



Sureshot Armament Group, USA

MK 3 AK Chassis System

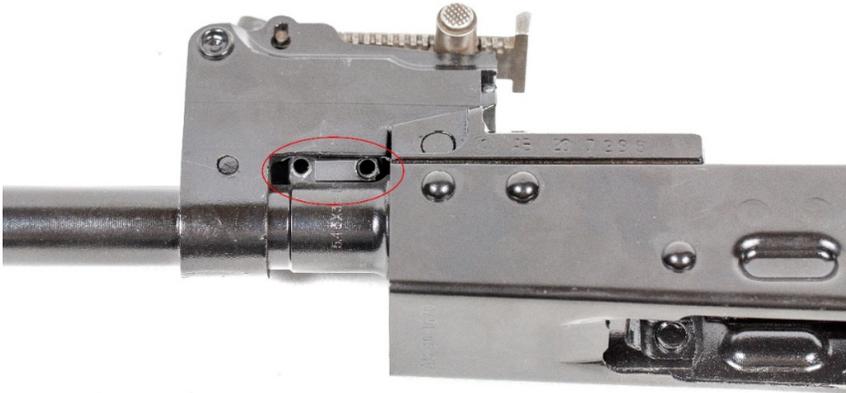
Tools Required:

- 2.5MM Hex Key
- 3MM Hex Key
- 4MM Hex Key
- Small Rubber/Plastic (non-marring) Mallet

Step by Step:

1. Ensure firearm is cleared and safe!

2. Remove the factory dust cover, recoil spring assembly, bolt carrier and bolt, gas tube, and handguard.
3. Place "top clamp" on top of barrel in between the front trunnion and rear sight block making sure the thinner/rounded end is towards the muzzle.



4. Install "main mount" but do not tighten all the way.



5. Loosen gas tube screws and install “top front rail” by turning 90 degrees to clear the rear sight.



- a. IF you cannot get the “top front rail” into position as described above, remove the gas tube from the “top front rail” and place onto the gas block. Reinstall the bolt carrier group and recoil spring assembly to hold gas tube in place. Then install the “top front rail” as described above and reattach the gas tube.



6. Tighten hardware for the “top front rail”.



7. Reinstall bolt carrier, bolt, and recoil spring assembly. (disregard if done in 5a)
8. Line up “rear top rail” with the indexing points of the “front top rail” while engaging the recoil spring assembly and push into place. Sometimes a light tap from a small rubber mallet will be needed.



9. Tighten hardware on “main mount”.



10. Slide "handguard" into position making sure the MLoc hardware in the front indexes into their slots and the main bolt in the rear is lined up then tighten.

IF you have the factory handguard retainer, slide all the way to the front then slide the "handguard" over it and slowly move both into position.

