

Please Read Before Cutting

The kerf has not been set in these tool path files.

Please be sure to perform a test cut to confirm the correct kerf width has been entered. If the kerf is not set correctly it can lead to uneven weight distribution and reduce the weight capacity of the water table.

If cutting more than one slat, the array function on the table can be used to populate the workspace with multiple toolpaths of the same part.

When index cutting a full cut plate, the material will need to be slid forward 809mm before cutting the second file, you will want to measure 6" from the outside of the Gantry Rail on both ends of the Y-axis in order to ensure accurate placement of the material.

When cutting the split cut plates, the individual halves of the slat can be used on the plasma table but will provide less strength. It is recommended to weld the two halves of the slat together to maintain the original weight rating.

Cut Plate Dimensions (mm):

