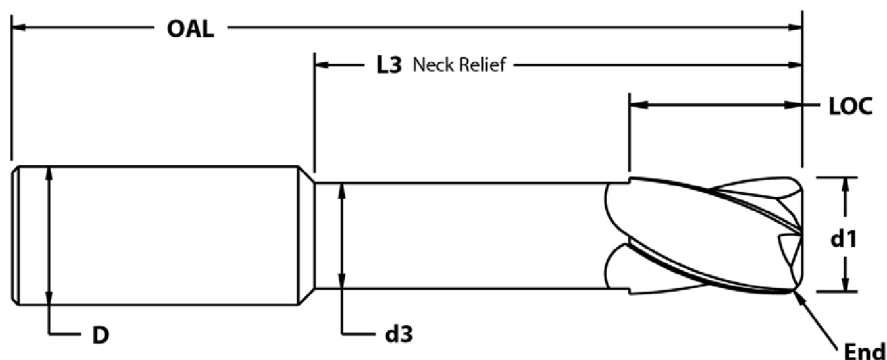




CUSTOM CARBIDE END MILL FORM



End:

- ☐ Square
☐ Ball Nose
☐ Corner Radius (Size: _____)
☐ Chamfer (Size: _____)

Dimensions:

OAL (Overall Length): _____

D (Shank Diameter): _____

LOC (Length of Cut): _____

d1 (Tool Diameter): _____

Number of Flutes: _____

Series:

- ☐ GENERAL PURPOSE
☐ HIGH PERFORMANCE
☐ ULTRA HIGH PERFORMANCE
☐ ULTRA HIGH PERFORMANCE - Aluminum

Special Minimum Order Quantities

Tool Diameter Range	Minimum Order Qty.
Under 3/16" (4mm)	Not Available
3/16"-1/4" (4mm-6mm)	20
5/16"-3/8" (7mm-10mm)	15
7/16"-1/2" (11mm-12mm)	10
9/16"-3/4" (13mm-20mm)	5
7/8"-1" (25mm)	3

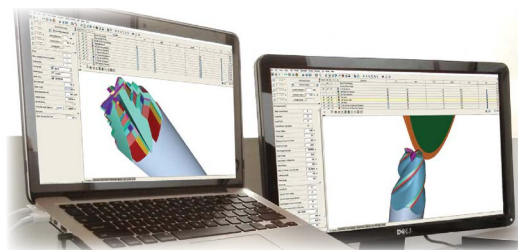
OPTIONAL:

Neck Relief:

- ☐ No
☐ Yes

d3 (Neck Relief Diameter): _____

L3 (Length from Tip): _____



Shank Type:

- ☐ Cylindrical
☐ Weldon Flat

Tapered:

- ☐ No
☐ Yes

Taper Angle (Indicate if angle is per side or included): _____

d1 (Tip Diameter): _____

Coating:

- ☐ Uncoated
☐ ALL4 (Aluminum Chromium Titanium Nitride)
☐ ZrN (Zirconium Nitride)
☐ DLC (Diamond Like Carbon)

OTHER INFORMATION:

Material(s) being machined: _____

Current Speed: _____ Radial DOC.: _____

Current Feed: _____ Axial DOC.: _____

End User Company Name: _____

End User Contact: _____

Other Information: _____

