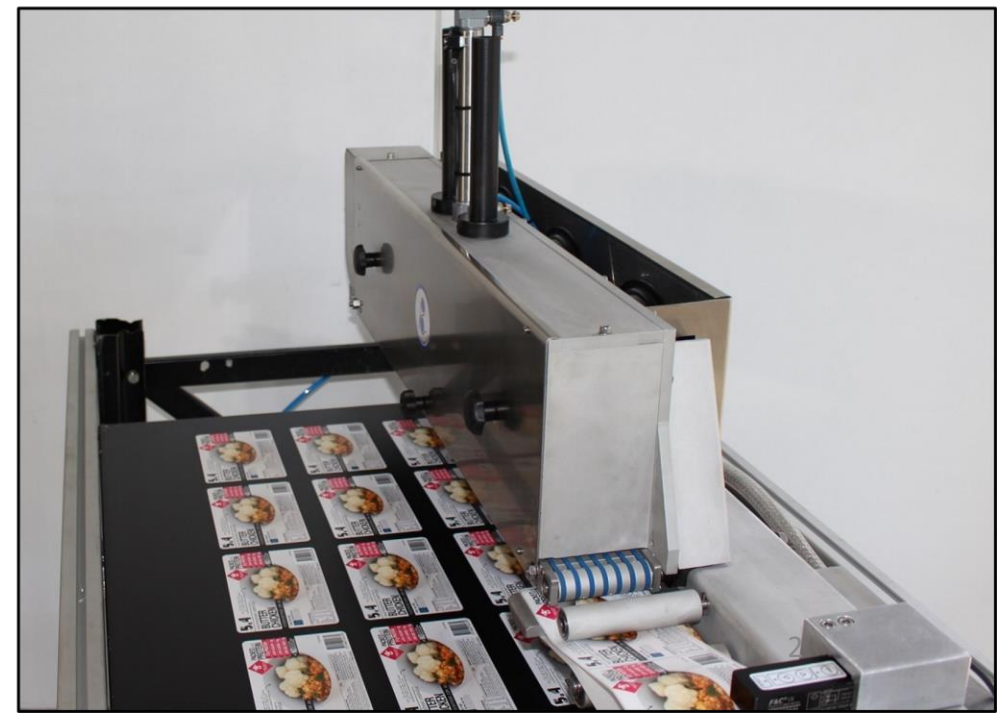


# CWL - CROSS WEB LABELER

CONTROL PANEL OPERATOR FRIENDLY SYSTEM

Including network link  
for remote control

Can be integrated to most production lines





|               |   |          |          |
|---------------|---|----------|----------|
| Motor Status: | 0 | No Error | Operator |
|---------------|---|----------|----------|

**Current Label Selection:**

Code: F

Label Name: FOREST HILL

Automatic Mode Control

Labeller Status

Run Automatic

Label Counter: 770

Remaining: 1230

Missing Labels: 0

Speed: 400

Pos. error: 0.0

Disabled

Low Label Warning



|               |   |          |          |
|---------------|---|----------|----------|
| Motor Status: | 0 | No Error | Operator |
|---------------|---|----------|----------|

Current Label Selection:  
Code: F  
Label Name: FOREST HILL

Automatic Mode Control

Labeller Status

Stopped

Label Counter: 770

Remaining: 1230

Missing Labels: 0

Speed: 400      Length: 64.7

Pos. error: 0.0

Disabled

Low Label Warning

CWL – 150 Label Recipes

16 – 09 – 202513:43

Motor Status:

0

No Error

Operator

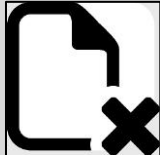


|   | Code | Label Name          | Total Dispensed |
|---|------|---------------------|-----------------|
| 1 | A15  | Sample Label 240 mm | 400             |
| 2 | F    | Forest Hill         | 6000            |
| 3 |      |                     |                 |
| 4 |      |                     |                 |
| 5 |      |                     |                 |
| 6 |      |                     |                 |
| 7 |      |                     |                 |
| 8 |      |                     |                 |
| 9 |      |                     |                 |

Select Label

ID: 1   Code: A15

Name: Sample Label 240 mm





Label RecipesMachine StatisticsMachine Diag.Manual ModeServiceSet Up MenuManual Screen



Motor Status:

0

No Error

Operator

## Recipe Edit - Parameters

Code

Current Label Selection:

ID: 1

Code: A 15

Code and Name  
are editable on the page

Name: Sample Label 240 mm



Dispensing Speed

Speed limit  
450 mm /sec.

280.0



Labels per Roll

3200



Label Position Dispensing Edge

2.0



Label dispense delay

0.0

Select Label

ID: 1 Code: A15

Name: Sample La

Label  
RecipesMachine  
StatisticsMachine  
Diag.Manual  
Mode

Service

Set Up  
MenuManual  
Screen

|                               |                |                                                                                     |
|-------------------------------|----------------|-------------------------------------------------------------------------------------|
| Current total label dispensed | 73 pcs         |  |
| Current run time              | 3 hrs 57 mins  |  |
| Live time label dispenses     | 796 pcs        |                                                                                     |
| Live time run time            | 52 hrs 20 mins |                                                                                     |

|               |   |          |       |  |
|---------------|---|----------|-------|--|
| Motor Status: | 0 | No Error | Admin |  |
|---------------|---|----------|-------|--|

|                                                                                                                                                                               |                                                                                                                                                                                                                                    |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| <div><div><div></div></div><div><div></div></div><div><div></div></div></div> <div><div>Product Sensor</div><div>Label Sensor</div><div>Rewind Full Sensor</div></div>        | <div><div>Stepper Motor</div><div><div>V Supply</div><div>4769 mv</div></div><div><div>C Supply</div><div>4769 mv</div></div><div><div>9010 : OD</div><div>2504 ma</div></div><div><div>9010 : OB</div><div>0 ma</div></div></div> |  |
| <div><div><div></div></div><div><div></div></div><div><div></div></div></div> <div><div>Automatic / Ready Light</div><div>Rewind Full Light</div><div>Error Light</div></div> |                                                                                                                                                                                                                                    |  |





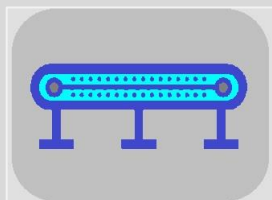
Motor Status:

0

No Error

Admin

Motor Status:



Conveyor Mode

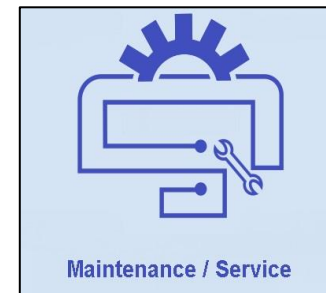
Disabled

Low Label Warning

## Machine Service

|                                  |    |
|----------------------------------|----|
| Total Days in Service            | 1  |
| Remaining Days till next Service | 89 |
| Total Days till next Service     | 90 |
| Warning Days till next Service   | 14 |
|                                  |    |

Reset Warning for 24 Hrs.



Maintenance / Service

Service: [sales@baumann-industries.com](mailto:sales@baumann-industries.com)Label  
RecipesMachine  
StatisticsMachine  
Diag.Manual  
Mode

Service

Set Up  
MenuManual  
Screen

|     |                            |              |                                                                                     |
|-----|----------------------------|--------------|-------------------------------------------------------------------------------------|
| 101 | Product Sensor Detect Edge | Leading Edge |  |
| 102 | Label Sensor Detect Edge   | Leading Edge |  |
| 103 | Rewind Sensor Detect Edge  | Leading Edge |  |
| 104 | Machine edge compensation  | 260          |                                                                                     |
| 105 | Machine acceleration       | 1.0          |                                                                                     |
| 106 | Machine deceleration       | 1.0          |                                                                                     |

Save

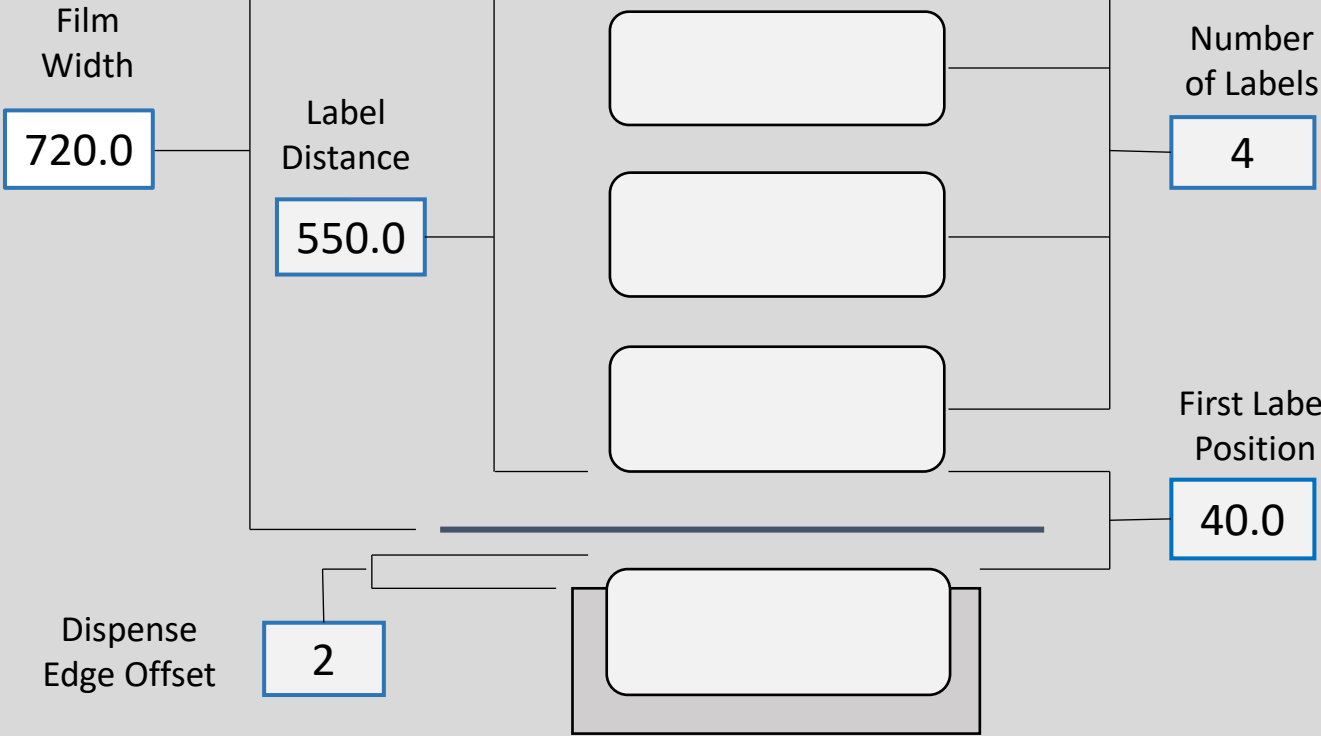


Motor Status:

0

No Error

Operator



|                           |     |
|---------------------------|-----|
| Vac Belt Speed            | 400 |
| Labeller Speed            | 400 |
| Jog Speed                 | 10  |
| Label Start Delay (ms)    | 0   |
| Vac Belt Start Delay (ms) | 0   |
| Tamp Wait Time (ms)       | 2   |
| Tamp Up Time (ms)         | 250 |
| Blow Air Pulse Start (ms) | 1   |
| Blow Air Pulse Stop (ms)  | 200 |



Label Recipes

Machine Statistics

Machine Diag.

Manual Mode

Service

Set Up Menu

Manual Screen



|                         |   |          |       |                |       |                                                                                   |
|-------------------------|---|----------|-------|----------------|-------|-----------------------------------------------------------------------------------|
| CWL – 150 Manual Screen |   |          |       | 16 – 09 – 2025 | 13:43 |  |
| Motor Status:           | 0 | No Error | Admin |                |       |                                                                                   |





|               |   |          |       |  |
|---------------|---|----------|-------|--|
| Motor Status: | 0 | No Error | Admin |  |
|---------------|---|----------|-------|--|



Error



Dispensing



Product Sensor



Label Sensor



Rewind Full Sensor

Motor Speed:

0.00



Motor Position:

0.00



Label  
Recipes

Machine  
Statistics

Machine  
Diag.

Manual  
Mode

Service

Set Up  
Menu

Manual  
Screen



Recipe Edit - Parameters

Current Label Selection:

ID: 1

Code: A 15

Name: Sample Label 240 mm

Code and Name  
are editable on the page









|                                |                                               |
|--------------------------------|-----------------------------------------------|
| Dispensing Speed               | <div>Speed limit<br/>450 mm /sec.</div> 280.0 |
| Labels per Roll                | 3200                                          |
| Label Position Dispensing Edge | 2.0                                           |
| Label dispense delay           | 0.0                                           |



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