OPERATING INSTRUCTION

CONTROL UNIT
SESOTEC METAL DETECTOR

GENIUS +

BAUMANN
GLOBAL PACKAGING GROUP

INDUSTRIAL AUTOMATION & FOOD PACKAGING MACHINERY

Manufacturer:
Sesotec GmbH
D-94513 Schönberg, Germany

Contact:
Sesotec GmbH
Regener Straße 130
D-94513 Schönberg, Germany

Represented by:

Baumann Australia Pty.Ltd.
8 Powys CCT.
Castle HILL NSW 2154
AUSTRALIA

E-mail: sales@baumann-industries.com
www.baumann-industries.com

Service Hotline:+61 (02) 720 521 70
Mobile: 0423 544 686

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1 General information

1.1 Introduction

The texts and illustrations in this instruction manual are for the exclusive purpose of explaining how to operate and handle the control unit. The manufacturer accepts no responsibility for damage resulting from the use or misuse of this equipment. All appropriate safety rules and regulations for the use of this equipment must be adhered to. If you have any questions with regard to the installation and operation of this equipment please do not hesitate to contact us.

1.2 About this document

1.2.1 Identification

Number:	GENIUS+-BA-CU-EN-9101
Issue date:	01.01.2019

1.3 Field of application

The GENIUS+ control unit is used in combination with Sesotec metal detectors and separators in the plastics, wood, food, chemical, and in a special version also in the pharmaceutical industry. Depending on the respective version, these systems inspect packed, unpacked, or piece products, and bulk materials for magnetic and non-magnetic metal contaminations.
Of course they also are suitable for similar applications in other branches of industry.

1.4 Application reasons

- Product liability
- ISO 9000
- TQM (Total Quality Management)
- Protection of machines and quality assurance

1.5 System identification

The information in this instruction manual only applies to the GENIUS+ control unit. A label with the respective data is attached at every system.

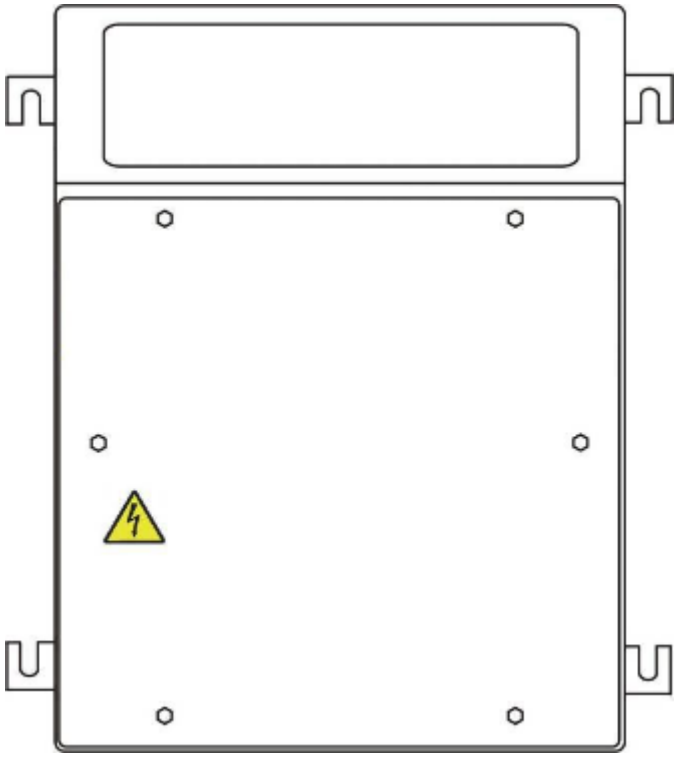
1.6 Symbols used

Symbol	Signal word	Meaning
	**Danger**	Warning: Possibility of severe or even fatal personal injuries.
	**Danger**	The lightning symbol is an explicit warning that there is danger from electric current.
	**Warning**	Warning: Possibility of minor personal injuries or property damage.
	**Caution**	Warning: Possibility of defects or destruction of the equipment.
	**Important information**	Indicates an important information for the function.
	**Important hint**	Indicates an important hint for the function.

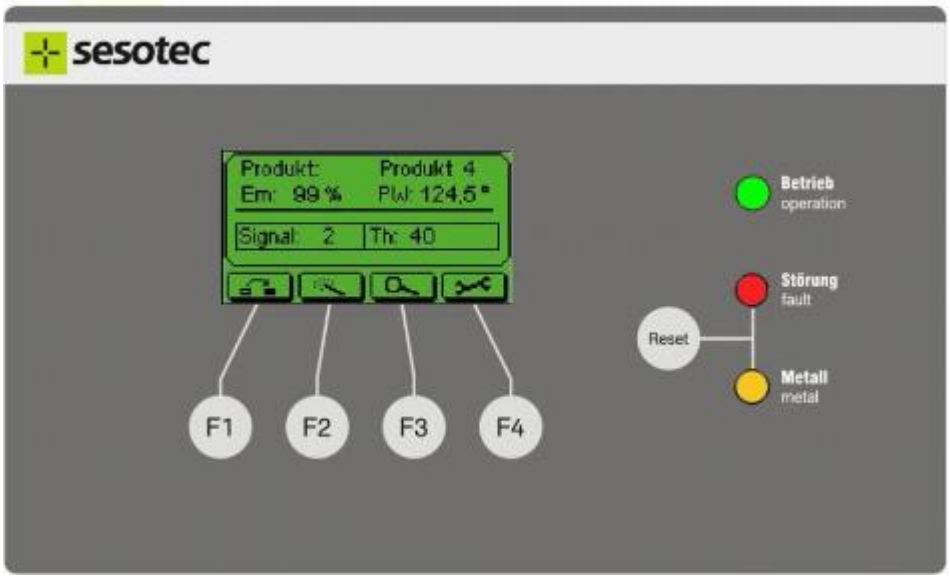
1.7 EC DECLARATION OF CONFORMITY

(see annex – EC DECLARATION OF CONFORMITY)

1.8 Overview



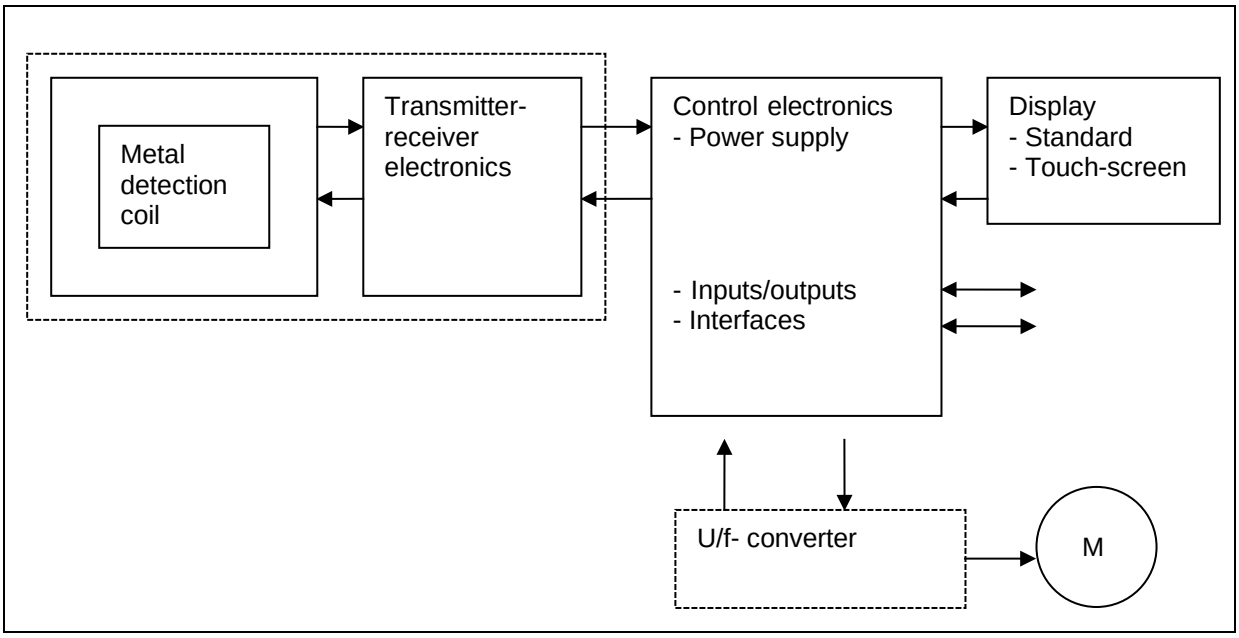
GENIUS+ Control Unit



Graphic display

2 Design and method of operation

2.1 Functional principle



The metal detector works with the so-called "balanced coil" principle:
The transmitter winding in the search coil creates a high-frequency electromagnetic field, which is received by symmetrical placed receiver windings. The windings are connected against each other; when undisturbed, the system is in balance.

An electrically conductible object within the detection area disrupts this balance and the electronic creates a switch signal.
A "teach in process" allows to suppress the conductivity of the product itself. Deviations from the taught-in product are usually caused by metal contaminants, which are detected by the device with high precision.

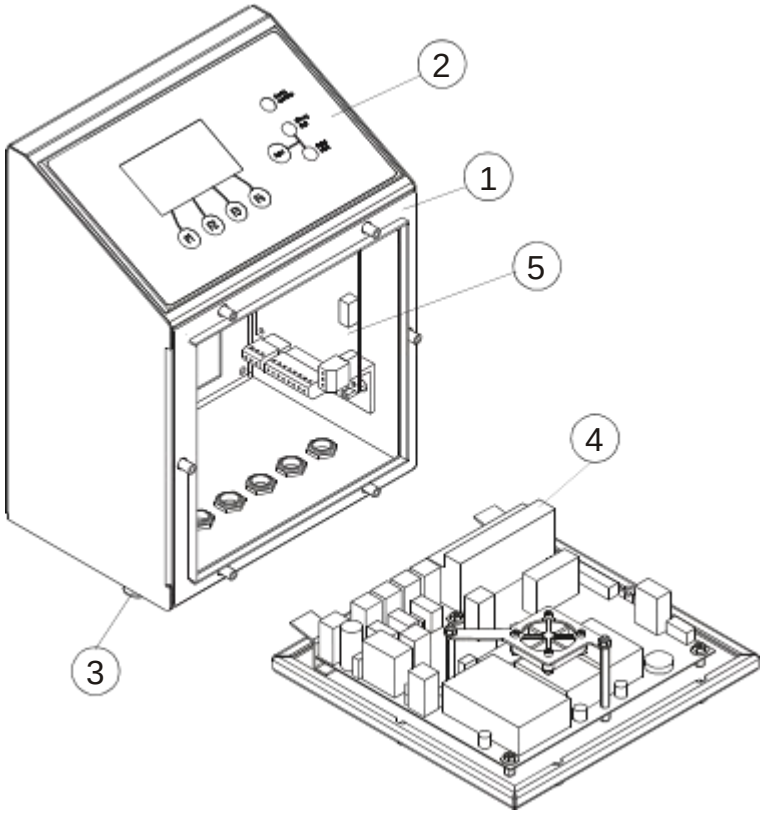
The metal detector is equipped with comprehensive test and analysis software to ensure fault-free operation and retracing of product errors.

Interfaces allow simple operation as well as connection to a data management system.

	For reasons of the employed technology it is not possible to guarantee 100% metal detection.

2.2 Functional and control elements

2.2.1 GENIUS+ – Complete

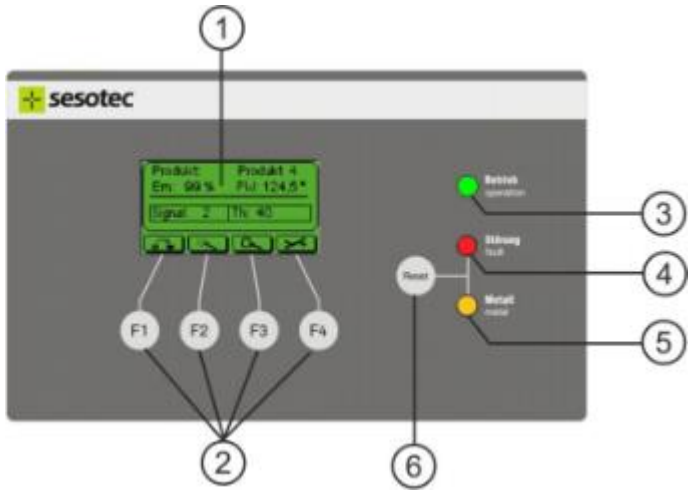


Basic elements:
(1) Housing
(2) Operating module (LCD graphic display or touch-screen (option))
(3) Cable glands
(4) Control electronics board - STE-M
(5) Evaluation electronics board - AWE-M

Additional options (not shown): (Of options 7, 8, 9, 10 and 12 only 2 can be used at the same time)
(6) Multi-frequency technology Duo (for few different products) for sensitivity optimization
(7) Serial interface RS232 with plug (IP65, 4-pole)
(8) Serial interface RS485 with plug (IP65, 4-pole)
(9) Ethernet interface (TCP/IP 100 Mbit/s, IP 65, RJ45)
(10) WLAN interface (802.11 b/g) with integrated aerial
(11) USB interface (only in combination with touch-screen)
(12) Profibus

2.2.2 Operating module with LCD graphic display

(For the colour-touch-screen option please refer to the separate operating instruction)



(1) LCD display
(2) Function keys F1 - F4
(3) Green lamp: Operation
Illuminates when metal detection is active
(4) Red lamp: Fault
Flashes in case of fault/error
(5) Yellow lamp: Metal
Illuminates in case of metal alarm
(6) Resetting of metal and alarm signals

LED "Operation" (green)
Illuminated when device is ready.
Requires:
- Power supply
- Evaluation unit ready for detection
- Outlets activated in "Outlet (Options)" menu
- Bypass function **not** activated

Running conveyor (only in operation mode "conveyor with controller")
- In combination with trigger-LB: Illuminates only while product is in the coil

The operation indicator LED is turned off during the teach-in process!

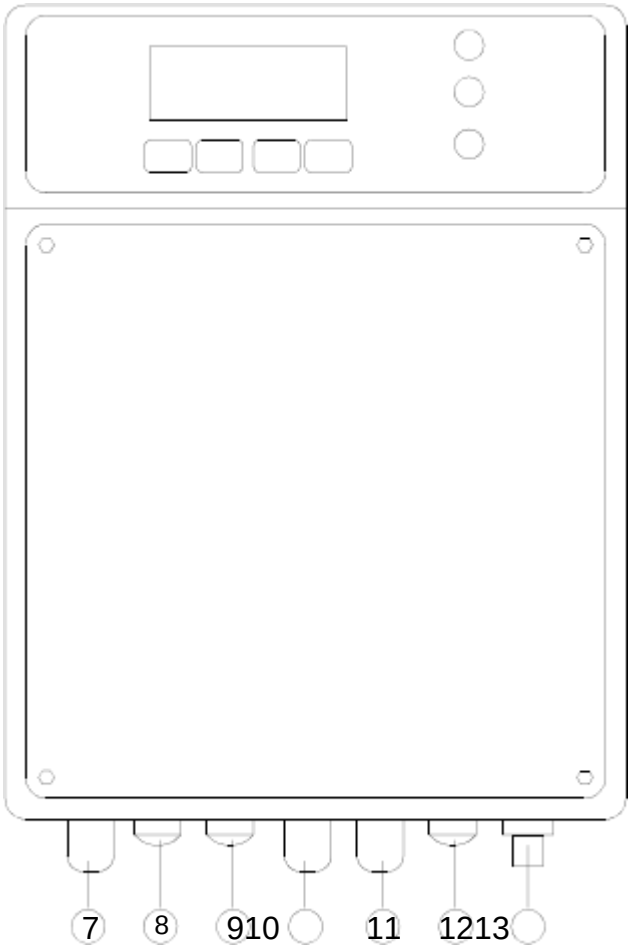
The green LED flashes
- As a warning (e.g. when the battery is too low)
- When requesting an audit (audit check)

LED "Fault" (red)
In case of a fault / error, the red LED flashes

	If the system is switched off when a fault is indicated, the fault will be indicated again when the system is turned on again.

LED "Metal" (yellow)
The LED is not activated straight after detection, but parallel to the activation of solenoid valve MV1 after a delay for the rejection time.
The LED is illuminated during manual ejection on the devices Rapid, GF or LIQUISCAN.

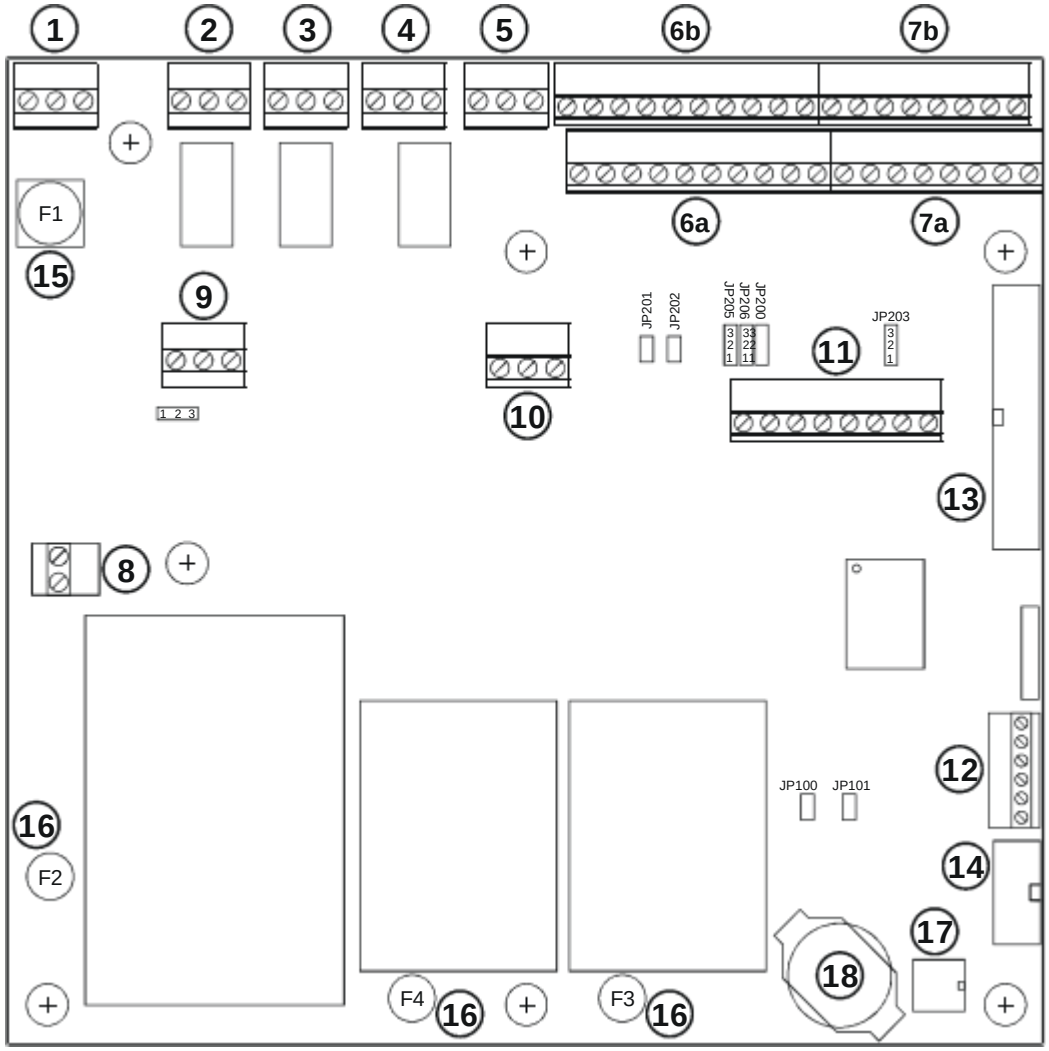
2.2.3 Cable glands



(7) Cable gland for the mains cable
(8) Cable gland for free use
(9) Cable gland for free use
(10) "Receiver" cable gland for connecting the detector coil (when coil is removed)
(11) "Transmitter" cable gland for connecting the detector coil (when coil is removed)
(12) Cable gland for free use
(13) Cable gland for free use (or connection of the serial interface (option)

2.2.4 GENIUS+ – Controller board STE

2.2.4.1 STE version, article number 33014718



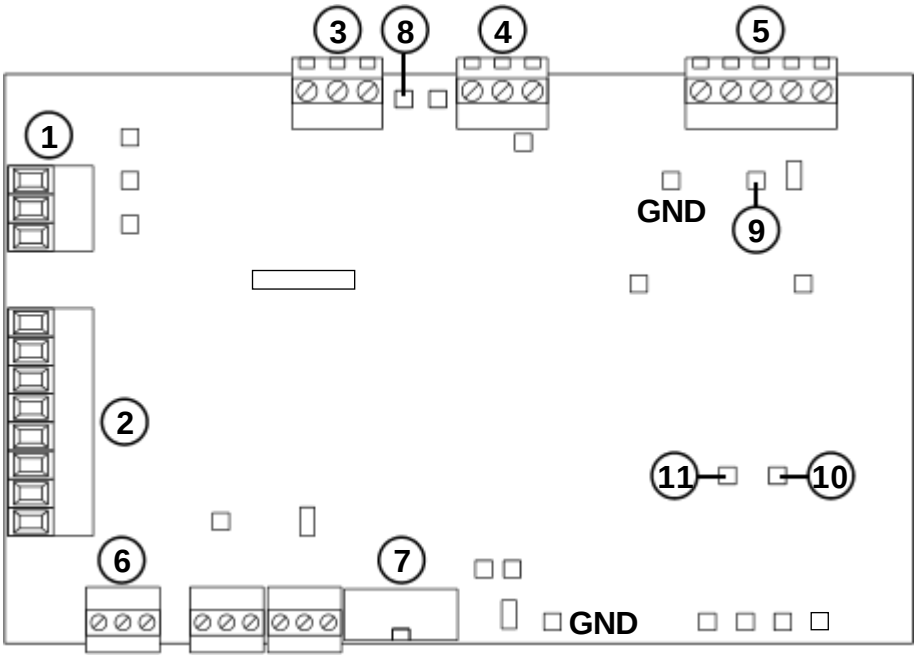
Jumper	Position	Comment
JP101	Unpopulated	HW-Reset
JP400	1-2	MV 24V intern (default)
	2-3	MV 24V via ST15 (plug 9)
JP203	2-3	Default
JP200 / JP205 / JP206	1-2	UART2 = RS232 (default)
	2-3	UART2 = RS485
JP201 / JP202	Plugged	Exclusion RS485 (default)

Fuse	Description	Type
F1	Mains supply	1,6A slow-blowing 1500A @ 250VAC 5x20mm
F2	Mains supply IC1	1,6A slow-blowing 35A @ 250VAC TR5
F3	Mains supply IC2	1,6A slow-blowing 35A @ 250VAC TR5
F4	Mains supply IC3	1,6A slow-blowing 35A @ 250VAC TR5

Connectors:	(1) "Mains": Mains supply (2) "Fault": Potential-free change-over contact (3) "Metal 2": Potential-free change-over contact (4) "Metal 1": Potential-free change-over contact (5) "24V Output 1-2": 24V switching output (6) a) 24 Inputs and outputs. b) Connection detection coil/sensor electronic (7) a) 24 Inputs b) Serial interface RS485/RS232 (8) "Mains Out": Mains connection for additional ACDC module 2 pole (L/N) (9) "24V External": Input for external 24V supply (10) "24Voutput 3-4": 24V Switch outputs (11) Serial interface / Frequency converter / GAD (12) "DC-Output": Output voltages 24V, 5V and Vx (13) Ribbon cable connector for control panel (14) Ribbon cable connector for programming plug
Elements connected to mains voltage:	(1) "Mains" connector (2) "Mains Out" connector (15) Mains fuse total (16) Mains fuse single 
Elements connected to external voltage:	(2) "Fault" connector (3) "Metal 2" connector (4) "Metal 1" connector 
Memory devices:	(17) Device and product data memory (18) Data battery for real time clock

2.2.5 GENIUS+ – Evaluation electronics board AWE

2.2.5.1 AWE version, article number 44006480



Connectors:	(1) STE RS485: Interface RS485 to the controller board (2) Power Supply: Power supply from the controller board (3) Transmitter: Output signal to the detector coil (4) Relay output: Control signal to the detector coil (multi) (5) Receiver: Input signal from the receiver (6) UART1: Connection flasher (7) Ribbon cable connection for programming plug
Test points:	GND Common ground for all signals (8) Transmitter Sine wave signal (45..50Vss) feeding the transmitter coil (9) Receiver Signal from the receiver coils (10)Metal signal branch S (11)Metal signal branch A

3 Dimensions and technical data

3.1 Technical data sheet, see annex

3.2 Supply connections, see technical data sheet in the annex

3.3 Environmental conditions for operation, storage, and transport

The environment of the control unit should be free of any chemical vapours such as softeners, chlorine, or similar substances. The control unit must not be exposed to direct sunlight or to other environmental influences (rain, snow, storm). For ambient temperature conditions for operation, storage, and transport please refer to the technical data sheet in the annex.

3.4 Noise levels

Sound pressure level measurements (in acc. with DIN 45 635)

Peak value of sound pressure level at a distance of 1m from the machine surface and 1.60m above the floor, LpA, 1m, max.

Result:
Idling: < 70 dB(A)
Activated: < 90 dB(A)

We reserve the right to change the contents due to product innovation or technical improvement.

4 Safety

Our equipment conforms to all official technical safety regulations. However, as a manufacturer we believe it is our duty to make you aware of the following information.

The following safety and danger notes are intended for your protection, for the protection of third parties, and for the protection of the equipment. The safety notes therefore should always be observed!	

4.1 Intended use

The equipment is intended for use in the following fields of application and only in combination with a corresponding detection coil of GLS, GLS-R, C-SCAN DLS, P-SCAN RG, ELS and LIGNUM HX: Suction/pressure conveyor applications, free-fall applications, and applications at a conveyor belt. The equipment can be used in the plastics, food, animal feed, recycling, and chemical industry. Basically it is possible to also use the system in other applications than the intended use stated herein, but such applications always require the prior consultation and approval of Sesotec GmbH.	

4.2 Safety signs

Symbol	Signal word	Location	Meaning
	**Mains voltage**	Cover of the electronics housing	This symbol indicates that mains voltage is used in the electronics housing, and that any connected external circuits (e.g. at the metal relay) also may be energised. There is danger of electric shocks due to the presence of mains voltage. Connection symbols: "Mains" (1)  "Metal ½" (3/4) and "Fault" (2) 

4.3 Dangers arising from non-compliance with safety notes

Any non-observance of safety notes constitutes a danger for life and health.	

4.4 Safety information for operators

The control unit GENIUS+ may only be operated in the intended purpose and in a perfect functioning condition, especially the cover of the electronic housing has to be closed during operation. Entered moisture has to be removed! All fixed warning signs on the equipment may not be removed and have to be in a well recognizable condition. The operating instructions always have to be in a legible condition and complete available. Prior to commissioning always make sure that the applicable accident prevention regulations are observed. If the control unit is not mounted at the detection coil, it must be properly and firmly fastened by means of the four screws. The operator must make sure that the equipment is mounted at an ergonomic height for operation. The operator may only appoint qualified personnel for operation, maintenance and repair work. If potentially explosive materials are examined, the pertinent regulations must be observed.	
In the area where the operating personnel is working the electromagnetic field of the metal detector or separator does not exceed the limits stated in the provisions. Therefore there are no health impairments due to electromagnetic fields in this area for persons and for wearers of medical implants such as cardiac pacemakers. Inside the coil of round or closed tunnel coils, or on the surface of flat coils, the limits may be exceeded depending on design and system version. If work is to be performed inside or at the search coil, persons and wearers of medical implants such as cardiac pacemakers may only enter the equipment when it is turned off, provided that size and design allow this.	

4.5 Safety information for operation, maintenance and cleaning

Because of energised components in the electronics housing there is a risk of injuries due to electric shock or burns. During operation the cover of the electronics housing must be kept closed. Only qualified personnel may operate and clean the equipment.	
If the electronics housing must be opened for maintenance or cleaning purposes, remove any dirt and moisture from the electronics housing, so that no larger amounts may get into the interior. Always disconnect the power supply and any connected external circuits before opening the cover. Any moisture that has penetrated into the interior must be removed from the electronics housing. If any maintenance work must be performed in energised condition, e.g. battery replacement, such work may only be performed by a qualified electrician under strict observation of the attached warning labels and with due regard to standard approved rules of electrical engineering.	
No safe condition is established when outputs are switched "inactive" (with "Disable Outputs", "Bypass", or "Output level inactive". For any maintenance work the compressed-air and power supply of the machine must always be disconnected, and any existing pneumatic cylinders must be vented.	

4.6 Safety information for commissioning

To avoid any injuries due to energised parts in the electronics housing, the information in 5.1 and 5.2 must always be observed.	

4.7 Safety information for storage and transport

Always observe the information in paragraph 12 to avoid any transport damage and personal injuries.	

4.8 Notes on residual risks

Electrical circuits may still be live even after having been isolated from the mains. Switch off immediately if a fault occurs.	

4.9 Notes on stable standing requirements

To avoid any loss of stable standing, the information for transport, commissioning and operation must always be observed. Always make sure that the fastening screws of the control unit are tight during operation. When storing or transporting the control unit, place it on the closed rear panel of the housing.	

4.10 Consequences of unauthorised modification

Unauthorised modification or repair will invalidate all manufacturer declarations and guarantees.	

4.11 Improper use

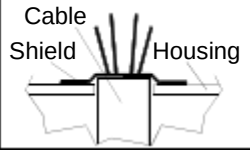
For other applications as enumerated in 4.1 the control unit GENIUS+ intended for – that is regarded as inadmissible operation. Improper use also includes operating the equipment with excessive mechanical, static or dynamic loads (e.g. heavy machine parts or strong vibration). It is furthermore not permitted to inspect any aggressive materials on the conveyor, such as materials containing lyes, acids, and solvents, or materials that react to electromagnetic fields, or living persons or animals, and to operate the system in an Ex protection area.	

5 Commissioning

5.1 Mechanical mounting

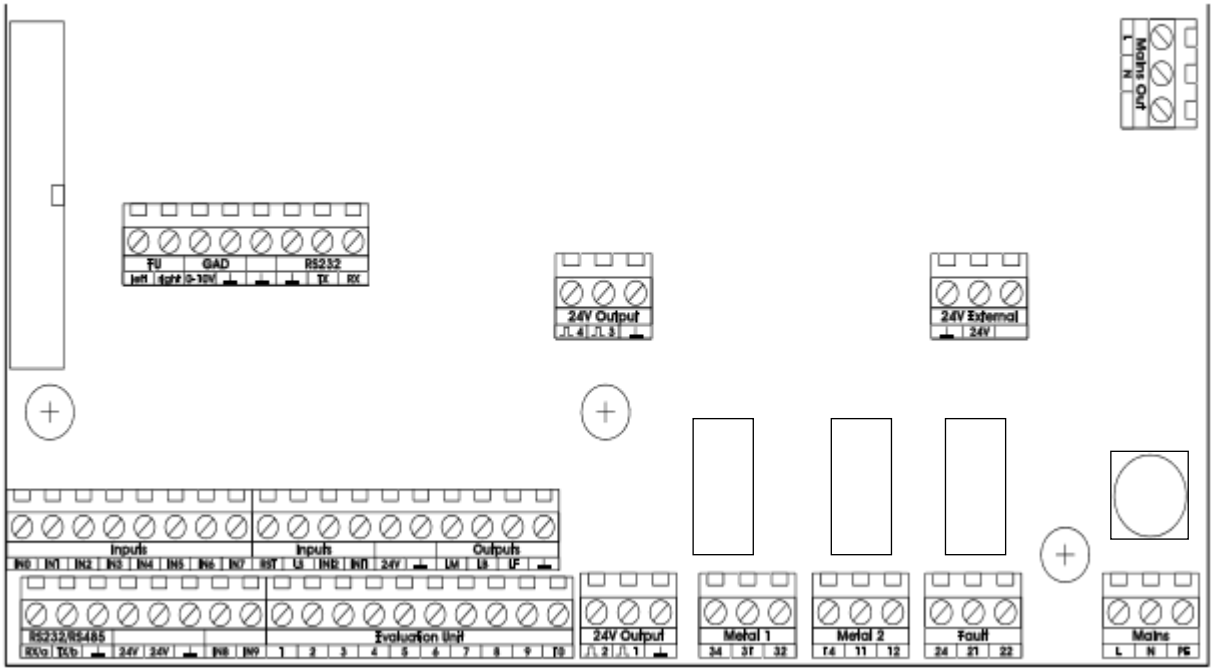
- Ensure stable and non-vibrating installation! In house mounting and operation. Do not install the system in an explosion proof zone.
- Do not install the detection coil and the electronic unit in the vicinity of interference fields (large electric motors and frequency converters!) The distance depends on the power consumption of the motor or of the frequency converter (value for orientation: 5 m).
- Mount the control cabinet by using the provided bores. i.e. at a wall or frame (dimensions are shown in the outline drawings). Pay attention to good stability, as the weight of the control unit is approx. 6 kg.
- Never install the electronic unit in other switchgear cabinets, because this may lead to interference effects.(e.g. from contactor controls)!
- Cable lengths may only be modified after consultation with "Sesotec". Use only original cables. Lay the connecting cable in fixed installation apart from other cables (e.g. fix it with nailing clips or lay it in a cable duct).
- If several metal detector systems are used, the distance of the detection coils must not be less than 2m, if these coils stand side by side. If the coils are arranged opposite to each other, the distance must not be less than 10 m. These values apply to large systems; for smaller systems the distances may be reduced to 50 cm. If, for reasons of space, these distances cannot be observed, please contact Sesotec service!
- Do not install the equipment in such a way that operation of the mains cut-off switch is hindered in any way!

5.2 Connection of the equipment

	In order to meet CE conformity all cable outside of the housing have to be shielded. The shields must be grounded immediately after the cable gland.	

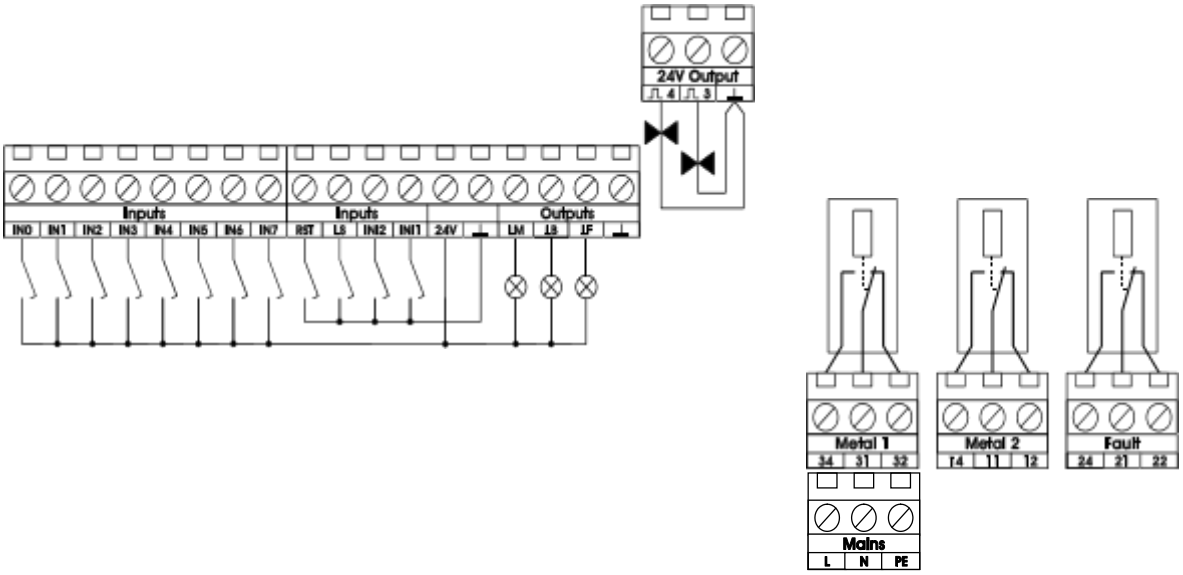
The terminals "Mains" and "Evaluation Unit" are already factory reconnected.
According to the delivered option several connectors may be used.

5.2.1 Connector assignments on the controller board



5.2.2 Electrical connection

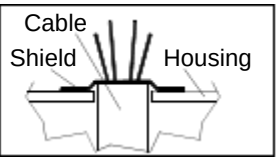
Signal	Connection	Function
"Mains Out"	Output mains voltage	Supply for external ACDC module
"Fault"	Potential-free relay contact	Normal operation: Contact 21 and 24 closed In case of a fault and during the boot phase: Contact 21 and 22 closed
"Metal 1"	Potential-free relay contact	Normal operation: Contact 31 and 32 closed In case of metal detection: Contact 31 and 34 closed
"Metal 2"	Potential-free relay contact	Normal operation: Contact 11 and 12 closed In case of metal detection: Contact 11 and 14 closed
"24V External"	Connection input 24V	24V input for external solenoid valve supply
"24V Output"	24V DC switching output	Low-active = no: Normal operation: 0V DC to ∞ In case of metal detection: 24V DC to ∞ Low-active = yes: Normal operation: 24V DC to ∞ In case of metal detection: 0V DC to ∞
"∞"	Ground (GND)	Power supply for proximity switches and light barriers Ground reference for the inputs IN1, IN2, LS and RST
"Outputs"	24VDC switching outputs wired to +24VDC	LM: Metal lamp lights on metal detection LB: Operation lamp Activated for operation and audit request (flashing) LA: : Audit lamp Test request (as an option alternating with LB) LF: Fault lamp lights in case of errors
"24V"	24VDC Power supply	Power supply for light barriers and proximity switches Signal reference for outputs LF, LB and LM Signal reference for inputs IN0 .. IN9
"Inputs"	24VDC switching inputs to ∞ Inputs to 24V	LS External start test (audit check) RST External reset input IN0-IN9 Switch inputs for special functions and options
"FU"	Connection frequency converter	Left Direction select frequency converter left Right Direction select frequency converter right
"GAD"	Connection speed specification	0-10V Analogue signal for frequency converter



5.2.3 Electrical performance

Potential-free relay contacts	250VAC/ 3A with alternating voltage 120VDC/ 3A with direct voltage
24VDC outputs	Entire max. current load: 500mA
Inputs: INI1 / INI2 / LS / RST	Connection of make contacts against ∞, resp. NPN outputs
Inputs: IN0 .. IN9	Connection of make contacts against+24 V, resp. PNP outputs

5.2.4 Electrical connection of the equipment

	Maximum cable length for external components, **switches** and **sensors** is 15 m. Only shielded cables should be used. The shields must be attached directly to the electronics housing.	

5.2.4.1 Mains supply via safety socket

1. Connect the cable with mains plug to an existing socket.
2. After approximately 5 seconds the machine is ready for operation.

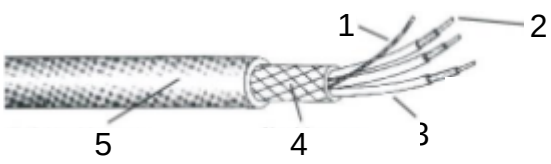
5.2.4.2 Mains supply via terminal box

	The following procedures should only be undertaken by qualified personnel. Before removing cover plates etc. make sure the equipment is isolated from mains or external voltage.

	If the mains plug is removed, a terminal box and a suitable mains disconnector switch with corresponding labelling/marking must be installed! This disconnector switch must be easily accessible and must disconnect all poles from the mains.

1. Remove mains plug.
2. Strip 5 cm length of insulation from cable and 1 cm from leads and attach cable cores.

Mains cable



1 Shield

2 Conductor

3 PVC insulation

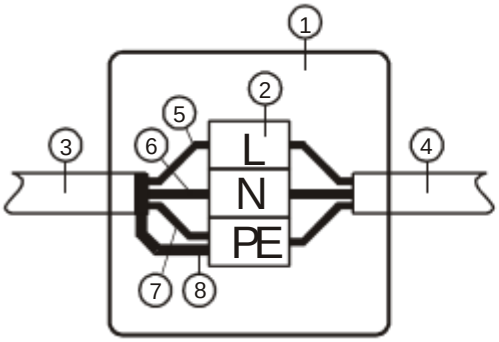
4 Isolation

5 PVC covering

3. Feed cable into connection box according to diagram below.

	Make sure that the mains supply is switched off.

	Use a suitable shutdown unit i.e. emergency switch.



1	Terminal box (provided by the customer)	
2	3 pin terminal	
3	Control unit mains cable	
4	Main supply	
5	Conductor L (brown)	To terminal L
6	Conductor N (blue))	To terminal N
7	Conductor PE (yellow/green)	To terminal PE
8	Shield	To terminal PE

4. Close the terminal box
5. The unit is ready for operation approximately 5 seconds after switching it on.

Note:

The mains cable has a wire cross-section of 0.75 mm². The mains supply fuse protection should be set accordingly.
On the controller board STE are alternating mains fuses welded.

6 Menu / Operation GENIUS+

This chapter starts with a short manual and cross references in order to familiarise the reader with the most important settings. Following this, all setup menus are described. As an orientation guide, the menu structure can be folded out.

6.1 General Operation

The electronic can be operated with 4 buttons, which have different functions depending on the chosen menu. The most common symbols are described as follows:

Symbol	Function	Comment / Example
	Change product	
	Teach in product	
	(Product-) parameters	
	Setup / Settings	
	Scroll down	
	Scroll up	
	Back	
	Enter / Select	
	Tabulator / Next	
	Change Selection	 <->  or  <-> 
	Cancel	
	Decrease value	
	Increase value	

6.2 Quick Start

6.2.1 Language Selection

(if required)

1. Turn on device; operating mask is displayed (see 6.3.1).
2. Press F4 button  .
3. Press F1  until you reach the item marked with "*)" (

(language*).
4. Press F4  to select the menu item.
5. Select language and confirm with F4  (see 6.3.6.10).
6. Exit with F3  .

Please note:
For the GENIUS+ control unit are two language versions with the following languages.

Language version 1

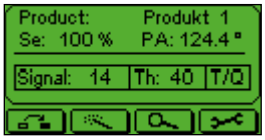
- German
- English
- French
- Spanish
- Italian
- Swedish
- Finnish
- Dutch
- Danish
- Portuguese
- Japanese

Language version 2

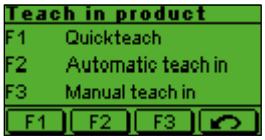
- German
- English
- Czech
- Polish
- Russian
- Greek
- Turkish
- Hungarian
- Slovak
- Serbian

6.2.2 Teach-in of a new product

	Please ensure that only products without metal contaminants (metal free products) are conveyed.



- Starting from operating mask, press F2



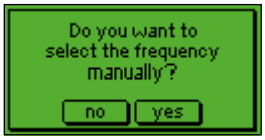
- Menu ”Teach in product" is displayed
- Select ”Automatic tech in" with F2

- In the product list, "**NEW** xxx" is selected
- Confirm with F4 or exit menu with F3

- The suggested standard name "Productxxx" can now be changed
- Select letters and numbers with F1 and F2
- F3 jumps to the next letter
- Confirm name with F4

- Conveying speed can be selected with F1 and F2
- Confirm with F4 or exit menu with F3 without saving any changes

The figures in brackets show the optimal speed range for the selected settings.



- For multi-frequency systems, the search frequency can be selected. Press F3 "Yes" to do so.
- Continue with F2 "No" without changes to the search frequency

- Press F2 to switch between available search frequencies
- Confirm changes with F4 or exit menu with F3 without saving any changes

- Follow the on-screen instructions and convey the product several times, repeat the process if asked to do so
- Close with F2/F3

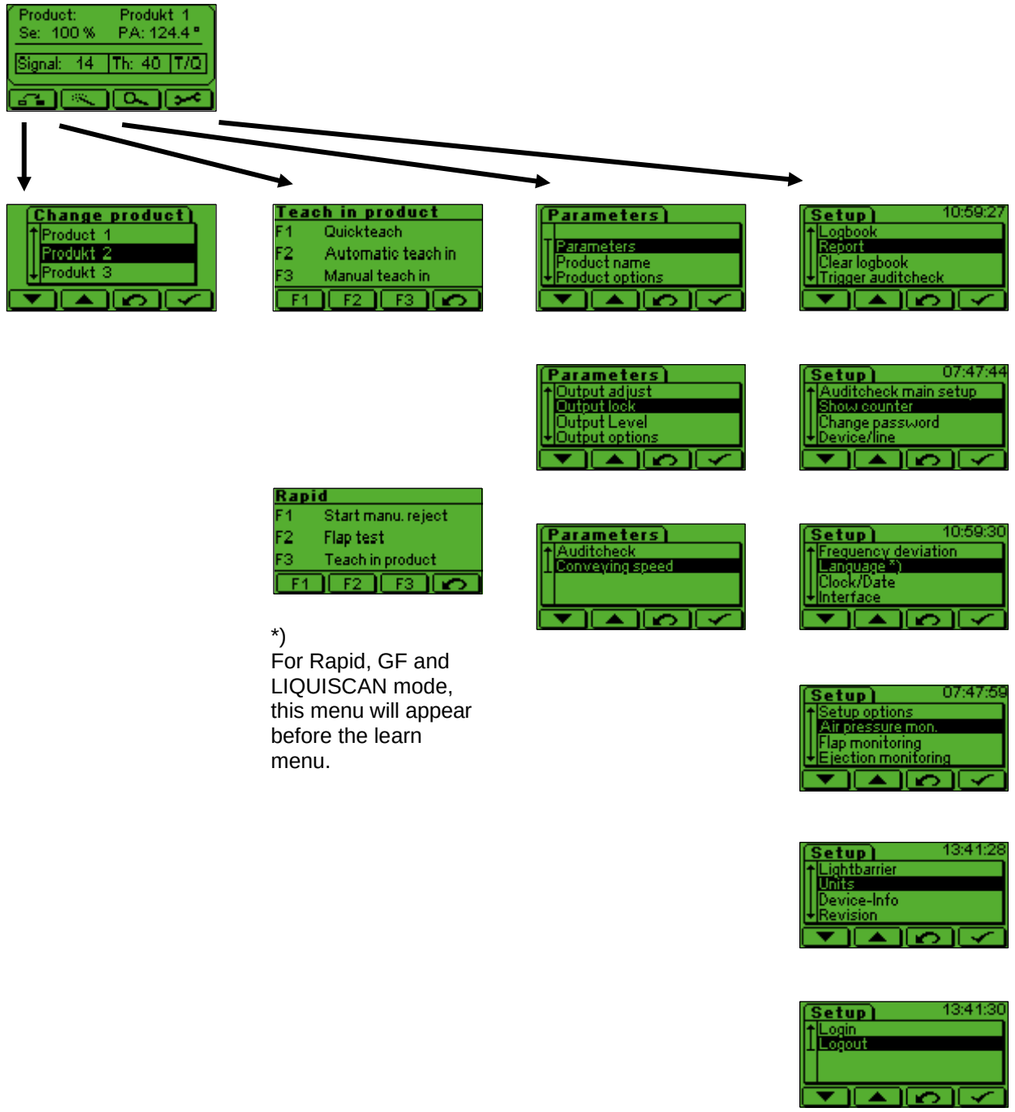
- The display will illustrate if learning was successful
- Close automatic learning with F2/F3

- The automatically calculated values for "Sensitivity" and "Product angle" can be manually optimised with F1 and F2
  - The threshold "Th" (typ. 40) can be adjusted separately
- Press F3 to go to the next value.

The signal display illustrates how recent changes affect the system’s performance.

GENIUS+ is now optimised for the product and the environment.
Test the device with a metallic object.

6.3 Menu structure



*)
For Rapid, GF and LIQUISCAN mode, this menu will appear before the learn menu.

Change product

- Start manu. reject
- Flap test
- Teach in product

*)
For Rapid, GF and LIQUISCAN mode, this menu will appear before the learn menu.

Teach in product

- Quick teach
- Automatic teach in
- Manual teach in

Parameters

- Parameters
- Product name
- Product options
- Output adjust
- Output lock
- Output Level
- Output options
- Audit check
- Conveying speed

Setup

- Logbook
- Report [4])
- Clear logbook[3])
- Trigger audit check (when audit check is activated)
- Audit check main setup [2])
- Show counter
- Change password [2])
- Device/Line [2])
- Frequency deviation [2])
- Language
- Clock/Date [2])
- Interface [2])
- Setup options [2])
- Air pressure monitoring [1])
- Flap monitoring [1])
- Ejection monitoring [1])
- Light barrier [1])
- Units [2])
- Device-Info
- IO-Info [2])
- Revision
- Login
- Logout

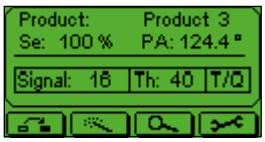
1) when function is activated and announced in setup level 2

2) when announced in setup level 1

3) if logged in setup level 1 or 2

4) if "Printer portable" function is activated

6.3.1 Operating mask

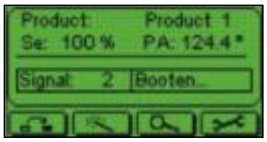


Displayed in normal operation mode.
Displayed information:
- Current product name (top right)
- Se: Sensitivity (0 - 100%)
- PA: Product angle (0° - 180°)
- Signal: Current signal of the detector
- Th/TH Threshold for metal detection (standard: 40)
  Th: Turbo inactive, TH: Turbo active
- T/Q: Displays, if tracking (T) and/or quicklearn (Q) are activated

The bottom line displays the function of the operation buttons F1 to F4 and can vary depending on the menu.
In the operating mask, the buttons have the following functions:
Operating mask:

- F1: Change product
- F2: Teach in product
- F3: Parameters
- F4: Setup

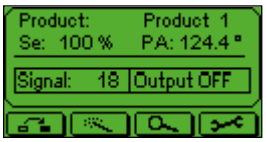
Different displays



While booting the system (Booten), the display for approx. 6-10 seconds shows
Booten…
in the main menu. In this time the green operation lamp is off, and an existing conveyor belt cannot be started. In free-fall and pipe conveying systems, however, the flap immediately assumes its good position.
The fault relay still remains in mains off / fault position until the end of the boot process.

When metal is detected but not yet rejected (e.g. because of light barrier synchronisation (see 6.3.6.17)), the display shows
DETECTED

On synchronisation of the light barrier but before rejection of the product, the display shows
Sync



If the outputs are disabled via menu settings, the display will illustrate this by showing
Output OFF
In addition, the green operating light is off and a log entry is created.

If metal detection is deactivated over the digital bypass, the display shows
ByPass
Inaddition, the green operating light is off as well and a log entry is created.

Should an error occur, the mask on the left is displayed, the red error light flashes and a log entry is created.
The picture on the left shows a light barrier error as an example.
The error message can be reset by pressing the RESET button, once the cause of the error is corrected.
If several errors should be active at the same time, these errors are alternately displayed in a cycle of 2s.

On detection of metal, the mask on the left is displayed, the yellow metal light comes on and a log entry is created.

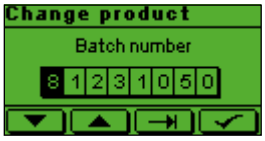
6.3.2 Change product

GENIUS+ can save up to 240 different products and their corresponding parameters. This functionality enables quick product changes.

- Starting from operating mask, press F1
- "Change product" menu is displayed
- Select product from the list with F1 and F2 and confirm with F4
- The display automatically changes back to operating mask
- Go back to operating mask without product change with F3

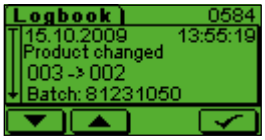
	Product A and B (for multi-frequency systems A1 to A4 and B1 to B4) are pre-set and are only used to test the device. These pre-set products are of no value for operating with actual products.

	If the current product is selected again and confirmed with F4, a batch change is selected; i.e. the corresponding counters for metal and error are reset to 0 for the new product batch. Is the option "batch number" (6.3.6.13) activated; it can be entered for a product or batch change. A batch number different to "0" will be saved in the log file. For consistent batch monitoring, please ensure that "net on" or the learning of a new product is followed by a manual batch change for the entered product. Only then a batch number can be logged.

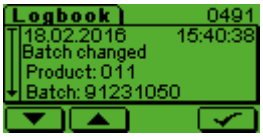


- Enter numbers with F1 and F2
- Press F3 to move to the next digit
- Confirm batch number with F4 and exit menu

The following logbook entries are possible:

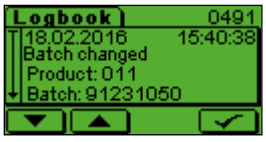


Product change with batch number



Batch change with batch number and product number

Product change without batch number



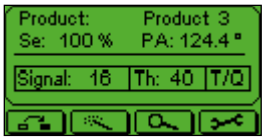
Batch change without batch number and product number

6.3.3 Teach in product

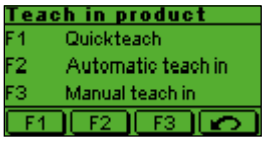
6.3.3.1 Quick teach

This function is used to set up the device quickly for a new product. All product parameters (selection of reject unit, conveying speed, etc.) are copied from the current product and don't have to be re-entered.

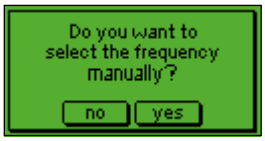
	Ensure that only metal-free products are being used.



- Starting from operating mask, press F2



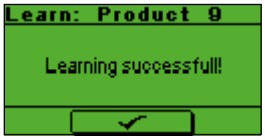
- Menu "Teach in product" is displayed
- Select "Quick teach" with F1



- For multi-frequency devices, the search frequency can be select by pressing FE ""yes"
- Exit with F2 "no" without changing the current search frequency

- Select a search frequency with F2
- Confirm changes with F4 or exit menu with F3 without saving any changes

- Follow instructions on the display and convey the product several times; repeat the process if asked to do so
- Finish with



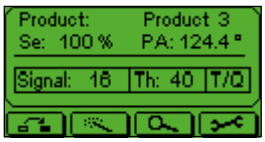
- The display will illustrate if learning was successful
- Finish automatic learning with F2/F3

- The automatically calculated values for "Sensitivity" and "Product angle" can be manually optimised with F1 and F2
- F3 switches between "Sensitivity" and "Product angle"
- The threshold "Th" can be adjusted separately
- Confirm with F4 and switch to operating mask

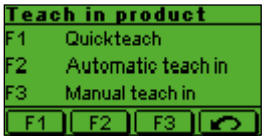
The signal display illustrates how recent changes affect the system's performance.

GENIUS+ is now optimised for the product and the environment.
Test the device with a metallic object.

6.3.3.2 Automatic teach in



- Starting from operating mask, press F2



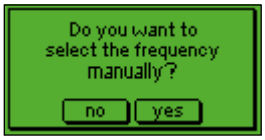
- Menu ”Teach in product" is displayed
- Select ”Automatic tech in" with F2

- in the product list, "**NEW** xxx" is selected
- confirm with F4 or exit menu with F3

- The suggested standard name "Productxxx" can now be changed
- Letters and numbers can be entered with F1 and F2
- F3 jumps to the next letter
- Confirm name with F4

- Conveying speed can be selected with F1 and F2
- Confirm with F4 or exit menu with F3 without saving any changes

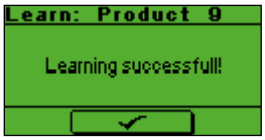
The figures in brackets show the optimal speed range for the selected settings.



- For multi-frequency systems, the search frequency can be selected. Press F3 "Yes" to do so.
- Continue with F2 "No" without changes to the search frequency

- Press F2 to switch between available search frequencies
- Confirm changes with F4 or exit menu with F3 without saving any changes

- Follow the on-screen instructions and convey the product several times, repeat the process if asked to do so
- Finish with F2/F3



- The display will illustrate if learning was successful
- Finish automatic learning with F2/F3

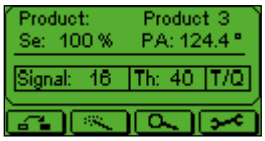
- The automatically calculated values for "Sensitivity" and "Product angle" can be manually optimised with F1 and F2
- F3 switches between "Sensitivity" and "Product angle"
- The threshold "Th” can be adjusted separately
- Confirm with F4 and switch to operating mask

The signal display illustrates how recent changes affect the system’s performance.

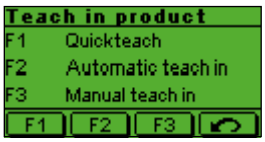
GENIUS+ is now optimised for the product and the environment.
Test the device with a metallic object.

6.3.3.3 Manual teach in

	Ensure that only metal-free products are being used.



- Starting from operating mask, press F2



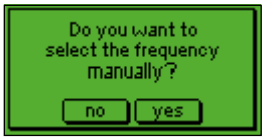
- Menu ”Teach in product" is displayed
- Select ”Manual teach in" with F2

- In the product list, "**NEW** xxx" is selected
- Confirm with F4 or exit menu with F3

- The suggested standard name "Productxxx" can now be changed
- Letters and numbers can be entered with F1 and F2
- F3 jumps to the next letter
- Confirm name with F4

- Conveying speed can be selected with F1 and F2
- Confirm with F4 or exit menu with F3 without saving any changes

The figures in brackets show the optimal speed range for the selected settings.



- For multi-frequency systems, the search frequency can be selected. Press F3 "Yes" to do so.
- Continue with F2 "No" without changes to the search frequency

- Press F2 to switch between available search frequencies
- Confirm changes with F4 or exit menu with F3 without saving any changes

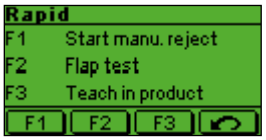
- "Sensitivity" and "Product angle" can be manually optimised with F1 and F2
- F3 switches between "Sensitivity" and "Product angle"
- The threshold "Th” can be adjusted separately
- Confirm with F4 and switch to operating mask

The signal display illustrates how recent changes affect the system’s performance.

Test the device with a metallic object.

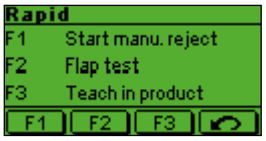
6.3.4 Rapid/GF/Liquiscan additional setup menu

In Rapid, GF and LIQUISCAN mode, an additional menu will appear before the learn menu. Specific tasks can be carried out in this menu.



- F1 starts manual eject.
  Solenoid valves MV1 and MV2 are activated. The yellow "metal" LED lights up and the display shows "stop reject".

- F2: Flap test (similar to "real" metal incident)
  Valves and relays are activated (duration and delay are considered), yellow "metal" LED lights up.



- F3: Triggers "Teach in product" menu

6.3.5 Parameters

Starting from operating mask, select parameter menu with F3 

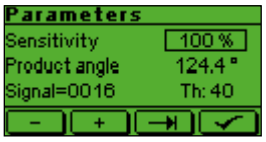
Select parameter with F1  / F2  and confirm with F4 

Leave the sub-menu with F3  to the next higher menu level

	**Changes in this menu are only applied for the current product.**

6.3.5.1 Parameters

- Menu "Parameters" is displayed
- Select "Parameter" by pressing F4 



- Select "Sensitivity", "Product angle" and "Threshold" with F1  and F2  manually.
- Change between Sensitivity", "Product angle" and "Threshold" with F3 
- Confirm with F4 

The signal display illustrates how recent changes affect the system's performance.

6.3.5.2 Change product name

- Select "Change product name" with F4

- Letters and numbers can be entered with F1 and F2
- F3 jumps to the next letter
- Confirm name with F4

6.3.5.3 Product options

- Select "Product options" with F4

- Select options with F1
- Check or uncheck selected options with F2
- Exit menu with F3 without saving any changes
- Save changes with F4

Quicklearn:
This option automatically compensates sudden changes of product attributes (e.g. changes in recipe). The new product angle will be saved and log file created.

Tracking: This option automatically compensates slow changes of product attributes (such as changes in temperature). Changes of the product angle are temporary and are not saved.

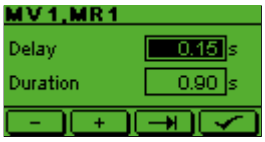
Stop & Go mode: This option is necessary when products might stop within the detection coil (e.g. caused by conveyor stops).

6.3.5.4 Output adjust

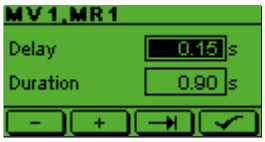
- Select "Output adjust" with F4

A delay of 0 to 60 seconds can be selected in steps of 50ms.
In operation mode "conveyor with controller", the delay for solenoid valve 1 can be selected in steps of 0.01m
The duration of 0.05s to 60s can be selected in steps of 50ms. This is not required in case outputs are set to "manual reset" or "self holding"

Values are selected with F1 / F2 .
F3 switches between delay and duration.
To confirm and jump to the next menu page, press F4 .

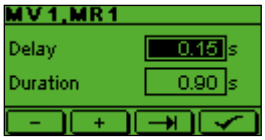


or



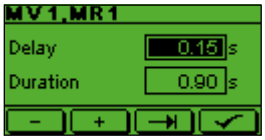
MV1 (24VDC output for solenoid valve 1) and **MR1** (relay metal 1):
Delay (in s or m) and duration for output signal for MV1

In conveyor mode, "manual reset" also determines time and distance to conveyor stop.



MV2 (24VDC output for solenoid valve 2):
Delay and duration for output signal for MV2

Not applicable in "FlipFlop"-mode.



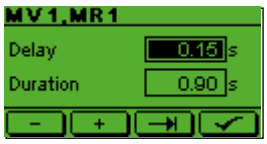
MV3 (output for solenoid valve 3):
Delay and duration for output signal for MV3

Solenoid valve MV3 always is individually adjustable!

MR2 (relay metal 2):
Delay and holding period of metal relay MR2

If the outputs are **not** marked as independent (see 6.3.5.7 – Outputs (Options)), MV1/2 and MR1/2 are setup together.
In operation mode "conveyor with controlling", delay is selected in steps of 0.01m.
Duration is not applicable for "manual reset".

or



MV1/2, MR1/2
Delay (in s or m) and duration of output signals MV1/2 und MR1/2

In conveyor mode, "manual reset" also determines time and distance to conveyor stop.

Application example:

Switching over between two products. One product should be automatically separated, the other product should lead to a belt stop.

The reject unit here is controlled by **solenoid valve 2**. Solenoid valve (MV) 1 is not used!

Parameters for product configuration in this example are as follows:

- "Belt stop" product
  - Outputs independent: Yes
  - Reset mode: Manual
  - MV2 Level: Inactive
  - MV1 Delay: According to specification (e.g. 1.2 m)

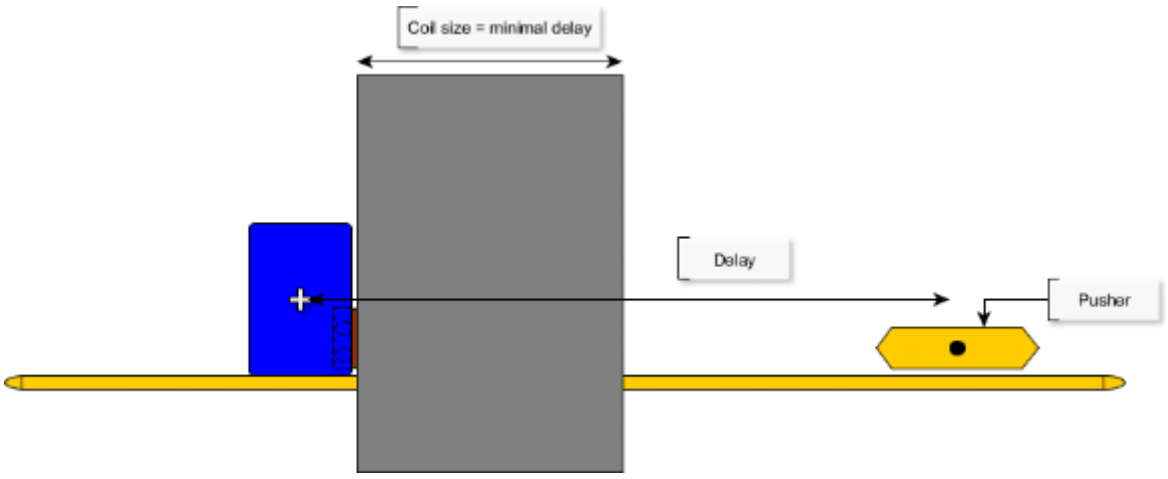
- "Automat." product
  - Outputs independent: No
  - Reset mode: Automatic
  - MV2 Level: Active
  - MV1/2, MR1/2 Delay: According to specification (e.g. 1.0 m)
  - MV1/2, MR1/2 Duration: According to specification (e.g. 0.5s)

Activated ejection monitoring then implicitly only is active for the "Automat." product.

Information for optimal delay setting for conveyor belt with pusher

	**Optimal delay**: Distance LS to center of pusher plus half product length, but at least coil length.

The delay starts with the rising edge of the LS signal, i.e. the product start.



6.3.5.5 Output lock

Output lock means that the outputs are activated after the selected delay upon metal detection but not automatically reset. To reset them, press the "Reset" button.
The option is selectable for MV1/MR1, MV2 and MR2 as well as for output LM (lamp metal).

Output lock for the two solenoid valves MV1 and MV2 are set up in "Reset mode"(see 6.3.5.7).

Please note: In reset mode "manual", all outlets are set to "self holding"; the menu is not applicable.

- Select "Output lock" with F4

- Select output with F1
- Activate or deactivate option with F2
- Exit menu without any changes with F3
- Confirm changes and exit menu with F4

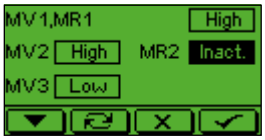
or

!

6.3.5.6 Output Level

Output level "High" means that the respective output is activated when there is a metal event. "Low" means that the output is deactivated. In case of "inactive" the output level does not change.

- Select "Output Level" with F4



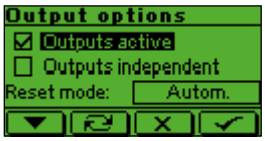
- Select output with F1
- Change between "Low", "High" and "Inactive" with F2
- Exit menu without any changes with F3
- Confirm changes and exit menu with F4

If the outputs are **not** marked as independent (see 6.3.5.7 – Outputs (Options)), MV1/2 and MR1/2 are setup together

- Select output with F1
- Change between "Low", "High" and "Inactive" with F2
- Exit menu without any changes with F3
- Confirm changes and exit menu with F4

6.3.5.7 Output options

- Select "Output options" with F4



- Select option with F1
- Switch between options with F2
- Exit menu without any changes with F3
- Confirm changes and continue to the next option menu with F4

Outputs active: Inactive outputs are not activated upon metal detection; no log entry is created. The operating mask displays "Output OFF".

Outputs independent: Chose whether or not MV1/2 and MR1/2 are set up independently or together.

Reset mode: Manual or automatic (time-controlled) resetting of solenoid valve outputs

FlipFlop: Activation of a pusher unit with alternate rejects to left and right. (requires MV1 and MV2)

Metal at fault: When an error occurs, metal detection is triggered and outputs are activated. Activation is triggered immediately, regardless of selected delay.

Stop at fault: Conveyor will stop in case of an error.

Inverse: In case of inverse detection the reject units are activated when there are products without metal. Products that contain metal pass through the system without being separated.
Application example: Cups with aluminium lid should pass through, cups without lid should be separated.

6.3.5.8 Audit check

- Select "Audit check" with F4

- Switch between alarm modes with F2
- Exit menu with F3 without saving any changes
- Confirm changes and continue to next menu with F4

Alarm mode

- Off (no request for audit check)
- Every hour (starting on the hour)
- Every day (alarm time is selected in the next menu)
- Every week (alarm time and day is selected in the next menu)
- Extern (audit check is started via an external signal)
- Interval (start time and time interval are selected in the next menu)
- With every product change (from current product) after 15 seconds at the earliest an audit check is started; the check is repeated within a selectable time interval.
  The next menu also offers the option to select a delay time.

Please note:
For all modes (except "Off") an audit check and also be started manually by selecting "Trigger audit check" in the setup menu

The audit check only starts when the device displays the operating mask or the log file.
In all other cases, the device will try to start an audit check 5 minutes later.

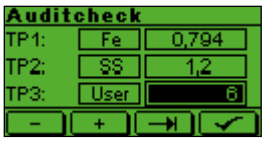
- Select alarm time and/or time interval with F1 [-], F2 [+] and F3 [→|] and confirm with F4 [✓]

(Daily at …)

(Weekly at... on...)

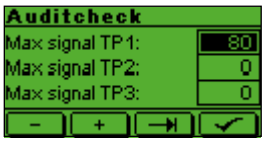
(From .. every …)

(In case of product change delayed by … every …)



- Select test sample (Fe, V2A, NonFe or "User") and size/ID with F1 [-], F2 [+] and F3 [→|] and confirm with F4 [✓].

Up to 3 test samples can be entered.
All Sesotec test samples (Fe, V2A or NonFe (brass)) are pre-configured.
Customer specific test materials can be entered by selecting "User".



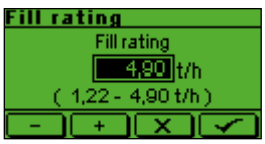
- The maximal signal value for the selected test sample can be entered with F1 [-], F2 [+] and F3 [→|]. This helps to prevent, that large test samples (e.g. hammer, keys) trigger the audit check. By selecting 0 for a test sample, the function is disabled.
- Confirm with F4 [✓].

6.3.5.9 Conveying speed

- Select "Conveying speed" with F4 [✓]

- Enter conveying speed with F1 [-] and F2 [+], confirm with F4 [✓] or cancel without any changes with F3 [X].

The figures in brackets show the optimal speed range for the selected settings.



Depending on selected velocity unit, values are displayed in m/s, m/min, ft/s or ft/min.
For operation mode LIQUISCAN, conveyor speed can be replaced by fill rating in tons per hour (t/h).

6.3.6 Setup

Starting from operating mask, select setup menu with F4  .

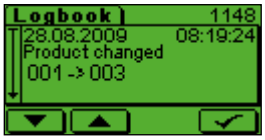
Select menu option with F1  / F2  and confirm with F4 

Leave the sub-menu with F3  to the next higher menu level

	**Changes in this menu are only applied for the current product.**

6.3.6.1 Logbook

- Select "Logbook" with F4 



- Scroll through the saved incidents with F1  und F2  . All incidents are in chronological order and displayed with date and time
- Leave "Logbook" with F4  "

The logbook contains 1,500 entries which are permanently saved.

The following information is available:

- Running number of the entry
- Date and time of the incident
- Message (error messages are marked with a )
- Optional: 2 lines of additional information (depending on entry)

	**Warning** Older entries are deleted without notification when the maximum number of entries is reached.

The following messages and information are displayed in the logbook:

Type	Incident	Additional Information	Comment
Metal	Metal	- Global metal counter - Metal signal - Product number	In case of inverse detection the number of rejections without metal is entered here with the addition of "inverse"
Info	Mains on/off		
	Product change	- Old Product number - New Product number	
	Change of product data	- Current Pd. number - Product data group	For learning, product angle and sensitivity are also displayed
	Charge change	(- Charge number) - Product number	
	Outputs on/off		
	Quick learn	- Angle	
	Test requirements		
	Test start	- User ID	
	Metal incident	- Metal signal (not with Autotest)	Active during test
	Test result	- Test number (1..3) - Test sample (e.g.V2A1.0) - Test result	
	Test end	- Overall result	
	Time /date settings		
	Change of system data	- System data group	
	EEPROM Grundinit		
	Bypass active		
	RESET error		
	Login	User-ID	
	Logout		
	TestRequest		Through external input (LS E) Auditcheck
	Flap test		Through external input (IN 7)
	Manual ejection		Through external input (IN 6)
	No product change in LB	- Option on/off	Product change not in the LB
Warning	Battery low		
	Logbook nearly full		When a number of less than 50 free entries is reached for the first time
	Transmitter temperature		
	Transmitter temperature		
	Receiver too high		
	EEPROM		
	Produce distance		With trigger-LB: Products too close
Error	Receiver too high	- Error counter (global)	
	Transmitter over-temperature	- Error counter (global)	
	Watchdog AWE	- Error counter (global)	
	Communication AWE	- Error counter (global)	
	Flap position	- Error counter (global)	
	Air pressure	- Error counter (global)	
	Conveyor belt control	- Error counter (global)	
	Reject container full	- Error counter (global)	
	Reject control	- Error counter (global)	

	Light barrier	- Error counter (global)	
	EEPROM	- Error counter (global)	
	Test result not OK	- Error counter (global)	
	Tester timeout	- Error counter (global)	
	Hardware AWE	- Error counter (global)	Additional error information 3: Short-circuit relay output AWE 4: Initialisation error
	Metal burst	- Error counter (global)	
	External error	- Error counter (global)	

Product data group [1])

- DB_PDPG_AUDITCHECK = 001
  - Alarm mode
  - Times
  - Test body
  - Test body signal values
- DB_PDPG_OUTPUT = 002
  - Reject duration
  - Reject delay
  - Low/High active
  - Outputs active
  - Options
    (Reset mode, self holding, metal at fault, stop at fault, outputs independent, ...)
- DB_PDPG_PRODUCTNAME = 004
  - Product name
- DB_PDPG_PRODUCTOPTIONS = 008
  - Options
    (Tracking, quicklearn, half wave)
- DB_PDPG_PRODUCTPARAMS = 016
  - Speed
  - Angle
  - Sensitivity
  - Frequency (for Multi)
  - Threshold
  - Gain
  - Product options
- DB_PDPG_LEARN = 128
  - Angle
  - Sensitivity
  - Frequency (for Multi)

System data group [2])

- DB_SYSPG_CODE = 001
  - Passwords
- DB_SYSPG_DEVICE = 002
  - Language
  - Interface settings
    (Address, Baud rate, protocol, ...)
  - Units
  - Operating mode
  - Audit check basic setup
- DB_SYSPG_COIL = 004
  - System frequencies
  - Frequency deviations (Min/Max)
  - Coil number

- DB_SYSPG_SERVICEOPTIONS = 008
  - Service options
    - Basic setup for sensors
- DB_SYSPG_SENSORS = 016
  - Compressed air
  - Flap monitoring
  - Light barrier
  - Ejection/filling level
- DB_SYSPG_CONVEYOR = 032
  - FU settings
- DB_SYSPG_AUDITCHECK = 064
  - Currently not used

6.3.6.2 Report

This menu item only is available if "Printer portable" was selected as the interface protocol for COM2.

- Select "Report" with F4  .

Select the desired report type with F4 

The following reports are available:
- Intermediate report
- Archive report
- Audit report
- Product statistics
- Batch statistics
- Device protocol

Please note:
The report is output through the serial COM2 interface in formatted form.
A maximum of 42 characters is output per line. Each line ends with LF (linefeed, ASCII 0Ah).
Every report can be directly printed with the EM report printer (option).

The following languages are supported:
- German
- English
- French
- Spanish
- Italian
- Swedish
- Finnish
- Dutch
- Danish
- Czech
- Polish

With Czech and Polish it may be that individual special characters are not correctly represented.

	**The system does not check whether an operational output device (e.g. printer) is connected at the interface.**

Examples:

Intermediate protocol

All entries are output to the printer in chronological order.
The number in brackets shows the current number of logbook entries.
Logbook entries will be kept.

```
++++++++++++++++++++++++++++++++++++++++
     Report: Intermediate (0024)
          04.03.2010, 14:37:35
----------------------------------------
Device:                   Detector 1
Line:                     Line     1
----------------------------------------
04.03. 14:23:34  Power OFF
04.03. 14:23:41  Power ON
04.03. 14:24:25  Product changed
   002 -> 001
04.03. 14:24:30  Metal
   Signal=0615   Counter=00001
04.03. 14:24:37  Metal
   Signal=0624   Counter=00002
04.03. 14:24:46  Product changed
   001 -> 003
04.03. 14:24:55  Metal
   Signal=0050   Counter=00003
04.03. 14:25:05  Metal
   Signal=0050   Counter=00004
04.03. 14:25:12  !Level
   Error counter=00001
04.03. 14:27:32  Product data changed
  Product: 003   -> ParamGroup: 001
04.03. 14:28:25  Test requested
04.03. 14:28:35  Test started
   UserID: 11000200
04.03. 14:29:00  Test metal
   Signal=0312
04.03. 14:29:07  Test result
   TP 1: Fe1,5   -> Test Ok
04.03. 14:29:13  Test metal
   Signal=0161
04.03. 14:29:17  Test result
   TP 2: V2A1,8   -> Test Ok
04.03. 14:29:17  Test end
   -> Test Ok
04.03. 14:31:04  Metal
   Signal=2000   Counter=00005
04.03. 14:31:07  ! Eject control
   Error counter=00002
04.03. 14:31:08  Metal
   Signal=2000   Counter=00006
04.03. 14:31:10  Metal
   Signal=2000   Counter=00007
04.03. 14:31:17  Metal
   Signal=2000   Counter=00008
04.03. 14:36:23  Batch changed
04.03. 14:36:35  Metal
   Signal=0150   Counter=00009
04.03. 14:36:42  Metal
   Signal=0153   Counter=00010
++++++++++++++++++++++++++++++++++++++++
```

Archive protocol

As with the intermediate report, all entries are output in chronological order.
The number in brackets shows the number of the current printout for seamless reporting.

Attention:
After the output all the logbook entries will be permanently deleted.
For safety reasons a corresponding confirmation prompt will therefore be displayed before outputting is started:

- Press F2 "No" to cancel the process, the logbook will be kept
- Press F3 "Yes" to confirm the process, the logbook will be cleared
- If a password has been specified for clearing the logbook, this password must then be entered.

```
++++++++++++++++++++++++++++++++++++++++++
     Report: Archive  (0005)
          04.03.2010, 14:42:21 -----------
------------------------------
Device:                    Detector 1
Line:                      Line     1
------------------------------------------
04.03. 14:23:34  Power OFF
04.03. 14:23:41  Power ON
04.03. 14:24:25  Product changed
   002 -> 001
04.03. 14:24:30  Metal
   Signal=0615   Counter=00001
04.03. 14:24:37  Metal
  Signal=0624   Counter=00002
04.03. 14:24:46  Product changed
   001 -> 003
04.03. 14:24:55  Metal
   Signal=0050   Counter=00003
04.03. 14:25:05  Metal
   Signal=0050   Counter=00004
04.03. 14:25:12  !Level
  Error counter =00001
04.03. 14:27:32  Product data changed
  Product: 003   -> ParamGroup: 001
04.03. 14:28:25  Test requested
04.03. 14:28:35  Test started
   UserID: 11000200
04.03. 14:29:00  Test metal
   Signal=0312
04.03. 14:29:07  Test result
   TP 1: Fe1,5   -> Test Ok
04.03. 14:29:13  Test metal
   Signal=0161
04.03. 14:29:17  Test result
   TP 2: V2A1,8   -> Test Ok
04.03. 14:29:17  Test end
   -> Test Ok
04.03. 14:31:04  Metal
   Signal=2000   Counter=00005
04.03. 14:31:07  !Eject control
   Error counter=00002
04.03. 14:31:08  Metal
   Signal=2000   Counter=00006
04.03. 14:31:10  Metal
   Signal=2000   Counter=00007
04.03. 14:31:17  Metal
   Signal=2000   Counter=00008
04.03. 14:36:23  Batch changed
04.03. 14:36:35  Metal
   Signal=0150   Counter=00009
04.03. 14:36:42  Metal
   Signal=0153   Counter=00010
++++++++++++++++++++++++++++++++++++++++++
```

Audit report

The audit report in a clearly structured form shows all the events in connection with the last audit check.

```
++++++++++++++++++++++++++++++++++++++++
     Report: audit
          04.03.2010, 14:37:53
----------------------------------------
Device:                   Detector 1
Line:                     Line     1
----------------------------------------
003  Product  3:    100%, 125,1°
----------------------------------------
04.03. 14:28:25  Test requested
04.03. 14:28:35  Test started
   UserID: 11000200
04.03. 14:29:00  Test metal
   Signal=0312
04.03. 14:29:07  Test result
   TP 1: Fe1,5   -> Test Ok
04.03. 14:29:13  Test metal
   Signal=0161
04.03. 14:29:17  Test result
   TP 2: V2A1,8   -> Test Ok
04.03. 14:29:17  Test end
   -> Test Ok
++++++++++++++++++++++++++++++++++++++++
```

Product statistics

The product statistics show the time of the last product change.
The number of errors and metal signals since this change are also displayed.
As an option the product counter also is displayed (with activated trigger light barrier).

```
++++++++++++++++++++++++++++++++++++++++
     Report: Product
          04.03.2010, 14:38:01
----------------------------------------
Device:                   Detector 1
Line:                     Line     1
----------------------------------------
003  Product  3:    100%, 125,1°
----------------------------------------
04.03. 14:24:46  Product changed
   001 -> 003
Metal counter:            00008
Error counter:            00002
++++++++++++++++++++++++++++++++++++++++
```

Batch statistics

The batch statistics show the time of the last batch change.
The number of errors and metal signals since this change are also displayed.
As an option the product counter also is displayed (with activated trigger light barrier).

```
++++++++++++++++++++++++++++++++++++++++
     Report: Batch
          04.03.2010, 14:38:22
----------------------------------------
Device:                   Detector 1
Line:                     Line     1
----------------------------------------
003  Product  3:    100%, 125,1°
----------------------------------------
04.03. 14:36:23  Batch changed
Metal counter:            00002
Error counter:            00000
++++++++++++++++++++++++++++++++++++++++
```

Device report

The device report provides information about essential system settings.
It shows a list of all the teach product events and displays the total number of metal signals and errors since start-up.

```
++++++++++++++++++++++++++++++++++++++++++
     Report: Device
          04.03.2010, 14:42:57
------------------------------------------
Device:                   Detector 1
Line:                     Line     1
------------------------------------------
STE            SW: V1.09      HW: 03
AWE            SW: V1.22      HW: 01
------------------------------------------
Coil number:            125
Frequency 1:  289 kHz
Frequency deviation:      1
------------------------------------------
Metal counter:            00010
Error counter:            00002
------------------------------------------
Code 'Change product':    0000
Code 'Teach product':     0000
Code 'Paramters':         0000
Code 'Setup':             0000
Code 'Clear logbook':     0000
------------------------------------------
001  Product  1:    100%, 122,2°
002  Product  2:    100%, 125,1°
003  Product  3:    100%, 125,1°
004  Product  4:    100%, 122,2°
005  Product  5:    100%, 125,1°
006  Product  6:     99%,  14,5°
007  Product  7:    100%,   7,7°
008  Product  8:    100%,  14,5°
009  Product  9:    100%,  13,6°
010  Product 10:    100%,  14,0°
++++++++++++++++++++++++++++++++++++++++++
```

6.3.6.3 Clear logbook

- Select "Clear logbook" with F4

- Deleting the logbook requires confirmation
- Cancel with F2 "no" and retain logbook
- Delete logbook with F3 "yes"
- If a password was created for the logbook, it has to be entered to confirm the process

6.3.6.4 Trigger audit check (only when audit check activated)

- Start audit check regardless of selected audit time with F4

The detailed procedure for audit checks can be found in chapter 8.2. (Device test)

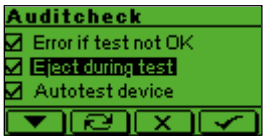
6.3.6.5 Audit check main setup

The "audit check basic setup" sets the general performance of the device for testing (in contrast to the "audit check" settings in the parameter menu).

- Select "Audit check main setup" with F4

- Select option with F1
- Activate or deactivate with F2
- Cancel without changes with F3
- Confirm and continue to the next menu with F4

or



Error if test not OK: An error message is generated upon a faulty test.
Eject during test: Defines whether outputs are activated during the test.
Autotest device (option): For deactivating the automatic test device that is factor-preset.
Autotest: Automatic Auditcheck can be activated here by selecting all three options!

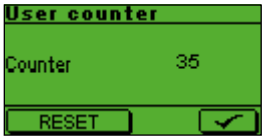
- Enter time for test start with F1 , F2 and confirm with F4
- Cancel without changes with F3

Sets the time until test must be started.

6.3.6.6 Show counter

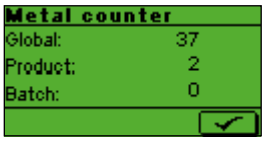
- Select "Show counter" with F4

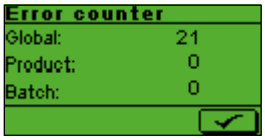
- Select "User counter" with F4



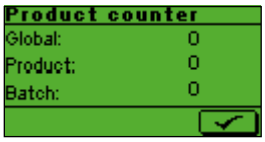
Available counters:

- **User counter**
- Sums up all metal incidents regardless of product of batch changes until reset by user
- **Metal counter**
  Sums up all metal incidents
- **Error counter**
  Sums up all error incidents
- **Product counter** (only in combination with trigger light barrier)
  Sums up all conveyed products





- **Global**
- All incidents since launch of device
- **Product**
- All incidents since selection of current product
- **Batch**
- All incidents since start of current charge



6.3.6.7 Change password

- Select "Change password" with F4

Available passwords:

- for change product
- for learn product
- for parameters
- for setup
- for clear logbook

- Enter password with F1, F2 and F3 and confirm with F4

A password assigned previously has to be entered before a new one can be assigned.

6.3.6.8 Device/line

The names entered appear on print outs of protocols and in the data management system (Insight-Log.NET and Insight.NET).

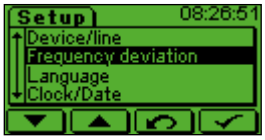
- Select "Device/line" with F4

- Enter device name with F1, F2 and F3 and confirm with F4.

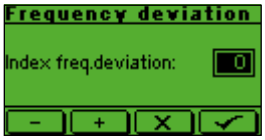
- Enter line name with F1, F2 and F3 and confirm with F4.

6.3.6.9 Frequency deviation

When several Sesotec metal detectors or metal separators with the same search frequency are used near each other, an interference in the signal can occur. To prevent this, a frequency deviation can be selected. Changes of pre-installed values should only be made after consulting Sesotec.



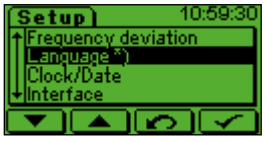
- Select "Frequency deviation" with F4



- Enter with F1, F2 and F3 and confirm with F4
- Confirm without changes with F3

The maximum approved range has been defined by Sesotec in final clearance.

6.3.6.10 Language

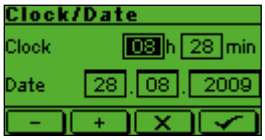


- Select "Language" with F4

- Select language and confirm with F4
- Exit "Setup" menu with F3

6.3.6.11 Clock/Date

- Select "Clock/Date" with F4

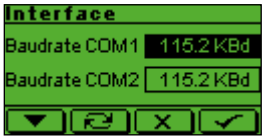


- Change digits with F1 / F2
- Press F4 to jump to the next value;
  after setting the year, save changes and exit the menu with F4
- Cancel without changes with F3

6.3.6.12 Interface

	Changes that are made in this menu will only become effective after the control unit is restarted.

- Select "Interface" with F4



- Select interface COM2 (plug 7b) or COM1 (plug 11) with F1
- Select baud rate with F2
- Confirm with F4 or exit without changes with F3

Available baud rates:
- 115.2 kBaud
- 57.6 kBaud
- 38.4 kBaud
- 19.2 kBaud
- 9.6 kBaud

The other interface parameters cannot be changed. They are set to 8N1 (8 data bit, no parity, 1 stop bit).
In addition to that, no flow control is applied.

- Select device address with F1 / F2
- Exit without changes with F3
- Confirm with F4

The address in needed for addressing the device via interface.
This parameter has no impact when the serial interface RS232, Ethernet or WLAN are used. It merely has to be different to 0.
For the bus-compatible interface RS485 distinct addresses have to be assigned in the network.
Value range: 0 (off), 1...254
With addresses 1 and 77 it is possible to communicate through SSTProt without "logging in". All the other addresses require a previous login. (command TA)

- Select interface COM2 (plug 7b) or COM1 (plug 11) F1
- Select protocol with F2
- Confirm with F4 or cancel without changes with F3

The following selection can be made for COM1:
- Off
- SSTProt [1]) [2])

The following additional selections are available for COM2:
- Printer online [3])
- Printer portable [3])
- Insight2-Prot [2])
- Modbus TCP [4])

1) Sesotec standard interface protocol
2) Specifications on request
3) In combination with EM report printer, baud rate 115.2kBaud
4) Specification on request (only in connection with HW option XPORT)

Please note:
If the "Printer online" option is selected, all the newly added logbook entries are output through the serial COM2 interface.
Entries are output in formatted form with a maximum of 42 characters per line. Each line ends with LF (linefeed, ASCII 0Ah).

	The system does not check whether an operational output device (e.g. printer) is connected at the interface.

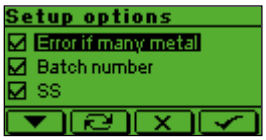
	If events occur faster than they can be printed, some events will be skipped. Such skipped entries can be recognised by way of the metal and error counters (see below). If necessary, a full sequence of events without gaps can be printed subsequently by selecting the "Printer portable" mode.

Possible output:

```
04.03. 14:23:34  Power OFF
04.03. 14:23:41  Power ON
04.03. 14:24:25  Product changed
   002 -> 001
04.03. 14:24:30  Metal
   Signal=0615   Counter=00001
04.03. 14:24:37  Metal
   Signal=0624   Counter=00002
04.03. 14:24:46  Product changed
   001 -> 003
04.03. 14:24:55  Metal
   Signal=0050   Counter=00003
04.03. 14:25:05  Metal
   Signal=0050   Counter=00004
04.03. 14:25:12  !Level
  Error counter =00001
04.03. 14:27:32  Product data changed
  Product: 003   -> ParamGroup: 001
04.03. 14:28:25  Test requested
04.03. 14:28:35  Test started
   UserID: 11000200
04.03. 14:29:00  Test metal
   Signal=0312
04.03. 14:29:07  Test result
   TP 1: Fe1,5   -> Test Ok
04.03. 14:29:13  Test metal
   Signal=0161
04.03. 14:29:17  Test result
   TP 2: V2A1,8   -> Test Ok
04.03. 14:29:17  Test end
   -> Test Ok
04.03. 14:31:04  Metal
   Signal=2000   Counter=00005
04.03. 14:31:07  ! Eject control
   Error counter=00002
04.03. 14:31:08  Metal
   Signal=2000   Counter=00006
04.03. 14:31:10  Metal
   Signal=2000   Counter=00007
04.03. 14:31:17  Metal
   Signal=2000   Counter=00008
04.03. 14:36:23  Batch changed
04.03. 14:36:35  Metal
   Signal=0150   Counter=00009
```

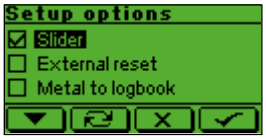
6.3.6.13 Setup options

- Select "Setup options" with F4

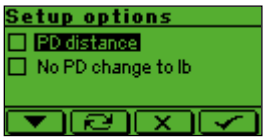


- Select setup option with F1 and activate with F2.
- Exit menu without changes with F3.
- Confirm changes and exit menu with F4

Error if too many metal: In case of 10 or more metal detections within 5 minutes an error message is created.
Batch number (currently not available): A batch number must be entered for any product or batch change. A log file will be created.
SS (VA): This switch can be used to optimise VA sensitivity.
Slider: A signal bar replaces the signal value display on the operating mask.



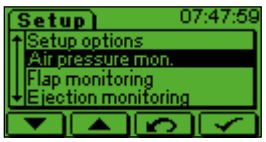
Slider: A signal bar replaces the signal value display on the operating mask.
External Reset: The reset button on the display is not active. A reset only can be performed through the "Reset Extern (RES E)" input.
Metal in logbook: A metal entry is made in the logbook despite deactivated outputs upon metal detection.



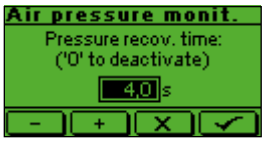
Product distance: With activated trigger light barrier the product distance must at least be as long as the tunnel length to ensure error-free detection. If this option is activated a warning will be displayed should the distance be shorter.
No PD change in logbook (LB): If this option is activated, product changes are not written to the logbook (e.g. in case of chaotic conveyance with barcode scanner). The activation of the option is entered in the LB!

If the option MV4->Big Metal is activated, the threshold for the activation of MV4 can be set here.
When this threshold is exceeded, MV4 is immediately activated for approx. 1.5s.

6.3.6.14 Air pressure monitoring (option)



- Select "Air pressure monitoring" with F4



The air pressure can be monitored.
0.0s deactivates the monitoring.
A value different to 0 sets the maximum time, in which the air pressure can drop below the limit set in the pressure controller without creating an error message.

The value can be varied in steps of 0.5s up to a maximum of 5.0s.
Changing the factory pre-set value is usually not required.

6.3.6.15 Flap monitoring (option)

- Select "Flap monitoring" with F4 

Flap monitoring can be configured in this menu.
0.0s deactivates the monitoring.
Values different to 0 set the time, which the flap may not extend when switching from normal position to reject position and vice versa.

The value can be varied in steps of 0.2s up to a maximum of 20.0s.
Changing the factory pre-set value is usually not required.

6.3.6.16 Ejection monitoring (option)

- Select "Ejection monitoring" with F4 

This menu item is used to configure eject and filling level monitoring.
With "Reset mode = Manual" eject monitoring is deactivated.

Available settings are:
- Inactive
- Ejection monitoring
  Shows that the product has been ejected
- Filling level monitoring
  Shows if the collecting tray still has enough capacity
  (activation of the sensor for at least 2.5s)
- Ejection and filling level monitoring
  Monitors ejection and filling level

6.3.6.17 Light barrier (option)

- Select "Light barrier" with F4 

Configuration of light barrier settings.

Available settings are:
- None
- Sync
  Products containing metal contaminants are ejected
- Inverse
  Non-metallic products are ejected.
  This option is no longer necessary because the "Inverse" parameter can be set specifically for the product!

	Info: Depending on the installed light barrier system the following minimum product distances must be observed. If these distances are not observed it cannot be guaranteed that the correct product is ejected. - Sync light barrier (directly before eject unit) Minimum product distance = tunnel length + distance sync LB - tunnel - Trigger light barrier (at tunnel entry) Minimum product distance = tunnel length See 6.3.6.13 **Warning product distance**

6.3.6.18 Units

- Select "Units" with F4

Country specific conveyor speed display and time and date formats can be configured here.

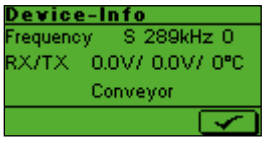
Formats for conveyor speed:

- m/s
- m/min
- ft/s
- ft/min
- t/h

Formats for date and time:
- dd.mm.yyyy, hh:mm:ss
- yyyy-mm-dd, hh:mm:ss
- mm/dd/yyyy, hh:mm am/pm

6.3.6.19 Device-Info

- Select "Device-Info" with F4



Current search frequency, frequency configuration (S: single, D: dual) and frequency deviation are displayed.

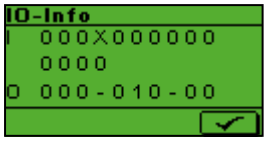
Two voltage values and the output stage temperature are displayed which may help with a quick diagnosis during service.
As from STE-Rev 12 the board temperature also is displayed.

Must values:
RX = 1.0 V
TX = 50 V
T_{Tx} = 45°C
T_{PCB} = 35°C

Current operation mode is displayed
- Conveyor
- Conveyor with controlling
- Rapid (free fall systems)
- GF (vacuum and pressure pipeline systems)
- Liquiscan (pumped products)

6.3.6.20 IO-Info

- Select "IO-Info" with F4



The current state of the inputs and outputs is displayed.
This menu primarily is used to provide a quick overview for service purposes.

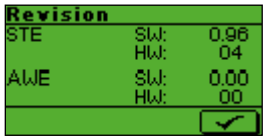
The data have the following meaning:

Input (PNP)	X = 24V	0 = 0V / open
Input (NPN)	X = 0V	0 = 24V / open

Input (PNP)	IN0	IN1	IN2	IN3	IN4	IN5	IN6	IN7	IN8	IN9	
Input (NPN)	IND1	IND2	RES	LS							
Output	MR1	MR2	ER	-	LB	LF	LM	LA *)	-	Right	Left

6.3.6.21 Revision

- Select "Revision" with F4



Version number of the installed hardware and software components of STE and AWE are displayed
- Exit menu with F4

6.3.6.22 Login

The menu options "sign in" and "sign out" lead to protected setup levels. These levels are usually not used for normal operation, hence why they are not displayed.

There are currently **three** service / setup levels.

Level 0 -> "Standard"
The following options are available:

- Logbook
- Report [1])
- Trigger audit check [1])
- Show counter
- Language
- Device-Info
- Revision
- Login
- Logout

Level 1 -> "Setup level" via code "3080"

The following options are available:

- Logbook
- Report [1])
- Clear logbook
- Trigger audit check [1])
- Audit check main setup
- Show counter
- Change password
- Device/Line
- Frequency deviation
- Language
- Clock/Date
- Interface
- Setup options
- Units
- IO-Info
- Device-Info
- Revision
- Login
- Logout

Level 2 -> "IO-Level" via code ”2606"

The following options are available:

- Logbook
- Report [1])
- Clear logbook
- Trigger audit check [1])
- Show counter
- Language
- Air pressure monitoring [1])
- Flap monitoring [1])
- Ejection monitoring [1])
- Light barrier [1])
- Device-Info
- Revision
- Login
- Logout

[1]) if function is activated

- Select "Login" with F4

- Enter login code with F1, F2 and F3 and confirm with F4
- To exit the menu, sign out (6.3.6.23) or restart the device

6.3.6.23 Logout

- Select "Logout" with F4
- Changes to operating mask and deactivates the entered code

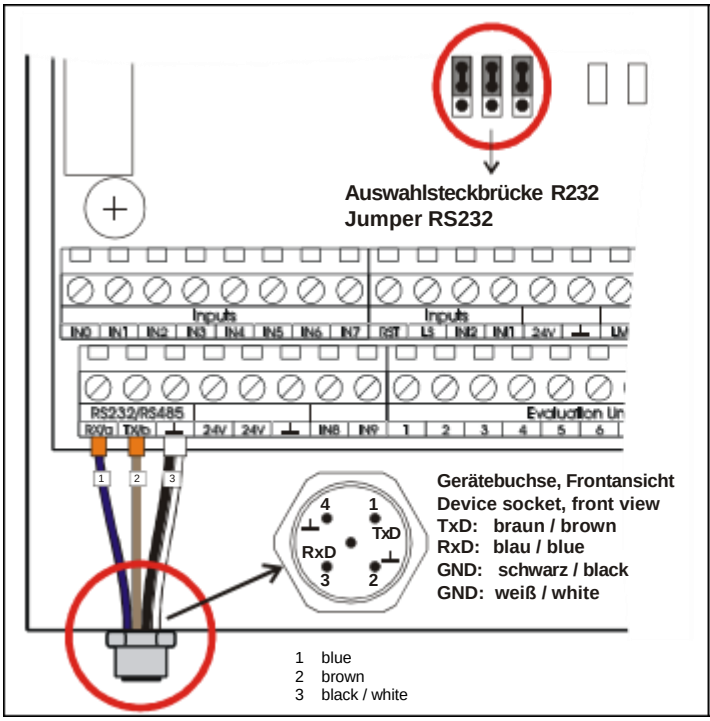
7 Interfaces (option)

The optional interfaces for the GENIUS+ control unit solely have the purpose of connecting the control unit with the outside world. Various data protocols can be used to transfer a great variety of information. Settings at the control unit also can be made through these interfaces.
Basically the GENIUS+ control unit can be connected to PC systems, suitable report printers, SPCs, or other automation systems.
As an option Sesotec offers operating and data management software for PCs that is optimally matched to Sesotec systems.

7.1 Serial interfaces

	The RS232 and the RS485 interfaces at the ST7b connector cannot be used simultaneously.

7.1.1 RS232



The electrical specification complies with the RS232-C standard (point-to-point connection).

The following signals are led out:

- TxD Transmit data
- RxD Receive data
- GND Signal ground

Signals for hardware flow control are not provided.

The interface is led out at a 4-pole socket at the bottom of the housing. The corresponding mating plug is supplied with the system.

The hardware of the RS232 interface is activated if the jumper is set as shown in this drawing.

Information for connecting a PC
The 9-pole Sub-D socket of the PC (suitable RS232-USB converters also are possible) must be connected with the system socket as follows:

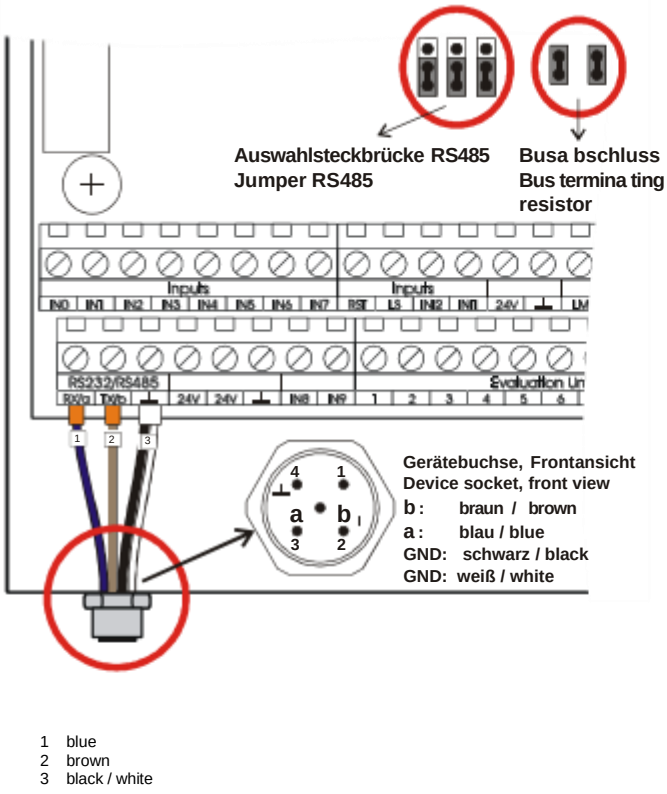
PC	***GENIUS+***
Pin 2 (Rx)	Pin 1 (TxD)
Pin 3 (Tx)	Pin 3 (RxD)
Pin 5 (GND)	Pin 2 (GND)

Note on report printer connection
A suitable adaptor cable is required for connecting the EM report printer.

Cable lengths
Possible cable lengths depend on the baud rate that is used and on the cables. The values below are general guide values:

Max. baud rate	***Max. cable length***
115,2 kBaud	app. 3 m
56,7 kBaud	app. 5 m
19,2 kBaud	app. 15 m
9,6 kBaud	app. 50 m

7.1.2 RS485



The RS485 interface is designed as a two-wire bus (differential transmission) and operates in half-duplex mode (transmit **or** receive).
Up to 32 devices can be connected to the bus, with a cable length of approx. 1000m.

The following signals are led out:

- a - data line
- b - data line
- Signal ground (GND)

The GND signals are not necessary for bus operation, but they improve the communication behaviour in case of long cables.

The interface is led out at a 4-pole socket at the bottom of the housing. The corresponding mating plug is supplied with the system

The hardware of the RS485 interface is activated if the jumper is set as shown in this drawing RS485.

The line ends of the bus system must be properly terminated.
As a rule this is done by the two devices at the respective bus ends.
The bus terminating resistors are integrated on the GENIUS+ STE board and can be activated with the corresponding jumpers.

Attention
Devices that are connected in the middle of the bus must not be terminated.

	As a rule the connector assignment of the RS485 interface is not standardised. Please observe the respective manufacturer's documentation when you connect different devices.

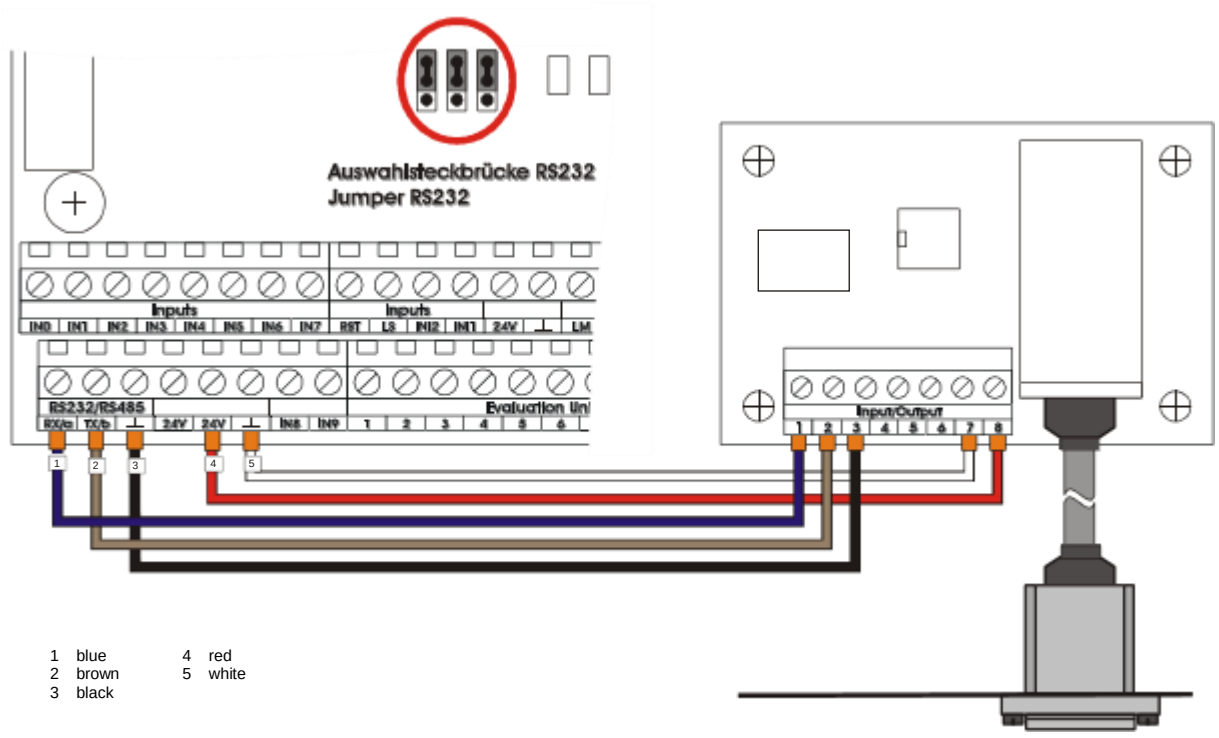
	Normally the 9-pole Sub-D socket of a PC is not compatible with the RS485 interface specification. Any direct connection may destroy or damage the PC and/or system hardware. Corresponding expansion cards (e.g. Moxa) are available on request.

7.2 Ethernet interface (LAN - TCP/IP)

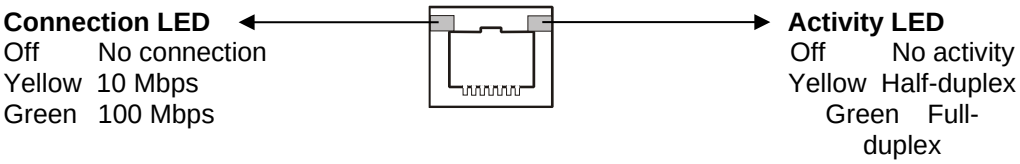
The Ethernet interface is implemented by way of an additional module that is wired as the RS232 interface. The RS232 interface (COM2) must be configured to 115.2 kBaud.

Interface specifications

- Ethernet protocol acc. to IEEE 802.3
- RJ45 Ethernet 10BASE-T or 100BASE-TX (auto-sensing)



Front view of the additional Ethernet module



As a standard every device has the IP address **172.16.1.20** (netmask 255.255.0.0).
Information about configuring of the IP address can be found on the CD that is supplied with the interface.

	Network connector at the system: The network connector is of IP65 compliant design. If the network cable is removed, the supplied sealing cap must be attached to maintain the protection rating. Any conventional network cable can be used (see note). The protection rating, however, can only be maintained if a suitable plug is used (plug available on request!)

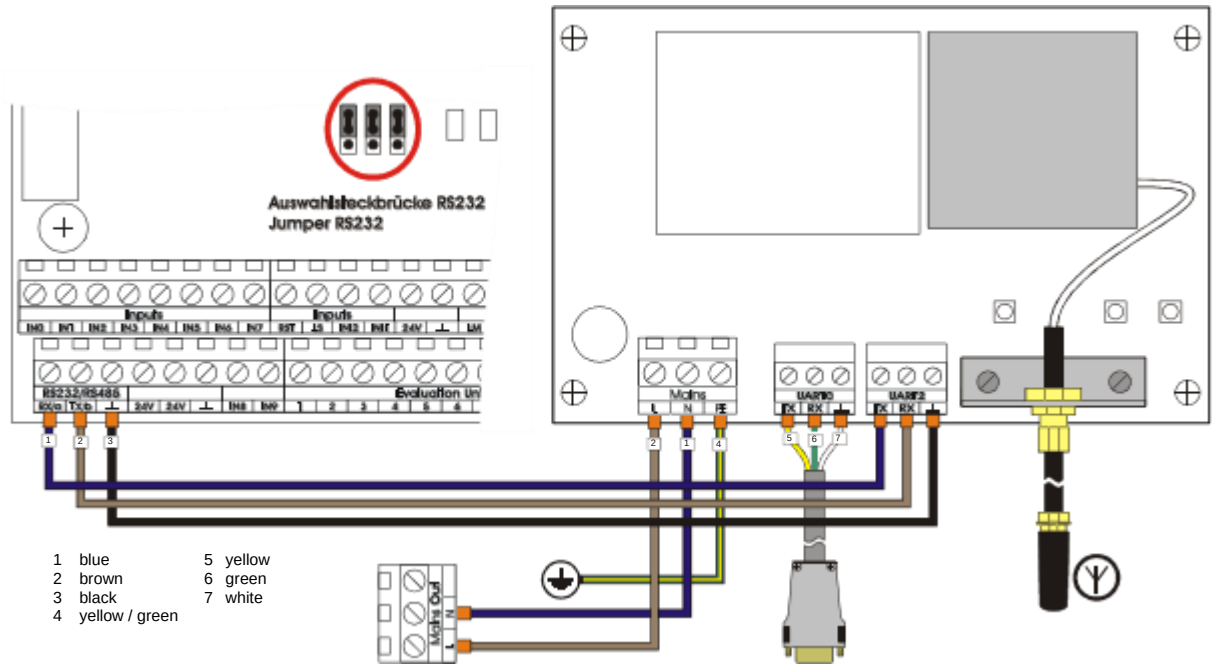
Note on network cables:
For 100Base-TX (standard in PC technology) at least an unshielded CAT-5 cable (UTP - *Unshielded Twisted Pair*) should be used. The maximum length is approx. 100 m.

7.3 WLAN interface (WLAN - TCP/IP)

The WLAN interface also is implemented by way of an additional module that is wired as the RS232 interface. The RS232 interface (COM2) must be configured to 115.2 kBaud

Interface specifications

- Wireless 802.11b/g (54 MBps - 1 MBps with auto-fallback)
- Frequency range: 2.412 -2.484 GHz
- Output power 14dBm +1.5/-1.0 dBm
- Encryption 64/128-bit WEP / WPA
- WLAN short rod antenna 2.4GHz (26 mm)
- Range (depending on environmental conditions) approx. 20 m – 100 m



Information about configuring this module can be found on the CD that is supplied with the interface. If the radio interface should not be available, the WLAN module can be configured through the serial interface UART0 of the module. Further information can be found on the CD.

Standard settings:

IP address	172.16.1.21
Netmask	255.255.0.0
MAC address (fix)	00:20:4A:xx:xx:xx
Topology	AdHoc network
Network name (SSID)	SeSoTec
Channel	11
Authentication	open/none
Encryption	WEP64
Key (HEX)	07-E3-A1-E7-4A

WiPort web configuration:

User name	admin
Password	password

8 The use of the GENIUS+ for quality assurance

To meet the demands of Total Quality Management and the HACCP concept, the GENIUS+ device is equipped with a permanent logbook of up to 1,500 entries and several counters for product, error and metal incidents. It is also equipped with interfaces to connect to a subordinate quality management system.

The interfaces (serial, Ethernet, WLAN and Profibus) enable a connection to the optional data management systems Insight.NET and InsightLog.NET. They also enable a simple connection of Sesotec metal detectors and separators to an existing quality and data management system used by the customer.

A critical element of the HACCP system is the regular monitoring of "critical control points"(CCPs). GENIUS+ devices offer various configurable possibilities to carry out such tests securely and accurately.

To ensure that tests are reproducible, Sesotec offers a large number of different test samples. These samples can be supplied in the form of cards, sticks, mini sticks, balls or bars (for LIQUISCAN) to match different applications. Available materials include iron, V2A, V4A and brass. Available sizes range from 0.2 mm to 10 mm, depending on the material.

8.1 General procedure

The procedure depends largely on the quality requirements of individual companies. The following outline should therefore be seen as a general guideline.

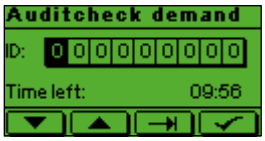
Please note:
Tests are usually carried out together with the product.
Most audit check settings are therefore product specific and are assigned to a particular product.

1. Learn product (see chapter 6.3.3)
2. Convey product together with test samples. Select smallest test sample, which can be detected and meets quality requirements. Up to 3 test samples can be appointed.
3. Set basic settings for the current product in the parameter menu "Audit check" (see 6.3.5.8)
   - Alarm mode (time, Interval, external, …)
   - Start time or interval (depending on mode)
   - Test sample (defined under point 2, if applicable also user specific samples)
   - Optional: maximum test signal for up to 3 test samples
4. If several GENIUS+ devices are used and connected to a subordinate system, a distinct allocation with a significant identifier should be chosen in the setup menu "Device/line” (see 6.3.6.8).
5. Date and time should be set correctly (see setup menu "Time/date” under 6.3.6.11)

Depending on the quality requirements within the company, additional settings for the audit check can be configured.
They can be found in the setup menu under "Audit check basic setup” (see 6.3.6.5)

- "Error when test unsuccessful"
  In case of a faulty test (faulty result or execution) an error message is displayed. Certain configurations (such as "stop when error") can mean that this stops the conveyor; applied to a Rapid metal detector, the setting "metal when error” would mean the device switches to "Reject”.
- "Time to start test”
  The time set here is the time to complete the test. If the test is not completed, this will lead in combination with the previous option to an error.
  After the start the operator has 5 minutes (or 30 seconds in case of autotest) to perform the test.

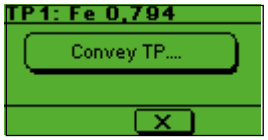
8.2 Carrying out a performance validation

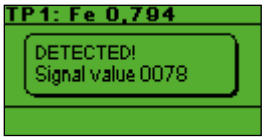


When reaching the testing time (triggered manually or externally) the user will be required to enter the 9-digit user identification number and to perform the test.
The green operation LED will flash on the front panel;
The digital "LB" output will also toggle with a frequency of approx. 1Hz.

If the "Autotest" option is activated the following actions are performed without confirmation by the operator. The operator only must place the test bodies in the required order and with the necessary product distance (min. coil length) within 30 seconds.

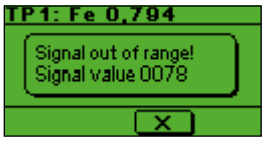
In the autotest the test signal value is not displayed or checked.





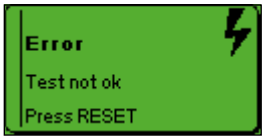
Upon successful detection of the test sample and when the defined test signal is not exceeded, the user can accept the result or reject it, e.g. if the metal incident was caused by fault.

or



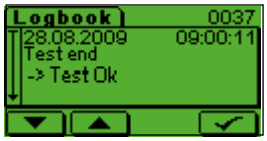
If the signal exceeds the configured value, the user can only reject the result.

Steps 2 and 3 are now repeated for all defined test samples.



The error message on the left will appear, should one of the test be unsuccessful or was not started on time and the device has been configured accordingly. The red fault LED will flash. The output "LF" will be deactivated.

The following logbook entries are created:



8.3 Autotest device (option)

With the optional ball test device up to 3 test bodies can be tested in fully automatic operation.
A configuration of test bodies and test signal value is not necessary here.

8.3.1 Connection

The Sesotec autotest device is connected to the GENIUS+ control unit by way of the solenoid valve outputs MV3 and MV4.

- MV4 triggers the test device
- MV3 functions as a feedback contact informing the control unit about metal detection.

8.3.2 Configuration of the autotest device

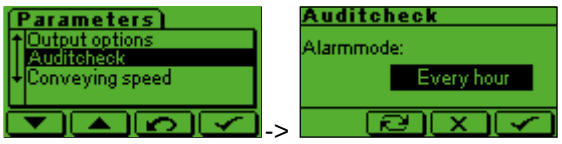
The autotest device can be configured in the Service menu -> Auditcheck main setup.

- **Error if test not OK**
  An error message is generated if a test is not OK.
- **Eject during test**
  Defines whether outputs are activated during the test.
- **Autotest device or Autotest**
  The automatic test device that is activated as a factory-presetting or the automatic auditcheck can be deactivated with this menu item.
- Defines the time up to which the test must be started.
  (this setting has no meaning with the autotest device!)

8.3.3 Auditcheck configuration

	Auditcheck settings are product-specific and must be configured separately for every product. When new products are learned, the settings of the starting product are adopted.

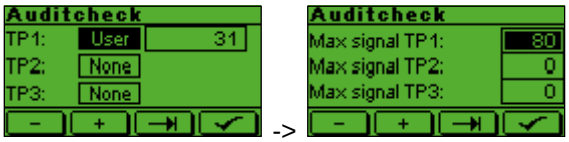
For information on general settings please refer to chapter 6.3.5.8 in the operating instructions. All the alarm modes are possible. Furthermore, the autotest also can be started manually from the menu.



Alarm modes

- Off (no request to perform auditcheck)
- Every hour (starting from the next full hour)
- Every day (the alarm time can be set in the next menu)
- Every week (the alarm day and time can be set in the next menu)
- External (the auditcheck is started by way of an external signal)
- Interval (the starting time and interval length can be set in the next menu)
- With every product change (from this product) an auditcheck will started after 15 seconds at the earliest and will be repeated in a selectable interval.

It is not necessary to make any settings for the test pieces when using the autotest device. The GENIUS+ control unit automatically selects test piece TT1 with the ID "User 31".



8.3.4 Running an auditcheck

The auditcheck is performed automatically. The result will be recorded in the logbook.

At the start of the test "999999999" will be displayed as user ID.

If the first test should not be successful within a time of 10 s, the control unit automatically tries to repeat the test.
If the above-mentioned time elapses without a successful test, the auditcheck, depending on the configuration, will be terminated with an information entry in the logbook or with an error message.

9 Errors and error remedying

	**If you should have any questions, or if there should be any malfunctions, please contact the manufacturer.**

	**If you have any questions, please state the equipment type and serial number!**

Service telephone: +49 (0) 85 54 - 30 8-173

9.1 Error messages

error message that appears on the display, and by a release of the fault relay (see 2.2.1).
If the system is configured correspondingly, it also indicates a metal alarm.

9.1.1 Communication AWE

This message appears if communication between control electronics board and evaluation electronics board (see spare parts view 11.1 No.4) is interrupted and data can no longer be exchanged.

Possible causes	Remedy
Data communication cable between evaluation electronics board and control electronics board is broken.	Check cable and connectors with ohmmeter; Replace cable, if necessary
Interface module broken.	Replace evaluation electronics board and control electronics board

9.1.2 Receiver voltage too high

This message appears if the RF voltage at the receiver is too high.

Possible causes	Remedy
Big metal part (e.g. aluminium ladder, screwdriver, hammer, bracelets) directly beside or in the detection coil.	Check the detector head and the surrounding. Sometimes metal parts can be found inside or underneath the belt.
Improper installation of the search coil	See Op. Man Detection coil: "Installation If detector head DLS is used, check on loose centering pins or fastening bolts.

9.1.3 Air pressure

Possible causes	Remedy
Appears on display if the air pressure monitor responds or the connection to the sensor is interrupted.	Extend the air pressure recovery time Check the air pressure. Minimum value 2 bars. Increase, if necessary. Check the cable to the air pressure monitor. Switch off Power, open housing. Check with ducter at connector 6a (24V) and 7a terminal i2 (see 2.2.4). With connected compressed air : < 20 Ω Without compressed air connected: open If not, replace sensor and/or cable

9.1.4 Eject control

Possible causes	Remedy
Appears, after rejection, if no signal was sent by light barrier. Causes: Product was not rejected was not detected by the light barrier Sensor connecting cable broken	Adjust delay time and reject duration time properly If the error repeats, check sensor and/or connection cable

9.1.5 Reject box full

Possible causes	Remedy
Appears, if the light barrier is blocked by products. A short circuit in the connection cable causes the same error message	Empty the reject box. If reject box is empty and the error message is not resettable, check the connection cable

9.1.6 Diverter position

Possible causes	Remedy
Appears during reject operation of the diverter, if signal timing is not correct, diverter is broken diverter too slow	Fix the diverter mechanics Check diverter if tight or wedged pieces Check air pressure (min. 5 bars)  Caution! Danger of accident! Disconnect air supply!
Forward and return time set too short Connection to the sensors defective	Prolong the time settings Check cable and sensors

9.1.7 Transmitter over temperature

Possible causes	Remedy
Evaluation electronics board defective	Replace the evaluation electronics board
Coil or transmitter connection board defective	Contact Sesotec service
Improper installation of the detection coil	(see instruction manual of the detection coil: "Installation"). With type DLS detection coil, check whether the centering sleeves or fastening screws are loose.

9.1.8 Watchdog AWE

Possible causes	Remedy
Software error of the evaluation electronics board	If this occurs several times, contact Sesotec service

9.1.9 Conveyor belt control

Possible causes	Remedy
Motor overload (thermal contact) Error message E35 at the display of the frequency converter	- Let the motor cool down - Check the conveyor belt for possible mechanical influences - Reset the error message at the frequency converter
Other frequency converter error Error messages E01 – E60 (see frequency converter manual)	As described in the frequency converter manual

9.1.10 Light barrier

Possible causes	Remedy
After a metal signal the synchronisation light barrier was not interrupted within the set time. For example, this may be due to an unwanted conveyor stop or to a defective connection cable.	If this error is permanently repeated: Check the connection cable
Trigger LS permanently damped.	Check for contamination.

9.1.11 EEPROM

Possible causes	Remedy
System and product data memory defective.	Replace the control electronics board

9.1.12 Test result

Possible causes	Remedy
An error occurred while the system test (chapter 6.3.6.5) was performed	Repeat the system test, check the test piece If this occurs several times, check the system and product settings.

9.1.13 Test timeout

Possible causes	Remedy
The system test was not performed within the specified time frame.	

9.1.14 Hardware AWE

Possible causes	Remedy
Error info 3 Short-circuit relay output AWE	Check output 4 of the AWE (relay output) for correct polarity or short-circuit
Error info 4 Initialisation error at the evaluation electronics board	Replace the evaluation electronics board

9.1.15 Metal burst

Possible causes	Remedy
Accumulation of metal events (if configured correspondingly) More than 10 metal events within 5min	

9.1.16 External error

Possible causes	Remedy
Error signal at the external error input (IN8 or IN5 with trigger LS) of the control electronics board	Check and remedy the external cause of the error

9.2 Undefinable activation of the switching outputs

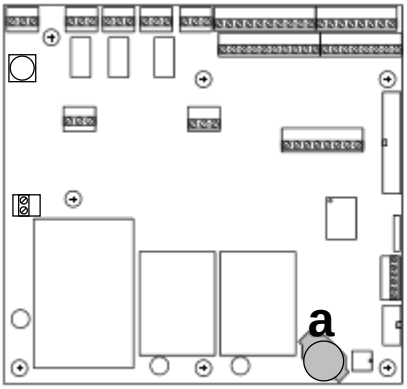
Possible causes	Remedy
Improper installation of the search coil	See operational manual detector coil: "Mounting"
With conveyor systems: Open and close electric circuits at the frame of the conveyor system, e.g. due to: • loose guide plates • loose screw connections at frame parts Changing contact resistance at the bearings of the tensioning and deflection pulleys or the drive pulley Individual locations of the conveyor belt are conductive: • Metallic impurities (welding spatter, metal chips, abraded matter...) • Belt junction causes metal alarms	Check and tighten all screw connections. If necessary, weld frame parts. Insulate at one side cross struts, tension and deflection rollers Remove residues from the conveyor belt If necessary, replace the conveyor belt
With round coils: Mechanical contact between scanning pipe and search coil	A gap of at minimum 10 mm has to be kept between scanning pipe and detector coil.
Sensitivity too high	Repeat product teach in procedure Reduce sensitivity manually
Metal particles hard to identify due to corrosion or encapsulation.	Check carefully the processed material if necessary inspect again.
Loose contact at the coil cables	Check the connections
High electrostatic charging of the material (possibly audible clicking sound at the detection coil)	Avoid static charging by additional grounding measures (contact Sesotec service!) Use of de-ionizing equipment

9.3 Replacing the backup battery

	Because of energised components in the electronics housing there is a risk of injuries due to electric shock or burns. Therefore such work may only be performed by a qualified electrician under strict observation of the attached warning labels and with due regard to standard approved rules of electrical engineering.

1. As a precaution, make a backup copy of the logbook entries
2. **Do not** turn off the power supply to avoid any loss of data
3. Open the cover of the electronics housing

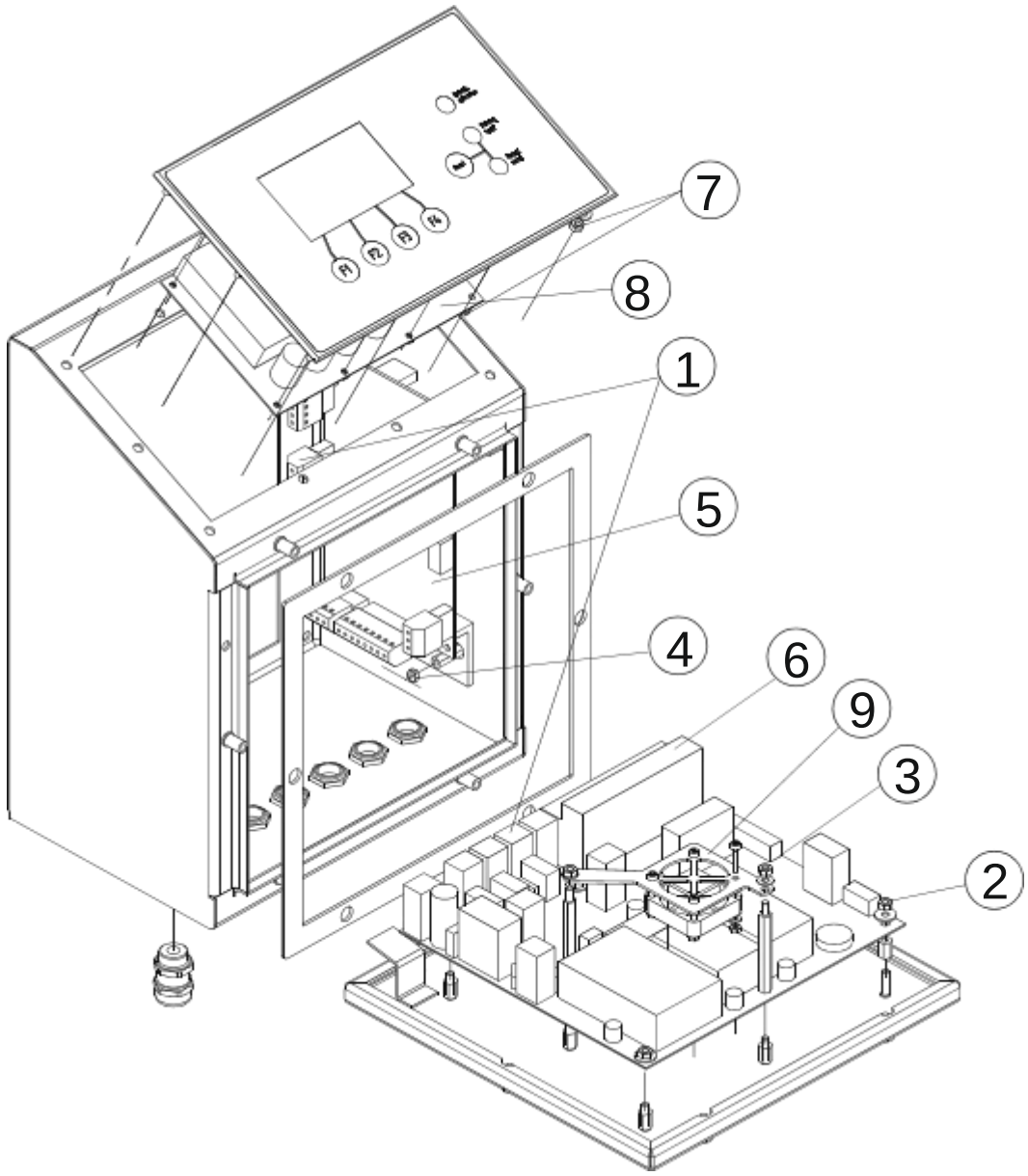
Procedure - Replacing the backup battery:

	Button cell CR2032 (for STE article number **33014718**): 1. Carefully remove the old backup battery a) from its holder 2. Insert the new backup battery. 3. Always observe the correct polarity (positive pole on top)! 4. Close the cover of the electronics housing again. 5. Check whether the date and time settings are still correct, and whether the logbook entries are still there.

	If the backup battery is not replaced in time, the following data will be lost: Date, time, and all the entries in the logbook.

9.4 Replacement of electronic boards

The Control-Unit GENIUS consists of the following three boards: **Control electronics board** (3), **evaluation electronics board** (5) and **display board** (8).

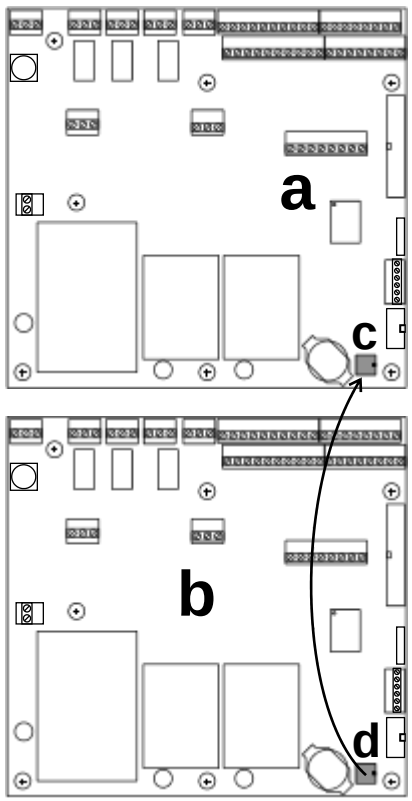


9.4.1 Replacing the control electronics board

1. Disconnect voltage supply and external circuits and open the cover at the electronics housing
2. Remove connectors (1) and (6) and remove the fastening screws (2)
3. Remove the fan (9)
4. Take out the control electronics board (3)
5. Install the new board in reverse order, **but do not connect mains power supply!**

	The data memory is located on the STE controller board. The memory contains all device and product parameter settings. If this memory device is transferred to a new board no new settings must be performed.

Replacement of the Data Memory:



STE article number 33014718

a: New controller board

b: Old controller board

c, d: Device and program memory

Instruction:

1. Remove data memory device c) from the board
2. Remove data memory d) from the old board b) and plug it carefully into the new board a)
3. Check that the marking on. The memory device points to the right
4. Switch on power supply. The new board runs with the "old" adjustments.

Date, time and recorded events in the logbook are not transferred, when changing the Data memory device.

9.4.2 Replacing the evaluation electronics board

1 Disconnect voltage supply and external circuits and open the cover at the electronics housing
5. Remove the used connectors (1) and (6) and remove the fastening screws (4)
3. Take out the evaluation electronics board (5)
4. Install the new board in reverse order!

9.4.3 Replacing the display board

1. Disconnect voltage supply and external circuits and open the cover at the electronics housing
2. Remove the used connectors (6) and remove the fastening screws (7)
3. Take out the display board (8)
4. Install the new board in reverse order!

10 Maintenance and cleaning

Prior to cleaning turn off the system with the master switch and disconnect the system from the mains voltage.

10.1 Maintenance

The GENIUS+ control unit is maintenance-free, yet it is still appropriate to inspect the equipment in regular intervals:

- Are all the fastening screws tight?
- Is the housing seal in perfect condition, and does it provide proper sealing?
- Also check all the cables for possible damage (e.g. at the cable sheath).

10.2 Cleaning

10.2.1 Hints for cleaning

- Please ensure you follow the instructions below.
- Specific machine components must be cleaned with specific substances. Please use the correct materials and clean at regular intervals as suggested.
- If the building is being cleaned ensure the machines are covered up.

The following must not be used for cleaning:

- Sharp, hard or pointed objects
- Water or steam jet appliances
- Compressed air
- Hazardous and solvent-containing materials
- Cleaning agents that may attack the materials used
- No cleaning agents containing chlorine.

10.2.2 Cleaning instructions

For cleaning purposes we recommend that you use warm water with approved cleaning agents for the respective application, and a soft, lint-free cloth. Once every week the coil shaft should be thoroughly cleaned, removing any dirt accumulations and deposits. After cleaning wipe up any remaining drops of water with a dry, non-fibrous cloth until the coil shaft is dry. From time to time apply oil to the stainless steel framework (e.g. Nirostol 55 cleaning and maintenance oil which meets food industry standards).

10.2.3 Care advice for stainless steel

Only high-quality stainless steel is used in the systems. To prevent rust on the high-grade steel parts do not use substances containing chloride (e.g. cleaning or disinfecting products) or operate the machine in an atmosphere containing chloride. If this is unavoidable the steel parts must be thoroughly rubbed down immediately afterwards with cleaning oil e.g. Nirostol 55 cleaning and maintenance oil (which meets food industry standards).

Important information for stainless steel models

Stainless steel models are extremely weatherproof and are therefore able to withstand most environmental conditions.

However, even stainless steel can be susceptible to a slight film of rust.

These deposits are caused by contact corrosion and can be removed by following the instructions below:

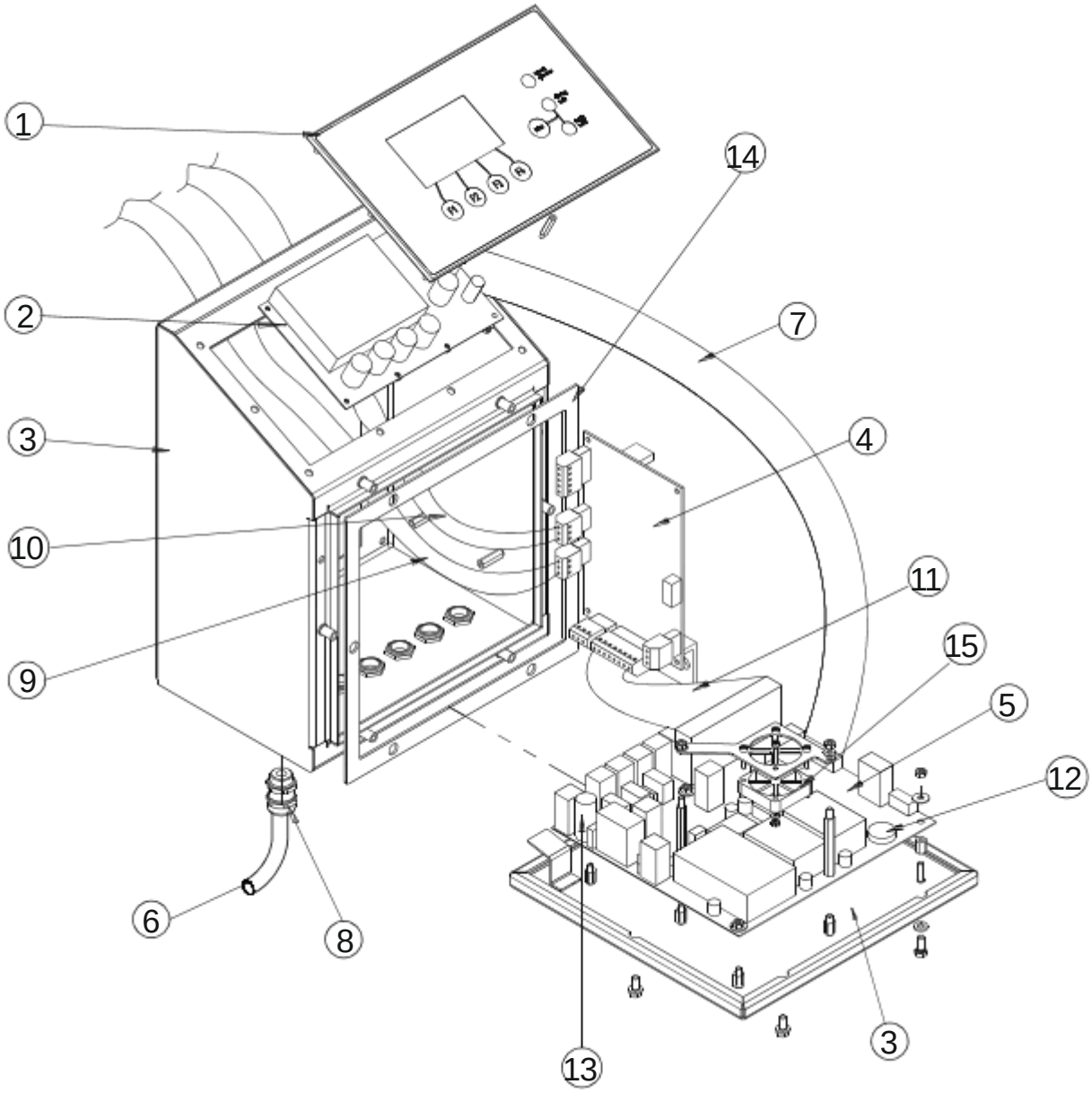
- Use a stainless steel cleaner: in principle any stainless steel cleaner may be used. Please ensure you read the instructions prior to use.
- Use only cleaning agents that are halogen-free (i.e. without chlorides and fluorides), and salt and hydrofluoric acid free.
- After each cleaning rinse the machine thoroughly with tap water
- Do not use the following: non-alloy materials or substances, abrasive cloths, cleaning agents containing salt or hydrofluoric acid, chrome, silver or brass cleaners.

11 Spare parts

If you should have any questions please state equipment type and serial number!

	Spare parts and wearing parts must always be obtained from the manufacturer of from a supplier that is certified by the manufacturer.

11.1 Spare parts view



11.2 Spare parts list

Item No.	Part	Part No.	Material	Art. No.	Sp/ Con*	Goods No.
1	Display cover GENIUS+			33011408	Sp	
2	Display board GENIUS+			44001078	Sp	85340090
3	Electronics housing GENIUS+ mounted to the detector head (incl. cover), bead blasted		1.4301	44003910	Sp	73269098
3	Electronics housing GENIUS+ remote (incl. cover), bead blasted		1.4301	33002708	Sp	73269098
4	Evaluation electronics board GENIUS+ AWE			44006480	Sp	85340090
5	Control electronics board GENIUS+ STE			33014718	Sp	
6a	Mains cable standard			77100403	Sp	
6b	Mains cable US version			33014116	Sp	85444290
7	Flat cable for display			44005994	Sp	85444290
8	Threaded joint M16x1.5			33001010	Sp	74199900
9	Receiver cable			44005410	Sp	85444290
10	Transmitter cable			04015444	Sp	85444290
11	Connection cable AWE-STE			44005966	Sp	85444290
12	Button cell (CR 2032, LITHIUM 3V)			33011070	Sp	85444290
13	Main fuse			47090930	Sp	85444290
14	Seal		NBR	33009700	Sp	84799080
15	Fan (EBM Papst, type 414FH)			77010666	Sp	84145939

*Sp/Con = Spare part / Consumable

11.3 Accessories

Part	Part No.	Material	Art. No.	Sp/ Con	Goods No.
InsightLog.NET Central Data Management			44006118		
Interface cable RS232 for PC			44001060**		85444290
Interface cable RS485 for PC / INSIGHT			44001038**		85444290
LAN XPORT					
WIPORT					

**Art. No. = Please state cable length!

12 Shipping, preservation, waste disposal, transport, storage

12.1 Shipping, preservation

1.	Choose packing that is suitable for the type and size of unit, taking into account whether the shipment is for export by sea or airfreight, or for national or international road transport The packing material must protect the goods from all damage under normal transport conditions.	
2.	Depending on the size, weight and nature of the goods packing in cardboard boxes, boxed pallets etc. is only suitable for road transport. Use reinforced card, corrugated cardboard, blister packing and shredded paper to fill and protect the goods. Electrostatic sensitive components (electronic boards, electronic modules, etc.) must be packed in antistatic foil or foil bags prior to packing! **(this is essential!)** Stick additional warning labels on the outside of the packaging e.g. "Attention, electronic equipment, do not drop," etc. The packing should be sealed with adhesive tape and, where the weight exceeds 50 kg, additionally with wrapping tape..	
2a.	When packing for international road transport use the instructions above (see point 2). Larger and heavier shipments must also be protected as for export in wooden crates. Care must be taken to ensure that the goods inside the packing are protected against corrosion. Any parts that will corrode easily must be wrapped in oil paper or corrosion-protective foil. Care must be taken to prevent the components moving around within the packaging.	
2b.	International air freight shipments must be packed in wooden crates or on export paltainers. Care must be taken that the goods are secure and well-protected inside the packing. Any parts liable to corrode must be wrapped in oil paper, protective foil or sprayed with anti-corrosion spray.	
2c.	Sea-freight must be packed in seaworthy export crates. These crates can be obtained from specialist suppliers. The crates must be lined with oil paper to make them resistant to sea water and prevent corrosion. In addition the goods must be protected against corrosion by use of a spray or be wrapping in protective foil. Care must be taken to ensure that the goods cannot move around inside the crate. After packing the sea-freight crates must be properly closed. The sea crates must also be fastened externally with securing tapes. During loading care must be taken not to damage the external packaging. The carrier must certify that the shipment has been accepted and loaded correctly by detailing this on the bill of lading, loading list etc.	

12.2 Waste disposal

Packing:
The packing materials usually are wood and PE foil. These materials can be returned to the respective collection centres.

Reusable materials:
The equipment must be completely disassembled and materials must be separated into the following groups:

- Light metals (aluminium, magnesium and other alloys)
- Ferrous metals (stainless steel, steel)
- Plastics
- Cables
- Electrical components
- Operating materials

The separate materials of the machine must be returned to the respective collection centres.

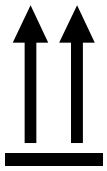
Observe the national waste disposal regulations!	

12.3 Transport

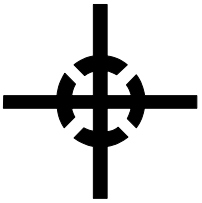
- In order to avoid injury or damage to the unit it must be handled properly. In addition to following the instructions below, general health and safety good practice and specific accident prevention guidelines should be observed.
- For correct handling and storage comply with the following symbols:

Protect against moisture

Careful: glass



Up



Centre of gravity

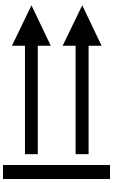
- Do not compress the side walls of the unit or any attached parts by pulling obliquely on ropes or chains.
- Only remove handling safeguards once all installation work has been completed.
- When handling in a loading area make sure the unit cannot topple over or slip.
- Damage caused during transportation must always be reported to the manufacturer.

12.4 Storage

- If possible the unit should be stored in a closed room until final installation.
- If the unit is stored in the open it must be covered over with tarpaulins and open underneath to allow condensation to drain off.
- Avoid any higher temperature fluctuations. It is possible that condensed water that has formed in the packing cannot properly drain and may corrode equipment surfaces. If a formation of condensed water cannot be avoided, suitable desiccants e.g. in the form of bags must be placed in the packing.
- If the unit has been packed for transportation by sea the packaging must not be damaged or opened during transit and storage.
- For storage temperature and permissible air humidity please refer to the technical data sheet.
- For correct storage comply with all storage and handling symbols:

Protect against moisture

Careful: glass



Up

13 Annex

- EC DECLARATION OF CONFORMITY
- Technical data sheet

Accessories:

- Data sheet interface
- UL/CSA certificate