GAS/ELECTRIC PARTNERSHIP HOUSTON, TX

Leigh Severin & Travis Tyer-Williams Ron Miller-Basic Systems Matt Colosino-Crescent Power Systems

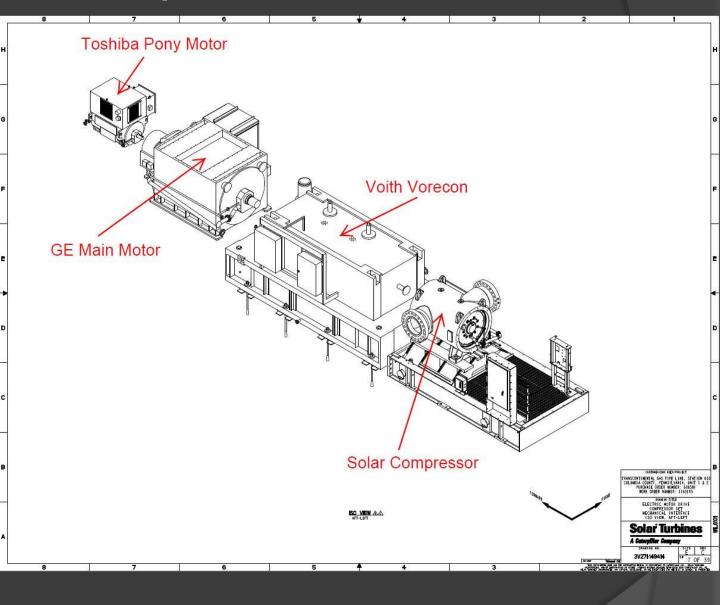






Pony Motor Starting System for a Gas Compressor Train

Compressor Train



System Criteria

- Pony Motor Details
 - Torque Rating
 - LV or MV
 - Duty
 - Bearings & Lubrication
 - VFD Compatible
 - Coupling

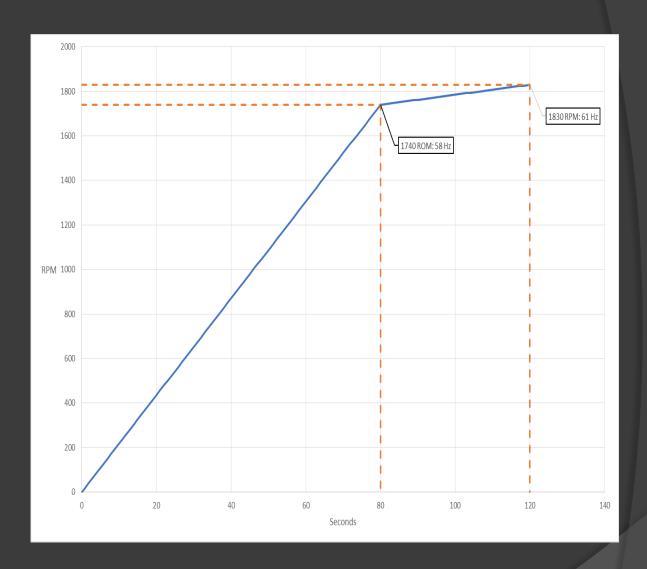
System Criteria

- VFD Details
 - Rating
 - Input Voltage
 - Harmonics
 - Redundancy
 - Sync-transfer Controls
 - Acceleration
 - Testing

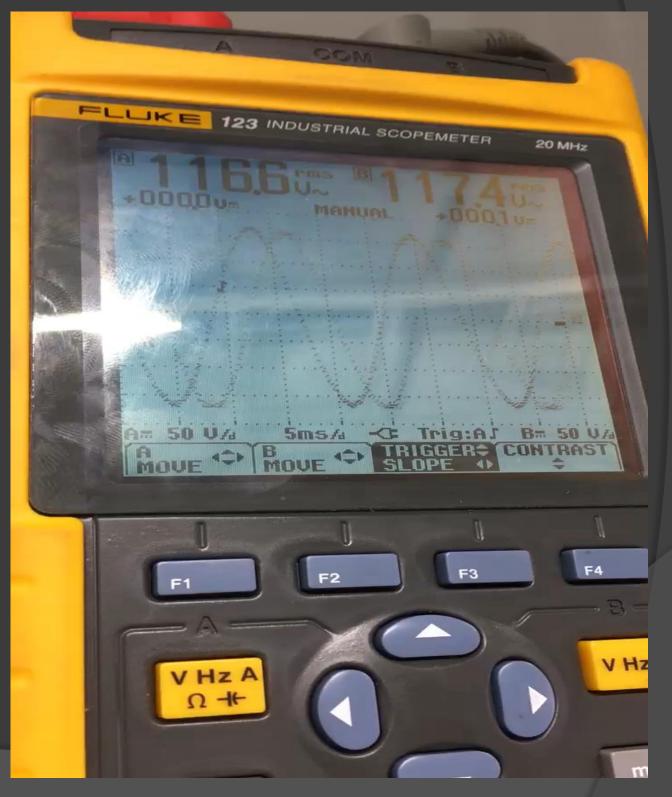
Important Items

- Coordination amongst equipment suppliers
- Process StartingConditions
- Control Systems
- Regenerated Power to the VFD
- Reverse Power to the Utility

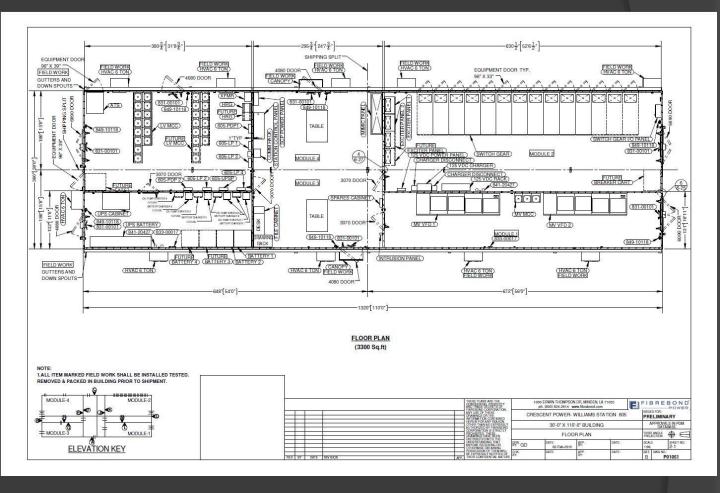
Acceleration Curve



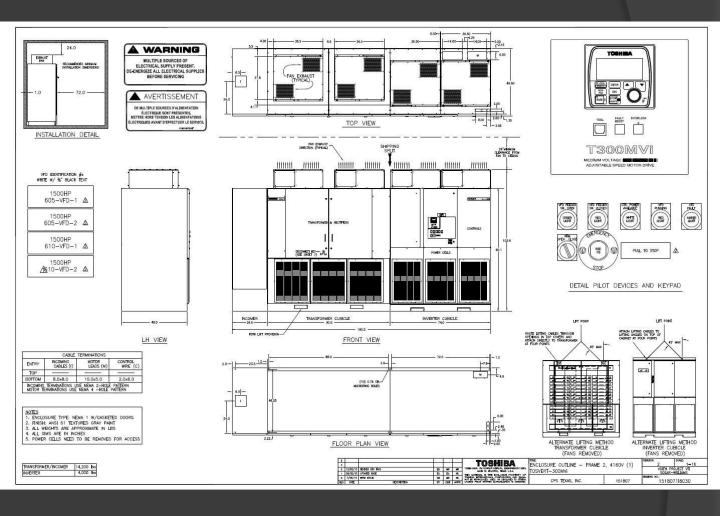
Oscilloscope Video



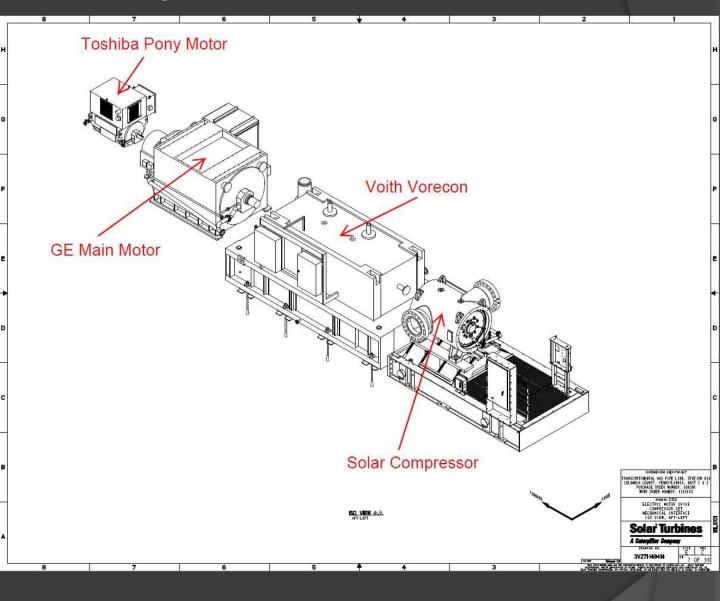
Building Layout



Toshiba MV VFD



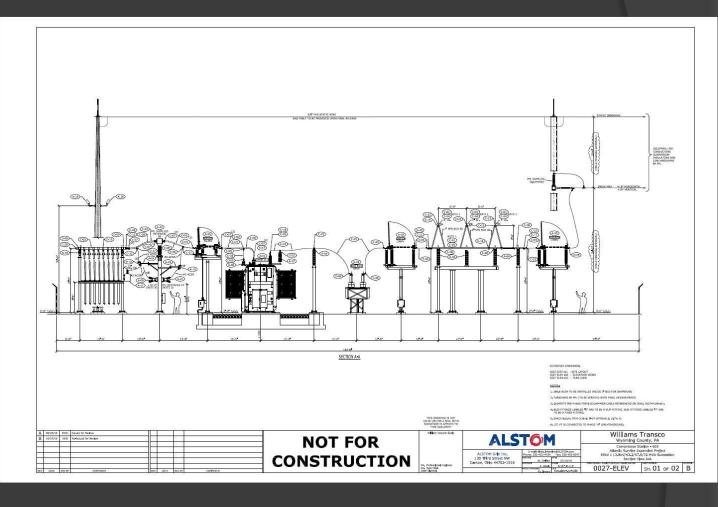
Compressor Train



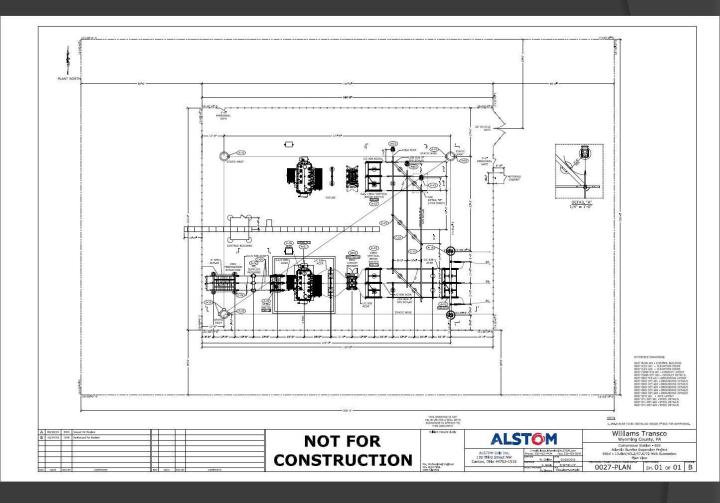
Site View



69kV Substation



69kV Substation



Conclusion

- Reliable
- Efficient
- Simple
- Cost Effective
- Easy to Maintain
- Easy to Troubleshoot

Questions???

