Plasma Cutter:	IHS TIME FOR TEST CUT HEIGHT =

Thickness	Material	Arc Current	Cut Speed	Arc Voltage	Tip Size	Kerf Width	Air Pressure	Air Pressure	Pierce Time	IHS Time	Cut Height	Notes
In / mm / GA	*Al / SS / MS*	*A*	*IPM / mmPM*	*VDC*	*In / mm*	*In / mm*	*Static*	*Flowing*	*Sec*	*Sec*	*In / mm*	