.
- D. Install valves in horizontal piping with stem at or above center of pipe.
- E. Install valves in position to allow full stem movement.
- F. Install chainwheel operators on valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor elevation.
- G. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Dual-Plate Check Valves: In horizontal or vertical position, between flanges.
 - 3. Lift Check Valves: With stem upright and plumb.

3.4 JOINT CONSTRUCTION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for basic piping joint construction.
- B. Grooved Joints: Assemble joints with keyed coupling housing, gasket, lubricant, and bolts according to coupling and fitting manufacturer's written instructions.
- C. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-free-alloy solder; and ASTM B 828 procedure, unless otherwise indicated.

3.5 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

END OF SECTION 220523

SECTION 220529

HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following hangers and supports for mechanical system piping and equipment:
 - 1. Steel pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Metal framing systems.
 - 4. Thermal-hanger shield inserts.
 - 5. Fastener systems.
 - 6. Pipe stands.
 - 7. Pipe positioning systems.
 - 8. Equipment supports.
 - 9. Pipe Guides

- B. Related Sections include the following:
 - 1. Division 5 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
 - 2. Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for vibration isolation devices.
 - 3. Division 22 Section "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors.

1.2 DEFINITIONS

- A. MSS: Manufacturers Standardization Society for The Valve and Fittings Industry Inc.
- B. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

1.3 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- C. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

1.4 SUBMITTALS

- A. Product Data: For the following:
 - 1. Steel pipe hangers and supports.
 - 2. Thermal-hanger shield inserts.
 - 3. Powder-actuated fastener systems.
 - 4. Pipe positioning systems.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:
 - 1. Trapeze pipe hangers. Include Product Data for components.
 - 2. Metal framing systems. Include Product Data for components.
 - 3. Pipe stands. Include Product Data for components.
 - 4. Equipment supports.
- C. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel." ASME Boiler and Pressure Vessel Code: Section IX.
- B. Welding: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1, "Structural Welding Code--Steel."
 - 2. AWS D1.2, "Structural Welding Code--Aluminum."
 - 3. AWS D1.3, "Structural Welding Code--Sheet Steel."
 - 4. AWS D1.4, "Structural Welding Code--Reinforcing Steel."
 - 5. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 STEEL PIPE HANGERS AND SUPPORTS

- A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.
- B. Manufacturers:
 - 1. B-Line Systems, Inc.; a division of Cooper Industries.
 - 2. ERICO/Michigan Hanger Co.
 - 3. Globe Pipe Hanger Products, Inc.

4. Grinnell Corp.
5. National Pipe Hanger Corporation.
6. PHD Manufacturing, Inc.
7. PHS Industries, Inc.
8. Tolco Inc.

- C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.
- E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

2.4 METAL FRAMING SYSTEMS

- A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.

B. Manufacturers:

1. B-Line Systems, Inc.; a division of Cooper Industries.
2. ERICO/Michigan Hanger Co.; ERISTRUT Div.
3. Power-Strut Div.; Tyco International, Ltd.
4. Tolco Inc.
5. Unistrut Corp.; Tyco International, Ltd.

- C. Coatings: Manufacturer's standard finish, unless bare metal surfaces are indicated.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

2.5 THERMAL-HANGER SHIELD INSERTS

- A. Description: 100-psig- minimum, compressive-strength insulation insert encased in sheet metal shield.

B. Manufacturers:

1. ERICO/Michigan Hanger Co.
2. PHS Industries, Inc.
3. Pipe Shields, Inc.
4. Rilco Manufacturing Company, Inc.

- C. Insulation-Insert Material for Cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with vapor barrier.
- D. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate.

- E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- G. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Available Manufacturers:
 - a. Hilti, Inc.
 - b. ITW Ramset/Red Head.
 - c. Masterset Fastening Systems, Inc.
 - d. MKT Fastening, LLC.
 - e. Powers Fasteners.
- B. Mechanical-Expansion Anchors: Insert-wedge-type zinc-coated steel, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Manufacturers:
 - a. B-Line Systems, Inc.; a division of Cooper Industries.
 - b. Empire Industries, Inc.
 - c. Hilti, Inc.
 - d. ITW Ramset/Red Head.
 - e. MKT Fastening, LLC.
 - f. Powers Fasteners.

2.7 PIPE POSITIONING SYSTEMS

- A. Description: IAPMO PS 42, system of metal brackets, clips, and straps for positioning piping in pipe spaces for plumbing fixtures for commercial applications.
- B. Manufacturers:
 - 1. C & S Mfg. Corp.
 - 2. HOLDRITE Corp.; Hubbard Enterprises.
 - 3. Samco Stamping, Inc.

2.8 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.

2.10 PIPE GUIDES

- A. Provide factory-fabricated guides, of cast semi-steel or heavy fabricated steel, consisting of a bolted two-section outer cylinder and base, with a two-section guiding spider bolted tight to pipe or as shown on the Drawings. Size guides and spiders to clear pipe, cylinder, and insulation, if any. Provide guides of length recommended by manufacturer to allow indicated travel.

2.11 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
- C. Properties: Nonstaining, noncorrosive, and nongaseous.
- D. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 EXECUTION

3.1 HANGER AND SUPPORT APPLICATIONS

- A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use copper plated hangers and supports for copper piping systems where in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, NPS 1/2 to NPS 30.
 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of 120 to 450 deg F pipes, NPS 4 to NPS 16, requiring up to 4 inches of insulation.
 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes, NPS 3/4 to NPS 24, requiring clamp flexibility and up to 4 inches of insulation.
 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes, NPS 1/2 to NPS 24, if little or no insulation is required.
 5. Pipe Hangers (MSS Type 5): For suspension of pipes, NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 6. Adjustable Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated stationary pipes, NPS 3/4 to NPS 8.
 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.

8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
 9. Adjustable Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 2.
 10. Split Pipe-Ring with or without Turnbuckle-Adjustment Hangers (MSS Type 11): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 8.
 11. Extension Hinged or 2-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 3.
 12. U-Bolts (MSS Type 24): For support of heavy pipes, NPS 1/2 to NPS 30.
 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 14. Pipe Saddle Supports (MSS Type 36): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange.
 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange and with U-bolt to retain pipe.
 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes, NPS 2-1/2 to NPS 36, if vertical adjustment is required, with steel pipe base stanchion support and cast-iron floor flange.
 17. Single Pipe Rolls (MSS Type 41): For suspension of pipes, NPS 1 to NPS 30, from 2 rods if longitudinal movement caused by expansion and contraction might occur.
 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes, NPS 2-1/2 to NPS 20, from single rod if horizontal movement caused by expansion and contraction might occur.
 19. Complete Pipe Rolls (MSS Type 44): For support of pipes, NPS 2 to NPS 42, if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes, NPS 2 to NPS 24, if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes, NPS 2 to NPS 30, if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- G. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 20.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20, if longer ends are required for riser clamps.
- H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- I. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.

2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- J. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- K. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include

auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:

- a. Horizontal (MSS Type 54): Mounted horizontally.
- b. Vertical (MSS Type 55): Mounted vertically.
- c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.

- L. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- N. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction. Pre-approval is required for use in existing buildings.
- O. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.
 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified above for individual pipe hangers.
 2. Field fabricate from ASTM A 36/A 36M, steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- C. Each metal framing system in paragraph below requires calculation and detail.
- D. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
- E. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- F. Fastener System Installation:
 1. Verify suitability of fasteners in two subparagraphs below for use in lightweight concrete or concrete slabs less than 4 inches (100 mm) thick.
 2. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 3. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- G. Each pipe stand in first paragraph and subparagraphs below requires calculation and detail.

- H. Pipe Positioning System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture. Refer to Division 15 Section "Plumbing Fixtures" for plumbing fixtures.
- I. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- J. Each equipment support in first paragraph below requires calculation and detail.
- K. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- L. Install hangers and supports to allow controlled thermal movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- M. Install lateral bracing with pipe hangers and supports to prevent swaying.
- N. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- O. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- P. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.1 (for power piping) and ASME B31.9 (for building services piping) are not exceeded.
- Q. Insulated Piping: Comply with the following:
 - 1. Specify parts as galvanized or painted, as required, in first three subparagraphs and associated subparagraphs below. Other materials are available in place of wooden blocks.
 - 2. Attach clamps and spacers to piping.
 - 3. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - 4. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - 5. Do not exceed pipe stress limits according to ASME B31.1 for power piping and ASME B31.9 for building services piping.
 - 6. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 7. High compressive-strength inserts may permit use of shorter shields or shields with lesser arc span. Edit first subparagraph and associated subparagraph below to suit Project.
 - 8. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 9. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.

- d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
- e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
- 10. Pipes NPS 8 and Larger: Include wood inserts.
- 11. Insert Material: Length at least as long as protective shield.
- 12. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 220529

SECTION 220553

IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following mechanical identification materials and their installation:
 - 1. Equipment nameplates and labels.
 - 2. Access panel and door markers.
 - 3. Pipe labels and markers.
 - 4. Stencils.
 - 5. Valve tags.
 - 6. Valve schedules.
 - 7. Warning tags.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Nameplates and Labeling Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system. Furnish extra copies (in addition to mounted copies) to include in maintenance manuals.

1.3 QUALITY ASSURANCE

- A. ASME Compliance: Comply with ASME A13.1, "Scheme for the Identification of Piping Systems," for letter size, length of color field, colors, and viewing angles of identification devices for piping.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with location of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT IDENTIFICATION DEVICES

- A. Equipment Nameplates and Labels: Engraved, color-coded laminated plastic. Include contact-type, permanent adhesive.
1. Terminology: Match schedules as closely as possible.
 2. Data:
 - a. Name and plan number.
 - b. Equipment service.
 - c. Design capacity.
 - d. Other design parameters such as pressure drop, entering and leaving conditions, and speed.
 3. Size: 2-1/2 by 4 inches for control devices, dampers, and valves; 4-1/2 by 6 inches for equipment.
- B. Access Panel and Door Markers: 1/16-inch- thick, engraved laminated plastic, with abbreviated terms and numbers corresponding to identification. Provide 1/8-inch center hole for attachment.
1. Fasteners: Self-tapping, stainless-steel screws or contact-type, permanent adhesive.

2.2 PIPING IDENTIFICATION DEVICES

- A. Manufactured Pipe Markers, General: Preprinted, color-coded, with lettering indicating service, and showing direction of flow.
1. Colors: Comply with ASME A13.1, unless otherwise indicated.
 2. Lettering: Use piping system terms indicated and abbreviate only as necessary for each application length.
 3. Pipes with OD, Including Insulation, Less Than 6 Inches: Full-band pipe markers extending 360 degrees around pipe at each location.
 4. Pipes with OD, Including Insulation, 6 Inches and Larger: Either full-band or strip-type pipe markers at least three times letter height and of length required for label.
 5. Arrows: Integral with piping system service lettering to accommodate both directions; or as separate unit on each pipe marker to indicate direction of flow.
- B. Pretensioned Pipe Markers: Precoiled semirigid plastic formed to cover full circumference of pipe and to attach to pipe without adhesive.
- C. Shaped Pipe Markers: Preformed semirigid plastic formed to partially cover circumference of pipe and to attach to pipe with mechanical fasteners that do not penetrate insulation vapor barrier.
- D. Self-Adhesive Pipe Markers: Plastic with pressure-sensitive, permanent-type, self-adhesive back.
- E. Plastic Tape: Continuously printed, vinyl tape at least 3 mils thick with pressure-sensitive, permanent-type, self-adhesive back.
1. Width for Markers on Pipes with OD, Including Insulation, Less Than 6 Inches: 3/4 inch minimum.

2. Width for Markers on Pipes with OD, Including Insulation, 6 Inches or Larger: 1-1/2 inches minimum.

2.3 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; minimum letter height of 1-1/4 inches for ducts; and minimum letter height of 3/4 inch for access panel and door markers, equipment markers, equipment signs, and similar operational instructions.
 1. Stencil Material: Aluminum.
 2. Stencil Paint: Exterior, gloss, alkyd enamel black, unless otherwise indicated. Paint may be in pressurized spray-can form.
 3. Identification Paint: Exterior, alkyd enamel in colors according to ASME A13.1, unless otherwise indicated.

2.4 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers, with numbering scheme approved by Architect. Provide 5/32-inch hole for fastener.
 1. Material: 0.032-inch- thick brass.
 2. Material: 0.0375-inch- thick stainless steel.
 3. Material: 3/32-inch- thick laminated plastic with 2 black surfaces and white inner layer.
 4. Valve-Tag Fasteners: Brass S-hook.

2.5 VALVE SCHEDULES

- A. Valve Schedules: For each piping system, on standard-size bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 1. Valve-Schedule Frames: Glazed display frame for removable mounting on masonry walls for each page of valve schedule. Include mounting screws.
 2. Frame: Extruded aluminum.
 3. Glazing: ASTM C 1036, Type I, Class 1, Glazing Quality B, 2.5-mm, single-thickness glass.

2.6 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags; of plasticized card stock with matte finish suitable for writing.
 1. Size: 3 by 5-1/4 inches minimum.
 2. Fasteners: Brass grommet and wire.
 3. Nomenclature: Large-size primary caption such as DANGER, CAUTION, or DO NOT OPERATE.
 4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 APPLICATIONS, GENERAL

- A. Products specified are for applications referenced in other Division 15 Sections. If more than single-type material, device, or label is specified for listed applications, selection is Installer's option.

3.2 EQUIPMENT IDENTIFICATION

- A. Install and permanently fasten equipment nameplates and labels on each major item of mechanical equipment that does not have nameplate or has nameplate that is damaged or located where not easily visible. Locate nameplates where accessible and visible. Include nameplates for the following general categories of equipment:
 - 1. Fuel-burning units, including boilers.
 - 2. Pumps, compressors, chillers, condensers, and similar motor-driven units.
 - 3. Heat exchangers, heat recovery units, and similar equipment.

3.3 PIPING IDENTIFICATION

- A. Install manufactured pipe markers indicating service on each piping system. Install with flow indication arrows showing direction of flow.
 - 1. Pipes with OD, Including Insulation, Less Than 6 Inches: Pretensioned pipe markers. Use size to ensure a tight fit.
 - 2. Pipes with OD, Including Insulation, Less Than 6 Inches: Self-adhesive pipe markers. Use color-coded, self-adhesive plastic tape, at least 3/4 inch wide, lapped at least 1-1/2 inches at both ends of pipe marker, and covering full circumference of pipe.
 - 3. Pipes with OD, Including Insulation, 6 Inches and Larger: Shaped pipe markers. Use size to match pipe and secure with fasteners.
 - 4. Pipes with OD, Including Insulation, 6 Inches and Larger: Self-adhesive pipe markers. Use color-coded, self-adhesive plastic tape, at least 1-1/2 inches wide, lapped at least 3 inches at both ends of pipe marker, and covering full circumference of pipe.
- B. Stenciled Pipe Marker Option: Stenciled markers may be provided instead of manufactured pipe markers, at Installer's option. Install stenciled pipe markers complying with ASME A13.1 on each piping system.
 - 1. Identification Paint: Use for contrasting background.
 - 2. Stencil Paint: Use for pipe marking.
- C. Locate pipe markers and color bands where piping is exposed in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior nonconcealed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and nonaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.

6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced markers.

3.4 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; plumbing fixture supply stops; shutoff valves; faucets; convenience and lawn-watering hose connections; and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following:
 1. Valve-Tag Size and Shape 2 inches, round.
 2. Valve-Tag Color shall be natural.
 3. Letter Color shall be black.

3.5 VALVE-SCHEDULE INSTALLATION

- A. Mount valve schedule on wall in accessible location in each major equipment room.

3.6 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

3.7 ADJUSTING

- A. Relocate mechanical identification materials and devices that have become visually blocked by other work.

3.8 CLEANING

- A. Clean faces of mechanical identification devices and glass frames of valve schedules.

END OF SECTION 220553

SECTION 220701

PLUMBING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Insulation Materials:
 - a. Cellular glass.
 - b. Flexible elastomeric.
 - c. Mineral fiber.
2. Insulating cements.
3. Adhesives.
4. Mastics.
5. Lagging adhesives.
6. Sealants.
7. Factory-applied jackets.
8. Field-applied fabric-reinforcing mesh.
9. Field-applied cloths.
10. Field-applied jackets.
11. Tapes.
12. Securements.
13. Corner angles.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, thickness, and jackets (both factory and field applied, if any).

1.3 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.5 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 22 Section "Hangers and Supports."
- B. Coordinate clearance requirements with piping Installer for piping insulation application, duct Installer for duct insulation application, and equipment Installer for equipment insulation application. Before preparing piping and ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.6 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.

- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type II with factory-applied vinyl jacket and Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Duct Wrap.
 - d. Owens Corning; All-Service Duct Wrap.
- H. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. For equipment applications, provide insulation with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Johns Manville; 800 Series Spin-Glas.
 - c. Knauf Insulation; Insulation Board.
 - d. Owens Corning; Fiberglas 700 Series.
- I. Mineral-Fiber, Preformed Pipe Insulation:
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Johns Manville; Micro-Lok.
 - b. Knauf Insulation; 1000 Pipe Insulation.
 - c. Owens Corning; Fiberglas Pipe Insulation.
 2. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 3. Type II, 1200 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type II, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- J. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Owens Corning; Fiberglas Pipe and Tank Insulation.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Insulco, Division of MFS, Inc.; Triple I.
 - b. P. K. Insulation Mfg. Co., Inc.; Super-Stik.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Calcium Silicate Adhesive: Fibrous, sodium-silicate-based adhesive with a service temperature range of 50 to 800 deg F.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-97.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-27/81-93.
 - c. Marathon Industries, Inc.; 290.
 - d. Mon-Eco Industries, Inc.; 22-30.
 - e. Vimasco Corporation; 760.
- C. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA Inc.; Aeroseal.
 - b. Armacell LCC; 520 Adhesive.
 - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
 - d. RBX Corporation; Rubatex Contact Adhesive.
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
- E. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-35.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
 - c. ITW TACC, Division of Illinois Tool Works; CB-50.
 - d. Marathon Industries, Inc.; 590.
 - e. Mon-Eco Industries, Inc.; 55-40.
 - f. Vimasco Corporation; 749.
 - 2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
 - 5. Color: White.

2.5 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-52.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-42.
 - c. Marathon Industries, Inc.; 130.
 - d. Mon-Eco Industries, Inc.; 11-30.
 - e. Vimasco Corporation; 136.
 - 2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct, equipment, and pipe insulation.
 - 3. Service Temperature Range: Minus 50 to plus 180 deg F.
 - 4. Color: White.

2.6 SEALANTS

- A. Joint Sealants:
- B. FSK and Metal Jacket Flashing Sealants:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-76-8.
 - b. Foster Products Corporation, H. B. Fuller Company; 95-44.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Vimasco Corporation; 750.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.

C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, provide the following:
 - a. Childers Products, Division of ITW; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.

2.7 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
5. PVDC Jacket for Outdoor Applications: 6-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements, provide the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
6. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
 - a. Products: Subject to compliance with requirements, provide the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
7. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.8 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Glass-Fiber Fabric for Pipe Insulation: Approximately 2 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. inch for covering pipe and pipe fittings.
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. Vimasco Corporation; Elastafab 894.
- B. Woven Glass-Fiber Fabric for Equipment Insulation: Approximately 6 oz./sq. yd. with a thread count of 5 strands by 5 strands/sq. inch for covering equipment.
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. Childers Products, Division of ITW; Chil-Glas No. 5.

2.9 FIELD-APPLIED CLOTHS

- A. Woven Glass-Fiber Fabric: Comply with MIL-C-20079H, Type I, plain weave, and presized a minimum of 8 oz./sq. yd..
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. Alpha Associates, Inc.; Alpha-Maritex 84215 and 84217/9485RW, Luben 59.

2.10 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto PVC Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 - 2. Adhesive: As recommended by jacket material manufacturer.
 - 3. Color: White.
 - 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
 - 5. Factory-fabricated tank heads and tank side panels.
- D. Metal Jacket:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; Metal Jacketing Systems.
 - b. PABCO Metals Corporation; Surefit.
 - c. RPR Products, Inc.; Insul-Mate.

2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105 or 5005, Temper H-14.
 - a. Factory cut and rolled to size.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

3. Stainless-Steel Jacket: ASTM A 167 or ASTM A 240/A 240M.
 - a. Factory cut and rolled to size.
 - b. Material, finish, and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

- E. Underground Direct-Buried Jacket: 125-mil- thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.
 1. Products: Subject to compliance with requirements, provide one of the following:

- a. Pittsburgh Corning Corporation; Pittwrap.
 - b. Polyguard; Insulrap No Torch 125.

- F. Self-Adhesive Outdoor Jacket: 60-mil- thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with white aluminum-foil facing.
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. Polyguard; Alumaguard 60.

- G. PVDC Jacket for Outdoor Applications: 6-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. Dow Chemical Company (The), Saran 560 Vapor Retarder Film.

- H. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.

2.11 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
 - b. Compac Corp.; 104 and 105.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 11.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - b. Compac Corp.; 110 and 111.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 491 AWF FSK.

- d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 6.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0555.
 - b. Compac Corp.; 130.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 370 White PVC tape.
 - d. Venture Tape; 1506 CW NS.
 - 2. Width: 2 inches.
 - 3. Thickness: 6 mils.
 - 4. Adhesion: 64 ounces force/inch in width.
 - 5. Elongation: 500 percent.
 - 6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - b. Compac Corp.; 120.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 488 AWF.
 - d. Venture Tape; 3520 CW.
 - 2. Width: 2 inches.
 - 3. Thickness: 3.7 mils.
 - 4. Adhesion: 100 ounces force/inch in width.
 - 5. Elongation: 5 percent.
 - 6. Tensile Strength: 34 lbf/inch in width.
- E. PVDC Tape for Outdoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
- 1. Products: Subject to compliance with requirements, provide the following:
 - a. Dow Chemical Company (The); Saran 560 Vapor Retarder Tape.
 - 2. Width: 3 inches.
 - 3. Film Thickness: 6 mils.
 - 4. Adhesive Thickness: 1.5 mils.
 - 5. Elongation at Break: 145 percent.
 - 6. Tensile Strength: 55 lbf/inch in width.

2.12 SECUREMENTS

A. Bands:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products; Bands.
 - b. PABCO Metals Corporation; Bands.
 - c. RPR Products, Inc.; Bands.
2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316; 0.015 inch thick, 3/4 inch wide with wing or closed seal.
3. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing or closed seal.
4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

B. Insulation Pins and Hangers:

1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
2. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series T.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.

1. Verify that systems and equipment to be insulated have been tested and are free of defects.
2. Verify that surfaces to be insulated are clean and dry.
3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, ducts and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, duct system, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.

- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
1. Install insulation continuously through hangers and around anchor attachments.
 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
1. Draw jacket tight and smooth.
 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct and pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Manholes.
 5. Handholes.
 6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions. Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
 - 1. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.

2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached

insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

E. Insulation Installation on Straight Pipes and Tubes:

1. Secure single-layer insulation with stainless-steel bands at 12-inch intervals and tighten bands without deforming insulation materials.
2. Install 2-layer insulation with joints tightly butted and staggered at least 3 inches. Secure inner layer with wire spaced at 12-inch intervals. Secure outer layer with stainless-steel bands at 12-inch intervals.
3. Apply a skim coat of mineral-fiber, hydraulic-setting cement to insulation surface. When cement is dry, apply flood coat of lagging adhesive and press on one layer of glass cloth or tape. Overlap edges at least 1 inch. Apply finish coat of lagging adhesive over glass cloth or tape. Thin finish coat to achieve smooth, uniform finish.

F. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of block insulation of same material and thickness as pipe insulation.
4. Finish flange insulation same as pipe insulation.

G. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed insulation sections of insulation are not available, install mitered sections of calcium silicate insulation. Secure insulation materials with wire or bands.
3. Finish fittings insulation same as pipe insulation.

H. Insulation Installation on Valves and Pipe Specialties:

1. Install mitered segments of calcium silicate insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
2. Install insulation to flanges as specified for flange insulation application.
3. Finish valve and specialty insulation same as pipe insulation.

3.6 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.

3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 MINERAL-FIBER INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 FIELD-APPLIED JACKET INSTALLATION

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

E. Where PVDC jackets are indicated, install as follows:

1. Apply three separate wraps of filament tape per insulation section to secure pipe insulation to pipe prior to installation of PVDC jacket.
2. Wrap factory-presized jackets around individual pipe insulation sections with one end overlapping the previously installed sheet. Install presized jacket with an approximate overlap at butt joint of 2 inches over the previous section. Adhere lap seal using adhesive or SSL, and then apply 1-1/4 circumferences of appropriate PVDC tape around overlapped butt joint.
3. Continuous jacket can be spiral wrapped around a length of pipe insulation. Apply adhesive or PVDC tape at overlapped spiral edge. When electing to use adhesives, refer to manufacturer's written instructions for application of adhesives along this spiral edge to maintain a permanent bond.

4. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. The 33-1/2-inch- circumference limit allows for 2-inch- overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
5. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

3.9 FINISHES

- A. Equipment and Pipe Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 9 painting Sections.
 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.10 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 1. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
 2. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
1. Drainage piping located in crawl spaces.
 2. Underground piping.
 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.12 INDOOR PIPING INSULATION SCHEDULE

A. Equipment Drain Water below 60 Deg F:

1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 3/4 inch thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.

B. Domestic Cold Water:

1. NPS 1 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 3/4 inch thick.
2. NPS 1-1/4 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

C. Domestic Hot and Recirculated Hot Water:

1. NPS 1-1/4 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
2. NPS 1-1/2 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inch thick.

END OF SECTION 220701

SECTION 221113

FACILITY WATER DISTRIBUTION PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes:
 - 1. water-distribution piping and related components outside the building for water service and fire-service mains.
- B. Related Documents:
 - 1. Drawings, General Provision of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department", apply to this section.
 - 2. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

1.2 DEFINITIONS

- A. PVC: Polyvinyl chloride plastic.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.
- C. Field quality-control test reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For water valves and specialties to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Regulatory Requirements:
 - 1. Comply with requirements of utility company supplying water. Include tapping of water mains and backflow prevention.
 - 2. Comply with standards of authorities having jurisdiction for potable-water-service piping, including materials, installation, testing, and disinfection.
 - 3. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.
- B. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

- D. Comply with FMG's "Approval Guide" or UL's "Fire Protection Equipment Directory" for fire-service-main products.
- E. NFPA Compliance: Comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision for fire-service-main piping for fire suppression.
- F. NSF Compliance:
 - 1. Comply with NSF 14 for plastic potable-water-service piping.
 - 2. Comply with NSF 61 for materials for water-service piping and specialties for domestic water.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Preparation for Transport: Prepare valves, including fire hydrants, according to the following:
 - 1. Ensure that valves are dry and internally protected against rust and corrosion.
 - 2. Protect valves against damage to threaded ends and flange faces.
 - 3. Set valves in best position for handling. Set valves closed to prevent rattling.
- B. During Storage: Use precautions for valves, including fire hydrants, according to the following:
 - 1. Do not remove end protectors unless necessary for inspection; then reinstall for storage.
 - 2. Protect from weather. Store indoors and maintain temperature higher than ambient dew-point temperature. Support off the ground or pavement in watertight enclosures when outdoor storage is necessary.
- C. Handling: Use sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.
- D. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.
- E. Protect stored piping from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor when storing inside.
- F. Protect flanges, fittings, and specialties from moisture and dirt.
- G. Store plastic piping protected from direct sunlight. Support to prevent sagging and bending.

1.7 PROJECT CONDITIONS

- A. Interruption of Existing Water-Distribution Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water-distribution service according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of service.
 - 2. Do not proceed with interruption of water-distribution service without Owner's written permission.

1.8 COORDINATION

- A. Coordinate connection to water main with utility company.

PART 2 - PRODUCTS

2.1 PVC PIPE AND FITTINGS

- A. PVC, Schedule 40 Pipe: ASTM D 1785.
 - 1. PVC, Schedule 40 Socket Fittings: ASTM D 2466.
- B. PVC, Schedule 80 Pipe: ASTM D 1785.
 - 1. PVC, Schedule 80 Socket Fittings: ASTM D 2467.
 - 2. PVC, Schedule 80 Threaded Fittings: ASTM D 2464.
- C. PVC, AWWA Pipe: AWWA C900, DR 14, with bell end with gasket, and with spigot end.
 - 1. Comply with UL 1285 for fire-service mains if indicated.
 - 2. PVC Fabricated Fittings: AWWA C900, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
 - 3. PVC Molded Fittings: AWWA C907, Class 150, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
 - a. Gaskets: AWWA C111, rubber.
 - 4. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.2 JOINING MATERIALS

- A. Plastic Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.

2.3 PIPING SPECIALTIES

- A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.

2.4 GATE VALVES

- A. AWWA, Brass Gate Valves:
 - a. Refer to TPWD Standard Details and approved materials list.

2.5 CORPORATION VALVES AND CURB VALVES

- A. Manufacturers:
- B. Service-Saddle Assemblies: Comply with AWWA C800. Include saddle and valve compatible with tapping machine.
 - 1. Service Saddle: Copper alloy with seal and AWWA C800, threaded outlet for corporation valve.

2. Corporation Valve: Bronze body and ground-key plug, with AWWA C800, threaded inlet and outlet matching service piping material.
 3. Manifold: Copper fitting with two to four inlets as required, with ends matching corporation valves and outlet matching service piping material.
- C. Curb Valves: Comply with AWWA C800. Include bronze body, ground-key plug or ball, and wide tee head, with inlet and outlet matching service piping material.
- D. Service Boxes for Curb Valves: Similar to AWWA M44 requirements for cast-iron valve boxes. Include cast-iron telescoping top section of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over curb valve and with a barrel approximately 3 inches in diameter.
1. Shutoff Rods: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and slotted end matching curb valve.

2.6 WATER METERS

- A. Water meters will be furnished by utility company.

2.7 DETECTOR-TYPE WATER METERS

- A. Detector-Type Water Meters:
1. Refer to to TPWD Standard Details and approved materials list.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Refer to Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING APPLICATIONS

- A. General: Use pipe, fittings, and joining methods for piping systems according to the following applications.
- B. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
- C. Do not use flanges or unions for underground piping.
- D. Flanges, unions, grooved-end-pipe couplings, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- E. Underground water-service piping 1" through 4" shall be the following:
1. PVC, Schedule 40 pipe: socket fittings; and solvent-cemented joints.
- F. Underground Fire-Service-Main Piping shall be the following:
1. PVC, AWWA DR 14 pipe listed for fire-protection service;
- G. Install PVC, AWWA pipe according to ASTM F 645 and AWWA M23.
- H. Bury piping with depth of cover over top at least 30",

- I. Install piping by tunneling or jacking, or combination of both, under streets and other obstructions that cannot be disturbed.
- J. Extend water-service piping and connect to water-supply source and building-water-piping systems at outside face of building wall in locations and pipe sizes indicated.
 - 1. Terminate water-service piping at 5' outside of the building wall until building-water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building-water-piping systems when those systems are installed.
- K. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.
- L. See Section 211200 "Fire-Suppression Standpipes," Section 211313 "Wet-Pipe Sprinkler Systems," and Section 211316 "Dry-Pipe Sprinkler Systems" for fire-suppression-water piping inside the building.
- M. See Section 221116 "Domestic Water Piping" for potable-water piping inside the building.

3.3 JOINT CONSTRUCTION

- A. See Section 330500 "Common Work Results for Utilities" for basic piping joint construction.
- B. Make pipe joints according to the following:
 - 1. Copper-Tubing, Pressure-Sealed Joints: Use proprietary crimping tool and procedure recommended by copper, pressure-seal-fitting manufacturer.
 - 2. PVC Piping Gasketed Joints: Use joining materials according to AWWA C900. Construct joints with elastomeric seals and lubricant according to ASTM D 2774 or ASTM D 3139 and pipe manufacturer's written instructions.

3.4 ANCHORAGE INSTALLATION

- A. Anchorage, General: Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include the following:
 - 1. Concrete thrust blocks.
 - 2. Locking mechanical joints.
 - 3. Bolted flanged joints.
- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:
 - 1. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
 - 2. Fire-Service-Main Piping: According to NFPA 24.

3.5 VALVE INSTALLATION

- A. AWWA Gate Valves: Comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.
- B. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.

3.6 CONNECTIONS

- A. Connect water-distribution piping to utility water main. Use tapping sleeve and tapping valve.

3.7 FIELD QUALITY CONTROL

- A. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Hydrostatic Tests: Test at not less than one-and-one-half times working pressure for two hours.
 - 1. Increase pressure in 50-psig (350-kPa) increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psig (0 kPa). Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts (1.89 L) per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- C. Prepare reports of testing activities.

3.8 IDENTIFICATION

- A. Install continuous underground detectable warning tape during backfilling of trench for underground water-distribution piping. Locate below finished grade, directly over piping. Underground warning tapes are specified in Section 312000 "Earth Moving."

3.9 CLEANING

- A. Clean and disinfect water-distribution piping as follows:
 - 1. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
 - 2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in NFPA 24 for flushing of piping. Flush piping system with clean, potable water until dirty water does not appear at points of outlet.
 - 3. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
 - a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
 - b. Drain system or part of system of previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow to stand for 3 hours.
 - c. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.
- B. Prepare reports of purging and disinfecting activities.

END OF SECTION 221113

SECTION 221116
DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Under-building slab and aboveground domestic water pipes, tubes, fittings, and specialties inside the building. All water piping is to be above slab except water line service into the building to be under slab.
2. Specialty valves.
3. Flexible connectors.
4. Escutcheons.
5. Sleeves and sleeve seals.
6. Wall penetration systems.

B. Related Section:

1. Refer to Civil documents for water-service piping and water meters outside the building from source to the point where water-service piping enters the building.

1.2 SUBMITTALS

A. Product Data: For the following products:

1. Specialty valves.
2. Transition fittings.
3. Dielectric fittings.
4. Flexible connectors.
5. Backflow preventers and vacuum breakers.
6. Escutcheons.
7. Sleeves and sleeve seals.
8. Water penetration systems.

1.3 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic, potable domestic water piping and components. Include marking "NSF-pw" on piping.
- C. Comply with NSF 61 for potable domestic water piping and components.

1.4 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 PEX TUBE AND FITTINGS.

- A. Tube Material: PEX plastic according to ASTM F 876[and ASTM F 877].
- B. Fittings: [ASTM F 1807, metal insert and copper crimp rings] [ASTM F 1960, cold expansion fittings and reinforcing rings].
- C. Fittings: ASSE 1061, push-fit fittings.
- D. Manifold: Multiple-outlet, plastic or corrosion-resistant-metal assembly complying with ASTM F 876; with plastic or corrosion-resistant-metal valve for each outlet.

2.3 PEX-AL-PEX TUBE AND FITTINGS.

- A. Tube Material: PEX plastic bonded to the inside and outside of a welded aluminum tube according to ASTM F 1281.
- B. Oxygen Barrier: Limit oxygen diffusion through the pipe to maximum 0.10 mg per cu. m/day at 104 deg F (40 deg C) according to DIN 4726.
- C. Fittings: ASTM F 1974, metal insert fittings with split ring and compression nut (compression joint) or metal insert fittings with copper crimp rings (crimp joint).

2.4 PEX-AL-HDPE TUBE AND FITTINGS.

- A. Tube Material: ASTM F 1986 tubing.
- B. Fittings for PEX-AL-HDPE Tube: ASTM F 1986, metal-insert type with copper or stainless-steel crimp ring and matching PEX-AL-HDPE tube dimensions.

2.5 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
 - 1. Cast-Copper Solder-Joint Fittings: ASME B16.18, pressure fittings.
 - 2. Wrought-Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
 - 3. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
 - 4. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
 - 5. Copper Pressure-Seal-Joint Fittings:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- 1) Elkhart Products Corporation; Industrial Division.
 - 2) NIBCO INC.
 - 3) Viega; Plumbing and Heating Systems.
- b. NPS 2 and Smaller: Wrought-copper fitting with EPDM-rubber O-ring seal in each end.
 - c. NPS 2-1/2 to NPS 4: Cast-bronze or wrought-copper fitting with EPDM-rubber O-ring seal in each end.
6. Copper-Tube Extruded-Tee Connections:
- a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) T-DRILL Industries Inc.
 - b. Description: Tee formed in copper tube according to ASTM F 2014.
- B. Soft Copper Tube: ASTM B 88, Type K water tube, annealed temper.
- 1. Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

2.6 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free, unless otherwise indicated; full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- D. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

2.7 SPECIALTY VALVES

- A. Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for general-duty metal valves.
- B. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves, drain valves, backflow preventers, and vacuum breakers.

2.8 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.

- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Sleeve-Type Transition Coupling: AWWA C219.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cascade Waterworks Manufacturing.
 - b. Dresser, Inc.; Dresser Piping Specialties.
 - c. Ford Meter Box Company, Inc. (The).
 - d. JCM Industries.
 - e. Romac Industries, Inc.
 - f. Smith-Blair, Inc; a Sensus company.
 - g. Viking Johnson; c/o Mueller Co.
- D. Plastic-to-Metal Transition Fittings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Charlotte Pipe and Foundry Company.
 - b. Harvel Plastics, Inc.
 - c. Spears Manufacturing Company.
 - 2. Description: PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert and one solvent-cement-socket end.
- E. Plastic-to-Metal Transition Unions:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Colonial Engineering, Inc.
 - b. NIBCO INC.
 - c. Spears Manufacturing Company.
 - 2. Description: PVC four-part union. Include brass or stainless-steel threaded end, solvent-cement-joint plastic end, rubber O-ring, and union nut.

2.9 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials or ferrous material body with separating nonconductive insulating material suitable for system fluid, pressure, and temperature.
- B. Dielectric Unions:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. EPCO Sales, Inc.

- d. Hart Industries International, Inc.
- e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- f. Zurn Plumbing Products Group; Wilkins Water Control Products.

2. Description:

- a. Pressure Rating: 150 psig at 180 deg F.
- b. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Capitol Manufacturing Company.
- b. Central Plastics Company.
- c. EPCO Sales, Inc.
- d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Factory-fabricated, bolted, companion-flange assembly.
- b. Pressure Rating: 150 psig.
- c. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Kits:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Advance Products & Systems, Inc.
- b. Calpico, Inc.
- c. Central Plastics Company.
- d. Pipeline Seal and Insulator, Inc.

2. Description:

- a. Nonconducting materials for field assembly of companion flanges.
- b. Pressure Rating: 150 psig.
- c. Gasket: Neoprene or phenolic.
- d. Bolt Sleeves: Phenolic or polyethylene.
- e. Washers: Phenolic with steel backing washers.

E. Dielectric Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Calpico, Inc.
- b. Lochinvar Corporation.

2. Description:

- a. Galvanized-steel coupling.

- b. Pressure Rating: 300 psig at 225 deg F.
- c. End Connections: Female threaded.
- d. Lining: Inert and noncorrosive, thermoplastic.

F. Dielectric Nipples:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Perfection Corporation; a subsidiary of American Meter Company.
 - b. Precision Plumbing Products, Inc.
 - c. Victaulic Company.
- 2. Description:
 - a. Electroplated steel nipple complying with ASTM F 1545.
 - b. Pressure Rating: 300 psig at 225 deg F.
 - c. End Connections: Male threaded or grooved.
 - d. Lining: Inert and noncorrosive, propylene.

2.10 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Flex-Hose Co., Inc.
 - 2. Flexicraft Industries.
 - 3. Flex-Weld, Inc.
 - 4. Hyspan Precision Products, Inc.
 - 5. Metraflex, Inc.
 - 6. Unaflex, Inc.
 - 7. Universal Metal Hose; a Hyspan company
- B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
 - 1. Working-Pressure Rating: Minimum 200 psig.
 - 2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
 - 3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.
- C. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.
 - 1. Working-Pressure Rating: Minimum 200 psig.
 - 2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.
 - 3. End Connections NPS 2-1/2 and Larger: Flanged steel nipple.

2.11 ESCUTCHEONS

- A. General: Refer to Section 220500.

2.12 SLEEVES

- A. Refer to Section 220500.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with requirements in Division 31 Section "Earthwork" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

- A. Install PEX tubing where allowed by Code.
- B. Install PEX tubing with loop at each change of direction of more than 90 degrees.
- C. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- D. Install underground copper tube in PE encasement according to ASTM A 674 or AWWA C105.
- E. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance. Comply with requirements in Division 22 Section "Meters and Gages for Plumbing Piping" for pressure gages and Division 22 Section "Domestic Water Piping Specialties" for drain valves and strainers.
- F. Install shutoff valve immediately upstream of each dielectric fitting.
- G. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for pressure-reducing valves.
- H. Install domestic water piping level without pitch and plumb.
- I. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- J. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- K. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- L. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- M. Install piping adjacent to equipment and specialties to allow service and maintenance.
- N. Install piping to permit valve servicing.
- O. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than system pressure rating used in applications below unless otherwise indicated.
- P. Install piping free of sags and bends.
- Q. Install fittings for changes in direction and branch connections.

- R. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- S. Install pressure gages on suction and discharge piping from each plumbing pump and packaged booster pump. Comply with requirements in Division 22 Section "Meters and Gages" for pressure gages.
- T. Install thermostats in hot-water circulation piping. Comply with requirements in Division 22 Section "Domestic Water Pumps" for thermostats.
- U. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements in Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers.

3.3 JOINT CONSTRUCTION

- A. Joints for PEX Tubing: Join according to ASTM F 1807 for metal insert and copper crimp ring fittings and ASTM F 1960 for cold expansion fittings and reinforcing rings.
- B. Joints for PEX Tubing: Join according to ASSE 1061 for push-fit fittings.
- C. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- D. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- E. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 1. Apply appropriate tape or thread compound to external pipe threads.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- F. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Braze Joints" Chapter.
- G. Soldered Joints: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- H. Pressure-Sealed Joints: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.
- I. Extruded-Tee Connections: Form tee in copper tube according to ASTM F 2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- J. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- K. Copper-Tubing Grooved Joints: Roll groove end of tube. Assemble coupling with housing, gasket, lubricant, and bolts. Join copper tube and grooved-end fittings according to AWWA C606 for roll-grooved joints.

3.4 VALVE INSTALLATION

- A. General-Duty Valves: Comply with requirements in Division 22 Section "Valves" for valve installations.
- B. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball or gate valves for piping NPS 2 and smaller. Use butterfly or gate valves for piping NPS 2-1/2 and larger.
- C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping. Drain valves are specified in Division 15 Section "Domestic Water Piping Specialties."
 - 1. Hose-End Drain Valves: At low points in water mains, risers, and branches.
 - 2. Stop-and-Waste Drain Valves: Instead of hose-end drain valves where indicated.
- D. Install calibrated balancing valves in each hot-water circulation return branch and discharge side of each pump and circulator. Set calibrated balancing valves partly open to restrict but not stop flow. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for calibrated balancing valves.

3.5 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. NPS 1-1/2 and Smaller: Fitting-type coupling.
 - 2. NPS 2 and Larger: Sleeve-type coupling.

3.6 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings or nipples.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.
- D. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.7 FLEXIBLE CONNECTOR INSTALLATION

- A. Install flexible connectors in suction and discharge piping connections to each domestic water pump and in suction and discharge manifold connections to each domestic water booster pump.
- B. Install bronze-hose flexible connectors in copper domestic water tubing.
- C. Install stainless-steel-hose flexible connectors in steel domestic water piping.

3.8 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.
- B. Comply with requirements in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support products and installation.
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet If Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 - 6. NPS 6: 10 feet with 5/8-inch rod.
 - 7. NPS 8: 10 feet with 3/4-inch rod.
- F. Install supports for vertical copper tubing every 10 feet.
- G. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.9 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment and machines to allow service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 - 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.

3. Plumbing Fixtures: Cold- and hot-water supply piping in sizes indicated, but not smaller than required by plumbing code. Comply with requirements in Division 15 plumbing fixture Sections for connection sizes.
4. Equipment: Cold- and hot-water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.10 IDENTIFICATION

- A. Identify system components. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for identification materials and installation.
- B. Label pressure piping with system operating pressure.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Piping Inspections:
 1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 2. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
 3. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- C. Piping Tests:
 1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 4. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
 6. Prepare reports for tests and for corrective action required.

- D. Domestic water piping will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.12 ADJUSTING

- A. Perform the following adjustments before operation:
 - 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide flow of hot water in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
 - 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 - 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
 - 7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
 - 8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.13 CLEANING

- A. Clean and disinfect potable and non-potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- B. Clean non-potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:

- a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- C. Prepare and submit reports of purging and disinfecting activities.
- D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.14 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Under-building-slab, domestic water piping, NPS 3 and smaller, shall be the following:
 1. PEX tube, NPS 2 (DN 25) and smaller.
 2. Soft copper tube, ASTM B 88, Type K; wrought-copper solder-joint fittings; and brazed joints.
- E. Under-building-slab, domestic water, building-service piping, NPS 4 to NPS 8 and larger, shall be one of the following:
 1. Soft copper tube, ASTM B 88, Type K; wrought-copper solder-joint fittings; and brazed joints.
- F. Aboveground domestic water piping shall be one of the following:
 1. PEX tube, NPS 2 (DN 25) and smaller.
 - a. Fittings for PEX tube:
 - b. ASTM F 1807, metal insert and copper crimp rings.
 - c. ASTM F 1960, cold expansion fittings and reinforcing rings.
 - d. ASSE 1061, push-fit fittings.
 2. Hard copper tube, ASTM B 88, Type L; cast- or wrought- copper solder-joint fittings; and soldered joints.
 3. Hard copper tube, ASTM B 88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.

3.15 VALVE SCHEDULE

- A. Refer to Section 220523 for valve types to be used. Where specific valve types are not indicated, the following requirements apply:
1. Shutoff Duty: Use ball or gate valves for piping NPS 2 and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 and larger.
 2. Throttling Duty: Use ball or globe valves for piping NPS 2 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 and larger.
 3. Hot-Water Circulation Piping, Balancing Duty: Calibrated balancing valves.
 4. Drain Duty: Hose-end drain valves.

- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

END OF SECTION 221116

SECTION 221119

DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following domestic water piping specialties:
1. Vacuum breakers.
 2. Backflow preventers.
 3. Water pressure-reducing valves.
 4. Balancing valves.
 5. Temperature-actuated water mixing valves.
 6. Strainers.
 7. Hose bibbs.
 8. Wall hydrants.
 9. Drain valves.
 10. Water hammer arresters.
 11. Air vents.

1.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig, unless otherwise indicated.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. NSF Compliance:
1. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic domestic water piping components.
 2. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9."

PART 2 - PRODUCTS

2.1 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
 2. Standard: ASSE 1001.
 3. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 4. Body: Bronze.
 5. Inlet and Outlet Connections: Threaded.
 6. Finish: Chrome plated.
- B. Hose-Connection Vacuum Breakers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cash Acme.
 - b. Conbraco Industries, Inc.
 - c. MIFAB, Inc.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Woodford Manufacturing Company.
 - f. Zurn Plumbing Products Group; Wilkins Div.
 2. Standard: ASSE 1011.
 3. Body: Bronze, nonremovable, with manual drain.
 4. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
 5. Finish: Chrome or nickel plated.
- C. Pressure Vacuum Breakers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
 2. Standard: ASSE 1020.
 3. Operation: Continuous-pressure applications.
 4. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
 5. Accessories:
 - a. Valves: Ball type, on inlet and outlet.
- D. Laboratory-Faucet Vacuum Breakers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. Watts Industries, Inc.; Water Products Div.
 - c. Woodford Manufacturing Company.
 - d. Zurn Plumbing Products Group; Wilkins Div.

2. Standard: ASSE 1035.
3. Size: NPS 1/4 or NPS 3/8 matching faucet size.
4. Body: Bronze.
5. End Connections: Threaded.
6. Finish: Chrome plated.

2.2 BACKFLOW PREVENTERS

A. Intermediate Atmospheric-Vent Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cash Acme.
 - b. FEBCO; SPX Valves & Controls.
 - c. Honeywell Water Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1012.
3. Operation: Continuous-pressure applications.

B. Reduced-Pressure-Principle Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1013.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 12 psig maximum, through middle 1/3 of flow range.
5. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
7. Configuration: Designed for horizontal, straight through flow.
8. Accessories:
 - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 and smaller; outside screw and yoke gate-type with flanged ends on inlet and outlet of NPS 2-1/2 and larger.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

C. Double-Check Backflow-Prevention Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.

2. Standard: ASSE 1015.
3. Operation: Continuous-pressure applications, unless otherwise indicated.
4. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
5. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
7. Configuration: Designed for horizontal, straight through flow.
8. Accessories:
 - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 and smaller; outside screw and yoke gate-type with flanged ends on inlet and outlet of NPS 2-1/2 and larger.

D. Hose-Connection Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. Watts Industries, Inc.; Water Products Div.
 - c. Woodford Manufacturing Company.
2. Standard: ASSE 1052.
3. Operation: Up to 10-foot head of water back pressure.
4. Inlet Size: NPS 1/2 or NPS 3/4.
5. Outlet Size: Garden-hose thread complying with ASME B1.20.7.
6. Capacity: At least 3-gpm flow.

E. Backflow-Preventer Test Kits:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. FEBCO; SPX Valves & Controls.
 - c. Watts Industries, Inc.; Water Products Div.
 - d. Zurn Plumbing Products Group; Wilkins Div.
2. Description: Factory calibrated, with gages, fittings, hoses, and carrying case with test-procedure instructions.

2.3 WATER PRESSURE-REDUCING VALVES

A. Water Regulators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cash Acme.
 - b. Conbraco Industries, Inc.
 - c. Honeywell Water Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1003.
3. Pressure Rating: Initial working pressure of 150 psig.
4. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3.

5. Valves for Booster Heater Water Supply: Include integral bypass.
6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and NPS 3.

2.4 BALANCING VALVES

A. Memory-Stop Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Auto Flow Co.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
2. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
3. Pressure Rating: 400-psig minimum CWP.
4. Size: NPS 2 or smaller.
5. Body: Copper alloy.
6. Port: Standard or full port.
7. Ball: Chrome-plated brass.
8. Seats and Seals: Replaceable.
9. End Connections: Solder joint or threaded.
10. Handle: Vinyl-covered steel with memory-setting device.

B. Copper-Alloy Calibrated Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. ITT Industries; Bell & Gossett Div.
 - c. NIBCO INC.
 - d. Watts Industries, Inc.; Water Products Div.
2. Type: Ball or Y-pattern globe valve with two readout ports and memory setting indicator.
3. Body: Brass or bronze,
4. Size: Same as connected piping, but not larger than NPS 2.
5. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

2.5 TEMPERATURE-ACTUATED WATER MIXING VALVES

A. Primary, Thermostatic, Water Mixing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Lawler Manufacturing Company, Inc.
 - c. Leonard Valve Company.
 - d. Powers; a Watts Industries Co.
 - e. Symmons Industries, Inc.
2. Standard: ASSE 1017.
3. Pressure Rating: 125 psig.

4. Type: Exposed-mounting, thermostatically controlled water mixing valve.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Threaded union inlets and outlet.
7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Valve Pressure Rating: 125 psig minimum, unless otherwise indicated.
9. Valve Finish: Rough bronze.
10. Piping Finish: Copper.

B. Manifold, Thermostatic, Water-Mixing-Valve Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Leonard Valve Company.
 - b. Powers; a Watts Industries Co.
 - c. Symmons Industries, Inc.
2. Description: Factory-fabricated, exposed-mounting, thermostatically controlled, water-mixing-valve assembly in two-valve parallel arrangement.
3. Large-Flow Parallel: Thermostatic water mixing valve and downstream pressure regulator with pressure gages on inlet and outlet.
4. Thermostatic Mixing Valves: Comply with ASSE 1017. Include check stops on hot- and cold-water inlets and shutoff valve on outlet.
5. Water Regulator(s): Comply with ASSE 1003. Include pressure gage on inlet and outlet.
6. Component Pressure Ratings: 125 psig minimum, unless otherwise indicated.
7. Thermostatic Mixing Valve and Water Regulator Finish: Rough bronze.
8. Piping Finish: Copper.

C. Photographic-Process, Thermostatic, Water-Mixing-Valve Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Lawler Manufacturing Company, Inc.
 - b. Leonard Valve Company.
 - c. Powers; a Watts Industries Co.
 - d. Symmons Industries, Inc.
2. Standard: ASSE 1017, thermostatically controlled water mixing valve made for precise, process-water temperature control.
3. Pressure Rating: 125 psig minimum, unless otherwise indicated.
4. Body: Bronze with corrosion-resistant interior components.
5. Connections: Threaded inlets and outlet.
6. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, thermometer, shutoff valve, and adjustable, temperature-control handle.
7. Cabinet: Factory-fabricated, stainless steel, for surface mounting; with controls and thermometer mounted on front.

2.6 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig minimum, unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or FDA-approved, epoxy coating and for NPS 2-1/2 and larger.
3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.

4. Screen: Stainless steel with round perforations, unless otherwise indicated.
5. Perforation Size:
 - a. Strainers NPS 2 and Smaller: 0.020 inch.
 - b. Strainers NPS 2-1/2 to NPS 4: 0.045 inch.
 - c. Strainers NPS 5 and Larger: 0.10 inch.
6. Drain: Factory-installed, hose-end drain valve.

2.7 HOSE BIBBS

A. Hose Bibbs:

1. Standard: ASME A112.18.1 for sediment faucets.
2. Body Material: Bronze.
3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 1/2 or NPS 3/4 threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
6. Pressure Rating: 125 psig.
7. Vacuum Breaker: Integral nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
9. Finish for Service Areas: Chrome or nickel plated.
10. Finish for Finished Rooms: Chrome or nickel plated.
11. Operation for Equipment Rooms: Wheel handle or operating key.
12. Operation for Service Areas: Wheel handle.
13. Operation for Finished Rooms: Operating key.
14. Include operating key with each operating-key hose bibb.
15. Include integral wall flange with each chrome- or nickel-plated hose bibb.

2.8 WALL HYDRANTS

A. Nonfreeze Wall Hydrants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Woodford Manufacturing Company.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
3. Pressure Rating: 125 psig.
4. Operation: Loose key.
5. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
6. Inlet: NPS 3/4 or NPS 1.
7. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
8. Box: Deep, flush mounting with cover.
9. Box and Cover Finish: Polished nickel bronze.

10. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
11. Nozzle and Wall-Plate Finish: Polished nickel bronze.
12. Operating Keys(s): One with each wall hydrant.

B. Nonfreeze, Hot- and Cold-Water Wall Hydrants:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Woodford Manufacturing Company.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
3. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
4. Pressure Rating: 125 psig.
5. Operation: Loose key.
6. Casings and Operating Rods: Of length required to match wall thickness. Include wall clamps.
7. Inlets: NPS 3/4 or NPS 1.
8. Outlet: Concealed.
9. Box: Deep, flush mounting with cover.
10. Box and Cover Finish: Polished nickel bronze.
11. Vacuum Breaker: Nonremovable, manual-drain-type, hose-connection vacuum breaker complying with ASSE 1011 and with garden-hose thread complying with ASME B1.20.7 on outlet.
12. Operating Keys(s): One with each wall hydrant.

2.9 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.10 WATER HAMMER ARRESTERS

A. Water Hammer Arresters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Josam Company.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
- 2. Standard: ASSE 1010 or PDI-WH 201.
 - 3. Type: Metal bellows.
 - 4. Size: ASSE 1010, Sizes AA and A through F or PDI-WH 201, Sizes A through F.

2.11 AIR VENTS

- A. Welded-Construction Automatic Air Vents:
 - 1. Body: Stainless steel.
 - 2. Pressure Rating: 150-psig minimum pressure rating.
 - 3. Float: Replaceable, corrosion-resistant metal.
 - 4. Mechanism and Seat: Stainless steel.
 - 5. Size: NPS 3/8 minimum inlet.
 - 6. Inlet and Vent Outlet End Connections: Threaded.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment or system.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
- C. Install water regulators with inlet and outlet shutoff valves and bypass with memory-stop balancing valve. Install pressure gages on inlet and outlet.
- D. Install balancing valves in locations where they can easily be adjusted.
- E. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
 - 1. Install thermometers and water regulators if specified.
 - 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- F. Install Y-pattern strainers for water on supply side of each control valve, water pressure-reducing valve, solenoid valve, and pump.
- G. Install water hammer arresters in water piping according to PDI-WH 201.

- H. Install air vents at high points of water piping. Install drain piping and discharge onto floor drain.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping and specialties.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding."
- C. Connect wiring according to Division 26 Section "Conductors and Cables."

3.3 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

END OF SECTION 221119

SECTION 221313
FACILITY SANITARY SEWERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pipe and fittings.
2. Nonpressure and pressure couplings.
3. Expansion joints and deflection fittings.
4. Cleanouts.
5. Manholes.

B. Related Documents:

1. Drawings, General Provision of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department", apply to this section.

2. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

1.2 ACTION SUBMITTALS

A. Product Data: For the following:

1. Expansion joints and deflection fittings.

B. Shop Drawings: For manholes. Include plans, elevations, sections, details, and frames and covers.

1.3 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of cast-iron soil pipe and fitting, from manufacturer.

B. Field quality-control reports.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Do not store plastic manholes, pipe, and fittings in direct sunlight.

B. Protect pipe, pipe fittings, and seals from dirt and damage.

C. Handle manholes according to manufacturer's written rigging instructions.

1.5 PROJECT CONDITIONS

A. Interruption of Existing Sanitary Sewerage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:

1. Notify Owner no fewer than two days in advance of proposed interruption of service.
2. Do not proceed with interruption of service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PVC PIPE AND FITTINGS

A. PVC Type PSM Sewer Piping:

1. Pipe: ASTM D 3034, SDR-35 PVC Type PSM sewer pipe with bell-and-spigot ends for gasketed joints.
2. Fittings: ASTM D 3034, PVC with bell ends.
3. Gaskets: ASTM F 477, elastomeric seals.

2.2 CLEANOUTS

1. Refer to City Standard Construction Drawings and Approved Materials list.

B. Standard Precast Concrete Manholes:

1. Description: ASTM C 478, precast, reinforced concrete, of depth indicated, with provision for sealant joints.
2. Diameter: 48 inches minimum unless otherwise indicated.
3. Ballast: Increase thickness of precast concrete sections or add concrete to base section, as required to prevent flotation.
4. Base Section: 6-inch minimum thickness for floor slab and 6-inch minimum thickness for walls and base riser section; with separate base slab or base section with integral floor.
5. Riser Sections: 6-inch minimum thickness, of length to provide depth indicated.
6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated; with top of cone of size that matches grade rings.
7. Joint Sealant: ASTM C 990, bitumen or butyl rubber.
8. Resilient Pipe Connectors: ASTM C 923, cast or fitted into manhole walls, for each pipe connection.
9. Grade Rings: Reinforced-concrete rings, 6- to 9-inch total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

C. Designed Precast Concrete Manholes:

1. Description: ASTM C 913; designed according to ASTM C 890 for A-16 (ASSHTO HS20-44), heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for sealant joints.
2. Ballast: Increase thickness of one or more precast concrete sections or add concrete to manhole as required to prevent flotation.
3. Joint Sealant: ASTM C 990, bitumen or butyl rubber.
4. Resilient Pipe Connectors: ASTM C 923, cast or fitted into manhole walls, for each pipe connection.
5. Adjusting Rings: Interlocking HDPE rings, with level or sloped edge in thickness and diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope. Include sealant recommended by ring manufacturer.

6. Grade Rings: Reinforced-concrete rings, 6- to 9-inch total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

D. Manhole Frames and Covers:

1. Refer to City Standard Construction Drawings and Approved Materials list.

2.3 CONCRETE

A. General: Cast-in-place concrete complying with ACI 318, ACI 350/350R, and the following:

1. Cement: ASTM C 150, Type II.
2. Fine Aggregate: ASTM C 33, sand.
3. Coarse Aggregate: ASTM C 33, crushed gravel.
4. Water: Potable.

B. Portland Cement Design Mix: 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio.

1. Reinforcing Fabric: ASTM A 185/A 185M, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.

C. Manhole Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio. Include channels and benches in manholes.

1. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
 - a. Invert Slope: 2 percent through manhole.
2. Benches: Concrete, sloped to drain into channel.
 - a. Slope: 8 percent.

D. Ballast and Pipe Supports: Portland cement design mix, 3,000 psi minimum, with 0.58 maximum water/cementitious materials ratio.

1. Reinforcing Fabric: ASTM A 185/A 185M, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavating, trenching, and backfilling are specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground sanitary sewer piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. Install gravity-flow, nonpressure, drainage piping according to the following:
 - 1. Install piping pitched down in direction of flow, at minimum slope of 2 percent unless otherwise indicated.
 - 2. Install PVC Type PSM sewer piping according to ASTM D 2321 and ASTM F 1668.
 - 3. Install PVC gravity sewer piping according to ASTM D 2321 and ASTM F 1668.
- F. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

3.3 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, nonpressure, drainage piping according to the following:
 - 1. Join PVC Type PSM sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasket joints.
 - 2. Join PVC gravity sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasket joints.
 - 3. Join dissimilar pipe materials with nonpressure-type, flexible couplings.
- B. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
 - 1. Use nonpressure flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
 - a. Shielded flexible couplings for pipes of same or slightly different OD.
 - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
 - c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
 - 2. Use pressure pipe couplings for force-main joints.

3.4 MANHOLE INSTALLATION

- A. General: Install manholes complete with appurtenances and accessories indicated.
- B. Install precast concrete manhole sections with sealants according to ASTM C 891.
- C. Form continuous concrete channels and benches between inlets and outlet.
- D. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 6 inches above finished surface elsewhere unless otherwise indicated.
- E. Install manhole-cover inserts in frame and immediately below cover.

3.5 CONCRETE PLACEMENT

- A. Place cast-in-place concrete according to ACI 318.

3.6 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts, and use cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.
 - 1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
 - 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
 - 3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
- B. Set cleanout frames and covers in earth in cast-in-place-concrete block, 18 by 18 by 24 inches deep. Set with tops ½ inch above surrounding grade.
- C. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

3.7 CONNECTIONS

- A. Connect nonpressure, gravity-flow drainage piping to building's sanitary building drains specified in Section 221316 "Sanitary Waste and Vent Piping."

3.8 IDENTIFICATION

- A. Comply with requirements in Section 31200 "Earth Moving" for underground utility identification devices. Arrange for installation of green warning tapes directly over piping and at outside edges of underground manholes.
 - 1. Use detectable warning tape over ferrous piping.
 - 2. Use detectable warning tape over nonferrous piping and over edges of underground manholes.

3.9 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
 - 1. Submit separate report for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 - 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 - 4. Reinspect and repeat procedure until results are satisfactory.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.

1. Do not enclose, cover, or put into service before inspection and approval.
 2. Test completed piping systems according to requirements of authorities having jurisdiction.
 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
 4. Submit separate report for each test.
 5. Hydrostatic Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:
 6. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction.
 7. Manholes: Perform hydraulic test according to ASTM C 969.
- C. Leaks and loss in test pressure constitute defects that must be repaired.
- D. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.10 CLEANING

- A. Clean dirt and superfluous material from interior of piping.

END OF SECTION 221313

SECTION 312000

EARTH MOVING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Preparing subgrades for slabs-on-grade, walks, pavements, turf and grasses, and plants.
2. Subbase course for concrete pavements.
3. Subbase course and base course for asphalt paving.
4. Subsurface drainage backfill for walls and trenches.

B. Related Documents:

1. Drawings, General Provision of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department", apply to this section.
2. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

1.2 DEFINITIONS

A. Backfill: Soil material or controlled low-strength material used to fill an excavation.

1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
2. Final Backfill: Backfill placed over initial backfill to fill a trench.

B. Base Course: Aggregate layer placed between the subbase course and hot-mix asphalt paving.

C. Bedding Course: Aggregate layer placed over the excavated subgrade in a trench before laying pipe.

D. Borrow Soil: Satisfactory soil imported from off-site for use as fill or backfill.

E. Excavation: Removal of material encountered above subgrade elevations and to lines and dimensions indicated.

1. Authorized Additional Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions as directed by Architect. Authorized additional excavation and replacement material will be paid for according to Contract provisions for unit prices.
2. Bulk Excavation: Excavation more than 10 feet in width and more than 30 feet in length.
3. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions without direction by Architect. Unauthorized excavation, as well as remedial work directed by Architect, shall be without additional compensation.

F. Fill: Soil materials used to raise existing grades.

G. Rock: Rock material in beds, ledges, unstratified masses, conglomerate deposits, and boulders of rock material that exceed 1 cu. yd. for bulk excavation or 3/4 cu. yd. for footing, trench, and pit excavation that cannot be removed by rock excavating equipment equivalent to the following in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted:

1. Excavation of Footings, Trenches, and Pits: Late-model, track-mounted hydraulic excavator; equipped with a 42-inch-wide, maximum, short-tip-radius rock bucket; rated at not less than 138-hp flywheel power with bucket-curling force of not less than 28,700 lbf and stick-crowd force of not less than 18,400 lbf with extra-long reach boom; measured according to SAE J-1179.
 2. Bulk Excavation: Late-model, track-mounted loader; rated at not less than 230-hp flywheel power and developing a minimum of 47,992-lbf breakout force with a general-purpose bare bucket; measured according to SAE J-732.
- H. Rock: Rock material in beds, ledges, unstratified masses, conglomerate deposits, and boulders of rock material 3/4 cu. yd. or more in volume that exceed a standard penetration resistance of 100 blows/2 inches when tested by a geotechnical testing agency, according to ASTM D 1586.
- I. Subbase Course: Aggregate layer placed between the subgrade and base course for hot-mix asphalt pavement, or aggregate layer placed between the subgrade and a cement concrete pavement or a cement concrete or hot-mix asphalt walk.
- J. Subgrade: Uppermost surface of an excavation or the top surface of a fill or backfill immediately below subbase, drainage fill, drainage course, or topsoil materials.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified testing agency.
- B. Material Test Reports: For each on-site and borrow soil material proposed for fill and backfill as follows:
1. Classification according to ASTM D 2487.
 2. Laboratory compaction curve according to the geotechnical engineering recommendations.
- C. Preexcavation Photographs or Videotape: Show existing conditions of adjoining construction and site improvements, including finish surfaces, that might be misconstrued as damage caused by earth moving operations. Submit before earth moving begins.

1.4 QUALITY ASSURANCE

- A. Geotechnical Testing Agency Qualifications: Qualified according to ASTM E 329 and ASTM D 3740 for testing indicated.
- B. Preexcavation Conference: Conduct conference at Project site.

1.5 PROJECT CONDITIONS

- A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during earth moving operations.
1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
 2. Provide alternate routes around closed or obstructed traffic ways if required by Owner or authorities having jurisdiction.
- B. Improvements on Adjoining Property: Authority for performing earth moving indicated on property adjoining Owner's property will be obtained by Owner before award of Contract.
1. Do not proceed with work on adjoining property until directed by Architect.

- C. Utility Locator Service: Notify 811 for area where Project is located before beginning earth moving operations.
- D. Do not commence earth moving operations until temporary erosion- and sedimentation-control measures, are in place.
- E. The following practices are prohibited within protection zones:
 - 1. Storage of construction materials, debris, or excavated material.
 - 2. Parking vehicles or equipment.
 - 3. Foot traffic.
 - 4. Erection of sheds or structures.
 - 5. Impoundment of water.
 - 6. Excavation or other digging unless otherwise indicated.
 - 7. Attachment of signs to or wrapping materials around trees or plants unless otherwise indicated.
- F. Do not direct vehicle or equipment exhaust towards protection zones.
- G. Prohibit heat sources, flames, ignition sources, and smoking within or near protection zones.

PART 2 - PRODUCTS

2.1 SOIL MATERIALS

- A. General: Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations.
- B. Satisfactory Soils: Refer to the geotechnical engineers report.
- C. Unsatisfactory Soils: Refer to the geotechnical engineers report
 - 1. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earth moving operations.
- B. Protect and maintain erosion and sedimentation controls during earth moving operations.
- C. Protect subgrades and foundation soils from freezing temperatures and frost. Remove temporary protection before placing subsequent materials.

3.2 DEWATERING

- A. Prevent surface water and ground water from entering excavations, from ponding on prepared subgrades, and from flooding Project site and surrounding area.
- B. Protect subgrades from softening, undermining, washout, and damage by rain or water accumulation.

1. Reroute surface water runoff away from excavated areas. Do not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches.

3.3 EXPLOSIVES

- A. Explosives: Do not use explosives.

3.4 EXCAVATION, GENERAL

- A. Unclassified Excavation: Excavate to subgrade elevations regardless of the character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil materials, and obstructions. No changes in the Contract Sum or the Contract Time will be authorized for rock excavation or removal of obstructions.
 1. If excavated materials intended for fill and backfill include unsatisfactory soil materials and rock, replace with satisfactory soil materials.
- B. Classified Excavation: Excavate to subgrade elevations. Material to be excavated will be classified as earth and rock. Do not excavate rock until it has been classified and cross sectioned by Architect. The Contract Sum will be adjusted for rock excavation according to unit prices included in the Contract Documents. Changes in the Contract Time may be authorized for rock excavation.
 1. Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation.
 - a. Intermittent drilling; blasting, if permitted; ram hammering; or ripping of material not classified as rock excavation is earth excavation.

3.5 EXCAVATION FOR WALKS AND PAVEMENTS

- A. Excavate surfaces under walks and pavements to indicated lines, cross sections, elevations, and subgrades.

3.6 SUBGRADE INSPECTION

- A. Notify Architect when excavations have reached required subgrade.
- B. If Architect determines that unsatisfactory soil is present, continue excavation and replace with compacted backfill or fill material as directed.
- C. Proof-roll subgrade below the building slabs and pavements with a pneumatic-tired and loaded 10-wheel, tandem-axle dump truck weighing not less than 15 tons to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.
 1. Completely proof-roll subgrade in one direction, repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph.
 2. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Architect, and replace with compacted backfill or fill as directed.
- D. Authorized additional excavation and replacement material will be paid for according to Contract provisions for unit prices.

- E. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Architect, without additional compensation.

3.7 UNAUTHORIZED EXCAVATION

- A. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom, without altering top elevation. Lean concrete fill, with 28-day compressive strength of 2500 psi, may be used when approved by Architect.
 - 1. Fill unauthorized excavations under other construction, pipe, or conduit as directed by Architect.

3.8 STORAGE OF SOIL MATERIALS

- A. Stockpile borrow soil materials and excavated satisfactory soil materials without intermixing. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
 - 1. Stockpile soil materials away from edge of excavations. Do not store within drip line of remaining trees.

3.9 BACKFILL

- A. Place and compact backfill in excavations promptly, but not before completing the following:
 - 1. Construction below finish grade including, where applicable, subdrainage, dampproofing, waterproofing, and perimeter insulation.
 - 2. Testing and inspecting underground utilities.
 - 3. Removing concrete formwork.
 - 4. Removing trash and debris.
 - 5. Removing temporary shoring and bracing, and sheeting.
 - 6. Installing permanent or temporary horizontal bracing on horizontally supported walls.
- B. Place backfill on subgrades free of mud, frost, snow, or ice.

3.10 SOIL FILL

- A. Plow, scarify, bench, or break up sloped surfaces steeper than 1 vertical to 4 horizontal so fill material will bond with existing material.
- B. Place and compact fill material in layers to required elevations as follows:
 - 1. Under grass and planted areas, use satisfactory soil material.
 - 2. Under walks and pavements, use satisfactory soil material.
- C. Place soil fill on subgrades free of mud, frost, snow, or ice.

3.11 SOIL MOISTURE CONTROL

- A. Uniformly moisten or aerate subgrade and each subsequent fill or backfill soil layer before compaction to within 2 percent of optimum moisture content.
 - 1. Do not place backfill or fill soil material on surfaces that are muddy, frozen, or contain frost or ice.
 - 2. Remove and replace, or scarify and air dry, otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.

3.12 COMPACTION OF SOIL BACKFILLS AND FILLS

- A. Place backfill and fill soil materials in layers not more than 8 inches in loose depth for material compacted by heavy compaction equipment, and not more than 4 inches in loose depth for material compacted by hand-operated tampers.
- B. Place backfill and fill soil materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure.
- C. Compact soil materials to not less than the following percentages of maximum dry unit weight according to the drawings.

3.13 GRADING

- A. General: Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
 - 1. Provide a smooth transition between adjacent existing grades and new grades.
 - 2. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- B. Site Rough Grading: Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to required elevations within the following tolerances:
 - 1. Turf or Unpaved Areas: Plus or minus 1 inch
 - 2. Walks: Plus or minus 1 inch
 - 3. Pavements: Plus or minus 1/2 inch

3.14 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:
 - 1. Determine prior to placement of fill that site has been prepared in compliance with requirements.
 - 2. Determine that fill material and maximum lift thickness comply with requirements.
 - 3. Determine, at the required frequency, that in-place density of compacted fill complies with requirements.
- B. Testing Agency: Owner will engage a qualified geotechnical engineering testing agency to perform tests and inspections.
- C. Allow testing agency to inspect and test subgrades and each fill or backfill layer. Proceed with subsequent earth moving only after test results for previously completed work comply with requirements.
- D. Testing agency will test compaction of soils in place according to ASTM D 1556, ASTM D 2167, ASTM D 2922, and ASTM D 2937, as applicable. Tests will be performed at the following locations and frequencies:
 - 1. Paved Reas: At subgrade and at each compacted fill and backfill layer, at least one test for every 2000 sq. ft. or less of paved area or building slab, but in no case fewer than three tests.
- E. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil materials to depth required; recompact and retest until specified compaction is obtained.

3.15 PROTECTION

- A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.
- B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.
 - 1. Scarify or remove and replace soil material to depth as directed by Architect; reshape and recompact.
- C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.
 - 1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

3.16 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus satisfactory soil and waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.
- B. Transport surplus satisfactory soil to designated storage areas on Owner's property. Stockpile or spread soil as directed by Architect.
 - 1. Remove waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.

END OF SECTION 312000

SECTION 321216

ASPHALT PAVING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cold milling of existing asphalt pavement.
2. Hot-mix asphalt patching.
3. Hot-mix asphalt paving.

B. Related Documents:

1. Drawings, General Provision of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department", apply to this section.
2. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Review methods and procedures related to hot-mix asphalt paving including, but not limited to, the following:
 - a. Review proposed sources of paving materials, including capabilities and location of plant that will manufacture hot-mix asphalt.
 - b. Review requirements for protecting paving work, including restriction of traffic during installation period and for remainder of construction period.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include technical data and tested physical and performance properties.
2. Job-Mix Designs: Certification, by authorities having jurisdiction, of approval of each job mix proposed for the Work.
3. Job-Mix Designs: For each job mix proposed for the Work.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For manufacturer and testing agency.

B. Material Certificates: For each paving material.

C. Material Test Reports: For each paving material, by a qualified testing agency.

D. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A paving-mix manufacturer registered with and approved by authorities having jurisdiction or the DOT of state in which Project is located.
- B. Testing Agency Qualifications: Qualified according to ASTM D 3666 for testing indicated.
- C. Regulatory Requirements: Comply with materials, workmanship, and other applicable requirements of TXDOT for asphalt paving work.
 - 1. Measurement and payment provisions and safety program submittals included in standard specifications do not apply to this Section.

1.6 FIELD CONDITIONS

- A. Environmental Limitations: Do not apply asphalt materials if subgrade is wet or excessively damp, if rain is imminent or expected before time required for adequate cure, or if the following conditions are not met:
 - 1. Prime Coat: Minimum surface temperature of 60 deg F
 - 2. Tack Coat: Minimum surface temperature of 60 deg F
 - 3. Slurry Coat: Comply with weather limitations in ASTM D 3910.
 - 4. Revise temperature in "Asphalt Base Course" Subparagraph below to suit Project. Thicker asphalt base courses may be placed if surface temperature exceeds freezing.
 - 5. Asphalt Base Course: Minimum surface temperature of 40 deg F and rising at time of placement.
 - 6. Asphalt Surface Course: Minimum surface temperature of 60 deg F at time of placement.

PART 2 - PRODUCTS

2.1 AGGREGATES

- A. General: Use materials and gradations that have performed satisfactorily in previous installations.
- B. Coarse Aggregate: ASTM D 692/D 692M, sound; angular crushed stone, crushed gravel, or cured, crushed blast-furnace slag.
- C. Fine Aggregate: ASTM D 1073 or AASHTO M 29, sharp-edged natural sand or sand prepared from stone, gravel, cured blast-furnace slag, or combinations thereof.
 - 1. For hot-mix asphalt, limit natural sand to a maximum of 20 percent by weight of the total aggregate mass.
- D. Mineral Filler: ASTM D 242/D 242M or AASHTO M 17, rock or slag dust, hydraulic cement, or other inert material.

2.2 ASPHALT MATERIALS

- A. Asphalt Binder: AASHTO M 320, Retain "Asphalt Cement" Paragraph below with option for viscosity- or penetration-graded asphalt cement if these materials are available and required. Viscosity testing measures properties more accurately than penetration testing. Insert viscosity or penetration grades below if required.
- B. Asphalt Cement: ASTM D 3381/D 3381M for viscosity-graded material
- C. Cutback Prime Coat: ASTM D 2027, medium-curing cutback asphalt, MC-30 or MC-70

- D. Emulsified Asphalt Prime Coat: ASTM D 977 emulsified asphalt, or ASTM D 2397 cationic emulsified asphalt, slow setting, diluted in water, of suitable grade and consistency for application.
- E. Tack Coat: ASTM D 977 emulsified asphalt, or ASTM D 2397 cationic emulsified asphalt, slow setting, diluted in water, of suitable grade and consistency for application.
- F. Fog Seal: ASTM D 977 emulsified asphalt, or ASTM D 2397 cationic emulsified asphalt, slow setting, factory diluted in water, of suitable grade and consistency for application.
- G. Water: Potable.
- H. Undersealing Asphalt: ASTM D 3141; pumping consistency.

2.3 AUXILIARY MATERIALS

- A. Recycled Materials for Hot-Mix Asphalt Mixes: Reclaimed asphalt pavement; reclaimed, unbound-aggregate base material; and recycled tires, asphalt shingles or glass from sources and gradations that have performed satisfactorily in previous installations, equal to performance of required hot-mix asphalt paving produced from all new materials.
- B. Herbicide: Commercial chemical for weed control, registered by the EPA, and not classified as "restricted use" for locations and conditions of application. Provide in granular, liquid, or wettable powder form.
- C. Sand: ASTM D 1073, Grade No. 2 or No. 3.
- D. Joint Sealant: ASTM D 6690, Type I hot-applied, single-component, polymer-modified bituminous sealant.

2.4 MIXES

- A. Hot-Mix Asphalt: Dense-graded, hot-laid, hot-mix asphalt plant mixes approved by authorities having jurisdiction and complying with the following requirements:
 1. Provide mixes with a history of satisfactory performance in geographical area where Project is located.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that subgrade is dry and in suitable condition to begin paving.
- B. Proof-roll subgrade below pavements with heavy pneumatic-tired equipment to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.
 1. Completely proof-roll subgrade in one direction repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph.
 2. Revise the minimum weight or type of vehicle in first subparagraph below if required.
 3. Proof roll with a loaded 10-wheel, tandem-axle dump truck weighing not less than 15 tons.
 4. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Architect, and replace with compacted backfill or fill as directed.
- C. Proceed with paving only after unsatisfactory conditions have been corrected.

3.2 PATCHING

- A. Asphalt Pavement: Saw cut perimeter of patch and excavate existing pavement section to sound base. Excavate rectangular or trapezoidal patches, extending 12 inches into perimeter of adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically. Remove excavated material. Recompact existing unbound-aggregate base course to form new subgrade.
- B. Portland Cement Concrete Pavement: Break cracked slabs and roll as required to reseat concrete pieces firmly.
 - 1. Pump hot undersealing asphalt under rocking slab until slab is stabilized or, if necessary, crack slab into pieces and roll to reseat pieces firmly.
 - 2. Remove disintegrated or badly cracked pavement. Excavate rectangular or trapezoidal patches, extending into perimeter of adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically. Recompact existing unbound-aggregate base course to form new subgrade.
- C. Tack Coat: Before placing patch material, apply tack coat uniformly to vertical asphalt surfaces abutting the patch. Apply at a rate of 0.05 to 0.15 gal./sq. yd.
 - 1. Allow tack coat to cure undisturbed before applying hot-mix asphalt paving.
 - 2. Avoid smearing or staining adjoining surfaces, appurtenances, and surroundings. Remove spillages and clean affected surfaces.
- D. Placing Patch Material: Fill excavated pavement areas with hot-mix asphalt base mix for full thickness of patch and, while still hot, compact flush with adjacent surface.
- E. Placing Patch Material: Partially fill excavated pavements with hot-mix asphalt base mix and, while still hot, compact. Cover asphalt base course with compacted, hot-mix surface layer finished flush with adjacent surfaces.

3.3 REPAIRS

- A. Leveling Course: Install and compact leveling course consisting of hot-mix asphalt surface course to level sags and fill depressions deeper than 1 inch in existing pavements.
 - 1. Install leveling wedges in compacted lifts not exceeding 3 inches thick.
- B. Crack and Joint Filling: Remove existing joint filler material from cracks or joints to a depth of 1/4 inch.
 - 1. Clean cracks and joints in existing hot-mix asphalt pavement.
 - 2. Use emulsified-asphalt slurry to seal cracks and joints less than 1/4 inch wide. Fill flush with surface of existing pavement and remove excess.
 - 3. Use hot-applied joint sealant to seal cracks and joints more than 1/4 inch wide. Fill flush with surface of existing pavement and remove excess.

3.4 SURFACE PREPARATION

- A. General: Immediately before placing asphalt materials, remove loose and deleterious material from substrate surfaces. Ensure that prepared subgrade is ready to receive paving.
- B. Herbicide Treatment: Apply herbicide according to manufacturer's recommended rates and written application instructions. Apply to dry, prepared subgrade or surface of compacted-aggregate base before applying paving materials.
 - 1. Mix herbicide with prime coat if formulated by manufacturer for that purpose.

- C. Cutback Prime Coat: Apply uniformly over surface of compacted unbound-aggregate base course at a rate of 0.15 to 0.50 gal./sq. yd. Apply enough material to penetrate and seal, but not flood, surface. Allow prime coat to cure.
 - 1. If prime coat is not entirely absorbed within 24 hours after application, spread sand over surface to blot excess asphalt. Use enough sand to prevent pickup under traffic. Remove loose sand by sweeping before pavement is placed and after volatiles have evaporated.
 - 2. Protect primed substrate from damage until ready to receive paving.
- D. Emulsified Asphalt Prime Coat: Apply uniformly over surface of compacted unbound-aggregate base course at a rate of 0.10 to 0.30 gal./sq. yd. per inch depth, Apply enough material to penetrate and seal, but not flood, surface. Allow prime coat to cure.
 - 1. If prime coat is not entirely absorbed within 24 hours after application, spread sand over surface to blot excess asphalt. Use enough sand to prevent pickup under traffic. Remove loose sand by sweeping before pavement is placed and after volatiles have evaporated.
 - 2. Protect primed substrate from damage until ready to receive paving.
- E. Tack Coat: Apply uniformly to surfaces of existing pavement at a rate of 0.05 to 0.15 gal./sq. yd.
 - 1. Allow tack coat to cure undisturbed before applying hot-mix asphalt paving.
 - 2. Avoid smearing or staining adjoining surfaces, appurtenances, and surroundings. Remove spillages and clean affected surfaces.

3.5 PLACING HOT-MIX ASPHALT

- A. Machine place hot-mix asphalt on prepared surface, spread uniformly, and strike off. Place asphalt mix by hand in areas inaccessible to equipment in a manner that prevents segregation of mix. Place each course to required grade, cross section, and thickness when compacted.
 - 1. Place hot-mix asphalt base course in number of lifts and thicknesses indicated.
 - 2. Place hot-mix asphalt surface course in single lift.
 - 3. Spread mix at a minimum temperature of 250 deg F
 - 4. Begin applying mix along centerline of crown for crowned sections and on high side of one-way slopes unless otherwise indicated.
 - 5. Regulate paver machine speed to obtain smooth, continuous surface free of pulls and tears in asphalt-paving mat.
- B. Place paving in consecutive strips not less than 10 feet wide unless infill edge strips of a lesser width are required.
 - 1. After first strip has been placed and rolled, place succeeding strips and extend rolling to overlap previous strips. Overlap mix placement about 1 to 1-1/2 inches from strip to strip to ensure proper compaction of mix along longitudinal joints.
 - 2. Complete a section of asphalt base course before placing asphalt surface course.
- C. Promptly correct surface irregularities in paving course behind paver. Use suitable hand tools to remove excess material forming high spots. Fill depressions with hot-mix asphalt to prevent segregation of mix; use suitable hand tools to smooth surface.

3.6 JOINTS

- A. Construct joints to ensure a continuous bond between adjoining paving sections. Construct joints free of depressions, with same texture and smoothness as other sections of hot-mix asphalt course.
 - 1. Clean contact surfaces and apply tack coat to joints.
 - 2. Offset longitudinal joints, in successive courses, a minimum of 6 inches
 - 3. Offset transverse joints, in successive courses, a minimum of 24 inches

4. Construct transverse joints at each point where paver ends a day's work and resumes work at a subsequent time. Construct these joints as shown on Drawings.
5. Compact joints as soon as hot-mix asphalt will bear roller weight without excessive displacement.
6. Compact asphalt at joints to a density within 2 percent of specified course density.

3.7 COMPACTION

- A. General: Begin compaction as soon as placed hot-mix paving will bear roller weight without excessive displacement. Compact hot-mix paving with hot, hand tampers or with vibratory-plate compactors in areas inaccessible to rollers.
 1. Complete compaction before mix temperature cools to 185 deg F
- B. Breakdown Rolling: Complete breakdown or initial rolling immediately after rolling joints and outside edge. Examine surface immediately after breakdown rolling for indicated crown, grade, and smoothness. Correct laydown and rolling operations to comply with requirements.
- C. Intermediate Rolling: Begin intermediate rolling immediately after breakdown rolling while hot-mix asphalt is still hot enough to achieve specified density. Continue rolling until hot-mix asphalt course has been uniformly compacted to the following density:
 1. Average Density: 96 percent of reference laboratory density according to ASTM D 6927 or AASHTO T 245, but not less than 94 percent or greater than 100 percent.
 2. Average Density: 92 percent of reference maximum theoretical density according to ASTM D 2041, but not less than 90 percent or greater than 96 percent.
- D. Finish Rolling: Finish roll paved surfaces to remove roller marks while hot-mix asphalt is still warm.
- E. Edge Shaping: While surface is being compacted and finished, trim edges of pavement to proper alignment. Bevel edges while asphalt is still hot; compact thoroughly.
- F. Repairs: Remove paved areas that are defective or contaminated with foreign materials and replace with fresh, hot-mix asphalt. Compact by rolling to specified density and surface smoothness.
- G. Protection: After final rolling, do not permit vehicular traffic on pavement until it has cooled and hardened.
- H. Erect barricades to protect paving from traffic until mixture has cooled enough not to become marked.

3.8 INSTALLATION TOLERANCES

- A. Pavement Thickness: Compact each course to produce the thickness indicated within the following tolerances:
 1. Base Course: Plus or minus 1/2 inch
 2. Surface Course: Plus 1/4 inch, no minus.
- B. Pavement Surface Smoothness: Compact each course to produce a surface smoothness within the following tolerances as determined by using a 10-foot straightedge applied transversely or longitudinally to paved areas:
 1. Base Course: **1/4 inch**
 2. Surface Course: **1/8 inch**
 3. Crowned Surfaces: Test with crowned template centered and at right angle to crown. Maximum allowable variance from template is 1/4 inch.
- C. Asphalt Traffic-Calming Devices: Compact and form asphalt to produce the contour indicated and within a tolerance of plus or minus 1/8 inch of height indicated above pavement surface.

3.9 SURFACE TREATMENTS

- A. Fog Seals: Apply fog seal at a rate of 0.10 to 0.15 gal./sq. yd. to existing asphalt pavement and allow to cure. With fine sand, lightly dust areas receiving excess fog seal.
- B. Slurry Seals: Apply slurry coat in a uniform thickness according to ASTM D 3910 and allow to cure.
 - 1. Roll slurry seal to remove ridges and provide a uniform, smooth surface.

3.10 FIELD QUALITY CONTROL

- A. Testing Agency: Owner shall engage a qualified testing agency to perform tests and inspections.
- B. Thickness: In-place compacted thickness of hot-mix asphalt courses will be determined according to ASTM D 3549.
- C. Surface Smoothness: Finished surface of each hot-mix asphalt course will be tested for compliance with smoothness tolerances.
- D. Asphalt Traffic-Calming Devices: Finished height of traffic-calming devices above pavement will be measured for compliance with tolerances.
- E. In-Place Density: Testing agency will take samples of uncompacted paving mixtures and compacted pavement according to ASTM D 979 or AASHTO T 168.
 - 1. Reference maximum theoretical density will be determined by averaging results from four samples of hot-mix asphalt-paving mixture delivered daily to site, prepared according to ASTM D 2041, and compacted according to job-mix specifications.
 - 2. In-place density of compacted pavement will be determined by testing core samples according to ASTM D 1188 or ASTM D 2726.
 - a. One core sample will be taken for every 1000 sq. yd. or less of installed pavement, with no fewer than three cores taken.
 - b. Field density of in-place compacted pavement may also be determined by nuclear method according to ASTM D 2950 and correlated with ASTM D 1188 or ASTM D 2726.
- F. Replace and compact hot-mix asphalt where core tests were taken.
- G. Remove and replace or install additional hot-mix asphalt where test results or measurements indicate that it does not comply with specified requirements.

3.11 WASTE HANDLING

- A. General: Handle asphalt-paving waste according to approved waste management plan required in Section 017419 "Construction Waste Management and Disposal."

END OF SECTION 321216

SECTION 321313
CONCRETE PAVING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Driveways.
2. Roadways.
3. Parking lots.
4. Curbs and gutters.
5. Walks.

B. Related Documents:

1. Drawings, General Provision of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department", apply to this section.
2. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

1.2 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of blended hydraulic cement, fly ash and other pozzolans, and ground granulated blast-furnace slag.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. Shop Drawings: Indicate pavement markings, lane separations, and defined parking spaces. Indicate, with international symbol of accessibility, spaces allocated for people with disabilities.

C. Other Action Submittals:

1. Design Mixtures: For each concrete paving mixture. Include alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer of detectable warnings, ready-mix concrete manufacturer and testing agency.

B. Material Certificates: For the following, from manufacturer:

1. Cementitious materials.
2. Steel reinforcement and reinforcement accessories.
3. Fiber reinforcement.
4. Admixtures.

5. Curing compounds.
6. Applied finish materials.
7. Bonding agent or epoxy adhesive.
8. Joint fillers.

C. Material Test Reports: For each of the following:

1. Aggregates.

D. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Detectable Warning Installer Qualifications: An employer of workers trained and approved by manufacturer of stamped concrete paving systems.

B. Ready-Mix-Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.

1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities" (Quality Control Manual - Section 3, "Plant Certification Checklist").

C. Testing Agency Qualifications: Qualified according to ASTM C 1077 and ASTM E 329 for testing indicated.

1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-1 or an equivalent certification program.

D. Concrete Testing Service: Engage a qualified testing agency to perform material evaluation tests and to design concrete mixtures.

E. ACI Publications: Comply with ACI 301 unless otherwise indicated.

F. Preinstallation Conference: Conduct conference at Project site.

1. Review methods and procedures related to concrete paving, including but not limited to, the following:

- a. Concrete mixture design.
- b. Quality control of concrete materials and concrete paving construction practices.

2. Require representatives of each entity directly concerned with concrete paving to attend, including the following:

- a. Contractor's superintendent.
- b. Independent testing agency responsible for concrete design mixtures.
- c. Ready-mix concrete manufacturer.
- d. Concrete paving subcontractor.
- e. Manufacturer's representative of stamped concrete paving system used for detectable warnings.

1.6 PROJECT CONDITIONS

A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.

- B. Pavement-Marking Paint: Proceed with pavement marking only on clean, dry surfaces and at a minimum ambient or surface temperature of 40 deg F, for oil-based materials 55 deg F for water-based materials, and not exceeding 95 deg F

PART 2 - PRODUCTS

2.1 FORMS

- A. Form Materials: Plywood, metal, metal-framed plywood, or other approved panel-type materials to provide full-depth, continuous, straight, and smooth exposed surfaces.
 - 1. Use flexible or uniformly curved forms for curves with a radius of 100 feet or less.
- B. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and that will not impair subsequent treatments of concrete surfaces.

2.2 STEEL REINFORCEMENT

- A. Recycled Content: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- B. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 ; deformed.
- C. Joint Dowel Bars: ASTM A 615/A 615M, Grade 60 plain-steel bars, Cut bars true to length with ends square and free of burrs.
- D. Tie Bars: ASTM A 615/A 615M, Grade 60 deformed.
- E. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars, welded wire reinforcement, and dowels in place. Manufacture bar supports according to CRSI's "Manual of Standard Practice" from steel wire, plastic, or precast concrete of greater compressive strength than concrete specified, and as follows:
 - 1. Equip wire bar supports with sand plates or horizontal runners where base material will not support chair legs.
- F. Zinc Repair Material: ASTM A 780.

2.3 CONCRETE MATERIALS

- A. Cementitious Material: Use the following cementitious materials, of same type, brand, and source throughout Project:
 - 1. Portland Cement: ASTM C 150, portland cement
 - a. Fly Ash: ASTM C 618,
 - b. Ground Granulated Blast-Furnace Slag: ASTM C 989, Grade 100 or 120.
 - 2. Blended Hydraulic Cement: ASTM C 595, cement.

Normal-Weight Aggregates: ASTM C 33, uniformly graded. Provide aggregates from a single source with documented service-record data of at least 10 years' satisfactory service in similar paving applications and service conditions using similar aggregates and cementitious materials.

3. Maximum Coarse-Aggregate Size: 1-1/2 inches nominal.
 4. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- B. Water: Potable and complying with ASTM C 94/C 94M.
- C. Air-Entraining Admixture: ASTM C 260.
- D. Chemical Admixtures: Admixtures certified by manufacturer to be compatible with other admixtures and to contain not more than 0.1 percent water-soluble chloride ions by mass of cementitious material.
1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
 2. Retarding Admixture: ASTM C 494/C 494M, Type B.
 3. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
 4. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
 5. High-Range, Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type G.
 6. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.

2.4 CURING MATERIALS

- A. Absorptive Cover: AASHTO M 182, Class 3, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. dry or cotton mats.
- B. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.
- C. Water: Potable.
- D. Evaporation Retarder: Waterborne, monomolecular, film forming, manufactured for application to fresh concrete.
- E. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, dissipating.
- F. White, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 2, Class B, dissipating.

2.5 RELATED MATERIALS

- A. Joint Fillers: ASTM D 1751, asphalt-saturated cellulosic fiber in preformed strips.
- B. Bonding Agent: ASTM C 1059, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- C. Epoxy Bonding Adhesive: ASTM C 881/C 881M, two-component epoxy resin capable of humid curing and bonding to damp surfaces; of class suitable for application temperature, of grade complying with requirements, and of the following types:
1. Types IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.
- D. Chemical Surface Retarder: Water-soluble, liquid, set retarder with color dye, for horizontal concrete surface application, capable of temporarily delaying final hardening of concrete to a depth of 1/8 to 1/4 inch.

2.6 WHEEL STOPS

- A. Wheel Stops: Precast, air-entrained concrete, 2500-psi minimum compressive strength, 4-1/2 inches high by 9 inches wide by 72 inches long. Provide chamfered corners and drainage slots on underside and holes for anchoring to substrate.

1. Dowels: Galvanized steel, 3/4 inch in diameter, 10-inch minimum length.

2.7 CONCRETE MIXTURES

- A. Prepare design mixtures, proportioned according to ACI 301, for each type and strength of normal-weight concrete, and as determined by either laboratory trial mixtures or field experience.
 1. Use a qualified independent testing agency for preparing and reporting proposed concrete design mixtures for the trial batch method.
 2. When automatic machine placement is used, determine design mixtures and obtain laboratory test results that meet or exceed requirements.
- B. Proportion mixtures to provide normal-weight concrete with the following properties:
 1. Compressive Strength (28 Days): As shown on drawings.
 2. Maximum Water-Cementitious Materials Ratio at Point of Placement: 0.50.
 3. Slump Limit: 4 inches.
- C. Add air-entraining admixture at manufacturer's prescribed rate to result in normal-weight concrete at point of placement having an air content as follows:
 1. Air Content: Refer to geotechnical engineering report.
- D. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- E. Chemical Admixtures: Use admixtures according to manufacturer's written instructions.
 1. Use water-reducing admixture, high-range, water-reducing admixture, high-range, water-reducing and retarding admixture, or plasticizing and retarding admixture in concrete as required for placement and workability.
 2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
- F. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
 1. Fly Ash or Pozzolan: 25 percent.
 2. Ground Granulated Blast-Furnace Slag: 50 percent.
- G. Synthetic Fiber: Uniformly disperse in concrete mixture at manufacturer's recommended rate, but not less than 1.0 lb/cu. yd.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine exposed subgrades and subbase surfaces for compliance with requirements for dimensional, grading, and elevation tolerances.
- B. Proof-roll prepared subbase surface below concrete paving to identify soft pockets and areas of excess yielding.
 1. Completely proof-roll subbase in one direction and repeat in perpendicular direction. Limit vehicle speed to 3 mph
 2. Proof-roll with a pneumatic-tired and loaded, 10-wheel, tandem-axle dump truck weighing not less than 15 tons

3. Correct subbase with soft spots and areas of pumping or rutting exceeding depth of 1/2 inch according to requirements in Section 312000 "Earth Moving."
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove loose material from compacted subbase surface immediately before placing concrete.

3.3 EDGE FORMS AND SCREED CONSTRUCTION

- A. Set, brace, and secure edge forms, bulkheads, and intermediate screed guides to required lines, grades, and elevations. Install forms to allow continuous progress of work and so forms can remain in place at least 24 hours after concrete placement.
- B. Clean forms after each use and coat with form-release agent to ensure separation from concrete without damage.

3.4 STEEL REINFORCEMENT

- A. General: Comply with CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, or other bond-reducing materials.
- C. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position during concrete placement. Maintain minimum cover to reinforcement.
- D. Install welded wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh, and lace splices with wire. Offset laps of adjoining widths to prevent continuous laps in either direction.
- E. Install fabricated bar mats in lengths as long as practicable. Handle units to keep them flat and free of distortions. Straighten bends, kinks, and other irregularities, or replace units as required before placement. Set mats for a minimum 2-inch overlap of adjacent mats.

3.5 JOINTS

- A. General: Form construction, isolation, and contraction joints and tool edges true to line, with faces perpendicular to surface plane of concrete. Construct transverse joints at right angles to centerline unless otherwise indicated.
 1. When joining existing paving, place transverse joints to align with previously placed joints unless otherwise indicated.
- B. Construction Joints: Set construction joints at side and end terminations of paving and at locations where paving operations are stopped for more than one-half hour unless paving terminates at isolation joints.
 1. Continue steel reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of paving strips unless otherwise indicated.
 2. Provide tie bars at sides of paving strips where indicated.
 3. Butt Joints: Use epoxy bonding adhesive at joint locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
 4. Keyed Joints: Provide preformed keyway-section forms or bulkhead forms with keys unless otherwise indicated. Embed keys at least 1-1/2 inches into concrete.

5. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or coat with asphalt one-half of dowel length to prevent concrete bonding to one side of joint.
- C. Isolation Joints: Form isolation joints of preformed joint-filler strips abutting concrete curbs, catch basins, manholes, inlets, structures, other fixed objects, and where indicated.
1. Locate expansion joints at intervals of 50 feet, unless otherwise indicated.
 2. Extend joint fillers full width and depth of joint.
 3. Terminate joint filler not less than 1/2 inch or more than 1 inch below finished surface if joint sealant is indicated.
 4. Place top of joint filler flush with finished concrete surface if joint sealant is not indicated.
 5. Furnish joint fillers in one-piece lengths. Where more than one length is required, lace or clip joint-filler sections together.
 6. During concrete placement, protect top edge of joint filler with metal, plastic, or other temporary preformed cap. Remove protective cap after concrete has been placed on both sides of joint.
- D. Contraction Joints: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of the concrete thickness, as follows:
1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint with grooving tool to a 1/4-inch radius. Repeat grooving of contraction joints after applying surface finishes.
 - a. Tolerance: Ensure that grooved joints are within 3 inches either way from centers of dowels.
 2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch-wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before developing random contraction cracks.
 - a. Tolerance: Ensure that sawed joints are within 3 inches either way from centers of dowels.
 3. Doweled Contraction Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or coat with asphalt one-half of dowel length to prevent concrete bonding to one side of joint.
- E. Edging: After initial floating, tool edges of paving, gutters, curbs, and joints in concrete with an edging tool to a 1/4-inch radius. Repeat tooling of edges after applying surface finishes.

3.6 CONCRETE PLACEMENT

- A. Before placing concrete, inspect and complete formwork installation, steel reinforcement, and items to be embedded or cast-in.
- B. Remove snow, ice, or frost from subbase surface and steel reinforcement before placing concrete. Do not place concrete on frozen surfaces.
- C. Moisten subbase to provide a uniform dampened condition at time concrete is placed. Do not place concrete around manholes or other structures until they are at required finish elevation and alignment.
- D. Comply with ACI 301 requirements for measuring, mixing, transporting, and placing concrete.
- E. Do not add water to concrete during delivery or at Project site. Do not add water to fresh concrete after testing.
- F. Deposit and spread concrete in a continuous operation between transverse joints. Do not push or drag concrete into place or use vibrators to move concrete into place.

- G. Consolidate concrete according to ACI 301 by mechanical vibrating equipment supplemented by hand spading, rodding, or tamping.
 - 1. Consolidate concrete along face of forms and adjacent to transverse joints with an internal vibrator. Keep vibrator away from joint assemblies, reinforcement, or side forms. Use only square-faced shovels for hand spreading and consolidation. Consolidate with care to prevent dislocating reinforcement, dowels and joint devices.
- H. Screed paving surface with a straightedge and strike off.
- I. Commence initial floating using bull floats or darbies to impart an open-textured and uniform surface plane before excess moisture or bleed water appears on the surface. Do not further disturb concrete surfaces before beginning finishing operations or spreading surface treatments.
- J. Curbs and Gutters: Use design mixture for automatic machine placement. Produce curbs and gutters to required cross section, lines, grades, finish, and jointing.
- K. Slip-Form Paving: Use design mixture for automatic machine placement. Produce paving to required thickness, lines, grades, finish, and jointing.
 - 1. Compact subbase and prepare subgrade of sufficient width to prevent displacement of slip-form paving machine during operations.
- L. Cold-Weather Placement: Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing, or low temperatures. Comply with ACI 306.1 and the following:
 - 1. When air temperature has fallen to or is expected to fall below 40 deg F, uniformly heat water and aggregates before mixing to obtain a concrete mixture temperature of not less than 50 deg F and not more than 80 deg F at point of placement.
 - 2. Do not use frozen materials or materials containing ice or snow.
 - 3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in design mixtures.
- M. Hot-Weather Placement: Comply with ACI 301 and as follows when hot-weather conditions exist:
 - 1. Cool ingredients before mixing to maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated in total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
 - 2. Cover steel reinforcement with water-soaked burlap so steel temperature will not exceed ambient air temperature immediately before embedding in concrete.
 - 3. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade moisture uniform without standing water, soft spots, or dry areas.

3.7 FLOAT FINISHING

- A. General: Do not add water to concrete surfaces during finishing operations.
- B. Float Finish: Begin the second floating operation when bleed-water sheen has disappeared and concrete surface has stiffened sufficiently to permit operations. Float surface with power-driven floats or by hand floating if area is small or inaccessible to power units. Finish surfaces to true planes. Cut down high spots and fill low spots. Refloat surface immediately to uniform granular texture.
 - 1. Burlap Finish: Drag a seamless strip of damp burlap across float-finished concrete, perpendicular to line of traffic, to provide a uniform, gritty texture.
 - 2. Medium-to-Fine-Textured Broom Finish: Draw a soft-bristle broom across float-finished concrete surface perpendicular to line of traffic to provide a uniform, fine-line texture.
 - 3. Medium-to-Coarse-Textured Broom Finish: Provide a coarse finish by striating float-finished concrete surface 1/16 to 1/8 inch deep with a stiff-bristled broom, perpendicular to line of traffic.

3.8 CONCRETE PROTECTION AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.
- B. Comply with ACI 306.1 for cold-weather protection.
- C. Evaporation Retarder: Apply evaporation retarder to concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete but before float finishing.
- D. Begin curing after finishing concrete but not before free water has disappeared from concrete surface.
- E. Curing Methods: Cure concrete by moisture curing, moisture-retaining-cover curing, curing compound or a combination of these as follows:
 - 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
 - a. Water.
 - b. Continuous water-fog spray.
 - c. Absorptive cover, water saturated and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.
 - 2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover, placed in widest practicable width, with sides and ends lapped at least 12 inches and sealed by waterproof tape or adhesive. Immediately repair any holes or tears occurring during installation or curing period using cover material and waterproof tape.
 - 3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas that have been subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating, and repair damage during curing period.

3.9 PAVING TOLERANCES

- A. Comply with tolerances in ACI 117 and as follows:
 - 1. Elevation: 3/4 inch
 - 2. Thickness: Plus 3/8 inch, minus 1/4 inch
 - 3. Surface: Gap below 10-foot-long, unlevelled straightedge not to exceed 1/2 inch
 - 4. Alignment of Tie-Bar End Relative to Line Perpendicular to Paving Edge: 1/2 inch per 12 inches of tie bar.
 - 5. Lateral Alignment and Spacing of Dowels: 1 inch
 - 6. Vertical Alignment of Dowels: 1/4 inch.
 - 7. Alignment of Dowel-Bar End Relative to Line Perpendicular to Paving Edge: 1/4 inch per 12 inches of dowel.
 - 8. Joint Spacing: 3 inches .
 - 9. Contraction Joint Depth: Plus 1/4 inch, no minus.
 - 10. Joint Width: Plus 1/8 inch, no minus.

3.10 WHEEL STOPS

- A. Install wheel stops in bed of adhesive applied as recommended by manufacturer.

- B. Securely attach wheel stops to paving with not less than two steel dowels located at one-quarter to one-third points. Install dowels in drilled holes in the paving and bond dowels to wheel stop. Recess head of dowel beneath top of wheel stop.

3.11 FIELD QUALITY CONTROL

- A. Testing Agency: Owner shall engage a qualified testing agency to perform tests and inspections.
- B. Testing Services: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
 - 1. Testing Frequency: Obtain at least one composite sample for each 5000 sq. ft. or fraction thereof of each concrete mixture placed each day.
 - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 - 2. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
 - 3. Air Content: ASTM C 231, pressure method; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - 4. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F and below and when it is 80 deg F and above, and one test for each composite sample.
 - 5. Compression Test Specimens: ASTM C 31/C 31M; cast and laboratory cure one set of three standard cylinder specimens for each composite sample.
 - 6. Compressive-Strength Tests: ASTM C 39/C 39M; test one specimen at seven days and two specimens at 28 days.
 - a. A compressive-strength test shall be the average compressive strength from two specimens obtained from same composite sample and tested at 28 days.
- C. Strength of each concrete mixture will be satisfactory if average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
- D. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
- E. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
- F. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.
- G. Concrete paving will be considered defective if it does not pass tests and inspections.
- H. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- I. Prepare test and inspection reports.

3.12 REPAIRS AND PROTECTION

- A. Remove and replace concrete paving that is broken, damaged, or defective or that does not comply with requirements in this Section. Remove work in complete sections from joint to joint unless otherwise approved by Architect.
- B. Drill test cores, where directed by Architect, when necessary to determine magnitude of cracks or defective areas. Fill drilled core holes in satisfactory paving areas with portland cement concrete bonded to paving with epoxy adhesive.
- C. Protect concrete paving from damage. Exclude traffic from paving for at least 14 days after placement. When construction traffic is permitted, maintain paving as clean as possible by removing surface stains and spillage of materials as they occur.
- D. Maintain concrete paving free of stains, discoloration, dirt, and other foreign material. Sweep paving not more than two days before date scheduled for Substantial Completion inspections.

END OF SECTION 321313

SECTION 321373

CONCRETE PAVING JOINT SEALANTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Cold-applied joint sealants.
 - 2. Hot-applied joint sealants.
- B. Related Documents:
 - 1. Drawings, General Provision of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department", apply to this section.
 - 2. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

1.2 PRECONSTRUCTION TESTING

- A. Preconstruction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, Samples of materials that will contact or affect joint sealants.
 - 1. Use ASTM C 1087 to determine whether priming and other specific joint-preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
 - 2. Submit no fewer than eight pieces of each type of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
 - 3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
 - 4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.
 - 5. Testing will not be required if joint-sealant manufacturers submit joint-preparation data that are based on previous testing, not older than 24 months, of sealant products for compatibility with and adhesion to joint substrates and other materials matching those submitted.

1.3 ACTION SUBMITTALS

- A. Product Data: For each joint-sealant product indicated.
- B. Samples for Verification: For each kind and color of joint sealant required, provide Samples with joint sealants in 1/2-inch-wide joints formed between two 6-inch-long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.
- C. Pavement-Joint-Sealant Schedule: Include the following information:
 - 1. Joint-sealant application, joint location, and designation.
 - 2. Joint-sealant manufacturer and product name.
 - 3. Joint-sealant formulation.
 - 4. Joint-sealant color.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer and testing agency.
- B. Product Certificates: For each type of joint sealant and accessory, from manufacturer.
- C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for joint sealants.
- D. Preconstruction Compatibility and Adhesion Test Reports: From joint-sealant manufacturer, indicating the following:
 - 1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility with and adhesion to joint sealants.
 - 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Source Limitations: Obtain each type of joint sealant from single source from single manufacturer.
- C. Product Testing: Test joint sealants using a qualified testing agency.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.
- D. Preinstallation Conference: Conduct conference at Project site.

1.6 PROJECT CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
 - 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer.
 - 2. When joint substrates are wet.
 - 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
 - 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Compatibility: Provide joint sealants, backing materials, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer based on testing and field experience.
- B. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

2.2 COLD-APPLIED JOINT SEALANTS

- A. Single-Component, Nonsag, Silicone Joint Sealant for Concrete: ASTM D 5893, Type NS.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crafco Inc., an ERGON company; RoadSaver Silicone.
 - b. Dow Corning Corporation; 888.
 - c. Pecora Corporation; 301 NS.
- B. Single-Component, Self-Leveling, Silicone Joint Sealant for Concrete: ASTM D 5893, Type SL.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crafco Inc., an ERGON company; RoadSaver Silicone SL.
 - b. Dow Corning Corporation; 890-SL.
 - c. Pecora Corporation; 300 SL.
- C. Multicomponent, Pourable, Traffic-Grade, Urethane Joint Sealant for Concrete: ASTM C 920, Type M, Grade P, Class 25, for Use T.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pecora Corporation; Urexpan NR-200.

2.3 HOT-APPLIED JOINT SEALANTS

- A. Hot-Applied, Single-Component Joint Sealant for Concrete: ASTM D 3406.
 - 1. Products: Subject to compliance with requirements available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crafco Inc., an ERGON company; Superseal 444/777.
- B. Hot-Applied, Single-Component Joint Sealant for Concrete and Asphalt: ASTM D 6690, Types I, II, and III.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Meadows, W. R., Inc.;
 - b. Right Pointe; D-3405 Hot Applied Sealant.

2.4 JOINT-SEALANT BACKER MATERIALS

- A. General: Provide joint-sealant backer materials that are noN-staining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by joint-sealant manufacturer based on field experience and laboratory testing.
- B. Round Backer Rods for Cold- and Hot-Applied Joint Sealants: ASTM D 5249, Type 1, of diameter and density required to control sealant depth and prevent bottom-side adhesion of sealant.
- C. Round Backer Rods for Cold-Applied Joint Sealants: ASTM D 5249, Type 3, of diameter and density required to control joint-sealant depth and prevent bottom-side adhesion of sealant.

- D. Backer Strips for Cold- and Hot-Applied Joint Sealants: ASTM D 5249; Type 2; of thickness and width required to control joint-sealant depth, prevent bottom-side adhesion of sealant, and fill remainder of joint opening under sealant.

2.5 PRIMERS

- A. Primers: Product recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions.
- B. Joint Priming: Prime joint substrates where indicated or where recommended in writing by joint-sealant manufacturer, based on preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.

3.3 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated unless more stringent requirements apply.
- B. Joint-Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Install joint-sealant backings of kind indicated to support joint sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 - 1. Do not leave gaps between ends of joint-sealant backings.
 - 2. Do not stretch, twist, puncture, or tear joint-sealant backings.
 - 3. Remove absorbent joint-sealant backings that have become wet before sealant application and replace them with dry materials.
- D. Install joint sealants using proven techniques that comply with the following and at the same time backings are installed:
 - 1. Place joint sealants so they directly contact and fully wet joint substrates.
 - 2. Completely fill recesses in each joint configuration.
 - 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.

- E. Tooling of Nonsag Joint Sealants: Immediately after joint-sealant application and before skinning or curing begins, tool sealants according to the following requirements to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint:
 - 1. Remove excess joint sealant from surfaces adjacent to joints.
 - 2. Use tooling agents that are approved in writing by joint-sealant manufacturer and that do not discolor sealants or adjacent surfaces.
- F. Provide joint configuration to comply with joint-sealant manufacturer's written instructions unless otherwise indicated.

3.4 CLEANING

- A. Clean off excess joint sealant or sealant smears adjacent to joints as the Work progresses, by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.5 PROTECTION

- A. Protect joint sealants, during and after curing period, from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately and replace with joint sealant so installations in repaired areas are indistinguishable from the original work.

3.6 PAVEMENT-JOINT-SEALANT SCHEDULE

- A. Joint-Sealant Application: Joints within cement concrete pavement.
 - 1. Joint Location:
 - a. Expansion and isolation joints in cast-in-place concrete pavement.
 - b. Contraction joints in cast-in-place concrete slabs.
 - c. Other joints as indicated.
 - 2. Silicone Joint Sealant for Concrete: Single component, self-leveling.
 - 3. Urethane Joint Sealant for Concrete: Multicomponent, pourable, traffic-grade.
 - 4. Hot-Applied Joint Sealant for Concrete: Single component
 - 5. Joint-Sealant Color: As selected by Architect from manufacturer's full range.
- B. Joint-Sealant Application: Joints between cement concrete and asphalt pavement
 - 1. Joint Location:
 - a. Joints between concrete and asphalt pavement.
 - b. Joints between concrete curbs and asphalt pavement.
 - c. Other joints as indicated.
 - 2. Hot-Applied Joint Sealant for Concrete and Asphalt: Single component.
 - 3. Joint-Sealant Color: As selected by Architect from manufacturer's full range.

END OF SECTION 321373

SECTION 221316

SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following for soil, waste, and vent piping inside the building:
 - 1. Pipe, tube, and fittings.
 - 2. Special pipe fittings.

1.2 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.
- C. LLDPE: Linear, low-density polyethylene plastic.
- D. NBR: Acrylonitrile-butadiene rubber.
- E. PE: Polyethylene plastic.
- F. PVC: Polyvinyl chloride plastic.
- G. TPE: Thermoplastic elastomer.

1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure, unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.
 - 2. Sanitary Sewer, Force-Main Piping: 50 psig.

1.4 SUBMITTALS

- A. Product Data: For pipe, tube, fittings, and couplings.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping; "NSF-drain" for plastic drain piping; "NSF-tubular" for plastic continuous waste piping; and "NSF-sewer" for plastic sewer piping.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 PIPING MATERIALS

- A. Refer to Part 3 "Piping Applications" Article for applications of pipe, tube, fitting, and joining materials.

2.3 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
 - 1. PVC Socket Fittings: ASTM D 2665, socket type, made to ASTM D 3311, drain, waste, and vent patterns.

PART 3 - EXECUTION

3.1 EXCAVATION

- A. Refer to Division 31 Section "Earthwork" for excavating, trenching, and backfilling.

3.2 PIPING APPLICATIONS

- A. Flanges and unions may be used on aboveground pressure piping, unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:
 - 1. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints, where allowed by code.
 - 2. Copper DWV tube, copper drainage fittings, and soldered joints.
 - 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure pipe couplings for joining dissimilar pipe materials with small difference in OD.
- C. Aboveground, soil and waste piping NPS 5 and larger shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless cast-iron soil pipe and fittings; standard, shielded, stainless-steel couplings; and hubless-coupling joints.
- D. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
 - 1. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints, where allowed by code.
 - 2. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 3. Hubless cast-iron soil pipe and fittings; standard, shielded, stainless-steel couplings; and hubless-coupling joints.

4. Copper DWV tube, copper drainage fittings, and soldered joints.
 - a. Option for Vent Piping, NPS 2-1/2 and NPS 3-1/2: Hard copper tube, Type M; copper pressure fittings; and soldered joints.
 5. Dissimilar Pipe-Material Couplings: Shielded, nonpressure pipe couplings for joining dissimilar pipe materials with small difference in OD.
- E. Aboveground, vent piping NPS 5 and larger shall be any of the following:
1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless cast-iron soil pipe and fittings; standard, shielded, stainless-steel couplings; and hubless-coupling joints.
- F. Underground, soil, waste, and vent piping NPS 4 and smaller shall be any of the following:
1. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints, where allowed by code.
 2. Service class, cast-iron soil piping; gaskets; and gasketed, calking materials; and calked joints.
 3. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints, where allowed by code.
 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure pipe couplings for joining dissimilar pipe materials with small difference in OD.
- G. Underground, soil and waste piping NPS 5 and larger shall be any of the following:
1. Service class, cast-iron soil piping; gaskets; and gasketed, calking materials; and calked joints.
 2. Solid-wall, Schedule 40, PVC pipe; PVC socket fittings; and solvent-cemented joints, where allowed by code.
 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure pipe couplings for joining dissimilar pipe materials with small difference in OD.
- H. Aboveground sanitary-sewage force mains NPS 1-1/2 and NPS 2 shall be any of the following:
1. Hard copper tube, Type L; copper pressure fittings; and soldered joints.
 2. Steel pipe, pressure fittings, and threaded joints.
- I. Aboveground sanitary-sewage force mains NPS 2-1/2 to NPS 6 shall be any of the following:
1. Hard copper tube, Type L; copper pressure fittings; and soldered joints.
 2. Steel pipe, pressure fittings, and threaded joints.
- J. Underground sanitary-sewage force mains NPS 4 and smaller shall be any of the following:
1. Hard copper tube, Type L; wrought-copper pressure fittings; and soldered joints.
 2. Steel pipe, pressure fittings, and threaded joints.
 3. Mechanical-joint, ductile-iron pipe; mechanical-joint, ductile-iron fittings; glands, gaskets, and bolts; and mechanical joints.
 4. Push-on-joint, ductile-iron pipe; push-on-joint ductile-iron fittings; gaskets; and gasketed joints.

5. Pressure pipe couplings, if dissimilar pipe materials or piping with small difference in OD must be joined.
- K. Underground sanitary-sewage force mains NPS 5 and larger shall be any of the following:
1. Steel pipe, pressure fittings, and threaded joints.
 2. Mechanical-joint, ductile-iron pipe; mechanical-joint, ductile-iron fittings; glands, gaskets, and bolts; and mechanical-joint joints.
 3. Push-on-joint, ductile-iron pipe; push-on-joint, ductile-iron fittings; gaskets; and gasketed joints.
 4. Pressure pipe couplings, if dissimilar pipe materials or piping with small difference in OD must be joined.

3.3 PIPING INSTALLATION

- A. Sanitary sewer piping outside the building is specified in Division 221313 Section "Sanitary Sewerage."
- B. Basic piping installation requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- C. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers.
- D. Install cleanout fitting with closure plug inside the building in sanitary force-main piping.
- E. Install underground, steel, force-main piping. Install encasement on piping according to ASTM A 674 or AWWA C105.
- F. Install underground, ductile-iron, force-main piping according to AWWA C600. Install buried piping inside the building between wall and floor penetrations and connection to sanitary sewer piping outside the building with restrained joints. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
 1. Install encasement on piping according to ASTM A 674 or AWWA C105.
- G. Install underground, copper, force-main tubing according to CDA's "Copper Tube Handbook."
 1. Install encasement on piping according to ASTM A 674 or AWWA C105.
- H. Install underground, ductile-iron, special pipe fittings according to AWWA C600.
 1. Install encasement on piping according to ASTM A 674 or AWWA C105.
- I. Install cast-iron sleeve with water stop and mechanical sleeve seal at each service pipe penetration through foundation wall. Select number of interlocking rubber links required to make installation watertight. Sleeves and mechanical sleeve seals are specified in Division 22 Section "Common Work Results for Plumbing."
- J. Install wall-penetration fitting at each service pipe penetration through foundation wall. Make installation watertight.
- K. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

1. Install encasement on underground piping according to ASTM A 674 or AWWA C105.
- L. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if 2 fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- M. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- N. Install soil and waste drainage and vent piping at the following minimum slopes, unless otherwise indicated:
 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- O. Install engineered soil and waste drainage and vent piping systems as follows:
 1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
 2. Solvent Drainage System: Comply with ASSE 1043 and solvent fitting manufacturer's written installation instructions.
 3. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.
- P. Sleeves are not required for cast-iron soil piping passing through concrete slabs-on-grade if slab is without membrane waterproofing.
- Q. Install underground PVC soil and waste drainage piping according to ASTM D 2321.
- R. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

3.4 JOINT CONSTRUCTION

- A. Basic piping joint construction requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- B. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- C. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- D. Join hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.

- E. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-free-alloy solder; and ASTM B 828 procedure, unless otherwise indicated.

3.5 VALVE INSTALLATION

- A. General valve installation requirements are specified in Division 22 Section "General Duty Valves for Plumbing Piping."
- B. Shutoff Valves: Install shutoff valve on each sewage pump discharge.
 - 1. Install gate valve for piping NPS 2 and smaller.
 - 2. Install gate valve for piping NPS 2-1/2 and larger.
- C. Check Valves: Install swing check valve, between pump and shutoff valve, on each sewage pump discharge.
- D. Backwater Valves: Install backwater valves in piping subject to sewage backflow.
 - 1. Horizontal Piping: Horizontal backwater valves. Use normally closed type, unless otherwise indicated.
 - 2. Floor Drains: Drain outlet backwater valves, unless drain has integral backwater valve.
 - 3. Install backwater valves in accessible locations.
 - 4. Backwater valve are specified in Division 15 Section "Plumbing Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

- A. Pipe hangers and supports are specified in Division 22 Section "Hangers and Supports." Install the following:
 - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 2. Install individual, straight, horizontal piping runs according to the following:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet, if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Install supports according to Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6: 60 inches with 3/4-inch rod.

5. NPS 8 to NPS 12: 60 inches with 7/8-inch rod.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 1. NPS 1-1/4: 72 inches with 3/8-inch rod.
 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
 4. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 5. NPS 6: 10 feet with 5/8-inch rod.
 6. NPS 8: 10 feet with 3/4-inch rod.
- H. Install supports for vertical copper tubing every 10 feet.
- I. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 4. Equipment: Connect drainage piping as indicated. Provide shutoff valve, if indicated, and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Connect force-main piping to the following:
 1. Sanitary Sewer: To exterior force main or sanitary manhole.
 2. Sewage Pumps: To sewage pump discharge.

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.

- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 6. Prepare reports for tests and required corrective action.
- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - 3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 4. Prepare reports for tests and required corrective action.

3.9 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

END OF SECTION 221316

SECTION 221319

SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following sanitary drainage piping specialties:
 - 1. Backwater valves.
 - 2. Cleanouts.
 - 3. Floor drains.
 - 4. Through-penetration firestop assemblies.
 - 5. Miscellaneous sanitary drainage piping specialties.
 - 6. Flashing materials.

1.2 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. FOG: Fats, oils, and greases.
- C. FRP: Fiberglass-reinforced plastic.
- D. HDPE: High-density polyethylene plastic.
- E. PE: Polyethylene plastic.
- F. PP: Polypropylene plastic.
- G. PVC: Polyvinyl chloride plastic.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and accessories.

1.4 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.5 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 3.
- B. Coordinate size and location of roof penetrations.

PART 2 - PRODUCTS

2.1 BACKWATER VALVES

- A. Horizontal, Cast-Iron Backwater Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfr. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
 - 2. Standard: ASME A112.14.1.
 - 3. Size: Same as connected piping.
 - 4. Body: Cast iron.
 - 5. Cover: Cast iron with bolted access check valve.
 - 6. End Connections: Hub and spigot.
 - 7. Type Check Valve: Removable, bronze, swing check, factory assembled or field modified to hang open for airflow unless subject to backflow condition.
 - 8. Extension: ASTM A 74, Service class; full-size, cast-iron, soil-pipe extension to field-installed cleanout at floor; replaces backwater valve cover.

2.2 CLEANOUTS

- A. Exposed Metal Cleanouts:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
 - 2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
 - 3. Size: Same as connected drainage piping
 - 4. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
 - 5. Closure: Countersunk, brass plug.
 - 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
 - 7. Closure: Stainless-steel plug with seal.
- B. Metal Floor Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M for cast-iron soil pipe with cast-iron ferrule cleanout.
3. Size: Same as connected branch.
4. Type: Cast-iron soil pipe with cast-iron ferrule.
5. Body or Ferrule: Cast iron.
6. Clamping Device: Required.
7. Outlet Connection: Inside calk.
8. Closure: Brass plug with straight threads and gasket.
9. Adjustable Housing Material: Cast iron with set-screws or other device.
10. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
11. Frame and Cover Shape: Round.
12. Top Loading Classification: Extra Heavy Duty.
13. Riser: ASTM A 74, Extra-Heavy class, cast-iron drainage pipe fitting and riser to cleanout.
14. Standard: ASME A112.3.1.
15. Size: Same as connected branch.
16. Housing: Stainless steel.
17. Closure: Stainless steel with seal.
18. Riser: Stainless-steel drainage pipe fitting to cleanout.

C. Cast-Iron Wall Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M. Include wall access.
3. Size: Same as connected drainage piping.
4. Body: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
5. Closure: Countersunk, brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Wall Access: Round, deep, chrome-plated bronze cover plate with screw.
8. Wall Access: Round, nickel-bronze, copper-alloy, or stainless-steel wall-installation frame and cover.

2.3 FLOOR DRAINS

A. Cast-Iron Floor Drains:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.

- c. Tyler Pipe; Wade Div.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.6.3.
 3. Pattern: Floor or Funnel floor drain.
 4. Body Material: Gray iron.
 5. Seepage Flange: Required.
 6. Anchor Flange: Required.
 7. Clamping Device: Required.
 8. Outlet: Bottom.
 9. Coating on Interior and Exposed Exterior Surfaces: Acid-resistant enamel.
 10. Sediment Bucket: Where indicated.
 11. Top or Strainer Material: Nickel bronze.
 12. Top of Body and Strainer Finish: Nickel bronze.
 13. Top Shape: Round.
 14. Top Loading Classification: Extra Heavy-Duty.
 15. Trap Features: Trap-seal primer valve drain connection.

2.4 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

- A. Through-Penetration Firestop Assemblies:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ProSet Systems Inc.
 2. Standard: UL 1479 assembly of sleeve and stack fitting with firestopping plug.
 3. Size: Same as connected soil, waste, or vent stack.
 4. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
 5. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
 6. Special Coating: Corrosion resistant on interior of fittings.

2.5 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

- A. Hub Drains:
1. Description: Shop or field fabricate from ASTM A 74, Service class, hub-and-spigot, cast-iron, soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C 564, rubber gaskets.
 2. Size: Same as connected waste piping.
- B. Deep-Seal Traps:
1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
 2. Size: Same as connected waste piping.
 - a. NPS 2: 4-inch- minimum water seal.
 - b. NPS 2-1/2 and Larger: 5-inch- minimum water seal.

C. Floor-Drain, Trap-Seal Primer Fittings:

1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
2. Size: Same as floor drain outlet with NPS 1/2 side inlet.

D. Air-Gap Fittings:

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

E. Sleeve Flashing Device:

1. Description: Manufactured, cast-iron fitting, with clamping device, that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 1 inch above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.

F. Stack Flashing Fittings:

1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
2. Size: Same as connected stack vent or vent stack.

G. Expansion Joints:

1. Standard: ASME A112.21.2M.
2. Body: Cast iron with bronze sleeve, packing, and gland.
3. End Connections: Matching connected piping.
4. Size: Same as connected soil, waste, or vent piping.

2.6 FLASHING MATERIALS

A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated:

1. General Use: 4.0-lb/sq. ft., 0.0625-inch thickness.
2. Vent Pipe Flashing: 3.0-lb/sq. ft., 0.0469-inch thickness.
3. Burning: 6-lb/sq. ft., 0.0938-inch thickness.

B. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.

C. Fasteners: Metal compatible with material and substrate being fastened.

D. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.

E. Solder: ASTM B 32, lead-free alloy.

- F. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

2.7 MOTORS

- A. General requirements for motors are specified in Division 22 Section "Common Motor Requirements for Plumbing Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Electrical devices and connections are specified in Division 26 Sections.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install backwater valves in building drain piping. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.
- C. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
- D. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- E. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- F. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.

3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
 5. Install floor drains in existing slabs in strict accordance with manufacturers recommendations and in a manner resulting in a fully water tight floor installation.
- G. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.
- H. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
- I. Install through-penetration firestop assemblies in plastic conductors and stacks at floor penetrations.
- J. Assemble hub drain fittings and install with top of hub 1 inch above floor.
- K. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- L. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 2. Size: Same as floor drain inlet.
- M. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- N. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- O. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.
- P. Install wood-blocking reinforcement for wall-mounting-type specialties.
- Q. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.
- R. Install escutcheons at wall, floor, and ceiling penetrations in exposed finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding pipe fittings.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding."
- D. Connect wiring according to Division 26 Section "Conductors and Cables."

3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
 - 1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625-inch thickness or thinner.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Division 7 Section "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.
- G. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.4 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.5 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 223301

ELECTRIC DOMESTIC WATER HEATERS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following electric water heaters:
 - 1. Commercial, storage electric water heaters.
 - 2. Compression tanks.
 - 3. Water heater accessories.

1.2 SUBMITTALS

- A. Product Data: For each type and size of water heater indicated. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Product Certificates: For each type of commercial electric water heater, signed by product manufacturer.
- D. Source quality-control test reports.
- E. Field quality-control test reports.
- F. Operation and Maintenance Data: For electric water heaters to include in emergency, operation, and maintenance manuals.
- G. Warranty: Special warranty specified in this Section.

1.3 QUALITY ASSURANCE

- A. Source Limitations: Obtain same type of electric water heaters through one source from a single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. ASME Compliance: Where indicated, fabricate and label commercial water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9," for all components that will be in contact with potable water.

1.4 COORDINATION

- A. Coordinate size and location of concrete bases with Architectural and Structural Drawings.

1.5 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of electric water heaters that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including storage tank and supports.
 - b. Faulty operation of controls.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
 - 2. Warranty Period(s): From date of Substantial Completion:
 - a. Commercial Electric Water Heaters:
 - 1) Storage Tank: Five years.
 - 2) Controls and Other Components: Five years.
 - b. Compression Tanks: One year(s).

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 COMMERCIAL ELECTRIC WATER HEATERS

- A. Commercial, Storage Electric Water Heaters: Comply with UL 1453 requirements for storage-tank-type water heaters.
 - 1. Manufacturers:
 - a. Bradford White Corporation.
 - b. Lochinvar Corporation.
 - c. PVI Industries, LLC.
 - d. Rheem Water Heater Div.; Rheem Manufacturing Company.
 - e. Ruud Water Heater Div.; Rheem Manufacturing Company.
 - f. Smith, A. O. Water Products Company.
 - g. State Industries, Inc.
 - 2. Storage-Tank Construction: ASME-code, steel vertical arrangement.

- a. Tappings: Factory fabricated of materials compatible with tank and piping connections. Attach tappings to tank before testing.
 - 1) NPS 2 and Smaller: Threaded ends according to ASME B1.20.1.
 - 2) NPS 2-1/2 and Larger: Flanged ends according to ASME B16.5 for steel and stainless-steel flanges, and according to ASME B16.24 for copper and copper-alloy flanges.
 - b. Pressure Rating: 150 psig.
 - c. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending lining material into tappings.
3. Factory-Installed Storage-Tank Appurtenances:
- a. Anode Rod: Replaceable magnesium.
 - b. Drain Valve: Corrosion-resistant metal complying with ASSE 1005.
 - c. Insulation: Comply with ASHRAE/IESNA 90.1.
 - d. Jacket: Steel with enameled finish.
 - e. Heating Elements: Electric, screw-in or bolt-on immersion type arranged in multiples of three.
 - 1) Staging: Input not exceeding 18 kW per step.
 - f. Temperature Control: Adjustable thermostat.
 - g. Safety Controls: High-temperature-limit and low-water cutoff devices or systems.
 - h. Relief Valves: ASME rated and stamped and complying with ASME PTC 25.3, for combination temperature and pressure relief valves. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than water heater working-pressure rating. Select one relief valve with sensing element that extends into storage tank.
4. Special Requirements: NSF 5 construction.
5. Energy Management System Interface: Normally closed dry contacts for enabling and disabling water heater.
6. Capacity and Characteristics, as scheduled on the drawings.

2.3 COMPRESSION TANKS

- A. Description: Steel pressure-rated tank constructed with welded joints and factory-installed butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
 - 1. Manufacturers:
 - a. AMTROL Inc.
 - b. Armstrong Pumps, Inc.
 - c. Smith, A. O.; Aqua-Air Div.
 - d. State Industries, Inc.
 - e. Taco, Inc.
 - f. Watts Regulator Co.
 - g. Wessels Co.
 - 2. Construction:

- a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1, pipe thread.
- b. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
- c. Air-Charging Valve: Factory installed.

3. Capacity and Characteristics, as scheduled or detailed on the drawings.

2.4 WATER HEATER ACCESSORIES

- A. Combination Temperature and Pressure Relief Valves: ASME rated and stamped and complying with ASME PTC 25.3. Include relieving capacity at least as great as heat input, and include pressure setting less than water heater working-pressure rating. Select relief valves with sensing element that extends into storage tank.
- B. Pressure Relief Valves: ASME rated and stamped and complying with ASME PTC 25.3. Include pressure setting less than water heater working-pressure rating.
- C. Water Heater Stand and Drain-Pan Units: High-density-polyethylene-plastic, 18-inch- high, enclosed-base stand complying with IAPMO PS 103 and IAS No. 2. Include integral or separate drain pan with raised edge and NPS 1 drain outlet with ASME B1.20.1 pipe thread.
- D. Water Heater Stands: Water heater manufacturer's factory-fabricated steel stand for floor mounting and capable of supporting water heater and water. Include dimension that will support bottom of water heater a minimum of 18 inches above the floor.
- E. Water Heater Mounting Brackets: Water heater manufacturer's factory-fabricated steel bracket for wall mounting and capable of supporting water heater and water.
- F. Drain Pans: Corrosion-resistant metal with raised edge. Include dimensions not less than base of water heater and include drain outlet not less than NPS 3/4.
- G. Piping Manifold Kits: Water heater manufacturer's factory-fabricated inlet and outlet piping arrangement for multiple-unit installation. Include piping and valves for field assembly that are capable of isolating each water heater and of providing balanced flow through each water heater.
- H. Piping-Type Heat Traps: Field-fabricated piping arrangement according to ASHRAE/IESNA 90.1 or ASHRAE 90.2.
- I. Water Regulators: ASSE 1003, water-pressure reducing valve. Set at 25-psig- maximum outlet pressure, unless otherwise indicated.
- J. Shock Absorbers: ASSE 1010 or PDI WH 201, Size A water hammer arrester.

2.5 SOURCE QUALITY CONTROL

- A. Test and inspect water heater storage tanks, specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.
- B. Hydrostatically test commercial water heater storage tanks before shipment to minimum of one and one-half times pressure rating.

- C. Prepare test reports.

PART 3 - EXECUTION

3.1 WATER HEATER INSTALLATION

- A. Install commercial water heaters on concrete bases.
 - 1. Exception: Omit concrete bases for commercial water heaters if installation on stand, bracket, suspended platform, or direct on floor is indicated.
 - 2. Concrete base construction requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- B. Install water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
- C. Install combination temperature and pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- D. Install combination temperature and pressure relief valves in water piping for water heaters without storage. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- E. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for water heaters that do not have tank drains. Refer to Division 22 Section "Domestic Water Piping Specialties" for hose-end drain valves.
- F. Install thermometer on outlet piping of water heaters. Refer to Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers.
- G. Install thermometers on inlet and outlet piping of household, collector-to-tank, solar-electric water heaters. Refer to Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers.
- H. Install pressure gage(s) on inlet and outlet of commercial electric water- heater piping. Refer to Division 22 Section "Meters and Gages for Plumbing Piping" for pressure gages.
- I. Assemble and install inlet and outlet piping manifold kits for multiple water heaters. Fabricate, modify, or arrange manifolds for balanced water flow through each water heater. Include shutoff valve, thermometer in each water heater inlet and outlet, and throttling valve in each water heater outlet. Refer to Division 22 Section "General Duty Valves for Plumbing Piping" for general-duty valves and to Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers.
- J. Install piping-type heat traps on inlet and outlet piping of water heater storage tanks without integral or fitting-type heat traps.
- K. Fill water heaters with water.

- L. Charge compression tanks with air.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to water heaters to allow service and maintenance. Arrange piping for easy removal of water heaters.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding."
- D. Connect wiring according to Division 26 Section "Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Leak Test: After installation, test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, confirm proper operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace water heaters that do not pass tests and inspections and retest as specified above.

END OF SECTION 223301

SECTION 224301
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following plumbing fixtures and related components:

1. Faucets for lavatories, showers and sinks.
2. Flushometers.
3. Toilet seats.
4. Fixture supports.
5. Water closets.
6. Lavatories.
7. Individual showers.

1.2 DEFINITIONS

- A. Accessible Medical Plumbing Fixture: Plumbing fixture that can be approached, entered, and used by people with disabilities.
- B. Fitting: Device that controls the flow of water into or out of the plumbing fixture. Fittings specified in this Section include supplies and stops, faucets and spouts, shower heads, drains and tailpieces, and traps and waste pipes.
- C. FRP: Fiberglass-reinforced plastic.
- D. PMMA: Polymethyl methacrylate (acrylic) plastic.

1.3 SUBMITTALS

- A. Product Data: For each type of plumbing fixture indicated. Include selected fixture and trim, fittings, accessories, appliances, appurtenances, equipment, and supports. Indicate materials and finishes, dimensions, construction details, and flow-control rates.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities" Texas Accessibility Standards for plumbing fixtures for people with disabilities.
- C. Regulatory Requirements: Comply with requirements in Public Law 102-486, "Energy Policy Act," about water flow and consumption rates for plumbing fixtures.

- D. NSF Standard: Comply with NSF 61, "Drinking Water System Components--Health Effects," for fixture materials that will be in contact with potable water.
- E. Select combinations fixtures and trim, faucets, fittings, and other components that are compatible.
- F. Comply with the following applicable standards and other requirements specified for plumbing fixtures:
 - 1. Vitreous-China Fixtures: ASME A112.19.2M.
- G. Comply with the following applicable standards and other requirements specified for lavatory and sink faucets:
 - 1. Backflow Protection Devices for Faucets with Hose-Thread Outlet: ASME A112.18.3M.
 - 2. Diverter Valves for Faucets with Hose Spray: ASSE 1025.
 - 3. Faucets: ASME A112.18.1.
 - 4. Hose-Connection Vacuum Breakers: ASSE 1011.
 - 5. Hose-Coupling Threads: ASME B1.20.7.
 - 6. Integral, Atmospheric Vacuum Breakers: ASSE 1001.
 - 7. NSF Materials: NSF 61.
 - 8. Pipe Threads: ASME B1.20.1.
 - 9. Sensor-Actuated Faucets and Electrical Devices: UL 1951.
 - 10. Supply Fittings: ASME A112.18.1.
 - 11. Brass Waste Fittings: ASME A112.18.2.
- H. Comply with the following applicable standards and other requirements specified for shower faucets:
 - 1. Backflow Protection Devices for Hand-Held Showers: ASME A112.18.3M.
 - 2. Combination, Pressure-Equalizing and Thermostatic-Control Antiscald Faucets: ASSE 1016.
 - 3. Faucets: ASME A112.18.1.
 - 4. Hand-Held Showers: ASSE 1014.
 - 5. High-Temperature-Limit Controls for Thermal-Shock-Preventing Devices: ASTM F 445.
 - 6. Hose-Coupling Threads: ASME B1.20.7.
 - 7. Manual-Control Antiscald Faucets: ASTM F 444.
 - 8. Pipe Threads: ASME B1.20.1.
 - 9. Pressure-Equalizing-Control Antiscald Faucets: ASTM F 444 and ASSE 1016.
 - 10. Sensor-Actuated Faucets and Electrical Devices: UL 1951.
 - 11. Thermostatic-Control Antiscald Faucets: ASTM F 444 and ASSE 1016.
- I. Comply with the following applicable standards and other requirements specified for miscellaneous fittings:
 - 1. Atmospheric Vacuum Breakers: ASSE 1001.
 - 2. Brass and Copper Supplies: ASME A112.18.1.
 - 3. Flexible Water Connectors: ASME A112.18.6.
 - 4. Manual-Operation Flushometers: ASSE 1037.
 - 5. Sensor-Operation Flushometers: ASSE 1037 and UL 1951.
 - 6. Brass Waste Fittings: ASME A112.18.2.
- J. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Grab Bars: ASTM F 446.

2. Hose-Coupling Threads: ASME B1.20.7.
3. Off-Floor Fixture Supports: ASME A112.6.1M.
4. Pipe Threads: ASME B1.20.1.
5. Plastic Toilet Seats: ANSI Z124.5.
6. Supply and Drain Protective Shielding Guards: ICC A117.1.

PART 2 - PRODUCTS

2.1 PLUMBING FIXTURES

- A. Refer to Plumbing Fixture Schedule

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for plumbing fixtures to verify actual locations of piping connections before fixture installation.
- B. Examine cabinets, counters, floors, and walls for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Assemble plumbing fixtures, trim, fittings, and other components according to manufacturers' written instructions.
- B. Install off-floor supports, affixed to building substrate, for wall-mounting fixtures.
 1. Use carrier supports with waste fitting and seal for back-outlet fixtures.
 2. Use carrier supports without waste fitting for fixtures with tubular waste piping.
 3. Use chair-type carrier supports with rectangular steel uprights for accessible fixtures.
- C. Install back-outlet, wall-mounting fixtures onto waste fitting seals and attach to supports.
- D. Install floor-mounting fixtures on closet flanges or other attachments to piping or building substrate.
- E. Install wall-mounting fixtures with tubular waste piping attached to supports.
- F. Install counter-mounting fixtures in and attached to casework.
- G. Install fixtures level and plumb according to roughing-in drawings.
- H. Install water-supply piping with stop on each supply to each fixture to be connected to domestic water piping. Attach supplies to supports or substrate within pipe spaces behind fixtures. Install stops in locations where they can be easily reached for operation.

1. Exception: Use ball, gate, or globe valve if stops are not specified with fixture. Valves are specified in Division 22 Section "General Duty Valves For Plumbing Piping."
- I. Install trap and tubular waste piping on drain outlet of each fixture to be directly connected to sanitary drainage system.
- J. Install flushometer valves for accessible water closets with handle mounted on wide side of compartment. Install other actuators in locations that are easy for people with disabilities to reach.
- K. Install toilet seats on water closets.
- L. Install faucet-spout fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- M. Install shower flow-control fittings with specified maximum flow rates in shower arms.
- N. Install traps on fixture outlets.
 1. Exception: Omit trap on fixtures with integral traps.
- O. Install escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding fittings. Escutcheons are specified in Division 22 Section "Common Work Results for Plumbing."
- P. Seal joints between fixtures and walls, floors, and counters using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 7 Section "Joint Sealers".

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect water supplies from domestic water piping to plumbing fixtures.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding."
- D. Connect wiring according to Division 26 Section "Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Verify that installed plumbing fixtures are categories and types specified for locations where installed.
- B. Check that plumbing fixtures are complete with trim, faucets, fittings, and other specified components.
- C. Inspect installed plumbing fixtures for damage. Replace damaged fixtures and components.
- D. Test installed fixtures after water systems are pressurized for proper operation. Replace malfunctioning fixtures and components, then retest. Repeat procedure until units operate properly.

- E. Install fresh batteries in sensor-operated mechanisms.

3.5 ADJUSTING

- A. Operate and adjust faucets and controls. Replace damaged and malfunctioning plumbing fixtures, fittings, and controls.
- B. Adjust water pressure at faucets, shower valves and flushometer valves to produce proper flow and stream.
- C. Replace washers and seals of leaking and dripping faucets and stops.

3.6 CLEANING

- A. Clean plumbing fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials. Do the following:
 - 1. Remove faucet spouts and strainers, remove sediment and debris, and reinstall strainers and spouts.
 - 2. Remove sediment and debris from drains.
- B. After completing installation of exposed, factory-finished fixtures, faucets, and fittings, inspect exposed finishes and repair damaged finishes.

3.7 PROTECTION

- A. Provide protective covering for installed fixtures and fittings.
- B. Do not allow use of plumbing fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224301

SECTION 230500

COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
1. Piping materials and installation instructions common to most piping systems.
 2. Transition fittings.
 3. Dielectric fittings.
 4. Mechanical sleeve seals.
 5. Sleeves.
 6. Escutcheons.
 7. Grout.
 8. Equipment installation requirements common to equipment sections.
 9. Painting and finishing.
 10. Concrete bases.
 11. Supports and anchorages.

1.2 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
1. CPVC: Chlorinated polyvinyl chloride plastic.
 2. PE: Polyethylene plastic.
 3. PVC: Polyvinyl chloride plastic.
- G. The following are industry abbreviations for rubber materials:
1. EPDM: Ethylene-propylene-diene terpolymer rubber.
 2. NBR: Acrylonitrile-butadiene rubber.

1.3 SUBMITTALS

- A. Product Data: For the following:
 - 1. Transition fittings.
 - 2. Dielectric fittings.
 - 3. Mechanical sleeve seals.
 - 4. Escutcheons.
- B. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."
- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.6 COORDINATION

- A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for HVAC installations.
- B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
- C. Coordinate requirements for access panels and doors for HVAC items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 23 piping Sections for pipe, tube, and fitting materials and joining methods.

- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.2 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 - 2. AWWA C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- E. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- F. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.
- G. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- H. Solvent Cements for Joining Plastic Piping:
 - 1. CPVC Piping: ASTM F 493.
 - 2. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
- I. Fiberglass Pipe Adhesive: As furnished or recommended by pipe manufacturer.

2.3 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.
- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.
 - 1. Available Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Eclipse, Inc.
 - d. Epco Sales, Inc.
 - e. Hart Industries, International, Inc.
 - f. Watts Industries, Inc.; Water Products Div.
 - g. Zurn Industries, Inc.; Wilkins Div.

- D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig minimum working pressure as required to suit system pressures.
 - 1. Available Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Epco Sales, Inc.
 - d. Watts Industries, Inc.; Water Products Div.

- E. Dielectric-Flange Kits: Companion-flange assembly for field assembly. Include flanges, full-face- or ring-type neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.
 - 1. Available Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.
 - 2. Separate companion flanges and steel bolts and nuts shall have 150- or 300-psig minimum working pressure where required to suit system pressures.

- F. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig minimum working pressure at 225 deg F.
 - 1. Available Manufacturers:
 - a. Calpico, Inc.
 - b. Lochinvar Corp.

- G. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig minimum working pressure at 225 deg F.
 - 1. Available Manufacturers:
 - a. Perfection Corp.
 - b. Precision Plumbing Products, Inc.
 - c. Sioux Chief Manufacturing Co., Inc.
 - d. Victaulic Co. of America.

2.4 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 - 1. Available Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Metraflex Co.
 - d. Pipeline Seal and Insulator, Inc.
 - 2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 3. Pressure Plates: Carbon steel. Include two for each sealing element.
 - 4. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.5 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.
- G. Molded PE: Reusable, PE, tapered-cup shaped, and smooth-outer surface with nailing flange for attaching to wooden forms.

2.6 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
 - 1. Finish: Polished chrome-plated.
- D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
 - 1. Finish: Polished chrome-plated.
- E. One-Piece, Stamped-Steel Type: With set screw and chrome-plated finish.
- F. Split-Plate, Stamped-Steel Type: With concealed hinge, set screw, and chrome-plated finish.
- G. One-Piece, Floor-Plate Type: Cast-iron floor plate.
- H. Split-Casting, Floor-Plate Type: Cast brass with concealed hinge and set screw.

2.7 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 23 Sections specifying piping systems.

- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
 - 1. New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type with spring clips.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type and set screw.
 - h. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - i. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type with concealed hinge and set screw.
 - j. Bare Piping in Equipment Rooms: One-piece, cast-brass type.
 - k. Bare Piping in Equipment Rooms: One-piece, stamped-steel type with set screw.
 - l. Bare Piping at Floor Penetrations in Equipment Rooms: One-piece, floor-plate type.
 - 2. Existing Piping: Use the following:
 - a. Chrome-Plated Piping: Split-casting, cast-brass type with chrome-plated finish.
 - b. Insulated Piping: Split-plate, stamped-steel type with concealed hinge and spring clips.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting, cast-brass type with chrome-plated finish.

- d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed hinge and spring clips.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting, cast-brass type with chrome-plated finish.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed hinge and set screw.
 - g. Bare Piping in Unfinished Service Spaces: Split-casting, cast-brass type with polished chrome-plated finish.
 - h. Bare Piping in Unfinished Service Spaces: Split-plate, stamped-steel type with concealed hinge and set screw or spring clips.
 - i. Bare Piping in Equipment Rooms: Split-casting, cast-brass type.
 - j. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with set screw or spring clips.
 - k. Bare Piping at Floor Penetrations in Equipment Rooms: Split-casting, floor-plate type.
- M. Sleeves are not required for core-drilled holes.
- N. Permanent sleeves are not required for holes formed by removable PE sleeves.
- O. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- P. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 3. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. Steel Pipe Sleeves: For pipes smaller than NPS 6.
 - b. Steel Sheet Sleeves: For pipes NPS 6 and larger, penetrating gypsum-board partitions.
 - c. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for flashing.
 - 1) Seal space outside of sleeve fittings with grout.
 4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- Q. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
1. Install steel pipe for sleeves smaller than 6 inches in diameter.
 2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.
 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

- R. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- S. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- T. Verify final equipment locations for roughing-in.
- U. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.2 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 23 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- I. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 Appendixes.
 - 3. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.

4. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
 5. PVC Nonpressure Piping: Join according to ASTM D 2855.
 6. PVC to ABS Nonpressure Transition Fittings: Join according to ASTM D 3138 Appendix.
- J. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D 3139.
- K. Plastic Nonpressure Piping Gasketed Joints: Join according to ASTM D 3212.
- L. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
1. Plain-End Pipe and Fittings: Use butt fusion.
 2. Plain-End Pipe and Socket Fittings: Use socket fusion.
- M. Fiberglass Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.

3.3 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install HVAC equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.5 PAINTING

- A. Painting of HVAC systems, equipment, and components is specified in Division 09 Sections "Interior Painting" and "Exterior Painting."
- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.6 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
 - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
 - 7. Use 3000-psi, 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Cast-in-Place Concrete."

3.7 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor HVAC materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

3.8 ERECTION OF WOOD SUPPORTS AND ANCHORAGES

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorages to support, and anchor HVAC materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

3.9 GROUTING

- A. Mix and install grout for HVAC equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.

H. Cure placed grout.

3.10 ELECTRIC WIRING

- A. All electric wiring will be provided and installed under Division 26, except for such equipment items that are pre-wired at their point of manufacturer and delivered to the project and except for the following:
1. Temperature control wiring
 2. Medical gas alarm wiring
- B. Prepare and submit for review wiring diagrams for all equipment furnished under this division. Provide all electric wiring for the above systems from electrical panelboards to the individual devices that require power. Comply with Division 26 requirements for conduit, wiring, etc.

END OF SECTION 230500

SECTION 230513

COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 GENERAL REQUIREMENTS

- A. The requirements of the General Conditions and Supplementary Conditions apply to all work herein.
- B. Section 23 02 00 - Basic Materials and Methods for HVAC shall be included as a part of this Section as though written in full in this document.

1.2 SCOPE

- A. Scope of the Work shall include the furnishing and complete installation of the equipment covered by this Section, with all auxiliaries, ready for owner's use.
- B. WORK SPECIFIED ELSEWHERE:
 - 1. Painting
 - 2. Automatic temperature controls
 - 3. Power control wiring to motors and equipment

1.3 WARRANTY

- A. Warrant the Work specified herein for one year and motors for five years beginning on the date of substantial completion.

1.4 REFERENCE STANDARDS

- A. IEEE 112 - IEEE Standard Test Procedure for Polyphase Induction Motors and Generators.
- B. NEMA MG 1 - Motors and Generators.

1.5 SUBMITTALS

- A. SHOP DRAWINGS: Indicate size material, and finish. Show locations and installation procedures. Include details of joints, attachments, and clearances.
- B. PRODUCT DATA: Submit schedules, charts, literature, and illustrations to indicate the performance, fabrication procedures variations, and accessories.
- C. MOTOR NAMEPLATE INFORMATION: Manufacturer's name, address, utility and operating data.
- D. Refer to Division One for additional information.

1.6 DELIVERY AND STORAGE

- A. DELIVERY: Deliver clearly labeled, undamaged materials in the manufacturers' unopened containers.
- B. TIME AND COORDINATION: Deliver materials to allow for minimum storage time at the project site. Coordinate delivery with the scheduled time of installation.
- C. STORAGE: Store materials in a clean, dry location, protected from weather and abuse.

PART 2 - PRODUCTS

2.1 ELECTRIC MOTORS

- A. APPROVED MANUFACTURERS: Provide motors by a single manufacturer as much as possible.
1. Baldor
 2. Marathon
 3. Siemens-Allis
 4. General Electric
 5. U.S. Motor
- B. TEMPERATURE RATING: Provide insulation as follows:
1. CLASS B: 40 degrees C maximum.
 2. CLASS F:
 - a. Between 40 degrees C and 65 degrees C maximum.
 - b. Totally enclosed motors.
- C. STARTING CAPABILITY: As required for service indicated five starts minimum per hour.
- D. PHASES AND CURRENT: Verify electrical service compatibility with motors to be used.
1. UP TO 3/4 HP: Provide electronically commutated brushless DC single phase motors with built-in inverter and microprocessor-based control.
 2. 1 HP AND LARGER: Provide squirrel-cage AC induction polyphase motors.
 3. Name plate voltage shall be the same as the circuit's nominal voltage, serving the motor.
- E. SERVICE FACTOR: 1.15 for polyphase; 1.35 for single phase.
- F. FRAMES: U-frames 1.5 hp. and larger.
- G. BEARINGS: Provide sealed re-greaseable ball bearings; with top mounted Zerk lubrication fittings and bottom side drains minimum average life 100,000 hours typically, and others as follows:
1. Design for thrust where applicable.
 2. PERMANENTLY SEALED: Where not accessible for greasing.
 3. SLEEVE-TYPE WITH OIL CUPS: Light duty fractional hp. motors or polyphase requiring minimum noise level.
- H. ENCLOSURE TYPE: Provide enclosures as follows, except where otherwise indicated:
1. CONCEALED INDOOR: ODP (Open Drip Proof).
 2. EXPOSED INDOOR: Guard Protected.
 3. OUTDOOR TYPICAL: Type II. TEFC.
 4. OUTDOOR WEATHER PROTECTED: Type I. WPI.
 5. EXPLOSION PROOF, XP: For use in hazardous locations.
- I. OVERLOAD PROTECTION: Built-in sensing device for stopping motor in all phase legs and signaling where indicated for fractional horse power motors.
- J. NOISE RATING: "Quiet" except where otherwise indicated.
- K. EFFICIENCY: Minimum full load efficiency listed in the following table, when tested in accordance with IEEE 112, Method B, including stray load loss measure.

NEMA MG 1 Efficiency - 1800 RPM Synchronous Speed		
Motor horsepower	Index Letter	Minimum Efficiency
3 - 5	G	89.5
7.5	G	91.0
10	F	91.7
15 - 20	E	93.0
25 - 30	E	93.6
40	D	94.1
50	C	95.0
60	C	95.0
75	C	95.0
100 - 125	B	95.4
150 - 200	B	95.8

NEMA MG 1 Efficiency - 1200 RPM Synchronous Speed		
Motor horsepower	Index Letter	Minimum Efficiency
3 - 5	G	89.5
7.5	G	90.2
10	F	91.7
15	F	91.7
20	E	92.4
25 - 30	E	93.6
40 - 50	D	94.1
60	D	94.5
75	C	94.5
100 - 125	C	95.0
150 - 200	B	95.4

2.2 MOTOR CONTROLLERS (STARTERS)

- A. All motor controllers (for equipment furnished under Division 23) shall be furnished under Division 23 and installed under Division 26 unless otherwise noted on the plans.
 - 1. Starters shall be provided for 3 phase motors 1 horsepower and greater.
- B. Motor starters shall be furnished as follows.
 - 1. GENERAL: Motor starters shall be Square D Company Class 8536 across-the-line magnetic type, full-voltage, non-reversing (FAVOR) starter. All starters shall be constructed and tested in accordance with the latest NEMA standards, sizes and horsepower. ICE sizes are not acceptable. Starters shall be mounted in a general purpose dead front, painted steel enclosure and surface-mounted. Provide size and number of poles as shown and required by equipment served. Provide two speed, two winding or two speed, single winding motor starter as required for two speed motors.
 - 2. CONTACTS: Magnetic starter contacts shall be double break solid silver alloy. All contacts shall be replaceable without removing power wiring or removing starter from panel. The starter shall have straight-through wiring.
 - 3. OPERATING COILS: Operating coils shall be 120 volts and shall be of molded construction. When the coil fails, the starter shall open and shall not lock in the closed position.

4. OVERLOAD RELAYS: Provide manual reset, trip-free Class 20 overload relays in each phase conductor in of all starters. Overload relays shall be melting alloy type with visual trip indication. All 3 phase and single phase starters shall have one overload relay in each underground conductor. Relay shall not be field adjustable from manual to automatic reset. Provide 6 overload relays for two speed motor starters.
5. PILOT LIGHTS: Provide a red running pilot light for all motor starters. Pilot lights shall be mounted in the starter enclosure cover. Pilot lights shall be operated from an interlock on the motor starter and shall not be wired across the operating coil.
6. CONTROLS: Provide starters with HAND-OFF-AUTOMATIC switches. Coordinate additional motor starter controls with the requirements of Division 23. Motor starter controls shall be mounted in the starter enclosure cover.
7. CONTROL POWER TRANSFORMER: Provide a single-phase 480 volt control power transformer with each starter for 120 volt control power. Connect the primary side to the line side of the motor starter. The primary side shall be protected by a fuse for each conductor. The secondary side shall have one leg fused and one leg grounded. Arrange transformer terminals so that wiring to terminals will not be located above the transformer.
8. AUXILIARY CONTACTS: Each starter shall have one normally open and one normally closed convertible auxiliary contact in addition to the number of contacts required for the "holding interlock", remote monitoring, and control wiring. In addition, it shall be possible to field-install three more additional auxiliary contacts without removing existing wiring or removing the starter from its enclosure.
9. UNIT WIRING: Unit shall be completely pre-wired to terminals to eliminate any interior field wiring except for line and load power wiring and HVAC control wiring.
10. ENCLOSURES: All motor starter enclosures shall be NEMA 1, general purpose enclosures or NEMA-3R if mounted exposed to high moisture conditions. Provide NEMA 4X when located by cooling towers.
11. POWER MONITOR: Provide a square "D" 8430 MPS phase failure and under-voltage relay, base and wiring required for starters serving all 3 phase motors. Set the under-voltage setting according to minimum voltage required for the motor to operate within its range.

C. APPROVED MANUFACTURERS: Controller numbers are based on first named manufacturer. Provide one of the following manufacturers.

1. Siemens.
2. Square D.
3. General Electric.
4. Eaton.

2.3 COMBINATION MOTOR STARTERS

A. GENERAL: Combination motor starters shall consist of a magnetic starter and a fusible or non-fusible disconnect switch in a dead front, painted steel NEMA 1 enclosure unless otherwise noted and shall be surface-mounted. Size and number of poles shall as shown and required by equipment served. Combination motor starters shall be as specified for motor starters in Paragraph 2.02-B, except as modified herein.

B. DISCONNECT SWITCH: Disconnect switches shall be as specified in Section 26 28 16.

C. APPROVED MANUFACTURERS: Controller numbers are based on first named manufacturer. Provide one of the following manufacturers.

1. Siemens.
2. Square D.
3. General Electric.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. All equipment shall be installed in accordance with the manufacturers' recommendations and printed installation instructions.
- B. All items required for a complete and proper installation are not necessarily indicated on the plans or in the specifications. Contractors' price shall include all items required as per manufacturers' requirements.
- C. Install in a professional manner. Any part or parts not meeting this requirement shall be replaced or rebuilt without extra expense to Owner.
- D. Install rotating equipment in static and dynamic balance.
- E. Provide foundations, supports, and isolators properly adjusted to allow minimum vibration transmission within the building.
- F. Correct objectionable noise or vibration transmission in order to operate equipment satisfactorily as determined by the Engineer.

END OF SECTION 23 05 13

SECTION 230529

HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following hangers and supports for HVAC system piping and equipment:
 - 1. Steel pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Metal framing systems.
 - 4. Thermal-hanger shield inserts.
 - 5. Fastener systems.
 - 6. Equipment supports.
- B. Related Sections include the following:
 - 1. Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
 - 2. Division 21 Section "Water-Based Fire-Suppression Systems" for pipe hangers for fire-protection piping.
 - 3. Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment" for vibration isolation devices.
 - 4. Division 23 Section "Metal Ducts" for duct hangers and supports.

1.2 DEFINITIONS

- A. MSS: Manufacturers Standardization Society for The Valve and Fittings Industry Inc.
- B. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

1.3 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- C. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

1.4 SUBMITTALS

- A. Product Data: For the following:
 - 1. Steel pipe hangers and supports.
 - 2. Fiberglass pipe hangers.
 - 3. Thermal-hanger shield inserts.

4. Powder-actuated fastener systems.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:
 1. Trapeze pipe hangers. Include Product Data for components.
 2. Metal framing systems. Include Product Data for components.
 3. Pipe stands. Include Product Data for components.
 4. Equipment supports.
- C. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel." ASME Boiler and Pressure Vessel Code: Section IX.
- B. Welding: Qualify procedures and personnel according to the following:
 1. AWS D1.1, "Structural Welding Code--Steel."
 2. AWS D1.2, "Structural Welding Code--Aluminum."
 3. AWS D1.3, "Structural Welding Code--Sheet Steel."
 4. AWS D1.4, "Structural Welding Code--Reinforcing Steel."
 5. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 STEEL PIPE HANGERS AND SUPPORTS

- A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.
- B. Available Manufacturers:
 1. AAA Technology & Specialties Co., Inc.
 2. Bergen-Power Pipe Supports.
 3. B-Line Systems, Inc.; a division of Cooper Industries.
 4. Grinnell Corp.
 5. National Pipe Hanger Corporation.
 6. PHD Manufacturing, Inc.
 7. PHS Industries, Inc.
 8. Piping Technology & Products, Inc.
 9. Tolco Inc.
- C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

- E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

2.4 METAL FRAMING SYSTEMS

- A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.
- B. Available Manufacturers:
 1. B-Line Systems, Inc.; a division of Cooper Industries.
 2. Power-Strut Div.; Tyco International, Ltd.
 3. Thomas & Betts Corporation.
 4. Tolco Inc.
 5. Unistrut Corp.; Tyco International, Ltd.
- C. Coatings: Manufacturer's standard finish, unless bare metal surfaces are indicated.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

2.5 THERMAL-HANGER SHIELD INSERTS

- A. Description: 100-psig- minimum, compressive-strength insulation insert encased in sheet metal shield.
- B. Available Manufacturers:
 1. Carpenter & Paterson, Inc.
 2. PHS Industries, Inc.
 3. Pipe Shields, Inc.
- C. Insulation-Insert Material for Cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass with vapor barrier.
- D. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass.
- E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- G. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

1. Available Manufacturers:
 - a. Hilti, Inc.
 - b. ITW Ramset/Red Head.
 - c. Masterset Fastening Systems, Inc.
 - d. MKT Fastening, LLC.
 - e. Powers Fasteners.

- B. Mechanical-Expansion Anchors: Insert-wedge-type zinc-coated steel, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 1. Available Manufacturers:
 - a. B-Line Systems, Inc.; a division of Cooper Industries.
 - b. Empire Industries, Inc.
 - c. Hilti, Inc.
 - d. ITW Ramset/Red Head.
 - e. MKT Fastening, LLC.
 - f. Powers Fasteners.

2.7 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.

2.8 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT APPLICATIONS

- A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, NPS 1/2 to NPS 30.
2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of 120 to 450 deg F pipes, NPS 4 to NPS 16, requiring up to 4 inches of insulation.
3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes, NPS 3/4 to NPS 24, requiring clamp flexibility and up to 4 inches of insulation.
4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes, NPS 1/2 to NPS 24, if little or no insulation is required.
5. Pipe Hangers (MSS Type 5): For suspension of pipes, NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated stationary pipes, NPS 3/4 to NPS 8.
7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 2.
10. Split Pipe-Ring with or without Turnbuckle-Adjustment Hangers (MSS Type 11): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 8.
11. Extension Hinged or 2-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 3.
12. U-Bolts (MSS Type 24): For support of heavy pipes, NPS 1/2 to NPS 30.
13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
14. Pipe Saddle Supports (MSS Type 36): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange.
15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange and with U-bolt to retain pipe.
16. Adjustable, Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes, NPS 2-1/2 to NPS 36, if vertical adjustment is required, with steel pipe base stanchion support and cast-iron floor flange.
17. Single Pipe Rolls (MSS Type 41): For suspension of pipes, NPS 1 to NPS 30, from 2 rods if longitudinal movement caused by expansion and contraction might occur.
18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes, NPS 2-1/2 to NPS 20, from single rod if horizontal movement caused by expansion and contraction might occur.
19. Complete Pipe Rolls (MSS Type 44): For support of pipes, NPS 2 to NPS 42, if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes, NPS 2 to NPS 24, if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes, NPS 2 to NPS 30, if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.

G. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 20.
2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20, if longer ends are required for riser clamps.

- H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- I. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- J. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- K. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.

4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- L. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- N. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.
 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified above for individual pipe hangers.
 2. Field fabricate from ASTM A 36/A 36M, steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
- D. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

- F. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.1 (for power piping) and ASME B31.9 (for building services piping) are not exceeded.
- M. Insulated Piping: Comply with the following:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits according to ASME B31.1 for power piping and ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
 - 5. Pipes NPS 8 and Larger: Include wood inserts.
 - 6. Insert Material: Length at least as long as protective shield.
 - 7. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

- B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Touch Up: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 230529

SECTION 230553

IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Duct labels.
 - 5. Stencils.
 - 6. Valve tags.
 - 7. Warning tags.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Valve numbering scheme.
- C. Valve Schedules: For each piping system to include in maintenance manuals.

1.3 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Material and Thickness: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 4. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- B. Plastic Labels for Equipment:
1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
 2. Letter Color: White.
 3. Background Color: Black.
 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 7. Fasteners: Stainless-steel rivets or self-tapping screws.
 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.
- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White.
- C. Background Color: Red.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 DUCT LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White.
- C. Background Color: Black.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings, duct size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions, or as separate unit on each duct label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.5 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; minimum letter height of 1-1/4 inches for ducts; and minimum letter height of 3/4 inch for access panel and door labels, equipment labels, and similar operational instructions.
 - 1. Stencil Material: Aluminum.
 - 2. Stencil Paint: Exterior, gloss, alkyd enamel black unless otherwise indicated. Paint may be in pressurized spray-can form.

3. Identification Paint: Exterior, alkyd enamel in colors according to ASME A13.1 unless otherwise indicated.

2.6 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 1. Valve-tag schedule shall be included in operation and maintenance data.

2.7 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 1. Size: 3 by 5-1/4 inches minimum.
 2. Fasteners: Brass grommet and wire.
 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "Interior Painting."
- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels with painted, color-coded bands or rectangles on each piping system.
 1. Identification Paint: Use for contrasting background.
 2. Stencil Paint: Use for pipe marking.

- C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- D. Pipe Label Color Schedule: Use ASME A13.1 Colors and Designs

3.4 DUCT LABEL INSTALLATION

- A. Install self-adhesive duct labels with permanent adhesive on air ducts in the following color codes:
 - 1. Blue: For cold-air supply ducts.
 - 2. Yellow: For hot-air supply ducts.
 - 3. Green: For exhaust-, outside-, relief-, return-, and mixed-air ducts.
 - 4. ASME A13.1 Colors and Designs: For hazardous material exhaust.
- B. Stenciled Duct Label Option: Stenciled labels, showing service and flow direction, may be provided instead of plastic-laminated duct labels, at Installer's option, if lettering larger than 1 inch high is needed for proper identification because of distance from normal location of required identification.
- C. Locate labels near points where ducts enter into concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 - 1. Valve-Tag Size and Shape:
 - a. Hot Water: 1-1/2 inches, round.
 - 2. Valve-Tag Color:
 - a. Hot Water: Natural.
 - 3. Letter Color:
 - a. Hot Water: Black.

3.6 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 230553

SECTION 230593

TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. TAB: Testing, adjusting, and balancing.
- C. TABB: Testing, Adjusting, and Balancing Bureau.
- D. TAB Specialist: An entity engaged to perform TAB Work.

1.2 SUBMITTALS

- A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB contractor and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 45 days of Contractor's Notice to Proceed, submit the Contract Documents review report as specified in Part 3.
- C. Strategies and Procedures Plan: Within 60 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.
- D. Certified TAB reports.
- E. Sample report forms.

1.3 QUALITY ASSURANCE

- A. TAB Contractor Qualifications: Engage a TAB entity certified by AABC.
- B. TAB Report Forms: Use standard TAB contractor's forms approved by Architect and Construction Manager.
- C. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111, Section 5, "Instrumentation."

1.4 COORDINATION

- A. Notice: Provide seven days' advance notice for each test. Include scheduled test dates and times.
- B. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
- B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they meet the leakage class of connected ducts as specified in Division 23 Section "Metal Ducts" and are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- K. Examine strainers. Verify that startup screens are replaced by permanent screens with indicated perforations.
- L. Examine operating safety interlocks and controls on HVAC equipment.

- M. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system-readiness checks and prepare reports. Verify the following:
 - 1. Permanent electrical-power wiring is complete.
 - 2. Automatic temperature-control systems are operational.
 - 3. Equipment and duct access doors are securely closed.
 - 4. Balance, smoke, and fire dampers are open.
 - 5. Isolating and balancing valves are open and control valves are operational.
 - 6. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 - 7. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance" and in this Section.
 - 1. Comply with requirements in ASHRAE 62.1-2004, Section 7.2.2, "Air Balancing."
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. After testing and balancing, install test ports and duct access doors that comply with requirements in Division 23 Section "Air Duct Accessories."
 - 3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Division 23 Section "HVAC Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Division 23 Section "Metal Ducts."

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.
 - 2. Measure fan static pressures as follows to determine actual static pressure:
 - a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
 - 3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.

- a. Report the cleanliness status of filters and the time static pressures are measured.
- 4. Measure static pressures entering and leaving other devices, such as sound traps, heat-recovery equipment, and air washers, under final balanced conditions.
- 5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
- 6. Obtain approval from Architect and Construction Manager for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in Division 23 Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
- 7. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
 - 1. Measure airflow of submain and branch ducts.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
 - 2. Measure static pressure at a point downstream from the balancing damper, and adjust volume dampers until the proper static pressure is achieved.
 - 3. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure air outlets and inlets without making adjustments.
 - 1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.
 - 1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 - 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.6 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:

1. Manufacturer's name, model number, and serial number.
2. Motor horsepower rating.
3. Motor rpm.
4. Efficiency rating.
5. Nameplate and measured voltage, each phase.
6. Nameplate and measured amperage, each phase.
7. Starter thermal-protection-element rating.

- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.

3.7 TOLERANCES

- A. Set HVAC system's air flow rates and water flow rates within the following tolerances:
1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
 2. Air Outlets and Inlets: Plus or minus 10 percent.
 3. Heating-Water Flow Rate: Plus or minus 10 percent.
 4. Cooling-Water Flow Rate: Plus or minus 10 percent.

3.8 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare monthly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.9 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.

2. Include a list of instruments used for procedures, along with proof of calibration.
- B. Final Report Contents: In addition to certified field-report data, include the following:
1. Fan curves.
 2. Manufacturers' test data.
 3. Field test reports prepared by system and equipment installers.
 4. Other information relative to equipment performance; do not include Shop Drawings and product data.
- C. General Report Data: In addition to form titles and entries, include the following data:
1. Title page.
 2. Name and address of the TAB contractor.
 3. Project name.
 4. Project location.
 5. Architect's name and address.
 6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB supervisor who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 12. Nomenclature sheets for each item of equipment.
 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.

- f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
 - 1. Quantities of outdoor, supply, return, and exhaust airflows.
 - 2. Duct, outlet, and inlet sizes.
 - 3. Position of balancing devices.
- E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total air flow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Filter static-pressure differential in inches wg.
 - f. Cooling-coil static-pressure differential in inches wg.
 - g. Outdoor airflow in cfm.
 - h. Return airflow in cfm.
 - i. Outdoor-air damper position.
 - j. Return-air damper position.
- F. Fan Test Reports: For supply, return, and exhaust fans, include the following:
 - 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.

- e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave, and amount of adjustments in inches.
2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - g. Number, make, and size of belts.
 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- G. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
1. Report Data:
 - a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..
 - g. Indicated air flow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual air flow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- H. Air-Terminal-Device Reports:
1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.
 - e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft..
 2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary air flow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.

- e. Final air flow rate in cfm.
- f. Final velocity in fpm.
- g. Space temperature in deg F.

I. Instrument Calibration Reports:

- 1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.10 INSPECTIONS

A. Initial Inspection:

- 1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the final report.
- 2. Check the following for each system:
 - a. Measure airflow of at least 10 percent of air outlets.
 - b. Measure water flow of at least 20 percent of terminals.
 - c. Measure room temperature at each thermostat/temperature sensor. Compare the reading to the set point.
 - d. Verify that balancing devices are marked with final balance position.
 - e. Note deviations from the Contract Documents in the final report.

B. Final Inspection:

- 1. After initial inspection is complete and documentation by random checks verifies that testing and balancing are complete and accurately documented in the final report, request that a final inspection be made by Architect and Construction Manager.
- 2. The TAB contractor's test and balance engineer shall conduct the inspection in the presence of Architect and Construction Manager.
- 3. Architect and Construction Manager shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
- 4. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- 5. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.

C. TAB Work will be considered defective if it does not pass final inspections. If TAB Work fails, proceed as follows:

1. Recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
2. If the second final inspection also fails, Owner may contract the services of another TAB contractor to complete TAB Work according to the Contract Documents and deduct the cost of the services from the original TAB contractor's final payment.

D. Prepare test and inspection reports.

3.11 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230700

HVAC INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Insulation Materials:
 - a. Cellular glass.
 - b. Flexible elastomeric.
 - c. Mineral fiber.
 2. Insulating cements.
 3. Adhesives.
 4. Mastics.
 5. Lagging adhesives.
 6. Sealants.
 7. Factory-applied jackets.
 8. Field-applied fabric-reinforcing mesh.
 9. Field-applied cloths.
 10. Field-applied jackets.
 11. Tapes.
 12. Securements.
 13. Corner angles.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, thickness and jackets (both factory and field applied, if any).
- B. Shop Drawings:
1. Detail application of protective shields, saddles, and wood blocks inserts at hangers for each type of insulation and hanger.
 2. Detail attachment and covering of heat tracing inside insulation.
 3. Detail insulation application at pipe expansion joints for each type of insulation.
 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
 6. Detail application of field-applied jackets.
 7. Detail application at linkages of control devices.
 8. Detail field application for each equipment type.

1.3 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84,

by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.5 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 23 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application, duct Installer for duct insulation application, and equipment Installer for equipment insulation application. Before preparing piping and ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.6 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

- F. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.
- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type II with factory-applied vinyl jacket and Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Duct Wrap.
 - d. Owens Corning; All-Service Duct Wrap.
- H. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. For equipment applications, provide insulation with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Johns Manville; 800 Series Spin-Glas.
 - c. Knauf Insulation; Insulation Board.
 - d. Owens Corning; Fiberglas 700 Series.
- I. Mineral-Fiber, Preformed Pipe Insulation:
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Johns Manville; Micro-Lok.
 - b. Knauf Insulation; 1000 Pipe Insulation.
 - c. Owens Corning; Fiberglas Pipe Insulation.
 2. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 3. Type II, 1200 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type II, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- J. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Owens Corning; Fiberglas Pipe and Tank Insulation.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Insulco, Division of MFS, Inc.; Triple I.
 - b. P. K. Insulation Mfg. Co., Inc.; Super-Stik.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to it and to surfaces to be insulated, unless otherwise indicated.
- B. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA Inc.; Aeroseal.
 - b. Armacell LCC; 520 Adhesive.
 - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
 - d. RBX Corporation; Rubatex Contact Adhesive.
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
- D. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-35.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
 - c. ITW TACC, Division of Illinois Tool Works; CB-50.
 - d. Marathon Industries, Inc.; 590.
 - e. Mon-Eco Industries, Inc.; 55-40.
 - f. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
 5. Color: White.

2.5 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-52.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-42.
 - c. Marathon Industries, Inc.; 130.
 - d. Mon-Eco Industries, Inc.; 11-30.
 - e. Vimasco Corporation; 136.
 2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct, equipment, and pipe insulation.
 3. Service Temperature Range: Minus 50 to plus 180 deg F.
 4. Color: White.

2.6 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; CP-76-8.
 - b. Foster Products Corporation, H. B. Fuller Company; 95-44.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Vimasco Corporation; 750.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 5. Color: Aluminum.
- B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
1. Products: Subject to compliance with requirements, provide the following:
 - a. Childers Products, Division of ITW; CP-76.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 5. Color: White.

2.7 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
 4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
 5. PVDC Jacket for Outdoor Applications: 6-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements, provide the following:

- 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
6. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
 - a. Products: Subject to compliance with requirements, provide the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
7. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.8 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Glass-Fiber Fabric for Pipe Insulation: Approximately 2 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. inch for covering pipe and pipe fittings.
 1. Products: Subject to compliance with requirements, provide the following:
 - a. Vimasco Corporation; Elastafab 894.
- B. Woven Glass-Fiber Fabric for Duct and Equipment Insulation: Approximately 6 oz./sq. yd. with a thread count of 5 strands by 5 strands/sq. inch for covering equipment.
 1. Products: Subject to compliance with requirements, provide the following:
 - a. Childers Products, Division of ITW; Chil-Glas No. 5.

2.9 FIELD-APPLIED CLOTHS

- A. Woven Glass-Fiber Fabric: Comply with MIL-C-20079H, Type I, plain weave, and presized a minimum of 8 oz./sq. yd..
 1. Products: Subject to compliance with requirements, provide the following:
 - a. Alpha Associates, Inc.; Alpha-Maritex 84215 and 84217/9485RW, Luben 59.

2.10 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto PVC Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: White.
 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
 5. Factory-fabricated tank heads and tank side panels.
- D. Metal Jacket:
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products, Division of ITW; Metal Jacketing Systems.

- b. PABCO Metals Corporation; Surefit.
 - c. RPR Products, Inc.; Insul-Mate.
 - 2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105 or 5005, Temper H-14.
 - a. Factory cut and rolled to size.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
 - 3. Stainless-Steel Jacket: ASTM A 167 or ASTM A 240/A 240M.
 - a. Factory cut and rolled to size.
 - b. Material, finish, and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- E. Self-Adhesive Outdoor Jacket: 60-mil- thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with white aluminum-foil facing.
- 1. Products: Subject to compliance with requirements, provide the following:
 - a. Polyguard; Alumaguard 60.
- F. PVDC Jacket for Outdoor Applications: 6-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
- 1. Products: Subject to compliance with requirements, provide the following:
 - a. Dow Chemical Company (The), Saran 560 Vapor Retarder Film.
- G. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
- 1. Products: Subject to compliance with requirements, provide the following:

- a. Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.

2.11 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
 - b. Compac Corp.; 104 and 105.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 11.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - b. Compac Corp.; 110 and 111.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 491 AWF FSK.
 - d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 6.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0555.
 - b. Compac Corp.; 130.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 370 White PVC tape.
 - d. Venture Tape; 1506 CW NS.
 - 2. Width: 2 inches.
 - 3. Thickness: 6 mils.
 - 4. Adhesion: 64 ounces force/inch in width.
 - 5. Elongation: 500 percent.
 - 6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - b. Compac Corp.; 120.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 488 AWF.
 - d. Venture Tape; 3520 CW.
 - 2. Width: 2 inches.
 - 3. Thickness: 3.7 mils.
 - 4. Adhesion: 100 ounces force/inch in width.

5. Elongation: 5 percent.
 6. Tensile Strength: 34 lbf/inch in width.
- E. PVDC Tape for Outdoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, provide the following:
 - a. Dow Chemical Company (The); Saran 560 Vapor Retarder Tape.
 2. Width: 3 inches.
 3. Film Thickness: 6 mils.
 4. Adhesive Thickness: 1.5 mils.
 5. Elongation at Break: 145 percent.
 6. Tensile Strength: 55 lbf/inch in width.

2.12 SECUREMENTS

- A. Bands:
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Products; Bands.
 - b. PABCO Metals Corporation; Bands.
 - c. RPR Products, Inc.; Bands.
 2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316; 0.015 inch thick, 3/4 inch wide with wing or closed seal.
 3. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing or closed seal.
 4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.
- B. Insulation Pins and Hangers:
1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
 2. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, and securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series T.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
 - 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 - 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 - 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that applies to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use dematerialized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, ducts and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, duct system, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.

- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct and pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions. Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
 - 1. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Duct: Install insulation continuously through floor penetrations that are not fire rated. For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 - 2. Pipe: Install insulation continuously through floor penetrations.
 - 3. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.

2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe

insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 1. Install pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 1. Install mitered sections of pipe insulation.
 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 3. Install insulation to flanges as specified for flange insulation application.
 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 MINERAL-FIBER INSULATION INSTALLATION

- A. Insulation Installation on Straight Pipes and Tubes:
 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
 4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 1. Install preformed pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.

3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
1. Install preformed sections of same material as straight segments of pipe insulation when available.
 2. Provide fittings with fiberglass blanket insert when preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
1. Install preformed sections of same material as straight segments of pipe insulation when available.
 2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 4. Install insulation to flanges as specified for flange insulation application.
- E. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Revise first subparagraph below to allow adhesive to be omitted from top surface of horizontal rectangular ducts.
 3. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 4. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 5. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface.

- Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
6. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
 7. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 8. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- F. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
 5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.8 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.
- E. Where PVDC jackets are indicated, install as follows:
1. Apply three separate wraps of filament tape per insulation section to secure pipe insulation to pipe prior to installation of PVDC jacket.
 2. Wrap factory-presized jackets around individual pipe insulation sections with one end overlapping the previously installed sheet. Install presized jacket with an approximate overlap at butt joint of 2 inches over the previous section. Adhere lap seal using adhesive or SSL, and then apply 1-1/4 circumferences of appropriate PVDC tape around overlapped butt joint.
 3. Continuous jacket can be spiral wrapped around a length of pipe insulation. Apply adhesive or PVDC tape at overlapped spiral edge. When electing to use adhesives, refer to manufacturer's written instructions for application of adhesives along this spiral edge to maintain a permanent bond.
 4. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. The 33-1/2-inch- circumference limit allows for 2-inch- overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
 5. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

3.9 FINISHES

- A. Duct, Equipment, and Pipe Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 9 painting Sections.
1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.

- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.10 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
 - 2. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
 - 3. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 - 1. Indoor, concealed supply, return and outdoor air.
 - 2. Indoor, exposed supply, return and outdoor air.
 - 3. Indoor, concealed, smoke exhaust.
 - 4. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
 - 5. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
 - 6. Outdoor, concealed supply and return.
 - 7. Outdoor, exposed supply and return.
- B. Items Not Insulated:
 - 1. Factory-insulated flexible ducts.
 - 2. Factory-insulated plenums and casings.
 - 3. Flexible connectors.
 - 4. Vibration-control devices.
 - 5. Factory-insulated access panels and doors.

3.12 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed supply, return and outside air duct insulation shall be one of the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
 - 2. Mineral-Fiber Board: 1-1/2 inches thick and 2-lb/cu. ft. nominal density.
- B. Concealed, rectangular, exhaust-air duct insulation between isolation damper and penetration of building exterior shall be one of the following:
 - 1. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
 - 2. Mineral-Fiber Board: 1-1/2 inches thick and 2-lb/cu. ft. nominal density.
- C. Exposed supply, return and outside air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 1-1/2 inches thick and 2-lb/cu. ft. nominal density.

3.13 OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.
- B. Supply and Return air duct insulation shall be the following:
 - 1. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.

3.14 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Underground piping.
 - 2. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.15 INDOOR PIPING INSULATION SCHEDULE

- A. Condensate and Equipment Drain Water below 60 Deg F:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 3/4 inch thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
- B. Chilled Water Supply and Return piping:
 - 1. NPS 3 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 1 1/2 inch thick.
 - 2. NPS 4 to NPS 12: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I: 2 inches thick.
- C. Heating-Hot-Water Supply and Return:
 - 1. NPS 1 1/2 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I or II: 1-1/2 inches thick.
 - 2. NPS 2 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe, Type I or II: 2 inches thick.

3.16 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Chilled Water Supply and Return:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 3 inches thick.

- b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 3 inches thick.

3.17 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. Piping below 8'-0" AFF and exposed:
 - 1. Finish with canvas jacket.

3.18 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. All ducts, plenums, equipment and piping exposed to weather shall be provided with a field applied jacket, as scheduled.
- C. Ducts and Plenums:
 - 1. Aluminum, Smooth: 0.016 inch thick.
- D. Piping:
 - 1. Aluminum, Smooth: 0.016 inch thick.

END OF SECTION 230700

SECTION 233113

METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes metal ducts for supply, return, outside, and exhaust air-distribution systems in pressure classes from minus 2- to plus 10-inch wg. Metal ducts include the following:
 - 1. Rectangular ducts and fittings.
 - 2. Single-wall round and flat-oval ducts and fittings.
- B. Related Sections:
 - 1. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
 - 2. Division 23 Section "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.2 SYSTEM DESCRIPTION

- A. Duct system design, as indicated, has been used to select size and type of air-moving and -distribution equipment and other air system components. Changes to layout or configuration of duct system must be specifically approved in writing by Architect. Accompany requests for layout modifications with calculations showing that proposed layout will provide original design results without increasing system total pressure.

1.3 SUBMITTALS

- A. Shop Drawings:
 - 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 - 2. Duct layout indicating sizes, configuration, and static-pressure classes.
 - 3. Elevation of top of ducts.
 - 4. Dimensions of main duct runs from building grid lines.
 - 5. Fittings.
 - 6. Reinforcement and spacing.
 - 7. Seam and joint construction.
 - 8. Penetrations through fire-rated and other partitions.
 - 9. Equipment installation based on equipment being used on Project.
 - 10. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
 - 11. Hangers and supports, including methods for duct and building attachment, seismic restraints, and vibration isolation.
- B. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.

2. Suspended ceiling components.
3. Size and location of initial access modules for acoustical tile.
4. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.

1.4 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
- B. Welding Qualifications: Qualify procedures and personnel according to the following:
 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 2. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2004, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-Up."
- D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 1. Galvanized Coating Designation: G60.
 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.
- D. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- E. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.2 SEALANT AND GASKETS

- A. Joint and Seam Sealants, General: The term "sealant" is not limited to materials of adhesive or mastic nature but includes tapes and combinations of open-weave fabric strips and mastics.

- B. Water-Based Joint and Seam Sealant: Flexible, adhesive sealant, resistant to UV light when cured, UL 723 listed, and complying with NFPA requirements for Class 1 ducts.
- C. Flange Gaskets: Butyl rubber or EPDM polymer with polyisobutylene plasticizer.

2.3 HANGERS AND SUPPORTS

- A. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 2. Exception: Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
- B. Hanger Materials: Galvanized sheet steel or threaded steel rod.
 - 1. Hangers Installed in Corrosive Atmospheres: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
 - 2. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for steel sheet width and thickness and for steel rod diameters.
 - 3. Galvanized-steel straps attached to aluminum ducts shall have contact surfaces painted with zinc-chromate primer.
- C. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- D. Trapeze and Riser Supports: Steel shapes complying with ASTM A 36/A 36M.
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel support materials.
 - 3. Supports for Aluminum Ducts: Aluminum support materials unless materials are electrolytically separated from ducts.

2.4 RECTANGULAR DUCT FABRICATION

- A. Fabricate ducts, elbows, transitions, offsets, branch connections, and other construction according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" and complying with requirements for metal thickness, reinforcing types and intervals, tie-rod applications, and joint types and intervals.
 - 1. Lengths: Fabricate rectangular ducts in lengths appropriate to reinforcement and rigidity class required for pressure class.
 - 2. Deflection: Duct systems shall not exceed deflection limits according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible."
- B. Transverse Joints: Prefabricated slide-on joints and components constructed using manufacturer's guidelines for material thickness, reinforcement size and spacing, and joint reinforcement.
 - 1. Manufacturers:
 - a. Ductmate Industries, Inc.
- C. Formed-On Flanges: Construct according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," Figure 1-4, using corner, bolt, cleat, and gasket details.
 - 1. Manufacturers:
 - a. Ductmate Industries, Inc.
 - 2. Duct Size: Maximum 30 inches wide and up to 2-inch wg pressure class.
 - 3. Longitudinal Seams: Pittsburgh lock sealed with noncuring polymer sealant.

- D. Cross Breaking or Cross Beading: Cross break or cross bead duct sides 19 inches and larger and 0.0359 inch thick or less, with more than 10 sq. ft. of nonbraced panel area.

2.5 ROUND AND FLAT-OVAL DUCT AND FITTING FABRICATION

- A. Diameter as applied to flat-oval ducts in this Article is the diameter of a round duct with a circumference equal to the perimeter of a given size of flat-oval duct.
- B. Round, Spiral Lock-Seam Ducts: Fabricate supply ducts of galvanized steel according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible."
 - 1. Manufacturers:
 - a. McGill AirFlow Corporation.
 - b. SEMCO Incorporated.
- C. Duct Joints:
 - 1. Ducts up to 20 Inches in Diameter: Interior, center-beaded slip coupling, sealed before and after fastening, attached with sheet metal screws.
 - 2. Round Ducts: Prefabricated connection system consisting of double-lipped, EPDM rubber gasket. Manufacture ducts according to connection system manufacturer's tolerances.
 - a. Manufacturers:
 - 1) Ductmate Industries, Inc.
- D. 90-Degree Tees and Laterals and Conical Tees: Fabricate to comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," with metal thicknesses specified for longitudinal-seam straight ducts.
- E. Diverging-Flow Fittings: Fabricate with reduced entrance to branch taps and with no excess material projecting from fitting onto branch tap entrance.
- F. Fabricate elbows using die-formed, gored, pleated, or mitered construction. Bend radius of die-formed, gored, and pleated elbows shall be 1-1/2 times duct diameter. Unless elbow construction type is indicated, fabricate elbows as follows:
 - 1. Mitered-Elbow Radius and Number of Pieces: Welded construction complying with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," unless otherwise indicated.
 - 2. Round Mitered Elbows: Welded construction with the following metal thickness for pressure classes from minus 2- to plus 2-inch wg :
 - a. Ducts 3 to 36 Inches in Diameter: 0.034 inch.
 - b. Ducts 37 to 50 Inches in Diameter: 0.040 inch.
 - c. Ducts 52 to 60 Inches in Diameter: 0.052 inch.
 - d. Ducts 62 to 84 Inches in Diameter: 0.064 inch.
 - 3. Round Mitered Elbows: Welded construction with the following metal thickness for pressure classes from 2- to 10-inch wg :
 - a. Ducts 3 to 26 Inches in Diameter: 0.034 inch.
 - b. Ducts 27 to 50 Inches in Diameter: 0.040 inch.
 - c. Ducts 52 to 60 Inches in Diameter: 0.052 inch.
 - d. Ducts 62 to 84 Inches in Diameter: 0.064 inch.
 - 4. 90-Degree, 2-Piece, Mitered Elbows: Use only for supply systems or for material-handling Class A or B exhaust systems and only where space restrictions do not permit using radius elbows. Fabricate with single-thickness turning vanes.
 - 5. Round Elbows 8 Inches and Less in Diameter: Fabricate die-formed elbows for 45- and 90-degree elbows and pleated elbows for 30, 45, 60, and 90 degrees only. Fabricate nonstandard bend-angle configurations or nonstandard diameter elbows with gored construction.

6. Round Elbows 9 through 14 Inches in Diameter: Fabricate gored or pleated elbows for 30, 45, 60, and 90 degrees unless space restrictions require mitered elbows. Fabricate nonstandard bend-angle configurations or nonstandard diameter elbows with gored construction.
7. Round Elbows Larger Than 14 Inches in Diameter and All Flat-Oval Elbows: Fabricate gored elbows unless space restrictions require mitered elbows.
8. Die-Formed Elbows for Sizes through 8 Inches in Diameter and All Pressures 0.040 inch thick with 2-piece welded construction.
9. Round Gored-Elbow Metal Thickness: Same as non-elbow fittings specified above.
10. Pleated Elbows for Sizes through 14 Inches in Diameter and Pressures through 10-Inch wg: 0.022 inch.

PART 3 - EXECUTION

3.1 DUCT APPLICATIONS

- A. Static-Pressure Classes: Unless otherwise indicated, construct ducts according to the following:
 1. Supply Ducts (before Air Terminal Units): 4inch wg.
 2. Supply Ducts (after Air Terminal Units): 2inch wg.
 3. Return Ducts (Negative Pressure): 2inch wg.
 4. Exhaust Ducts (Negative Pressure): 2-inch wg.
- B. All ducts shall be galvanized steel except as follows:
 1. Ducts at duct mounted humidifiers and 6 feet downstream from humidifiers shall be aluminum.

3.2 DUCT INSTALLATION

- A. Construct and install ducts according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," unless otherwise indicated.
- B. Install round and flat-oval ducts in lengths not less than 12 feet unless interrupted by fittings.
- C. Install ducts with fewest possible joints.
- D. Install fabricated fittings for changes in directions, size, and shape and for connections.
- E. Install couplings tight to duct wall surface with a minimum of projections into duct. Secure couplings with sheet metal screws. Install screws at intervals of 12 inches, with a minimum of 3 screws in each coupling.
- F. Install ducts, unless otherwise indicated, vertically and horizontally and parallel and perpendicular to building lines; avoid diagonal runs.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Conceal ducts from view in finished spaces. Do not encase horizontal runs in solid partitions unless specifically indicated.

- J. Coordinate layout with suspended ceiling, fire- and smoke-control dampers, lighting layouts, and similar finished work.
- K. Seal all joints and seams. Apply sealant to male end connectors before insertion, and afterward to cover entire joint and sheet metal screws.
- L. Electrical Equipment Spaces: Route ducts to avoid passing through transformer vaults and electrical equipment spaces and enclosures.
- M. Non-Fire-Rated Partition Penetrations: Where ducts pass through interior partitions and exterior walls and are exposed to view, conceal spaces between construction openings and ducts or duct insulation with sheet metal flanges of same metal thickness as ducts. Overlap openings on 4 sides by at least 1-1/2 inches.
- N. Fire-Rated Partition Penetrations: Where ducts pass through interior partitions and exterior walls, install appropriately rated fire dampers, sleeves, and firestopping sealant. Fire and smoke dampers are specified in Division 23 Section "Air Duct Accessories." Firestopping materials and installation methods are specified in Division 7 Section "Through-Penetration Firestop Systems."
- O. Protect duct interiors from the elements and foreign materials until building is enclosed. Follow SMACNA's "Duct Cleanliness for New Construction."

3.3 SEAM AND JOINT SEALING

- A. Seal duct seams and joints according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for duct pressure class indicated.
 - 1. For pressure classes lower than 2-inch wg, seal transverse joints.
- B. Seal ducts before external insulation is applied.

3.4 HANGING AND SUPPORTING

- A. Support horizontal ducts within 24 inches of each elbow and within 48 inches of each branch intersection.
- B. Support vertical ducts at maximum intervals of 16 feet and at each floor.
- C. Install upper attachments to structures with an allowable load not exceeding one-fourth of failure (proof-test) load.
- D. Install concrete inserts before placing concrete.
- E. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 1. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.

3.5 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 23 Section "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.6 PAINTING

- A. Paint interior of metal ducts for 24 inches upstream of registers and grilles. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Division 09 painting Sections.

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
 2. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 3. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
 4. Give seven days' advance notice for testing.
 5. Maximum Allowable Leakage: Comply with requirements for Leakage Class 3 for round and flat-oval ducts, Leakage Class 12 for rectangular ducts in pressure classes lower than and equal to 2-inch wg (both positive and negative pressures), and Leakage Class 6 for pressure classes from 2- to 10-inch wg .
 6. Remake leaking joints and retest until leakage is equal to or less than maximum allowable.

3.8 START UP

- A. Air Balance: Comply with requirements in Division 23 Section "Testing, Adjusting, and Balancing for HVAC."

END OF SECTION 233113

SECTION 233300

AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Manual volume dampers.
2. Control dampers.
3. Fire dampers.
4. Smoke dampers.
5. Combination fire and smoke dampers.
6. Flange connectors.
7. Turning vanes.
8. Remote damper operators.
9. Duct-mounted access doors.
10. Flexible connectors.
11. Flexible ducts.
12. Duct accessory hardware.

B. Related Sections:

1. Division 28 Section "Fire Detection and Alarm" for duct-mounted fire and smoke detectors.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control damper installations.
 - d. Fire-damper, smoke-damper, combination fire- and smoke-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
 - e. Wiring Diagrams: For power, signal, and control wiring.

C. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.

D. Source quality-control reports.

E. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.3 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with AMCA 500-D testing for damper rating.

1.4 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- C. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and No. 2 finish for exposed ducts.
- D. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- E. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.
- F. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.2 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. Flexmaster U.S.A., Inc.
 - d. McGill AirFlow LLC.
 - e. Pottorff; a division of PCI Industries, Inc.
 - f. Ruskin Company.
 - 2. Standard leakage rating, with linkage outside airstream.
 - 3. Suitable for horizontal or vertical applications.

4. Frames:
 - a. Hat-shaped, galvanized-steel channels, 0.064-inch minimum thickness.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized-steel, 0.064 inch thick.
 6. Blade Axles: Galvanized steel.
 7. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 8. Tie Bars and Brackets: Galvanized steel.
- B. Standard, Aluminum, Manual Volume Dampers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. Flexmaster U.S.A., Inc.
 - d. McGill AirFlow LLC.
 - e. Pottorff; a division of PCI Industries, Inc.
 - f. Ruskin Company.
 2. Standard leakage rating, with linkage outside airstream.
 3. Suitable for horizontal or vertical applications.
 4. Frames: Hat-shaped, 0.10-inch- thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Roll-Formed Aluminum Blades: 0.10-inch- thick aluminum sheet.
 - e. Extruded-Aluminum Blades: 0.050-inch- thick extruded aluminum.
 6. Blade Axles: Galvanized steel.
 7. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 8. Tie Bars and Brackets: Aluminum.
- C. Low-Leakage, Steel, Manual Volume Dampers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. Flexmaster U.S.A., Inc.
 - d. McGill AirFlow LLC.
 - e. Pottorff; a division of PCI Industries, Inc.
 - f. Ruskin Company.
 2. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 3. Suitable for horizontal or vertical applications.
 4. Frames:
 - a. Hat shaped.

- b. Galvanized-steel channels, 0.064 inch thick.
 - c. Mitered and welded corners.
 - d. Flanges for attaching to walls and flangeless frames for installing in ducts.
5. Blades:
- a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized, roll-formed steel, 0.064 inch thick.
6. Blade Axles: Galvanized steel.
7. Bearings:
- a. Oil-impregnated bronze.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
8. Blade Seals: Neoprene.
9. Jamb Seals: Cambered stainless steel.
10. Tie Bars and Brackets: Galvanized steel.
11. Accessories:
- a. Include locking device to hold single-blade dampers in a fixed position without vibration.
- D. Low-Leakage, Aluminum, Manual Volume Dampers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. American Warming and Ventilating; a division of Mestek, Inc.
 - c. Flexmaster U.S.A., Inc.
 - d. McGill AirFlow LLC.
 - e. Pottorff; a division of PCI Industries, Inc.
 - f. Ruskin Company.
 2. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 3. Suitable for horizontal or vertical applications.
 4. Frames: Hat-shaped, 0.10-inch- thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Roll-Formed Aluminum Blades: 0.10-inch- thick aluminum sheet.
 - d. Extruded-Aluminum Blades: 0.050-inch- thick extruded aluminum.
 6. Blade Axles: Galvanized steel.
 7. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 8. Blade Seals: Neoprene.
 9. Jamb Seals: Cambered stainless steel.
 10. Tie Bars and Brackets: Galvanized steel.
 11. Accessories:
 - a. Include locking device to hold single-blade dampers in a fixed position without vibration.
- E. Jackshaft:
1. Size: 1-inch diameter.
 2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.

3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

F. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.3 CONTROL DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. American Warming and Ventilating; a division of Mestek, Inc.
2. Flexmaster U.S.A., Inc.
3. Greenheck Fan Corporation.
4. McGill AirFlow LLC.
5. Ruskin Company.
6. Young Regulator Company.

B. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.

C. Frames:

1. Hat shaped.
2. Galvanized-steel channels, 0.064 inch thick.
3. Mitered and welded corners.

D. Blades:

1. Multiple blade with maximum blade width of 8 inches.
2. Parallel- and opposed-blade design.
3. Galvanized steel.
4. 0.064 inch thick.
5. Blade Edging: Closed-cell neoprene edging.
6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.

E. Blade Axles: 1/2-inch- diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.

1. Operating Temperature Range: From minus 40 to plus 200 deg F.

F. Bearings:

1. Oil-impregnated bronze.
2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
3. Thrust bearings at each end of every blade.

2.4 FIRE DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Air Balance Inc.; a division of Mestek, Inc.
2. Pottorff; a division of PCI Industries, Inc.
3. Prefco; Perfect Air Control, Inc.
4. Ruskin Company.

- B. Type: Dynamic; rated and labeled according to UL 555 by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 4000-fpm velocity.
- D. Fire Rating: 1-1/2 hours.
- E. Frame: Curtain type with blades outside airstream; fabricated with roll-formed, 0.034-inch- thick galvanized steel; with mitered and interlocking corners.
- F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
 - 1. Minimum Thickness: 0.052 or 0.138 inch thick, as indicated, and of length to suit application.
 - 2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- G. Mounting Orientation: Vertical or horizontal as indicated.
- H. Blades: Roll-formed, interlocking, 0.034-inch- thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- thick, galvanized-steel blade connectors.
- I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.
- J. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.

2.5 SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Nailor Industries Inc.
 - 3. PHL, Inc.
 - 4. Ruskin Company.
- B. General Requirements: Label according to UL 555S by an NRTL.
- C. Smoke Detector: Provided by fire alarm contractor.
- D. 1. Smoke detector shall be capable of operating at no airflow (no minimum operating velocity).
- E. 2. Smoke detector shall be fully compatible with fire system.
- F. 3. Provide remote test/status switch.
- G. Frame: Multiple-blade type; fabricated with roll-formed, 0.034-inch- thick galvanized steel; with mitered and interlocking corners.
- H. Blades: Roll-formed, horizontal, interlocking, 0.034-inch- thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- thick, galvanized-steel blade connectors.
- I. Leakage: Class I.
- J. Rated pressure and velocity to exceed design airflow conditions.

- K. Mounting Sleeve: Factory-installed, 0.052-inch- thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking.
- L. Damper Motors: two-position action.
- M. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 23 Section "Instrumentation and Control for HVAC."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 115 V, single phase, 60 Hz.

2.6 COMBINATION FIRE AND SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Nailor Industries Inc.
 - 3. Ruskin Company.
- B. Type: Dynamic; rated and labeled according to UL 555 and UL 555S by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 4000-fpm velocity.
- D. Fire Rating: 1-1/2.
- E. Frame: Multiple-blade type; fabricated with roll-formed, 0.034-inch- thick galvanized steel; with mitered and interlocking corners.
- F. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.
- G. Heat-Responsive Device: Electric resettable link and switch package, factory installed, rated.
- H. Smoke Detector: Provided by fire alarm contractor.
- I. 1. Smoke detector shall be capable of operating at no airflow (no minimum operating velocity).
- J. 2. Smoke detector shall be fully compatible with fire system.
- K. 3. Provide remote test/status switch.

- L. Frame: Multiple-blade type; fabricated with roll-formed, 0.034-inch- thick galvanized steel; with mitered and interlocking corners.
- M. Blades: Roll-formed, horizontal, interlocking, 0.034-inch- thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- thick, galvanized-steel blade connectors.
- N. Leakage: Class I.
- O. Rated pressure and velocity to exceed design airflow conditions.
- P. Mounting Sleeve: Factory-installed, 0.052-inch- thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking.
- Q. Master control panel for use in dynamic smoke-management systems.
- R. Damper Motors: two-position action.
- S. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 23 Section "Instrumentation and Control for HVAC."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 115 V, single phase, 60 Hz.

2.7 FLANGE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ductmate Industries, Inc.
 - 2. Nexus PDQ; Division of Shilco Holdings Inc.
 - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Description: roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- C. Material: Galvanized steel.
- D. Gage and Shape: Match connecting ductwork.

2.8 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ductmate Industries, Inc.
 - 2. Duro Dyne Inc.
 - 3. METALAIRE, Inc.
 - 4. SEMCO Incorporated.
 - 5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-3, "Vanes and Vane Runners," and 2-4, "Vane Support in Elbows."
- E. Vane Construction: Double wall.
- F. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.9 REMOTE DAMPER OPERATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Pottorff; a division of PCI Industries, Inc.
 - 2. Ventfabrics, Inc.
 - 3. Young Regulator Company.
- B. Description: Cable system designed for remote manual damper adjustment.
- C. Tubing: Brass.
- D. Cable: Stainless steel.
- E. Wall-Box Mounting: Recessed, 3/4 inches deep.
- F. Wall-Box Cover-Plate Material: Stainless steel.

2.10 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. American Warming and Ventilating; a division of Mestek, Inc.
 - 2. Ductmate Industries, Inc.
 - 3. Flexmaster U.S.A., Inc.
 - 4. Greenheck Fan Corporation.
 - 5. McGill AirFlow LLC.

6. Pottorff; a division of PCI Industries, Inc.

B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-10, "Duct Access Doors and Panels," and 2-11, "Access Panels - Round Duct."

1. Door:

a. Double wall, rectangular.

b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.

c. Vision panel.

d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.

e. Fabricate doors airtight and suitable for duct pressure class.

2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.

3. Number of Hinges and Locks:

a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.

b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.

c. Access Doors up to 24 by 48 Inches: Three hinges and two compression latches with outside and inside handles.

d. Access Doors Larger Than 24 by 48 Inches: Four hinges and two compression latches with outside and inside handles.

2.11 DUCT ACCESS PANEL ASSEMBLIES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Ductmate Industries, Inc.

2. Flame Gard, Inc.

3. 3M.

B. Labeled according to UL 1978 by an NRTL.

C. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.

D. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.

E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.

F. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.12 FLEXIBLE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Ductmate Industries, Inc.

2. Duro Dyne Inc.

3. Ventfabrics, Inc.

4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Materials: Flame-retardant or noncombustible fabrics.

C. Coatings and Adhesives: Comply with UL 181, Class 1.

- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to 2 strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd..
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd..
 - 2. Minimum Tensile Strength: 500 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.
- G. High-Temperature System, Flexible Connectors: Glass fabric coated with silicone rubber.
 - 1. Minimum Weight: 16 oz./sq. yd..
 - 2. Tensile Strength: 285 lbf/inch in the warp and 185 lbf/inch in the filling.
 - 3. Service Temperature: Minus 67 to plus 500 deg F.
- H. High-Corrosive-Environment System, Flexible Connectors: Glass fabric with chemical-resistant coating.
 - 1. Minimum Weight: 14 oz./sq. yd..
 - 2. Tensile Strength: 450 lbf/inch in the warp and 340 lbf/inch in the filling.
 - 3. Service Temperature: Minus 67 to plus 500 deg F.
- I. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
 - 1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
 - 2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 - 7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.13 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Flexmaster U.S.A., Inc.
 - 2. McGill AirFlow LLC.
 - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Noninsulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 10 to plus 160 deg F.

- C. Noninsulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire.
 - 1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 175 deg F.

- D. Noninsulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 210 deg F.

- E. Noninsulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 210 deg F.

- F. Noninsulated, Flexible Duct: UL 181, Class 0, interlocking spiral of aluminum foil.
 - 1. Pressure Rating: 8-inch wg positive or negative.
 - 2. Maximum Air Velocity: 5000 fpm.
 - 3. Temperature Range: Minus 100 to plus 435 deg F.

- G. Insulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; aluminized vapor-barrier film.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 10 to plus 160 deg F.
 - 4. Insulation R-value: Comply with ASHRAE/IESNA 90.1-2004.

- H. Insulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire; fibrous-glass insulation; aluminized vapor-barrier film.
 - 1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 175 deg F.
 - 4. Insulation R-Value: Comply with ASHRAE/IESNA 90.1-2004.

- I. Insulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire; fibrous-glass insulation; aluminized vapor-barrier film.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 210 deg F.
 - 4. Insulation R-value: Comply with ASHRAE/IESNA 90.1-2004.

- J. Insulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire; fibrous-glass insulation; aluminized vapor-barrier film.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 210 deg F.
 - 4. Insulation R-value: Comply with ASHRAE/IESNA 90.1-2004.

- K. Insulated, Flexible Duct: UL 181, Class 0, interlocking spiral of aluminum foil; fibrous-glass insulation; aluminized vapor-barrier film.
 - 1. Pressure Rating: 8-inch wg positive or negative.
 - 2. Maximum Air Velocity: 5000 fpm.

3. Temperature Range: Minus 20 to plus 250 deg F.
4. Insulation R-value: Comply with ASHRAE/IESNA 90.1-2004.

L. Flexible Duct Connectors:

1. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.
2. Non-Clamp Connectors: Adhesive plus sheet metal screws.

2.14 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 1. Install steel volume dampers in steel ducts.
 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers according to UL listing.
- H. Connect ducts to duct silencers rigidly.
- I. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 1. On both sides of duct coils.
 2. Upstream and downstream from duct filters.
 3. At outdoor-air intakes and mixed-air plenums.
 4. At drain pans and seals.

5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 7. At each change in direction and at maximum 50-foot spacing.
 8. Upstream and downstream from turning vanes.
 9. Upstream or downstream from duct silencers.
 10. Control devices requiring inspection.
 11. Elsewhere as indicated.
- J. Install access doors with swing against duct static pressure.
- K. Access Door Sizes:
1. One-Hand or Inspection Access: 8 by 5 inches.
 2. Two-Hand Access: 12 by 6 inches.
 3. Head and Hand Access: 18 by 10 inches.
 4. Head and Shoulders Access: 21 by 14 inches.
 5. Body Access: 25 by 14 inches.
 6. Body plus Ladder Access: 25 by 17 inches.
- L. Label access doors according to Division 23 Section "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- M. Install flexible connectors to connect ducts to equipment.
- N. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- O. Connect terminal units to supply ducts directly or with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- P. Connect diffusers or light troffer boots to ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- Q. Connect flexible ducts to metal ducts with draw bands.
- R. Install duct test holes where required for testing and balancing purposes.
- S. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.
- 3.2 FIELD QUALITY CONTROL
- A. Tests and Inspections:
1. Operate dampers to verify full range of movement.
 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
 4. Inspect turning vanes for proper and secure installation.

5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 233300

SECTION 233423

HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Ceiling-mounted ventilators.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.

PART 2 - PRODUCTS

2.1 CEILING-MOUNTED VENTILATORS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Greenheck Fan Corporation.
 - 2. Loren Cook Company.
 - 3. PennBarry.
- B. Housing: Steel, lined with acoustical insulation.

- C. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel shall be removable for service.
- D. Grille: Aluminum louvered grille with flange on intake and thumbscrew attachment to fan housing.
- E. Electrical Requirements: Junction box for electrical connection on housing and receptacle for motor plug-in.
- F. Accessories:
 - 1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 - 2. Ceiling Radiation Damper: Fire-rated assembly with ceramic blanket, stainless-steel springs, and fusible link.
 - 3. Isolation: Rubber-in-shear vibration isolators.

2.2 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- B. Enclosure Type: Totally enclosed, fan cooled.

2.3 SOURCE QUALITY CONTROL

- A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Ceiling Units: Suspend units from structure; use steel wire or metal straps.
- B. Install units with clearances for service and maintenance.
- C. Label units according to requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 233300 "Air Duct Accessories."
- B. Install ducts adjacent to power ventilators to allow service and maintenance.
- C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 3. Verify that cleaning and adjusting are complete.
 - 4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
 - 5. Adjust belt tension.
 - 6. Adjust damper linkages for proper damper operation.
 - 7. Verify lubrication for bearings and other moving parts.
 - 8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
 - 9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
 - 10. Shut unit down and reconnect automatic temperature-control operators.
 - 11. Remove and replace malfunctioning units and retest as specified above.
- C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Prepare test and inspection reports.

3.4 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.

- C. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
- D. Replace fan and motor pulleys as required to achieve design airflow.
- E. Lubricate bearings.

END OF SECTION 233423

SECTION 233713

DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

1. This section includes ceiling and wall mounted diffusers, registers, and grilles.

B. Related Sections:

1. Refer to Architectural documents for additional information on "Louvers and Vents" for fixed and adjustable louvers and wall vents, whether or not they are connected to ducts.
2. Division 23 Section "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated, include the following:

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

A. Rectangular and Square Ceiling Diffusers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. METALAIRE, Inc.
 - b. Price Industries.
 - c. Titus.
 - d. Krueger.
 - e. Nailor Industries.
 - f. Carnes.
2. Material: As scheduled.
3. Finish: As scheduled.
4. Mounting: As scheduled.
5. Accessories: As scheduled.

2.2 SOURCE QUALITY CONTROL

- ##### A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713

SECTION 238113

PACKAGED TERMINAL AIR-CONDITIONERS, THRU-WALL UNITS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes packaged, terminal, through-the-wall air conditioners.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: For packaged, terminal air conditioners.
 - 1. Include plans, elevations, sections, details for wall penetrations and attachments to other work.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
- C. Color Samples: For unit cabinet, discharge grille, and exterior louver, and for each color and texture specified.

1.3 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For packaged, terminal air conditioners, for tests performed by manufacturer and witnessed by a qualified testing agency.
- B. Field quality-control reports.
- C. Sample Warranty: For special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For packaged, terminal air conditioners to include in emergency, operation, and maintenance manuals.

1.5 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of packaged, terminal air conditioners that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Sealed Refrigeration System: Manufacturer's standard, but not less than one year from date of Substantial Completion, including components and labor.
2. Warranty Period for Nonsealed System Parts: Manufacturer's standard, but not less than one year from date of Substantial Completion, including only components and excluding labor.
3. Warranty Period for Heat Exchangers: Manufacturer's standard, but not less than one year from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Amana, a Goodman Company, L.P.
- B. Friedrich Air Conditioning Co.
- C. Frigidaire, an Electrolux Home Products, Inc.
- D. LG Electronics, Inc.

2.2 MANUFACTURED UNITS

- A. Description: Factory-assembled and -tested, self-contained, packaged, terminal air conditioner with room cabinet, electric refrigeration system, heating, and temperature controls; fully charged with refrigerant and filled with oil; with cord-connected chassis.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 4 - "Outdoor Air Quality," Section 5 - "Systems and Equipment," Section 6 - "Ventilation Rate Procedures," and Section 7 - "Construction and Startup."
- D. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1.
- E. ASHRAE Thermal Comfort: Applicable requirements in ASHRAE 55.
- F. UL listed and ETL performance certified.

2.3 CHASSIS

- A. Cabinet: 1.3-mm thick galvanized, powder-coated steel with removable front panel with concealed latches.
 1. Mounting: Wall with wall sleeve.
 2. Top: Flat.
 3. Discharge Grille: Punched-louver discharge grille allowing eight-way discharge-air pattern, tamperproof, and carrying a flame test rating in accordance with UL standard 494.
 4. Louvers: Extruded aluminum with enamel finish; color by the Architect.

5. Finish: Epoxy coating.
 6. Access Door: Hinged door in top of cabinet for access to controls.
 7. Cabinet Extension: Matching cabinet in construction and finish, allowing diversion of airflow to adjoining room; with grille.
 8. Finish of Interior Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
 9. Electrical Subbase: Enameled steel with four adjustable leveling feet and adjustable end plates, with factory-installed and -wired, fused disconnect switch and receptacle sized for unit.
 10. Wall Sleeves: Galvanized steel with powder-coated paint.
- B. Refrigeration System: Direct-expansion indoor coil with capillary restrictor and hermetically sealed scroll compressor with vibration isolation and overload protection.
1. Indoor and Outdoor Coils: Seamless copper tubes mechanically expanded into aluminum fins with capillary tube distributor on indoor coil.
 2. Accumulator.
 3. Constant-pressure expansion valve.
 4. Reversing valve.
 5. Charge: R-410A.
- C. Indoor Fan: Forward curved, centrifugal; with two speed motor and positive-pressure ventilation damper with electric operator.
- D. Filters: Washable polyurethane in molded plastic frame.
- E. Condensate Drain: Drain pan and piping to direct condensate to outside of the building.
1. Comply with ASHRAE 62.1 for drain pan construction and connections.
- F. Outdoor Fan: Forward curved, centrifugal or propeller type with separate or driven by indoor fan motor.
1. Indoor and Outdoor Fan Motors: Two speed; comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - a. Fan Motors: Permanently lubricated split capacitor.
 - b. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - c. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in electrical Sections.

2.4 HEATING

- A. Electric-Resistance Heating Coil: Nickel-chromium-wire, electric-resistance heating elements with contactor and high-temperature-limit switch.

2.5 CONTROLS

- A. Control Module: Unit-mounted digital panel with touchpad temperature control and with touchpad for heating, cooling, and fan operation. Include the following features:

1. Low-Ambient Lockout Control: Prevents cooling-cycle operation below 20 deg F outdoor air temperature.
 2. Heat-Pump Ambient Control: Field-adjustable switch changes to heat-pump heating operation above 35 deg F and to supplemental heating below plus 34 deg F.
 3. Building Automation System Interface: Allows remote on-off control with setback temperature control.
 4. Reverse-Cycle Defrost: Solid-state sensor monitors frost buildup on outdoor coil and reverses unit to melt frost.
- B. Remote Control: Standard unit-mounted controls with remote-mounted, low-voltage, adjustable Programmable thermostat with heat anticipator; heat-off-cool-auto switch; and on-auto fan switch.
- C. Outdoor Air: Motorized intake damper. Open intake when unit indoor-air fan runs.
- D. Outdoor Air: Manual intake damper.

2.6 CAPACITIES AND CHARACTERISTICS

- A. Cooling & Heating Capacities:
1. Refer to Mechanical Schedule.
- B. Heat-Pump Capacity:
1. Refer to Mechanical Schedule

2.7 SOURCE QUALITY CONTROL

- A. Sound-Power Level Ratings: Factory test to comply with AHRI 300, "Sound Rating and Sound Transmission Loss of Packaged Terminal Equipment."
- B. Unit Performance Ratings: Factory test to comply with AHRI 310/380/CSA C744, "Packaged Terminal Air-Conditioners and Heat Pumps."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb, maintaining manufacturer's recommended clearances and tolerances.
- B. Install wall sleeves in finished wall assembly; seal and weatherproof. Joint-sealant materials and applications are specified in Section 079005 "Joint Sealers."
- C. Install and anchor wall sleeves to withstand, without damage to equipment and structure, seismic forces required by building code.

3.2 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 - 2. After installing packaged, terminal air conditioners and after electrical circuitry has been energized, test for compliance with requirements.
 - 3. Unit is level on base and is flashed in exterior wall.
 - 4. Unit casing has no visible damage.
 - 5. Compressor, air-cooled condenser coil, and fans have no visible damage.
 - 6. Labels are clearly visible.
 - 7. Controls are connected and operable.
 - 8. Shipping bolts, blocks, and tie-down straps are removed.
 - 9. Filters are installed and clean.
 - 10. Drain pan and drain line are installed correctly.
 - 11. Electrical wiring installation complies with manufacturer's submittal and installation requirements in electrical Sections.
 - 12. Installation: Perform startup checks according to manufacturer's written instructions, including the following:
 - a. Lubricate bearings on fan.
 - b. Check fan-wheel rotation for correct direction without vibration and binding.
 - 13. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 14. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. After operational test, change filters.
- E. Packaged, terminal air conditioners will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

3.3 ADJUSTING

- A. Adjust initial temperature set points.
- B. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

3.4 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain packaged, terminal air conditioners.

END OF SECTION 238113

SECTION 238126

SPLIT-SYSTEM AIR-CONDITIONERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes split-system air-conditioning and heat-pump units consisting of separate evaporator-fan and compressor-condenser components.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.3 INFORMATIONAL SUBMITTALS

- A. Warranty: Sample of special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance:
 - 1. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Standard for Refrigeration Systems."
 - 2. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 4 - "Outdoor Air Quality," Section 5 - "Systems and Equipment," Section 6 - "Procedures," and Section 7 - "Construction and System Start-up."
- C. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period:
 - a. For Compressor: Five year(s) from date of Substantial Completion.

- b. For Parts: Five year(s) from date of Substantial Completion.
- c. For Labor: One year from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Carrier Corporation; Home Comfort and HVAC Building & Industrial Systems.
 - 2. Lennox International Inc.
 - 3. Trane; a business of American Standard companies.
 - 4. YORK; a Johnson Controls company.

2.2 INDOOR UNITS

- 1. Chassis: Galvanized steel with flanged edges, removable panels for servicing, and insulation on back of panel.
- 2. Insulation: Faced, glass-fiber duct liner.
- 3. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and thermal-expansion valve. Comply with ARI 210/240.
- 4. Fan: Forward-curved, double-width wheel of galvanized steel; directly connected to motor.
- 5. Fan Motors:
 - a. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - b. Multitapped, multispeed with internal thermal protection and permanent lubrication.
 - c. Wiring Terminations: Connect motor to chassis wiring with plug connection.
- 6. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- 7. Filters: Permanent, cleanable.

2.3 OUTDOOR UNITS

- A. Air-Cooled, Compressor-Condenser Components:
 - 1. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
 - 2. Compressor: Hermetically sealed with crankcase heater and mounted on vibration isolation device. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
 - a. Compressor Type: Scroll.
 - b. Two-speed compressor motor with manual-reset high-pressure switch and automatic-reset low-pressure switch.
 - c. Refrigerant Charge: R-410A

- d. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and liquid subcooler. Comply with ARI 210/240.
3. Heat-Pump Components: Reversing valve and low-temperature-air cutoff thermostat.
4. Fan: Aluminum-propeller type, directly connected to motor.
5. Motor: Permanently lubricated, with integral thermal-overload protection.
6. Low Ambient Kit: Permits operation down to 45 deg F
7. Mounting Base: Polyethylene.

2.4 ACCESSORIES

- A. Thermostat: Low voltage with subbase to control compressor and evaporator fan.
- B. Thermostat: Wireless infrared functioning to remotely control compressor and evaporator fan, with the following features:
 1. Compressor time delay.
 2. 24-hour time control of system stop and start.
 3. Liquid-crystal display indicating temperature, set-point temperature, time setting, operating mode, and fan speed.
 4. Fan-speed selection including auto setting.
- C. Automatic-reset timer to prevent rapid cycling of compressor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
- C. Install ground-mounted, compressor-condenser components on concrete pad mounting base.
- D. Install and connect pre-charged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

- A. Where piping is installed adjacent to unit, allow space for service and maintenance of unit.
- B. Duct Connections: Duct installation requirements are specified in Section 233113 "Metal Ducts." Drawings indicate the general arrangement of ducts. Connect supply[**and return**] ducts to split-system air-conditioning units with flexible duct connectors. Flexible duct connectors are specified in Section 233300 "Air Duct Accessories."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Prepare test and inspection reports.

END OF SECTION 238126

SECTION 260500

COMMON WORK RESULTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Electrical equipment coordination and installation.
 - 2. Sleeves for raceways and cables.
 - 3. Sleeve seals.
 - 4. Grout.
 - 5. Common electrical installation requirements.

1.2 DEFINITIONS

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. NBR: Acrylonitrile-butadiene rubber.

1.3 SUBMITTALS

- A. Product Data: For sleeve seals.

1.4 COORDINATION

- A. Coordinate arrangement, mounting, and support of electrical equipment:
 - 1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
 - 2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
 - 3. To allow right of way for piping and conduit installed at required slope.
 - 4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
- B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.
- C. Coordinate location of access panels and doors for electrical items that are behind finished surfaces or otherwise concealed.
- D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Firestopping."

PART 2 - PRODUCTS

2.1 SLEEVES FOR RACEWAYS AND CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel.
 - 1. Minimum Metal Thickness:

- a. For sleeve cross-section rectangle perimeter less than 50 inches and no side more than 16 inches, thickness shall be 0.052 inch.
- b. For sleeve cross-section rectangle perimeter equal to, or more than, 50 inches and 1 or more sides equal to, or more than, 16 inches, thickness shall be 0.138 inch.

2.2 SLEEVE SEALS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
 - 1. Sealing Elements: EPDM or NBR interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
 - 2. Pressure Plates: Stainless steel. Include two for each sealing element.
 - 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.3 GROUT

- A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

- A. Comply with the following codes and standards.
 - 1. ACI - American Concrete Institute
 - 2. AIA - American Institute of Architects
 - 3. ANSI - American National Standards Institute
 - 4. ASTM - American Society for Testing & Materials
 - 5. CBM - Certified Ballast Manufacturers Association
 - 6. ETL - Electrical Testing Laboratories
 - 7. FM - Factory Mutual
 - 8. IEEE - Institute of Electrical & Electronic Engineers
 - 9. IES - Illuminating Engineers Society
 - 10. IPCEA - Insulated Power Cable Engineers Association
 - 11. IRI - Industrial Risk Insurers
 - 12. NBS - National Bureau of Standards
 - 13. NEC - National Electrical Code
 - 14. NECA - National Electrical Contractors Association
 - 15. NEMA - National Electrical Manufacturers Association
 - 16. NESC - National Electrical Safety Code
 - 17. NETA - National Electrical Testing Association
 - 18. NFPA - National Fire Protection Association
 - 19. UL - Underwriter's Laboratories
 - 20. TAS - Texas Accessibility Standard
- B. The electrical plans diagrammatically show the sizes and locations of the various outlets, equipment, and sizes of the major interconnecting wires, without showing exact details as to elevations, offsets, control wiring and other installation details. Carefully lay out work at the site to conform to the architectural and structural conditions, to avoid obstructions, and exact location of outlets, apparatus, and connections thereto by reference to the general, detail, equipment, and rough-in drawings, etc., and by measurements at the building, in

cooperation with other contractors; in all necessitated by the conditions at the site or directed by the Architect, without additional cost to the Owner.

- C. Except for electrical conduits in various machinery and equipment rooms, unfinished spaces or where specifically noted to the contrary, run all conduits concealed in suspended ceiling, furrings and/or chases where they occur, or install them buried in the construction. Wherever conditions existing which would cause any normally concealed materials to be exposed in finished spaces, immediately call the situation to the attention of the Architect and stop work in those areas until the Architect directs the resumption of the work and the procedures to be followed. Run all conduits parallel with the building surface planes.
- D. These specifications and accompanying drawings are intended to describe and illustrate systems which will not interfere with the architectural and structural design of the buildings, which will fit into the several available spaces, and which will insure complete and satisfactorily operating installations. Fit material and apparatus into the building and prepare installation drawings for all critical areas illustrating the installation of work in this Division as related to the work of all other Divisions and correct all interferences with the other trades or with the building structures before work proceeds.
- E. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- F. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- G. Unless otherwise noted, mounting heights, as shown, are from finished floor to top of panel boards and to centerline of other equipment. Coordinate all mounting heights with contract drawings, local code requirements, and all ADA requirements.
 - 1. Toggle (snap) switch: 4'-0"
 - 2. Enclosed circuit breaker: 5'-0"
 - 3. Disconnect (safety) switch: 5'-0"
 - 4. Motor starter: 5'-0"
 - 5. Panelboard: 6'-6"
- H. Right of Way: Give to piping systems installed at a required slope.

3.2 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Electrical penetrations occur when raceways, cables, wireways, cable trays, or busways penetrate concrete slabs, concrete or masonry walls, or fire-rated floor and wall assemblies.
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- E. Cut sleeves to length for mounting flush with both surfaces of walls.
- F. Extend sleeves installed in floors 2 inches above finished floor level.
- G. Size pipe sleeves to provide 1/2-inch annular clear space between sleeve and raceway or cable, unless indicated otherwise.
- H. Seal space outside of sleeves with grout for penetrations of concrete and masonry

1. Promptly pack grout solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect grout while curing.
 - I. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealers."
 - J. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway and cable penetrations. Install sleeves and seal raceway and cable penetration sleeves with firestop materials. Comply with requirements in Division 07 Section "Firestopping."
 - K. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
 - L. Aboveground, Exterior-Wall Penetrations: Seal penetrations using galvanized wrought iron pipe sleeves sleeve seals. Select sleeve size to allow for 1/2-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - M. Underground, Exterior-Wall Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between raceway or cable and sleeve for installing mechanical sleeve seals.

3.3 SLEEVE-SEAL INSTALLATION

- A. Install to seal exterior wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.4 FIRESTOPPING

- A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electrical installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Firestopping."

3.5 INSPECTION OF SITE

- A. Contractor shall visit the site and ascertain the conditions to be met and the work to be accomplished in removing and modifying the existing work, and in installing the new work. Field verify all dimensions and advise Architect of discrepancies prior to releasing bid for construction and performing work. Failure to comply with this shall not constitute grounds for any additional payment in connection with removing or modifying any part of the existing installations and/or installing any new or temporary work under this Division.

3.6 PROTECTION OF APPARATUS

- A. Take precaution to properly protect apparatus from damage. Include the erection of temporary shelters to adequately protect apparatus stored at the site, the cribbing of apparatus stored at the site, the cribbing of apparatus in the incomplete building with tarpaulins or other protective covering. Failure on the part of the Contractor to comply with the above to the satisfaction of the Architect will be sufficient cause for the rejection of the piece(s) of apparatus in question.
- B. Responsibility for the protection of apparatus extends also to existing apparatus involved in this Division of the work, whether such apparatus is designated to be used temporarily and

later removed, or is to be reused as a part of the permanent installation. Erect temporary sheltering structures, provide temporary bracing and supports, or cover equipment as required or directed to afford proper protection for that equipment.

3.7 SCHEDULE OF WORK

- A. Work schedules and completion dates established by the Architect shall be adhered to insofar as possible. Cooperate in establishing these schedules and perform the work under this Division to insure meeting scheduled dates and avoid delaying any other Contractor.
- B. Since the existing building will continue in use throughout the construction period, carry out the work under this Division in such a manner as to minimize disturbance to the occupants.
- C. Perform no work in any building that would interfere with its use during normal hours of occupancy, unless the Owner grants special permission. Included are operations that would cause objectionable noise or service interruptions.
- D. Schedule all work that involves interruption of building services with the Architect and the Owner 7 calendar days in advance of the actual operation. Obtain written approval from the Owner when interruption of services is unavoidable. Contractor shall submit for approval, means and methods for providing temporary back-up power.
- E. Should it become necessary to perform certain operations on an "overtime" basis in order not to interrupt the normal usage of the building, include the costs of such overtime without change to the contract amount.

3.8 CUTTING AND PATCHING

- A. Perform cutting and patching associated with the work under this Division, in accordance with the requirements of Division 1 and the requirements of the following paragraphs.
- B. Perform work with trades specializing in cutting and patching.
- C. Cut all openings required to install new work or to repair any defective work, using core drills or power driven saws. Impact-type equipment will not be used except where specifically acceptable to the Architect. Include channeling walls as required for the installation of conduit, boxes, etc. Openings shall be cut or drilled to exact size.
- D. Where openings are cut through masonry walls, provide and install lintels or other structural supports to protect the remaining masonry, and provide adequate support during the cutting operation to prevent damage to the masonry occasioned by the operation. Do not cut any structural member in a way to lessen its strength, unless the Architect provides specific written permission.
- E. Where openings are cut in fire rated walls or floors, seal the annular space between the works installed and the fire rated construction with fire sealant as specified in Division 1. Sealant, as applied, shall be fire rated to maintain the fire rating of the construction penetrated. Apply in accordance with manufacturers instructions.

3.9 CONCRETE WORK

- A. All concrete work for concrete structures required for the work under this Division shall be provided and installed under Division 3, CONCRETE. Coordination of the concrete structures required for the work under this Division shall be the responsibility of this Division.

3.10 ACCESS PANELS

- A. Furnish access panels for all locations where electrical equipment such as concealed pull boxes, electrically operated devices, etc. are installed behind furrings, chases, or non-removable suspended ceilings except such panels as are shown on the architectural drawings. These panels will be installed in the walls or ceilings by the trade involved under the applicable Division of the general specifications.

3.11 PAINTING

- A. Perform painting in accordance with the procedures described in Division 9 of the specifications.
- B. All equipment shall be delivered to the job site with suitable factory finish. Should the finish be damaged in transit or during the installation, it shall be finished to match appearance of original finish.

3.12 OPERATING INSTRUCTION

- A. Instruct the Owner's representative in the proper operation of all equipment items of all the various electrical, signaling and communication systems.

3.13 MANUALS

- A. Upon completion of the work, provide to the Architect for delivery to the Owner two copies of a bound manual or manuals containing all data and descriptions of all wiring devices, lighting fixtures, switchboards, panelboards, fire alarm and other signal systems; and all other special systems and equipment furnished and/or installed under Division 16. Include in this data repair parts, lists, and operation and service instructions and manuals.
- B. Bind data in loose leaf, hard back, ring binders sized for 8-1/2-inch by 11-inch sheets. Provide sufficient binders so that no binder will be over 3-1/2-inches thick.

3.14 INSPECTIONS AND TESTS

- A. Obtain timely inspections of the installation by the constituted authorities. Remedy any deficiencies to the satisfaction of the inspection authority.
- B. Make written notice to the Architect adequately in advance of each of the following stages of construction:
 1. When rough-in is complete, but not covered.
 2. At completion of the work of this section.
 3. Perform tests required by the governing authorities, and by NFPA 99 and the National Electrical Code, in addition to the tests specified in the individual specification sections.
 4. In the Architect's presence, test all parts of the electrical system and prove that the systems function electrically in the required manner.
 5. When material or workmanship is found to not comply with the specified requirements, remove the non-complying items from the job site and replace them with items complying with the specified requirements at no additional cost to the Owner. This shall be performed within 3 days after notice of noncompliance.
 6. At the time of final inspection and tests of the power and lighting systems, all connections at panels, switches, circuit breakers, etc. and all splices shall be complete. All fuses shall be in place, and all circuits shall be continuous from point of service connection to all switches, receptacles, outlets, etc.
 7. All circuits shall be free of shorts and grounds. Loads shall be balanced between phases.

8. Upon final completion of the work, obtain certificates of acceptance from the constituted authorities. Deliver the certificates to the Architect for transmission to the Owner.

3.15 RECORD DRAWINGS

- A. The purpose of final project record documents is to provide factual information regarding all aspects of the work, both concealed and visible, to enable future modification of the work to proceed without lengthy and expensive site measurement, investigation, and examination.
- B. During the installation of the work, the Contractor shall keep detailed records of any and all changes made from the contract drawings. On or before final completion of his work he shall revise a set of as-builts of the contract drawings to illustrate the work as actually installed.; all revisions to the drawings shall be the Contractor's responsibility and the work shall be neat, legible and accurate. These record drawings shall be stamped "As-Built", dated, and submitted to the Architect for review.
- C. Show on the record drawings, by dimensions accurate to within one inch both horizontally and by vertical elevation, the centerline of each run of items such as sleeves and conduit below grade, in walls, or in concrete slab. Surface mounted devices and equipment are to reflect their exact location.
- D. Clearly identify items by symbol or note such as "rigid conduit" and the like. Additionally, identify by symbol or note, the location of the item "under slab", "in ceiling plenum", "exposed", and the like.
- E. Make identification sufficiently descriptive that it may be reliably related to the specifications.
- F. Upon completion of the work the revised drawings shall be delivered to the Architect.

3.16 PROJECT COMPLETION

- A. Upon completion of the work of this section, thoroughly clean all exposed portions of the electrical installation, removing all traces of soil, labels, grease, oil, and other foreign material, and using only the type cleaner recommended by the manufacturer of the item being cleaned.
- B. Thoroughly indoctrinate the Owner's operation and maintenance personnel in the contents of the operation and service manual required to be submitted as part of this section of these specifications.

END OF SECTION 260500

SECTION 260519

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Building wires and cables rated 600 V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.
 - 3. Sleeves and sleeve seals for cables.

1.2 DEFINITIONS

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. NBR: Acrylonitrile-butadiene rubber.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Qualification Data: For testing agency.
- C. Field quality-control test reports.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the InterNational Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
 - 1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association or the National Institute for Certification in Engineering Technologies to supervise on-site testing specified in Part 3.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

1.5 COORDINATION

- A. Set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

Gus Engeling WMA Lodge and Bunkhouses
TPWD Proj. No. 1211534

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- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Alcan Products Corporation; Alcan Cable Division.
 - 2. American Insulated Wire Corp.; a Leviton Company.
 - 3. General Cable Corporation.
 - 4. Southwire Company.
- C. Copper Conductors: Comply with NEMA WC 70.
- D. Conductor Insulation: Comply with NEMA WC 70 for Types THW and THHN.

2.2 CONNECTORS AND SPLICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. AMP Incorporated
 - 2. OZ/ Gedney Unit
 - 3. Square D CO.; a Division of Groupe Schneider
 - 4. Alcan Cable Division of Alcan Aluminum Corporation
- B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

2.3 SLEEVES FOR CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade A, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch thickness as indicated and of length to suit application.
- D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Firestopping."

2.4 SLEEVE SEALS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Advance Products & Systems, Inc.
 - 2. Calpico, Inc.
 - 3. Metraflex Co.
 - 4. Pipeline Seal and Insulator, Inc.
- B. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.
 - 1. Sealing Elements: EPDM or NBR interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
 - 2. Pressure Plates: Plastic or Carbon steel. Include two for each sealing element.
 - 3. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

PART 3 - EXECUTION

3.1 WIRE PULLING

- A. Completely and thoroughly swab raceway system before installing wires.
- B. Pulling Devices in Empty Raceways: Provide in every empty raceway system a suitable pull line to facilitate future installation of wiring. This requirement does not apply to conduit stub-ups.
- C. Attach pulling lines to conductors by means of insulated woven basket grips or by pulling eyes attached directly to conductors. Do not use rope hitches, or bare steel basket grips. All conductors to be installed in a single conduit shall be pulled together. Do not exceed manufacturer's recommended pulling tension or sidewall pressure.
- D. All cable lubricants shall be UL listed, of non-conducting type, and shall be certified by their manufacturer to be no-injurious to the insulation on which they are used.
- E. Do not use cable lubricants on conductors of isolated power systems, which are electrically monitored by ground detector systems, since lubricant may increase the capacitance to ground of these conductors.

3.2 INSTALLATION OF BUILDING WIRE (600-VOLTS AND UNDER)

- A. All wiring shall be installed in raceways unless specifically noted to the contrary.
- B. Use no wire smaller than #12 AWG for power and lighting circuits and no smaller than #14 AWG for signal and control wiring. Provide minimum of #12 AWG for all switch legs. Provide neutral conductor of the same size as the phase conductors to which it is associated. Provide a separate, insulated equipment grounding conductor for all branch power circuits.
- C. Use #10 AWG conductor minimum for 20 ampere, 120 volt branch circuits longer than 100 feet, and for 20 ampere, 277 volt branch circuits longer than 200 feet.
- D. Provide a separate, insulated neutral conductor for all 277V or 120V single phase branch circuits. Multiwire branch circuits shall not be installed for 277V or 120V single phase loads.
- E. Do not install conductors operating at more than 300 volts between phases in the same compartment of a switch box. See "Installation of Building Raceways", hereinbefore.
- F. Pull no conductors into conduit until all work of a nature which may cause injury to conductors is completed.
- G. Run all feeders their entire length in continuous pieces without joints or splices. If installation of feeder conductors without splices is impractical due to feeder length or installation conditions, submit "Request for Information" form to Architect for approval requesting permission to allow splice. When bidding the job, assume no splices are allowed for feeders; additional services will not be granted should a feeder splice request be rejected. Make joints in branch circuits only where circuits divide as shown on Drawings.
- H. Control wiring for a motor branch circuit shall not be installed in same conduit as motor's power circuit, but in an independent control wiring conduit.
- I. The control wiring serving a motor controller shall not be installed in the same conduit with the branch circuit serving the controller, but in an independent control wiring conduit.
- J. Power and lighting circuits of different system voltages shall not occupy the same conduit, except as allowed by the NEC.

- K. Neatly train and lace wiring inside boxes, panelboards, switchgear, motor control centers, wireways, and other equipment using Thomas & Betts "Ty-Wraps" or equal including spiral wrap loom.
- L. Bundling Conductors: Bundle conductors in panelboards, cabinets, switchboards, motor control centers, and the like, using nylon traps, made for the purpose. Bundle conductors larger than No. 10 in individual circuits. Smaller conductors may be bundled in larger groups.
- M. Make all joints or splices as follows:
 1. In Wet Locations: In accordance with conductor manufacturer's recommendations.
 2. Stranded Conductors: UL approved solderless bolted pressure connectors or Thomas & Betts Series 54000 compression connectors. Connectors shall be of proper sizes to match conductor sizes. Motors above #8 shall be terminated with crimp-on lugs, wrapped with Scotch 23 or equal, and covered with no less than three layers of Scotch 33-Plus.
 3. Solid Conductors: UL approved solderless bolted pressure connectors or UL approved electrical spring connectors of "Scotchlok", Ideal or T&B "Piggy" make. Connectors shall be of proper sizes to match conductor sizes. Motors above #8 shall be terminated with crimp-on lugs, wrapped with Scotch 23 or equal, and covered with no less than three layers of Scotch 33-Plus.
 4. Lighting Fixture Taps: Electrical spring connectors as specified for solid conductors.
- N. Support cables according to Division 26 Section "Hangers and Supports for Electrical Systems."
- O. Identify and color-code conductors and cables according to Division 26 Section "Identification for Electrical Systems."

3.3 INSTALLATION OF METAL-CLAD (MC)(600-VOLTS AND UNDER)

- A. MC type cables may be used for power branch circuit wiring between devices and junction boxes only for receptacles and lighting (maximum 20 amp circuits) in accordance with the National Electrical Code.
- B. Support cable every 4-1/2 feet and 12 inches from each junction/outlet box in accordance with the National Electrical Code.
- C. Arrange cable to maintain headroom and present a neat appearance.
- D. Conceal cable in ceiling of all finished areas and in walls of all areas of the building and prohibited in unfinished areas without ceilings. Use corridors as the main route for circuit distribution. Neatly route cable in a common rack in corridors. Do not mount cable to floor under any circumstance.
- E. Maintain minimum 6 inch clearance between cable and piping. Maintain 12 inch clearance between cable and heat sources such as flues, steam pipes, and heating appliances. Wherever possible, avoid installing cable directly above or in close proximity to boilers and other like objects operating at high temperatures.
- F. Wherever cable passes through floors, walls, penetrations, etc., carefully fill any space between the outside of the raceway and the building material to prevent passage of air, water, smoke and fumes. Filling material shall be fire resistive and, in general, similar to the basic building materials through which the raceway passes, maintaining the fire rating of the penetrated barrier.
- G. Locate cable so as not to hinder access to mechanical equipment or ceiling access hatches. Maintain a minimum of 36" clearance around mechanical equipment (or greater as required by mechanical equipment requirements) and ceiling access hatches.
- H. Utilize UL labeled MC fittings at all cable terminations.

- I. Support cables according to Division 26 Section "Hangers and Supports for Electrical Systems."
 - J. Identify and color-code conductors and cables according to Division 26 Section "Identification for Electrical Systems."
- 3.4 CONDUCTOR MATERIAL APPLICATIONS
- A. Feeders: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
 - B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
 - 1. Feeders 1/0 ampere or greater may be aluminum "Alcan Stabiloy #8000", or approved substitution by listed manufacturers.
 - C. Standing: Solid conductor for No. 10 AWG and smaller; stranded conductor for larger than no. 10 AWG.
 - D. Multiconductor Cable: Metal-clad cable, Type MCI
- 3.5 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS
- A. Feeders: Type THHN-THWN, single conductors in raceway.
 - B. Branch Circuits: Type THHN-THWN, single conductors in raceway.
 - C. Class 1 Control Circuits: Type THHN-THWN, in raceway.
 - D. Class 2 Control Circuits: Type THHN-THWN, in raceway.
- 3.6 CONNECTIONS
- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
 - B. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
 - 1. Use oxide inhibitor in each splice and tap conductor for aluminum conductors.
 - C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.
- 3.7 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS
- A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Firestopping."
 - B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
 - C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 - D. Rectangular Sleeve Minimum Metal Thickness:
 - 1. For sleeve rectangle perimeter less than 50 inches and no side greater than 16 inches, thickness shall be 0.052 inch.
 - 2. For sleeve rectangle perimeter equal to, or greater than, 50 inches and 1 or more sides equal to, or greater than, 16 inches, thickness shall be 0.138 inch.

- E. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- F. Cut sleeves to length for mounting flush with both wall surfaces.
- G. Extend sleeves installed in floors 2 inches above finished floor level.
- H. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and cable unless sleeve seal is to be installed.
- I. Seal space outside of sleeves with grout for penetrations of concrete and masonry and with approved joint compound for gypsum board assemblies.
- J. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and cable, using joint sealant appropriate for size, depth, and location of joint according to Division 07 Section "Joint Sealers."
- K. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at cable penetrations. Install sleeves and seal with firestop materials according to Division 07 Section "Firestopping."
- L. Roof-Penetration Sleeves: Seal penetration of individual cables with flexible boot-type flashing units applied in coordination with roofing work.
- M. Aboveground Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Size sleeves to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- N. Underground Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch annular clear space between cable and sleeve for installing mechanical sleeve seals.

3.8 SLEEVE-SEAL INSTALLATION

- A. Install to seal underground exterior-wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for cable material and size. Position cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.9 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Division 07 Section "Firestopping."

END OF SECTION 260519

SECTION 260526

GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes methods and materials for grounding systems and equipment.

1.2 SUBMITTALS

- A. Product Data: Submit manufacturer's catalog cut sheets, data sheets and installation instructions for each type of product indicated.

1.3 QUALITY ASSURANCE

- A. Owner to engage qualified testing agency in accordance with UGC, see Division 01 Section "Quality Requirements" for general testing and inspecting agency qualification requirements. If additional control is needed, use first paragraph below to specify 29 CFR 1910.7 or other more specific criteria (e.g., NETA). 29 CFR 1910.7 defines a nationally recognized testing laboratory as it applies to testing and inspecting for safety, and it lists, labels, or accepts equipment and materials that meet certain OSHA criteria.
- B. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the InterNational Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
 - 1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association to supervise on-site testing specified in Part 3.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Approved Manufacturers:
 - 1. Grounding Conductors, Cables, Connectors, and Rods:
 - a. Chance/ Hubbell
 - b. Copperweld Corp.
 - c. Thomas & Betts, Electrical

2.2 CONDUCTORS

- A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 - 1. Solid Conductors: ASTM B 3.
 - 2. Stranded Conductors: ASTM B 8.
 - 3. Tinned Conductors: ASTM B 33.
 - 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
 - 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 - 6. Bonding Jumper: Flexible tinned copper braided or copper conductors, terminated with copper ferrules; sized per National Electrical Code Article 250.
 - 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
- C. Grounding Bus: Rectangular bars of annealed copper, 1/4 by 2 inches in cross section, unless otherwise indicated; with insulators.
- D. Ground cable shall be bare rope lay type copper or copper conductor, sized as per National Electrical Code Article 250.
- E. Ground conductors shall be annealed copper and insulated to match the phase conductors specified in Section 260519 - Building Wire paragraph, sized per National Electrical Code Article 250.
- F. Refer to Section 260519 for low voltage grounding conductors. All ground conductors shall be sized in accordance with the National Electrical Code.

2.3 CONNECTORS

- A. Listed and labeled by a nationally recognized testing laboratory acceptable to authorities having jurisdiction for applications in which used, and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, bolted pressure-type, with at least two bolts or compression type.
 - 1. Pipe Connectors: Clamp type, sized for pipe.
- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Install electrical grounding systems in accordance with applicable portions of NEC, NFPA-99, NECA's "Standard of installation," and in accordance with recognized industry practices to ensure that products comply with requirements and serve intended functions.
- B. A separate equipment grounding conductor shall be installed within each feeder and branch circuit raceway, whether metallic or non-metallic, to form a complete and continuous grounding path. Connect grounding conductors to ground terminals at each end of the run.
- C. Provide a separate insulated equipment grounding conductor, with insulation of the same rating as the phase conductors, for each feeder and for each branch circuit. For branch circuits less than 50 amps, the equipment grounding conductor shall be continuously

insulated with a green color. Install the grounding conductors in the same raceway with related phase and neutral conductors. Where parallel conductors in separate raceways occur, provide grounding conductors in each raceway. Connect all grounding conductors to ground bars in panelboards, and to ground buses in switchboards, motor control centers, and like equipment so there will be no uninterrupted grounding circuit from the point of ground fault back to a point of connection of the equipment ground and system neutral. Provide required isolation for isolated ground circuits.

- D. Assure the electrical continuity of all metallic raceway systems, pulling up all conduits and/or locknuts wrench-tight. Where expansion joints or telescoping joints occur, provide bonding jumpers. Wherever flexible metallic conduit is employed, provide a green insulated bonding jumper installed in the flexible conduit and bonded to the junction box or panel on both sides of the flexible conduit.
- E. Provide grounding bushings on all feeder raceways terminating within the main switchboards, motor control centers, transformers, panelboards and like equipment, all junction and pull boxes or where required by the National Electrical Code. Install bonding jumper from these bushings to the equipment ground bus where one occurs or to ground lugs mounted to the frame of the enclosures; remove the paint around the raceway locknuts to assure good metal-to-metal contact.
- F. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Connections to Structural Steel: Welded connectors.
 - 3. Inaccessible locations: Welded connectors

3.2 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
- C. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
- D. Signal and Communication Equipment: For telephone, alarm, voice and data, and other communication equipment, provide No. 4 AWG minimum insulated grounding conductor in raceway from grounding electrode system to each service location, terminal cabinet, wiring closet, and central equipment location.
 - 1. Service and Central Equipment Locations and Wiring Closets: Terminate grounding conductor on a 1/4-by-2-by-12-inch grounding bus.
 - 2. Terminal Cabinets: Terminate grounding conductor on cabinet grounding terminal.

3.3 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible, unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance, except where routed through short lengths of conduit.
 - 1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.

2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install so vibration is not transmitted to rigidly mounted equipment.
 3. Use exothermic-welded connectors for outdoor locations, but if a disconnect-type connection is required, use a bolted clamp.
- C. Grounding and Bonding for Piping:
1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes, using a bolted clamp connector or by bolting a lug-type connector to a pipe flange, using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
 2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
- D. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install tinned bonding jumper to bond across flexible duct connections to achieve continuity.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing and inspecting agency to perform the following field tests and inspections and prepare test reports:
1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
- B. Report measured ground resistances that exceed the following values:
1. Power and Lighting Equipment or System with Capacity 500 kVA and Less: 5 ohms.
 2. Power and Lighting Equipment or System with Capacity 500 to 1000 kVA: 5 ohms.

END OF SECTION 260526

SECTION 260529

HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Hangers and supports for electrical equipment and systems.

1.2 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. IMC: Intermediate metal conduit.
- C. RMC: Rigid metal conduit.

1.3 SUBMITTALS

- A. Product Data: For the following:
 - 1. Product Data: Submit manufacturer's catalog cut sheets, data sheets and installation instructions.

1.4 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Comply with NFPA 70.
- C. Comply with governing codes and regulations. Provide products of acceptable manufacturers which have been in satisfactory use in similar service.
- D. Comply with the following applicable standards and codes: UL, ANSI, NEMA and National Electrical Code.
- E. Raceway and cable tray systems shall be UL approved for the application.

1.5 COORDINATION

- A. Coordinate installation of roof curbs, equipment supports, and roof penetrations.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Couplings, Terminators & Fittings: Crouse Hinds, O-Z Gedney.
- B. Cable Tray: B-Line, Chalfont, Square D, Airey-Thompson.

2.2 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
 - 1. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 - 2. Channel Dimensions: Selected for applicable load criteria.
- B. Raceway and Cable Supports: As described in NECA 1 and NECA 101.
- C. Conduit and Cable Support Devices: Steel and malleable-iron hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- D. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.
- E. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
 - 1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - 2. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
 - 3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
 - 4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
 - 5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
 - 6. Toggle Bolts: All-steel springhead type.
 - 7. Hanger Rods: Threaded steel.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.
- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as scheduled in NECA 1, where its Table 1 lists maximum spacings less than stated in NFPA 70. Minimum rod size shall be 1/4 inch in diameter.
- C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with two-bolt conduit clamps.
- D. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, EMT may be supported by openings through structure members, as permitted in NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To New Concrete: Bolt to concrete inserts.
 - 2. To Existing Concrete: Expansion anchor fasteners.
 - 3. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
 - 4. To Steel: Beam clamps (MSS Type 19, 21, 23, 25, or 27) complying with MSS SP-69.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

3.3 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Touchup: Comply with requirements in Division 09 painting Sections for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 260529

SECTION 260533

RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.

1.2 DEFINITIONS

- A. RMC: Rigid metallic conduit
- B. PVC: Schedule 40 or 80
- C. EMT: Electrical metallic tubing.
- D. ENT: Electrical nonmetallic tubing.
- E. EPDM: Ethylene-propylene-diene terpolymer rubber.
- F. FMC: Flexible metal conduit.
- G. IMC: Intermediate metal conduit.
- H. LFMC: Liquidtight flexible metal conduit.
- I. LFNC: Liquidtight flexible nonmetallic conduit.
- J. NBR: Acrylonitrile-butadiene rubber.
- K. RNC: Rigid nonmetallic conduit.

1.3 SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Approved Manufacturers
 - 1. Anixter Brothers, Inc.
 - 2. Carol Cable Co., Inc.
 - 3. Wheatland Tube Co.
 - 4. Hubbell, Inc.; Raco, Inc.

5. Thomas & Betts Corp
6. Emerson Electric Co.; Appleton Electric Co.
7. Hoffman Engineering Co.
8. Airey-Thompson Co., Inc.
9. Butler Manufacturing Co.
10. Wiremold Co.
11. Panduit Corp.

2.2 METAL CONDUIT AND TUBING

- A. Rigid Galvanized Steel Conduit: Hot-dip galvanized inside and outside, with factory-cut threads galvanized after cutting; all conduit coated with outer coating of zinc dichromate inside and outside; couplings and elbows shall conform to ANSI C80.1 and UL Standard 6. Conduit shall be UL listed and labeled; each conduit length equipped with coupling on one end and thread protectors on other end.
- B. Intermediate Metal Conduit: Hot dip galvanized inside and outside, with factory-cut threaded galvanized after cutting; conduit and elbows shall conform to UL Standard 1242 and shall be UL listed and labeled; each conduit length equipped with coupling on one end and thread protectors on other end.
- C. Electrical Metallic Tubing (EMT): Steel tubing, galvanized outside and provided with aluminum lacquer or enamel corrosion-resistant interior coating; conforming to ANSI C80.3 and UL Standard 797. Conduit shall be UL listed and labeled.
- D. Flexible Metal Conduit (FMC): Spirally-wound with hot dip galvanized steel strips (commercial Greenfield) or aluminum armor; conforming to UL Standard 1 and UL listed and labeled.
- E. Liquidtight Flexible Metal Conduit (LFMC): Spirally wound with hot dipped galvanized steel strips or aluminum armor, polyvinyl chloride cover extruded over the exterior to make conduit liquidtight; UL listed and labeled; Anaconda "Sealtite" Type E.F.
- F. Fittings for Conduit (Including all Types and Flexible and Liquidtight), EMT, and Cable: NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.
 1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886.
 2. Fittings for EMT: Die-cast compression type only. Set-screw not allowed.
- G. Joint Compound for Rigid Steel Conduit or IMC: Listed for use in cable connector assemblies, and compounded for use to lubricate and protect threaded raceway joints from corrosion and enhance their conductivity.

2.3 NONMETALLIC CONDUIT AND TUBING

- A. RNC: NEMA TC 2, unless otherwise indicated.
- B. LFNC: UL 1660.
- C. Fittings for ENT and RNC: NEMA TC 3; match to conduit or tubing type and material.
- D. Fittings for LFNC: UL 514B.

2.4 BOXES, ENCLOSURES, AND CABINETS

- A. Sheet Metal Outlet and Device Boxes: NEMA OS 1.
- B. Metal Floor Boxes: Cast or sheet metal, semi-adjustable, rectangular.
- C. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

- D. Hinged-Cover Enclosures: NEMA 250, Type 1, with continuous-hinge cover with flush latch, unless otherwise indicated.
 - 1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
- E. Cabinets:
 - 1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
 - 2. Hinged door in front cover with flush latch and concealed hinge.
 - 3. Key latch to match panelboards.
 - 4. Metal barriers to separate wiring of different systems and voltage.
 - 5. Accessory feet where required for freestanding equipment.

2.5 SLEEVES FOR RACEWAYS

- A. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- B. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch thickness as indicated and of length to suit application.
- C. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Firestopping."

2.6 SLEEVE SEALS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.
 - 1. Sealing Elements: EPDM or NBR interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
 - 2. Pressure Plates: Carbon steel or Stainless steel. Include two for each sealing element.
 - 3. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating or Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below, unless otherwise indicated:
 - 1. Underground Conduit: RNC, Type EPC-80-PVC, direct buried.
 - 2. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
- B. Comply with the following indoor applications, unless otherwise indicated:
 - 1. Exposed, Not Subject to Physical Damage: EMT.
 - 2. Exposed, Not Subject to Severe Physical Damage: EMT.
 - 3. Exposed and Subject to Severe Physical Damage: Rigid steel conduit. Includes raceways in the following locations:
 - a. Loading dock.
 - b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
 - c. Mechanical rooms.
 - 4. Concealed in Ceilings and Interior Walls and Partitions: EMT.

5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
 6. Damp or Wet Locations: Rigid steel conduit.
 7. Raceways for Optical Fiber or Communications Cable in Spaces Used for Environmental Air: Plenum-type, optical fiber/communications cable raceway EMT.
 8. Raceways for Optical Fiber or Communications Cable Risers in Vertical Shafts: EMT.
 9. Raceways for Concealed General Purpose Distribution of Optical Fiber or Communications Cable: EMT.
 10. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4, stainless steel in damp or wet locations.
- C. Minimum Raceway Size: 3/4-inch trade size.
- D. Raceway Fittings: Compatible with raceways and suitable for use and location.
1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.

3.2 INSTALLATION

- A. Comply with NECA 1 for installation requirements applicable to products specified in Part 2 except where requirements on Drawings or in this Article are stricter.
- B. Maintain minimum 6 inch clearance between conduit and piping. Maintain 12 inch clearance between conduit and heat sources such as flues, steam pipes, and heating appliances. Wherever possible, avoid installing raceways directly above or in close proximity to boilers and other like objects operating at high temperatures.
- C. Complete raceway installation before starting conductor installation.
- D. Support raceways as specified in Division 26 Section "Hangers and Supports for Electrical Systems."
- E. Arrange stub-ups so curved portions of bends are not visible above the finished slab.
- F. Install no more than the equivalent of three 90-degree bends in any conduit run except for communications conduits, for which fewer bends are allowed.
- G. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.
- H. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- I. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors, including conductors smaller than No. 4 AWG.
- J. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire.
- K. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:
 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 2. Where otherwise required by NFPA 70.

- L. Expansion-Joint Fittings for RNC: Install in each run of aboveground conduit that is located where environmental temperature change may exceed 30 deg F, and that has straight-run length that exceeds 25 feet.
 - 1. Install expansion-joint fittings for each of the following locations, and provide type and quantity of fittings that accommodate temperature change listed for location:
 - a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
 - b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
 - c. Indoor Spaces: Connected with the Outdoors without Physical Separation: 125 deg F temperature change.
 - d. Attics: 135 deg F temperature change.
 - 2. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change.
 - 3. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at the time of installation.
- M. Flexible Conduit Connections: Use maximum of 72 inches of flexible conduit for recessed and semirecessed lighting fixtures, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
 - 1. Use LFMC in damp or wet locations subject to severe physical damage.
 - 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- N. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall.
- O. Set metal floor boxes level and flush with finished floor surface.

3.3 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Firestopping."
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Rectangular Sleeve Minimum Metal Thickness:
 - 1. For sleeve cross-section rectangle perimeter less than 50 inches and no side greater than 16 inches, thickness shall be 0.052 inch.
 - 2. For sleeve cross-section rectangle perimeter equal to, or greater than, 50 inches and 1 or more sides equal to, or greater than, 16 inches, thickness shall be 0.138 inch.
- E. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- F. Cut sleeves to length for mounting flush with both surfaces of walls.
- G. Extend sleeves installed in floors 2 inches above finished floor level.
- H. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway unless sleeve seal is to be installed.
- I. Seal space outside of sleeves with grout for penetrations of concrete and masonry and with approved joint compound for gypsum board assemblies.

- J. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway, using joint sealant appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealers" for materials and installation.
- K. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway penetrations. Install sleeves and seal with firestop materials. Comply with Division 07 Section "Firestopping."
- L. Roof-Penetration Sleeves: Seal penetration of individual raceways with flexible, boot-type flashing units applied in coordination with roofing work.
- M. Aboveground, Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- N. Underground, Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch annular clear space between raceway and sleeve for installing mechanical sleeve seals.

3.4 SLEEVE-SEAL INSTALLATION

- A. Install to seal underground, exterior wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for raceway material and size. Position raceway in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.5 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Firestopping."

3.6 PROTECTION

- A. Provide final protection and maintain conditions that ensure coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533

SECTION 260544

SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
 - 2. Sleeve-seal systems.
 - 3. Sleeve-seal fittings.
 - 4. Grout.
 - 5. Silicone sealants.
- B. Related Requirements:
 - 1. Division 07 Section "Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Wall Sleeves:
 - 1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
 - 2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.
- C. Sleeves for Rectangular Openings:
 - 1. Material: Galvanized sheet steel.
 - 2. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than 50 inches and with no side larger than 16 inches, thickness shall be 0.052 inch.
 - b. For sleeve cross-section rectangle perimeter 50 inches or more and one or more sides larger than 16 inches, thickness shall be 0.138 inch.

2.2 SLEEVE-SEAL SYSTEMS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Advance Products & Systems, Inc.
 - b. CALPICO, Inc.
 - c. Metraflex Company (The).
 - d. Pipeline Seal and Insulator, Inc.
 - 2. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 3. Pressure Plates: Stainless steel.
 - 4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Presealed Systems.

2.4 GROUT

- A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.
 - 1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
- B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

- A. Comply with NECA 1.
- B. Comply with NEMA VE 2 for cable tray and cable penetrations.
- C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:
 - 1. Interior Penetrations of Non-Fire-Rated Walls and Floors:
 - a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants."
 - b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.
 - 2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 3. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed or unless seismic criteria require different clearance.
 - 4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
 - 5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches above finished floor level. Install sleeves during erection of floors.
- D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:
 - 1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.
- E. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
- F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using cast-iron pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- G. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.
- B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION 260544

SECTION 260553

IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Identification for raceways.
 - 2. Identification of power and control cables.
 - 3. Identification for conductors.
 - 4. Warning labels and signs.
 - 5. Equipment identification labels.
 - 6. Miscellaneous identification products.

1.2 SUBMITTALS

- A. Product Data: For each electrical identification product indicated.

1.3 QUALITY ASSURANCE

- A. Comply with National Electrical Code (NEC).
- B. Comply with ANSI A13.1 and IEEE C2.
- C. Comply with NFPA 70.
- D. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.
- E. Comply with ANSI Z535.4 for safety signs and labels.
- F. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

1.4 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual; and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Approved manufacturers

1. Brady USA, Inc.
2. Panduit Corp.
3. Seton Identification Products

2.2 POWER RACEWAY IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway size.
- B. Colors for Raceways Carrying Circuits at 600 V or Less:
 1. Black letters on an orange field.
 2. Legend: Indicate voltage and system or service type.
- C. Self-Adhesive Vinyl Labels for Raceways Carrying Circuits at 600 V or Less: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label. 3 MILS thick by 1 & 2 inches wide.
- D. Underground-Line Warning Tape: Permanent, bright-colored, continuous-printed, vinyl tape.
 1. Not less than 6 inches wide by 4 mils thick
 2. Compounded for permanent direct-burial services
 3. Embedded continuous metallic strip or core
 4. Printed legend indicating type of underground line

2.3 ARMORED AND METAL-CLAD CABLE IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.
- B. Colors for Raceways Carrying Circuits at 600 V and Less:
 1. Black letters on an orange field.
 2. Legend: Indicate voltage and system or service type.
- C. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- D. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; 2 inches wide; compounded for outdoor use.

2.4 POWER AND CONTROL CABLE IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.
- B. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

2.5 CONDUCTOR IDENTIFICATION MATERIALS

- A. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

2.6 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Self-Adhesive Warning Labels: Factory-printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment unless otherwise indicated.
- C. Baked-Enamel Warning Signs:
 - 1. Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application.
 - 2. 1/4-inch grommets in corners for mounting.
 - 3. Nominal size, 7 by 10 inches.
- D. Metal-Backed, Butyrate Warning Signs:
 - 1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with 0.0396-inch galvanized-steel backing; and with colors, legend, and size required for application.
 - 2. 1/4-inch grommets in corners for mounting.
 - 3. Nominal size, 10 by 14 inches.
- E. Warning label and sign shall include, but are not limited to, the following legends:
 - 1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
 - 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES."
 - 3. ARC-FLASH LABEL shall comply with NEC.

2.7 EQUIPMENT IDENTIFICATION LABELS

- A. Engraved, Laminated Acrylic or Melamine Label: Punched or drilled for screw mounting. White letters on a dark-gray background. Minimum letter height shall be 3/8 inch.

2.8 CABLE TIES

- A. Plenum-Rated Cable Ties: Self extinguishing, UV stabilized, one piece, self locking.
 - 1. Minimum Width: 3/16 inch.
 - 2. Tensile Strength at 73 deg F, According to ASTM D 638: 7000 psi.
 - 3. UL 94 Flame Rating: 94V-0.
 - 4. Temperature Range: Minus 50 to plus 284 deg F.
 - 5. Color: According to color coding

2.9 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Paint: Comply with requirements in Division 09 painting Sections for paint materials and application requirements. Select paint system applicable for surface material and location (exterior or interior).

PART 3 - EXECUTION

3.1 PREPERATION

- A. Degrease, clean and prepare surfaces to receive labels or nameplates in accordance with the manufacturer's written instructions and recommendations.

3.2 APPLICATIONS

- A. Labels and Nameplates:
1. Application of labels and nameplates shall be in accordance with the manufacturer's written instructions and recommendations.
 2. Install labels and nameplates parallel to equipment lines.
 3. Secure nameplates to equipment using stainless steel screws, or rivets. Screws or rivets shall be used exclusively for securing nameplates to vibrating equipment. Secure nameplates to equipment using double side adhesive tape for isolation type panelboards and where screws are not recommended by equipment manufacturer.
- B. Wire Identification:
1. Power wiring identifications: Install nylon band identification tags having marking pad to each conductor within switchgear, distribution boards, switchboards and auto transfer switches identifying the cable or feeder number. Marking designations shall be field applied, utilizing a black pen having non-smearing, waterproof ink, and shall be written neatly and clearly. Securely fasten tags to cables and feeders at both the source and load locations.
 2. Control wiring identifications: Install nylon band identification tags having marking pad to each control wire identifying the control wire number as indicated on equipment manufacturer's shop drawings or as specified by the Owner. Securely fasten tags to control wiring at both source and destination locations, and also at all intermediate terminal board locations.
- C. Junction Boxes:
1. Provide panel and circuit identification numbers on outside cover of junction boxes using permanent marking pen neatly handwritten. Note: Circuit number identification should match wire identification contained therein.
 2. Paint fire alarm system junction boxes red.
 3. Paint Critical branch junction boxes orange.
 4. Paint Life Safety branch junction boxes yellow.
 5. Paint Equipment branch junction boxes white.
 6. Paint normal power junction boxes blue.
- D. Equipment Identification:
1. Switchgear, switchboards, motor control centers, panelboards, transformers, transfer switches, disconnect switches, motor starters, push button station, contactors, fire alarm, and like equipment shall have nameplates indicating the equipment name and voltage, and from where it is served.
 2. Essential equipment shall also contain identification of specific branch to include applicable wording of "Life Safety Branch, Critical Branch or Equipment Branch".
 3. Each feeder circuit breaker within switchgear, distribution boards and switchboards shall have nameplates indicating the device served and location of the device.
- E. Raceway Identification:
1. Raceways containing cable greater than 600 V (both exposed and concealed above accessible ceilings) shall have labels stating contents. Labels shall be applied every 25' of pipe or raceway length, and positioned on the raceway where easily visible; however, no portions of pipe within a space shall be without a label.
- F. Receptacle Identification (including headwall and boom receptacles that are furnished and installed by others):
1. Emergency system receptacle covers shall be engraved to indicate the panelboard and circuit number supplying the receptacle. Letter and numerical engraving shall be 1/4" high.

2. Normal power system receptacle covers shall have P-Touch labels applied to indicate the panelboard and circuit number supplying the receptacle. Letter and numbers shall be 1/4" high.
- G. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
 - H. Apply identification devices to surfaces that require finish after completing finish work.
 - I. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.
 - J. Attach signs and plastic labels that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
 - K. Cable Ties: For attaching tags. Use general-purpose type, except as listed below:
 1. Outdoors: UV-stabilized nylon.
 2. In Spaces Handling Environmental Air: Plenum rated.
 - L. Painted Identification: Comply with requirements in Division 09 painting Sections for surface preparation and paint application.
 - M. Accessible Raceways, 600 V or Less, for Service, Feeder, and Branch Circuits More Than 30 A, and 120 V to ground: Identify with self-adhesive vinyl tape applied in bands. Install labels at 30-foot maximum intervals.
 - N. Accessible Raceways and Cables within Buildings: Identify the covers of each junction and pull box of the following systems with self-adhesive vinyl labels with the wiring system legend and system voltage. System legends shall be as follows:
 1. Emergency Power.
 2. Power.
 3. UPS.
 - O. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use color-coding conductor tape to identify the phase.
 1. Color-Coding for Phase and Voltage Level Identification, 600 V or Less: Use colors listed below for ungrounded service, feeder, and branch-circuit conductors.
 - a. Color shall be factory applied or field applied for sizes larger than No. 8 AWG, if authorities having jurisdiction permit.
 - b. Grounding Conductors: Green, or green with one or more yellow stripes.
 - c. Colors for 208/120-V Circuits:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Phase C: Blue.
 - 4) Neutral: White.
 - d. Colors for 480/277-V Circuits:
 - 1) Phase A: Brown.
 - 2) Phase B: Orange.
 - 3) Phase C: Yellow.
 - 4) Neutral: Gray.
 - e. Colors for Isolated (Ungrounded) System Circuits:
 - 1) Phase A: Orange.
 - 2) Phase B: Brown.
 - 3) Phase C: Yellow.
 - 4) Neutral: Gray.
 - 5) Ground: Green.
 - f. Switch legs shall be purple, regardless of system voltage.
 - g. Use other colors as necessary to identify other special circuits.

- h. Apply the following colors to the systems listed below:
 - 1) Fire Alarm System: Red
 - 2) Fire-Suppression Supervisory and Control System: Red and Yellow
 - 3) Combined Fire Alarm and Security System: Red and Blue
 - 4) Security System: Blue and Yellow
 - 5) Mechanical and Electrical Supervisory System: Green and Blue
 - 6) Telecommunication System: Green and Yellow
 - i. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.
 - j. All color coding shall be continuous for the entire length of the conductors, and shall be permanent and readily distinguished after installation.
 - k. Only in cases where the specified colors of insulated wire and cable are unavailable, such conductors shall be color coded, as specified above, by means of Brady, or equivalent, slip-on plastic sleeves at all pull boxes, support boxes, outlet boxes, panelboards, switchboards, and other terminal and splicing points. Sleeves shall be of proper sizes to fit conductor insulation snugly. Tape is unacceptable.
 - l. Adhere to the Fiber Optic Network clearance requirements identified in Section 271501 – Local Area Tele/Data Communications System - Fiber Optic Network.
- P. Install instructional sign including the color-code for grounded and ungrounded conductors using adhesive-film-type labels.
- Q. Conductors to Be Extended in the Future: Attach marker tape to conductors and list source.

END OF SECTION 260553

SECTION 260923

LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Time switches.
 - 2. Photoelectric switches.
 - 3. Indoor occupancy sensors.
 - 4. Outdoor motion sensors.
 - 5. Lighting contactors.
 - 6. Emergency shunt relays.
- B. Related Requirements:
 - 1. Division 26 Section "Wiring Devices" for wall-box dimmers, wall-switch occupancy sensors, and manual light switches.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Show installation details for occupancy and light-level sensors.
 - 1. Interconnection diagrams showing field-installed wiring.
 - 2. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For each type of lighting control device to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 TIME SWITCHES

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Cooper Industries, Inc.
 - 2. Intermatic, Inc.
 - 3. Leviton Mfg. Company Inc.
 - 4. NSi Industries LLC; TORK Products.
- B. Electronic Time Switches: Solid state, programmable, with alphanumeric display; complying with UL 917.
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. Contact Configuration: As indicated on the Drawings.
 - 3. Contact Rating: As indicated on the Drawings.

4. Programs: Two channels; each channel is individually programmable with two on-off set points on a 24-hour schedule, allowing different set points for each day of the week and an annual holiday schedule that overrides the weekly operation on holidays.
5. Circuitry: Allow connection of a photoelectric relay as substitute for on-off function of a program on selected channels.
6. Astronomic Time: All channels.
7. Automatic daylight savings time changeover.
8. Battery Backup: Not less than seven days reserve, to maintain schedules and time clock.

2.2 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Cooper Industries, Inc.
 2. Intermatic, Inc.
 3. NSi Industries LLC; TORK Products.
- B. Description: Solid state, with dry contacts rated for 1800-VA tungsten or 1000-VA inductive, to operate connected relay, contactor coils, or microprocessor input; complying with UL 773A.
 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Light-Level Monitoring Range: 1.5 to 10 fc, with an adjustment for turn-on and turn-off levels within that range and a directional lens in front of the photocell to prevent fixed light sources from causing turn-off.
 3. Time Delay: Fifteen second minimum, to prevent false operation.
 4. Surge Protection: Metal-oxide varistor.
 5. Mounting: Twist lock complies with NEMA C136.10, with base-and-stem mounting or stem-and-swivel mounting accessories as required to direct sensor to the north sky exposure.
- C. Description: Solid state, with dry contacts rated for 1800 VA, to operate connected load, complying with UL 773.
 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Light-Level Monitoring Range: 1.5 to 10 fc, with an adjustment for turn-on and turn-off levels within that range.
 3. Time Delay: Thirty-second minimum, to prevent false operation.
 4. Lightning Arrester: Air-gap type.
 5. Mounting: Twist lock complying with NEMA C136.10, with base.

2.3 INDOOR OCCUPANCY SENSORS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Leviton Mfg. Company Inc.
 2. Hubbell Building Automation, Inc.
 3. Watt Stopper.
 4. Sensor Switch, Inc
- B. General Requirements for Sensors: Wall- or ceiling-mounted, solid-state indoor occupancy sensors with separate power pack.
 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2. Operation: Unless otherwise indicated, turn lights on when coverage area is occupied, and turn them off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 3. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A. Sensor is powered from the power pack.
 4. Power Pack: Dry contacts rated for 20-A ballast load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Sensor has 24-V dc, 150-mA, Class 2 power source, as defined by NFPA 70.
 5. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Relay: Externally mounted through a 1/2-inch knockout in a standard electrical enclosure.
 - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 6. Indicator: Digital display, to show when motion is detected during testing and normal operation of sensor.
 7. Bypass Switch: Override the "on" function in case of sensor failure.
- C. Dual-Technology Type: Ceiling mounted; detect occupants in coverage area using PIR and ultrasonic detection methods. The particular technology or combination of technologies that control on-off functions is selectable in the field by operating controls on unit.
1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of 6-inch-minimum movement of any portion of a human body that presents a target of not less than 36 sq. in., and detect a person of average size and weight moving not less than 12 inches in either a horizontal or a vertical manner at an approximate speed of 12 inches/s.
 3. Detection Coverage (Standard Room): Detect occupancy anywhere within a circular area of 1000 sq. ft. when mounted on a 96-inch- high ceiling.

2.4 SWITCHBOX-MOUNTED OCCUPANCY SENSORS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
1. Hubbell Building Automation, Inc.
 2. Leviton Mfg. Company Inc.
 3. Watt Stopper.
 4. Sensor Switch, Inc
- B. General Requirements for Sensors: Automatic-wall-switch occupancy sensor, suitable for mounting in a single gang switchbox.
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 2. Operating Ambient Conditions: Dry interior conditions, 32 to 120 deg F.
 3. Switch Rating: Not less than 800-VA fluorescent at 120 V, 1200-VA fluorescent at 277 V, and 800-W incandescent.
- C. Wall-Switch Sensor:
1. Standard Range: 180-degree field of view, field adjustable from 180 to 40 degrees; with a minimum coverage area of 900 sq. ft. or 2100 sq. ft depending on the application.
 2. Sensing Technology: Dual-Technology Type using PIR and ultrasonic detection methods.
 3. Switch Type: SP, single or dual circuit.
 4. Voltage: Match the circuit voltage type.
 5. Concealed, field-adjustable, "off" time-delay selector at up to 30 minutes.

6. Concealed "off" time-delay selector at 30 seconds, and 5, 10, and 20 minutes.
7. Adaptive Technology: Self-adjusting circuitry detects and memorizes usage patterns of the space and helps eliminate false "off" switching.

2.5 LIGHTING CONTACTORS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. ASCO Power Technologies
 2. Eaton Corporation.
 3. General Electric
 4. Square D
- B. Description: Electrically operated and mechanically held, combination-type lighting contactors with nonfused disconnect, complying with NEMA ICS 2 and UL 508.
 1. Current Rating for Switching: Listing or rating consistent with type of load served, including tungsten filament, inductive, and high-inrush ballast (ballast with 15 percent or less total harmonic distortion of normal load current).
 2. Fault Current Withstand Rating: Equal to or exceeding the available fault current at the point of installation.
 3. Enclosure: Comply with NEMA 250.
 4. Provide with control and pilot devices as indicated on Drawings, matching the NEMA type specified for the enclosure.

2.6 EMERGENCY SHUNT RELAY

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Lighting Control and Design; Acuity Lighting Group, Inc.
 2. Watt Stopper.
- B. Description: Normally closed, electrically held relay, arranged for wiring in parallel with manual or automatic switching contacts; complying with UL 924.
 1. Coil Rating: 120V.

2.7 CONDUCTORS AND CABLES

- A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 14AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

PART 3 - EXECUTION

3.1 SENSOR INSTALLATION

- A. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression systems, and partition assemblies.
- B. Install and aim sensors in locations to achieve not less than 90 percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's written instructions.

3.2 CONTACTOR INSTALLATION

- A. Mount electrically held lighting contactors with elastomeric isolator pads to eliminate structure-borne vibration, unless contactors are installed in an enclosure with factory-installed vibration isolators.

3.3 WIRING INSTALLATION

- A. Wiring Method: Comply with Division 26 Section "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size is 1/2 inch.
- B. Wiring within Enclosures: Comply with NECA 1. Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.
- C. Size conductors according to lighting control device manufacturer's written instructions unless otherwise indicated.
- D. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

3.4 IDENTIFICATION

- A. Identify components and power and control wiring according to Division 26 Section "Identification for Electrical Systems."
 - 1. Identify controlled circuits in lighting contactors.
 - 2. Identify circuits or luminaires controlled by photoelectric and occupancy sensors at each sensor.
- B. Label time switches and contactors with a unique designation.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to evaluate lighting control devices and perform tests and inspections.

3.6 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting sensors to suit actual occupied conditions.
 - 1. For occupancy and motion sensors, verify operation at outer limits of detector range. Set time delay to suit Owner's operations.

END OF SECTION 260923

SECTION 262416

PANELBOARDS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Lighting and appliance branch-circuit panelboards.

1.2 DEFINITIONS

- A. SPD: Surge protective device.

1.3 SUBMITTALS

- A. Product Data: For each type of panelboard, switching and overcurrent protective device, transient voltage suppression device, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each panelboard and related equipment.
 - 1. Include dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings.
 - 2. Detail enclosure types and details for types other than NEMA 250, Type 1.
 - 3. Detail bus configuration, current, and voltage ratings.
 - 4. Short-circuit current rating of panelboards and overcurrent protective devices.
 - 5. Include evidence of NRTL listing for series rating of installed devices.
 - 6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
 - 7. Include wiring diagrams for power, signal, and control wiring.
 - 8. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device.
- C. Panelboard Schedules: For installation in panelboards.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Source Limitations: Obtain panelboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.
- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- E. Comply with NEMA PB 1.

- F. Comply with NFPA 70.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Remove loose packing and flammable materials from inside panelboards; install temporary electric heating (250 W per panelboard) to prevent condensation.
- B. Handle and prepare panelboards for installation according to NEMA PB 1.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations:
 - 1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
 - 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding 122 deg F.
 - b. Altitude: Per site requirements.
- B. Service Conditions: NEMA PB 1, usual service conditions, as follows:
 - 1. Ambient temperatures within limits specified.
 - 2. Altitude per site requirements.

1.7 COORDINATION

- A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PANELBOARDS

- A. Enclosures: Flush- and surface-mounted cabinets.
 - 1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
 - 2. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover.
 - 3. Finishes:

- a. Panels and Trim: galvanized steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
 - b. Back Boxes: Same finish as panels and trim.
- 4. Directory Card: Inside panelboard door, mounted in transparent card holder.
- B. Incoming Mains Location: Contractor shall determine which is best on an individual panel basis and select either top or bottom as needed.
- C. Phase, Neutral, and Ground Buses:
 - 1. Material: Hard-drawn copper, 98 percent conductivity or tin-plated electrical grade aluminum alloy. Provide copper bus for panels rated less than 150 amps.
 - 2. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
 - 3. Isolated Ground Bus: Adequate for branch-circuit isolated ground conductors; insulated from box.
- D. Conductor Connectors: Suitable for use with conductor material and sizes.
 - 1. Material: Hard-drawn copper, 98 percent conductivity or tin-plated electrical grade aluminum alloy.
 - 2. Main and Neutral Lugs: Mechanical type.
 - 3. Ground Lugs and Bus-Configured Terminators: Mechanical type.
 - 4. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
 - 5. Subfeed (Double) Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
- E. Service Equipment Label: NRTL labeled for use as service equipment for panelboards or load centers with one or more main service disconnecting and overcurrent protective devices.
- F. Future Devices: Mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.
- G. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals
 - 1. Internal Control-Power Source: Control-power transformer, with fused primary and secondary terminals, connected to main bus ahead of contactor connection.

2.2 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton Corporation/ Cutler-Hammer.
 - 2. General Electric Company.
 - 3. Siemens.
 - 4. Square D; Schneider Electric.
- B. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.
- C. Mains: Circuit breaker or lugs only; refer to panel schedules for which type to use.
- D. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.
- E. Contactors in Main Bus: NEMA ICS 2, Class A, mechanically held, general-purpose controller, with same short-circuit interrupting rating as panelboard.
 - 1. Internal Control-Power Source: Control-power transformer, with fused primary and secondary terminals, connected to main bus ahead of contactor connection.
- F. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.
- G. Column-Type Panelboards: Narrow gutter extension, with cover, to overhead junction box equipped with ground and neutral terminal buses.

2.3 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 2. Square D; a brand of Schneider Electric.
 - 3. Eaton Corporation/ Cutler-Hammer.
- B. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with fully rated interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 - 2. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.

2.4 PANELBOARD SUPPRESSORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 2. Square D; a brand of Schneider Electric.
 - 3. Eaton Corporation/ Cutler-Hammer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Receive, inspect, handle, and store panelboards according to NEMA PB 1.1.
- B. Examine panelboards before installation. Reject panelboards that are damaged or rusted or have been subjected to water saturation.
- C. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install panelboards and accessories according to NEMA PB 1.1.
- B. Equipment Mounting: Install panelboards on concrete bases, 4-inch nominal thickness. Comply with requirements for concrete base specified in Division 03 Section "Cast-in-Place Concrete."
 - 1. For panelboards, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 2. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 3. Install anchor bolts to elevations required for proper attachment to panelboards.
 - 4. Attach panelboard to the vertical finished or structural surface behind the panelboard.
- C. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from panelboards.
- D. Mount top of trim 90 inches above finished floor unless otherwise indicated.
- E. Mount panelboard cabinet plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
- F. Install overcurrent protective devices and controllers not already factory installed.
 - 1. Set field-adjustable, circuit-breaker trip ranges.

- G. Install filler plates in unused spaces.
- H. Stub four 1-inch empty conduits from panelboard into accessible ceiling space or space designated to be ceiling space in the future. Stub four 1-inch empty conduits into raised floor space or below slab not on grade.
- I. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.
- J. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Division 26 Section "Identification for Electrical Systems."
- B. Create a directory to indicate installed circuit loads; incorporate Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.
- C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."
- D. Device Nameplates: Label each branch circuit device in distribution panelboards with a nameplate complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner to engage a qualified testing agency to perform tests and inspections.
- B. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- C. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- D. Panelboards will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies panelboards included results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable component to function smoothly and lubricate as recommended by manufacturer.
- B. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes.
 - 1. Measure as directed during period of normal system loading.
 - 2. Perform load-balancing circuit changes outside normal occupancy/working schedule of the facility and at time directed. Avoid disrupting critical 24-hour services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.

3. After circuit changes, recheck loads during normal load period. Record all load readings before and after changes and submit test records.
4. Tolerance: Difference exceeding 20 percent between phase loads, within a panelboard, is not acceptable. Rebalance and recheck as necessary to meet this minimum requirement.

3.6 PROTECTION

- A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions.

END OF SECTION 262416

SECTION 262726

WIRING DEVICES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Receptacles, receptacles with integral GFCI, and associated device plates.
 - 2. Wall-box motion sensors.
 - 3. Commercial-grade receptacles.
 - 4. Snap switches and wall-box dimmers.
 - 5. Communications outlets.

1.2 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. GFCI: Ground-fault circuit interrupter.
- C. Pigtail: Short lead used to connect a device to a branch-circuit conductor.
- D. RFI: Radio-frequency interference.
- E. UTP: Unshielded twisted pair.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of wiring device and associated wall plate through one source from a single manufacturer. Insofar as they are available, obtain all wiring devices and associated wall plates from a single manufacturer and one source.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

1.5 COORDINATION

- A. Receptacles for Owner-Furnished Equipment: Match plug configurations.
 - 1. Cord and Plug Sets: Match equipment requirements.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:
 - 1. Cooper Wiring Devices; a division of Cooper Industries, Inc. (Cooper).
 - 2. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
 - 3. Leviton Mfg. Company Inc. (Leviton).
 - 4. Pass & Seymour/Legrand; Wiring Devices & Accessories (Pass & Seymour).

2.2 STRAIGHT BLADE RECEPTACLES

- A. Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498.
 - 1. Products: Subject to compliance with requirements or approved equal, provide one of the following:
 - a. Pass & Seymour; 5361 (single), 5362 (duplex).
- B. Commercial-Grade, Duplex Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498 Supplement SD.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Pass & Seymour; 5361 (single), 5362 (duplex)
- C. Tamper-Resistant Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Pass & Seymour; TR63 (duplex)

2.3 GFCI RECEPTACLES

- A. General Description: Straight blade, non-feed-through type. Comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 943, Class A, and include indicator light that is lighted when device is tripped.
- B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Pass & Seymour; 2096.
- C. Commercial-Grade, Duplex GFCI Convenience Receptacles, 125 V, 20 A: Comply with UL 498 Supplement SD.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Pass & Seymour; 2096

2.4 TOGGLE SWITCHES

- A. Comply with NEMA WD 1 and UL 20.
- B. Snap Switches, General-duty, Quite-Type or Approved manufacturers, 120/277 V, 20 A:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Pass & Seymour; 20AC1 (single pole), 20AC2 (two pole), 20AC3 (three way), 20AC4 (four way).
- C. Rocker Switches and matching Receptacles:
 - 1. Switches shall be 15 AMP; 120/277 VAC, side-wired with grounding screw similar to "Decora Devices" as manufactured by Leviton Manufacturing Co., Inc., or approved substitution by listed manufacturers.
 - 2. P&S Spec Grade Decorator Switch, 20A, 120/277V, 2621 (Single Pole), 2622 (Double Pole), 2623 (Three-Way), 2624 (Four-Way).
 - 3. Switches and matching cover plate that hides screws

4. Where more than one switch occurs at the same location, they shall be ganged under one plate. Where space does not permit horizontal ganging, interchangeable type switches may be used, only with approval of the Owner's Representative.
5. Locations:
 - a. Refer to Drawings
 - b. Lobby Space

2.5 WALL-BOX DIMMERS

- A. Dimmer Switches: Modular, full-wave, solid-state units with integral, quiet on-off switches, with audible frequency and EMI/RFI suppression filters.
- B. Control: Continuously adjustable slider; with single-pole or three-way switching. Comply with UL 1472.
- C. Incandescent Lamp Dimmers: 120 V; control shall follow square-law dimming curve. On-off switch positions shall bypass dimmer module.
 1. 600 W; dimmers shall require no derating when ganged with other devices.
- D. Fluorescent Lamp Dimmer Switches: Modular; compatible with dimmer ballasts; trim potentiometer to adjust low-end dimming; dimmer-ballast combination capable of consistent dimming to a maximum of 1% with filters to reduce audible noise, RF and TV interference.

2.6 OCCUPANCY SENSORS

- A. Wall-Switch Sensors:
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; 6111 for 120 V, 6117 for 277 V.
 - b. Hubbell; WS1277.
 - c. Leviton; ODS 10-ID.
 - d. Pass & Seymour; WS3000.
 - e. Watt Stopper (The); WS-200.
 2. Description: Passive-infrared type, 120/277 V, adjustable time delay up to 30 minutes, 180-degree field of view, with a minimum coverage area of 900 sq. ft..
- B. Wall-Switch Sensors:
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Hubbell; AT120 for 120 V, AT277 for 277 V.
 - b. Leviton; ODS 15-ID.
 2. Description: Adaptive-technology type, 120/277 V, adjustable time delay up to 20 minutes, 180-degree field of view, with a minimum coverage area of 900 sq. ft..
- C. Long-Range Wall-Switch Sensors:
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Hubbell; ATP1600WRP.
 - b. Leviton; ODWWV-IRW.
 - c. Pass & Seymour; WA1001.
 - d. Watt Stopper (The); CX-100.
 2. Description: Passive-infrared type, 120/277 V, adjustable time delay up to 30 minutes, 110-degree field of view, with a minimum coverage area of 1200 sq. ft..
 3. Description: Dual technology, with both passive-infrared- and ultrasonic-type sensing, 120/277 V, adjustable time delay up to 30 minutes, 110-degree field of view, and a minimum coverage area of 1200 sq. ft..
- D. Wide-Range Wall-Switch Sensors:
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Hubbell; ATP120HBRP.
 - b. Leviton; ODWHB-IRW.

- c. Pass & Seymour; HS1001.
- d. Watt Stopper (The); CX-100-3.
2. Description: Passive-infrared type, 120/277 V, adjustable time delay up to 30 minutes, 150-degree field of view, with a minimum coverage area of 1200 sq. ft..

2.7 COMMUNICATIONS OUTLETS

- A. Telephone Outlet:
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; 3560-6.
 - b. Leviton; 40649.
 2. Description: Single RJ-45 jack for terminating 100-ohm, balanced, four-pair UTP; TIA/EIA-568-B.1; complying with Category 5e. Comply with UL 1863.
- B. Combination TV and Telephone Outlet:
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; 3562.
 - b. Leviton; 40595.
 2. Description: Single RJ-45 jack for 100-ohm, balanced, four-pair UTP; TIA/EIA-568-B.1; complying with Category 5e; and one Type F coaxial cable connector.

2.8 WALL PLATES

- A. Single and combination types to match corresponding wiring devices.
 1. Plate-Securing Screws: Metal with head color to match plate finish.
 2. Cover plate to match devices
 3. Plates shall be smooth urea plastic secured in place with screws finished to match the plates. Back of the house areas, such as equipment space, shall have steel plates. Stainless steel plates shall be used in kitchens. Weatherproof plates shall be used where exposed to the weather or in pool area.

2.9 FINISHES

- A. Color: Wiring device catalog numbers in Section Text do not designate device color.
 1. Wiring Devices Connected to Normal Power System: As selected by Architect, unless otherwise indicated or required by NFPA 70 or device listing.
 2. Wiring Devices Connected to Emergency Power System: Red.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including the mounting heights listed in that standard, unless otherwise noted.
- B. Coordination with Other Trades:
 1. Take steps to insure that devices and their boxes are protected. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of the boxes.
 2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
 3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
 4. Install wiring devices after all wall preparation, including painting, is complete.

- C. Conductors:
 1. Do not strip insulation from conductors until just before they are spliced or terminated on devices.
 2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
 3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
 4. Existing Conductors:
 - a. Cut back and pigtail, or replace all damaged conductors.
 - b. Straighten conductors that remain and remove corrosion and foreign matter.
 - c. Pigtailing existing conductors is permitted provided the outlet box is large enough.

- D. Device Installation:
 1. Replace all devices that have been in temporary use during construction or that show signs that they were installed before building finishing operations were complete.
 2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
 3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
 4. Connect devices to branch circuits using pigtails that are not less than 6 inches in length.
 5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, 2/3 to 3/4 of the way around terminal screw.
 6. Use a torque screwdriver when a torque is recommended or required by the manufacturer.
 7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
 8. Tighten unused terminal screws on the device.
 9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device mounting screws in yokes, allowing metal-to-metal contact.

- E. Receptacle Orientation:
 1. Install ground pin of vertically mounted receptacles up, and on horizontally mounted receptacles to the right.
 2. Install hospital-grade receptacles in patient-care areas with the ground pin or neutral blade at the top.

- F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

- G. Dimmers:
 1. Install dimmers within terms of their listing.
 2. Install unshared neutral conductors on line and load side of dimmers according to manufacturers' device listing conditions in the written instructions.

- H. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.

- I. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.

3.2 IDENTIFICATION

- A. Comply with Division 26 Section "Identification for Electrical Systems."

1. Receptacles: Identify panelboard and circuit number from which served. Use hot, stamped or engraved machine printing with black-filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
 1. Test Instruments: Use instruments that comply with UL 1436.
 2. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated LED indicators of measurement.
- B. Tests for Convenience Receptacles:
 1. Line Voltage: Acceptable range is 105 to 132 V.
 2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is not acceptable.
 3. Ground Impedance: Values of up to 2 ohms are acceptable.
 4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
 5. Using the test plug, verify that the device and its outlet box are securely mounted.
 6. The tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.
- C. Test straight blade convenience outlets in patient-care areas and all other hospital-grade convenience outlets for the retention force of the grounding blade according to NFPA 99. Retention force shall be not less than 4 oz..

END OF SECTION 262726

SECTION 262813

FUSES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cartridge fuses rated 600-V ac and less for use in control circuits, enclosed switches, panelboards, switchboards, and enclosed controllers.
2. Plug fuses rated 125-V ac and less for use in plug-fuse-type enclosed switches fuseholders.
3. Plug-fuse adapters for use in Edison-base, plug-fuse sockets.
4. Spare-fuse cabinets.

1.2 SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material, dimensions, descriptions of individual components, and finishes for spare-fuse cabinets. Include the following for each fuse type indicated:

1. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.
 - a. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
 - b. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.
2. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
3. Current-limitation curves for fuses with current-limiting characteristics.
4. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse.
5. Coordination charts and tables and related data.
6. Fuse sizes for elevator feeders and elevator disconnect switches.

1.3 QUALITY ASSURANCE

- A. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NEMA FU 1 for cartridge fuses.
- D. Comply with NFPA 70.
- E. Comply with UL 248-11 for plug fuses.

1.4 PROJECT CONDITIONS

- A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F or more than 100 deg F, apply manufacturer's ambient temperature adjustment factors to fuse ratings.

1.5 COORDINATION

- A. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Cooper Bussmann, Inc.
 2. Edison Fuse, Inc.
 3. Ferraz Shawmut, Inc.
 4. Littelfuse, Inc.

2.2 FUSES 600 VAC OR LESS

- A. 600 amperes and less: current limiting, dual-element, time-delay, UL Class RK1, 200,000 RMS symmetrical amperes interrupting capacity, Bussmann Low-Peak LPS-RK-SP (600 VAC) or LPN-RK-SP (250 VAC) series.
- B. 601 amperes and greater: current limiting, dual-element, time-delay, UL Class L, 200,000 RMS symmetrical amperes interrupting capacity, Bussmann Low-Peak KRP-C-SP Series.

2.3 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

2.4 PLUG FUSES

- A. Characteristics: UL 248-11, nonrenewable plug fuses; 125-V ac.

2.5 PLUG-FUSE ADAPTERS

- A. Characteristics: Adapters for using Type S, rejection-base plug fuses in Edison-base fuseholders or sockets; ampere ratings matching fuse ratings; irremovable once installed.

2.6 SPARE-FUSE CABINET

- A. Characteristics: Wall-mounted steel unit with full-length, recessed piano-hinged door and key-coded cam lock and pull.
 1. Size: Adequate for storage of spare fuses specified with 15 percent spare capacity minimum.
 2. Finish: Gray, baked enamel.
 3. Identification: "SPARE FUSES" in 1-1/2-inch- high letters on exterior of door.
 4. Fuse Pullers: For each size of fuse, where applicable and available, from fuse manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.
- B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.
- C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

- A. Cartridge Fuses:
 - 1. Motor Branch Circuits: Class RK1, time delay.
 - 2. Other Branch Circuits: Class J, time delay.
 - 3. Control Circuits: Class CC, fast acting.
- B. Plug Fuses:
 - 1. Motor Branch Circuits: Type S, dual-element time delay.

3.3 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.
- B. Install fuses where indicated, in accordance with the manufacturer's written instructions.
- C. Coordinate with equipment manufacturer to ensure each device is equipped with proper fuse clips installed.
- D. Install plug-fuse adapters in Edison-base fuseholders and sockets. Ensure that adapters are irremovable once installed.
- E. Install spare-fuse cabinet(s). Furnish a number of spare fuses equaling 10% of quantity installed but not less than three (3) fuses of each type and rating.

3.4 IDENTIFICATION

- A. Install labels complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems" and indicating fuse replacement information on inside door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION 262813

SECTION 262816

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Fusible switches.
 - 2. Nonfusible switches.
 - 3. Molded-case circuit breakers (MCCBs).
 - 4. Enclosures.

1.2 DEFINITIONS

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

1.3 SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
 - 1. Enclosure types and details for types other than NEMA 250, Type 1.
 - 2. Current and voltage ratings.
 - 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
 - 4. Include evidence of NRTL listing for series rating of installed devices.
 - 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.
 - 6. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.
- B. Shop Drawings: For enclosed switches and circuit breakers. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Wiring Diagrams: For power, signal, and control wiring.
- C. Field quality-control reports.
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- D. Manufacturer's field service report.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member Company of NETA or an NRTL.

1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single source from single manufacturer.
- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- E. Comply with NFPA 70.

1.5 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 1. Ambient Temperature: Not exceeding 122 deg F.
 2. Altitude: Not exceeding 500 feet.
- B. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 1. Notify Construction Manager and Owner no fewer than five days in advance of proposed interruption of electric service.
 2. Indicate method of providing temporary electric service.
 3. Do not proceed with interruption of electric service without Construction Manager's and Owner's written permission.
 4. Comply with NFPA 70E.

1.6 COORDINATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

1.7 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
 2. Fuse Pullers: Two for each size and type.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Approved Manufacturers:
 1. General Electric Co.; Electrical Distribution and Control Division
 2. Siemens Energy & Automation, Inc.
 3. Square D Co.; a Division of Groupe Schneider

4. Eaton Corp. Cutler-Hammer Products

2.2 FUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. General Electric Company.
 2. Square D.
 3. Eaton Corporation/ Cutler-Hammer.
- B. Type HD, Heavy Duty, Single Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Accessories:
 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 3. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
 4. Lugs: Compression type, suitable for number, size, and conductor material.

2.3 NONFUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. General Electric Company.
 2. Square D.
 3. Eaton Corporation/ Cutler-Hammer.
- B. Type HD, Heavy Duty, Single Throw, 600-V ac, 200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Accessories:
 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
 3. Lugs: Compression type, suitable for number, size, and conductor material.

2.4 MOLDED-CASE CIRCUIT BREAKERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. General Electric Company.
 2. Square D.
 3. Eaton Corporation/ Cutler-Hammer.
- B. General Requirements: Comply with UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents.

- C. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- D. Features and Accessories:
 - 1. Standard frame sizes, trip ratings, and number of poles.
 - 2. Lugs: Compression type, suitable for number, size, trip ratings, and conductor material.
 - 3. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
 - 4. Auxiliary Contacts: One SPDT switch with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts, "b" contacts operate in reverse of circuit-breaker contacts.

2.5 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
 - 1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
 - 2. Outdoor Locations: NEMA 250, Type 3R.
 - 3. Kitchen Areas: NEMA 250, Type 4X, [stainless steel.
 - 4. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- B. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- C. Install fuses in fusible devices.
- D. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Comply with requirements in Division 26 Section "Identification for Electrical Systems."
 - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 - 2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

- B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- D. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- E. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 - 3. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each enclosed switch and circuit breaker. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each enclosed switch and circuit breaker 11 months after date of Substantial Completion.
 - c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - 4. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- F. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.
- G. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

END OF SECTION 262816

SECTION 265100

INTERIOR LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Interior lighting fixtures
 - 2. Exit signs.
 - 3. Lighting fixture supports.
- B. Related Sections:
 - 1. Division 26 Section "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.
 - 2. Division 26 Section "Wiring Devices" for manual wall-box dimmers for incandescent lamps.

1.2 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color-rendering index.
- C. HID: High-intensity discharge.
- D. Lumen: Measured output of lamp and luminaire, or both.
- E. Luminaire: Complete lighting fixture, including ballast housing if provided.

1.3 SUBMITTALS

- A. Product Data: For each type of lighting fixture, arranged in order of fixture designation. Include data on features, accessories, finishes, and the following:
 - 1. Physical description of lighting fixture including dimensions.
 - 2. Energy-efficiency data.
 - 3. Life, output (lumens, CCT, and CRI), and energy-efficiency data
 - 4. Photometric data and adjustment factors based on laboratory tests, complying with IESNA Lighting Measurements Testing & Calculation Guides, of each lighting fixture type. The adjustment factors shall be for lamps, ballasts, and accessories identical to those indicated for the lighting fixture as applied in this Project.
 - a. Testing Agency Certified Data: For indicated fixtures, photometric data shall be certified by a qualified independent testing agency. Photometric data for remaining fixtures shall be certified by manufacturer.
 - b. Manufacturer Certified Data: Photometric data shall be certified by a manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.
- B. Shop Drawings: For nonstandard or custom lighting fixtures. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.

- C. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Lighting fixtures.
 - 2. Suspended ceiling components.
 - 3. Partitions and millwork that penetrate the ceiling or extends to within 12 inches of the plane of the luminaires.
 - 4. Ceiling-mounted projectors.
 - 5. Structural members to which suspension systems for lighting fixtures will be attached.
 - 6. Other items in finished ceiling including the following:
 - a. Air outlets and inlets.
 - b. Speakers.
 - c. Sprinklers.
 - d. Smoke and fire detectors.
 - e. Occupancy sensors.
 - f. Access panels.
 - 7. Perimeter moldings.

1.4 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910, complying with the IESNA Lighting Measurements Testing & Calculation Guides.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NFPA 70.

1.5 COORDINATION

- A. Coordinate layout and installation of lighting fixtures and suspension system with other construction that penetrates ceilings or is supported by them, including HVAC equipment, fire-suppression system, and partition assemblies.

1.6 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Lamps: 10 for every 100 of each type and rating installed. Furnish at least one of each type.
 - 2. Plastic Diffusers and Lenses: One for every 100 of each type and rating installed. Furnish at least one of each type.
 - 3. Ballasts: One for every 100 of each type and rating installed. Furnish at least one of each type.
 - 4. Globes and Guards: One for every 20 of each type and rating installed. Furnish at least one of each type.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Products: Subject to compliance with requirements, provide product indicated on Drawings.

2.2 GENERAL REQUIREMENTS FOR LIGHTING FIXTURES AND COMPONENTS

- A. Recessed Fixtures: Comply with NEMA LE 4 for ceiling compatibility for recessed fixtures.
- B. Metal Parts: Free of burrs and sharp corners and edges.
- C. Sheet Metal Components: Steel unless otherwise indicated. Form and support to prevent warping and sagging.
- D. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- E. Diffusers and Globes:
 - 1. Acrylic Lighting Diffusers: 100 percent virgin acrylic plastic. High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 - a. Lens Thickness: At least 0.125 inch minimum unless otherwise indicated.
 - b. UV stabilized.
 - 2. Glass: Annealed crystal glass unless otherwise indicated.
- F. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps and ballasts. Labels shall be located where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
 - 1. Label shall include the following lamp and ballast characteristics:
 - a. "USE ONLY" and include specific lamp type.
 - b. Lamp diameter code (T-4, T-5, T-8, T-12, etc.), tube configuration (twin, quad, triple, etc.), base type, and nominal wattage for fluorescent and compact fluorescent luminaires.
 - c. Lamp type, wattage, bulb type (ED17, BD56, etc.) and coating (clear or coated) for HID luminaires.
 - d. Start type (preheat, rapid start, instant start, etc.) for fluorescent and compact fluorescent luminaires.
 - e. ANSI ballast type (M98, M57, etc.) for HID luminaires.
 - f. CCT and CRI for all luminaires.
 - 2. Parallel Lamp Circuits: Multiple lamp ballasts shall comply with ANSI C82.11 and shall be connected to maintain full light output on surviving lamps if one or more lamps fail.
 - 3. Flickers: Less than 5%

2.3 EXIT SIGNS

- A. General Requirements for Exit Signs: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.
- B. Internally Lighted Signs:
 - 1. Lamps for AC Operation: LEDs, 70,000 hours minimum rated lamp life.
 - 2. Self-Powered Exit Signs (Non-Battery Type): Integral automatic charger in a self-contained power pack.
 - a. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
 - b. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
 - c. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and a flashing red LED.

2.4 LIGHTING FIXTURE SUPPORT COMPONENTS

- A. Comply with Division 26 Section "Hangers and Supports for Electrical Systems" for channel- and angle-iron supports and nonmetallic channel and angle supports.
- B. Wires: ASTM A 641/A 641M, Class 3, soft temper, zinc-coated steel, 12 gage.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Lighting fixtures:
 - 1. Set level, plumb, and square with ceilings and walls unless otherwise indicated.
 - 2. Install lamps in each luminaire.
- B. Temporary Lighting: If it is necessary, and approved by Architect, to use permanent luminaires for temporary lighting, install and energize the minimum number of luminaires necessary. When construction is sufficiently complete, remove the temporary luminaires, disassemble, clean thoroughly, install new lamps, and reinstall.
- C. Remote Mounting of Ballasts: Distance between the ballast and fixture shall not exceed that recommended by ballast manufacturer. Verify, with ballast manufacturers, maximum distance between ballast and luminaire.
- D. Lay-in Ceiling Lighting Fixtures Supports: Use grid as a support element.
 - 1. Install ceiling support system rods or wires, independent of the ceiling suspension devices, for each fixture. Locate not more than 6 inches from lighting fixture corners.
 - 2. Support Clips: Fasten to lighting fixtures and to ceiling grid members at or near each fixture corner with clips that are UL listed for the application.
 - 3. Fixtures of Sizes Less Than Ceiling Grid: Install as indicated on reflected ceiling plans or center in acoustical panel, and support fixtures independently with at least two 3/4-inch metal channels spanning and secured to ceiling tees.
- E. Suspended Lighting Fixture Support:
 - 1. Pendants and Rods: Where longer than 48 inches, brace to limit swinging.
 - 2. Stem-Mounted, Single-Unit Fixtures: Suspend with twin-stem hangers.
 - 3. Continuous Rows: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of fixture chassis, including one at each end.
 - 4. Do not use grid as support for pendant luminaires. Connect support wires or rods to building structure.
- F. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.2 IDENTIFICATION

- A. Install labels with panel and circuit numbers on concealed junction and outlet boxes. Comply with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

3.3 FIELD QUALITY CONTROL

- A. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

3.4 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting aimable luminaires to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose. Some of this work may be required after dark.
1. Adjust aimable luminaires in the presence of Architect.

END OF SECTION 265100

SECTION 265600
EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Exterior luminaires with lamps
 2. Luminaire-mounted photoelectric relays.
 3. Poles and accessories.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Products: Subject to compliance with requirements, provide product indicated on Drawings.

2.2 GENERAL REQUIREMENTS FOR LUMINAIRES

- A. Luminaires shall comply with UL 1598 and be listed and labeled for installation in wet locations by an NRTL acceptable to authorities having jurisdiction.
1. LER Tests Incandescent Fixtures: Where LER is specified, test according to NEMA LE 5A.
 2. LER Tests HID Fixtures: Where LER is specified, test according to NEMA LE 5B.
- B. Lateral Light Distribution Patterns: Comply with IESNA RP-8 for parameters of lateral light distribution patterns indicated for luminaires.
- C. Metal Parts: Free of burrs and sharp corners and edges.
- D. Sheet Metal Components: Corrosion-resistant aluminum unless otherwise indicated. Form and support to prevent warping and sagging.
- E. Housings: Rigidly formed, weather- and light-tight enclosures that will not warp, sag, or deform in use. Provide filter/breather for enclosed luminaires.
- F. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses. Designed to disconnect ballast when door opens.
- G. Exposed Hardware Material: Stainless steel.

- H. Plastic Parts: High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
- I. Light Shields: Metal baffles, factory installed and field adjustable, arranged to block light distribution to indicated portion of normally illuminated area or field.
- J. Reflecting surfaces shall have minimum reflectance as follows unless otherwise indicated:
 - 1. White Surfaces: 85 percent.
 - 2. Specular Surfaces: 83 percent.
 - 3. Diffusing Specular Surfaces: 75 percent.
- K. Lenses and Refractors Gaskets: Use heat- and aging-resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- L. Luminaire Finish: Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process and color of pole or support materials.
 - a. Color: As selected by Architect/ Owner
- M. Factory-Applied Finish for Aluminum luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- N. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps and ballasts. Labels shall be located where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
 - 1. Label shall include the following lamp and ballast characteristics:
 - a. "USES ONLY" and include specific lamp type.
 - b. Lamp tube configuration (twin, quad, triple), base type, and nominal wattage for compact fluorescent luminaires.
 - c. Lamp type, wattage, bulb type (ED17, BD56, etc.) and coating (clear or coated) for HID luminaires.
 - d. Start type (preheat, rapid start, instant start) compact fluorescent luminaires.
 - e. ANSI ballast type (M98, M57, etc.) for HID luminaires.
 - f. CCT and CRI for all luminaires.

2.3 LUMINAIRE-MOUNTED PHOTOELECTRIC RELAYS

- A. Comply with UL 773 or UL 773A.
- B. Contact Relays: Factory mounted, single throw, designed to fail in the on position, and factory set to turn light unit on at 1.5 to 3 fc (16 to 32 lx) and off at 4.5 to 10 fc (48 to 108 lx) with 15-second minimum time delay.
 - 1. Relay with locking-type receptacle shall comply with ANSI C136.10.
 - 2. Adjustable window slide for adjusting on-off set points.

2.4 FLUORESCENT BALLASTS AND LAMPS

- A. Ballasts for Low-Temperature Environments:

1. Temperatures 0 Deg F (Minus 17 Deg C) and Higher: electromagnetic type rated for 0 deg F (minus 17 deg C) starting and operating temperature with indicated lamp types.
2. Temperatures Minus 20 Deg F (Minus 29 Deg C) and Higher: Electromagnetic type designed for use with indicated lamp types.

2.5 GENERAL REQUIREMENTS FOR POLES AND SUPPORT COMPONENTS

- A. Luminaire Attachment Provisions: Comply with luminaire manufacturers' mounting requirements. Use stainless-steel fasteners and mounting bolts unless otherwise indicated.
- B. Mountings, Fasteners, and Appurtenances: Corrosion-resistant items compatible with support components.
 1. Materials: Shall not cause galvanic action at contact points.
 2. Anchor Bolts, Leveling Nuts, Bolt Caps, and Washers: Hot-dip galvanized after fabrication unless otherwise indicated.
 3. Anchor-Bolt Template: Plywood or steel.

PART 3 - EXECUTION

3.1 LUMINAIRE INSTALLATION

- A. Fasten luminaire to indicated structural supports.
 1. Use fastening methods and materials selected to resist seismic forces defined for the application and approved by manufacturer.
- B. Adjust luminaires that require field adjustment or aiming.

3.2 CORROSION PREVENTION

- A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum by insulating fittings or treatment.
- B. Steel Conduits: Comply with Section 260533 "Raceways and Boxes for Electrical Systems." In concrete foundations, wrap conduit with 0.010-inch- (0.254-mm-) thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

END OF SECTION 265600

SECTION 283111

DIGITAL, ADDRESSABLE FIRE-ALARM SYSTEM

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Fire-alarm control unit.
 - 2. Manual fire-alarm boxes.
 - 3. System smoke detectors.
 - 4. Heat detectors.
 - 5. Notification appliances.
 - 6. Magnetic door holders.
 - 7. Remote annunciator.
 - 8. Addressable interface device.

1.2 DEFINITIONS

- A. LED: Light-emitting diode.
- B. NICET: National Institute for Certification in Engineering Technologies.

1.3 SYSTEM DESCRIPTION

- A. Noncoded, UL-certified addressable system, with multiplexed signal transmission, dedicated to fire-alarm service only.

1.4 SUBMITTALS

- A. General Submittal Requirements:
 - 1. Submittals shall be approved by authorities having jurisdiction prior to submitting them to Architect.
 - 2. Shop Drawings shall be prepared by persons with the following qualifications:
 - a. Trained and certified by manufacturer in fire-alarm system design.
 - b. NICET-certified fire-alarm technician, Level III minimum.
 - c. Licensed or certified by authorities having jurisdiction.
- B. Product Data: For each type of product indicated.
- C. Shop Drawings: For fire-alarm system. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Comply with recommendations in the "Documentation" Section of the "Fundamentals of Fire Alarm Systems" Chapter in NFPA 72.
 - 2. Include voltage drop calculations for notification appliance circuits.
 - 3. Include battery-size calculations.
 - 4. Include performance parameters and installation details for each detector, verifying that each detector is listed for complete range of air velocity, temperature, and humidity possible when air-handling system is operating.
 - 5. Include plans, sections, and elevations of heating, ventilating, and air-conditioning ducts, drawn to scale and coordinating installation of duct smoke detectors and access to them. Show critical dimensions that relate to placement and support of sampling tubes, detector

housing, and remote status and alarm indicators. Locate detectors according to manufacturer's written recommendations.

6. Include floor plans to indicate final outlet locations showing address of each addressable device. Show size and route of cable and conduits.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Personnel shall be trained and certified by manufacturer for installation of units required for this Project.
- B. Installer Qualifications: Installation shall be by personnel certified by NICET as fire-alarm Level II technician.
- C. Source Limitations for Fire-Alarm System and Components: Obtain fire-alarm system from single source from single manufacturer. Components shall be compatible with, and operate as, an extension of existing system.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- E. NFPA Certification: Obtain certification according to NFPA 72 by an NRTL.
- F. NFPA Certification: Obtain certification according to NFPA 72 by a UL-listed alarm company.
- G. NFPA Certification: Obtain certification according to NFPA 72 in the form of a placard by an FMG-approved alarm company.

1.6 SOFTWARE SERVICE AGREEMENT

- A. Comply with UL 864.
- B. Technical Support: Beginning with Substantial Completion, provide software support for two years.
- C. Upgrade Service: Update software to latest version at Project completion. Install and program software upgrades that become available within two years from date of Substantial Completion. Upgrading software shall include operating system. Upgrade shall include new or revised licenses for use of software.
 1. Provide 30 days' notice to Owner to allow scheduling and access to system and to allow Owner to upgrade computer equipment if necessary.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. NOTIFIER.
 2. GE Security EST.
 3. Simplex/ Grinnell

2.2 SYSTEMS OPERATIONAL DESCRIPTION

- A. Fire-alarm signal initiation shall be by one or more of the following devices and systems:
 1. Manual stations.

2. Heat detectors.
 3. Smoke detectors.
 4. Duct smoke detectors.
 5. Verified automatic alarm operation of smoke detectors.
 6. Automatic sprinkler system water flow.
 7. Fire-extinguishing system operation.
- B. Fire-alarm signal shall initiate the following actions:
1. Continuously operate alarm notification appliances.
 2. Identify alarm at fire-alarm control unit and remote annunciators.
 3. Transmit an alarm signal to the remote alarm receiving station.
 4. Unlock electric door locks in designated egress paths.
 5. Release fire and smoke doors held open by magnetic door holders.
 6. Activate emergency shutoffs for gas and fuel supplies.
 7. Record events in the system memory.
- C. Supervisory signal initiation shall be by one or more of the following devices and actions:
1. Valve supervisory switch.
 2. Low-air-pressure switch of a dry-pipe sprinkler system.
- D. System trouble signal initiation shall be by one or more of the following devices and actions:
1. Open circuits, shorts, and grounds in designated circuits.
 2. Opening, tampering with, or removing alarm-initiating and supervisory signal-initiating devices.
 3. Loss of primary power at fire-alarm control unit.
 4. Ground or a single break in fire-alarm control unit internal circuits.
 5. Abnormal ac voltage at fire-alarm control unit.
 6. Break in standby battery circuitry.
 7. Failure of battery charging.
 8. Abnormal position of any switch at fire-alarm control unit or annunciator.
- E. System Trouble and Supervisory Signal Actions: Initiate notification appliance and annunciate at fire-alarm control unit and remote annunciators. Record the event on system printer.

2.3 FIRE-ALARM CONTROL UNIT

- A. General Requirements for Fire-Alarm Control Unit:
1. Field-programmable, microprocessor-based, modular, power-limited design with electronic modules, complying with UL 864 and listed and labeled by an NRTL.
 - a. System software and programs shall be held in flash electrically erasable programmable read-only memory (EEPROM), retaining the information through failure of primary and secondary power supplies.
 - b. Include a real-time clock for time annotation of events on the event recorder and printer.
 2. Addressable initiation devices that communicate device identity and status.
 - a. Smoke sensors shall additionally communicate sensitivity setting and allow for adjustment of sensitivity at fire-alarm control unit.
 - b. Temperature sensors shall additionally test for and communicate the sensitivity range of the device.
 3. Addressable control circuits for operation of mechanical equipment.
- B. Alphanumeric Display and System Controls: Arranged for interface between human operator at fire-alarm control unit and addressable system components including annunciation and supervision. Display alarm, supervisory, and component status messages and the programming and control menu.
1. Annunciator and Display: Liquid-crystal type, 2 line(s) of 40 characters, minimum.

2. Keypad: Arranged to permit entry and execution of programming, display, and control commands and to indicate control commands to be entered into the system for control of smoke-detector sensitivity and other parameters.
- C. Circuits:
1. Initiating Device, Notification Appliance, and Signaling Line Circuits: NFPA 72, Class A.
 - a. Initiating Device Circuits: Style D.
 - b. Notification Appliance Circuits: Style Z.
 - c. Signaling Line Circuits: Style 2.
 - d. Install no more than 50 addressable devices on each signaling line circuit.
 2. Serial Interfaces: Two RS-232 ports for printers.
- D. Smoke-Alarm Verification:
1. Initiate audible and visible indication of an "alarm-verification" signal at fire-alarm control unit.
 2. Activate an NRTL-listed and -approved "alarm-verification" sequence at fire-alarm control unit and detector.
 3. Record events by the system printer.
 4. Sound general alarm if the alarm is verified.
 5. Cancel fire-alarm control unit indication and system reset if the alarm is not verified.
- E. Door Controls: Door hold-open devices that are controlled by smoke detectors at doors in smoke barrier walls shall be connected to fire-alarm system.
- F. Transmission to Remote Alarm Receiving Station: Automatically transmit alarm, supervisory, and trouble signals to a remote alarm station.
- G. Primary Power: 24-V dc obtained from 120-V ac service and a power-supply module. Initiating devices, notification appliances, signaling lines, trouble signals, supervisory and digital alarm communicator transmitters shall be powered by 24-V dc source.
1. Alarm current draw of entire fire-alarm system shall not exceed 80 percent of the power-supply module rating.
- H. Secondary Power: 24-V dc supply system with batteries, automatic battery charger, and automatic transfer switch.
1. Batteries: Sealed lead calcium.
- I. Instructions: Computer printout or typewritten instruction card mounted behind a plastic or glass cover in a stainless-steel or aluminum frame. Include interpretation and describe appropriate response for displays and signals. Briefly describe the functional operation of the system under normal, alarm, and trouble conditions.

2.4 MANUAL FIRE-ALARM BOXES

- A. General Requirements for Manual Fire-Alarm Boxes: Comply with UL 38. Boxes shall be finished in red with molded, raised-letter operating instructions in contrasting color; shall show visible indication of operation; and shall be mounted on recessed outlet box. If indicated as surface mounted, provide manufacturer's surface back box.
1. Double-action mechanism requiring two actions to initiate an alarm, break glass and pull-lever type; with integral addressable module arranged to communicate manual-station status (normal, alarm, or trouble) to fire-alarm control unit.
 2. Station Reset: Key- or wrench-operated switch.
 3. Indoor Protective Shield: Factory-fabricated clear plastic enclosure hinged at the top to permit lifting for access to initiate an alarm. Lifting the cover actuates an integral battery-powered audible horn intended to discourage false-alarm operation.

2.5 SYSTEM SMOKE DETECTORS

- A. General Requirements for System Smoke Detectors:
1. Comply with UL 268; operating at 24-V dc, nominal.
 2. Detectors shall be four-wire type.
 3. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.
 4. Base Mounting: Detector and associated electronic components shall be mounted in a twist-lock module that connects to a fixed base. Provide terminals in the fixed base for connection to building wiring.
 5. Self-Restoring: Detectors do not require resetting or readjustment after actuation to restore them to normal operation.
 6. Integral Visual-Indicating Light: LED type indicating detector has operated and power-on status.
 7. Remote Control: Unless otherwise indicated, detectors shall be analog-addressable type, individually monitored at fire-alarm control unit for calibration, sensitivity, and alarm condition and individually adjustable for sensitivity by fire-alarm control unit.
 - a. Rate-of-rise temperature characteristic shall be selectable at fire-alarm control unit for 15 or 20 deg F per minute.
 - b. Fixed-temperature sensing shall be independent of rate-of-rise sensing and shall be settable at fire-alarm control unit to operate at 135 or 155 deg F.
 - c. Provide multiple levels of detection sensitivity for each sensor.
- B. Photoelectric Smoke Detectors:
1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
 2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:
 - a. Primary status.
 - b. Device type.
 - c. Present average value.
 - d. Present sensitivity selected.
 - e. Sensor range (normal, dirty, etc.).
- C. Ionization Smoke Detector:
1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
 2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:
 - a. Primary status.
 - b. Device type.
 - c. Present average value.
 - d. Present sensitivity selected.
 - e. Sensor range (normal, dirty, etc.).
- D. Duct Smoke Detectors: Photoelectric type complying with UL 268A.
1. Detector address shall be accessible from fire-alarm control unit and shall be able to identify the detector's location within the system and its sensitivity setting.
 2. An operator at fire-alarm control unit, having the designated access level, shall be able to manually access the following for each detector:
 - a. Primary status.
 - b. Device type.
 - c. Present average value.
 - d. Present sensitivity selected.
 - e. Sensor range (normal, dirty, etc.).
 3. Each sensor shall have multiple levels of detection sensitivity.

4. Relay Fan Shutdown: Rated to interrupt fan motor-control circuit.
5. No flow probe type.

2.6 HEAT DETECTORS

- A. General Requirements for Heat Detectors: Comply with UL 521.
- B. Heat Detector, Combination Type: Actuated by either a fixed temperature of 135 deg F or a rate of rise that exceeds 15 deg F per minute unless otherwise indicated.
 1. Mounting: Adapter plate for outlet box mounting.
 2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to fire-alarm control unit.

2.7 NOTIFICATION APPLIANCES

- A. General Requirements for Notification Appliances: Individually addressed, connected to a signaling line circuit, equipped for mounting as indicated and with screw terminals for system connections.
- B. General Requirements for Notification Appliances: Connected to notification appliance signal circuits, zoned as indicated, equipped for mounting as indicated and with screw terminals for system connections.
 1. Combination Devices: Factory-integrated audible and visible devices in a single-mounting assembly, equipped for mounting as indicated and with screw terminals for system connections.
- C. Chimes: Electric-vibrating-polarized type, 24-V dc; with provision for housing the operating mechanism behind a grille. Comply with UL 464. Chimes shall produce a sound-pressure level of 90 dBA, measured 10 feet from the horn, using the coded signal prescribed in UL 464 test protocol.
- D. Visible Notification Appliances: Xenon strobe lights comply with UL 1971, with clear or nominal white polycarbonate lens mounted on an aluminum faceplate. The word "FIRE" is engraved in minimum 1-inch- high letters on the lens.
 1. Rated Light Output:
 - a. 75 cd.
 - b. 15/30/75 cd, selectable in the field.
 2. Mounting: Wall mounted unless otherwise indicated.
 3. For units with guards to prevent physical damage, light output ratings shall be determined with guards in place.
 4. Flashing shall be in a temporal pattern, synchronized with other units.
 5. Strobe Leads: Factory connected to screw terminals.
 6. Mounting Faceplate: Factory finished, red.

2.8 MAGNETIC DOOR HOLDERS

- A. Description: Units are equipped for wall or floor mounting as indicated and are complete with matching doorplate.
 1. Electromagnet: Requires no more than 3 W to develop 25-lbf holding force.
 2. Wall-Mounted Units: Flush mounted unless otherwise indicated.
 3. Rating: 24-V ac or dc.
 4. Rating: 120-V ac.
- B. Material and Finish: Match door hardware.

2.9 REMOTE ANNUNCIATOR

- A. Description: Annunciator functions shall match those of fire-alarm control unit for alarm, supervisory, and trouble indications. Manual switching functions shall match those of fire-alarm control unit, including acknowledging, silencing, resetting, and testing.
 - 1. Mounting: Flush cabinet, NEMA 250, Type 1.
- B. Display Type and Functional Performance: Alphanumeric display and LED indicating lights shall match those of fire-alarm control unit. Provide controls to acknowledge, silence, reset, and test functions for alarm, supervisory, and trouble signals.

2.10 ADDRESSABLE INTERFACE DEVICE

- A. Description: Microelectronic monitor module, NRTL listed for use in providing a system address for alarm-initiating devices for wired applications with normally open contacts.
- B. Integral Relay: Capable of providing a direct signal to elevator controller to initiate elevator recall.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION

- A. Comply with NFPA 72 for installation of fire-alarm equipment.
- B. Install wall-mounted equipment, with tops of cabinets not more than 72 inches above the finished floor.
- C. Connecting to Existing Equipment: Verify that existing fire-alarm system is operational before making changes or connections.
 - 1. Connect new equipment to existing control panel in existing part of the building.
 - 2. Connect new equipment to existing monitoring equipment at the supervising station.
 - 3. Expand, modify, and supplement existing control equipment as necessary to extend existing control functions to the new points. New components shall be capable of merging with existing configuration without degrading the performance of either system.
- D. Smoke- or Heat-Detector Spacing:
 - 1. Comply with NFPA 72, "Smoke-Sensing Fire Detectors" Section in the "Initiating Devices" Chapter, for smoke-detector spacing.
 - 2. Comply with NFPA 72, "Heat-Sensing Fire Detectors" Section in the "Initiating Devices" Chapter, for heat-detector spacing.
 - 3. Smooth ceiling spacing shall not exceed 30 feet.
 - 4. Spacing of detectors for irregular areas, for irregular ceiling construction, and for high ceiling areas shall be determined according to Appendix A or Appendix B in NFPA 72.
 - 5. HVAC: Locate detectors not closer than 3 feet from air-supply diffuser or return-air opening.
 - 6. Lighting Fixtures: Locate detectors not closer than 12 inches from any part of a lighting fixture.
- E. Duct Smoke Detectors: Comply with NFPA 72 and NFPA 90A.
- F. Fire/Smoke Duct Detectors (Non-Corridor): Connect to fire alarm system via loop and report status as a Supervisory "Trouble" signal.

- G. Remote Status and Alarm Indicators: Install near each smoke detector and each sprinkler water-flow switch and valve-tamper switch that is not readily visible from normal viewing position.
- H. Audible Alarm-Indicating Devices: Install not less than 6 inches below the ceiling. Install bells and horns on flush-mounted back boxes with the device-operating mechanism concealed behind a grille.
- I. Visible Alarm-Indicating Devices: Install adjacent to each alarm bell or alarm horn and at least 6 inches below the ceiling.
- J. Device Location-Indicating Lights: Locate in public space near the device they monitor.
- K. Fire-Alarm Control Unit: Surface mounted, with tops of cabinets not more than 72 inches above the finished floor.
- L. Remote Annunciator: Install with top of panel not more than 72 inches above the finished floor. Provide one annunciator at the main entry lobby and one at the ASC Nurse Station.

3.2 CONNECTIONS

- A. For fire-protection systems related to doors in fire-rated walls and partitions and to doors in smoke partitions, comply with requirements in Division 08 Section "Door Hardware." Connect hardware and devices to fire-alarm system.
 - 1. Verify that hardware and devices are NRTL listed for use with fire-alarm system in this Section before making connections.
- B. Make addressable connections with a supervised interface device to the following devices and systems. Install the interface device less than 3 feet from the device controlled. Make an addressable confirmation connection when such feedback is available at the device or system being controlled.
 - 1. Alarm-initiating connection to smoke-control system (smoke management) at firefighter smoke-control system panel.
 - 2. Smoke dampers in air ducts of designated air-conditioning duct systems.
 - 3. Alarm-initiating connection to activate emergency shutoffs for gas and fuel supplies.
 - 4. Supervisory connections at valve supervisory switches.
 - 5. Supervisory connections at low-air-pressure switch of each dry-pipe sprinkler system.

3.3 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."
- B. Install framed instructions in a location visible from fire-alarm control unit.

3.4 GROUNDING

- A. Ground fire-alarm control unit and associated circuits; comply with IEEE 1100. Install a ground wire from main service ground to fire-alarm control unit.

3.5 FIELD QUALITY CONTROL

- A. Field tests shall be witnessed by authorities having jurisdiction.
- B. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Tests and Inspections:
1. Visual Inspection: Conduct visual inspection prior to testing.
 - a. Inspection shall be based on completed Record Drawings and system documentation that is required by NFPA 72 in its "Completion Documents, Preparation" Table in the "Documentation" Section of the "Fundamentals of Fire Alarm Systems" Chapter.
 - b. Comply with "Visual Inspection Frequencies" Table in the "Inspection" Section of the "Inspection, Testing and Maintenance" Chapter in NFPA 72; retain the "Initial/Reacceptance" column and list only the installed components.
 2. System Testing: Comply with "Test Methods" Table in the "Testing" Section of the "Inspection, Testing and Maintenance" Chapter in NFPA 72.
 3. Test audible appliances for the public operating mode according to manufacturer's written instructions. Perform the test using a portable sound-level meter complying with Type 2 requirements in ANSI S1.4.
 4. Test audible appliances for the private operating mode according to manufacturer's written instructions.
 5. Test visible appliances for the public operating mode according to manufacturer's written instructions.
 6. Factory-authorized service representative shall prepare the "Fire Alarm System Record of Completion" in the "Documentation" Section of the "Fundamentals of Fire Alarm Systems" Chapter in NFPA 72 and the "Inspection and Testing Form" in the "Records" Section of the "Inspection, Testing and Maintenance" Chapter in NFPA 72.
- D. Reacceptance Testing: Perform reacceptance testing to verify the proper operation of added or replaced devices and appliances.
- E. Fire-alarm system will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.
- G. Maintenance Test and Inspection: Perform tests and inspections listed for weekly, monthly, quarterly, and semiannual periods. Use forms developed for initial tests and inspections.
- H. Annual Test and Inspection: One year after date of Substantial Completion, test fire-alarm system complying with visual and testing inspection requirements in NFPA 72. Use forms developed for initial tests and inspections.
- 3.6 DEMONSTRATION
- A. Train Owner's maintenance personnel to adjust, operate, and maintain fire-alarm system.

END OF SECTION 28 31 11

SECTION 31 10 00

SITE CLEARING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Protecting existing vegetation to remain.
 - 2. Removing existing vegetation.
 - 3. Clearing and grubbing.
 - 4. Stripping and stockpiling topsoil.
 - 5. Removing above- and below-grade site improvements.
 - 6. Disconnecting, capping or sealing, and removing site utilities.
 - 7. Temporary erosion- and sedimentation-control measures.

1.3 DEFINITIONS

- A. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.
- B. Surface Soil: Soil that is present at the top layer of the existing soil profile at the Project site. In undisturbed areas, the surface soil is typically topsoil; but in disturbed areas such as urban environments, the surface soil can be subsoil.
- C. Topsoil: Top layer of the soil profile consisting of existing native surface topsoil or existing in-place surface soil and is the zone where plant roots grow.
- D. Topsoil: Top layer of the soil profile consisting of existing native surface topsoil or existing in-place surface soil and is the zone where plant roots grow. Its appearance is generally friable, pervious, and black or a darker shade of brown, gray, or red than underlying subsoil; reasonably free of subsoil, clay lumps, gravel, and other objects more than 2 inches in diameter; and free of subsoil and weeds, roots, toxic materials, or other non-soil materials.
- E. Plant-Protection Zone: Area surrounding individual trees, groups of trees, shrubs, or other vegetation to be protected during construction, and indicated on Drawings.
- F. Tree-Protection Zone: Area surrounding individual trees or groups of trees to be protected during construction, and indicated on Drawings defined by a circle concentric with each tree with a radius 1.5 times the diameter of the drip line unless otherwise indicated.
- G. Vegetation: Trees, shrubs, groundcovers, grass, and other plants.

1.4 MATERIAL OWNERSHIP

- A. Except for stripped topsoil and other materials indicated to be stockpiled or otherwise remain Owner's property, cleared materials shall become Contractor's property and shall be removed from Project site.

1.5 INFORMATIONAL SUBMITTALS

- A. Existing Conditions: Documentation of existing trees and plantings, adjoining construction, and site improvements that establishes preconstruction conditions that might be misconstrued as damage caused by site clearing.
 - 1. Use sufficiently detailed photographs or videotape.
 - 2. Include plans and notations to indicate specific wounds and damage conditions of each tree or other plants designated to remain.
- B. Record Drawings: Identifying and accurately showing locations of capped utilities and other subsurface structural, electrical, and mechanical conditions.

1.6 QUALITY ASSURANCE

- A. Preinstallation Conference: Conduct conference at Project site.

1.7 PROJECT CONDITIONS

- A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during site-clearing operations.
 - 1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
 - 2. Provide alternate routes around closed or obstructed traffic ways if required by Owner or authorities having jurisdiction.
- B. Improvements on Adjoining Property: Authority for performing site clearing indicated on property adjoining Owner's property will be obtained by Owner before award of Contract.
 - 1. Do not proceed with work on adjoining property until directed by Architect.
- C. Salvable Improvements: Carefully remove items indicated to be salvaged and store on Owner's premises where indicated.
- D. Utility Locator Service: Notify 811 for area where Project is located before site clearing.
- E. Do not commence site clearing operations until temporary erosion- and sedimentation- control and plant-protection measures are in place.
- F. The following practices are prohibited within protection zones:
 - 1. Storage of construction materials, debris, or excavated material.
 - 2. Parking vehicles or equipment.
 - 3. Foot traffic.

4. Erection of sheds or structures.
 5. Impoundment of water.
 6. Excavation or other digging unless otherwise indicated.
 7. Attachment of signs to or wrapping materials around trees or plants unless otherwise indicated.
- G. Do not direct vehicle or equipment exhaust towards protection zones.
- H. Prohibit heat sources, flames, ignition sources, and smoking within or near protection zones.
- I. Soil Stripping, Handling, and Stockpiling: Perform only when the topsoil is dry or slightly moist.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Satisfactory Soil Material: Requirements for satisfactory soil material are specified in Section 312000 "Earth Moving."
1. Obtain approved borrow soil material off-site when satisfactory soil material is not available on-site.
- B. Antirust Coating: Fast-curing, lead- and chromate-free, self-curing, universal modified-alkyd primer complying with MPI #79, Alkyd Anticorrosive Metal Primer or SSPC-Paint 20 or SSPC-Paint 29 zinc-rich coating.
1. Use coating with a VOC content of 3.5 lb/gal. or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect and maintain benchmarks and survey control points from disturbance during construction.
- B. Locate and clearly identify trees, shrubs, and other vegetation to remain or to be relocated. Wrap a 1-inch blue vinyl tie tape around each tree trunk at 54 inches above the ground.
- C. Protect existing site improvements to remain from damage during construction.
1. Restore damaged improvements to their original condition, as acceptable to Owner.

3.2 TEMPORARY EROSION AND SEDIMENTATION CONTROL

- A. Provide temporary erosion- and sedimentation-control measures to prevent soil erosion and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways, according to erosion- and sedimentation-control Drawings and requirements of authorities having jurisdiction.

- B. Verify that flows of water redirected from construction areas or generated by construction activity do not enter or cross protection zones.
- C. Inspect, maintain, and repair erosion- and sedimentation-control measures during construction until permanent vegetation has been established.
- D. Remove erosion and sedimentation controls and restore and stabilize areas disturbed during removal.

3.3 TREE AND PLANT PROTECTION

- A. General: Protect trees and plants remaining on-site as indicated on the drawings.
- B. Repair or replace trees, shrubs, and other vegetation indicated to remain or be relocated that are damaged by construction operations, in a manner approved by Architect.

3.4 EXISTING UTILITIES

- A. Owner will arrange for disconnecting and sealing indicated utilities that serve existing structures before site clearing, when requested by Contractor.
 - 1. Verify that utilities have been disconnected and capped before proceeding with site clearing.
- B. Locate, identify, disconnect, and seal or cap utilities indicated to be removed.
 - 1. Arrange with utility companies to shut off indicated utilities.
 - 2. Owner will arrange to shut off indicated utilities when requested by Contractor.
- C. Locate, identify, and disconnect utilities indicated to be abandoned in place.
- D. Interrupting Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
 - 1. Notify Architect not less than two days in advance of proposed utility interruptions.
 - 2. Do not proceed with utility interruptions without Architect's written permission.
 - 3. Provide Owner 5 days notice (minimum) of any interruption.
- E. Excavate for and remove underground utilities indicated to be removed.

3.5 CLEARING AND GRUBBING

- A. Remove obstructions, trees, shrubs, and other vegetation to permit installation of new construction.
 - 1. Do not remove trees, shrubs, and other vegetation indicated to remain or to be relocated.
 - 2. Grind down stumps and remove roots, obstructions, and debris to a depth of 18 inches below exposed subgrade.
 - 3. Use only hand methods for grubbing within protection zones.
 - 4. Chip removed tree branches and dispose of off-site.

- B. Fill depressions caused by clearing and grubbing operations with satisfactory soil material unless further excavation or earthwork is indicated.
 - 1. Place fill material in horizontal layers not exceeding a loose depth of 8 inches, and compact each layer to a density equal to adjacent original ground.

3.6 TOPSOIL STRIPPING

- A. Remove sod and grass before stripping topsoil.
- B. Strip topsoil to depth of **6** inches in a manner to prevent intermingling with underlying subsoil or other waste materials.
 - 1. Remove subsoil and non-soil materials from topsoil, including clay lumps, gravel, and other objects more than 2 inches in diameter; trash, debris, weeds, roots, and other waste materials.
- C. Stockpile topsoil away from edge of excavations without intermixing with subsoil. Grade and shape stockpiles to drain surface water. Cover to prevent windblown dust and erosion by water.
 - 1. Limit height of topsoil stockpiles to 72 inches.
 - 2. Do not stockpile topsoil within protection zones.
 - 3. Dispose of surplus topsoil. Surplus topsoil is that which exceeds quantity indicated to be stockpiled or reused.
 - 4. Stockpile surplus topsoil to allow for re-spreading deeper topsoil.

3.7 SITE IMPROVEMENTS

- A. Remove existing above- and below-grade improvements as indicated and necessary to facilitate new construction.
- B. Remove slabs, paving, curbs, gutters, and aggregate base as indicated.
 - 1. Unless existing full-depth joints coincide with line of demolition, neatly saw-cut along line of existing pavement to remain before removing adjacent existing pavement. Saw-cut faces vertically.
 - 2. Paint cut ends of steel reinforcement in concrete to remain with two coats of antirust coating, following coating manufacturer's written instructions. Keep paint off surfaces that will remain exposed.

3.8 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus soil material, unsuitable topsoil, obstructions, demolished materials, and waste materials including trash and debris, and legally dispose of them off Owner's property.
- B. Separate recyclable materials produced during site clearing from other nonrecyclable materials. Store or stockpile without intermixing with other materials and transport them to recycling facilities. Do not interfere with other Project work.

END OF SECTION 311000

- D. Testing agency will test compaction of soils in place according to ASTM D 1556, ASTM D 2167, ASTM D 2922, and ASTM D 2937, as applicable. Tests will be performed at the following locations and frequencies:
 - 1. Paved Reas: At subgrade and at each compacted fill and backfill layer, at least one test for every 2000 sq. ft. or less of paved area or building slab, but in no case fewer than three tests.
- E. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil materials to depth required; recompact and retest until specified compaction is obtained.

3.15 PROTECTION

- A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.
- B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.
 - 1. Scarify or remove and replace soil material to depth as directed by Architect; reshape and recompact.
- C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.
 - 1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

3.16 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus satisfactory soil and waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.
- B. Transport surplus satisfactory soil to designated storage areas on Owner's property. Stockpile or spread soil as directed by Architect.
 - 1. Remove waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.

END OF SECTION 312000

SECTION 312000

EARTH MOVING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Preparing subgrades for slabs-on-grade, walks, pavements, turf and grasses, and plants.
2. Subbase course for concrete pavements.
3. Subbase course and base course for asphalt paving.
4. Subsurface drainage backfill for walls and trenches.

B. Related Documents:

1. Drawings, General Provision of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department", apply to this section.
2. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

1.2 DEFINITIONS

A. Backfill: Soil material or controlled low-strength material used to fill an excavation.

1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
2. Final Backfill: Backfill placed over initial backfill to fill a trench.

B. Base Course: Aggregate layer placed between the subbase course and hot-mix asphalt paving.

C. Bedding Course: Aggregate layer placed over the excavated subgrade in a trench before laying pipe.

D. Borrow Soil: Satisfactory soil imported from off-site for use as fill or backfill.

E. Excavation: Removal of material encountered above subgrade elevations and to lines and dimensions indicated.

1. Authorized Additional Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions as directed by Architect. Authorized additional excavation and replacement material will be paid for according to Contract provisions for unit prices.
2. Bulk Excavation: Excavation more than 10 feet in width and more than 30 feet in length.
3. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions without direction by Architect. Unauthorized excavation, as well as remedial work directed by Architect, shall be without additional compensation.

F. Fill: Soil materials used to raise existing grades.

G. Rock: Rock material in beds, ledges, unstratified masses, conglomerate deposits, and boulders of rock material that exceed 1 cu. yd. for bulk excavation or 3/4 cu. yd. for footing, trench, and pit excavation that cannot be removed by rock excavating equipment equivalent to the following in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted:

1. Excavation of Footings, Trenches, and Pits: Late-model, track-mounted hydraulic excavator; equipped with a 42-inch-wide, maximum, short-tip-radius rock bucket; rated at not less than 138-hp flywheel power with bucket-curling force of not less than 28,700 lbf and stick-crowd force of not less than 18,400 lbf with extra-long reach boom; measured according to SAE J-1179.
 2. Bulk Excavation: Late-model, track-mounted loader; rated at not less than 230-hp flywheel power and developing a minimum of 47,992-lbf breakout force with a general-purpose bare bucket; measured according to SAE J-732.
- H. Rock: Rock material in beds, ledges, unstratified masses, conglomerate deposits, and boulders of rock material 3/4 cu. yd. or more in volume that exceed a standard penetration resistance of 100 blows/2 inches when tested by a geotechnical testing agency, according to ASTM D 1586.
- I. Subbase Course: Aggregate layer placed between the subgrade and base course for hot-mix asphalt pavement, or aggregate layer placed between the subgrade and a cement concrete pavement or a cement concrete or hot-mix asphalt walk.
- J. Subgrade: Uppermost surface of an excavation or the top surface of a fill or backfill immediately below subbase, drainage fill, drainage course, or topsoil materials.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified testing agency.
- B. Material Test Reports: For each on-site and borrow soil material proposed for fill and backfill as follows:
1. Classification according to ASTM D 2487.
 2. Laboratory compaction curve according to the geotechnical engineering recommendations.
- C. Preexcavation Photographs or Videotape: Show existing conditions of adjoining construction and site improvements, including finish surfaces, that might be misconstrued as damage caused by earth moving operations. Submit before earth moving begins.

1.4 QUALITY ASSURANCE

- A. Geotechnical Testing Agency Qualifications: Qualified according to ASTM E 329 and ASTM D 3740 for testing indicated.
- B. Preexcavation Conference: Conduct conference at Project site.

1.5 PROJECT CONDITIONS

- A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during earth moving operations.
1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
 2. Provide alternate routes around closed or obstructed traffic ways if required by Owner or authorities having jurisdiction.
- B. Improvements on Adjoining Property: Authority for performing earth moving indicated on property adjoining Owner's property will be obtained by Owner before award of Contract.
1. Do not proceed with work on adjoining property until directed by Architect.

- C. Utility Locator Service: Notify 811 for area where Project is located before beginning earth moving operations.
- D. Do not commence earth moving operations until temporary erosion- and sedimentation-control measures, are in place.
- E. The following practices are prohibited within protection zones:
 - 1. Storage of construction materials, debris, or excavated material.
 - 2. Parking vehicles or equipment.
 - 3. Foot traffic.
 - 4. Erection of sheds or structures.
 - 5. Impoundment of water.
 - 6. Excavation or other digging unless otherwise indicated.
 - 7. Attachment of signs to or wrapping materials around trees or plants unless otherwise indicated.
- F. Do not direct vehicle or equipment exhaust towards protection zones.
- G. Prohibit heat sources, flames, ignition sources, and smoking within or near protection zones.

PART 2 - PRODUCTS

2.1 SOIL MATERIALS

- A. General: Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations.
- B. Satisfactory Soils: Refer to the geotechnical engineers report.
- C. Unsatisfactory Soils: Refer to the geotechnical engineers report
 - 1. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earth moving operations.
- B. Protect and maintain erosion and sedimentation controls during earth moving operations.
- C. Protect subgrades and foundation soils from freezing temperatures and frost. Remove temporary protection before placing subsequent materials.

3.2 DEWATERING

- A. Prevent surface water and ground water from entering excavations, from ponding on prepared subgrades, and from flooding Project site and surrounding area.
- B. Protect subgrades from softening, undermining, washout, and damage by rain or water accumulation.

1. Reroute surface water runoff away from excavated areas. Do not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches.

3.3 EXPLOSIVES

- A. Explosives: Do not use explosives.

3.4 EXCAVATION, GENERAL

- A. Unclassified Excavation: Excavate to subgrade elevations regardless of the character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil materials, and obstructions. No changes in the Contract Sum or the Contract Time will be authorized for rock excavation or removal of obstructions.
 1. If excavated materials intended for fill and backfill include unsatisfactory soil materials and rock, replace with satisfactory soil materials.
- B. Classified Excavation: Excavate to subgrade elevations. Material to be excavated will be classified as earth and rock. Do not excavate rock until it has been classified and cross sectioned by Architect. The Contract Sum will be adjusted for rock excavation according to unit prices included in the Contract Documents. Changes in the Contract Time may be authorized for rock excavation.
 1. Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation.
 - a. Intermittent drilling; blasting, if permitted; ram hammering; or ripping of material not classified as rock excavation is earth excavation.

3.5 EXCAVATION FOR WALKS AND PAVEMENTS

- A. Excavate surfaces under walks and pavements to indicated lines, cross sections, elevations, and subgrades.

3.6 SUBGRADE INSPECTION

- A. Notify Architect when excavations have reached required subgrade.
- B. If Architect determines that unsatisfactory soil is present, continue excavation and replace with compacted backfill or fill material as directed.
- C. Proof-roll subgrade below the building slabs and pavements with a pneumatic-tired and loaded 10-wheel, tandem-axle dump truck weighing not less than 15 tons to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.
 1. Completely proof-roll subgrade in one direction, repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph.
 2. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Architect, and replace with compacted backfill or fill as directed.
- D. Authorized additional excavation and replacement material will be paid for according to Contract provisions for unit prices.

- E. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Architect, without additional compensation.

3.7 UNAUTHORIZED EXCAVATION

- A. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom, without altering top elevation. Lean concrete fill, with 28-day compressive strength of 2500 psi, may be used when approved by Architect.
 - 1. Fill unauthorized excavations under other construction, pipe, or conduit as directed by Architect.

3.8 STORAGE OF SOIL MATERIALS

- A. Stockpile borrow soil materials and excavated satisfactory soil materials without intermixing. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
 - 1. Stockpile soil materials away from edge of excavations. Do not store within drip line of remaining trees.

3.9 BACKFILL

- A. Place and compact backfill in excavations promptly, but not before completing the following:
 - 1. Construction below finish grade including, where applicable, subdrainage, dampproofing, waterproofing, and perimeter insulation.
 - 2. Testing and inspecting underground utilities.
 - 3. Removing concrete formwork.
 - 4. Removing trash and debris.
 - 5. Removing temporary shoring and bracing, and sheeting.
 - 6. Installing permanent or temporary horizontal bracing on horizontally supported walls.
- B. Place backfill on subgrades free of mud, frost, snow, or ice.

3.10 SOIL FILL

- A. Plow, scarify, bench, or break up sloped surfaces steeper than 1 vertical to 4 horizontal so fill material will bond with existing material.
- B. Place and compact fill material in layers to required elevations as follows:
 - 1. Under grass and planted areas, use satisfactory soil material.
 - 2. Under walks and pavements, use satisfactory soil material.
- C. Place soil fill on subgrades free of mud, frost, snow, or ice.

3.11 SOIL MOISTURE CONTROL

- A. Uniformly moisten or aerate subgrade and each subsequent fill or backfill soil layer before compaction to within 2 percent of optimum moisture content.
 - 1. Do not place backfill or fill soil material on surfaces that are muddy, frozen, or contain frost or ice.
 - 2. Remove and replace, or scarify and air dry, otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.

3.12 COMPACTION OF SOIL BACKFILLS AND FILLS

- A. Place backfill and fill soil materials in layers not more than 8 inches in loose depth for material compacted by heavy compaction equipment, and not more than 4 inches in loose depth for material compacted by hand-operated tampers.
- B. Place backfill and fill soil materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure.
- C. Compact soil materials to not less than the following percentages of maximum dry unit weight according to the drawings.

3.13 GRADING

- A. General: Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
 - 1. Provide a smooth transition between adjacent existing grades and new grades.
 - 2. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- B. Site Rough Grading: Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to required elevations within the following tolerances:
 - 1. Turf or Unpaved Areas: Plus or minus 1 inch
 - 2. Walks: Plus or minus 1 inch
 - 3. Pavements: Plus or minus 1/2 inch

3.14 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:
 - 1. Determine prior to placement of fill that site has been prepared in compliance with requirements.
 - 2. Determine that fill material and maximum lift thickness comply with requirements.
 - 3. Determine, at the required frequency, that in-place density of compacted fill complies with requirements.
- B. Testing Agency: Owner will engage a qualified geotechnical engineering testing agency to perform tests and inspections.
- C. Allow testing agency to inspect and test subgrades and each fill or backfill layer. Proceed with subsequent earth moving only after test results for previously completed work comply with requirements.
- D. Testing agency will test compaction of soils in place according to ASTM D 1556, ASTM D 2167, ASTM D 2922, and ASTM D 2937, as applicable. Tests will be performed at the following locations and frequencies:
 - 1. Paved Reas: At subgrade and at each compacted fill and backfill layer, at least one test for every 2000 sq. ft. or less of paved area or building slab, but in no case fewer than three tests.
- E. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil materials to depth required; recompact and retest until specified compaction is obtained.

3.15 PROTECTION

- A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.
- B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.
 - 1. Scarify or remove and replace soil material to depth as directed by Architect; reshape and recompact.
- C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.
 - 1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

3.16 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Remove surplus satisfactory soil and waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.
- B. Transport surplus satisfactory soil to designated storage areas on Owner's property. Stockpile or spread soil as directed by Architect.
 - 1. Remove waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.

END OF SECTION 312000

SECTION 313116

TERMITE CONTROL

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Chemical soil treatment for subterranean termite protection.

1.2 SUBMITTALS

- A. Product Data: Indicate toxicants to be used, composition by percentage, dilution schedule, intended application rate.
- B. Test Reports: Indicate regulatory agency approval reports when required.
- C. Manufacturer's Application Instructions: Indicate caution requirements.
- D. Manufacturer's Certificate: Certify that toxicants meet or exceed specified requirements.
- E. Certificate of compliance from authority having jurisdiction indicating approval of toxicants.
- F. Record moisture content of soil before application.
- G. Maintenance Data: Indicate re-treatment schedule.
- H. Draft Warranty: Submit warranty and ensure that forms have been completed in Owner's name.

1.3 QUALITY ASSURANCE

- A. Installer Qualifications: Company specializing in performing this type of work and:
 - 1. Having minimum of 2 years documented experience.
 - 2. Approved by manufacturer of treatment materials.
 - 3. Licensed in the State in which the Project is located.

1.4 PROJECT CONDITIONS

- A. Environmental Limitations: Do not apply treatment to soil that is water saturated or frozen or while precipitation is occurring. Comply with EPA-Registered Label requirements and requirements of authorities having jurisdiction.

1.5 COORDINATION

- A. Coordinate soil treatment application with excavating, filling, and grading and concreting operations. Treat soil under footings, grade beams, and ground-supported slabs, before construction.

1.6 WARRANTY

- A. See Section 017000 "Closeout Submittals" for additional warranty requirements.
- B. Provide five year installer's warranty against damage to building caused by termites.
 - 1. Include coverage for repairs to building and to contents damaged due to building damage. Repair damage and, if required, re-treat.
 - 2. Inspect annually and report in writing to Owner. Provide inspection service for 1 (one) year from Date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Manufacturers:
 - 1. Bayer Environmental Science Corp: www.backedbybayer.com/pest-management.
 - 2. FMC Professional Solutions: www.fmcprosolutions.com.
 - 3. Syngenta Professional Products: www.syngentaprofessionalproducts.com.
- B. Toxicant Chemical: Soil treatment materials shall bear Federal registration number of U.S. Environmental Protection Agency and acceptable to authorities having jurisdiction. Solution shall be synthetically color dyed to permit visual identification of treated soil, and shall not be injurious to plant materials.
- C. Diluent: Recommended by toxicant manufacturer.

2.2 MIXES

- A. Mix toxicant to manufacturer's instructions.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that soil surfaces are unfrozen, sufficiently dry to absorb toxicant, and ready to receive treatment. Do not apply treatment to frozen or excessively wet soils.
- B. Verify final grading is complete.
- C. Proceed with application only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove all extraneous sources of wood cellulose and other edible materials such as wood debris, tree stumps and roots, stakes, formwork, and construction waste wood from soil and around foundations

3.3 APPLICATION

- A. Comply with requirements of U.S. EPA and applicable state and local codes.
- B. Spray-apply toxicant in accordance with manufacturer's instructions.
- C. Apply toxicant at following locations:
 - 1. Under Slabs-on-Grade.
 - 2. At Both Sides of Foundation Surface.
- D. Under slabs, apply toxicant immediately prior to installation of vapor barrier.
- E. At foundation walls, apply toxicant immediately prior to finish grading work outside foundations.
- F. Apply extra treatment to structure penetration surfaces such as pipe or ducts, expansion joints, control joints, and soil penetrations such as grounding rods or posts.
- G. Re-treat disturbed treated soil with same toxicant as original treatment.
- H. If inspection or testing identifies the presence of termites, re-treat soil and re-test.
- I. Treat areas outside foundation walls after excavation, filling and grading are complete.
- J. Post signs and other warnings indicating that soil poisoning has been applied. Protect persons and property from injury or damage from soil treatment work.
- K. Care shall be taken to avoid spillage and seepage of soil treatment materials into watercourses and onto adjacent properties.

3.4 PROTECTION

- A. Do not permit soil grading over treated work.

END OF SECTION

SECTION 321216

ASPHALT PAVING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cold milling of existing asphalt pavement.
2. Hot-mix asphalt patching.
3. Hot-mix asphalt paving.

B. Related Documents:

1. Drawings, General Provision of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department", apply to this section.
2. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

1.2 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Review methods and procedures related to hot-mix asphalt paving including, but not limited to, the following:
 - a. Review proposed sources of paving materials, including capabilities and location of plant that will manufacture hot-mix asphalt.
 - b. Review requirements for protecting paving work, including restriction of traffic during installation period and for remainder of construction period.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include technical data and tested physical and performance properties.
2. Job-Mix Designs: Certification, by authorities having jurisdiction, of approval of each job mix proposed for the Work.
3. Job-Mix Designs: For each job mix proposed for the Work.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For manufacturer and testing agency.

B. Material Certificates: For each paving material.

C. Material Test Reports: For each paving material, by a qualified testing agency.

D. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A paving-mix manufacturer registered with and approved by authorities having jurisdiction or the DOT of state in which Project is located.
- B. Testing Agency Qualifications: Qualified according to ASTM D 3666 for testing indicated.
- C. Regulatory Requirements: Comply with materials, workmanship, and other applicable requirements of TXDOT for asphalt paving work.
 - 1. Measurement and payment provisions and safety program submittals included in standard specifications do not apply to this Section.

1.6 FIELD CONDITIONS

- A. Environmental Limitations: Do not apply asphalt materials if subgrade is wet or excessively damp, if rain is imminent or expected before time required for adequate cure, or if the following conditions are not met:
 - 1. Prime Coat: Minimum surface temperature of 60 deg F
 - 2. Tack Coat: Minimum surface temperature of 60 deg F
 - 3. Slurry Coat: Comply with weather limitations in ASTM D 3910.
 - 4. Revise temperature in "Asphalt Base Course" Subparagraph below to suit Project. Thicker asphalt base courses may be placed if surface temperature exceeds freezing.
 - 5. Asphalt Base Course: Minimum surface temperature of 40 deg F and rising at time of placement.
 - 6. Asphalt Surface Course: Minimum surface temperature of 60 deg F at time of placement.

PART 2 - PRODUCTS

2.1 AGGREGATES

- A. General: Use materials and gradations that have performed satisfactorily in previous installations.
- B. Coarse Aggregate: ASTM D 692/D 692M, sound; angular crushed stone, crushed gravel, or cured, crushed blast-furnace slag.
- C. Fine Aggregate: ASTM D 1073 or AASHTO M 29, sharp-edged natural sand or sand prepared from stone, gravel, cured blast-furnace slag, or combinations thereof.
 - 1. For hot-mix asphalt, limit natural sand to a maximum of 20 percent by weight of the total aggregate mass.
- D. Mineral Filler: ASTM D 242/D 242M or AASHTO M 17, rock or slag dust, hydraulic cement, or other inert material.

2.2 ASPHALT MATERIALS

- A. Asphalt Binder: AASHTO M 320, Retain "Asphalt Cement" Paragraph below with option for viscosity- or penetration-graded asphalt cement if these materials are available and required. Viscosity testing measures properties more accurately than penetration testing. Insert viscosity or penetration grades below if required.
- B. Asphalt Cement: ASTM D 3381/D 3381M for viscosity-graded material
- C. Cutback Prime Coat: ASTM D 2027, medium-curing cutback asphalt, MC-30 or MC-70

- D. Emulsified Asphalt Prime Coat: ASTM D 977 emulsified asphalt, or ASTM D 2397 cationic emulsified asphalt, slow setting, diluted in water, of suitable grade and consistency for application.
- E. Tack Coat: ASTM D 977 emulsified asphalt, or ASTM D 2397 cationic emulsified asphalt, slow setting, diluted in water, of suitable grade and consistency for application.
- F. Fog Seal: ASTM D 977 emulsified asphalt, or ASTM D 2397 cationic emulsified asphalt, slow setting, factory diluted in water, of suitable grade and consistency for application.
- G. Water: Potable.
- H. Undersealing Asphalt: ASTM D 3141; pumping consistency.

2.3 AUXILIARY MATERIALS

- A. Recycled Materials for Hot-Mix Asphalt Mixes: Reclaimed asphalt pavement; reclaimed, unbound-aggregate base material; and recycled tires, asphalt shingles or glass from sources and gradations that have performed satisfactorily in previous installations, equal to performance of required hot-mix asphalt paving produced from all new materials.
- B. Herbicide: Commercial chemical for weed control, registered by the EPA, and not classified as "restricted use" for locations and conditions of application. Provide in granular, liquid, or wettable powder form.
- C. Sand: ASTM D 1073, Grade No. 2 or No. 3.
- D. Joint Sealant: ASTM D 6690, Type I hot-applied, single-component, polymer-modified bituminous sealant.

2.4 MIXES

- A. Hot-Mix Asphalt: Dense-graded, hot-laid, hot-mix asphalt plant mixes approved by authorities having jurisdiction and complying with the following requirements:
 1. Provide mixes with a history of satisfactory performance in geographical area where Project is located.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that subgrade is dry and in suitable condition to begin paving.
- B. Proof-roll subgrade below pavements with heavy pneumatic-tired equipment to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.
 1. Completely proof-roll subgrade in one direction repeating proof-rolling in direction perpendicular to first direction. Limit vehicle speed to 3 mph.
 2. Revise the minimum weight or type of vehicle in first subparagraph below if required.
 3. Proof roll with a loaded 10-wheel, tandem-axle dump truck weighing not less than 15 tons.
 4. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Architect, and replace with compacted backfill or fill as directed.
- C. Proceed with paving only after unsatisfactory conditions have been corrected.

3.2 PATCHING

- A. Asphalt Pavement: Saw cut perimeter of patch and excavate existing pavement section to sound base. Excavate rectangular or trapezoidal patches, extending 12 inches into perimeter of adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically. Remove excavated material. Recompact existing unbound-aggregate base course to form new subgrade.
- B. Portland Cement Concrete Pavement: Break cracked slabs and roll as required to reseat concrete pieces firmly.
 - 1. Pump hot undersealing asphalt under rocking slab until slab is stabilized or, if necessary, crack slab into pieces and roll to reseat pieces firmly.
 - 2. Remove disintegrated or badly cracked pavement. Excavate rectangular or trapezoidal patches, extending into perimeter of adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically. Recompact existing unbound-aggregate base course to form new subgrade.
- C. Tack Coat: Before placing patch material, apply tack coat uniformly to vertical asphalt surfaces abutting the patch. Apply at a rate of 0.05 to 0.15 gal./sq. yd.
 - 1. Allow tack coat to cure undisturbed before applying hot-mix asphalt paving.
 - 2. Avoid smearing or staining adjoining surfaces, appurtenances, and surroundings. Remove spillages and clean affected surfaces.
- D. Placing Patch Material: Fill excavated pavement areas with hot-mix asphalt base mix for full thickness of patch and, while still hot, compact flush with adjacent surface.
- E. Placing Patch Material: Partially fill excavated pavements with hot-mix asphalt base mix and, while still hot, compact. Cover asphalt base course with compacted, hot-mix surface layer finished flush with adjacent surfaces.

3.3 REPAIRS

- A. Leveling Course: Install and compact leveling course consisting of hot-mix asphalt surface course to level sags and fill depressions deeper than 1 inch in existing pavements.
 - 1. Install leveling wedges in compacted lifts not exceeding 3 inches thick.
- B. Crack and Joint Filling: Remove existing joint filler material from cracks or joints to a depth of 1/4 inch.
 - 1. Clean cracks and joints in existing hot-mix asphalt pavement.
 - 2. Use emulsified-asphalt slurry to seal cracks and joints less than 1/4 inch wide. Fill flush with surface of existing pavement and remove excess.
 - 3. Use hot-applied joint sealant to seal cracks and joints more than 1/4 inch wide. Fill flush with surface of existing pavement and remove excess.

3.4 SURFACE PREPARATION

- A. General: Immediately before placing asphalt materials, remove loose and deleterious material from substrate surfaces. Ensure that prepared subgrade is ready to receive paving.
- B. Herbicide Treatment: Apply herbicide according to manufacturer's recommended rates and written application instructions. Apply to dry, prepared subgrade or surface of compacted-aggregate base before applying paving materials.
 - 1. Mix herbicide with prime coat if formulated by manufacturer for that purpose.

- C. Cutback Prime Coat: Apply uniformly over surface of compacted unbound-aggregate base course at a rate of 0.15 to 0.50 gal./sq. yd. Apply enough material to penetrate and seal, but not flood, surface. Allow prime coat to cure.
 - 1. If prime coat is not entirely absorbed within 24 hours after application, spread sand over surface to blot excess asphalt. Use enough sand to prevent pickup under traffic. Remove loose sand by sweeping before pavement is placed and after volatiles have evaporated.
 - 2. Protect primed substrate from damage until ready to receive paving.
- D. Emulsified Asphalt Prime Coat: Apply uniformly over surface of compacted unbound-aggregate base course at a rate of 0.10 to 0.30 gal./sq. yd. per inch depth, Apply enough material to penetrate and seal, but not flood, surface. Allow prime coat to cure.
 - 1. If prime coat is not entirely absorbed within 24 hours after application, spread sand over surface to blot excess asphalt. Use enough sand to prevent pickup under traffic. Remove loose sand by sweeping before pavement is placed and after volatiles have evaporated.
 - 2. Protect primed substrate from damage until ready to receive paving.
- E. Tack Coat: Apply uniformly to surfaces of existing pavement at a rate of 0.05 to 0.15 gal./sq. yd.
 - 1. Allow tack coat to cure undisturbed before applying hot-mix asphalt paving.
 - 2. Avoid smearing or staining adjoining surfaces, appurtenances, and surroundings. Remove spillages and clean affected surfaces.

3.5 PLACING HOT-MIX ASPHALT

- A. Machine place hot-mix asphalt on prepared surface, spread uniformly, and strike off. Place asphalt mix by hand in areas inaccessible to equipment in a manner that prevents segregation of mix. Place each course to required grade, cross section, and thickness when compacted.
 - 1. Place hot-mix asphalt base course in number of lifts and thicknesses indicated.
 - 2. Place hot-mix asphalt surface course in single lift.
 - 3. Spread mix at a minimum temperature of 250 deg F
 - 4. Begin applying mix along centerline of crown for crowned sections and on high side of one-way slopes unless otherwise indicated.
 - 5. Regulate paver machine speed to obtain smooth, continuous surface free of pulls and tears in asphalt-paving mat.
- B. Place paving in consecutive strips not less than 10 feet wide unless infill edge strips of a lesser width are required.
 - 1. After first strip has been placed and rolled, place succeeding strips and extend rolling to overlap previous strips. Overlap mix placement about 1 to 1-1/2 inches from strip to strip to ensure proper compaction of mix along longitudinal joints.
 - 2. Complete a section of asphalt base course before placing asphalt surface course.
- C. Promptly correct surface irregularities in paving course behind paver. Use suitable hand tools to remove excess material forming high spots. Fill depressions with hot-mix asphalt to prevent segregation of mix; use suitable hand tools to smooth surface.

3.6 JOINTS

- A. Construct joints to ensure a continuous bond between adjoining paving sections. Construct joints free of depressions, with same texture and smoothness as other sections of hot-mix asphalt course.
 - 1. Clean contact surfaces and apply tack coat to joints.
 - 2. Offset longitudinal joints, in successive courses, a minimum of 6 inches
 - 3. Offset transverse joints, in successive courses, a minimum of 24 inches

4. Construct transverse joints at each point where paver ends a day's work and resumes work at a subsequent time. Construct these joints as shown on Drawings.
5. Compact joints as soon as hot-mix asphalt will bear roller weight without excessive displacement.
6. Compact asphalt at joints to a density within 2 percent of specified course density.

3.7 COMPACTION

- A. General: Begin compaction as soon as placed hot-mix paving will bear roller weight without excessive displacement. Compact hot-mix paving with hot, hand tampers or with vibratory-plate compactors in areas inaccessible to rollers.
 1. Complete compaction before mix temperature cools to 185 deg F
- B. Breakdown Rolling: Complete breakdown or initial rolling immediately after rolling joints and outside edge. Examine surface immediately after breakdown rolling for indicated crown, grade, and smoothness. Correct laydown and rolling operations to comply with requirements.
- C. Intermediate Rolling: Begin intermediate rolling immediately after breakdown rolling while hot-mix asphalt is still hot enough to achieve specified density. Continue rolling until hot-mix asphalt course has been uniformly compacted to the following density:
 1. Average Density: 96 percent of reference laboratory density according to ASTM D 6927 or AASHTO T 245, but not less than 94 percent or greater than 100 percent.
 2. Average Density: 92 percent of reference maximum theoretical density according to ASTM D 2041, but not less than 90 percent or greater than 96 percent.
- D. Finish Rolling: Finish roll paved surfaces to remove roller marks while hot-mix asphalt is still warm.
- E. Edge Shaping: While surface is being compacted and finished, trim edges of pavement to proper alignment. Bevel edges while asphalt is still hot; compact thoroughly.
- F. Repairs: Remove paved areas that are defective or contaminated with foreign materials and replace with fresh, hot-mix asphalt. Compact by rolling to specified density and surface smoothness.
- G. Protection: After final rolling, do not permit vehicular traffic on pavement until it has cooled and hardened.
- H. Erect barricades to protect paving from traffic until mixture has cooled enough not to become marked.

3.8 INSTALLATION TOLERANCES

- A. Pavement Thickness: Compact each course to produce the thickness indicated within the following tolerances:
 1. Base Course: Plus or minus 1/2 inch
 2. Surface Course: Plus 1/4 inch, no minus.
- B. Pavement Surface Smoothness: Compact each course to produce a surface smoothness within the following tolerances as determined by using a 10-foot straightedge applied transversely or longitudinally to paved areas:
 1. Base Course: **1/4 inch**
 2. Surface Course: **1/8 inch**
 3. Crowned Surfaces: Test with crowned template centered and at right angle to crown. Maximum allowable variance from template is 1/4 inch.
- C. Asphalt Traffic-Calming Devices: Compact and form asphalt to produce the contour indicated and within a tolerance of plus or minus 1/8 inch of height indicated above pavement surface.

3.9 SURFACE TREATMENTS

- A. Fog Seals: Apply fog seal at a rate of 0.10 to 0.15 gal./sq. yd. to existing asphalt pavement and allow to cure. With fine sand, lightly dust areas receiving excess fog seal.
- B. Slurry Seals: Apply slurry coat in a uniform thickness according to ASTM D 3910 and allow to cure.
 - 1. Roll slurry seal to remove ridges and provide a uniform, smooth surface.

3.10 FIELD QUALITY CONTROL

- A. Testing Agency: Owner shall engage a qualified testing agency to perform tests and inspections.
- B. Thickness: In-place compacted thickness of hot-mix asphalt courses will be determined according to ASTM D 3549.
- C. Surface Smoothness: Finished surface of each hot-mix asphalt course will be tested for compliance with smoothness tolerances.
- D. Asphalt Traffic-Calming Devices: Finished height of traffic-calming devices above pavement will be measured for compliance with tolerances.
- E. In-Place Density: Testing agency will take samples of uncompacted paving mixtures and compacted pavement according to ASTM D 979 or AASHTO T 168.
 - 1. Reference maximum theoretical density will be determined by averaging results from four samples of hot-mix asphalt-paving mixture delivered daily to site, prepared according to ASTM D 2041, and compacted according to job-mix specifications.
 - 2. In-place density of compacted pavement will be determined by testing core samples according to ASTM D 1188 or ASTM D 2726.
 - a. One core sample will be taken for every 1000 sq. yd. or less of installed pavement, with no fewer than three cores taken.
 - b. Field density of in-place compacted pavement may also be determined by nuclear method according to ASTM D 2950 and correlated with ASTM D 1188 or ASTM D 2726.
- F. Replace and compact hot-mix asphalt where core tests were taken.
- G. Remove and replace or install additional hot-mix asphalt where test results or measurements indicate that it does not comply with specified requirements.

3.11 WASTE HANDLING

- A. General: Handle asphalt-paving waste according to approved waste management plan required in Section 017419 "Construction Waste Management and Disposal."

END OF SECTION 321216

SECTION 321313
CONCRETE PAVING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Driveways.
 - 2. Roadways.
 - 3. Parking lots.
 - 4. Curbs and gutters.
 - 5. Walks.

- B. Related Documents:
 - 1. Drawings, General Provision of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department", apply to this section.

 - 2. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

1.2 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of blended hydraulic cement, fly ash and other pozzolans, and ground granulated blast-furnace slag.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. Shop Drawings: Indicate pavement markings, lane separations, and defined parking spaces. Indicate, with international symbol of accessibility, spaces allocated for people with disabilities.

- C. Other Action Submittals:
 - 1. Design Mixtures: For each concrete paving mixture. Include alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer of detectable warnings, ready-mix concrete manufacturer and testing agency.

- B. Material Certificates: For the following, from manufacturer:
 - 1. Cementitious materials.
 - 2. Steel reinforcement and reinforcement accessories.
 - 3. Fiber reinforcement.
 - 4. Admixtures.

5. Curing compounds.
6. Applied finish materials.
7. Bonding agent or epoxy adhesive.
8. Joint fillers.

C. Material Test Reports: For each of the following:

1. Aggregates.

D. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Detectable Warning Installer Qualifications: An employer of workers trained and approved by manufacturer of stamped concrete paving systems.

B. Ready-Mix-Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.

1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities" (Quality Control Manual - Section 3, "Plant Certification Checklist").

C. Testing Agency Qualifications: Qualified according to ASTM C 1077 and ASTM E 329 for testing indicated.

1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-1 or an equivalent certification program.

D. Concrete Testing Service: Engage a qualified testing agency to perform material evaluation tests and to design concrete mixtures.

E. ACI Publications: Comply with ACI 301 unless otherwise indicated.

F. Preinstallation Conference: Conduct conference at Project site.

1. Review methods and procedures related to concrete paving, including but not limited to, the following:

- a. Concrete mixture design.
- b. Quality control of concrete materials and concrete paving construction practices.

2. Require representatives of each entity directly concerned with concrete paving to attend, including the following:

- a. Contractor's superintendent.
- b. Independent testing agency responsible for concrete design mixtures.
- c. Ready-mix concrete manufacturer.
- d. Concrete paving subcontractor.
- e. Manufacturer's representative of stamped concrete paving system used for detectable warnings.

1.6 PROJECT CONDITIONS

A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.

- B. Pavement-Marking Paint: Proceed with pavement marking only on clean, dry surfaces and at a minimum ambient or surface temperature of 40 deg F, for oil-based materials 55 deg F for water-based materials, and not exceeding 95 deg F

PART 2 - PRODUCTS

2.1 FORMS

- A. Form Materials: Plywood, metal, metal-framed plywood, or other approved panel-type materials to provide full-depth, continuous, straight, and smooth exposed surfaces.
 - 1. Use flexible or uniformly curved forms for curves with a radius of 100 feet or less.
- B. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and that will not impair subsequent treatments of concrete surfaces.

2.2 STEEL REINFORCEMENT

- A. Recycled Content: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- B. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 ; deformed.
- C. Joint Dowel Bars: ASTM A 615/A 615M, Grade 60 plain-steel bars, Cut bars true to length with ends square and free of burrs.
- D. Tie Bars: ASTM A 615/A 615M, Grade 60 deformed.
- E. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars, welded wire reinforcement, and dowels in place. Manufacture bar supports according to CRSI's "Manual of Standard Practice" from steel wire, plastic, or precast concrete of greater compressive strength than concrete specified, and as follows:
 - 1. Equip wire bar supports with sand plates or horizontal runners where base material will not support chair legs.
- F. Zinc Repair Material: ASTM A 780.

2.3 CONCRETE MATERIALS

- A. Cementitious Material: Use the following cementitious materials, of same type, brand, and source throughout Project:
 - 1. Portland Cement: ASTM C 150, portland cement
 - a. Fly Ash: ASTM C 618,
 - b. Ground Granulated Blast-Furnace Slag: ASTM C 989, Grade 100 or 120.
 - 2. Blended Hydraulic Cement: ASTM C 595, cement.

Normal-Weight Aggregates: ASTM C 33, uniformly graded. Provide aggregates from a single source with documented service-record data of at least 10 years' satisfactory service in similar paving applications and service conditions using similar aggregates and cementitious materials.

3. Maximum Coarse-Aggregate Size: 1-1/2 inches nominal.
 4. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- B. Water: Potable and complying with ASTM C 94/C 94M.
- C. Air-Entraining Admixture: ASTM C 260.
- D. Chemical Admixtures: Admixtures certified by manufacturer to be compatible with other admixtures and to contain not more than 0.1 percent water-soluble chloride ions by mass of cementitious material.
1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
 2. Retarding Admixture: ASTM C 494/C 494M, Type B.
 3. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
 4. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
 5. High-Range, Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type G.
 6. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.

2.4 CURING MATERIALS

- A. Absorptive Cover: AASHTO M 182, Class 3, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. dry or cotton mats.
- B. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.
- C. Water: Potable.
- D. Evaporation Retarder: Waterborne, monomolecular, film forming, manufactured for application to fresh concrete.
- E. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, dissipating.
- F. White, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 2, Class B, dissipating.

2.5 RELATED MATERIALS

- A. Joint Fillers: ASTM D 1751, asphalt-saturated cellulosic fiber in preformed strips.
- B. Bonding Agent: ASTM C 1059, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- C. Epoxy Bonding Adhesive: ASTM C 881/C 881M, two-component epoxy resin capable of humid curing and bonding to damp surfaces; of class suitable for application temperature, of grade complying with requirements, and of the following types:
1. Types IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.
- D. Chemical Surface Retarder: Water-soluble, liquid, set retarder with color dye, for horizontal concrete surface application, capable of temporarily delaying final hardening of concrete to a depth of 1/8 to 1/4 inch.

2.6 WHEEL STOPS

- A. Wheel Stops: Precast, air-entrained concrete, 2500-psi minimum compressive strength, 4-1/2 inches high by 9 inches wide by 72 inches long. Provide chamfered corners and drainage slots on underside and holes for anchoring to substrate.

1. Dowels: Galvanized steel, 3/4 inch in diameter, 10-inch minimum length.

2.7 CONCRETE MIXTURES

- A. Prepare design mixtures, proportioned according to ACI 301, for each type and strength of normal-weight concrete, and as determined by either laboratory trial mixtures or field experience.
 1. Use a qualified independent testing agency for preparing and reporting proposed concrete design mixtures for the trial batch method.
 2. When automatic machine placement is used, determine design mixtures and obtain laboratory test results that meet or exceed requirements.
- B. Proportion mixtures to provide normal-weight concrete with the following properties:
 1. Compressive Strength (28 Days): As shown on drawings.
 2. Maximum Water-Cementitious Materials Ratio at Point of Placement: 0.50.
 3. Slump Limit: 4 inches.
- C. Add air-entraining admixture at manufacturer's prescribed rate to result in normal-weight concrete at point of placement having an air content as follows:
 1. Air Content: Refer to geotechnical engineering report.
- D. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- E. Chemical Admixtures: Use admixtures according to manufacturer's written instructions.
 1. Use water-reducing admixture, high-range, water-reducing admixture, high-range, water-reducing and retarding admixture, or plasticizing and retarding admixture in concrete as required for placement and workability.
 2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
- F. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
 1. Fly Ash or Pozzolan: 25 percent.
 2. Ground Granulated Blast-Furnace Slag: 50 percent.
- G. Synthetic Fiber: Uniformly disperse in concrete mixture at manufacturer's recommended rate, but not less than 1.0 lb/cu. yd.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine exposed subgrades and subbase surfaces for compliance with requirements for dimensional, grading, and elevation tolerances.
- B. Proof-roll prepared subbase surface below concrete paving to identify soft pockets and areas of excess yielding.
 1. Completely proof-roll subbase in one direction and repeat in perpendicular direction. Limit vehicle speed to 3 mph
 2. Proof-roll with a pneumatic-tired and loaded, 10-wheel, tandem-axle dump truck weighing not less than 15 tons

3. Correct subbase with soft spots and areas of pumping or rutting exceeding depth of 1/2 inch according to requirements in Section 312000 "Earth Moving."
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove loose material from compacted subbase surface immediately before placing concrete.

3.3 EDGE FORMS AND SCREED CONSTRUCTION

- A. Set, brace, and secure edge forms, bulkheads, and intermediate screed guides to required lines, grades, and elevations. Install forms to allow continuous progress of work and so forms can remain in place at least 24 hours after concrete placement.
- B. Clean forms after each use and coat with form-release agent to ensure separation from concrete without damage.

3.4 STEEL REINFORCEMENT

- A. General: Comply with CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, or other bond-reducing materials.
- C. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position during concrete placement. Maintain minimum cover to reinforcement.
- D. Install welded wire reinforcement in lengths as long as practicable. Lap adjoining pieces at least one full mesh, and lace splices with wire. Offset laps of adjoining widths to prevent continuous laps in either direction.
- E. Install fabricated bar mats in lengths as long as practicable. Handle units to keep them flat and free of distortions. Straighten bends, kinks, and other irregularities, or replace units as required before placement. Set mats for a minimum 2-inch overlap of adjacent mats.

3.5 JOINTS

- A. General: Form construction, isolation, and contraction joints and tool edges true to line, with faces perpendicular to surface plane of concrete. Construct transverse joints at right angles to centerline unless otherwise indicated.
1. When joining existing paving, place transverse joints to align with previously placed joints unless otherwise indicated.
- B. Construction Joints: Set construction joints at side and end terminations of paving and at locations where paving operations are stopped for more than one-half hour unless paving terminates at isolation joints.
1. Continue steel reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of paving strips unless otherwise indicated.
 2. Provide tie bars at sides of paving strips where indicated.
 3. Butt Joints: Use epoxy bonding adhesive at joint locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
 4. Keyed Joints: Provide preformed keyway-section forms or bulkhead forms with keys unless otherwise indicated. Embed keys at least 1-1/2 inches into concrete.

5. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or coat with asphalt one-half of dowel length to prevent concrete bonding to one side of joint.
- C. Isolation Joints: Form isolation joints of preformed joint-filler strips abutting concrete curbs, catch basins, manholes, inlets, structures, other fixed objects, and where indicated.
1. Locate expansion joints at intervals of 50 feet, unless otherwise indicated.
 2. Extend joint fillers full width and depth of joint.
 3. Terminate joint filler not less than 1/2 inch or more than 1 inch below finished surface if joint sealant is indicated.
 4. Place top of joint filler flush with finished concrete surface if joint sealant is not indicated.
 5. Furnish joint fillers in one-piece lengths. Where more than one length is required, lace or clip joint-filler sections together.
 6. During concrete placement, protect top edge of joint filler with metal, plastic, or other temporary preformed cap. Remove protective cap after concrete has been placed on both sides of joint.
- D. Contraction Joints: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of the concrete thickness, as follows:
1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint with grooving tool to a 1/4-inch radius. Repeat grooving of contraction joints after applying surface finishes.
 - a. Tolerance: Ensure that grooved joints are within 3 inches either way from centers of dowels.
 2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch-wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before developing random contraction cracks.
 - a. Tolerance: Ensure that sawed joints are within 3 inches either way from centers of dowels.
 3. Doweled Contraction Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or coat with asphalt one-half of dowel length to prevent concrete bonding to one side of joint.
- E. Edging: After initial floating, tool edges of paving, gutters, curbs, and joints in concrete with an edging tool to a 1/4-inch radius. Repeat tooling of edges after applying surface finishes.

3.6 CONCRETE PLACEMENT

- A. Before placing concrete, inspect and complete formwork installation, steel reinforcement, and items to be embedded or cast-in.
- B. Remove snow, ice, or frost from subbase surface and steel reinforcement before placing concrete. Do not place concrete on frozen surfaces.
- C. Moisten subbase to provide a uniform dampened condition at time concrete is placed. Do not place concrete around manholes or other structures until they are at required finish elevation and alignment.
- D. Comply with ACI 301 requirements for measuring, mixing, transporting, and placing concrete.
- E. Do not add water to concrete during delivery or at Project site. Do not add water to fresh concrete after testing.
- F. Deposit and spread concrete in a continuous operation between transverse joints. Do not push or drag concrete into place or use vibrators to move concrete into place.

- G. Consolidate concrete according to ACI 301 by mechanical vibrating equipment supplemented by hand spading, rodding, or tamping.
 - 1. Consolidate concrete along face of forms and adjacent to transverse joints with an internal vibrator. Keep vibrator away from joint assemblies, reinforcement, or side forms. Use only square-faced shovels for hand spreading and consolidation. Consolidate with care to prevent dislocating reinforcement, dowels and joint devices.
- H. Screed paving surface with a straightedge and strike off.
- I. Commence initial floating using bull floats or darbies to impart an open-textured and uniform surface plane before excess moisture or bleed water appears on the surface. Do not further disturb concrete surfaces before beginning finishing operations or spreading surface treatments.
- J. Curbs and Gutters: Use design mixture for automatic machine placement. Produce curbs and gutters to required cross section, lines, grades, finish, and jointing.
- K. Slip-Form Paving: Use design mixture for automatic machine placement. Produce paving to required thickness, lines, grades, finish, and jointing.
 - 1. Compact subbase and prepare subgrade of sufficient width to prevent displacement of slip-form paving machine during operations.
- L. Cold-Weather Placement: Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing, or low temperatures. Comply with ACI 306.1 and the following:
 - 1. When air temperature has fallen to or is expected to fall below 40 deg F, uniformly heat water and aggregates before mixing to obtain a concrete mixture temperature of not less than 50 deg F and not more than 80 deg F at point of placement.
 - 2. Do not use frozen materials or materials containing ice or snow.
 - 3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in design mixtures.
- M. Hot-Weather Placement: Comply with ACI 301 and as follows when hot-weather conditions exist:
 - 1. Cool ingredients before mixing to maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated in total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
 - 2. Cover steel reinforcement with water-soaked burlap so steel temperature will not exceed ambient air temperature immediately before embedding in concrete.
 - 3. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade moisture uniform without standing water, soft spots, or dry areas.

3.7 FLOAT FINISHING

- A. General: Do not add water to concrete surfaces during finishing operations.
- B. Float Finish: Begin the second floating operation when bleed-water sheen has disappeared and concrete surface has stiffened sufficiently to permit operations. Float surface with power-driven floats or by hand floating if area is small or inaccessible to power units. Finish surfaces to true planes. Cut down high spots and fill low spots. Refloat surface immediately to uniform granular texture.
 - 1. Burlap Finish: Drag a seamless strip of damp burlap across float-finished concrete, perpendicular to line of traffic, to provide a uniform, gritty texture.
 - 2. Medium-to-Fine-Textured Broom Finish: Draw a soft-bristle broom across float-finished concrete surface perpendicular to line of traffic to provide a uniform, fine-line texture.
 - 3. Medium-to-Coarse-Textured Broom Finish: Provide a coarse finish by striating float-finished concrete surface 1/16 to 1/8 inch deep with a stiff-bristled broom, perpendicular to line of traffic.

3.8 CONCRETE PROTECTION AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.
- B. Comply with ACI 306.1 for cold-weather protection.
- C. Evaporation Retarder: Apply evaporation retarder to concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete but before float finishing.
- D. Begin curing after finishing concrete but not before free water has disappeared from concrete surface.
- E. Curing Methods: Cure concrete by moisture curing, moisture-retaining-cover curing, curing compound or a combination of these as follows:
 - 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
 - a. Water.
 - b. Continuous water-fog spray.
 - c. Absorptive cover, water saturated and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.
 - 2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover, placed in widest practicable width, with sides and ends lapped at least 12 inches and sealed by waterproof tape or adhesive. Immediately repair any holes or tears occurring during installation or curing period using cover material and waterproof tape.
 - 3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas that have been subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating, and repair damage during curing period.

3.9 PAVING TOLERANCES

- A. Comply with tolerances in ACI 117 and as follows:
 - 1. Elevation: 3/4 inch
 - 2. Thickness: Plus 3/8 inch, minus 1/4 inch
 - 3. Surface: Gap below 10-foot-long, unlevelled straightedge not to exceed 1/2 inch
 - 4. Alignment of Tie-Bar End Relative to Line Perpendicular to Paving Edge: 1/2 inch per 12 inches of tie bar.
 - 5. Lateral Alignment and Spacing of Dowels: 1 inch
 - 6. Vertical Alignment of Dowels: 1/4 inch.
 - 7. Alignment of Dowel-Bar End Relative to Line Perpendicular to Paving Edge: 1/4 inch per 12 inches of dowel.
 - 8. Joint Spacing: 3 inches .
 - 9. Contraction Joint Depth: Plus 1/4 inch, no minus.
 - 10. Joint Width: Plus 1/8 inch, no minus.

3.10 WHEEL STOPS

- A. Install wheel stops in bed of adhesive applied as recommended by manufacturer.

- B. Securely attach wheel stops to paving with not less than two steel dowels located at one-quarter to one-third points. Install dowels in drilled holes in the paving and bond dowels to wheel stop. Recess head of dowel beneath top of wheel stop.

3.11 FIELD QUALITY CONTROL

- A. Testing Agency: Owner shall engage a qualified testing agency to perform tests and inspections.
- B. Testing Services: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
 - 1. Testing Frequency: Obtain at least one composite sample for each 5000 sq. ft. or fraction thereof of each concrete mixture placed each day.
 - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 - 2. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
 - 3. Air Content: ASTM C 231, pressure method; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - 4. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F and below and when it is 80 deg F and above, and one test for each composite sample.
 - 5. Compression Test Specimens: ASTM C 31/C 31M; cast and laboratory cure one set of three standard cylinder specimens for each composite sample.
 - 6. Compressive-Strength Tests: ASTM C 39/C 39M; test one specimen at seven days and two specimens at 28 days.
 - a. A compressive-strength test shall be the average compressive strength from two specimens obtained from same composite sample and tested at 28 days.
- C. Strength of each concrete mixture will be satisfactory if average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
- D. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
- E. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
- F. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.
- G. Concrete paving will be considered defective if it does not pass tests and inspections.
- H. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- I. Prepare test and inspection reports.

3.12 REPAIRS AND PROTECTION

- A. Remove and replace concrete paving that is broken, damaged, or defective or that does not comply with requirements in this Section. Remove work in complete sections from joint to joint unless otherwise approved by Architect.
- B. Drill test cores, where directed by Architect, when necessary to determine magnitude of cracks or defective areas. Fill drilled core holes in satisfactory paving areas with portland cement concrete bonded to paving with epoxy adhesive.
- C. Protect concrete paving from damage. Exclude traffic from paving for at least 14 days after placement. When construction traffic is permitted, maintain paving as clean as possible by removing surface stains and spillage of materials as they occur.
- D. Maintain concrete paving free of stains, discoloration, dirt, and other foreign material. Sweep paving not more than two days before date scheduled for Substantial Completion inspections.

END OF SECTION 321313

SECTION 321373

CONCRETE PAVING JOINT SEALANTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Cold-applied joint sealants.
 - 2. Hot-applied joint sealants.
- B. Related Documents:
 - 1. Drawings, General Provision of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department", apply to this section.
 - 2. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

1.2 PRECONSTRUCTION TESTING

- A. Preconstruction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, Samples of materials that will contact or affect joint sealants.
 - 1. Use ASTM C 1087 to determine whether priming and other specific joint-preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
 - 2. Submit no fewer than eight pieces of each type of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
 - 3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
 - 4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.
 - 5. Testing will not be required if joint-sealant manufacturers submit joint-preparation data that are based on previous testing, not older than 24 months, of sealant products for compatibility with and adhesion to joint substrates and other materials matching those submitted.

1.3 ACTION SUBMITTALS

- A. Product Data: For each joint-sealant product indicated.
- B. Samples for Verification: For each kind and color of joint sealant required, provide Samples with joint sealants in 1/2-inch-wide joints formed between two 6-inch-long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.
- C. Pavement-Joint-Sealant Schedule: Include the following information:
 - 1. Joint-sealant application, joint location, and designation.
 - 2. Joint-sealant manufacturer and product name.
 - 3. Joint-sealant formulation.
 - 4. Joint-sealant color.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer and testing agency.
- B. Product Certificates: For each type of joint sealant and accessory, from manufacturer.
- C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for joint sealants.
- D. Preconstruction Compatibility and Adhesion Test Reports: From joint-sealant manufacturer, indicating the following:
 - 1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility with and adhesion to joint sealants.
 - 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Source Limitations: Obtain each type of joint sealant from single source from single manufacturer.
- C. Product Testing: Test joint sealants using a qualified testing agency.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.
- D. Preinstallation Conference: Conduct conference at Project site.

1.6 PROJECT CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
 - 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer.
 - 2. When joint substrates are wet.
 - 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
 - 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Compatibility: Provide joint sealants, backing materials, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer based on testing and field experience.
- B. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

2.2 COLD-APPLIED JOINT SEALANTS

- A. Single-Component, Nonsag, Silicone Joint Sealant for Concrete: ASTM D 5893, Type NS.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crafco Inc., an ERGON company; RoadSaver Silicone.
 - b. Dow Corning Corporation; 888.
 - c. Pecora Corporation; 301 NS.
- B. Single-Component, Self-Leveling, Silicone Joint Sealant for Concrete: ASTM D 5893, Type SL.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crafco Inc., an ERGON company; RoadSaver Silicone SL.
 - b. Dow Corning Corporation; 890-SL.
 - c. Pecora Corporation; 300 SL.
- C. Multicomponent, Pourable, Traffic-Grade, Urethane Joint Sealant for Concrete: ASTM C 920, Type M, Grade P, Class 25, for Use T.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pecora Corporation; Urexpan NR-200.

2.3 HOT-APPLIED JOINT SEALANTS

- A. Hot-Applied, Single-Component Joint Sealant for Concrete: ASTM D 3406.
 - 1. Products: Subject to compliance with requirements available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crafco Inc., an ERGON company; Superseal 444/777.
- B. Hot-Applied, Single-Component Joint Sealant for Concrete and Asphalt: ASTM D 6690, Types I, II, and III.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Meadows, W. R., Inc.;
 - b. Right Pointe; D-3405 Hot Applied Sealant.

2.4 JOINT-SEALANT BACKER MATERIALS

- A. General: Provide joint-sealant backer materials that are noN-staining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by joint-sealant manufacturer based on field experience and laboratory testing.
- B. Round Backer Rods for Cold- and Hot-Applied Joint Sealants: ASTM D 5249, Type 1, of diameter and density required to control sealant depth and prevent bottom-side adhesion of sealant.
- C. Round Backer Rods for Cold-Applied Joint Sealants: ASTM D 5249, Type 3, of diameter and density required to control joint-sealant depth and prevent bottom-side adhesion of sealant.

- D. Backer Strips for Cold- and Hot-Applied Joint Sealants: ASTM D 5249; Type 2; of thickness and width required to control joint-sealant depth, prevent bottom-side adhesion of sealant, and fill remainder of joint opening under sealant.

2.5 PRIMERS

- A. Primers: Product recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions.
- B. Joint Priming: Prime joint substrates where indicated or where recommended in writing by joint-sealant manufacturer, based on preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.

3.3 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated unless more stringent requirements apply.
- B. Joint-Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Install joint-sealant backings of kind indicated to support joint sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 - 1. Do not leave gaps between ends of joint-sealant backings.
 - 2. Do not stretch, twist, puncture, or tear joint-sealant backings.
 - 3. Remove absorbent joint-sealant backings that have become wet before sealant application and replace them with dry materials.
- D. Install joint sealants using proven techniques that comply with the following and at the same time backings are installed:
 - 1. Place joint sealants so they directly contact and fully wet joint substrates.
 - 2. Completely fill recesses in each joint configuration.
 - 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.

- E. Tooling of Nonsag Joint Sealants: Immediately after joint-sealant application and before skinning or curing begins, tool sealants according to the following requirements to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint:
 - 1. Remove excess joint sealant from surfaces adjacent to joints.
 - 2. Use tooling agents that are approved in writing by joint-sealant manufacturer and that do not discolor sealants or adjacent surfaces.
- F. Provide joint configuration to comply with joint-sealant manufacturer's written instructions unless otherwise indicated.

3.4 CLEANING

- A. Clean off excess joint sealant or sealant smears adjacent to joints as the Work progresses, by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.5 PROTECTION

- A. Protect joint sealants, during and after curing period, from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately and replace with joint sealant so installations in repaired areas are indistinguishable from the original work.

3.6 PAVEMENT-JOINT-SEALANT SCHEDULE

- A. Joint-Sealant Application: Joints within cement concrete pavement.
 - 1. Joint Location:
 - a. Expansion and isolation joints in cast-in-place concrete pavement.
 - b. Contraction joints in cast-in-place concrete slabs.
 - c. Other joints as indicated.
 - 2. Silicone Joint Sealant for Concrete: Single component, self-leveling.
 - 3. Urethane Joint Sealant for Concrete: Multicomponent, pourable, traffic-grade.
 - 4. Hot-Applied Joint Sealant for Concrete: Single component
 - 5. Joint-Sealant Color: As selected by Architect from manufacturer's full range.
- B. Joint-Sealant Application: Joints between cement concrete and asphalt pavement
 - 1. Joint Location:
 - a. Joints between concrete and asphalt pavement.
 - b. Joints between concrete curbs and asphalt pavement.
 - c. Other joints as indicated.
 - 2. Hot-Applied Joint Sealant for Concrete and Asphalt: Single component.
 - 3. Joint-Sealant Color: As selected by Architect from manufacturer's full range.

END OF SECTION 321373

SECTION 321723
PAVEMENT MARKINGS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Painted markings applied to asphalt pavement.
 - 2. Painted markings applied to concrete pavement.

- B. Related Documents:
 - 1. Drawings, General Provision of the Contract. "Uniform General Conditions for State of Texas Construction Contracts including Supplementary General Conditions for Projects Administered by the Texas Parks and Wildlife Department", apply to this section.
 - 2. Division 01 – General Requirements – Section 01 00 10 – Special Conditions apply to this section.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include technical data and tested physical and performance properties.

- B. Samples: For each exposed product and for each color and texture specified; on rigid backing, 8 inches square.

1.3 QUALITY ASSURANCE

- A. Regulatory Requirements: Comply with materials, workmanship, and other applicable requirements of the TXDOT construction specifications for pavement-marking work.
 - 1. Measurement and payment provisions and safety program submittals included in standard specifications do not apply to this Section.

1.4 FIELD CONDITIONS

- A. Environmental Limitations: Proceed with pavement marking only on clean, dry surfaces and at a minimum ambient or surface temperature of 40 deg F for alkyd materials, 55 deg F for water-based materials, and not exceeding 95 deg F.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

1. Aexcel Inc.
2. Benjamin Moore & Co.
3. Color Wheel Paints & Coatings.
4. Columbia Paint & Coatings.
5. Conco Paints.
6. Coronado Paint; Division of INSL-X Products Corporation.
7. Diamond Vogel Paints.
8. Dunn-Edwards Corporation.
9. Ennis Traffic Safety Solutions, Inc.
10. Frazee Paint.
11. General Paint.
12. Kwal Paint.
13. M.A.B. Paints.
14. McCormick Paints.
15. Miller Paint.
16. Parker Paint Mfg. Co. Inc.
17. PPG Industries.
18. Pratt & Lambert.
19. Rodda Paint Co.
20. Rohm and Haas Company; a subsidiary of The Dow Chemical Company.
21. Scott Paint Company.
22. Sherwin-Williams Company (The).

2.2 PAVEMENT-MARKING PAINT

- A. Pavement-Marking Paint: Alkyd-resin type, lead and chromate free, ready mixed, complying with AASHTO M 248; colors complying with FS TT-P-1952.
 1. Color: As indicated
- B. Pavement-Marking Paint: MPI #32, alkyd traffic-marking paint.
 1. Color: As indicated
- C. Pavement-Marking Paint: Latex, waterborne emulsion, lead and chromate free, ready mixed, complying with FS TT-P-1952, Type II, with drying time of less than 45 minutes.
 1. Color: As indicated
- D. Pavement-Marking Paint: MPI #97, latex traffic-marking paint.
 1. Color: As indicated
- E. Glass Beads: AASHTO M 247, Type 1.
 1. Roundness: Minimum 80 percent true spheres by weight.
- F. VOC Content: Pavement markings used on building interior shall have a VOC content of 150 g/L or less.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that pavement is dry and in suitable condition to begin pavement marking according to manufacturer's written instructions.

- B. Proceed with pavement marking only after unsatisfactory conditions have been corrected.

3.2 PAVEMENT MARKING

- A. Do not apply pavement-marking paint until layout, colors, and placement have been verified with Architect.
- B. Allow paving to age for a minimum of 30 days before starting pavement marking.
- C. Sweep and clean surface to eliminate loose material and dust.
- D. Apply paint with mechanical equipment to produce pavement markings, of dimensions indicated, with uniform, straight edges. Apply at manufacturer's recommended rates to provide a minimum wet film thickness of 15 mils.
 - 1. Apply graphic symbols and lettering with paint-resistant, die-cut stencils, firmly secured to pavement. Mask an extended area beyond edges of each stencil to prevent paint application beyond the stencil. Apply paint so that it cannot run beneath the stencil.
 - 2. Broadcast glass beads uniformly into wet markings at a rate of 6 lb/gal.

3.3 PROTECTING AND CLEANING

- A. Protect pavement markings from damage and wear during remainder of construction period.
- B. Clean spillage and soiling from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 321723

SECTION 323129

WOOD FENCES AND GATES

PART 1 - GENERAL

- 1.1 SECTION INCLUDES
- A. Fence framework, pickets and accessories.
 - B. Excavation for post bases.
 - C. Concrete anchorage for posts.
 - D. Manual gates and related hardware.
 - E. Should anything contained in this section be in conflict with requirements indicated on the landscape drawings, the landscape drawing notes will govern.

PART 2 - PRODUCTS

- 2.1 MATERIALS
- A. Posts: ASTM A 120; Schedule 40 steel pipe, standard weight, one piece without joints; galvanized finish.
 - B. Wood Rails and Pickets: Western Red Cedar, No. 1 clear grade, smooth surface.
- 2.2 CONCRETE MIX
- A. Concrete: ASTM C 94; normal Portland Cement; 2,500 psi at 28 days; 3 inch slump; 3/4 inch maximum sized aggregate.
- 2.3 COMPONENTS
- A. Line Posts: 2.38 inch diameter steel pipe.
 - B. Corner and Terminal Posts: 3.5 inch steel pipe.
 - C. Gate Posts: 3.5 inch diameter steel pipe.
 - D. Gate Frame: 1.66 inch diameter steel pipe for welded fabrication. Provide with standard mounting and hinging hardware.
 - E. Caps: Cast steel or malleable iron, galvanized; sized to post dimension, set screw retained.
 - F. Fittings: Sleeves, bands, clips, rail attachment devices, fasteners and fittings; galvanized steel.
 - G. Gate Hardware: Latch with gravity drop; two 180 degree gate hinges per leaf and hardware for padlock.
 - H. Rails: 2 by 4 nominal size.
 - I. Pickets: 1 by 4 nominal size, flat top or as otherwise indicated on Landscape Architect's drawings.
- 2.4 FINISHES
- A. Galvanized: ANSI/ASTM A123; 1.8 ounces per square foot coating.
 - B. Accessories: Same finish as framing.

PART 3 - EXECUTION

- 3.1 INSTALLATION (provide as follows or as otherwise indicated on Landscape Architect's drawings).
- A. Provide fence 6 feet nominal height.
 - B. Space line posts at intervals not exceeding 8 feet.
 - C. Set terminal, gate and line posts plumb, in concrete footings with top of footing 2 inches above and 6 inches below finish grade. Slope top of concrete for water runoff.
 - D. Footing depth below finish grade: 36 inches. Excavate deeper as required for adequate support in soft and loose soils, and for posts with heavy lateral loads.
 - E. Provide 3 rails (4 rails on fences over 6' in height), with top and bottom spaced 12" center line from end of pickets.
 - F. Attach rails to posts with pre-manufactured, radiused, steel devices. Use minimum 2 lag bolts per device.
 - G. Attach pickets to each rail with two galvanized nails. If power actuated nailers are used, adjust to make sure fasteners are not driven past face of picket.

END OF SECTION