

Bulk Grilled Sandwiches



Ingredients	10 servings ⅓ sheet pan	20 servings ½ sheet pan
Purée Bread Mix Rubicon or Darlington	3 cups (420g)	6 cups (840g)
Rubicon Grilled Toast Coloring Mix	2T	¹∕₄ cup
Hot water (170-185°F)	4 cups	8 cups
Vegetable Oil	6T	12T (³/₄ cup)
Sandwich filling	as needed	as needed

Purée Bread Sandwich Preparation

- 1. Spray a sheet pan with food release. Sprinkle grilled toast coloring mix and shake to coat the bottom.
- 2. In a bowl, combine bread mix with oil; slowly whisk in hot water until smooth.
 - 10 servings (quarter sheet pan): 1 ½ cups bread mix + 3 Tbsp oil + 2 cups hot water
 - 20 servings (half sheet pan): 3 cups bread mix + 6 Tbsp oil + 4 cups hot water
- 3. Spread mixture evenly on prepared sheet pan with a metal spatula.
- 4. Prepare a second pan using the same method without the coloring mix. You now have 2 sheet pans: one plain, one with coloring. Let both sheet pans sit for 15 minutes.
- 5. Spread sandwich filling evenly over the pan without coloring mix.
- 6. Loosen edges of the grilled colored pan with a spatula, then flip it carefully on top of the first pan by lining up the long edges. Remove the top pan.
- 7. Cover with film wrap and refrigerate until service.
- 8. Slice: for 20 sandwiches, cut 3 x 4 on a half sheet pan; for 10 sandwiches, cut 1 x 4 on a quarter sheet pan.

Notes

- If struggling with shaping: double-check recipe details—especially volumes and temperature ranges. Use a scale, if possible, for accuracy. Chill in freezer for 15 minutes, then shape while cold.
- Sandwiches may be served cold or warm. If serving warm, cover with foil and heat in 350°F oven for 15-20 minutes, or until the proper internal temperature is reached.
- Sandwiches can be prepared in advance, wrapped individually in foil, and frozen. To reheat, place wrapped sandwiches in a steam table pan and place in 350°F oven for 30-40 minutes until the sandwiches reach the proper temperature.
- · HACCP Suggestions: Up to 4 hours room temperature. Up to 72 hours under refrigeration.







