



# CASE ERECTORS

*Compact, Versatile, Economical, Easy to Operate...*

**COMPETITIVE PRICING  
WITHOUT SACRIFICING QUALITY**

- *CASE ERECTORS*
- *CASE SEALERS*
- *BEVERAGE SYSTEMS*
- *EDGE SEALERS*
- *PACK STATIONS*



MAXIMUM 7 SERIES

## COMPACT - VERSATILE - ECONOMICAL - EASY TO OPERATE

Shipping cartons are delivered to your plant "knocked-down" or flat and must be opened for loading. While this seems simple enough on the surface, finding the most efficient way to erect cases often is not. A.B. Sealer's MAXIMUM Series Automatic Case Erectors are a cost-effective alternative to hand forming or using cumbersome machines. They offer unique performance capabilities including:

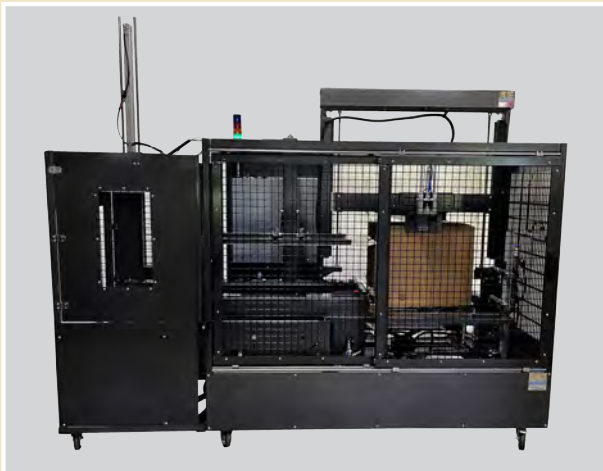
- Speeds up to 15 cases per minute of rectangular or square cases in RSC, HSC, OR CSSC styles
- Operator-friendly design allows for rapid case-size changeover in minutes
- 100 KD case magazine designed for easy loading during machine operation
- Choice of sealers including pressure-sensitive tape or hot-melt glue adhesive
- "On-Demand" operation standard for total control of erected case output
- Intuitive operation makes start-up and training easy
- Accommodate the widest range of rectangular, square, RSC, HSC, and CSSC style cases
- Optional casters offer true portability for machine placement inside your plant

A.B. Sealer MAXIMUM Series Case Erectors have proven to handle the toughest applications in virtually every industry from food and pharmaceutical to consumer and industrial products. Robust standard case erector platforms are designed with simplicity, versatility, and ease of operation in mind. Individual customer specifications are easily incorporated in the machine platforms. Standard models feature:

- Compact designs that save valuable floor space
- Engineered simplicity reduces the number of moving parts for increased reliability
- Heavy-duty, plate-steel, side-belt drive assembly for positive case transfer

### HOT MELT CASE ERECTOR

A.B. Sealer also has the Hot Melt Case Erector when you need glue instead of tape. The Hot Melt offers the same compact foot print as the MAXIMUM Series Erectors. A.B. Sealer's fully automatic Hot Melt Case Erector is capable of speeds up to 10 cases per minute with easy change-over which will allow for maximum production!



### CES25 4-PACK/6-PACK ERECTOR & INSERTER

- 4/Packs and 6/Packs in one machine
- One incredibly compact footprint
- Baskets are conveyed in the upright position for easy loading
- Quick and easy adjustments



## A.B. SEALER CASE ERECTOR STANDARDS

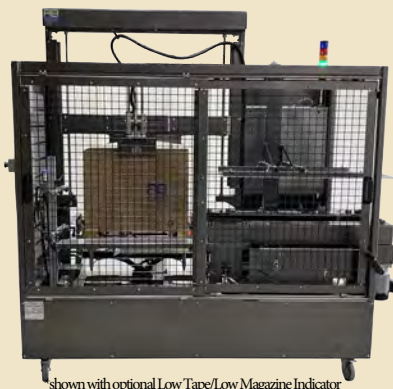
- Swing-Arm Stabilizer
- Obstruction Indicator
- On-Demand Cycling
- Door Safety Interlocks

## OPTIONS

- Industrial-Duty Casters
- Automatic Filter Drain
- Low Tape Indicator
- Low Case Magazine Indicator
- Extended Case Magazine
- Stainless Steel Construction

*Keep your lines  
flowing with  
A.B. Sealer's  
Case Erectors*

## MAXIMUM 5 SERIES



shown with optional Low Tape/Low Magazine Indicator

### MAXIMUM 5 SERIES

Minimum Case Width: 4.5"  
Maximum Case Width: 14"  
Maximum KD Case (L + W): 29"  
Maximum Case Height: 34" \*

\*capability for larger cases

## MAXIMUM 7 SERIES

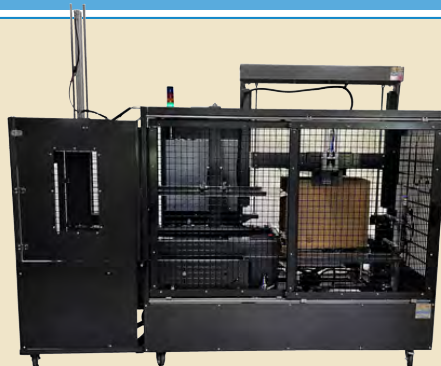


### MAXIMUM 7 SERIES

Minimum Case Width: 8"  
Maximum Case Width: 22"  
Maximum KD Case (L + W): 44"  
Maximum Case Height: 37" \*

\*capability for larger cases

## HOT MELT CASE ERECTOR



### HOT MELT CASE ERECTOR

Minimum Case Width: 6"  
Maximum Case Width: 14"  
Maximum KD Case (L + W): 28"  
Maximum Case Height: 30" \*

\*capability for larger cases

SD-662

Semi-Automatic  
Case Sealer



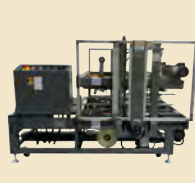
TB-652

Semi-Automatic  
Case Sealer



EG-6702

Edge Sealer



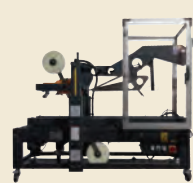
SR-655

Semi-Automatic  
Random Case  
Sealer



SD-657

Fully Automatic  
Case Sealer



SR-659

Fully Automatic  
Random Case  
Sealer



## STANDARD MACHINE SPECIFICATIONS

### Controls

- PLC/Pneumatic Valve Bank

### Air Consumption

- 90 PSI
- Max 7 -18 SCFM/cycle
- Max 5 - 9 SCFM/cycle

### Magazine Capacity

- Up to 100 cases depending on case construction

### Bottom Close/Sealing

- Pressure-sensitive tape or hot-melt adhesive

### Electrical Requirements

- 110VAC (10 amp total draw @ 110V)
- 220VAC for Hot Melt Glue Machine in addition to the 110VAC for the case erector

## DIMENSIONS

### MAXIMUM 5 SERIES

- A: 90"
- B: 68.5"
- C: 80"
- D: 23.5"

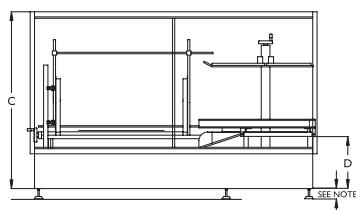
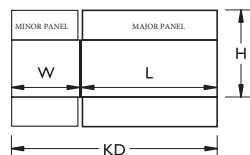
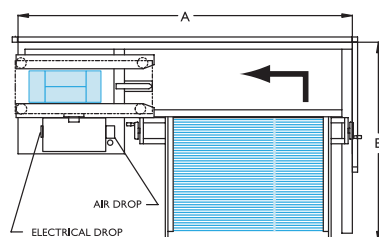
### MAXIMUM 7 SERIES

- A: 112"
- B: 73.6"
- C: 88.4"
- D: 28"

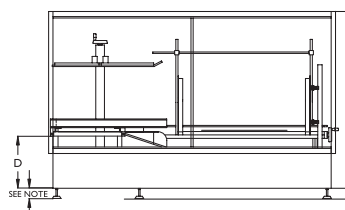
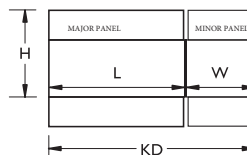
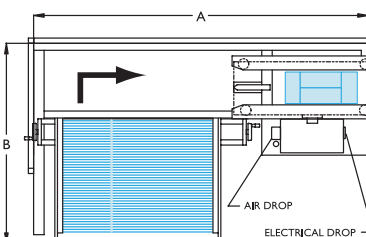
## CASE SIZE CAPABILITIES & MACHINE DIMENSIONS

A.B. Sealer case erectors are available in both right-hand and left-hand discharge orientations.

### Left-Hand Orientation



### Right-Hand Orientation



### HOT MELT CASE ERECTOR

- A: 112"
- B: 67.85"
- C: 88.09"
- D: 26"

NOTE: Casters add 6 1/4" and adjustable footpads add 2" - 4 1/2".

Specifications and capabilities subject to change without notice.

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## PIRANHA ALSO AVAILABLE IN STAINLESS STEEL

- Robust and Simplistic Design
- Exact and Precise Sealing
- Professional looking packages
- Thicker Blade with deep sharp points which will cut consistently
- Single swipe seals, no wasting tape
- Also available in Stainless Steel



OUR BLADES



OTHER BLADES

Piranha  
Tape Head



The Piranha tape heads are the best on the market because of their simplicity, durability and affordability.



P.O. Box 635 • N7212 FARWELL ROAD • BEAVER DAM, WI 53916

PHONE: 920.885.9299 • FAX: 920.885.0288

SALES@ABSEALER.COM • WWW.ABSEALER.COM