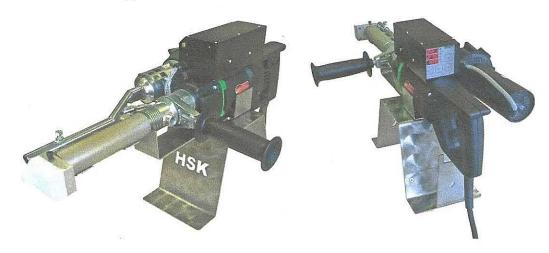
HSK Kunststoff Schweisstechnik GmbH

Extrusionsschweissmaschinen - Sondermaschinen



HSK - Your partner for plastic welding - and bending technology

Hand welding extruder HSK28 RSX DATA /HSK28 RFX DATA



BASIC EXTRUDER

- Extrusion welding from PEHD, PP, PVC* and PVDF
- temperature probe, location in the melt chamber
- rod feeding, no additional gearing
- Control units for actual / desired mass and air temperature and actual speed
- Digital recording of the welding temperature, ambient temperature, the speed and the welding times on SD Card
- Various welder programmed with its own SD card
- Pre-programmable welding and building materials on SD card
- Evaluated logs and charts on Excel
- Cold start protection
- Rod diameter 3,4 and 5 mm
- 1 pce nozzle blank included

*PVC with special screw

Speed control

TECHNICAL DATA

Output

2.8 kg/h (with PEHD rod 5 mm)

Heating extruder

700 W / air 2.200 W

Drive

1.150 W 300 l/min.

Air requirement

230 V / 50Hz

Voltage Weight

Guarantee

8.5 kg

screw and cylinder 24 months

HSK28 RSX DATA (WITH HOT AIR BLOWER)

- Works as basic extruder, without external air supply
- Hot air blower controlled (air quantity 300 l/min)
- Technical data see basic extruder
- Heating hot air blower 2.300 W

ADDITIONAL EQUIPMENT

Welding nozzles

Extruder nozzle preheating

Angle adaptor

Transportation box Welding rod

Prolongation Widen

Air compactor

Technical execution subject to modifications

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