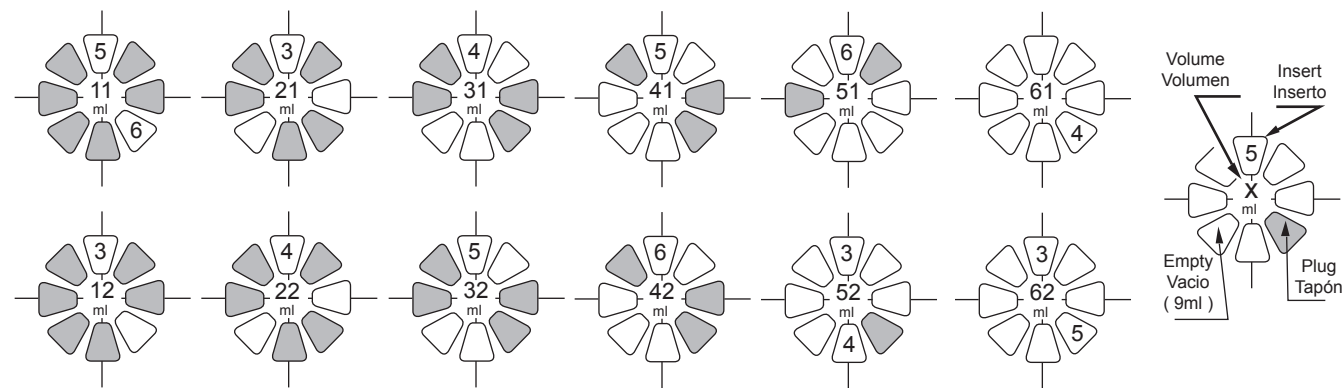
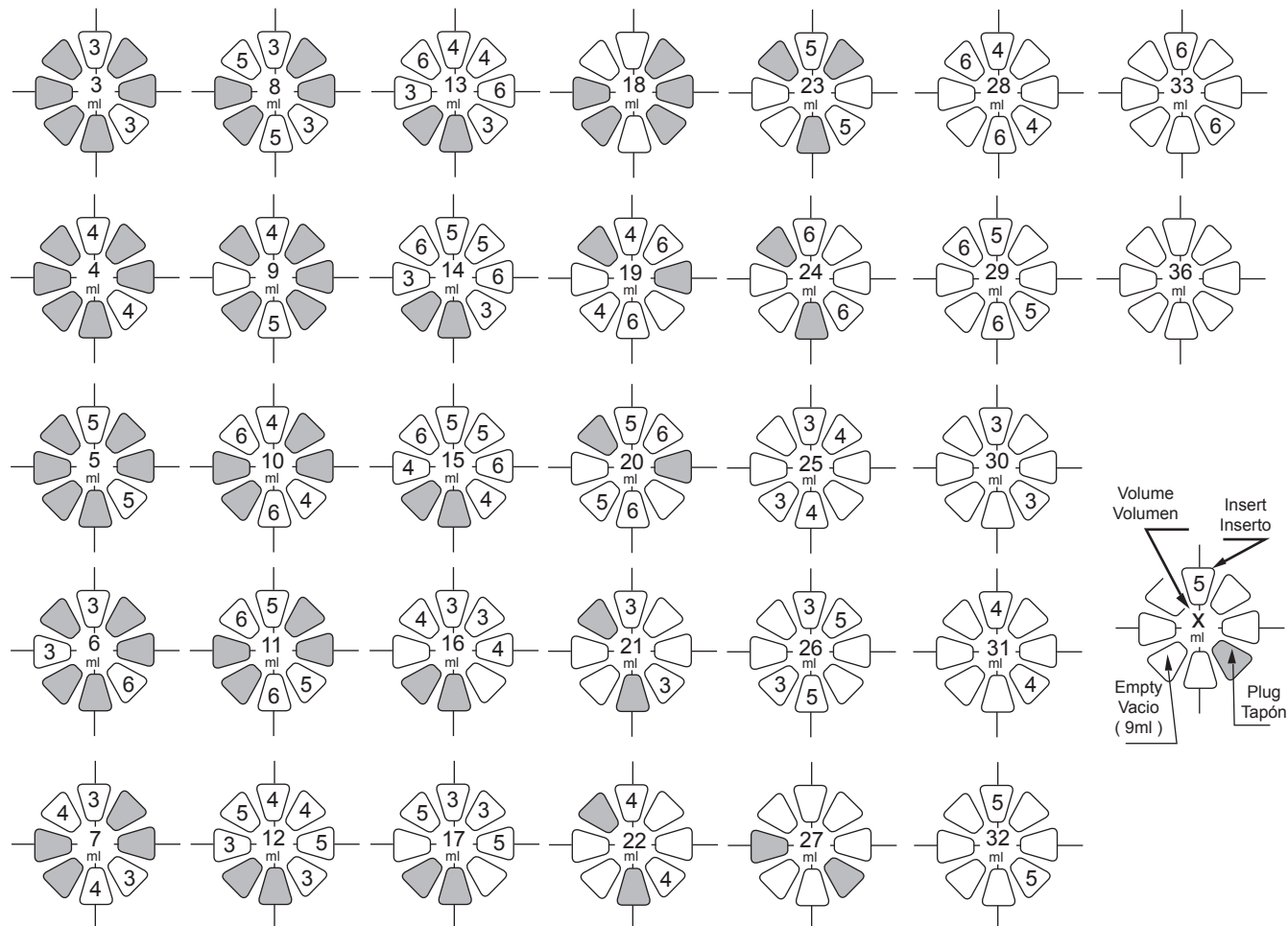




COMBINACIONES DE INSERTOS PARA AJUSTAR DOSIFICACIÓN
(Medio ciclo de palanqueo)
INSERT COMBINATIONS TO ADJUST DOSAGE
(Half lever cycle)



DOSIFICADORA DE GRANULOS PDM
Combinaciones de volúmenes

ml	Combinación de cavidades	N° de tapones
3	3,	7
4	4,	7
5	5,	7
6	6,	7
7	3,4,	6
8	3,5,	6
9	4,5,	6
10	4,6,	6
11	5,6,	6
12	3,9,	6
13	4,9,	6
14	5,9,	6
15	6,9,	6
16	3,4,9,	5
17	3,5,9,	5
18	3,6,9,	5
19	4,6,9,	5
20	5,6,9,	5
21	3,9,9,	5
22	4,9,9,	5
23	5,9,9,	5
24	6,9,9,	6
25	3,4,9,9	4
26	3,5,9,9	4
27	3,6,9,9,	4
28	4,6,9,9,	4
29	5,6,9,9,	4
30	3,9,9,9,	4
31	4,9,9,9,	4
32	5,9,9,9,	4
33	6,9,9,9,	4
34	3,4,9,9,9,	3
35	3,5,9,9,9,	3
36	3,6,9,9,9,	3

ml	Combinación de cavidades	N° de tapones
37	4,6,9,9,9,	3
38	5,6,9,9,9,	3
39	3,9,9,9,9,	3
40	4,9,9,9,9,	3
41	5,9,9,9,9,	3
42	6,9,9,9,9,	3
43	3,4,9,9,9,9,	2
44	3,5,9,9,9,9,	2
45	3,6,9,9,9,9,	2
46	4,6,9,9,9,9,	2
47	5,6,9,9,9,9,	2
48	3,9,9,9,9,9,	2
49	4,9,9,9,9,9,	2
50	5,9,9,9,9,9,	2
51	6,9,9,9,9,9,	2
52	3,4,9,9,9,9,9,	1
53	3,5,9,9,9,9,9,	1
54	3,6,9,9,9,9,9,	1
55	4,6,9,9,9,9,9,	1
56	5,6,9,9,9,9,9,	1
57	3,9,9,9,9,9,9,	1
58	4,9,9,9,9,9,9,	1
59	5,9,9,9,9,9,9,	1
60	6,9,9,9,9,9,9,	1
61	3,4,9,9,9,9,9,9,	--
62	3,5,9,9,9,9,9,9,	--
63	3,6,9,9,9,9,9,9,	--
64	4,6,9,9,9,9,9,9,	--
65	5,6,9,9,9,9,9,9,	--
66	3,9,9,9,9,9,9,9,	--
67	4,9,9,9,9,9,9,9,	--
68	5,9,9,9,9,9,9,9,	--
69	6,9,9,9,9,9,9,9,	--

Para calcular el peso hay que multiplicar el volumen por la densidad del producto