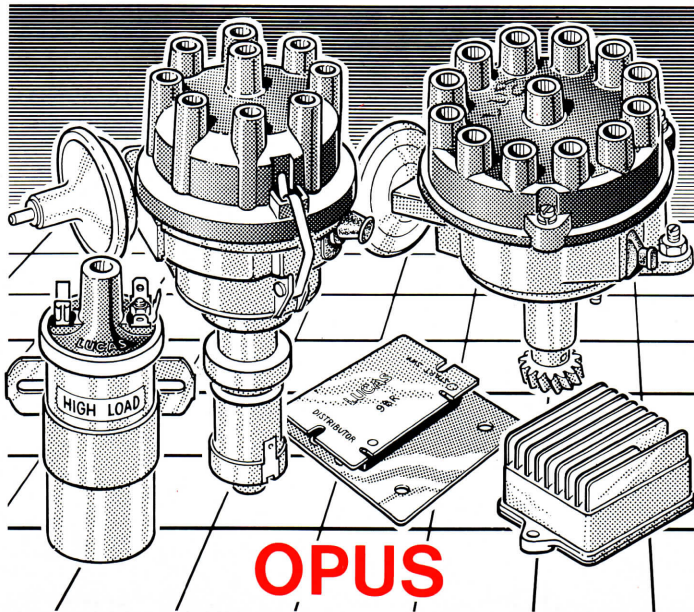


Electronic Ignition Systems



TEST CARD

Publication Number
XRB211

Lucas



Lucas Electrical Limited, Parts and Service Division, Great Hampton Street, Birmingham B18 6AU
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RECOMMENDED TEST EQUIPMENT AND TOOLS

- DC Moving Coil Voltmeter Scale 0-20 V
- HT Test Lead and LT Jumper Cable
- Non-Ferrous Feeler Gauges

- Note: 1 The ignition must be switched 'on' for all tests except TESTS 3 and 8
2 Key to symbols used in charts for TEST 2

- Correct reading
- H** High reading
- L** Low reading

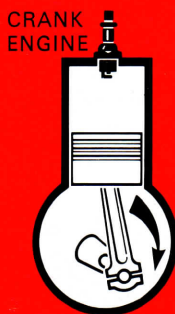
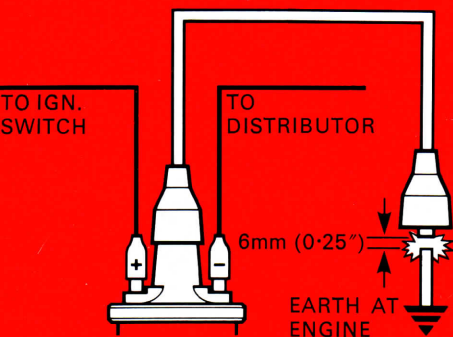
WARNING

Ignition systems produce high voltages. Besides the risk from electrical shock, danger can arise through sudden uncontrolled body movement causing contact with rotating fans, pulleys, etc. Even with a stationary engine a thermostatically controlled radiator fan may be rotating or suddenly commence to rotate.

TAKE GREAT CARE TO AVOID THE RISK OF INJURY.

TEST:

1 CHECK HT SPARKING



RESULT:

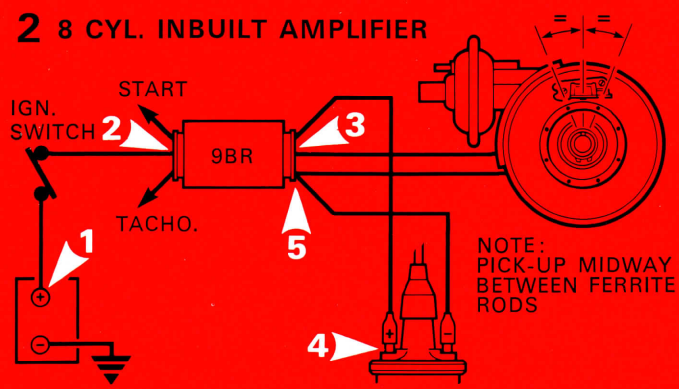
Should be: Regular sparking

TEST 7

No sparking

TEST 2

2 8 CYL. INBUILT AMPLIFIER



Measure voltages at 1-5 inc.
Should be:

- 1 More than 11.5V
- 2 1V max. below V at 1
- 3 1.5V max. below V at 1
- 4 4V-8V
- 5 0.5V-1.8V

All correct ▶ TEST 3

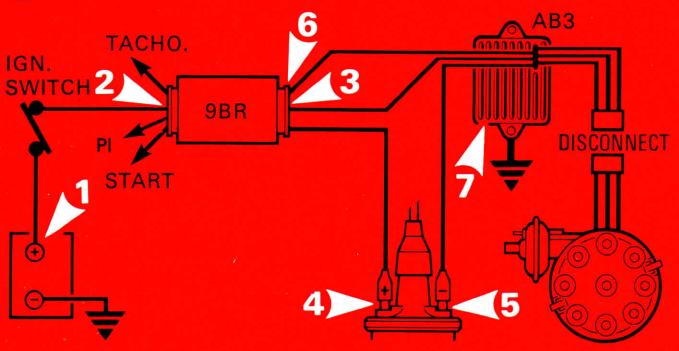
Incorrect reading(s) ▶ SEE CHART

1	2	3	4	5
L	✓	✓	L or ✓	✓
✓	L	✓	L or ✓	L or ✓
✓	✓	L	H or ✓	H or ✓
✓	✓	✓	L	L or ✓
✓	✓	✓	H	✓
✓	✓	✓	H	L
✓	✓	✓	H	H
✓	✓	✓	✓	L

SUSPECT

- Battery discharged
- Ign. switch, feed to/from ign. switch
- Ballast resistor
- Ballast resistor, ballast/coil '+' lead
- Solenoid - cold start circuit
- Coil, ballast/coil '-' lead
- Amplifier
- Amplifier

2 8/12 CYL. AB3 AMPLIFIERS (48012, 48018, 48019)



Measure voltages at 1-7 inc.
Should be:

- 1 More than 11.5V
- 2 1V max. below V at 1
- 3 1.5V max. below V at 1
- 4 4V-8V
- 5 0.3V-1.3V
- 6 0.5V-2.5V
- 7 0V-0.1V

All correct. Reconnect pick-up ▶ TEST 3

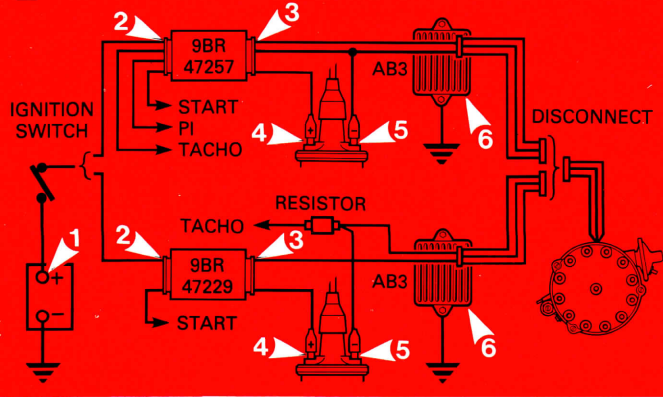
Incorrect reading(s) ▶ SEE CHART

1	2	3	4	5	6	7
L	✓	✓	L or ✓	✓	✓	✓
✓	L	✓	L or ✓	L or ✓	L or ✓	✓
✓	✓	L	H or ✓	H or ✓	H or ✓	✓
✓	✓	✓	L	L or ✓	✓	✓
✓	✓	✓	H	✓	✓	✓
✓	✓	✓	H	L	✓	✓
✓	✓	✓	H	H	✓	✓
✓	✓	✓	H	H	L	✓
✓	✓	✓	✓	L	✓	✓
✓	✓	✓	H or ✓	H or ✓	H or ✓	H

SUSPECT

- Battery discharged
- Ign. switch, feed to/from ign. switch
- Ballast resistor
- Ballast resistor, ballast/coil '+' lead
- Solenoid - cold start circuit
- Coil
- Amplifier
- Ballast resistor
- Amplifier
- Amplifier earth

2 12 CYL. AB3 AMPLIFIERS (48025 or 48036)



Measure voltages at 1-6 inc. Should be:

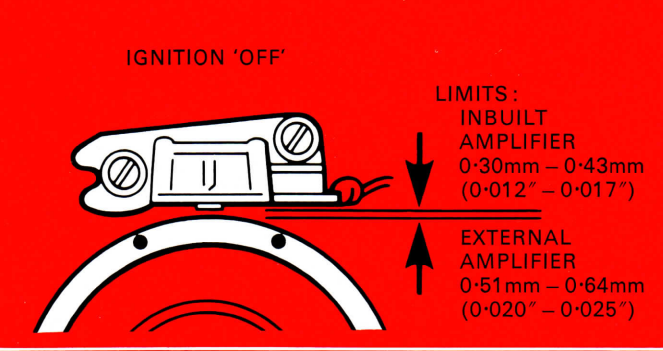
- 1 More than 11.5V
- 2 1V max. below V at 1
- 3 1.5V max. below V at 1
- 4 4V-8V
- 5 0.3V-1.3V
- 6 0V-0.1V

All correct. Reconnect pick-up TEST 3
 Incorrect reading(s) SEE CHART

1	2	3	4	5	6
L	✓	✓	L or ✓	✓	✓
✓	L	✓	L or ✓	L or ✓	✓
✓	✓	L	H or ✓	H or ✓	✓
✓	✓	✓	L	L or ✓	✓
✓	✓	✓	H	✓	✓
✓	✓	✓	H	L	✓
✓	✓	✓	H	H	✓
✓	✓	✓	✓	L	✓
✓	✓	✓	H or ✓	H or ✓	H

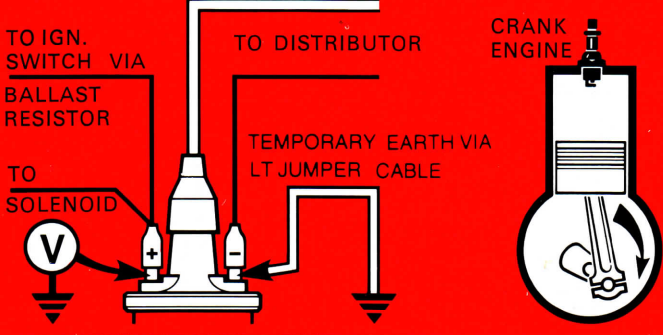
SUSPECT
Battery discharged
Ign. switch, feed to/from ign. switch
Ballast resistor
Ballast resistor, ballast/coil '+' lead
Solenoid - cold start circuit
Coil
Amplifier
Amplifier
Amplifier earth

3 CHECK AIR GAP



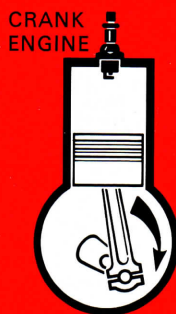
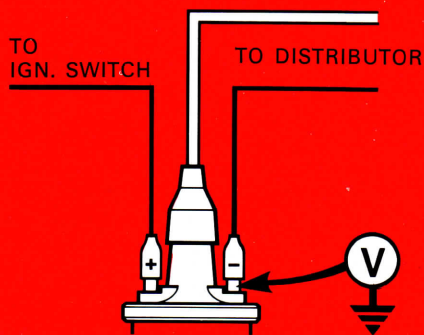
Correct TEST 4
 Incorrect, adjust Rectify
 If engine will not start TEST 4

4 CHECK 'START' VOLTAGE AT COIL '+' (BALLASTED IGNITION ONLY)



Voltage should increase while cranking TEST 5
 If no increase while cranking, check supply from ignition terminal (starter solenoid) and 9BR Ballast Resistor (where fitted) Rectify
 If engine will not start TEST 5

5 CHECK AMPLIFIER SWITCHING



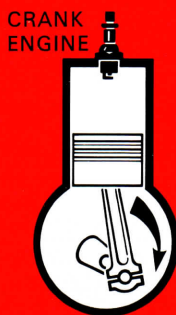
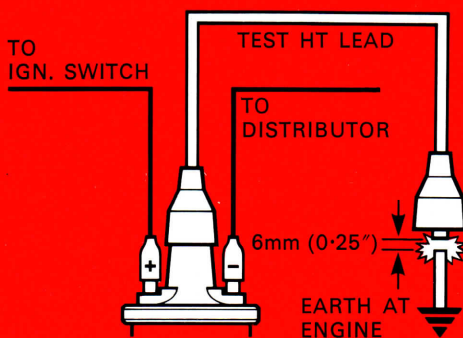
Voltage should increase while cranking

TEST 6

If no increase, amplifier is faulty
Replace amplifier
If engine will not start

TEST 6

6 CHECK HT SPARKING



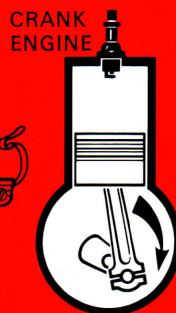
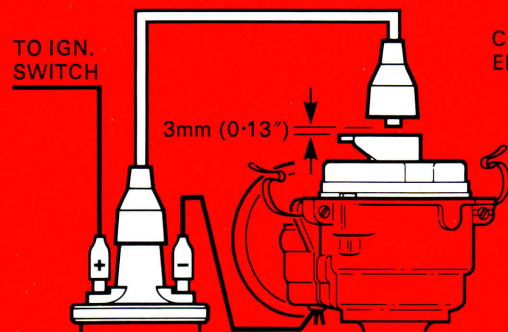
Should be:
Good HT sparking
Repeat with original HT lead

TEST 7

No sparking
Replace coil
If engine will not start

TEST 7

7 CHECK ROTOR ARM



Should be:
No sparking

TEST 8

Good HT sparking
Replace rotor arm
If engine will not start

TEST 8

8 VISUAL AND HT CABLE CHECKS

EXAMINE

- 1 DISTRIBUTOR COVER
- 2 HT CABLE INSULATION
- 3 HT CABLE CONTINUITY
- 4 SPARK PLUGS

Should be:

- 1 Clean, dry, no tracking marks
- 2 Must not be cracked, chafed or perished
- 3 Must not be open circuit
- 4 Clean, dry and set to correct gap